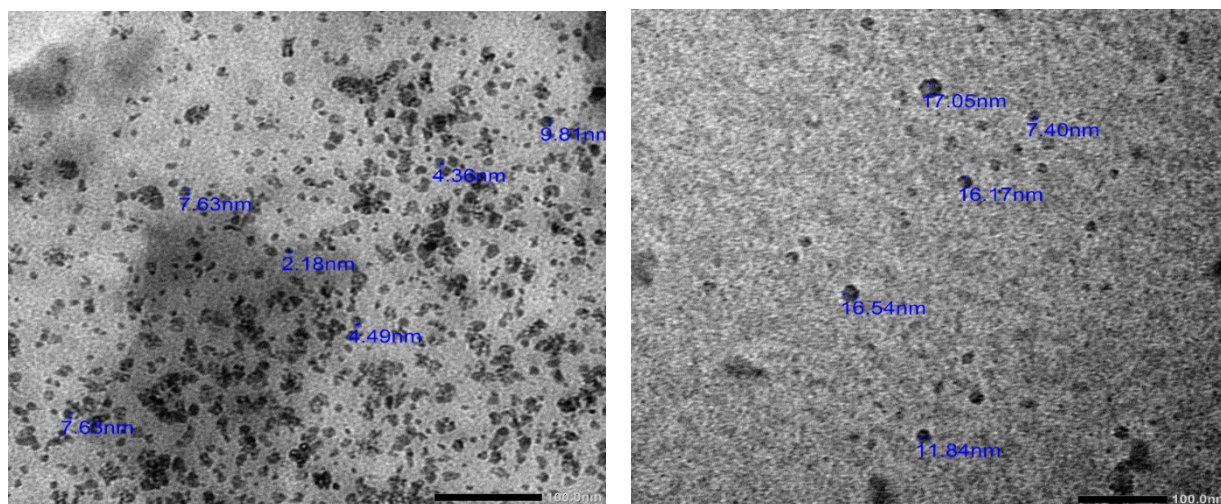
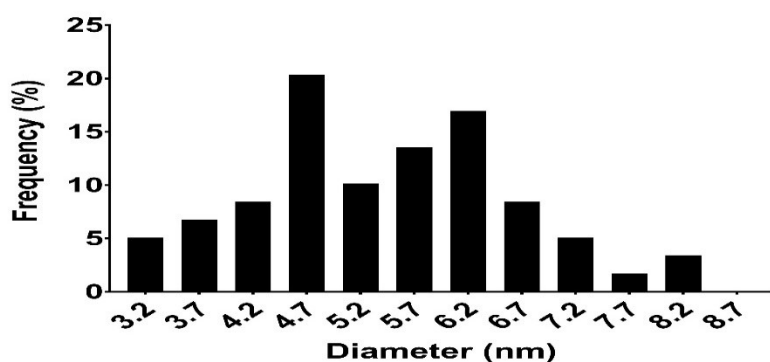


A)



B)



C)

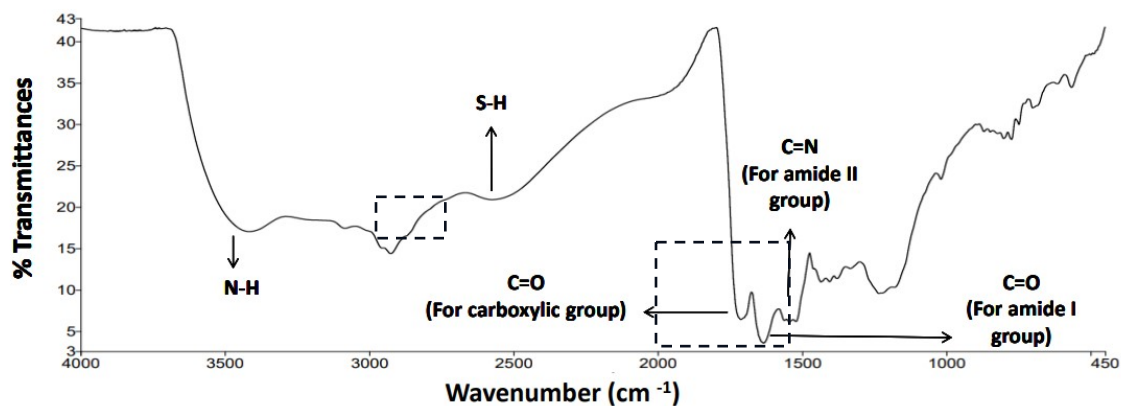


Figure S1: (A) TEM images of NSC-dots. (B) TEM size distribution diagram of NSC-dots.

(C) FTIR spectrum of the NSC-dots.

