

Supporting Information

Wooden electrothermal composites for fast electrothermal conversion

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2.1 Materials

Balsa ($\rho = 0.16 \text{ g/cm}^3$, $50 \times 30 \text{ mm}$) was purchased from online store. Chitosan (CS, viscosity: 50-800 MPa·s, degree of deacetylation: 80.0%-95.0%) was provided by Sinopharm Chemical Reagent Co., Ltd. (Shanghai, China). Phytic acid (PA, $\text{C}_6\text{H}_{18}\text{O}_{24}\text{P}_6$) was purchased by Shanghai Maclean biochemical technology co., Ltd. (Shanghai, China). MAX and Lithium fluoride (LiF) was purchased from Shanghai Aladdin Biochemical Technology Co., Ltd. (Shanghai, China). NaClO_2 was provided by Sinopharm Chemical Reagent Co., Ltd. (Shanghai, China). Acetic acid (CH_3COOH , $\geq 99.5 \text{ wt\%}$), hydrochloric acid (HCl) and anhydrous ethanol ($\geq 99.7 \text{ wt\%}$) were purchased from Nanjing Chemical Reagent Co., Ltd. (Nanjing, China). Anhydrous potassium carbonate ($\text{K}_2\text{CO}_3 \geq 99.0 \text{ wt\%}$) was obtained from Lingfeng Chemical Reagent Co., Ltd. (Shanghai, China). Sodium chloride ($\text{NaCl} \geq 99.5 \text{ wt\%}$) were purchased from Chemical Reagent Co., Ltd. (Nanjing, China). All chemicals are chemically pure and were used without further purification.

2.2 Preparation of MXene

The relationship between MXene loading and conductivity corresponding to different MXene concentration gradients are as shown in Table S1.

Table S1. Relationship between MXene loading and conductivity corresponding to different MXene concentration gradients.

MXene concentration (mg/mL)	MXene loading (g/m^2)	Electrical conductivity (S/m)
15	10.0	145.4 (7.23)
20	13.3	175.5 (9.11)
25	16.7	214.4 (7.25)
30	20.0	251.7 (7.49)
35	23.3	239.8 (9.62)

Notes: (x) means the standard deviation of the data.

2.4 Characterizations

Morphology and structure: The microstructures and morphologies of MXene nanosheet was observed by TEM (JEM-2100, Nihon Electronics Co., Japan) and XRD (Ultima Type IV, Rigaku, Japan). The ultrastructure of as-prepared wooden electrothermal composites were analyzed by FTIR (a VERTEX 80 IR, Bruker, Germany), XPS (AXIS UltraDLD, Shimadzu, UK). The morphology and elements distribution of wooden electrothermal composites were performed with a FE-SEM (QUANTA 200, FEI, USA) and energy-dispersive X-ray spectrometer (EDS, Aztec X-Max 80, Oxford, UK). The thermal stability was evaluated with a NETZSCH TG 209 F3.

Mechanical property: The tensile strength properties were evaluated by microcomputer-controlled electronic universal mechanical testing machine (CMT6104 type, Shenzhen New Sansi Materials Testing Co., Ltd.).

Flame retardancy: Flame retardancy was measured by cone calorimeter (CC, Fire Testing Technology, UK) according to ISO 5660-2002 at a heat flux of 50 kW/m², limiting oxygen index (LOI) values according to ISO 4589, respectively.

Electrothermal stability: The humidity in the chamber was regulated by saturated K₂CO₃ and NaCl solutions at 44 %, 76 %, and 99 % relative humidity (RH). A calibrated traceable digital hygrometer (HTC-1, Apuhua, China) was used to monitor the RH inside the desiccator. The environment temperature was controlled by refrigerator and oven temperatures of -18 °C, 25 °C and 40 °C, respectively. The voltage is applied via a direct voltage (DC) power source (MS-3010DS, Maisheng). The temperature changes were monitored using an infrared thermometer (FLIR C5, FLIR Systems Inc.).

