Supplementary Information (SI) for Journal of Materials Chemistry A. This journal is © The Royal Society of Chemistry 2025

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1 Supporting information (SI) for 2 3 Ultrasound-Assisted Directional Freezing Enables High-Performance Hydrogel Evaporators with Tunable Microchannels for Solar 5 Desalination 6 Shanbin Zhang¹, Hang Su¹, Limei Li¹, Jianbin Ma¹, Zhenyu Wang¹, Fangqiu Hu¹, Yujun Sun¹, Jitian Song^{1,*} 9 10 ¹Tianjin Key Laboratory of Integrated Design and On-line Monitoring for Light Industry & Food Machinery and Equipment, College of Mechanical Engineering, 12 Tianjin University of Science and Technology, Tianjin, 300222, China 13 14 *Corresponding authors. 15 *E-mail addresses*: songit@tust.edu.cn 16

8 Preparation of PVA/CS Precursor Solution (for a 100 mL Batch)

19 To prepare the PVA/CS precursor solution (taking 100 mL as an example), a 9 wt% PVA aqueous solution was first prepared by dissolving 2.25 g of PVA in 22.75 20 mL of deionized water under magnetic stirring at 90 °C for 1 hour until completely dissolved. Then, a 2 wt% CS solution was prepared by adding 1.5 g of low-molecularweight chitosan to 70 mL of water, followed by the addition of 3.7 mL of phosphoric acid. The mixture was stirred at 80 °C for 30 minutes until fully dissolved, after which 0.75 mL of phytic acid (50 wt% aqueous solution) was added and stirring was continued until homogeneous. The PVA and CS solutions were then mixed thoroughly in a mass ratio of 1:3 (9 wt% PVA solution to 2 wt% CS solution). Subsequently, 1.0 g of 27 conductive CB powder was added to the mixed solution and stirred thoroughly, 28 followed by ultrasonic treatment to ensure uniform dispersion. Finally, 50 wt% 29 glutaraldehyde solution was added to initiate crosslinking, and the mixture was left 30 undisturbed for 30 minutes to obtain the final PVA/CS precursor solution. 31

2 Characterization

33 The surface morphology of freeze-dried hydrogel samples was characterized using a scanning electron microscope (SEM, SU3800, Hitachi, Japan). Elemental analysis of the hydrogels was conducted using an energy-dispersive X-ray spectrometer (EDS, 35 Oxford Ultim Max65, UK). The pore size and its distribution were analyzed with ImageJ software. The wettability of the hydrogels was evaluated using a contact angle 37 38 goniometer (OCA15EC, Dataphysics, Germany) with 5 µL of deionized water as the test droplet. The light absorption properties of the hydrogels were precisely measured 40 using a UV-Vis-NIR spectrophotometer (SHIMADZU UV-3600i Plus, Japan) equipped with an integrating sphere over the wavelength range of 250-2500 nm. Metal 41 42 ion concentrations in the collected water were determined by inductively coupled plasma optical emission spectrometry (ICP-OES, PerkinElmer Optima 8000). Thermal behaviors such as melting and evaporation of the hydrogels were studied using differential scanning calorimetry (DSC, TA-Discovery, USA), where the sample was

heated from 25 °C to 130 °C at a rate of 5 °C /min under a nitrogen atmosphere. The state of water molecules in the hydrogel was further analyzed via Raman spectroscopy (HORIBA LabRAM HR Evolution, Japan) using a 532 nm excitation wavelength. The compressive mechanical properties of the hydrogels were tested using a universal testing machine (UTM4103, China).

51

Solar Vapor Generation (SVG) Test

53 The solar-driven water evaporation performance was evaluated under simulated sunlight using a xenon lamp (PLS-SXE 300+, Perfectlight, China), which provided an output power equivalent to one sun (1 kW m⁻²). The illumination intensity was 55 monitored and calibrated using a connected power meter (PLD MOPM-I, Perfectlight, 56 China). During testing, a CPC-UA hydrogel sample with a thickness of approximately 1 cm was placed on a polystyrene (PS) foam support within a beaker. The water in the beaker was either deionized water or contaminated water (used for purification experiments). A laboratory electronic balance with a resolution of 0.1 mg (JA2003, Soptop) was used to record the mass loss of bulk water. All experiments were conducted under controlled environmental conditions: an ambient temperature of 21 °C and relative humidity of 25 %. The evaporation rate was measured after the system reached 63 a steady state under one sun illumination for 30 minutes. Outdoor evaporation experiments were performed at the Binhai Campus of Tianjin University of Science 66 and Technology from July 7 to July 9. The solar-to-vapor energy conversion efficiency $(\eta, \%)$ was calculated using the following equation:

