

Supplementary Information

ABA triblock copolymers prepared with poly(ϵ -caprolactone) and PEG, PTHF, and PPG macroinitiators as the central segment: synthesis, characterization, and thermal properties

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Data characterization

For PCL-*b*-PTHF₂₅₀-*b*-PCL (DP = 10).

M_n (calcd) = 1 390, M_n (NMR) = 1 560 (Conv. = 97%), M_n (GPC) = 3 273, M_w/M_n = 1.23, M_n (MALDI) = 1 400. IR (cm⁻¹) 3432 (v, OH, PCL), 2937 (v_{as}, CH₂, PCL), 2860 (v_s, CH₂, PCL), 1723 (v, C=O, PCL), 1472 (δ_s, CH₂, PCL), 1161 (v_{as}, C-(C=O)-O, PCL), 1041 (v_{as}, O-C-C, PCL), 734 (ρ, CH₂, PCL). NMR data for PCL-*b*-PTHF₂₅₀-*b*-PCL (DP = 10). ¹H NMR after derivatization with TFAA (500 MHz, CDCl₃, ppm): δ 4.49 [F₃C-CO-O-CH₂-CH₂-CH₂-CH₂-O-, PTHF monosubstitution and unreacted PTHF], 4.34 [-CO-CH₂-CH₂-CH₂-CH₂-O-CO-CF₃, PCL], 4.26 [-CO-O-CH₂-CH₂-CH₂-CH₂-O-CH₂-CH₂-CH₂-CH₂-O-CO-, PTHF bisubstitution and F₃C-CO-O-CH₂-CH₂-CH₂-CH₂-O-CH₂-CH₂-CH₂-CH₂-O-CO-, PTHF monosubstitution], 4.12 [(-CO-CH₂-CH₂-CH₂-CH₂-CH₂-O-)_n, PCL], 3.95 [F₃C-CO-O-CH₂-CH₂-CH₂-CH₂-O, PTHF monosubstitution and unreacted PTHF], 3.61 [-CO-O-CH₂-CH₂-CH₂-CH₂-O-CH₂-CH₂-CH₂-O-CO- PTHF bisubstitution and F₃C-CO-O-CH₂-CH₂-CH₂-CH₂-O-CH₂-CH₂-CH₂-O-CO-, PTHF monosubstitution], 2.38 [(-CO-CH₂-CH₂-CH₂-CH₂-O-)_n, PCL], 1.77 [-CO-CH₂-CH₂-CH₂-CH₂-O-CO-CF₃, PCL], 1.67 [(-CO-CH₂-CH₂-CH₂-CH₂-O-)_n, PCL], 1.40 [(-CO-CH₂-CH₂-CH₂-CH₂-O-)_n, PCL].

For PCL-*b*-PPG₄₂₅-*b*-PCL (DP = 10).

M_n (calcd) = 1 570, M_n (NMR) = 2 020 (Conv. = 96%), M_n (GPC) = 4 102, M_w/M_n = 1.16. IR (cm⁻¹) 3437 (v, OH, PCL), 2935 (v_{as}, CH₂, PCL), 2863 (v_s, CH₂, PCL), 1722 (v, C=O, PCL), 1470 (δ_s, CH₂, PCL), 1161 (v_{as}, C-(C=O)-O, PCL), 1042 (v_{as}, O-C-C, PCL), 731 (ρ, CH₂, PCL). NMR data for PCL-*b*-PPG₄₂₅-*b*-PCL (DP = 10). ¹H NMR after derivatization with TFAA (500 MHz, CDCl₃, ppm): δ 5.09 [F₃C-CO-O-CH₂-CH(CH₃)-O-CH₂-CH(CH₃)-O-CO-, PPG monosubstitution and -CO-O-CH₂-CH(CH₃)-O-CH₂-CH(CH₃)-O-CH₂-CH(CH₃)-O-CO-, PPG bisubstitution], 4.34 [-CO-CH₂-CH₂-CH₂-CH₂-O-CO-CF₃, PCL], 4.10 [(-CO-CH₂-CH₂-CH₂-CH₂-O-)_n, PCL], 4.09 [F₃C-CO-O-CH₂-CH(CH₃)-O-CH₂-CH(CH₃)-O-CO-, PPG monosubstitution], 3.72 [F₃C-CO-O-CH₂-CH(CH₃)-O-CH₂-CH(CH₃)-O-CH₂-CH(CH₃)-O-CO-, PPG monosubstitution and -CO-O-CH₂-CH(CH₃)-O-CH₂-CH(CH₃)-O-CH₂-CH(CH₃)-O-CO-, PPG bisubstitution], 3.62 [(-CH₂-CH(CH₃)-O-)_x, PPG monosubstitution and bisubstitution], 3.45 [(-CH₂-CH(CH₃)-O-)_x, PPG monosubstitution and bisubstitution], 2.34 [(-CO-CH₂-CH₂-CH₂-CH₂-O-)_n, PCL], 1.77 [-CO-CH₂-CH₂-CH₂-CH₂-O-CO-CF₃, PCL], 1.66 [(-CO-CH₂-CH₂-CH₂-CH₂-O-)_n, PCL], 1.39 [(-CO-CH₂-CH₂-CH₂-CH₂-O-)_n, PCL], 1.33 [-CO-O-CH₂-CH(CH₃)-O-CH₂-CH(CH₃)-O-CO-, PPG bisubstitution and PPG monosubstitution].

Table S1. Triblock copolymers (PCL-*b*-PEG_x-*b*-PCL) prepared using polyethylene glycol (PEG) of different molecular weight [*M_n* = 200, 400, and 1000 g/mol] as initiators in the ROP of CL.

Sample	Initiator	Ether(%) ^{a,b}	DP(calcd) ^c	DP(NMR) ^{b,d}	<i>M_n</i> (calcd) ^e	<i>M_n</i> (NMR) ^{b,f}	<i>M_n</i> (GPC) ^g	<i>M_n</i> (calcd)/ <i>M_n</i> (GPC)	<i>M_w</i> / <i>M_n</i> ^g	Conv(%)
PEG₂₀₀		-	-	4.5	200	214				
PCL- <i>b</i> -PEG ₂₀₀ - <i>b</i> -PCL ₅	PEG ₂₀₀	28	5	4.9	780	770	1410	0.55	1.18	92
PCL- <i>b</i> -PEG ₂₀₀ - <i>b</i> -PCL ₁₀	PEG ₂₀₀	14	10	11.5	1350	1530	3145	0.42	1.24	95
PCL- <i>b</i> -PEG ₂₀₀ - <i>b</i> -PCL ₁₅	PEG ₂₀₀	11	15	14.3	1990	1850	3988	0.49	1.22	98
PCL- <i>b</i> -PEG ₂₀₀ - <i>b</i> -PCL ₂₀	PEG ₂₀₀	8	20	21.0	2440	2610	5628	0.43	1.24	98
PEG₄₀₀		-	-	8.9	400	408				
PCL- <i>b</i> -PEG ₄₀₀ - <i>b</i> -PCL ₅	PEG ₄₀₀	51	5	3.4	980	800	1419	0.69	1.17	89
PCL- <i>b</i> -PEG ₄₀₀ - <i>b</i> -PCL ₁₀	PEG ₄₀₀	29	10	11.2	1550	1680	2969	0.52	1.14	98
PCL- <i>b</i> -PEG ₄₀₀ - <i>b</i> -PCL ₁₅	PEG ₄₀₀	19	15	14.7	2110	2080	3939	0.53	1.13	99
PCL- <i>b</i> -PEG ₄₀₀ - <i>b</i> -PCL ₂₀	PEG ₄₀₀	15	20	19.8	2670	2660	5367	0.49	1.19	98
PEG₁₀₀₀		-	-	22.0	1000	988				
PCL- <i>b</i> -PEG ₁₀₀₀ - <i>b</i> -PCL ₅	PEG ₁₀₀₀	67	5	4.3	1570	1470	1668	0.94	1.09	83
PCL- <i>b</i> -PEG ₁₀₀₀ - <i>b</i> -PCL ₁₀	PEG ₁₀₀₀	49	10	8.9	2120	2000	3431	0.61	1.13	98
PCL- <i>b</i> -PEG ₁₀₀₀ - <i>b</i> -PCL ₁₅	PEG ₁₀₀₀	41	15	13.4	2710	2410	4429	0.61	1.15	98
PCL- <i>b</i> -PEG ₁₀₀₀ - <i>b</i> -PCL ₂₀	PEG ₁₀₀₀	35	20	18.2	3120	2830	4871	0.64	1.26	97

^aObtained from the equation % PEG = (MW_{initiator}/*M_n*(NMR)) × 100; where MW_{initiator} is the molecular weight of initiator (HOPEGOH).

^bDetermined by ¹H NMR in CDCl₃

^cObtained from CL/HOPEGOH feed molar ratio

^dUsing end-group analysis by ¹H NMR

^eObtained from the equation *M_n*(calcd) = (MW(CL))•(mmol CL/mmol HOPEGOH)+MW(OHPEGOH), where MW is the molecular weight of ε-caprolactone (CL, 114 g/mol) monomer or initiator (HOPEGOH)

^fObtained from the equation *M_n*(NMR) = (DP(NMR) × MW(repetitive unit))+MW(HOPEGOH), where MW is the molecular weight of the repetitive unit (114 g/mol) or initiator (HOPEGOH)

^gDetermined by gel permeation chromatography (GPC) using polystyrene standards.

Table S2. Triblock copolymers (PCL-*b*-PTHF_x-*b*-PCL) prepared using polytetrahydrofuran (PTHF) of different molecular weight [*M*_n = 250, 650, and 1000 g/mol] as initiators in the ROP of CL.

