

– Supplementary materials –

**Particle Size-Dependent Bulk and Grain-Boundary Contributions in  $\text{Li}_2\text{O}-\text{B}_2\text{O}_3-\text{Al}_2\text{O}_3$   
Solid Electrolytes**

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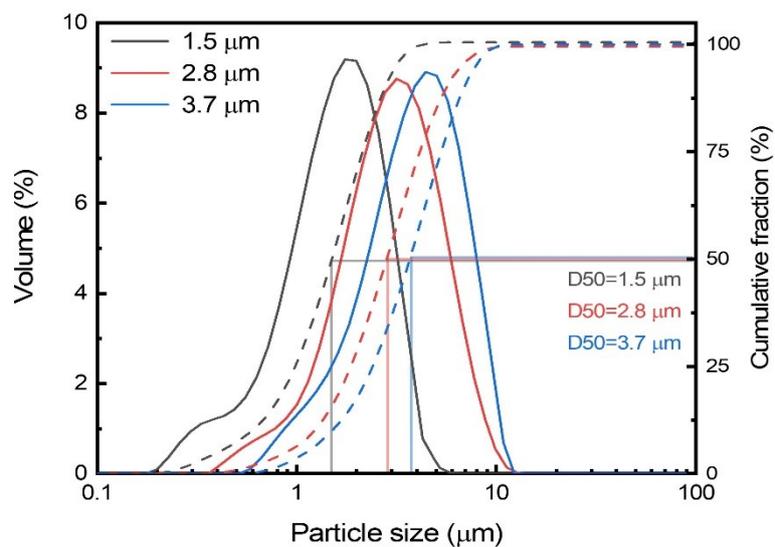
**Keywords:** Oxide glass electrolyte,  $\text{Li}_2\text{O}-\text{B}_2\text{O}_3-\text{Al}_2\text{O}_3$ , Particle size, Li-ion transport, Grain Boundary.

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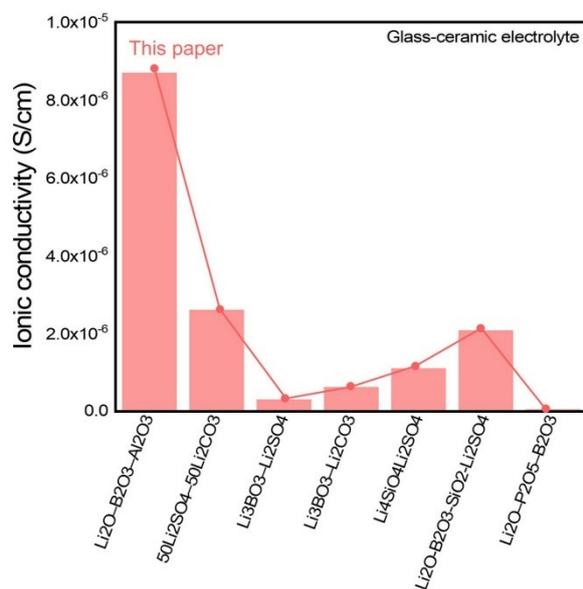
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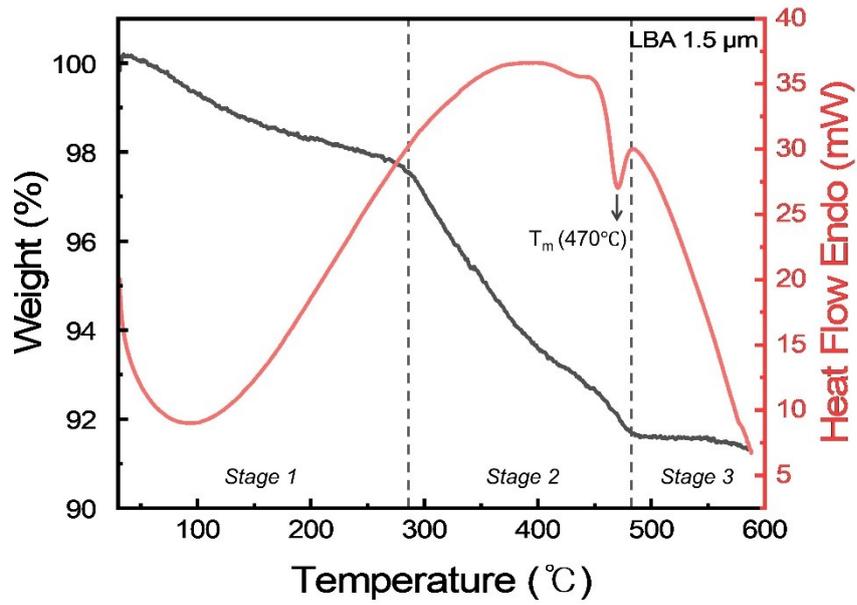
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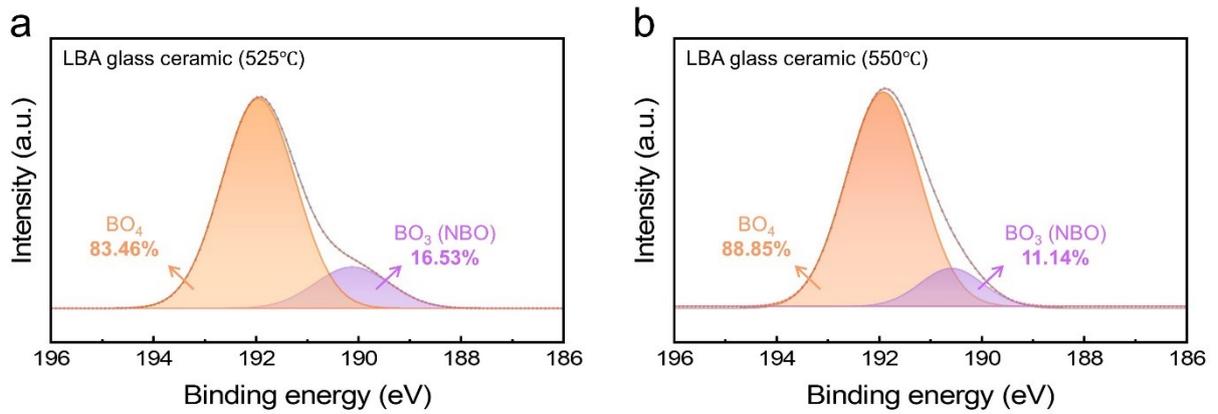
**Figure S1.** Particle size distributions of LBA powders with different D50 values (1.5, 2.8, and 3.7  $\mu\text{m}$ ), shown as volume and cumulative fraction curves.