$$\eta = \frac{mh_{water}}{3600I} \tag{S1}$$

where m $(kg m^{-2} h^{-1})$ is the net evaporation rate after subtracting the dark evaporation rate, $h_{water} (kJ kg^{-1})$ is the enthalpy of water evaporation, and I $(kW m^{-2})$ is the incident solar irradiance.

72

73 Contact Angle (CA) Measurement

The wettability of the hydrogel samples was evaluated using an optical contact angle goniometer (Dataphysics, Germany). A 5 µL droplet of deionized water was deposited onto the hydrogel surface, and the spreading and absorption processes were recorded by a high-speed camera. The reported contact angle (CA) values represent the average of three measurements taken at different positions on each hydrogel surface.

79

Photothermal Performance Test

The photothermal properties of different samples were evaluated under one sun irradiation using a xenon lamp (PLS-SXE 300+, Perfectlight, China). During illumination, the surface temperature of each sample was monitored in real time using an infrared thermal imaging camera (H10, HIKVISION).

85

86 Mechanical Compression Test

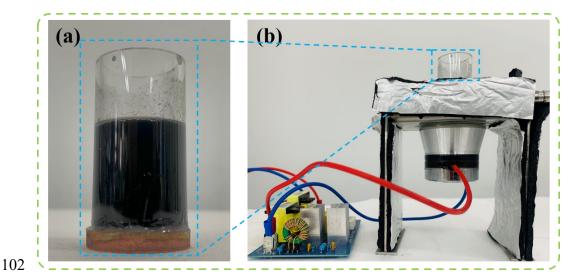
The compressive properties of the hydrogel samples were evaluated using a universal testing machine (UTM4103, China) at a loading rate of 1 mm/s. The stress-strain behavior was recorded under varying strain conditions.

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Salt Tolerance and Performance in Dye and Acid/Base Solutions

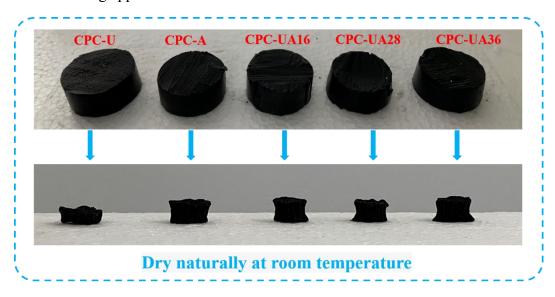
To simulate seawater with different salinities, NaCl solutions with varying concentrations (3.5, 7, 10, 15, 20, and 25 wt%) were prepared. The evaporation devices containing different hydrogel samples were placed in these solutions for testing.

For organic pollutant removal tests, three typical industrial dyes—methylene blue (MB), methyl orange (MO), and rhodamine B (RhB) were each dissolved to form 2 vol% solutions. Additionally, 1 mol/L NaOH and 1 mol/L HCl solutions were prepared to evaluate the chemical stability of the hydrogels under strong alkaline and acidic conditions. The evaporation performance was tested following the same procedures as described above, with the saline solution replaced by the corresponding test liquids.



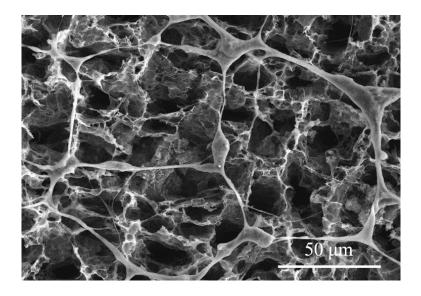
103 **Figure S1.** (a) Photograph of the mold containing hydrogel. (b) Photograph of the

104 directional freezing apparatus.



