

Supporting Information

for

Sustainable Synthesis of Porous Carbon with Molecular Sieve-like Properties from Waste Biomass-Derived Heavy Oil via Dual Green Activation Strategy for Enhanced Aqueous Environmental Remediation

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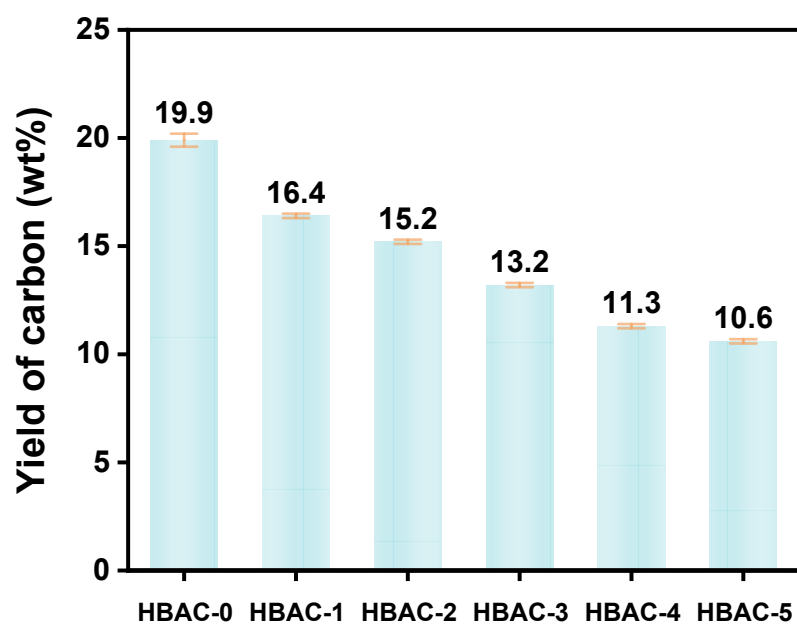
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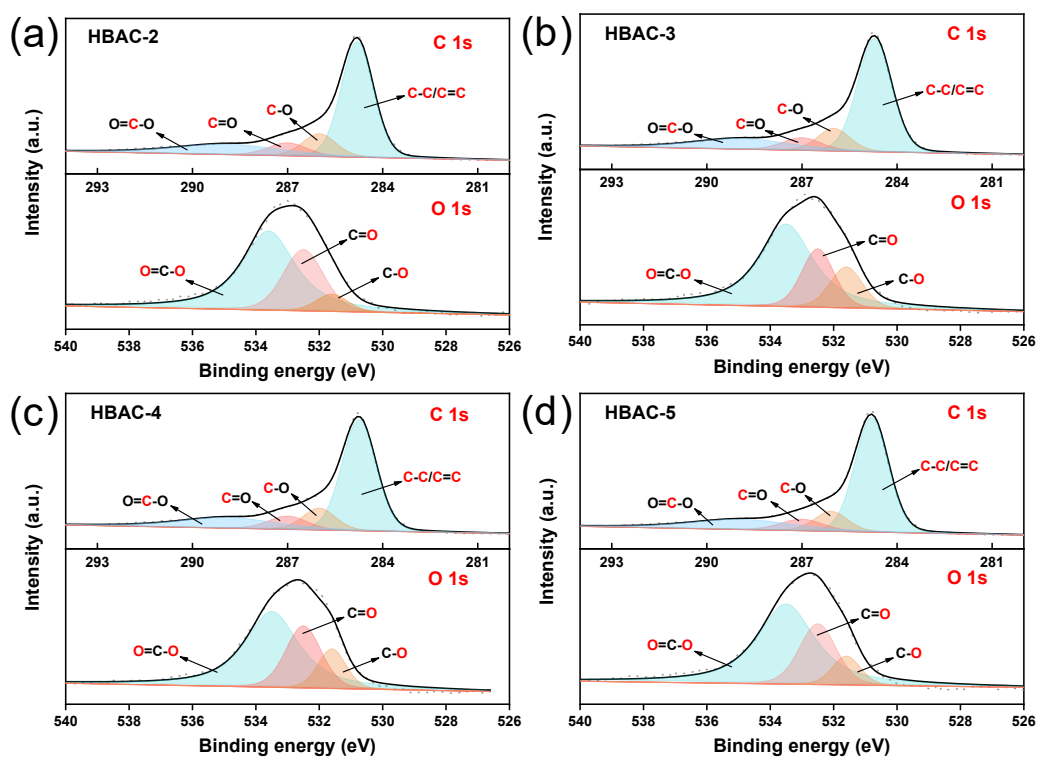
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Figure S1. Yield of carbon adsorbents prepared by binary activation of HBO.