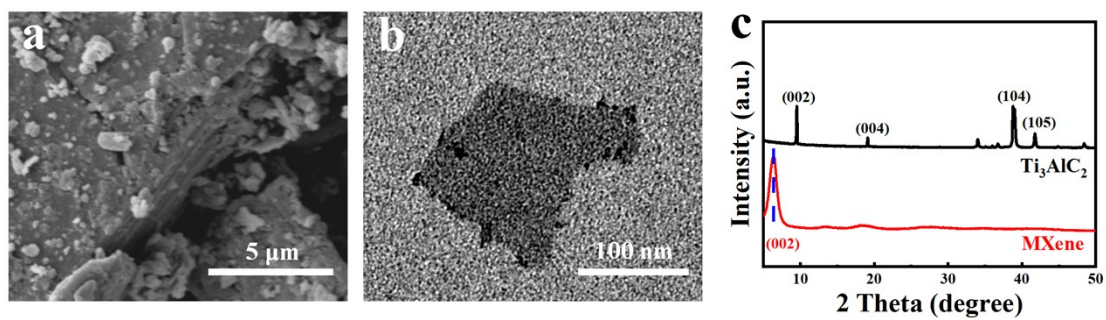


Fig. S1. TEM photos of (a) Ti_3AlC_2 MAX and (b) single-layered MXene nanosheet, (c) XRD patterns of Ti_3AlC_2 MAX and MXene.

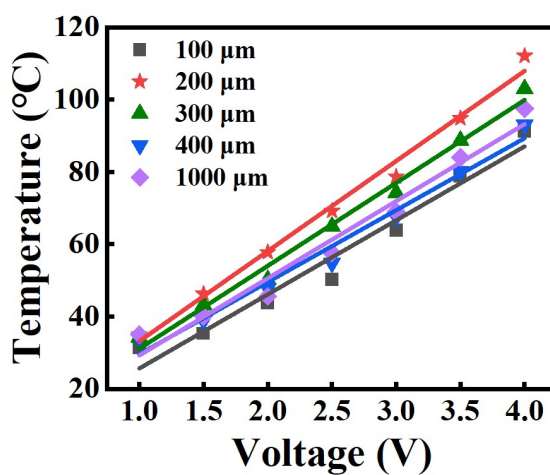


Fig. S2. Voltage-temperature curves of electrothermal composites with different thicknesses of wood film.