Sample	Initiator	Ether(%) ^{a,b}	DP(calcd) ^c	DP(NMR) ^{b,d}	<i>M</i> _n (calcd) ^e	<i>M</i> _n (NMR) ^{b,f}	<i>M</i> _n (GPC) ^g	<i>M</i> _n (calcd)/ <i>M</i> _n (GPC)	<i>M</i> _w / <i>M</i> _n ^g	Conv(%)
PTHF₂₅₀		-	-	3.3	250	254				
PCL- <i>b</i> -PTHF ₂₅₀ - <i>b</i> -PCL ₅	PTHF ₂₅₀	28	5	5.6	820	890	1601	0.51	1.19	96
PCL- <i>b</i> -PTHF ₂₅₀ - <i>b</i> -PCL ₁₀	PTHF ₂₅₀	16	10	11.4	1390	1560	3273	0.42	1.23	97
PCL- <i>b</i> -PTHF ₂₅₀ - <i>b</i> -PCL ₁₅	PTHF ₂₅₀	12	15	16.2	1960	2100	4853	0.40	1.16	99
PCL- <i>b</i> -PTHF ₂₅₀ - <i>b</i> -PCL ₂₀	PTHF ₂₅₀	10	20	20.3	2530	2570	5483	0.46	1.40	99
PTHF₆₅₀		-	-	8.7	650	644				
PCL- <i>b</i> -PTHF ₆₅₀ - <i>b</i> -PCL ₅	PTHF ₆₅₀	53	5	5.0	1220	1210	2512	0.48	1.28	96
PCL- <i>b</i> -PTHF ₆₅₀ - <i>b</i> -PCL ₁₀	PTHF ₆₅₀	35	10	10.6	1790	1850	3799	0.47	1.30	98
PCL- <i>b</i> -PTHF ₆₅₀ - <i>b</i> -PCL ₁₅	PTHF ₆₅₀	27	15	15.2	2360	2380	4825	0.49	1.17	99
PCL- <i>b</i> -PTHF ₆₅₀ - <i>b</i> -PCL ₂₀	PTHF ₆₅₀	22	20	19.4	2930	2850	5862	0.50	1.36	99
PTHF₁₀₀₀		-	-	13.5	1000	989				
PCL- <i>b</i> -PTHF ₁₀₀₀ - <i>b</i> -PCL ₅	PTHF ₁₀₀₀	63	5	5.1	1580	1570	3002	0.52	1.35	96
PCL- <i>b</i> -PTHF ₁₀₀₀ - <i>b</i> -PCL ₁₀	PTHF ₁₀₀₀	46	10	10.2	2150	2150	4267	0.50	1.34	94
PCL- <i>b</i> -PTHF ₁₀₀₀ - <i>b</i> -PCL ₁₅	PTHF ₁₀₀₀	38	15	13.4	2720	2590	4789	0.56	1.40	98
PCL- <i>b</i> -PTHF ₁₀₀₀ - <i>b</i> -PCL ₂₀	PTHF ₁₀₀₀	33	20	17.4	3290	2970	6279	0.52	1.39	98

^aObtained from the equation % PTHF = (MW_{initiator}/*M*_n(NMR)) × 100; where MW_{initiator} is the molecular weight of initiator (HOPTHFOH).

^bDetermined by ¹H NMR in CDCl₃

^cObtained from CL/HOPTHFOH feed molar ratio

^dUsing end-group analysis by ¹H NMR

^eObtained from the equation *M*_n(calcd) = (MW(CL) × (mmol CL/mmol HOPTHFOH) + MW(HOPTHFOH)), where MW is the molecular weight of ε-caprolactone (CL, 114 g/mol) monomer or initiator (HOPTHFOH)

^fObtained from the equation *M*_n(NMR) = (DP(NMR) × MW(repetitive unit)) + MW(HOPTHFOH), where MW is the molecular weight of the repetitive unit (114 g/mol) or initiator (HOPTHFOH)

^gDetermined by gel permeation chromatography (GPC) using polystyrene standards.

Table S3. Triblock copolymers (PCL-*b*-PPG_x-*b*-PCL) prepared using polypropylene glycol (PPG) of different molecular weight [*M_n*= 425, 725, and 1000 g/mol] as initiators in the ROP of CL.

Sample	Initiator	Ether(%) ^{a,b}	DP(calcd) ^c	DP(NMR) ^{b,d}	<i>M_n</i> (calcd) ^e	<i>M_n</i> (NMR) ^{b,f}	<i>M_n</i> (GPC) ^g	<i>M_n</i> (calcd)/ <i>M_n</i> (GPC)	<i>M_w</i> / <i>M_n</i> ^g	Conv(%)
PPG₄₂₅			-	6.8	425	396				-
PCL- <i>b</i> -PPG ₄₂₅ - <i>b</i> -PCL ₅	PPG ₄₂₅	43	5	7.8	1000	1280	2373	0.42	1.15	89
PCL- <i>b</i> -PPG ₄₂₅ - <i>b</i> -PCL ₁₀	PPG ₄₂₅	27	10	14.2	1570	2020	4102	0.38	1.16	96
PCL- <i>b</i> -PPG ₄₂₅ - <i>b</i> -PCL ₁₅	PPG ₄₂₅	20	15	18.7	2130	2530	6079	0.35	1.14	98
PCL- <i>b</i> -PPG ₄₂₅ - <i>b</i> -PCL ₂₀	PPG ₄₂₅	16	20	22.7	2680	2980	5719	0.46	1.48	98
PPG₇₂₅			-	12.1	720	705				-
PCL- <i>b</i> -PPG ₇₂₅ - <i>b</i> -PCL ₅	PPG ₇₂₅	56	5	8.4	1290	1660	2623	0.49	1.40	90
PCL- <i>b</i> -PPG ₇₂₅ - <i>b</i> -PCL ₁₀	PPG ₇₂₅	39	10	13.9	1860	2290	3743	0.49	1.44	96
PCL- <i>b</i> -PPG ₇₂₅ - <i>b</i> -PCL ₁₅	PPG ₇₂₅	30	15	18.1	2410	2770	4799	0.50	1.53	97
PCL- <i>b</i> -PPG ₇₂₅ - <i>b</i> -PCL ₂₀	PPG ₇₂₅	24	20	24.2	3010	3460	6357	0.47	1.41	98
PPG₁₀₀₀			-	17.0	1000	985				-
PCL- <i>b</i> -PPG ₁₀₀₀ - <i>b</i> -PCL ₅	PPG ₁₀₀₀	64	5	8.2	1570	1920	2685	0.58	1.24	90
PCL- <i>b</i> -PPG ₁₀₀₀ - <i>b</i> -PCL ₁₀	PPG ₁₀₀₀	47	10	13.6	2130	2530	3764	0.56	1.35	96
PCL- <i>b</i> -PPG ₁₀₀₀ - <i>b</i> -PCL ₁₅	PPG ₁₀₀₀	37	15	16.2	2700	2830	4585	0.58	1.35	98
PCL- <i>b</i> -PPG ₁₀₀₀ - <i>b</i> -PCL ₂₀	PPG ₁₀₀₀	30	20	22.5	3280	3550	5596	0.58	1.45	98

^aObtained from the equation % PPG = (MW_{initiator}/*M_n*(NMR)) × 100; where MW_{initiator} is the molecular weight of initiator (HOPPGOH).

^bDetermined by ¹H NMR in CDCl₃

^cObtained from CL/HOPPGOH feed molar ratio

^dUsing end-group analysis by ¹H NMR

^eObtained from the equation *M_n*(calcd) = (MW(CL))•(mmol CL/mmol HOPPGOH)+MW(OHPPGOH), where MW is the molecular weight of ε-caprolactone (CL, 114 g/mol) monomer or initiator (HOPPGOH)

^fObtained from the equation *M_n*(NMR) = (DP(NMR) × MW(repetitive unit))+MW(HOPPGOH), where MW is the molecular weight of the repetitive unit (114 g/mol) or initiator (HOPPGOH)

^gDetermined by gel permeation chromatography (GPC) using polystyrene standards.

Table S4. Thermal properties of triblock copolymers (PCL-*b*-PEG_x-*b*-PCL) prepared using polyethylene glycol (PEG) of different molecular weight [M_n = 200, 400, and 1000 g/mol] as initiators in the ROP of CL.

Sample	Initiator	Ether(%) ^{a,b}	DP(calcd) ^c	DP(NMR) ^{b,d}	M_n (calcd) ^e	M_n (NMR) ^{b,f}	T_c (°C) ^g	ΔH_c (J/g) ^g	T_{mPCL} (°C) ^g	ΔH_m (J/g) ^g	x_P (%) ^{g,h}
PEG ₂₀₀		-	-	4.5	200	214			-50 ⁱ	-	-
PCL- <i>b</i> -PEG ₂₀₀ - <i>b</i> -PCL ₅	PEG ₂₀₀	28	5	4.9	780	770	-	-	6	0.7	0.5
PCL- <i>b</i> -PEG ₂₀₀ - <i>b</i> -PCL ₁₀	PEG ₂₀₀	14	10	11.5	1 350	1 530	15	50	32,41	50	37
PCL- <i>b</i> -PEG ₂₀₀ - <i>b</i> -PCL ₁₅	PEG ₂₀₀	11	15	14.3	1 990	1 850	20	73	35,42	76	56
PCL- <i>b</i> -PEG ₂₀₀ - <i>b</i> -PCL ₂₀	PEG ₂₀₀	8	20	21.0	2 440	2 610	23	75	43,48	77	57
PEG ₄₀₀		-	-	8.9	400	408			1 ^j	88 ^j	-
PCL- <i>b</i> -PEG ₄₀₀ - <i>b</i> -PCL ₅	PEG ₄₀₀	51	5	3.4	980	800	-	-	2 ^j	-	-
PCL- <i>b</i> -PEG ₄₀₀ - <i>b</i> -PCL ₁₀	PEG ₄₀₀	29	10	11.2	1 550	1 680	2	51	20,33	53	39
PCL- <i>b</i> -PEG ₄₀₀ - <i>b</i> -PCL ₁₅	PEG ₄₀₀	19	15	14.7	2 110	2 080	17	66	33,39	67	49
PCL- <i>b</i> -PEG ₄₀₀ - <i>b</i> -PCL ₂₀	PEG ₄₀₀	15	20	19.8	2 670	2 660	23	69	40,46	70	51
PEG ₁₀₀₀		-	-	22.0	1 000	988			34	139	-
PCL- <i>b</i> -PEG ₁₀₀₀ - <i>b</i> -PCL ₅	PEG ₁₀₀₀	67	5	4.3	1 570	1 470	-7	81	-7 ^j ,21	37 ^j ,65(15 ^k)	11
PCL- <i>b</i> -PEG ₁₀₀₀ - <i>b</i> -PCL ₁₀	PEG ₁₀₀₀	49	10	8.9	2 120	2 000	-6	59	17	60(30 ^k)	22
PCL- <i>b</i> -PEG ₁₀₀₀ - <i>b</i> -PCL ₁₅	PEG ₁₀₀₀	41	15	13.4	2 710	2 410	-4 ^j ,14	5 ^j ,46	16 ^j ,30,37	56(33 ^k)	24
PCL- <i>b</i> -PEG ₁₀₀₀ - <i>b</i> -PCL ₂₀	PEG ₁₀₀₀	35	20	18.2	3 120	2 830	-8 ^j ,20	4 ^j ,49	18 ^j ,36,43	3 ^j ,42	31

^aObtained from the equation % PEG = (MW_{initiator}/M_n(NMR)) × 100; where MW_{initiator} is the molecular weight of initiator (HOPEGOH).