66 **Figure S2.** Photographs of hydrogel samples before and after drying at room

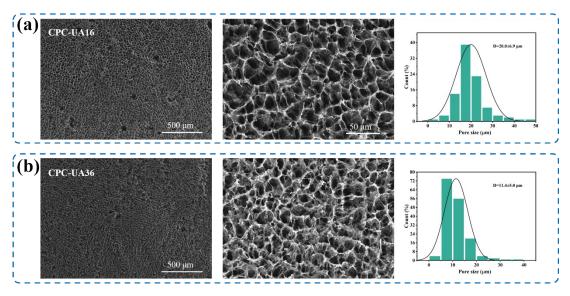
107 temperature.



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Figure S3. SEM images of hydrogels prepared by ultrasound-assisted directional

110 freezing.



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Figure S4. (a) SEM micrograph and pore size distribution of CPC-UA16. (b) SEM micrograph and pore size distribution of CPC-UA

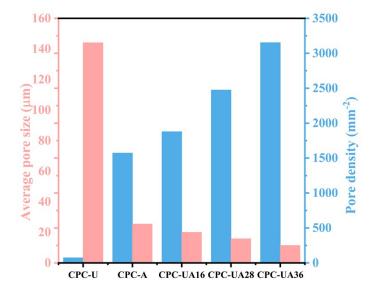


Figure S5. Pore size distribution and pore density of the hydrogels.

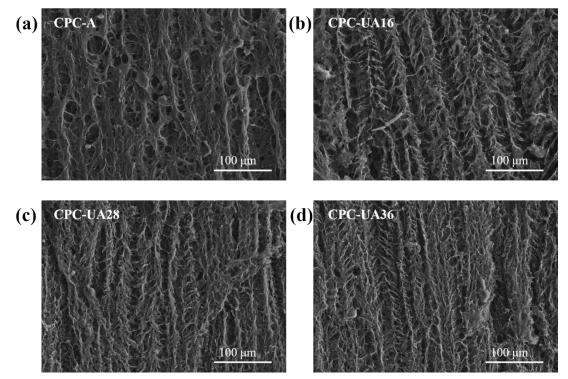


Figure S6. SEM cross-sectional images of vertically sliced hydrogels: (a) CPC-A, (b) CPC-UA16, (c) CPC-UA28, (d) CPC-UA36.

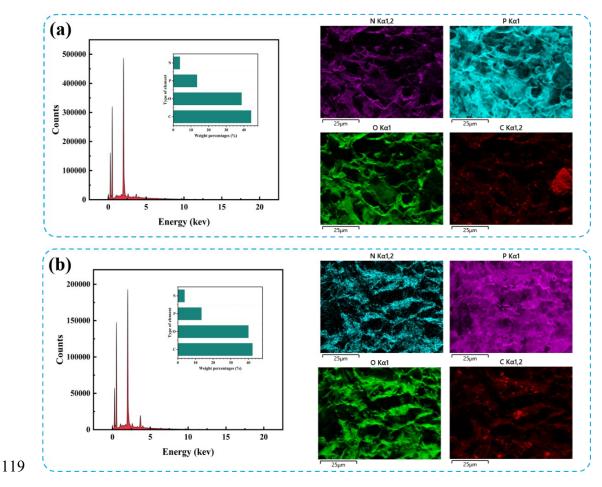
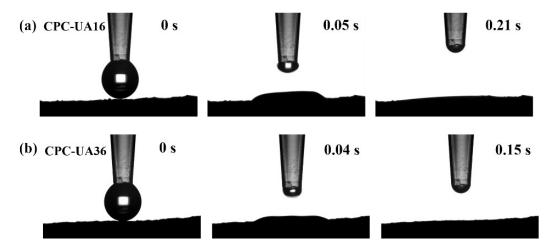
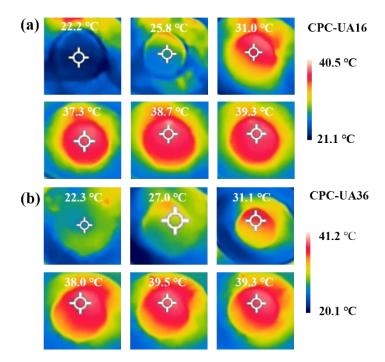