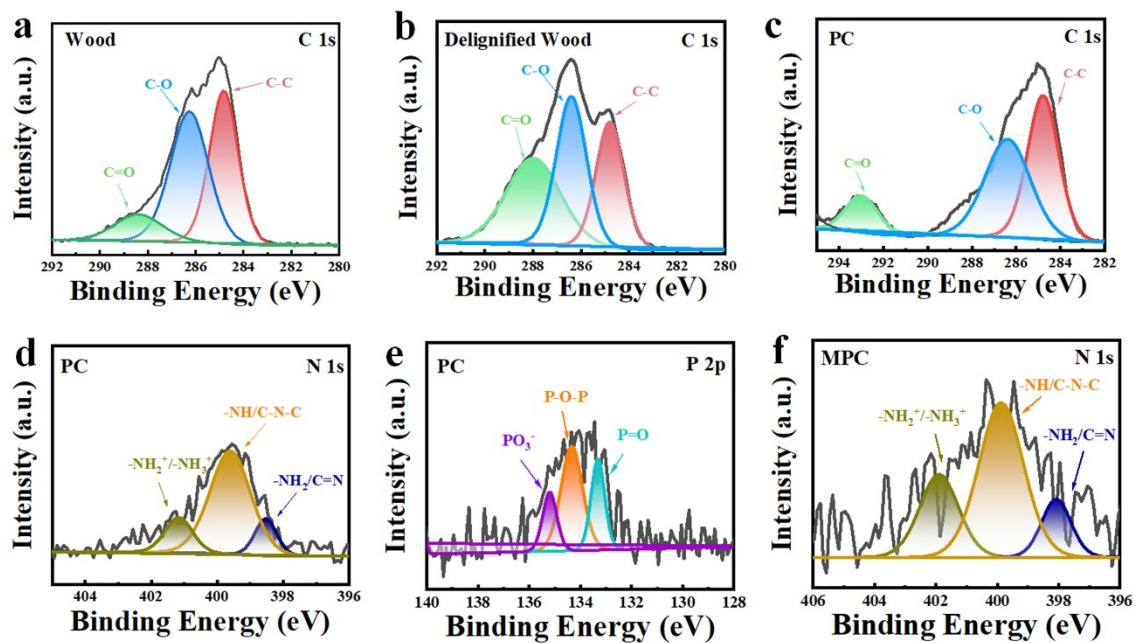


Fig. S3. High-resolution XPS spectra of wood C 1s (a), delignified wood C 1s (b), PC C 1s (c), PC N 1s (d), PC P 2p (e) and MPC N 1s (f).

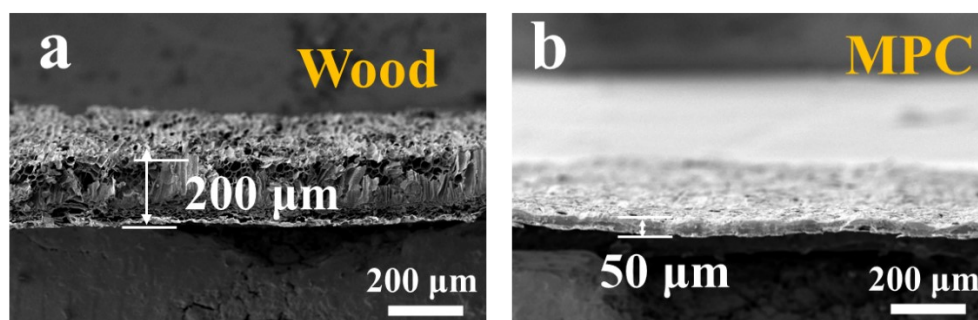


Fig. S4. SEM of cross-section (a) natural balsa wood film and (b) the MPC.

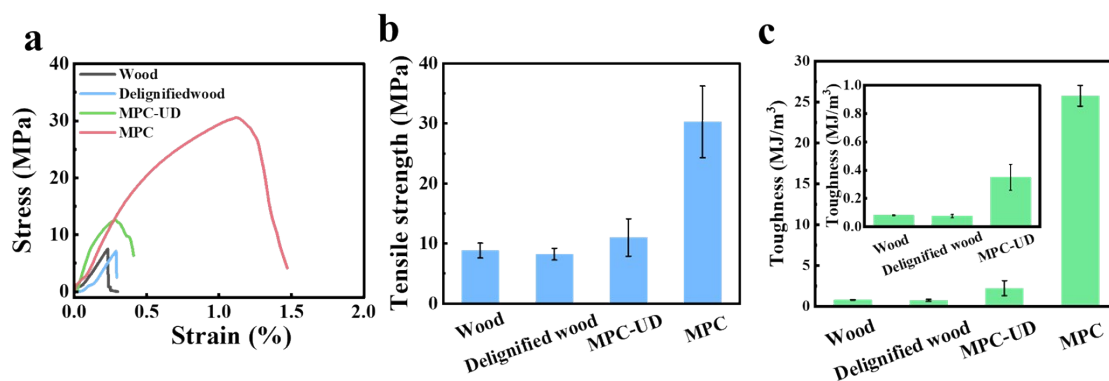


Fig. S5. The mechanical properties of wood, delignified wood, MPC-UD and MPC. (a) Stress-strain curves, (b) Tensile strength, (c) Toughness.