^bDetermined by ¹H NMR in CDCl₃

^cObtained from CL/HOPEGOH feed molar ratio

^dUsing end-group analysis by ¹H NMR

^eObtained from the equation $M_n(\text{calcd}) = (\text{MW}(\text{CL})) \bullet (\text{mmol CL}/\text{mmol HOPEGOH}) + \text{MW}(\text{HOPEGOH})$, where MW is the molecular weight of ϵ -caprolactone (CL, 114 g/mol) monomer or initiator (HOPEGOH)

^fObtained from the equation $M_n(\text{NMR}) = (\text{DP}(\text{NMR}) \times \text{MW}(\text{repetitive unit})) + \text{MW}(\text{HOPEGOH})$, where MW is the molecular weight of the repetitive unit (114 g/mol) or initiator (HOPEGOH)

^gObtained by DSC analysis (second heating)

^hUsing the value of 135.3 J/g for a PCL 100% crystalline, the crystallinity of PCL (x_{PCL}) was calculated

ⁱReported value for PEG (M_n =200 g/mol), which is liquid at room temperature and with a melting point ≤ 0 °C

^jSignal belonging to the melting or crystallization temperature of the PEG segment.

^kEnthalpy of fusion attributed to the PCL, obtained by the equation $\Delta H_{mPCL} = (\Delta H_m) \bullet (\text{weight fraction of PCL})$.

Table S5. Thermal properties of triblock copolymers (PCL-*b*-PTHF_x-*b*-PCL) prepared using polytetrahydrofuran (PTHF) of different molecular weight [*M*_n= 250, 650, and 1000 g/mol] as initiators in the ROP of CL.

Sample	Initiator	Ether(%) ^{a,b}	DP(calcd) ^c	DP(NMR) ^{b,d}	<i>M</i> _n (calcd) ^e	<i>M</i> _n (NMR) ^{b,f}	<i>T</i> _c (°C) ^g	Δ <i>H</i> _c (J/g) ^g	<i>T</i> _{mPCL} (°C) ^g	Δ <i>H</i> _m (J/g) ^g	<i>x</i> _i (%) ^{g,h}
PTHF ₂₅₀		-	-	3.3	250	254			-16 ⁱ	53	-
PCL- <i>b</i> -PTHF ₂₅₀ - <i>b</i> -PCL ₅	PTHF ₂₅₀	28	5	5.6	820	890	-18	42	-16 ⁱ ,5,13	43(31 ⁱ)	23
PCL- <i>b</i> -PTHF ₂₅₀ - <i>b</i> -PCL ₁₀	PTHF ₂₅₀	16	10	11.4	1 390	1 560	18	61	33,41	63	46
PCL- <i>b</i> -PTHF ₂₅₀ - <i>b</i> -PCL ₁₅	PTHF ₂₅₀	12	15	16.2	1 960	2 100	18	70	39,41	74	54
PCL- <i>b</i> -PTHF ₂₅₀ - <i>b</i> -PCL ₂₀	PTHF ₂₅₀	10	20	20.3	2 530	2 570	22	65	41,47	72	53
PTHF ₆₅₀		-	-	8.7	650	644			15 ^k	71 ⁱ	-
PCL- <i>b</i> -PTHF ₆₅₀ - <i>b</i> -PCL ₅	PTHF ₆₅₀	53	5	5.0	1 220	1 210	-18	62	0.1,11	60(28 ⁱ)	20
PCL- <i>b</i> -PTHF ₆₅₀ - <i>b</i> -PCL ₁₀	PTHF ₆₅₀	35	10	10.6	1 790	1 850	-10 ⁱ ,9	11 ⁱ ,46	7 ⁱ ,27,35	11 ⁱ ,43	31
PCL- <i>b</i> -PTHF ₆₅₀ - <i>b</i> -PCL ₁₅	PTHF ₆₅₀	27	15	15.2	2 360	2 380	14	63	32,38	64	47
PCL- <i>b</i> -PTHF ₆₅₀ - <i>b</i> -PCL ₂₀	PTHF ₆₅₀	22	20	19.4	2 930	2 850	19	64	40,46	65	48
PTHF ₁₀₀₀		-	-	13.5	1 000	989			10 ⁱ	139	-
PCL- <i>b</i> -PTHF ₁₀₀₀ - <i>b</i> -PCL ₅	PTHF ₁₀₀₀	63	5	5.1	1 580	1 570	-9	72	10,17	69(25 ⁱ)	18
PCL- <i>b</i> -PTHF ₁₀₀₀ - <i>b</i> -PCL ₁₀	PTHF ₁₀₀₀	46	10	10.2	2 150	2 150	-1,7	56	14 ⁱ ,26,36	19 ⁱ ,26	19
PCL- <i>b</i> -PTHF ₁₀₀₀ - <i>b</i> -PCL ₁₅	PTHF ₁₀₀₀	38	15	13.4	2 720	2 590	-3 ⁱ ,12	10 ⁱ , 50	13 ⁱ ,33,42	11 ⁱ ,48	35
PCL- <i>b</i> -PTHF ₁₀₀₀ - <i>b</i> -PCL ₂₀	PTHF ₁₀₀₀	33	20	17.4	3 290	2 970	-5 ⁱ ,19	9 ⁱ ,54	18 ⁱ ,40,46	3 ⁱ ,64	47

^aObtained from the equation % PTHF = (MW_{initiator}/*M*_n(NMR)) × 100; where MW_{initiator} is the molecular weight of initiator (HOPTHFOH).

^bDetermined by ¹H NMR in CDCl₃

^cObtained from CL/HOPTHFOH feed molar ratio

^dUsing end-group analysis by ¹H NMR

^eObtained from the equation *M*_n(calcd) = (MW(CL))•(mmol CL/mmol HOPTHFOH)+MW(HOPTHFOH), where MW is the molecular weight of ε-caprolactone (CL, 114 g/mol) monomer or initiator (HOPTHFOH)

^fObtained from the equation *M*_n(NMR) = (DP(NMR) × MW(repetitive unit))+MW(HOPTHFOH), where MW is the molecular weight of the repetitive unit (114 g/mol) or initiator (HOPTHFOH)

^gObtained by DSC analysis (second heating)

^hUsing the value of 135.3 J/g for a PCL 100% crystalline, the crystallinity of PCL (*x*_{PCL}) was calculated

ⁱSignal belonging to the melting temperature of the PTHF segment.

^jEnthalpy of fusion attributed to the PCL, obtained by the equation Δ*H*_{mPCL}=(Δ*H*_m)•(weight fraction of PCL).

Table S6. Thermal properties of triblock copolymers (PCL-*b*-PPG_x-*b*-PCL) prepared using polypropylene glycol (PPG) of different molecular weight [M_n = 425, 725, and 1000 g/mol] as initiators in the ROP of CL.

Sample	Initiator	Ether(%) ^{a,b}	DP(calcd) ^c	DP(NMR) ^{b,d}	M_n (calcd) ^e	M_n (NMR) ^{b,f}	T_c (°C) ^g	ΔH_c (J/g) ^g	T_{mPCL} (°C) ^g	ΔH_m (J/g) ^g	x_i (%) ^{g,h}
PPG ₄₂₅		-	-	6.8	425	396			-		
PCL- <i>b</i> -PPG ₄₂₅ - <i>b</i> -PCL ₅	PPG ₄₂₅	43	5	7.8	1 000	1 280	-15	37	2,20	33	24
PCL- <i>b</i> -PPG ₄₂₅ - <i>b</i> -PCL ₁₀	PPG ₄₂₅	27	10	14.2	1 570	2 020	11	57	28,39	56	41
PCL- <i>b</i> -PPG ₄₂₅ - <i>b</i> -PCL ₁₅	PPG ₄₂₅	20	15	18.7	2 130	2 530	18	62	38,45	62	45
PCL- <i>b</i> -PPG ₄₂₅ - <i>b</i> -PCL ₂₀	PPG ₄₂₅	16	20	22.7	2 680	2 980	20	60	40,48	61	45
PPG ₇₂₅		-	-	12.1	720	705			-		
PCL- <i>b</i> -PPG ₇₂₅ - <i>b</i> -PCL ₅	PPG ₇₂₅	56	5	8.4	1 290	1 660	-11	24	9,30	22	16
PCL- <i>b</i> -PPG ₇₂₅ - <i>b</i> -PCL ₁₀	PPG ₇₂₅	39	10	13.9	1 860	2 290	8	44	29,41	41	30
PCL- <i>b</i> -PPG ₇₂₅ - <i>b</i> -PCL ₁₅	PPG ₇₂₅	30	15	18.1	2 410	2 770	11	54	34,45	55	40
PCL- <i>b</i> -PPG ₇₂₅ - <i>b</i> -PCL ₂₀	PPG ₇₂₅	24	20	24.2	3 010	3 460	21	58	40,47	58	42
PPG ₁₀₀₀		-	-	17	1 000	985			-		
PCL- <i>b</i> -PPG ₁₀₀₀ - <i>b</i> -PCL ₅	PPG ₁₀₀₀	64	5	8.2	1 570	1 920	-18	5	-4,20	18	13
PCL- <i>b</i> -PPG ₁₀₀₀ - <i>b</i> -PCL ₁₀	PPG ₁₀₀₀	47	10	13.6	2 130	2 530	7	34	27,39	33	24
PCL- <i>b</i> -PPG ₁₀₀₀ - <i>b</i> -PCL ₁₅	PPG ₁₀₀₀	37	15	16.2	2 700	2 700	10	55	30,41	57	42
PCL- <i>b</i> -PPG ₁₀₀₀ - <i>b</i> -PCL ₂₀	PPG ₁₀₀₀	30	20	22.5	3 280	3 550	19	53	38,46	52	38

^aObtained from the equation $\% \text{ PPG} = (\text{MW}_{\text{initiator}} / M_n(\text{NMR})) \times 100$; where $\text{MW}_{\text{initiator}}$ is the molecular weight of initiator (HOPPGOH).

