

Supporting information

Plastic waste boosted plasma-assisted ammonia synthesis process from N₂ and H₂O

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The calculation of specific energy input (SEI, kJ L⁻¹) and energy efficiency (EE, mg/kWh) was shown below, where P_{total} is the input power (The input power used in this work refers to the applied plasma generator power, rather than the directly measured discharge power), Q is the total gas flow, and C_{NH_3} is the concentration of ammonia generated in the plasma process.

$$SEI = \frac{P_{total}}{Q}$$
$$EE_{NH_3} = \frac{C_{NH_3}}{SEI}$$

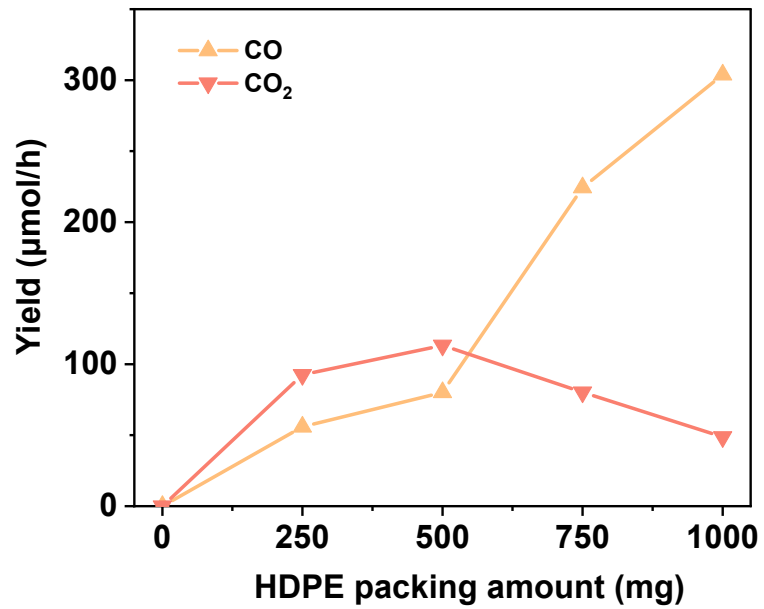


Fig. S1 Effect of HDPE packing amount on CO and CO₂ yields (feeding gas: N₂ + H₂O; flow rate: 10 SCCM; 2.64 mol% H₂O; input power: 40 W).

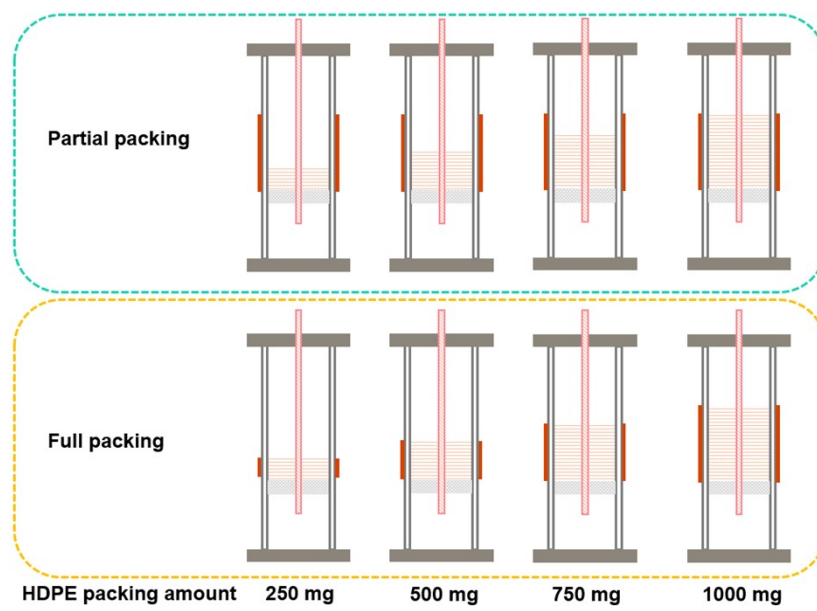


Fig. S2 Comparison of partial and full packing reactors at different HDPE packing amount.