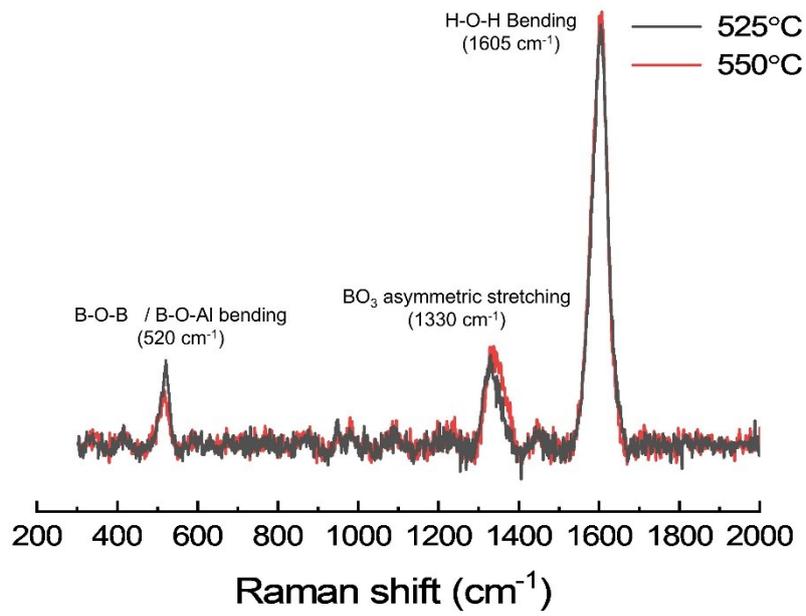
**Figure S2.** Comparison of room-temperature ionic conductivity among representative glass-ceramic electrolytes.