^bDetermined by ¹H NMR in CDCl₃

^cObtained from CL/HOPPGOH feed molar ratio

^dUsing end-group analysis by ¹H NMR

^eObtained from the equation $M_n(\text{calcd}) = (\text{MW}(\text{CL})) \bullet (\text{mmol CL} / \text{mmol HOPPGOH}) + \text{MW}(\text{HOPPGOH})$, where MW is the molecular weight of ϵ -caprolactone (CL, 114 g/mol) monomer or macroinitiator (HOPPGOH)

^fObtained from the equation $M_n(\text{NMR}) = (\text{DP}(\text{NMR}) \times \text{MW}(\text{repetitive unit})) + \text{MW}(\text{HOPPGOH})$, where MW is the molecular weight of the repetitive unit (114 g/mol) or macroinitiator (HOPPGOH)

^gObtained by DSC analysis (second heating)

^hUsing the value of 135.3 J/g for a PCL 100% crystalline, the crystallinity of PCL (x_i) was calculated.

Table S7. Comparison melting temperatures reported in previous studies on PCL-B-PCL triblock copolymers and some of the copolymers of the present study.

Chemical specie	M_n of chemical specie (g/mol)	DP PCL	Reference	Thermal properties	
				T_m	Value (°C)
PCL-PEG ₁₀₀₀ -PCL	2120	10	This work	Yes	17
PCL-PEG ₁₀₀₀ -PCL	2710	15	This work	Yes	16*,30,37
PCL-PEG ₁₀₀₀ -PCL	3120	20	This work	Yes	18*,36,43
PCL-PEG-PCL	4600	22	Piao, 2003 ^[12]	Yes	41, 48*
PCL-PEG-PCL	Over 8000	-	Zhang, 2016 ^[29]	No	
PCL-PEG-PCL	2000	8	Noormohammadi, 2021 ^[16]	Yes	25, 35
PCL-PEG-PCL	4450	25	Alami-milani, 2018 ^[24]	Yes	38, 57
PCL-PEG-PCL	Over 16000	120	Singh, 2020 ^[30]	Yes	59
PCL-PTHF ₁₀₀₀ -PCL	2150	10	This work	Yes	14*,26,36
PCL-PTHF ₁₀₀₀ -PCL	2590	15	This work	Yes	13*,33,42
PCL-PTHF ₁₀₀₀ -PCL	2970	20	This work	Yes	18*,40,46
PCL-PTHF-PCL	2000	-	Ruedas-Larraz, 2009 ^[44]	No	
PCL-PTHF-PCL	2000	-	Jiang, 2018 ^[51]	No	
PCL-PTHF-PCL	2000	-	Mi, 2017 ^[43]	No	
PCL-PTHF-PCL	2000	8	Li, 2004 ^[48]	Yes	16, 26
PCL-PTHF-PCL	2000	-	do Patrocínio, 2019 ^[56]	Yes	56
PCL-PPG ₁₀₀₀ -PCL	2530	10	This work	Yes	27,39
PCL-PPG ₁₀₀₀ -PCL	2700	15	This work	Yes	30,41
PCL-PPG ₁₀₀₀ -PCL	3550	20	This work	Yes	38,46
PCL-PPG-PCL	2000	8	Shi, 2025 ^[33]	Yes	17
PCL-PPG-PCL	1000	8	Lee, 2011 ^[36]	No	

* T_m attributed to the polyether segment.

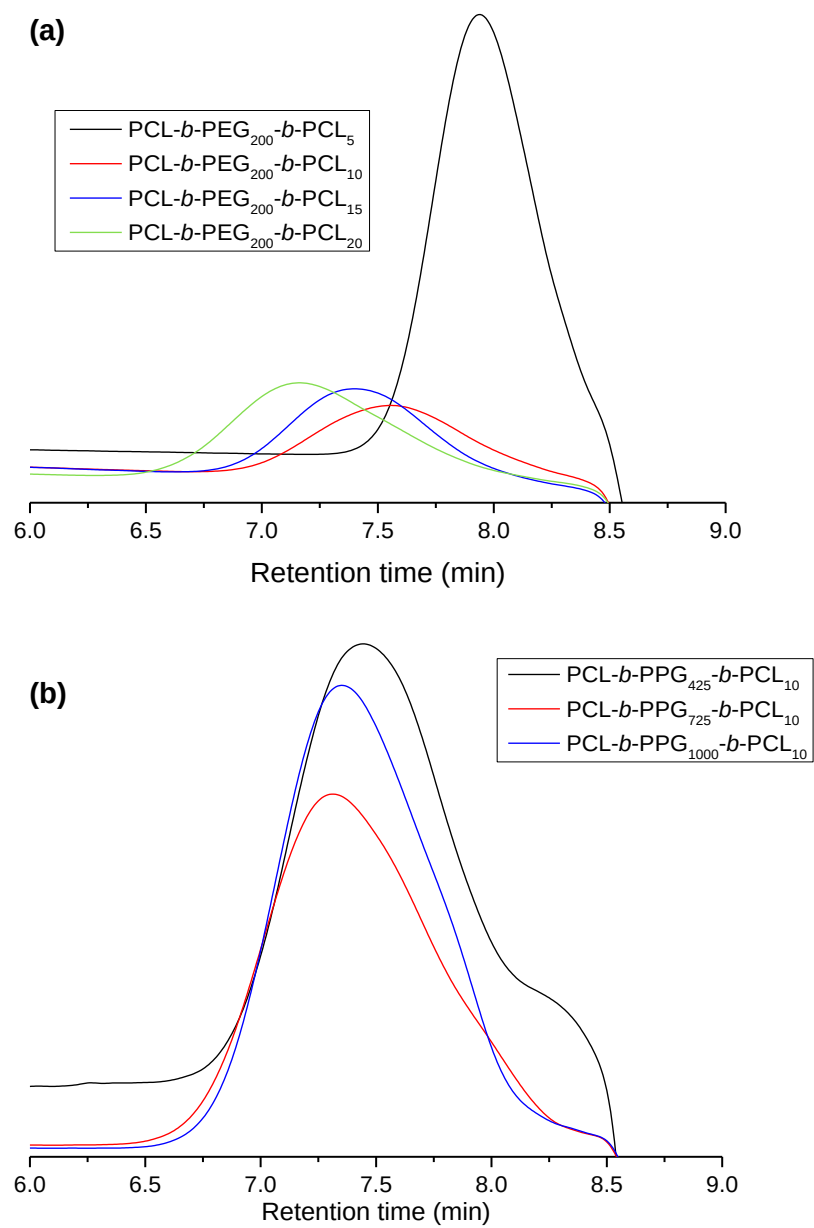


Fig. S1 GPC curves of triblock copolymers: (a) PCL-*b*-PEG₂₀₀-*b*-PCL with four different DP, and (b) PCL-*b*-PPG-*b*-PCL with different length of segment B and DP=10.

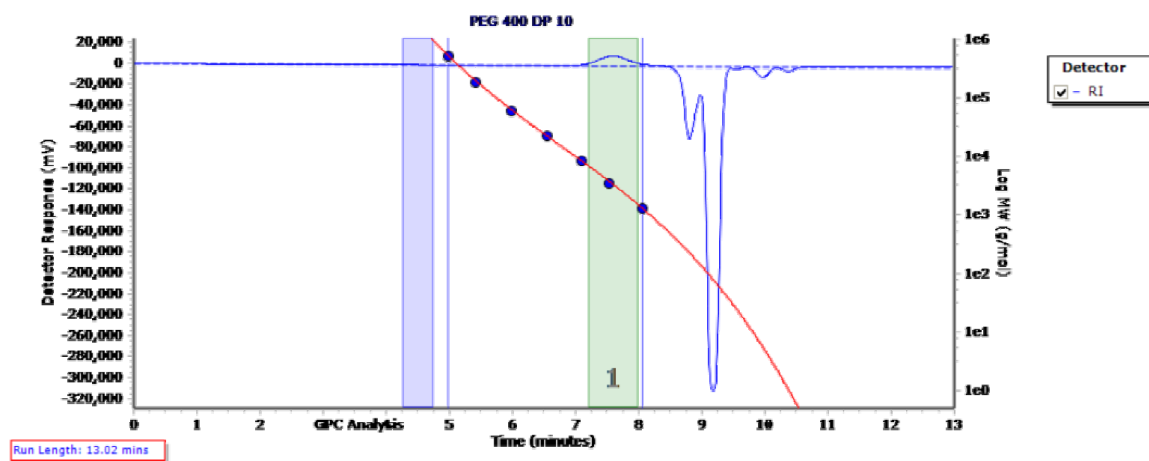


Fig. S2 GPC chromatogram including PS calibration.