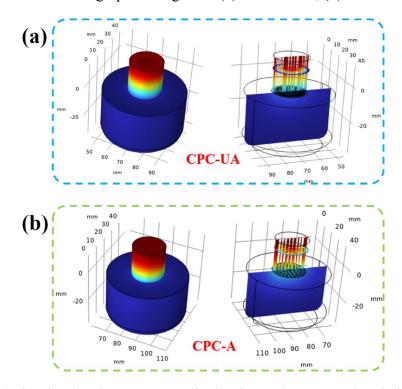
Figure S7. (a) EDS mapping and elemental distribution of CPC-A. (b) EDS mapping and elemental distribution of CPC-UA28.



123 Figure S8. Contact angle images of: (a) CPC-UA16, (b) CPC-UA36.



125 Figure S9. Infrared thermographic images of: (a) CPC-UA16, (b) CPC-UA36.



127 Figure S10. (a, b) Simulated temperature distribution and cross-sectional view of CPC-

128 UA and CPC-A by COMSOL.

124



130 Figure S11. Macroscopic compression images of CPC-U, CPC-A, and CPC-UA28.

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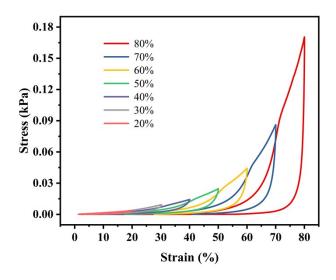


Figure S12. Stress–strain curves of CPC-UA28 under loading and unloading with strain increments of 10% up to 80%.

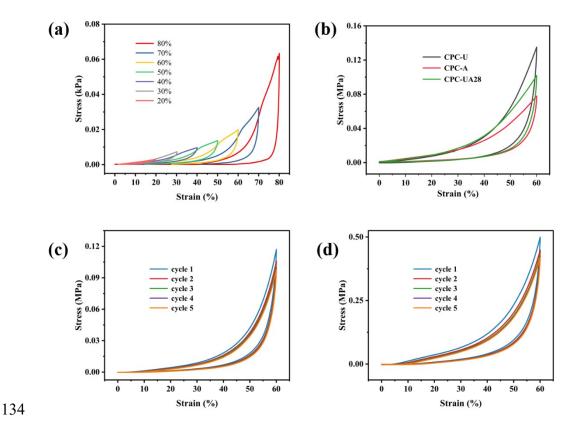
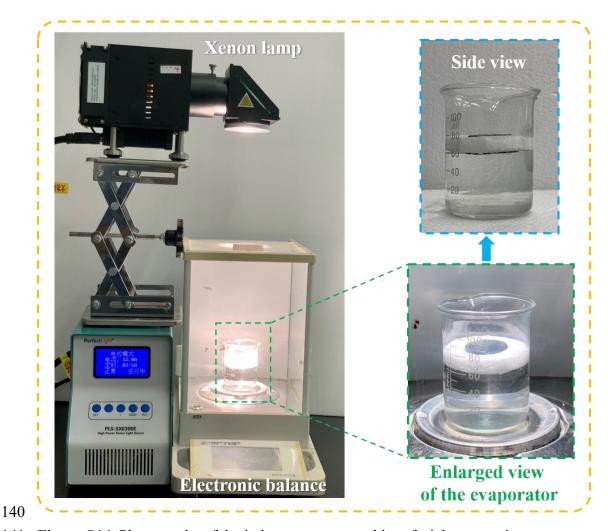
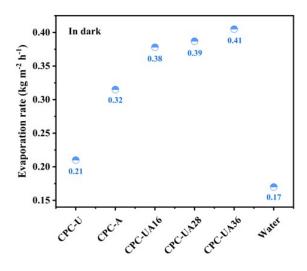


Figure S13. (a) Stress-strain curves of CPC-A under stepwise loading/unloading from 10% to 80% strain. (b) Comparison of compressive stress-strain curves of CPC-U, 137 CPC-A, and CPC-UA28 under 0-60% strain. (c) Cyclic compressive stress-strain curves of CPC-U at a fixed strain of 60%. (d) Cyclic compressive stress-strain curves of CPC-A at a fixed strain of 60%.