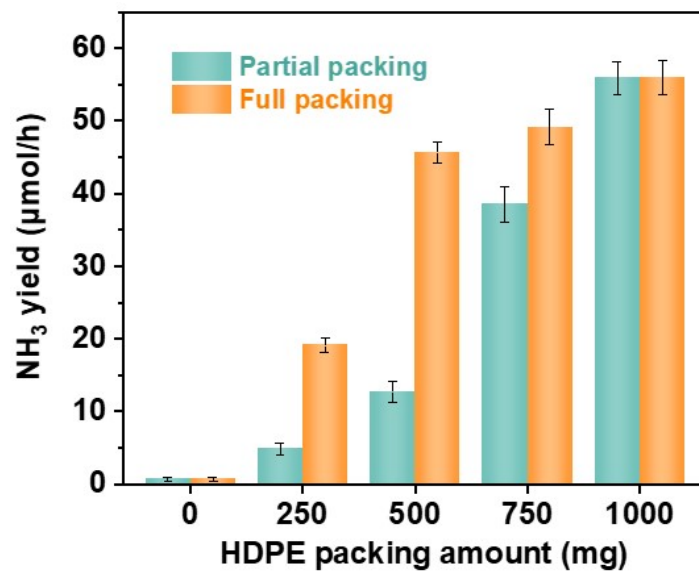


Fig. S3 Comparison of NH₃ yields for full and partial packing reactors at different HDPE packing amount (full packing; feeding gas: N₂ + H₂O; flow rate: 10 SCCM; 2.64 mol% H₂O; input power: 40 W).

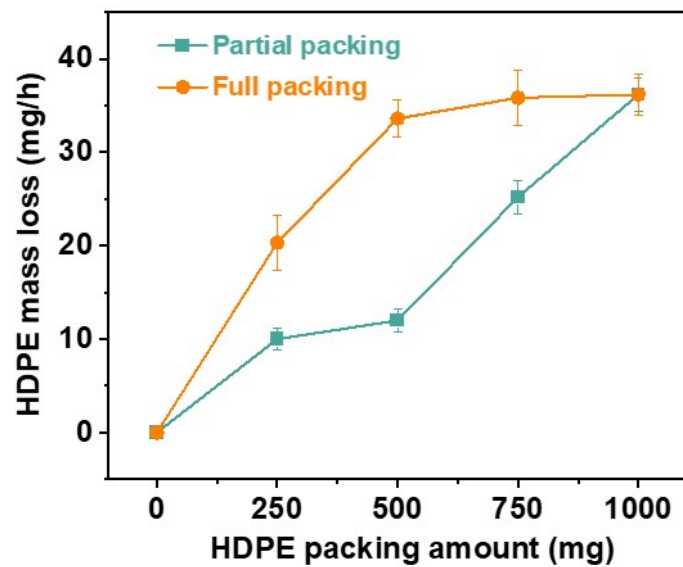


Fig. S4 Comparison of HDPE amount loss for full and partial packing reactors at different HDPE packing amount (full packing; feeding gas: $N_2 + H_2O$; flow rate: 10 SCCM; 2.64 mol% H_2O ; input power: 40 W).

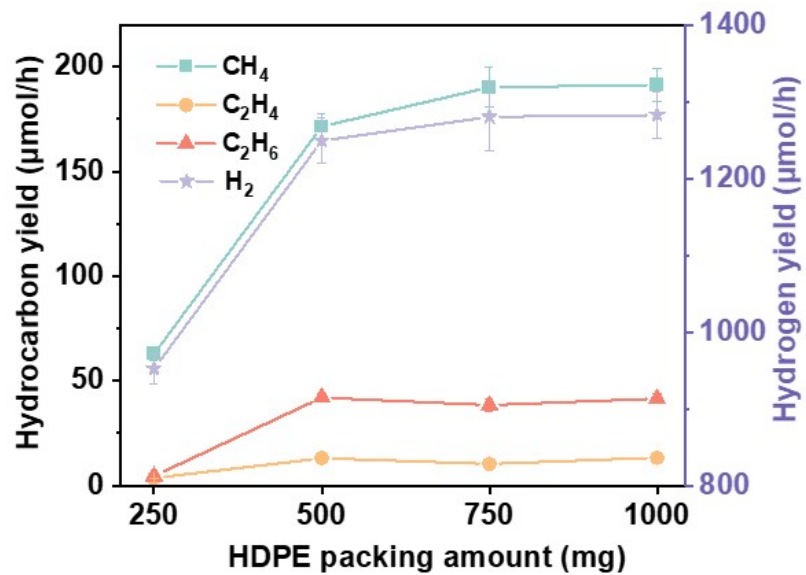


Fig. S5 Effect of HDPE packing amount on gaseous product yields (full packing; feeding gas: N₂ + H₂O; flow rate: 10 SCCM; 2.64 mol% H₂O; input power: 40 W).