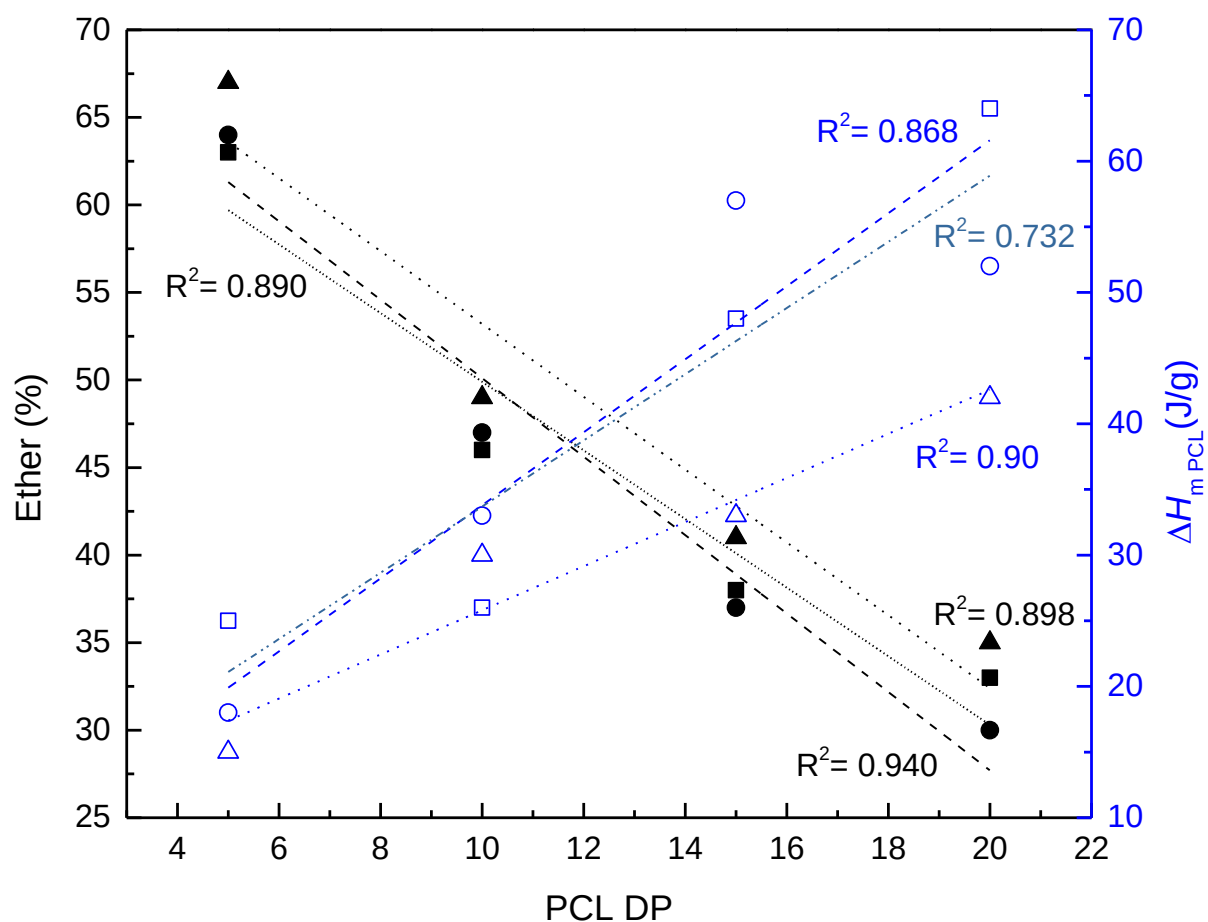


Fig. S3 Relation of PCL block length with ether content (%) and enthalpy (ΔH_m) of ABA triblock copolymers PCL-*b*-PEG₁₀₀₀-*b*-PCL, PCL-*b*-PTHF₁₀₀₀-*b*-PCL, and PCL-*b*-PPG₁₀₀₀-*b*-PCL. For ether content, filled figures (Ether (%): ▲■●) and for ΔH_{mPCL} , blue open figures (ΔH_{mPCL} : △□○).

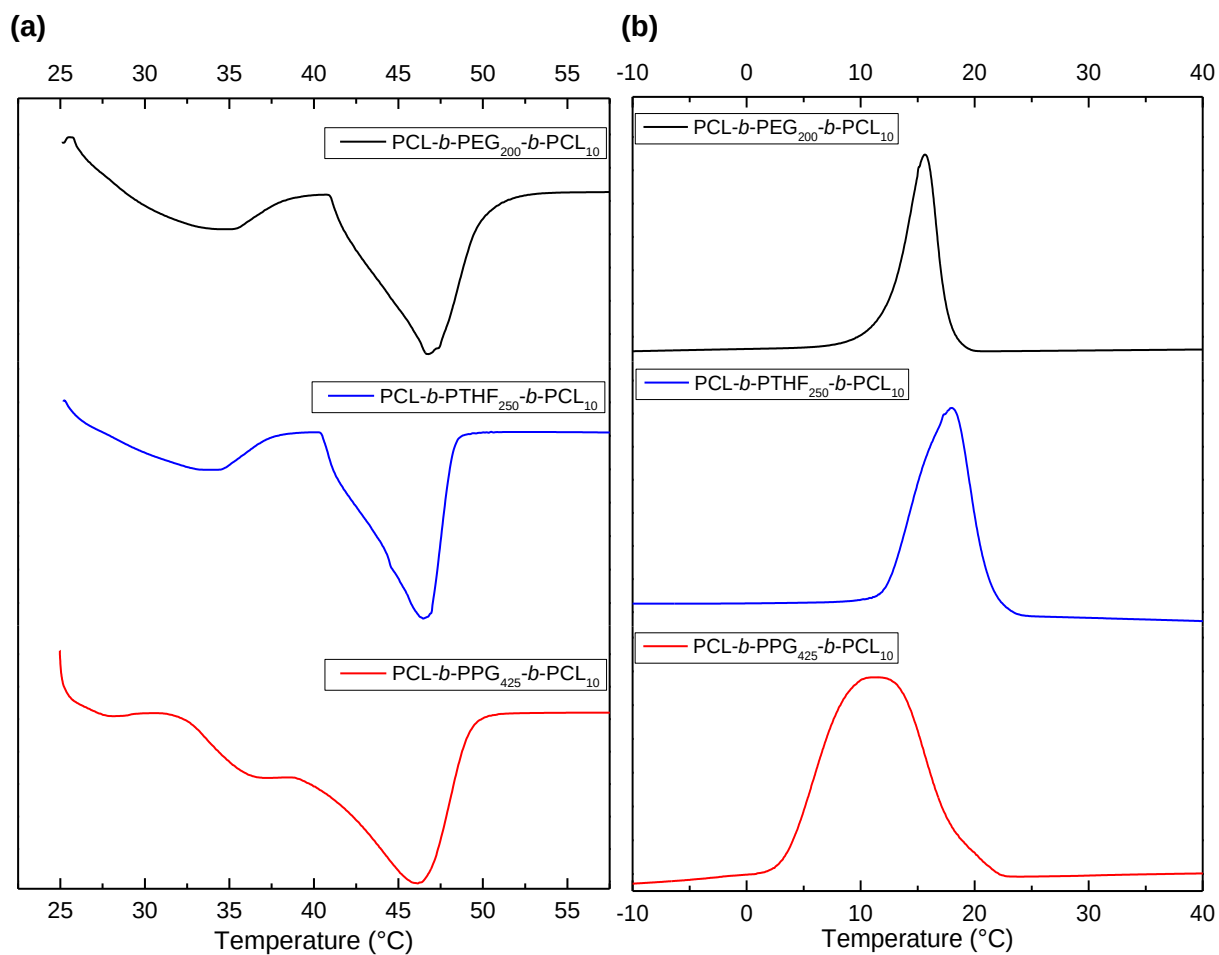


Fig. S4 DSC thermograms **(a)** first heating [PCL-*b*-PEG₂₀₀-*b*-PCL₁₀, (T_{m1} = 33 °C, ΔH_{m1} = 18 J/g, T_{m2} = 46 °C, ΔH_{m2} = 34 J/g), PCL-*b*-PTHF₂₅₀-*b*-PCL₁₀, (T_{m1} = 33 °C, ΔH_{m1} = 19 J/g, T_{m2} = 46 °C, ΔH_{m2} = 41 J/g), and PCL-*b*-PPG₄₂₅-*b*-PCL₁₀, (T_{m1} = 36 °C, T_{m2} = 46 °C, ΔH_m = 60 J/g)], and **(b)** cooling [PCL-*b*-PEG₂₀₀-*b*-PCL₁₀, (T_c = 15 °C), PCL-*b*-PTHF₂₅₀-*b*-PCL₁₀, (T_c = 18 °C), and PCL-*b*-PPG₄₂₅-*b*-PCL₁₀, (T_c = 11 °C)].