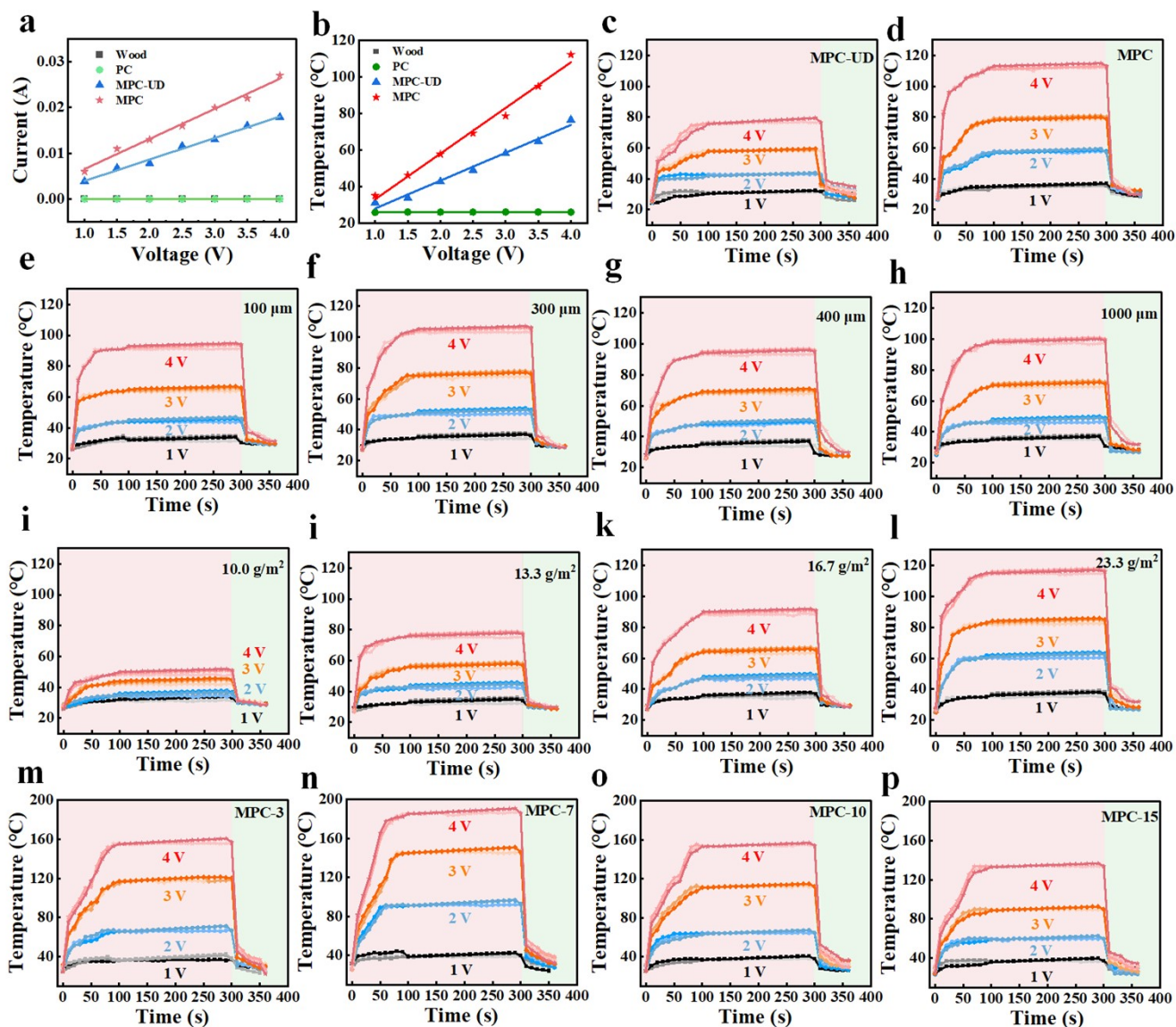


Fig. S6. (a) Voltage-current linear curves and (b) Voltage-temperature curves of wood, PC, MPC-UD and MPC, (c) Time-temperature curves at different applied voltages of MPC-UD, (d) Time-temperature curves at different applied voltages of MPC, (e-h) Time-temperature curves at different applied voltages of MPC with different thickness, (i-l) Time-temperature curves at different applied voltages of MPC with different MXene content, (m-p) Time-temperature curves at different applied voltages of MPC- n ($n=3, 5, 7, 10, 15$).