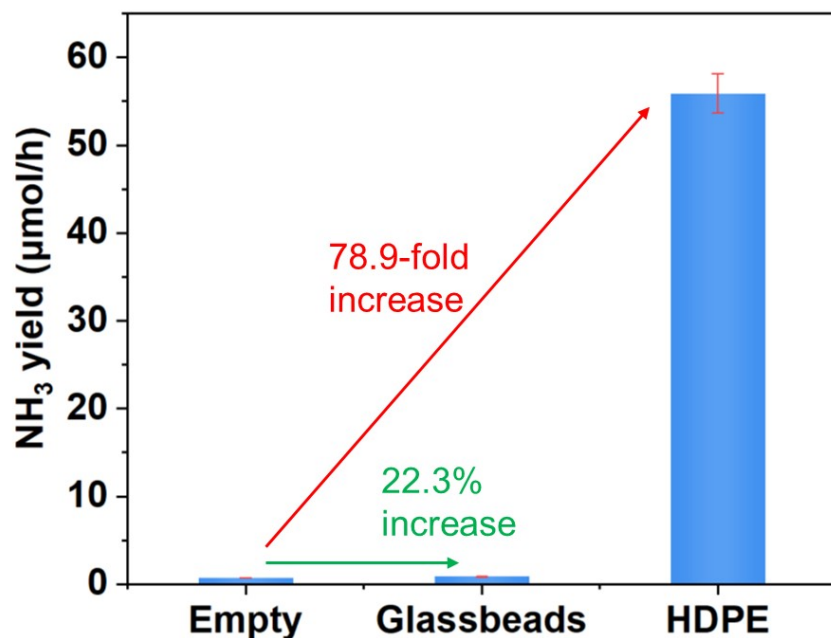


Fig. S6 Comparison of NH₃ yield over empty, glass bead-packed, and HDPE-packed DBD reactors. Reaction condition: full packing; feeding gas: N₂ + H₂O; flow rate: 10 SCCM; HDPE packing amount: 1000 mg; 2.64 mol% H₂O; input power: 40 W.

It should be noted that the introduction of HDPE packing may modify the discharge characteristics of the DBD reactor, including local electric field distribution and energy dissipation behavior. Because direct electrical diagnostics were not available in the present work, the observed enhancement is discussed as a combined result of discharge modification and changes in the reaction environment.