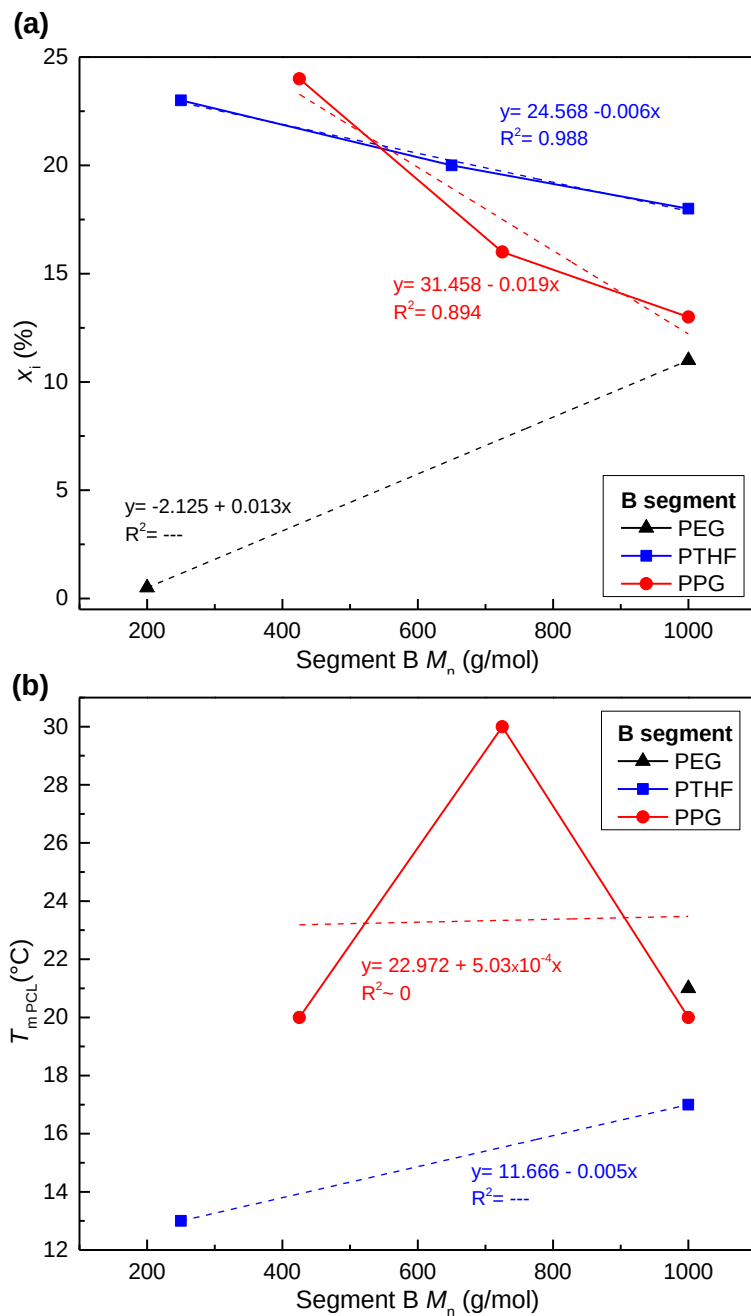


Fig. S5 Effect of length of segment B in ABA triblock copolymers (a) Crystallinity (x_i) and (b) Melting temperature (T_m). Segment B: PEG (200, 400, 1000 g/mol), PTHF (250, 650, 1000 g/mol) y PPG (425, 725, 1000 g/mol). $DP_{PCL} = 5$.

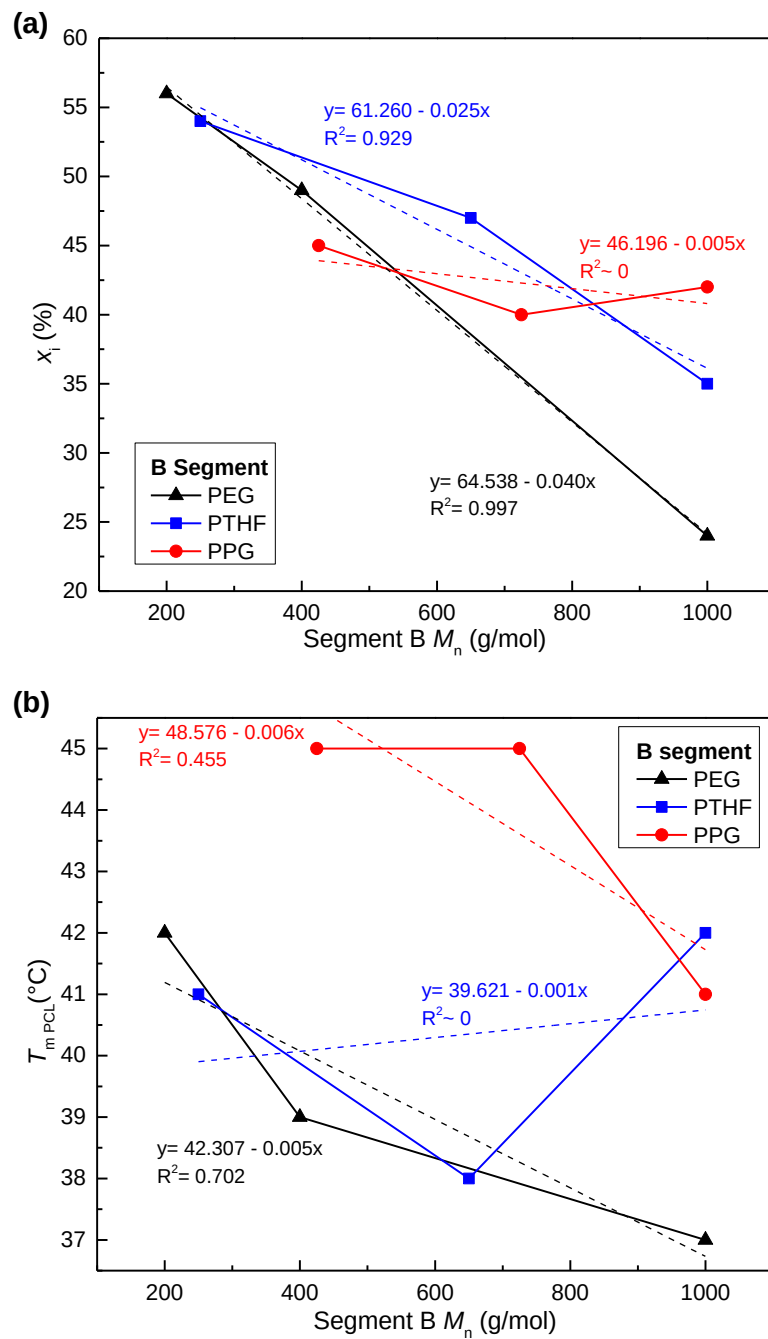


Fig. S6 Effect of length of segment B in ABA triblock copolymers (a) Crystallinity (x_i) and (b) Melting temperature (T_m). Segment B: PEG (200, 400, 1000 g/mol), PTHF (250, 650, 1000 g/mol) y PPG (425, 725, 1000 g/mol). $DP_{PCL} = 15$.

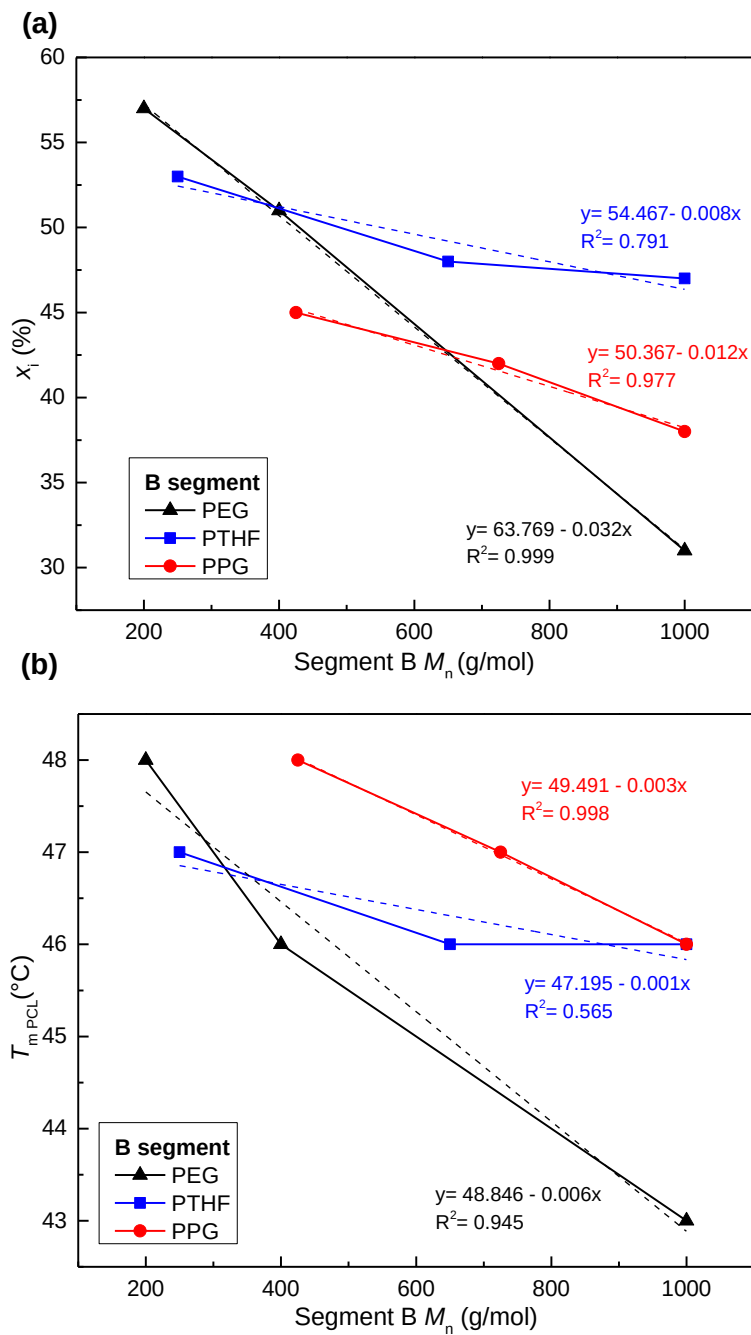


Fig. S7 Effect of length of segment B in ABA triblock copolymers (a) Crystallinity (x_i) and (b) Melting temperature (T_m). Segment B: PEG (200, 400, 1000 g/mol), PTHF (250, 650, 1000 g/mol) y PPG (425, 725, 1000 g/mol). $DP_{PCL} = 20$.