Table S2. The saturation temperature of MPC- n ($n=1, 3, 5, 7, 10, 15$) from 1~4 V.

Category	Saturation temperature (°C)			
	1 V	2 V	3 V	4 V
MPC	35.47 (0.57)	58.0 (0.65)	79.0 (1.10)	112.73 (1.18)
MPC-3	38.43 (1.45)	67.83 (1.33)	119.33 (1.16)	157.50 (1.22)
MPC-5	41.13 (1.16)	86.93 (1.76)	137.40 (1.23)	181.90 (1.65)
MPC-7	39.70 (1.44)	93.46 (1.18)	147.43 (1.24)	187.1 (1.82)
MPC-10	38.50 (0.69)	65.23 (0.63)	112.80 (0.61)	154.97 (0.32)
MPC-15	37.60 (0.52)	60.37 (0.75)	90.53 (0.46)	135.00 (0.26)

Notes: (x) means the standard deviation of the data.

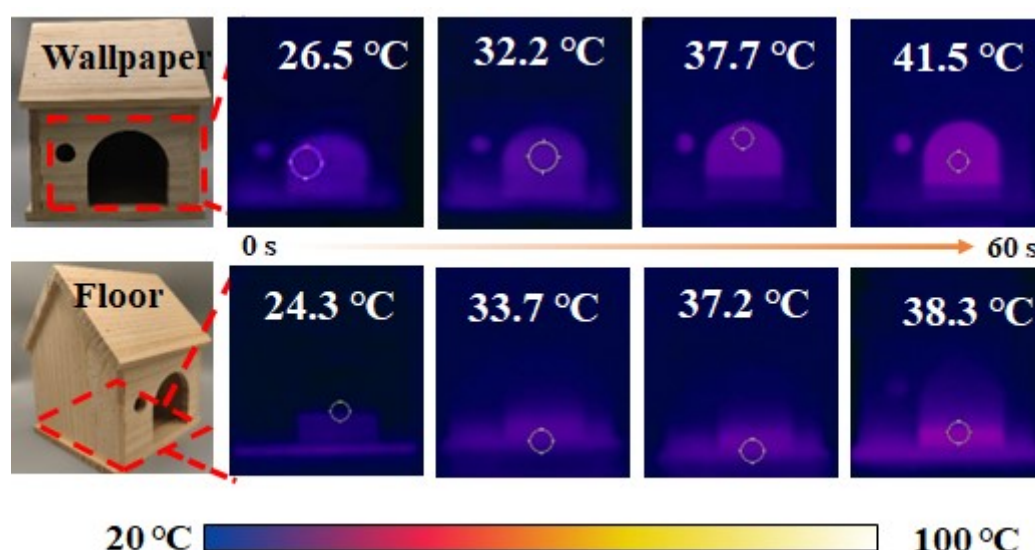


Fig. S7. Photographs and thermal images of the warming process of MPC-5 for practical applications as wallpaper and flooring.

Table S3. Comparison between the electrothermal performance measured in this study and other electrothermal composites.