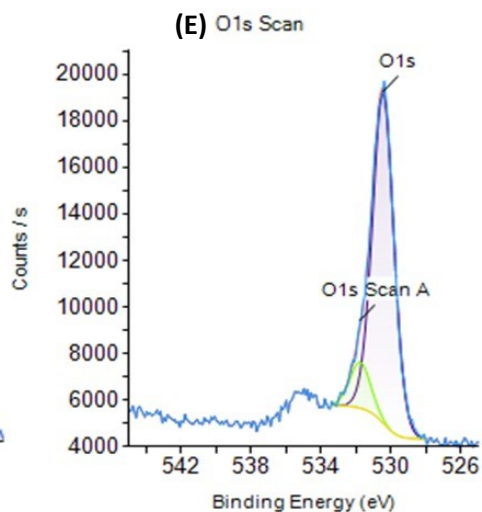
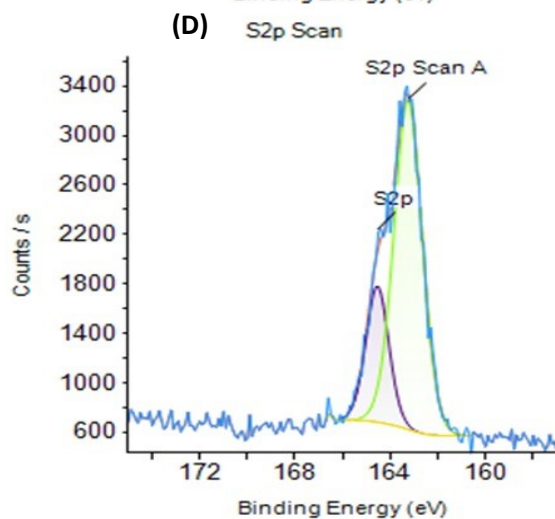
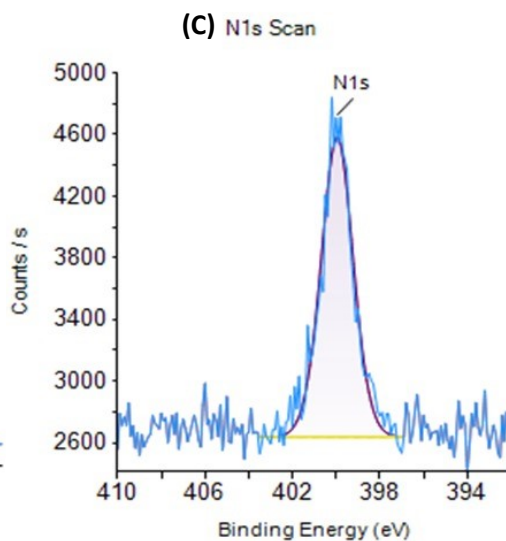
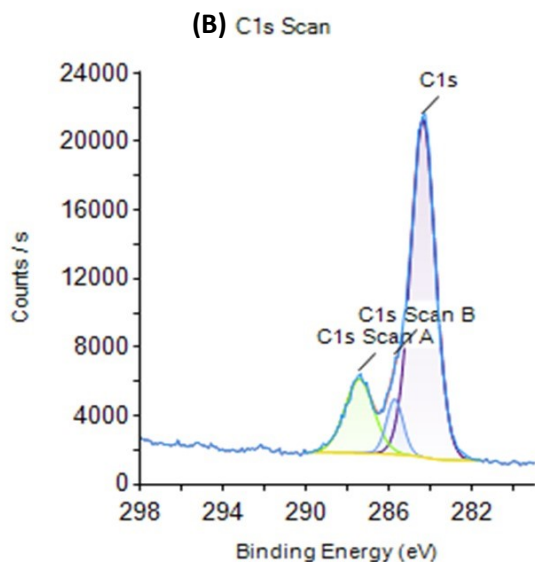
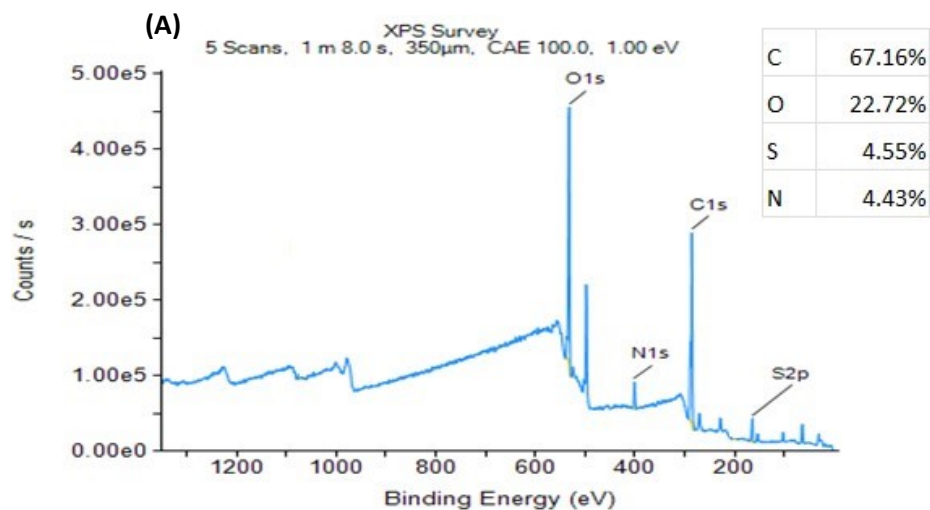