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24 **Figure S2.** The fitting curves of XPS fine spectra of C 1s and O 1s of HBAC-2 (a), HBAC-3
 25 (b), HBAC-4 (c), and HBAC-5 (d).

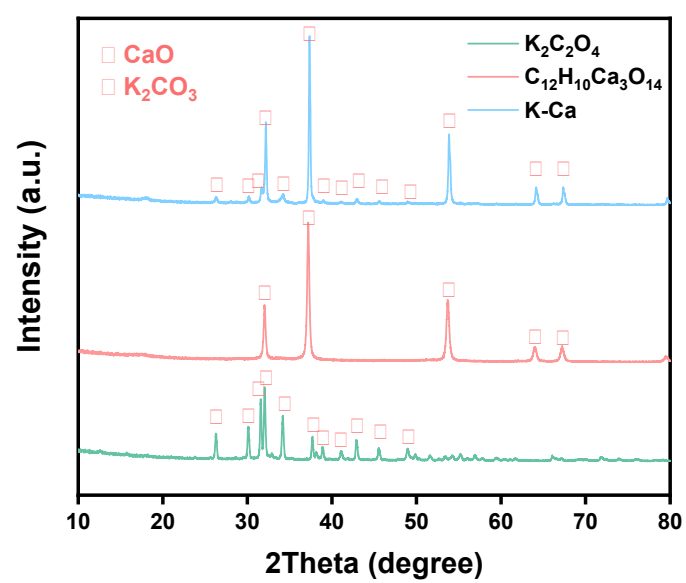
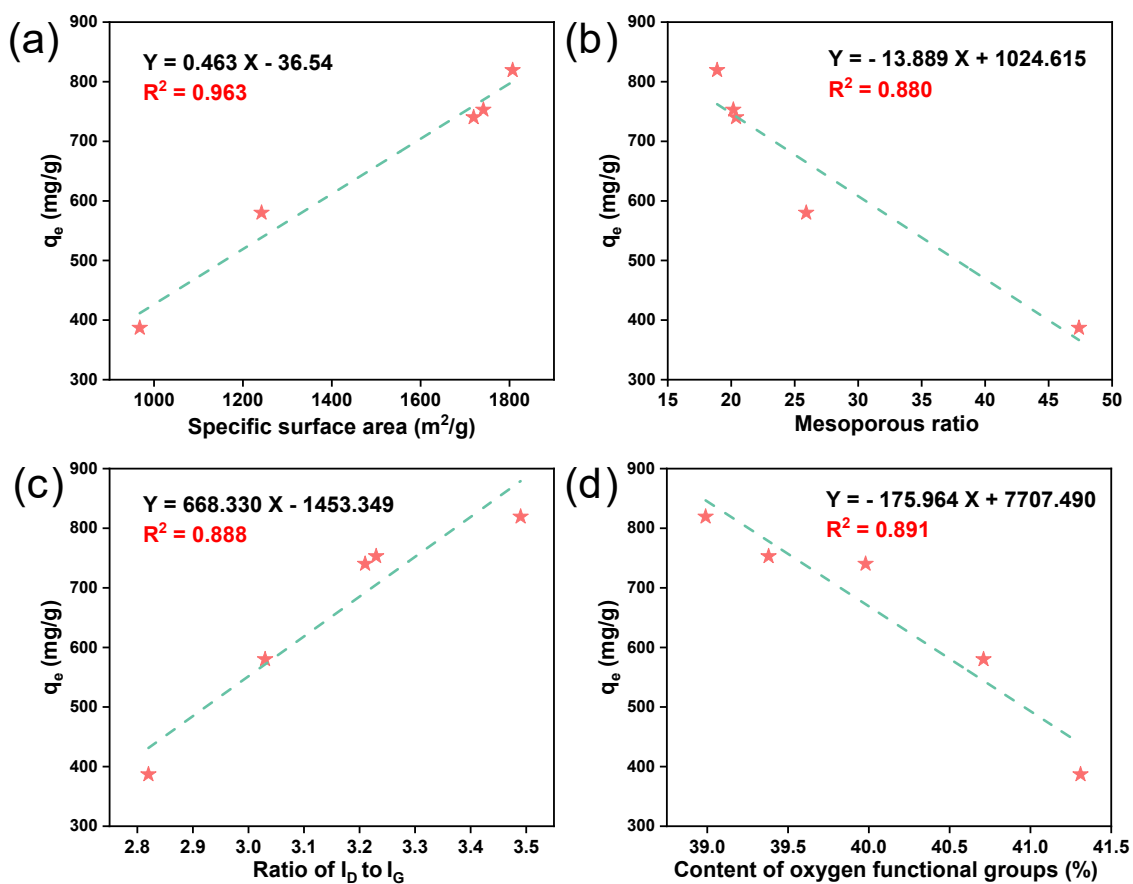
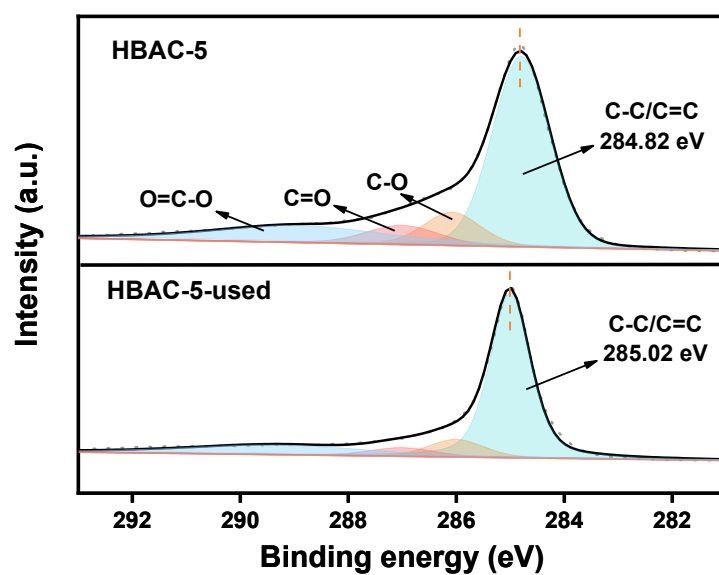