141 Figure S14. Photographs of the indoor test setup and interfacial evaporation system.



143 Figure S15. Evaporation rates of various hydrogels under dark conditions.

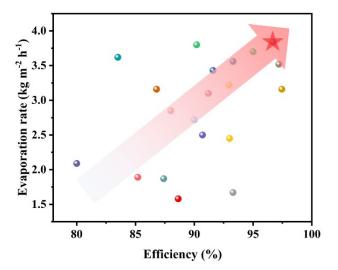


Figure S16. Comparison of evaporation rate and solar evaporation efficiency of 146 different hydrogels under 1 sun illumination.

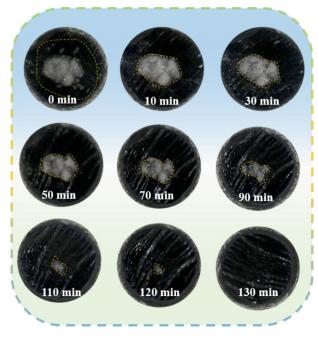


Figure S17. Dissolution process of 1 g NaCl on the surface of CPC-UA28 hydrogel.

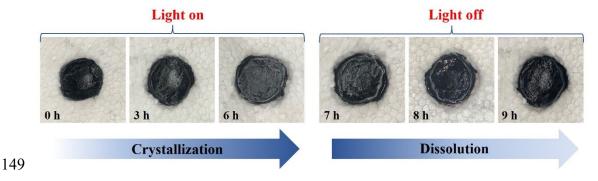
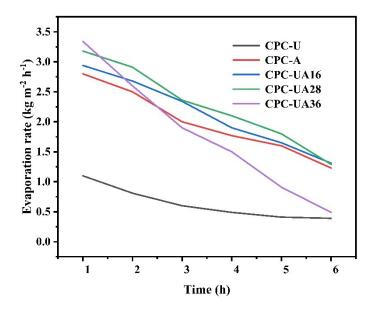


Figure S18. Photographs of salt crystallization and dissolution on CPC-UA36 during

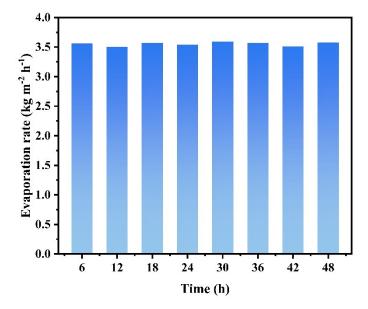
151 evaporation in 25 wt% saline water under one-sun illumination.



152

153 **Figure S19.** Variation of evaporation rates of different hydrogels in 25 wt% saline

154 water under one-sun illumination.



155

156 Figure S20. Evaporation rate variation of CPC-UA28 during continuous 48 h

157 seawater evaporation under one-sun illumination.

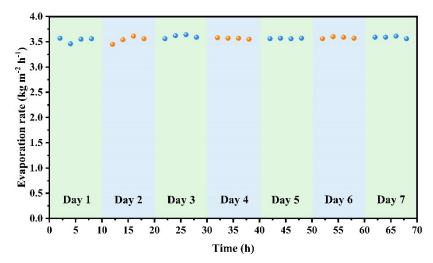


Figure S21. Seven-day cycling stability test of CPC-UA28 in seawater under one-sun illumination, with each cycle lasting 8 h.

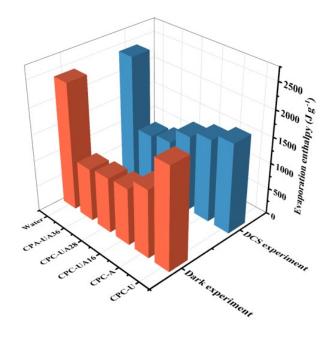


Figure S22. Comparison between DSC-derived evaporation enthalpy and dark-63 condition-derived evaporation enthalpy of various hydrogels.