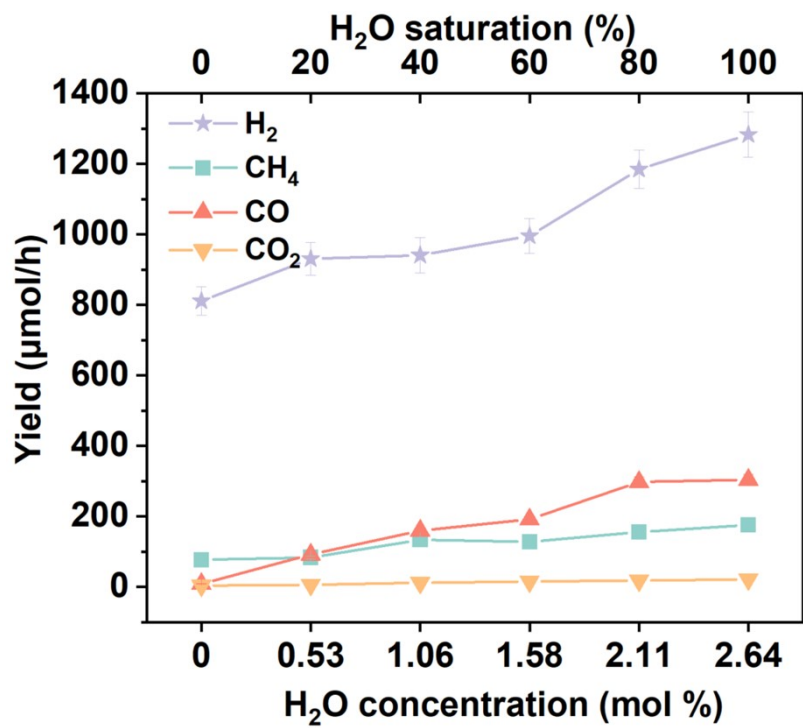


Fig. S7 Effect of H₂O concentration on gaseous product yields (full packing; feeding gas: N₂; flow rate: 10 SCCM; HDPE packing amount: 1000 mg; input power: 40 W).

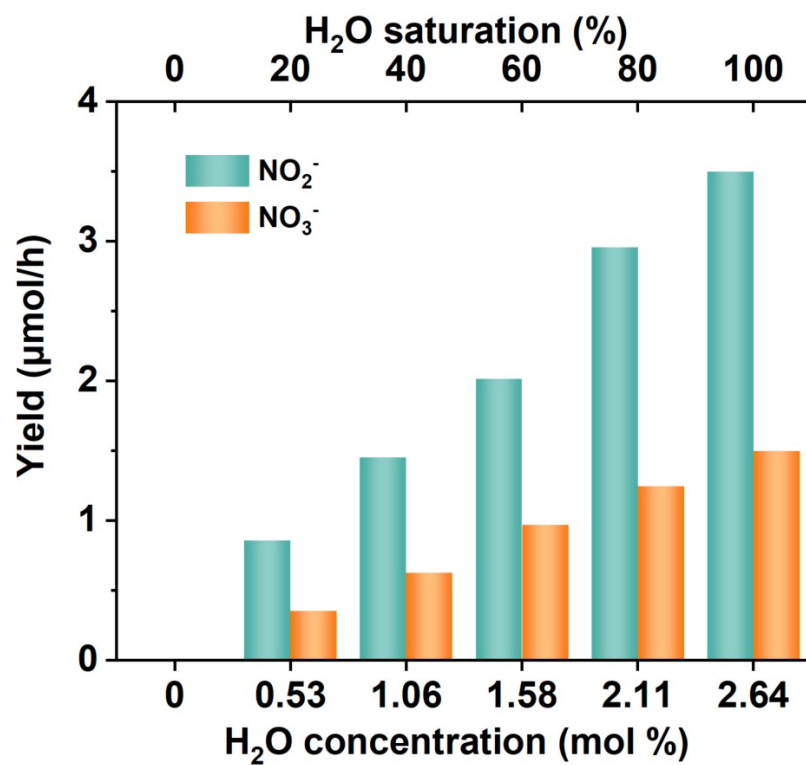


Fig. S8 Comparison of NO₂⁻ and NO₃⁻ yields at different H₂O concentrations in the feed gas. (full packing; feeding gas: N₂; flow rate: 10 SCCM; HDPE packing amount: 1000 mg; input power: 40 W).