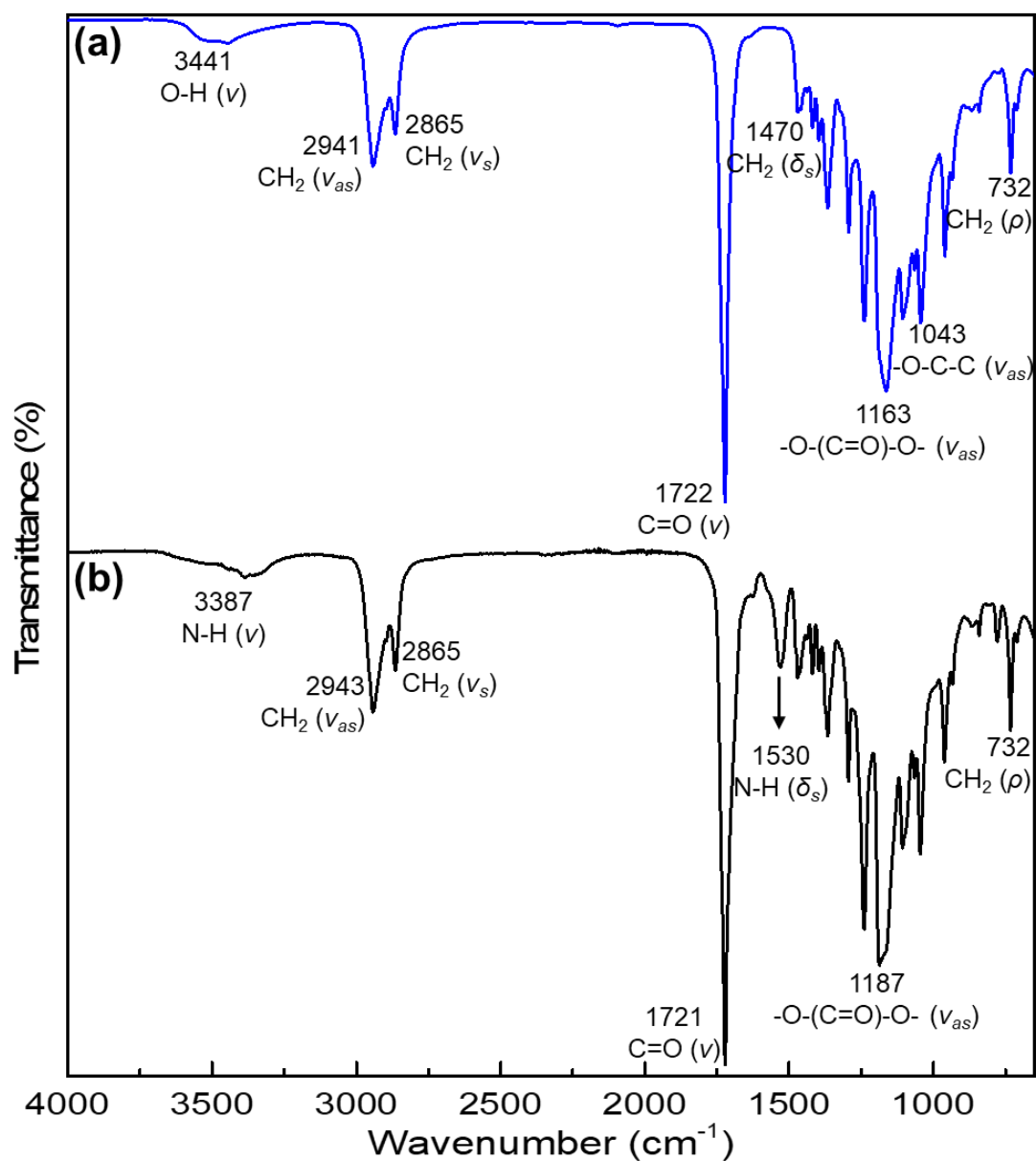


Fig. S8 FT-IR spectra of (a) PCL-b-PEG₂₀₀-b-PCL₁₀ and (b) PEU-1_{PEG}

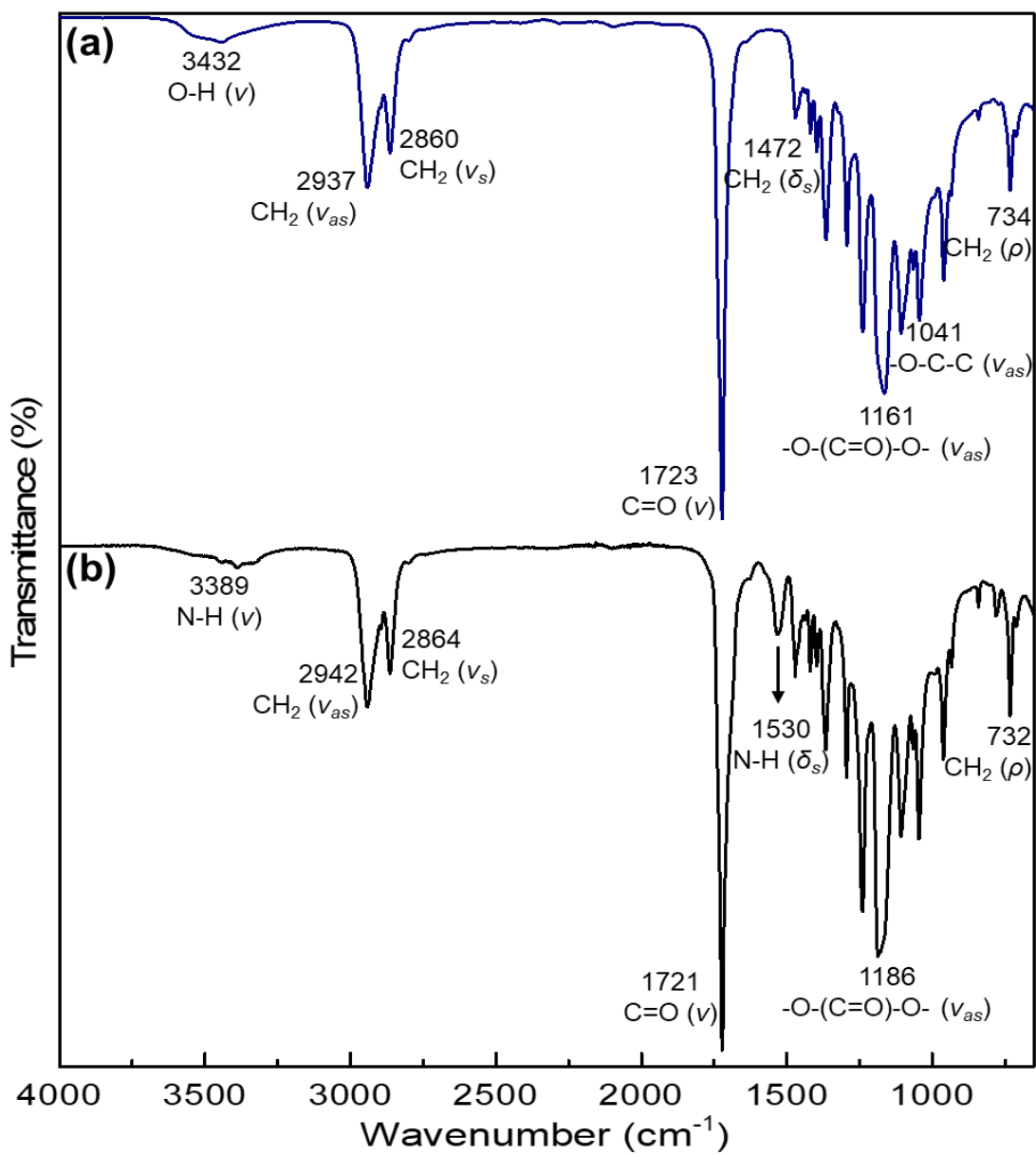


Fig. S9 FT-IR spectra of (a) PCL-b-PTHF₂₅₀-b-PCL₁₀ and (b) PEU-2PTHF

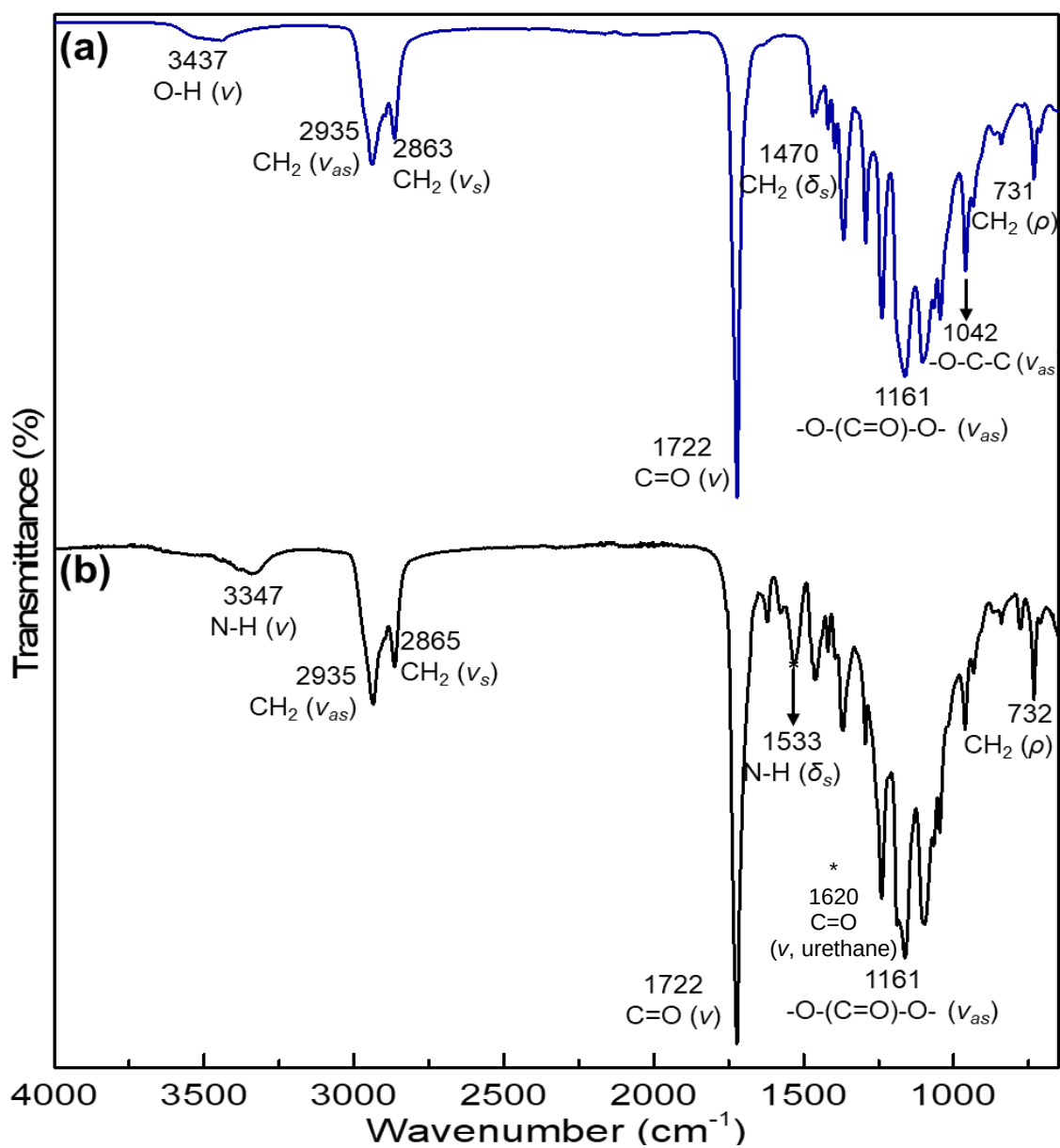


Fig. S10 FT-IR spectra of (a) PCL-b-PPG₄₂₅-b-PCL₁₀ and (b) PEU-3PPG