Figure S2: XPS spectrum of NSC-dots with atomic content (A). High resolution C 1s (B), N 1s (C), S2p (D), and O 1s (E) XPS spectra of NSC-dots.

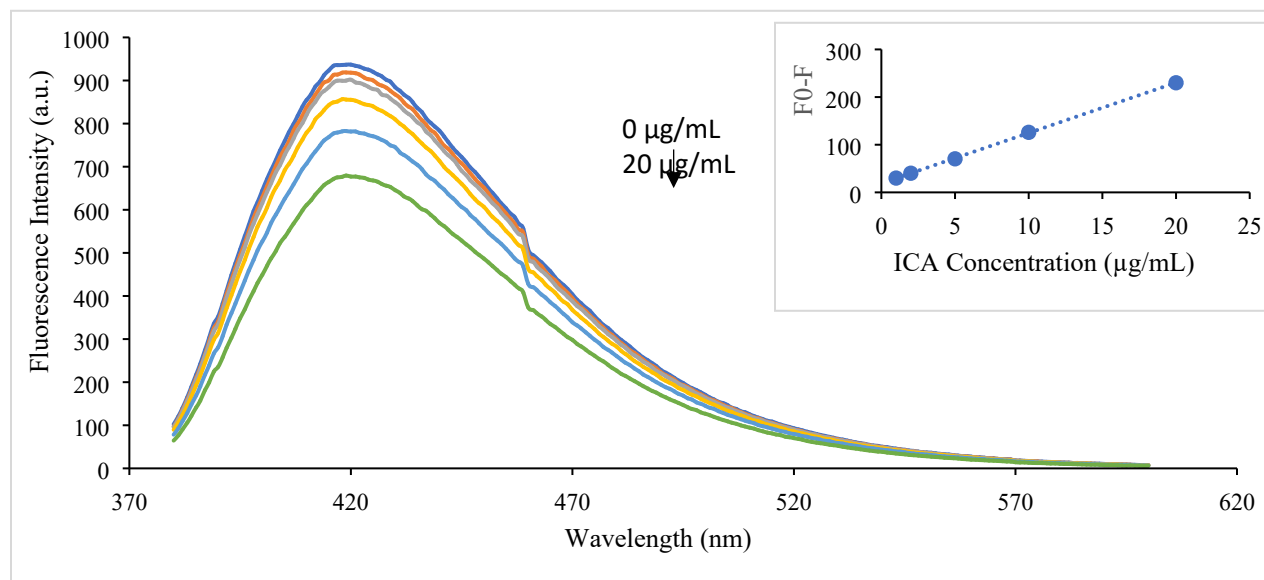


Figure S3: Fluorescence emission spectra of 0.1 mL NSC-dots in aqueous solution upon addition of various ICA concentrations (0.0-20 $\mu\text{g/mL}$) at $\lambda_{\text{ex}} = 370 \text{ nm}$. The inset represents the corresponding calibration curve.