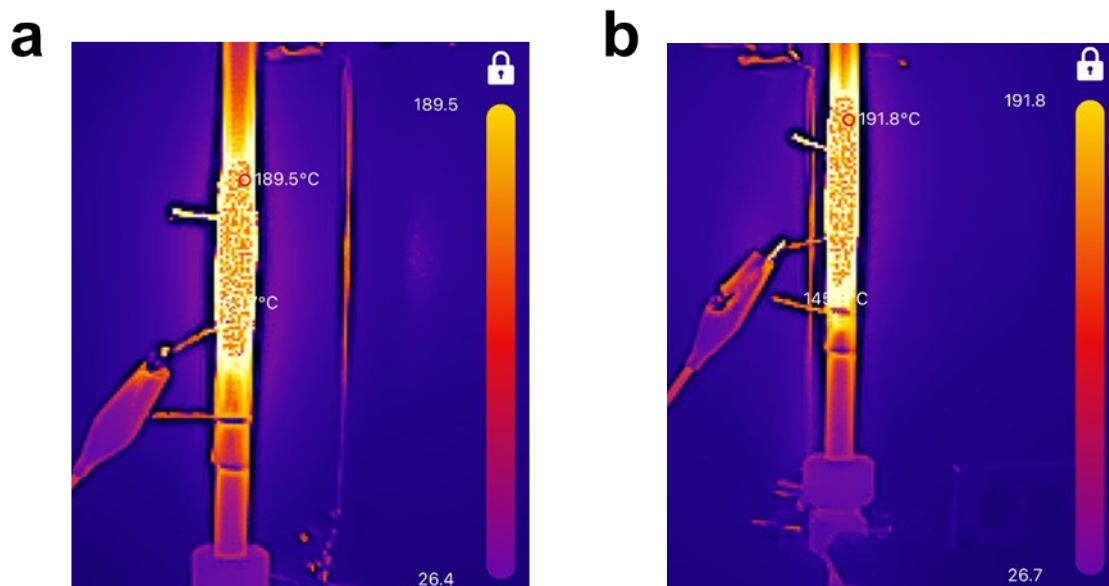


Fig. S9 Infrared thermal images of the reactor under identical reaction conditions: (a) empty tube and (b) HDPE-packed tube (feeding gas: N₂; flow rate: 10 SCCM; input power: 40 W).

Regarding temperature, the reactor temperature was monitored externally during operation using an infrared thermal camera (TOPDON TC002C). Repeated measurements showed that, when the applied input power was fixed at 40 W, the measured outer-wall temperature in the discharge region remained approximately 190 °C. Within the investigated range, no obvious difference in the outer-wall temperature was observed with varying H₂O content or HDPE packing amount under the same applied input power. These results have been added to the revised supporting information.

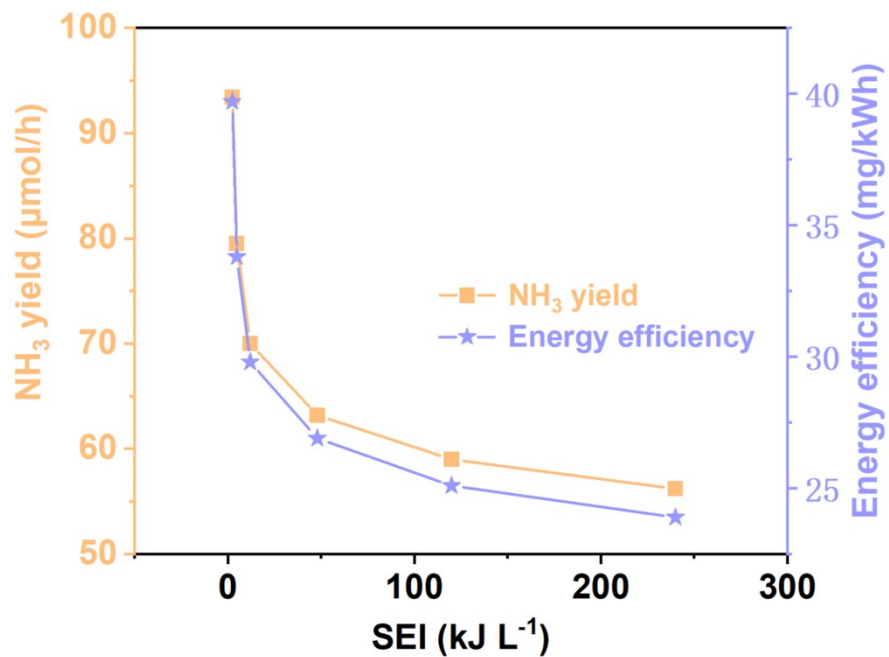


Fig. S10 Effect of SEI on NH₃ yield and energy efficiency (full packing; feeding gas: N₂ + H₂O; input power: 10 SCCM; 2.64 mol% H₂O; HDPE packing mass: 1000 mg; flow rate increased from 10 to 1000 sccm).