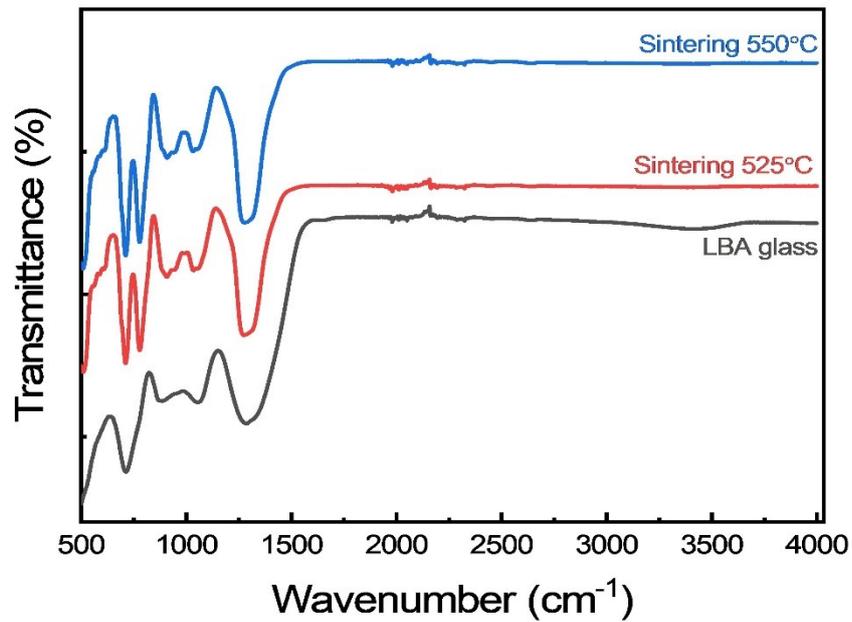
**Figure S3.** TGA–DSC curves of LBA glass powder.