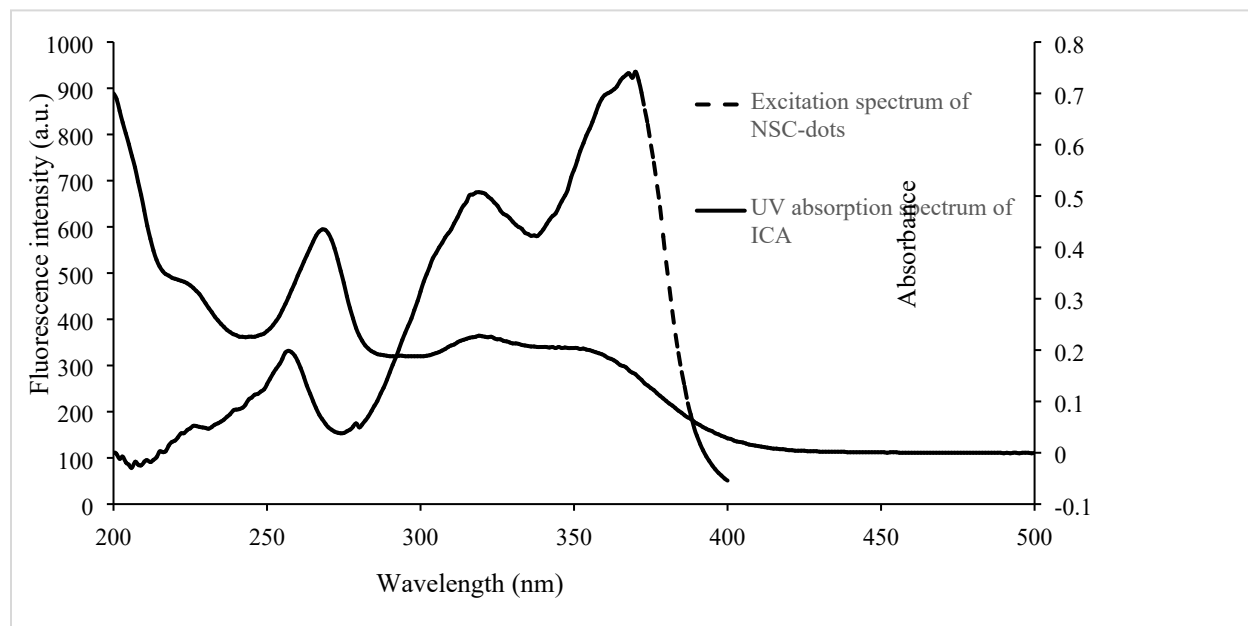


Figure S4: Plot showing overlap between UV-vis absorption spectrum of ICA (20 $\mu\text{g/mL}$) and fluorescence excitation scan of NSC-dots.

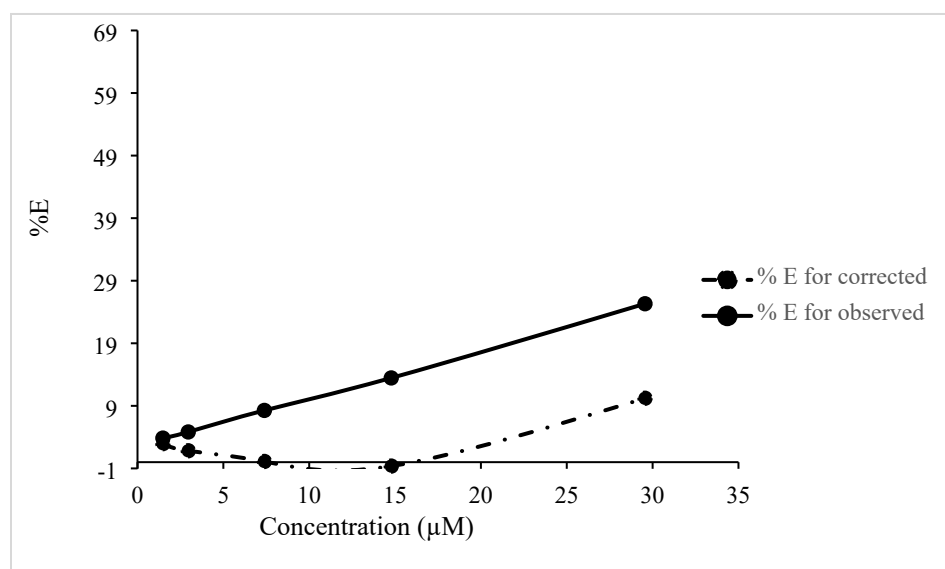


Figure S5: Suppressed efficiency (% E) of observed and corrected fluorescence of NSC-dots after addition of different molar concentrations of ICA.