Number	Material	Voltage (V)	Temperature (°C)	Electrothermal conversion efficiency (%)	References
1	CNF/MXene- TA	12.5	90	48.5	1
2	MXene/DW film	6.0	162	57.8	2
3	MMW	4.0	119.3	49.7	3
4	PMP-60	3	114.9	51.3	4
5	Ni@NCNT-2	3.0	146.5	51.4	5
6	CWF/EP/Co	5.0	110.2	60.7	6
7	CWF/ZIF-8	5.0	100	53.1	7
8	Silicone– MXene/CNF	10.0	100	62.0	8
9	Carbonized wood	2.5	100	42.2	9
10	MXene/BF	2.5	49	42.7	10
11	BC/PM	6.0	85	54	11
12	MPC-5	4.0	180	66.7	This work

Table.S4. Simulation parameters and boundary conditions.

Size of single filament	Length (mm)	Width (mm)	Height (mm)
	50	30	0.2
Thermal conductivity (TC)	$0.463 \text{ Wm}^{-1}\text{K}^{-1}$		
Convection coefficient (h)	$8 \text{ Wm}^2\text{K}^{-1}$		
Specific heat capacity (Cp)	$2400 \text{ J kg}^{-1} \text{ K}^{-1}$		
Density (ρ)	116 kg m^{-3}		
Initial temperature	293.15 K		

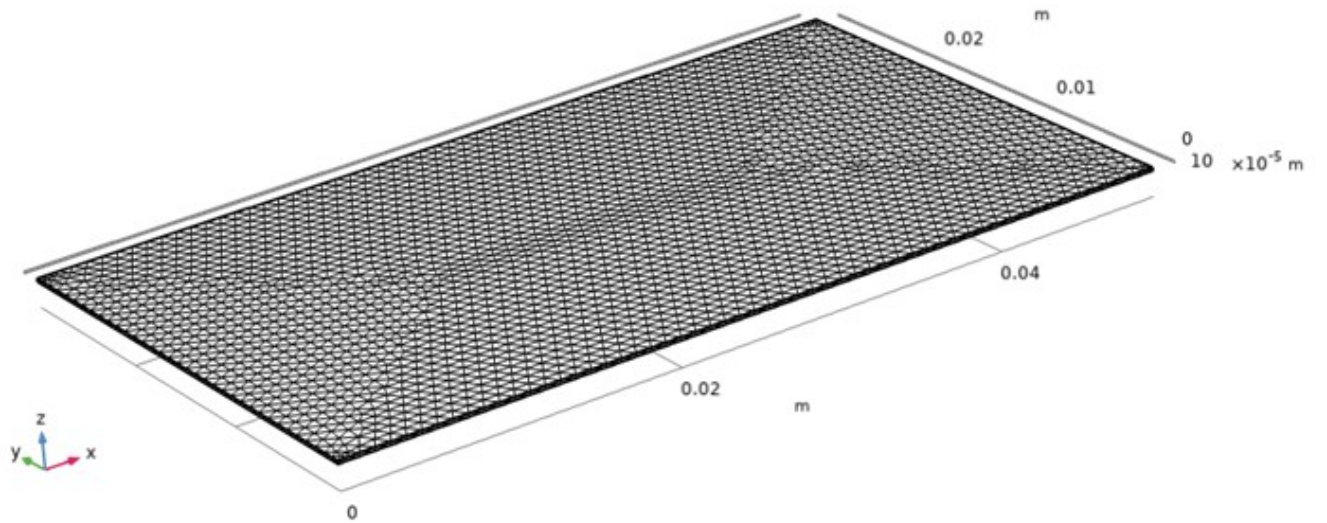


Fig. S8. Mesh generation for MPC-5 structure.