**Figure S4.** XPS B 1s spectra of LBA glass-ceramic samples sintered at a) 525°C and b) 550°C.

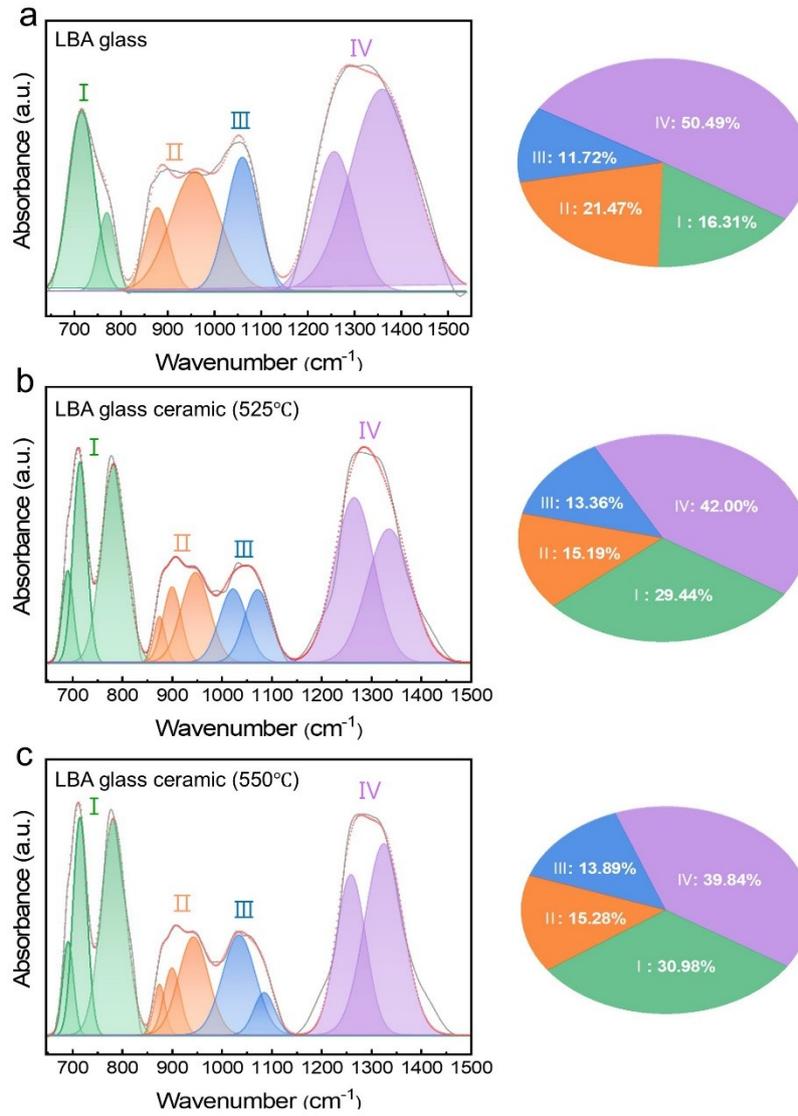


**Figure S5.** Raman spectra of LBA glass-ceramic samples sintered at  $525^\circ\text{C}$  and  $550^\circ$ .

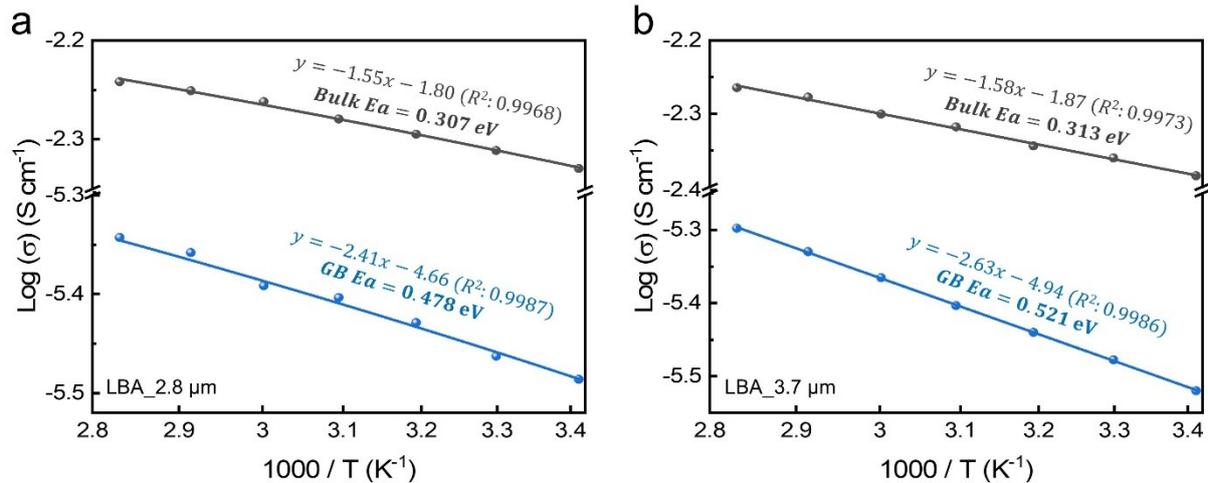


**Figure S6.** FT-IR spectra of LBA glass and glass-ceramic samples sintered at 525 and 550°C.

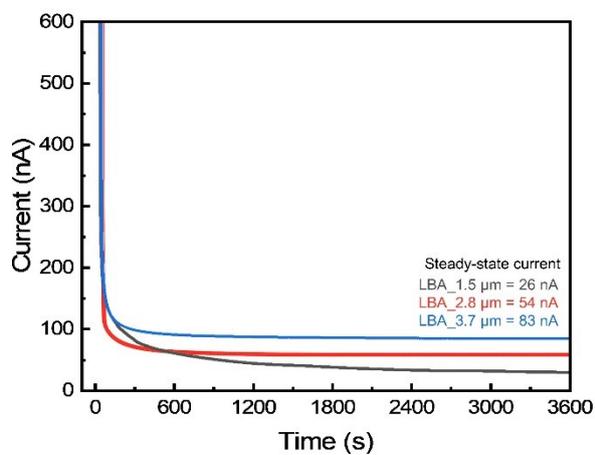
I : B-O-B / B-O-Al bending      III :  $\text{BO}_4$  /  $\text{AlO}_4$  stretching  
 II :  $\text{BO}_4$  stretching              IV :  $\text{BO}_3$  asymmetric stretching (NBO)



**Figure S7.** FT-IR deconvolution of LBA glass and glass-ceramic samples sintered at 525 and 550°C.



**Figure S8.** Arrhenius plots of bulk and grain boundary conductivities for the LBA\_2.8  $\mu\text{m}$  and LBA\_3.7  $\mu\text{m}$ .



**Figure S9.** DC polarization curves for the LBA pellets with different particle sizes.