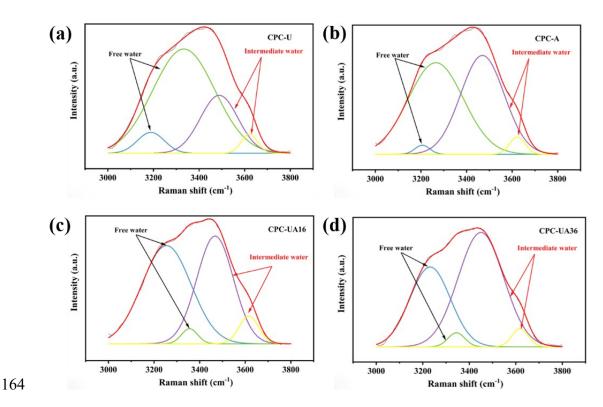
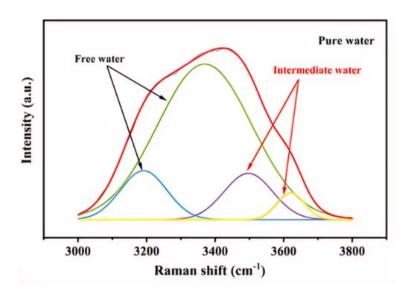


Figure S23. Raman spectra of: (a) CPC-U, (b) CPC-A, (c) CPC-UA16, (d) CPC-UA36.



IW/FW=0.1768

Figure S24. Raman spectrum of pure water and the IW/FW ratio.

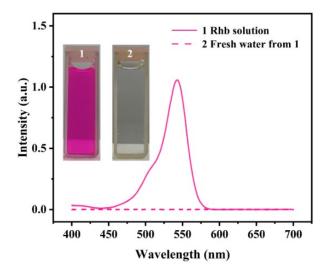


Figure S25. UV-vis absorption spectra of Rhodamine B (RhB) contaminated water and 170 the collected distilled water.

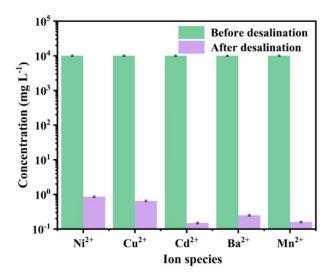


Figure S26. Heavy metal ion concentrations in simulated wastewater before and after solar desalination.



Figure S27. Photograph of mildew in peas farmed with seawater.

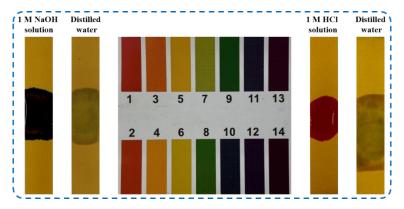
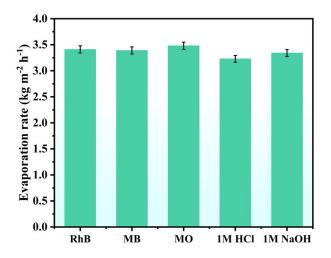
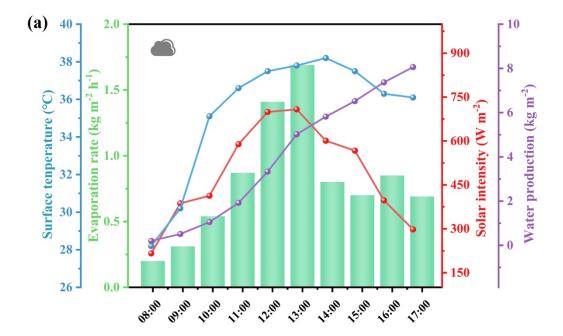


Figure S28. Photographs showing the pH values of 1 M NaOH, 1 M HCl, and distilled

179 water.



181 Figure S29. Evaporation rates of CPC-UA28 in different dye wastewater and acid/base182 solutions.



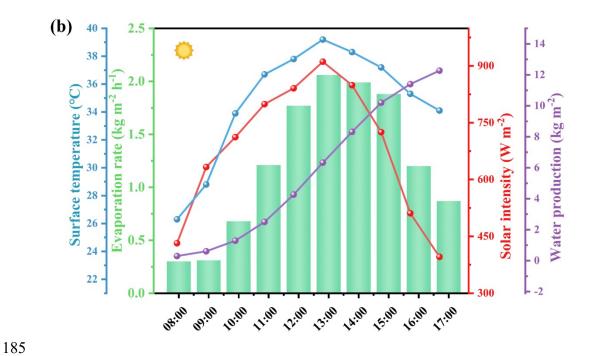


Figure S30. In the outdoor experiments on July 8 (a) and 9 (b), 2025, CPC-UA28 recorded freshwater production, cumulative freshwater production, surface temperature, evaporation rate, and light intensity.