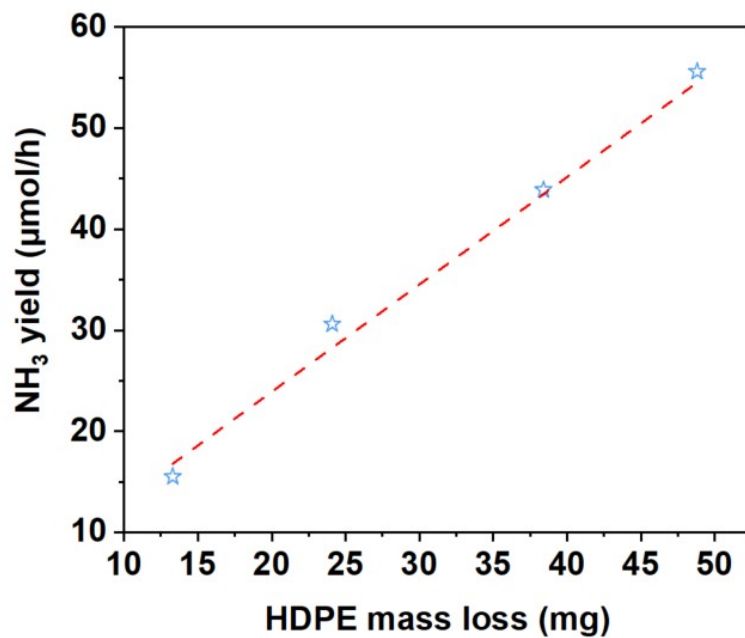


Fig. S11 Relationship between NH₃ yield and HDPE mass loss. Reaction condition: full packing; feeding gas: N₂ + H₂O; flow rate: 10 SCCM; HDPE packing amount: 1000 mg; 2.64 mol% H₂O; input power: 40 W.

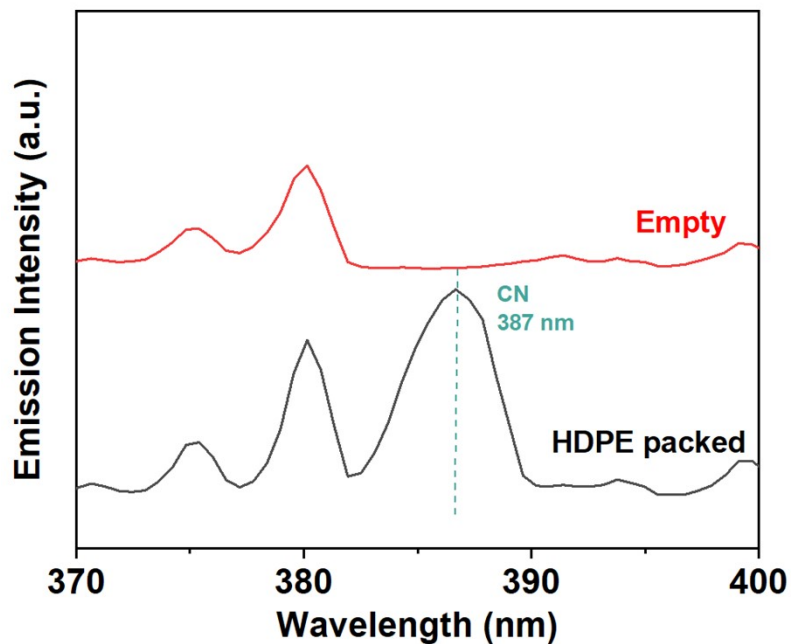


Fig. S12 Comparison of N₂ activation and optical emission spectrum for N₂-H₂O plasma between a full packing HDPE (1000 mg) reactor and an empty reactor (370-400 nm).

Table. S1 Repeatability analysis of NH₃ yield for different reaction conditions

	NH ₃ yield					RSD
Ar/W	0.00	0.00	0.00	0.00	0.00	0
Ar/P	0.00	0.00	0.00	0.00	0.00	0
N ₂ /W	0.069	0.070	0.069	0.072	0.070	1.75%
N ₂ /P	31.11	37.39	35.21	34.52	36.12	6.77%
N ₂ /W/P	53.91	55.96	57.23	53.75	59.00	4.02%

Table S2. Comparative summary of this work and representative literature reports on NH₃ production rate and energy efficiency across electrified NH₃ synthesis systems.