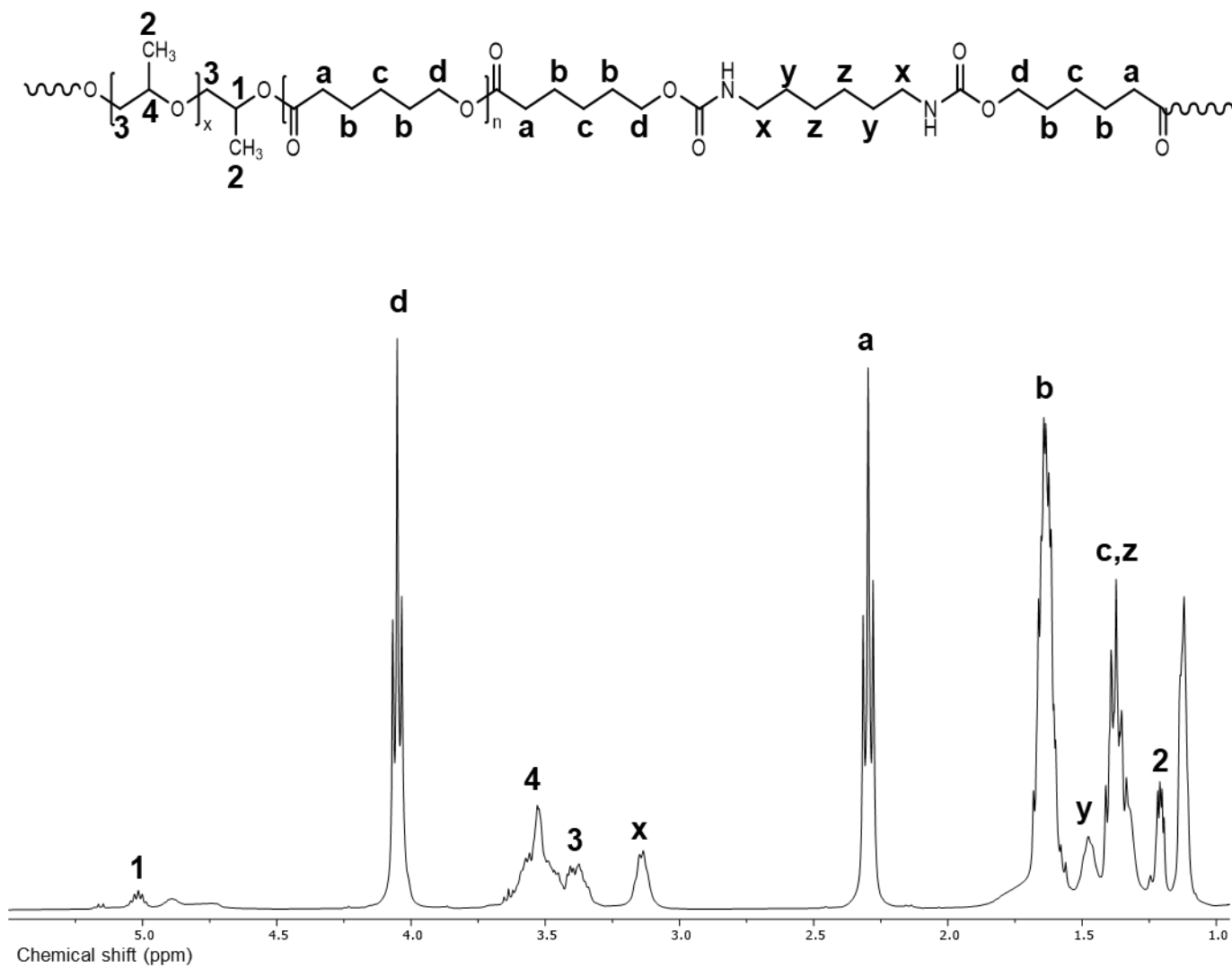


Fig. S11 ^1H NMR (400 MHz) spectrum in CDCl_3 at room temperature for PEU-3_{PPG}

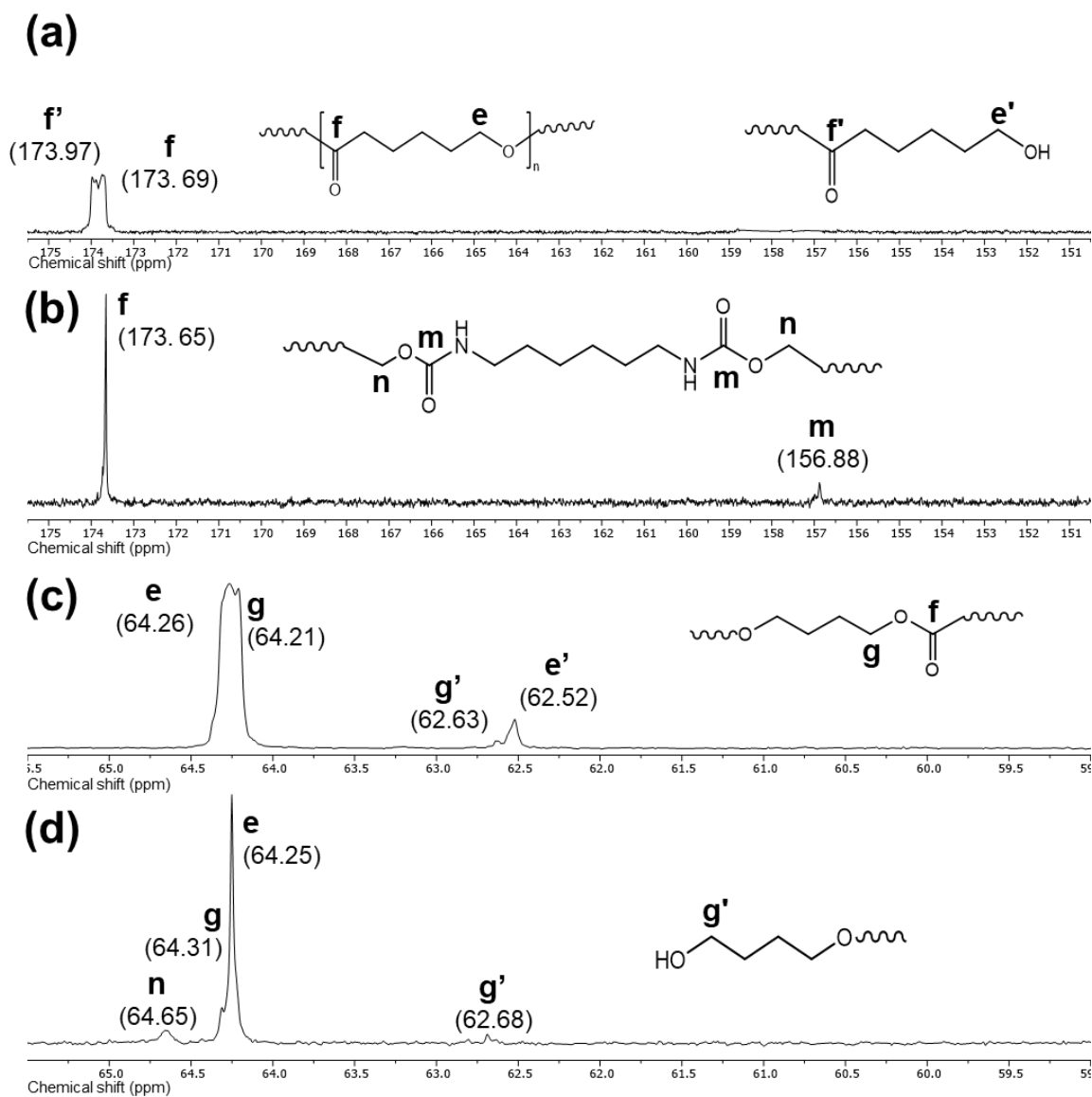


Fig. S12 ^{13}C NMR (100 MHz) spectra in CDCl_3 at room temperature for: (a,c) $\text{PCL-}b\text{-PTHF}_{250}\text{-}b\text{-PCL}_{10}$ and (b,d) PU-2PTHF .