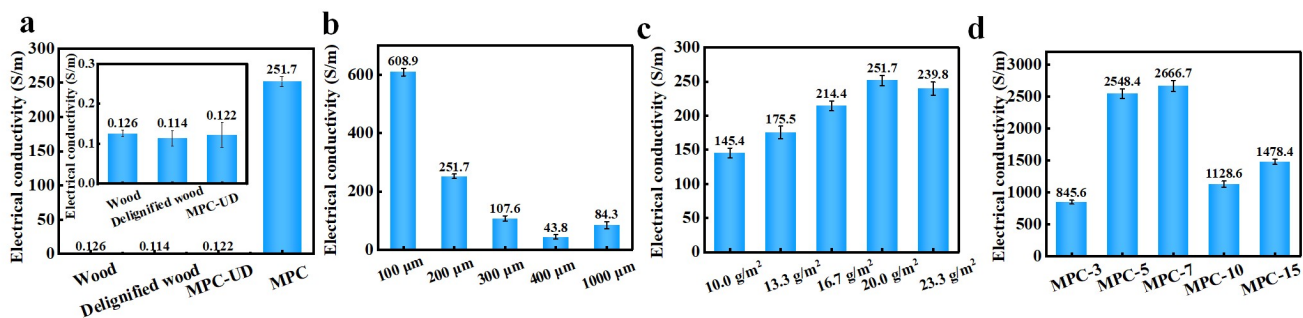


Fig. S9. Electrical conductivity of (a) wood, PC, MPC-UD and MPC, (b) MPC with different thickness, (c) MPC with different MXene content, (d) MPC-*n* with different layer.

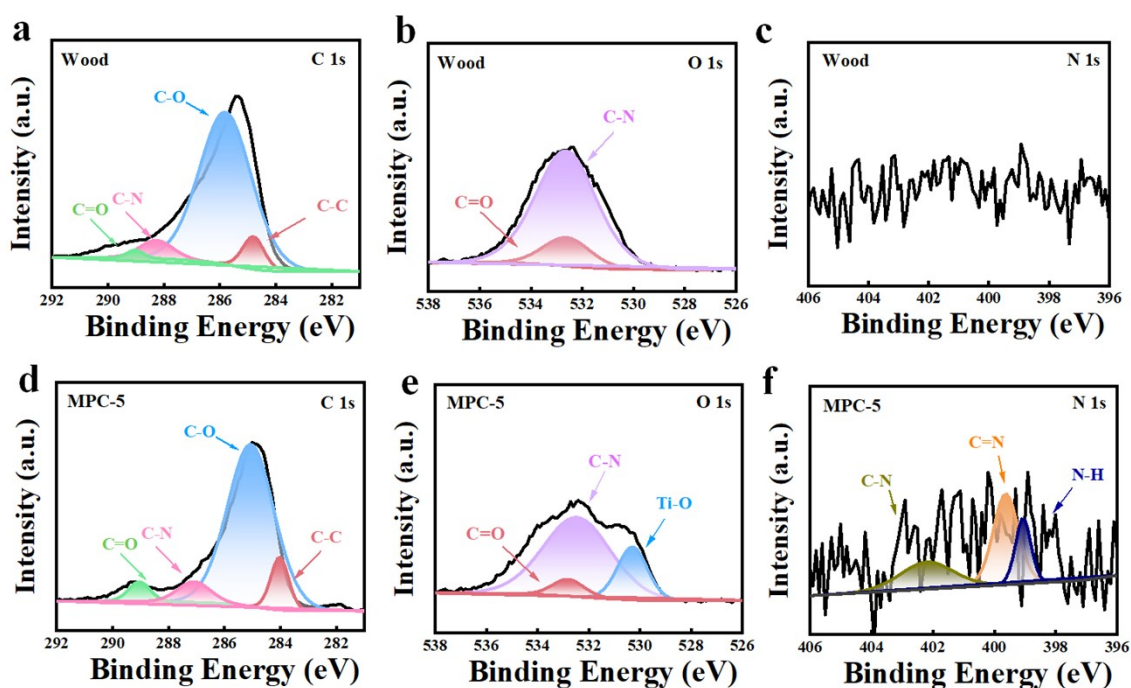


Fig. S10. High-resolution XPS spectra of wood C 1s (a), O 1s (b), N 1s (c), and MPC-5 C 1s (d), O 1s (e), N 1s (f).

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