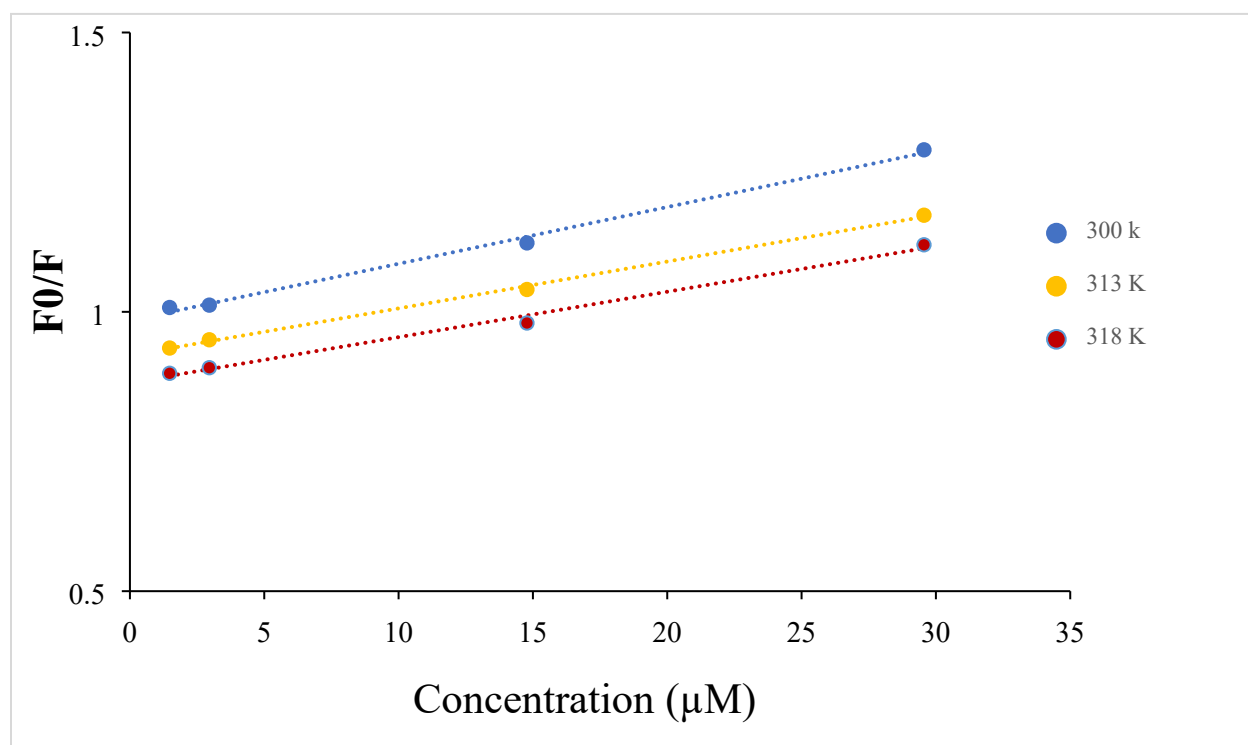
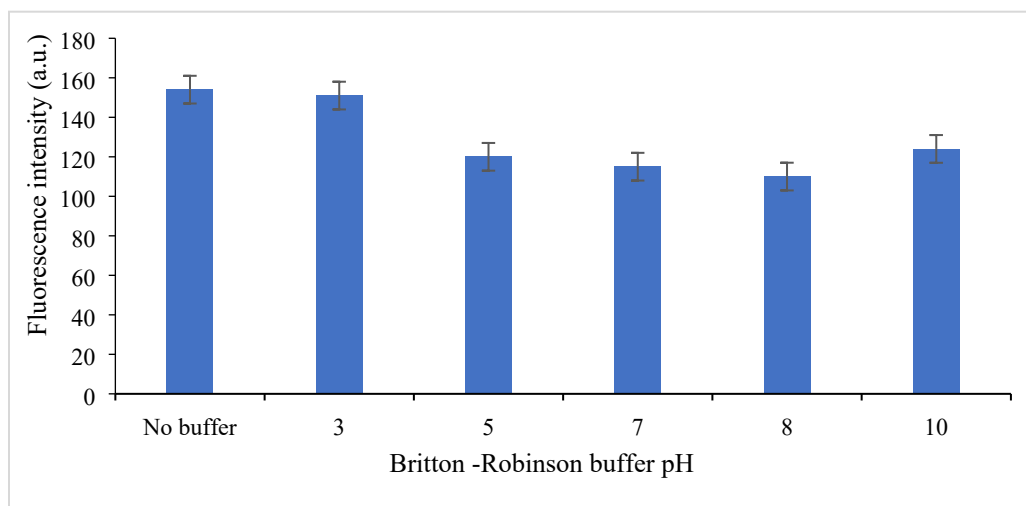
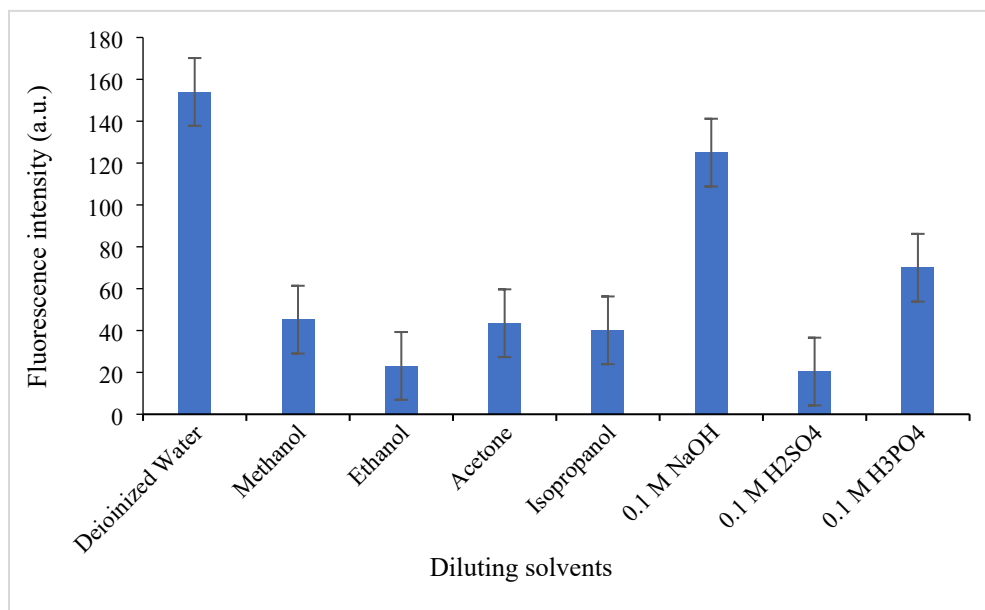