Name	Tensile	Elastic	Elongation at	
	strength(MPa)	modulus(MPa)	break(%)	
CPC-U	0.08	0.06	135.2	
CPC-A	0.11	0.08	176.4	
CPC-UA28	0.13	0.09	181.9	

Table S2 Comparison of Evaporation Rate and Efficiency of CPC-UA28 with
 Reported Hydrogel-Based Evaporators under One Sun Irradiation.

Entra	Photothermal material	Evaporation rate	Efficiency	Reference	
Entry	Photomermal material	(kg m ⁻² h ⁻¹)	(%)	in SI	
1	Directed ultrasound freezing	2.04	067	This work	
1	of CB/PVA-CS hydrogels	3.84	96.7	THIS WOLK	
2	CB/Nano-silica PVA-CS	1.58	88.63	[1]	
3	AC/Janus PVA-AG	3.56	93.3	[2]	
4	3D LSC5/PVA-CS	2.45	93.0	[3]	
5	CNTs-PVA/TOCNFs/SLS	3.70	95.0	[4]	
6	Carbon nanotube PVA/SLS	2.09	80.0	[5]	
7	PVA/CS/GO-Ag-4%EFMs	1.67	93.3	[6]	
8	PVA biochar hydrogels	1.89	85.2	[7]	
9	Janus PSPH@CP	2.72	90.0	[8]	
10	CNTs and Chinese ink	2.16	0.5 = 0	[9]	
	cellulose/PVA	3.16	86.79		
11	MXene/rGO-embedded	3.62	83.5	[10]	

	hybrid hydrogels			
12	δ -MnO ₂ -PVA composite hydrogels	2.5	90.7	[11]
13	PVA-CB	3.52	97.2	[12]
14	MWCNTs/PVA-agar	3.1	91.2	[13]
15	3D-GO/PVA	1.87	87.4	[14]
16	3D PVA/PDA	3.16	97.45	[15]
17	PVA fabric interpenetrating composite hydrospongels	2.85	88	[16]
18	ACNTs-PDA/PVA PPCHs	3.43	91.6	[17]
19	MoS_2 -PVA/P(SA)	3.22	92.95	[18]
20	CNPs-PVA/CS	3.80	\	[19]

197 Table S3 Average pore size and salt crystallization rate of different hydrogels.198

Name	Pore structure	Average pore size(µm)	Salt Accumulation
CPC-U	Random Porous Network	144	$\xrightarrow{3 \text{ h}} \xrightarrow{3 \text{ h}}$
CPC-A		25.36	$\xrightarrow{3h}$
CPC- UA16	Vertical Channel	19.97	3 h
CPC- UA28		15.79	$\xrightarrow{3h}$

CPC- UA36	13	3 h	3 h
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200 Table S4 Comparison of Enthalpy of Vaporization Measured by DSC and

201 Estimated from Dark Evaporation Experiments.

202

Evaporation	CPC-U	CPC-A	CPC-	CPC-	CPC-	Pure
enthalpy(J/g)			UA16	UA28	UA36	water
DSC measurement	1726.1	1588.2	1447.7	1148.6	1069.9	2375
Dark experiment	1956.6	1304.4	1087	1061.7	1014.5	2417

203

Note S1 Calculation of Dark Evaporation Enthalpy

205 Since all CPC-series hydrogels are nearly fully hydrated during the solar-driven 206 interfacial evaporation process, the energy required for water evaporation primarily 207 includes the vaporization enthalpy of free water and intermediate water, which is theoretically lower than the value for bulk water. To determine the dark evaporation 208 209 enthalpy, we designed a control experiment in which each hydrogel sample and pure water (with identical exposed evaporation areas) were placed in sealed, completely dark 211 containers. The environmental conditions were maintained at a constant humidity of 25% and temperature of 21°C. The dark evaporation rate of each sample was then used to estimate the equivalent evaporation enthalpy. As the total energy input into the pure water and hydrogel systems is assumed to be equal in the dark environment, the dark 215 evaporation enthalpy of the hydrogels can be calculated using the following equation:

$$U_{in} = h_1 m_1 = h_2 m_2 \tag{S2}$$

Where h_1 and m_1 are the evaporation enthalpy and mass loss of pure water, respectively, 218 m_2 is the mass loss of the hydrogel sample, h_2 is the calculated dark evaporation 219 enthalpy of the hydrogel.

