

## Supporting information

### Advanced ionic liquid technologies for sustainable reaction intensification

*Pengzhi Bei<sup>a\*</sup>, Jiayin Zhao<sup>a</sup>, Xiaolu Gao<sup>a</sup>, Yuning Qi<sup>a</sup>, Peng Jia<sup>a</sup>, Zehua Cheng<sup>a</sup>, Lili Deng<sup>a</sup>, Xingtang Xu<sup>b\*</sup>, Zhenzhong Li<sup>c\*</sup>*

*<sup>a</sup>School of Petrochemical Engineering, Shenyang University of Technology, Liaoyang, China*

*<sup>b</sup>State Key Laboratory of Clean and Efficient Coal Utilization, Taiyuan University of Technology, Taiyuan, Shanxi, China*

*<sup>c</sup>Liaoyang Petrochemical Company, PetroChina Company Limited,, Liaoyang 111003, Liaoning, China*

Table S1. Representative Case Studies of Reaction Intensification Using Ionic Liquids: Mechanisms and Performance Metrics

Reaction Type	Specific Example	Ionic Liquid (Function)	Performance Enhancement & Mechanistic Insight	Ref.
Esterification	Acetic acid + Ethanol	[BMIM][HSO <sub>4</sub> ] (Brønsted	Rate Enhancement: Superior to conventional acids.	[1]
	→ Ethyl Acetate	Acid Catalyst & Solvent)	Mechanism: Combined acid and phase-transfer functionality.	
Diels-Alder	Cyclopentadiene +	[BMIM][PF <sub>6</sub> ] (Lewis Acid	Rate/Selectivity: Drastically accelerated with controlled stereoselectivity	[2]
Cycloaddition	Methyl Acrylate	Catalyst & Solvent)	Mechanism: Dienophile activation through Lewis acid-carbonyl interaction.	

Reaction Type	Specific Example	Ionic Liquid (Function)	Performance Enhancement & Mechanistic Insight	Ref.
Friedel-Crafts Alkylation	Isobutane + 2-Butene	Chloroaluminate ILs	Selectivity: High for desired products.	[3]
		(Superacidic Catalyst & Solvent)	Mechanism: Transition-state stabilization in confined environment.	
Heck Cross-Coupling	Iodobenzene + Styrene	Palladium Acetate in ILs	Catalyst Stability: Long-term stability with minimal leaching.	[4]
		(Reaction Medium & Catalyst Stabilizer)	Mechanism: Nanoparticle stabilization and facile separation.	

Reaction Type	Specific Example	Ionic Liquid (Function)	Performance Enhancement & Mechanistic Insight	Ref.
Hydrogenation	Cyclohexene →	Rhodium Nanoparticles in ILs	Catalyst Reusability: Maintained conversion with facile separation.	[5]
	Cyclohexane	(Catalyst Dispersion Medium)	Mechanism: Dual electrostatic and biphasic stabilization.	
Hydroformylation	1-Octene → Nonanal	Rh/TPPTS Complex in ILs (Catalyst Immobilization Phase)	Selectivity : High linear selectivity and robust stability. Mechanism: Biphasic catalyst confinement.	[6]

## References

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