Figure S6: Stern– Volmer plot between F_0/F and concentration (μM) of ICA at different temperatures.

(A)



(B)



(C)

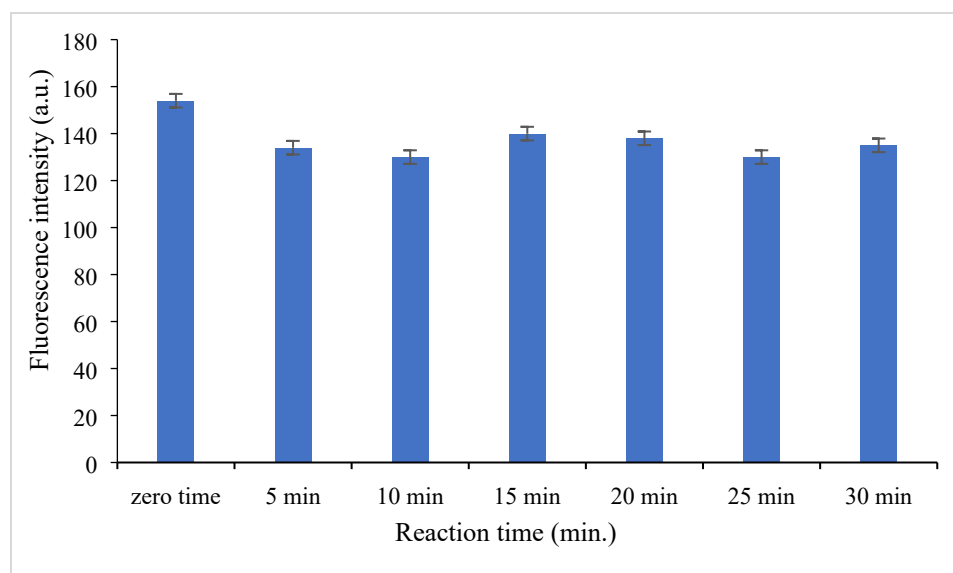


Figure S7: (A) Effect of Britton Robinson buffer pH (B) Effect of the diluting solvents. (C) Effect of incubation time on fluorescence quenching of NSC-dots by $10 \mu\text{g mL}^{-1}$ ICA.