Figure S3. XRD patterns of the samples.



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29 **Figure S4.** Linear correlation between adsorption capacity and specific surface area (a), ratio
 30 of mesoporous (b), ratio of I_D to I_G (c), and oxygen functional groups content (d) of the HBACs.



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32 **Figure S5.** The fitting curves of XPS fine spectra of C 1s of HBAC-5 and HBAC-5-used.

33 **Table S1.** Adsorption results of CAC and the HBACs at different initial concentrations of MB.

Adsorbents	Initial concentration of MB (mg/L)						
	25	50	100	200	400	600	800
CAC	24.999	49.995	99.990	199.940	355.550	418.72	425.870
HBAC-0	24.999	49.995	99.980	199.930	332.080	341.85	346.880
HBAC-1	24.999	49.995	99.985	199.940	345.170	357.30	368.250
HBAC-2	24.999	49.995	99.990	199.940	399.840	498.65	545.390
HBAC-3	24.999	49.995	99.990	199.950	399.940	594.61	674.600
HBAC-4	24.999	49.995	99.990	199.950	399.950	596.08	676.270
HBAC-5	24.999	49.995	99.990	199.960	399.950	599.03	724.560

Experimental parameters: $m_{AC} = 50$ mg; $V_{MB} = 50$ mL; $t = 1440$ min; $T = 298$ K

Adsorbents	Adsorption time of MB (min)										
	0	10	20	30	60	120	240	360	480	720	1440
CAC	0	252.69	264.11	333.64	350.62	371.11	395.39	397.34	399.68	405.63	425.87
HBAC-0	0	188.86	199.53	221.30	248.78	262.55	310.16	322.88	326.60	340.96	356.65
HBAC-1	0	198.68	207.95	233.40	261.71	272.69	327.30	331.54	335.86	344.43	368.25
HBAC-2	0	324.55	360.60	405.11	421.86	491.10	497.78	504.88	510.35	526.34	545.39
HBAC-3	0	479.22	503.05	550.28	555.79	630.82	633.96	638.91	643.89	653.49	674.60
HBAC-4	0	490.15	511.10	563.01	568.25	633.01	639.77	645.60	652.06	657.30	676.27
HBAC-5	0	536.65	553.88	587.63	609.38	665.08	667.46	673.17	680.31	690.55	724.56

Experimental parameters: $m_{AC} = 50$ mg; $V_{MB} = 50$ mL; $T = 298$ K; $c_0 = 1000$ mg/g

Table S3. Comparison of MB adsorption performance of AC in different reports.

Entry	Feedstock	Activator	SSA (m ² /g)	TPV (cm ³ /g)	Adsorption capacity (mg/g)	Adsorption Kinetics	Adsorption Isotherm	Ref.
S1	Pine	CO ₂ & H ₂ O	906	0.46	160	PSO	Langmuir	¹
S2	Citrus	NaOH	695	0.28	299	PSO	Freundlich	²
S3	Garden Waste	KOH	884	0.46	352	PSO	Freundlich	³
S4	Sugarcane bagasse	Physical ball milling	359	0.01	354	PSO	Langmuir	⁴
S5	Coconut husk	KOH & CO ₂	1118	0.62	435	PSO	Langmuir	⁵
S6	Coconut husk	NaOH	1726	0.90	457	PSO	/	⁶
S7	Tile algae	KOH	744	0.45	480	PFO	Langmuir	⁷
S8	Walnut shell	KOH & CO ₂	1654	1.60	540	PSO	Langmuir	⁸
S9	Date palm	H ₃ BO ₄	/	/	666	PSO	Langmuir	⁹
S10	Kenaf	K ₂ C ₂ O ₄	1258	0.68	330	/	/	¹⁰
S11	Bio-oil	C ₁₂ H ₁₀ Ca ₃ O ₁₄	922	1.82	411	PSO	Langmuir	¹¹
S12	Bio-oil	K ₂ C ₂ O ₄	1147	0.70	357	PSO	Langmuir	This work
S13	Bio-oil	C ₁₂ H ₁₀ Ca ₃ O ₁₄ & K ₂ C ₂ O ₄	1857	0.72	819	PSO	Langmuir	This work

SSA: Specific surface area

TPV: Total pore volume

PFO: Pseudo-first-order

PSO: Pseudo-second-order

37 **Table S4.** Comparison of MB adsorption performance of other materials in different reports.

Entry	Adsorbents	SSA (m ² /g)	q _e (mg/g)	Ref.
1	Porous silica materials (PSAM)	88	90	12
2	Metal organic framework materials (MOF-Fe)	448	149	13
3	Silicon carbon (MSC _{a13})	447	157	14
4	Al-incorporated magadiite (AlMag240)	19	220	15
5	Montmorillonite (MC)	62	289	16
6	Iron-oxide/polymer composite	890	298	17
7	Hydrolyzed polyacrylamide/cellulose nanocrystals (HPAM/CNC)	-	326	18
8	GO aerogels (GOA)	42	417	19
9	GO–hydrogel porous nanocomposites	-	769	20
10	Heavy bio-oil based activated carbon (HBACs)	1857	819	This work

SSA: Specific surface area

q_e: Adsorption capacity

Table S5. Comparison of binary activation and activation methods in other works.

