Supplementary Information (SI) for Journal of Materials Chemistry C. This journal is © The Royal Society of Chemistry 2025

## **Supporting information**

# Design and fabrication of elastic bilayer fabrics with dual functions: superior asymmetric liquid management and real-time wearable monitoring

Qian Zhai<sup>1</sup>, Heng Zhang<sup>1\*</sup>, Qi Zhen<sup>2</sup>, Peng Lu<sup>1</sup>, Ke Zhao<sup>1</sup>, Ziqiang Yang<sup>3</sup>

1. College of Intelligent Textile and Fabric Electronics, Zhongyuan University of Technology, No.

1 Huaihe Road, Xinzheng County, 451191, Zhengzhou, Henan Province, China.

**2.** College of Fashion Technology, Zhongyuan University of Technology, No. 1 Huaihe Road, Xinzheng County, 451191, Zhengzhou, Henan Province, China.

**3.** Henan Yeesain Health Technology Co., Ltd, Yuecun Town, Xinmi County, 452373, Zhengzhou, Henan Province, China.

#### \* Corresponding Author

Heng Zhang, Ph.D.,

E-mail: m-esp@163.com, zhangheng2699@zut.edu.cn.

**Tel:** +86-156 3902 5712.

Address: College of intelligent textile and fabric electronics, Zhongyuan University of Technology, No.1 Huaihe road, Xinzheng, Zhengzhou city, Henan Province, China.

## Figures



Figure. S1 Physical picture of liquid climbing and liquid diffusion testing instrument



Figure. S2 CEL/ POE@SAS fibric POE@SAS microscopy image of the surface of microfiber layer



**Figure. S3** Classic curves of asymmetric liquid transfer test (a) absorption weight-time and (b) absorption rate-time



Figure. S4 Classic absorption weight- time curve of asymmetric liquid delivery test



Figure.S5 500 times constant elongation tensile recovery curve of sample *Ap*-22.



**Figure S6.** SEM images of the POE@SAS microfiber layer: (a) before stretch-recovery testing; (b) after 500 cycles of stretch-recovery testing.



Figure. S7 Subject's motion trajectory diagram and motion pace diagram

## Tables

Machine	Paraments	Setting	
	Diameter = 25 mm, L/D =28:1	Zone 1	230 °C
Extruder		Zone 2	260 °C
		Zone 3	280 °C
Pump	45 ml/min, 9ml/	280 °C	
Melt	Den line ten 0.25 mm L/	D 10.1 D	
blowing	Pore diameter = $0.25$ mm, L/I	J = 10:1, Pore	280 °C
Die	density=/0/3cm		
High-	Temperature	280 °C	
speed Air	Pressure	20 kPa	
Collector	DCD	20 cm	
	drafting ratio	1	

Tables. S1. Main melt blowing process parameters

note: DCD = die to collector distance, L/D = length/diameter.

-								
	<i>Lcs</i> =CEL comfortable layer			<i>Lcs</i> =POE@SAS microfiber layer				
	A (%	Ve (	Vm (m	Va (mg	A (%)	Ve (mg	Vm (m	Va (mg
Ар	)	mg/s	g/s )	/s )	)	/s )	g/s )	/s )
		) )	-				-	
18	1078.2	0.98	83.3	26.9	641.4	8.1	77.8	16.9
22	977.4	2.4	111.6	37.2	372.9	7.2	23.1	15.9
26	1566.3	6.3	151.9	32	927.9	4.2	48.7	21.7
30	1743.3	7.1	181.2	36.3	919.5	7.3	71.1	21.6
34	1012.8	3.5	152.4	23.2	768.6	8.7	48.8	16.6

Tables. S2. ATOL related parameters under different Ap

**Tables. S3.** ATOL related parameters under different  $M_{SAS}$ 

	<i>Lcs</i> =CEL comfortable layer			<i>Lcs</i> =POE@SAS microfiber layer				
M <sub>SAS</sub>	A (%)	<i>Ve</i> ( mg/s )	<i>Vm</i> (m g/s)	Va (m g/s)	A (%)	<i>Ve</i> ( mg/s )	<i>Vm</i> (m g/s)	Va (m g/s)
1	976.8	4.8	43.8	21.9	1188.3	3.3	63.1	23.3
1.5	1116	2.6	57.8	21	1351.8	0.8	95.8	23.3
2	1107	2.4	66.7	20.1	860.4	5	37.5	20.2
2.5	1470.3	3.3	102.4	26.2	1094.1	5.2	50.4	24.7

		MD	CD		
Ap	Elastic recovery rate /(%)	Plastic deformation rate /(%)	Elastic recovery rate /(%)	Plastic rate deformation rate /(%)	
18	43.7	11.3	56.1	8.8	
22	48.5	10.3	61.0	7.8	
26	34.9	13.0	57.1	8.6	
30	47.4	10.5	55.7	8.9	
34	34.9	13.0	31.9	13.6	

Tables. S4. Parameters related to constant elongation and stretching under different Ap

### Equations

**Equations S1.** Porosity refers to the percentage of the internal pore volume in the total volume of nonwoven materials. Fabric porosity is calculated according to the mass per unit area, thickness and density of the sample, and the calculation equation is shown as follows:

$$p = [1 - m/\rho_f \delta] \times 100\%$$
$$\rho_f = \sum_{i=1}^{n} \rho_i \omega_i \quad (i = 1, 2, 3...)$$

Where p is the fabric porosity, m is the mass per unit area,  $\rho_f$  is fiber density,  $\rho_i$  is material density,  $\omega_i$  is the mass fraction of the material component,  $\delta$  is the sample thickness.

**Equations S2.** The Langmuir equation and its extended forms are widely employed to describe monolayer or multilayer adsorption behaviors of liquids on solid surfaces, with these theoretical models being established upon a series of key assumptions. The extended LangmuirEXT1 isothermal adsorption equation incorporates critical assumptions including multilayer adsorption, heterogeneous adsorption sites, and intermolecular interactions among adsorbed molecules, enabling more accurate description of actual adsorption processes and demonstrating superior suitability for characterizing complex adsorption phenomena. The LangmuirEXT1 isothermal adsorption equation is presented as follows:

$$y = \frac{abx^{1-c}}{1+bx^{1-c}}$$

Where U (i.e., y) represents the response variable of LangmuirEXT1, denoting adsorption capacity (unit: mg). Parameter a signifies the adsorption rate constant, characterizing the apparent rate constant during adsorption. Parameter b denotes the interaction constant, reflecting the interaction strength between adjacent adsorption sites. Variable x represents the independent variable of LangmuirEXT1, indicating adsorption time (unit: s). Parameter c constitutes the exponential term in LangmuirEXT1, describing the nonlinear adsorption process.