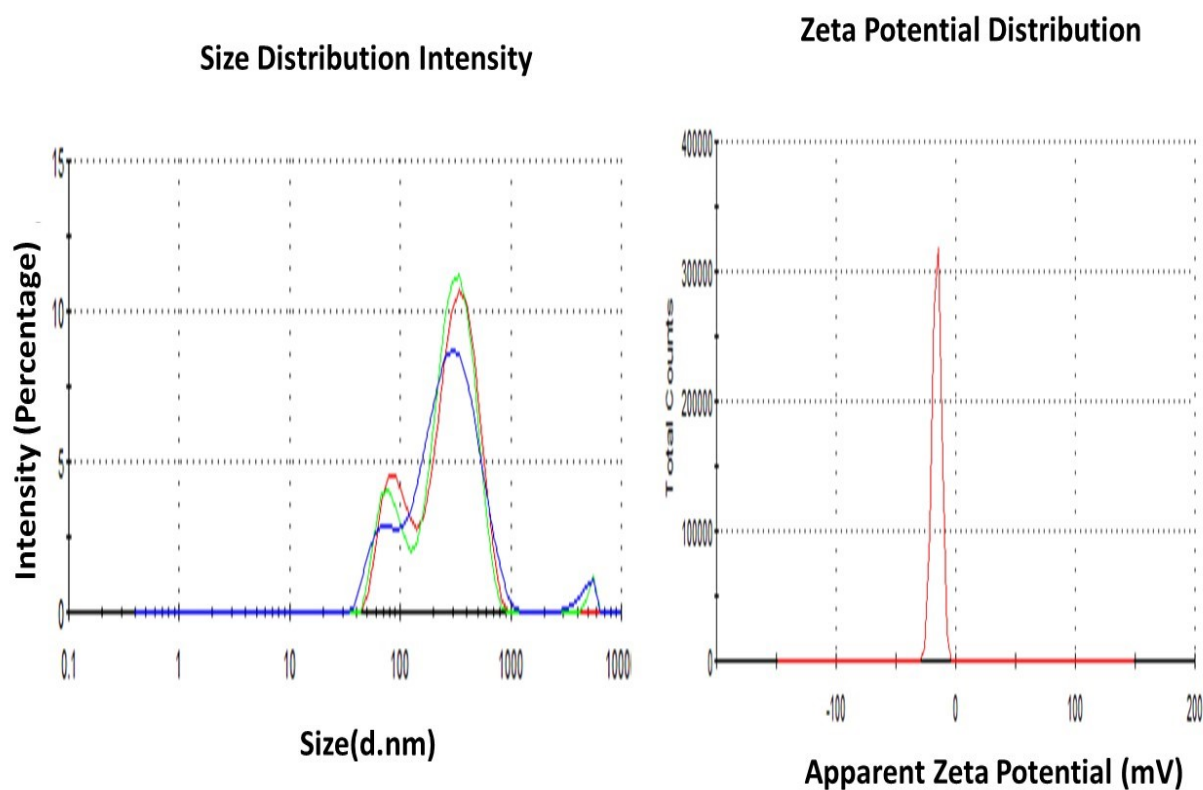


Figure S8: Particle size distribution, and zeta potential distribution of Icarin loaded whey protein nanoparticles.