Entry	Activation method	Temperature or Power	Time	SSA (m ² /g)	q _e (mg/g)	E.S.	S.P.	C.P.	Ref.
1	Physical activation (Carbon dioxide, CO ₂)	I: 400 °C II: 800 °C	I: 2 h II: 1 h	353	178	*	**	*	21
2	Chemical activation (Sulfuric acid, H ₂ SO ₄)	I: 450 °C II: 800 °C	I: 2 h II: 1 h	920	199	*	**	*	22
3	Chemical activation (Phosphoric acid, H ₃ PO ₄)	I: 300 °C II: 500 °C	I: 2 h II: 1 h	1975	799	*	**	***	23
4	Chemical activation (Sodium hydroxide, NaOH)	600 °C	1 h	1135	359	*	***	**	24
5	Chemical activation (Potassium hydroxide, KOH)	700 °C	2 h	1160	165	*	***	*	25
6	Chemical activation (Zinc chloride, ZnCl ₂)	I: 500 °C II: 130 °C III: 700 °C	I: 2 h II: 5 h III: 1.5 h	843	275	**	*	*	26
7	Microwave assisted activation (Phosphoric acid, H ₃ PO ₄)	I: 500 °C II: 640 W	I: 30 min II: 10 min	1370	476	**	**	**	27
8	Microwave assisted activation (Zinc chloride, ZnCl ₂)	I: 500 °C II: 130 °C III: 720 W	I: 2 h II: 5 h III: 20 min	598	200	**	*	*	28
9	Green single activation (Calcium citrate, C ₁₂ H ₁₀ Ca ₃ O ₁₄)	800 °C	2 h	922	411	***	***	**	11
10	Green single activation (Potassium oxalate, K ₂ C ₂ O ₄)	800 °C	1 h	1147	357	***	***	**	This work
11	Green binary activation (C ₁₂ H ₁₀ Ca ₃ O ₁₄ and K ₂ C ₂ O ₄)	800 °C	1 h	1807	819	***	***	***	This work

I represents the first stage of the process

II represents the second stage of the process

III represents the third stage of the process

SSA: Specific surface area

q_e: Adsorption capacity

E.S.: Environmental Sustainability

S.P.: Simplification of process

C.P.: Comprehensive performance of adsorbent

* represents poor performance

** represents good performance

*** represents superior performance

39 **Table S6.** The performance comparison with other microporous and mesoporous benchmarks.

Entry	Samples	SSA (m ² /g)	V _{Total} (cm ³ /g)	V _{Micro} (cm ³ /g)	V _{Meso} (cm ³ /g)	P _D (nm)	q _e (mg/g)	Ref.
1	M-MCM-41	910	0.78	-	0.78	4.5	575	29
2	Ti-SBA-15	1031	1.69	-	1.69	8.0	208	30
3	ZSM-5	734	0.853	0.25	0.58	3.0	271	31
4	ZSM-5	264	0.23	0.13	0.10	1.8	370	32
5	MFI	365	0.72	0.17	0.55	3.9	476	32
6	ZSM-5	320	0.20	0.14	0.05	3.91	90	33
7	MMZ	840	0.67	0.01	0.66	2.5	273	33
8	MOF	1338	1.09	0.72	0.37	3.3	41	34
9	PPAC	388	0.13	-	0.13	1.3	292	35
10	HBAC-5	1857	0.72	0.58	0.13	1.2	819	This work

SSA: Specific surface area

V_{Total}: Total pore volume

V_{Micro}: Micropore volume

V_{Meso}: Mesopore volume

P_D: Pore diameter

q_e: Adsorption capacity

Table S7. Results of HBAC-5 adsorbing different pollutant adsorbates.

Entry	Adsorbate	q_e (mg/g)
1	Methylene Blue (MB)	819
2	Congo red (CR)	266
3	Phenol	303
		788 (MB)
4	Mixed solution	43 (CR)
		122 (Phenol)

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