Plasma N₂ reduction						
Plasma type	Hydrogen source	Gas feed	Catalyst	NH ₃ yield (mg h ⁻¹)	Specific energy consumption (kWh kg ⁻¹)	Ref
DBD	H ₂ O vapor	N ₂	Ru/MgO	3.49 - 4.52	6383-15459	1
DBD	H ₂ O vapor	N ₂	γ-Al ₂ O ₃	0.073	131062	2
DBD	H ₂ O vapor	N ₂	5-rGO-TiO ₂	21.40	758.9	3
Plasma electrolytic system	H ₂ O electrolyte	N ₂	N/A	0.44	2270	4
DBD	H ₂ O droplet	N ₂	N/A	0.18	125000	5
DBD/UV	H ₂ O	N ₂	N/A	0.034	N/A	6
Plasma jet	H ₂ O vapor	N ₂	N/A	0.064	1552–1928	7
DBD	H ₂ O vapor	N ₂	N/A	0.44	118482	This work
DBD	H ₂ O vapor	N ₂	HDPE	1.65	30864	This work
Direct electrocatalytic N₂ reduction						
Electrolyte	Gas feed	Catalyst	NH ₃ yield	Specific energy consumption (kWh kg ⁻¹)	Ref	
0.1 M Na ₂ SO ₄	N ₂	Janus-Ni/MoO ₂	5.87 × 10 ⁻³ mg h ⁻¹ cm ⁻²	16.1	8	
acidic H ₂ SO ₄ (pH=2)	N ₂	WO _x N _y /WO ₃	19.6 × 10 ⁻³ mg h ⁻¹ cm ⁻²	16.3	9	
0.1 M Na ₂ SO ₄	N ₂	Ru-VOH	0.115 mg h ⁻¹ mg _{cat} ⁻¹	13.1	10	

0.1 M HCl	N ₂	ZnTe	$19.9 \times 10^{-3} \text{ mg h}^{-1} \text{ mg}_{\text{cat}}^{-1}$	138.7	11
0.1 M Na ₂ SO ₄	N ₂	CNMS	$71.1 \times 10^{-3} \text{ mg h}^{-1} \text{ mg}_{\text{cat}}^{-1}$	38.9	12
10 M LiCl	N ₂	SAB/C	$58.1 \times 10^{-3} \text{ mg h}^{-1} \text{ cm}^{-2}$	10.2	13

Li-mediated N₂ reduction

Electrolyte	Gas feed	Key design	NH ₃ FE (%)	Specific energy consumption (kWh kg ⁻¹)	Ref
1.0 M LiBF ₄ , THF	N ₂ , 1 bar	Phenol as proton shuttle and buffer	72	34.4	14
1 M LiBF ₄ , THF, 0.25 vol% EtOH	N ₂	LiBF ₄ salt screening	61	39.7	15
THF/LiTFSI + TTE antisolvent	N ₂ , 20 bar	Localized high-concentration electrolyte	73.6	N/A	16
2 M lithium difluoro(oxalato)borate	N ₂	Enhanced Li-ion diffusion	98	24.6	17
High-concentration imide-based Li salt electrolyte	N ₂	Compact ionic layering, interfacial assembly	Near 100	30.4	18

Table. S3 Carbon balance calculation in an hour process. Reaction condition: full packing; feeding gas: N₂ + H₂O; flow rate: 10 SCCM; HDPE packing amount: 1000 mg; 2.64 mol% H₂O; input power: 40 W.

Mass of carbon (mg)						
HDPE carbon loss	Gaseous byproducts				Liquid byproducts	Error (%)
	CH ₄	C ₂ H ₆	CO	CO ₂		
34.40	2.17	1.12	3.94	0.72	24.45	5.52

Table. S4 Hydrogen balance calculation in an hour process. Reaction condition: full packing; feeding gas: N₂ + H₂O; flow rate: 10 SCCM; HDPE packing amount: 1000 mg; 2.64 mol% H₂O; input power: 40 W.

Mass of hydrogen (mg)							
HDPE hydrogen loss	H ₂ O dissociation	Gaseous byproducts			Liquid byproducts	NH ₃	Error (%)
		H ₂	CH ₄	C ₂ H ₆			
7.70	0.78	2.60	0.73	0.28	4.08	0.17	8.18

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