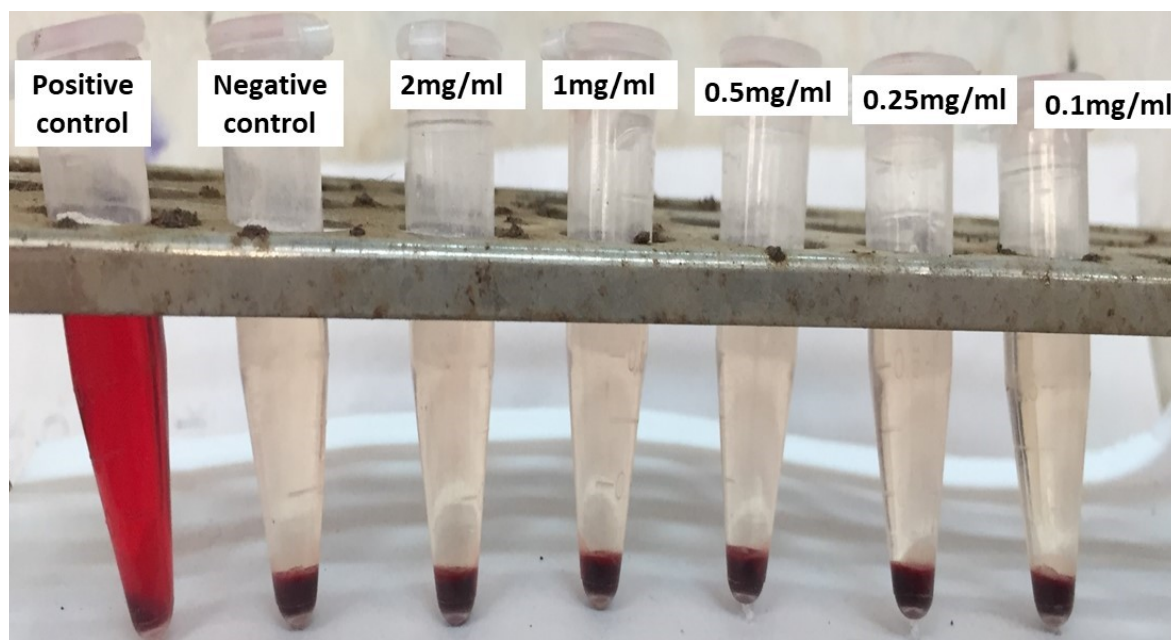


Figure S9: In vitro hemolysis image of ICA loaded whey protein nanoparticles

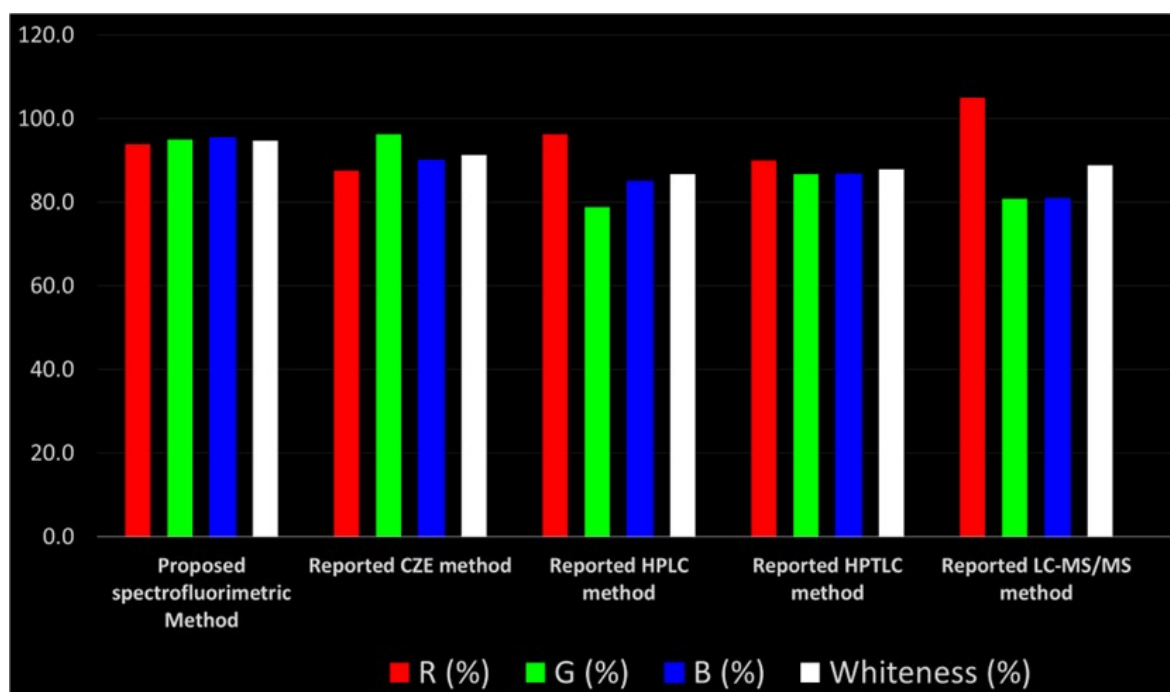


Figure S10: Comparison of the main evaluation outcomes obtained from RGB12 analysis of the proposed spectrofluorimetric method for determination of ICA with other reported methods. The white bar (whiteness %) indicates the arithmetic mean of the three other bars (red, green and blue).

Proposed spectrofluorimetric Method		
Individual criteria		
R1: Trueness	R2: Precision	R3: LOD
53.2	73.8	99.7
G1: ChlorTox		G2/B2: Energy
100.0		
B1: Sample throughput		
72.2		
Color saturation		
Red:	73.2	White:
Green:	81.4	73
Blue:	65.5	
Conclusion		
Proposed spectrofluorimetric Method seems most green		
Proposed spectrofluorimetric Method seems most white		

Figure S11: Comparison of the proposed spectrofluorimetric method for determination of ICA with other reported methods in terms of the saturation of red, green, blue colors, and resulting whiteness as a holistic assessment using RGBfast.

Table S1: Analytical eco-scale for assessment of greenness of the proposed spectrofluorimetric method compared to other reported methods.

The penalty points (PPs) to calculate Analytical Eco -scale					
Reagent	Proposed spectrofluorimetric method	Reported capillary zone electrophoresis method (CZE)	Reported HPLC method	Reported HPTLC Method	Reported LC-MS/MS
Deionized water	0				
L-cysteine	1				
Citric acid	1				
Sodium Bicarbonate	1				
Borate		4			
Glacial acetic acid				4	
Ethyl acetate				8	
Formic acid				6	6
Trifluoroacetic acid			4		

Acetonitrile		4	4		4
Instrument	Penalty points				
Energy	0	0	1	1	2
Waste	3	1	5	3	3
Occupational hazards	0	0	0	0	0
Final total penalty points	6	9	14	22	15
Analytical eco-scale score	94	91	86	78	85

Table S2: RGB12 profiles of the proposed spectrofluorimetric method and other reported methods:

Method number	Method name	R (%)	G (%)	B (%)	Whiteness (%)
1	Proposed spectrofluorimetric Method	93.8	95.0	95.4	94.7
2	Reported CZE method	87.5	96.3	90.0	91.3
3	Reported HPLC method	96.3	78.8	85.0	86.7
4	Reported HPTLC method	90.0	86.7	86.7	87.8
5	Reported LC-MS/MS method	105.0	80.8	80.8	88.9

Table S3: NQS final scores of the proposed spectrofluorimetric method

Need	100
Quality	95
Sustainability	76
NQS Index	90