21 Note S2 Calculation of Heat Loss

- In general, heat loss during the interfacial evaporation process consists of three
- 223 components: conductive heat loss, convective heat loss, and radiative heat loss. The
- 224 calculations are as follows:

225 (1) Conductive heat

$$Q_{cond} = Cm\Delta T_b \tag{S3}$$

- Where Q_{cond} is the conductive heat loss, C is the specific heat capacity of water (4.2 kJ
- $^{\circ}$ C⁻¹ kg⁻¹), m is the mass of water (fixed at 60 g), $^{\Delta}$ T_b is the temperature rise of the bulk
- 229 water.

230 (2) Convective heat

Convective heat loss is calculated based on Newton's law of cooling:

$$Q_{conv} = hA\Delta T_c \tag{S4}$$

- 233 Where Q_{conv} is the convective heat flux, h is the convective heat transfer coefficient
- 234 (assumed to be ~5 W m⁻² K⁻¹), A is the evaporation area (fixed at 0.314×10^{-3} m²),
- 235 ΔT_c is the temperature difference between the material's evaporating surface and the
- 236 ambient air just above the absorber.

237 (3) Radiative heat

Radiative heat flux is calculated using the Stefan–Boltzmann equation:

$$\Phi = \varepsilon A \sigma (T_1^4 - T_2^4) \tag{S5}$$

- 240 Where Φ is the radiative heat flux, ε is the surface emissivity (assumed to be 1 during
- 241 evaporation), σ is the Stefan–Boltzmann constant (5.67 × 10⁻⁸ W m⁻² K⁻⁴), T_1 is the
- 242 steady-state surface temperature of the hydrogel under one sun irradiation, T_2 is the
- 243 ambient temperature above the absorber.

244

245 Note S3 COMSOL simulation

- The heat transfer process during evaporation in CPC-UA and CPC-A was
- 247 simulated using the Heat Transfer Module in COMSOL Multiphysics 6.3. A three-
- 248 dimensional model was first constructed in SolidWorks based on the actual dimensions

of the laboratory evaporation device and then imported into COMSOL Multiphysics 250 6.3 for simulation. A constant solar irradiance of 1 kW m⁻² was applied to the top surface of the evaporator to drive the evaporation process. The inflow water flux into 251 252 the evaporator was set equal to the outflow caused by evaporation. The boundary conditions were defined as follows: ambient temperature and initial water temperature 253 were both set to 20 °C (293.15 K); the natural convective heat transfer coefficient was 254 set to 5 W m⁻² K⁻¹; and the solar absorption efficiency was set at 95%. The density, 255 specific thermal conductivity of CPC-UA were 0.2163 g cm⁻³, 3.137 J g⁻¹ K⁻¹ and 256 0.5097 W m⁻¹ K⁻¹, respectively. The density, specific thermal conductivity of CPC-A 257 were 0.2011 g cm⁻³, 3.206 J g⁻¹ K⁻¹ and 0.4835 W m⁻¹ K⁻¹, respectively. Based on these 258 boundary and material parameters, the temperature distribution in the 3D COMSOL 259 260 model was simulated using the following governing equations:

$$Q_{in} = \rho C_p \frac{\partial T}{\partial t} + \rho C_p u \nabla T + \nabla q \tag{S6}$$

$$q = -k\nabla T \tag{S7}$$

Where Q_{in} is the heat input from solar radiation, ρ , C_p , and k are the material's density, specific heat capacity, and thermal conductivity, respectively, T(x, t) is the local temperature distribution as a function of space and time, u is the fluid velocity vector, q is the heat flux vector. The simulation was carried out under a steady-state analysis mode in COMSOL Multiphysics 6.3. Heat convection at the top surface of the evaporator in contact with air was corrected using Newton's law of cooling.

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