

Supporting Information for

Heparin-Covalently Grafted Graphene Oxide Hybrid-Modified Polyethersulfone Membranes for Enhanced Toxin Clearance and Hemocompatibility in Hemodialysis

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Table S1. The casting solution composition for different membranes.

Samples	PES (g)	PVP (g)	GO (g)	GH (g)	DMAc (mL)
PES	1.6	0.1	0	0	8.4
PES/GO	1.6	0.1	0.1	0	8.4
PES/GH	1.6	0.1	0	0.1	8.4

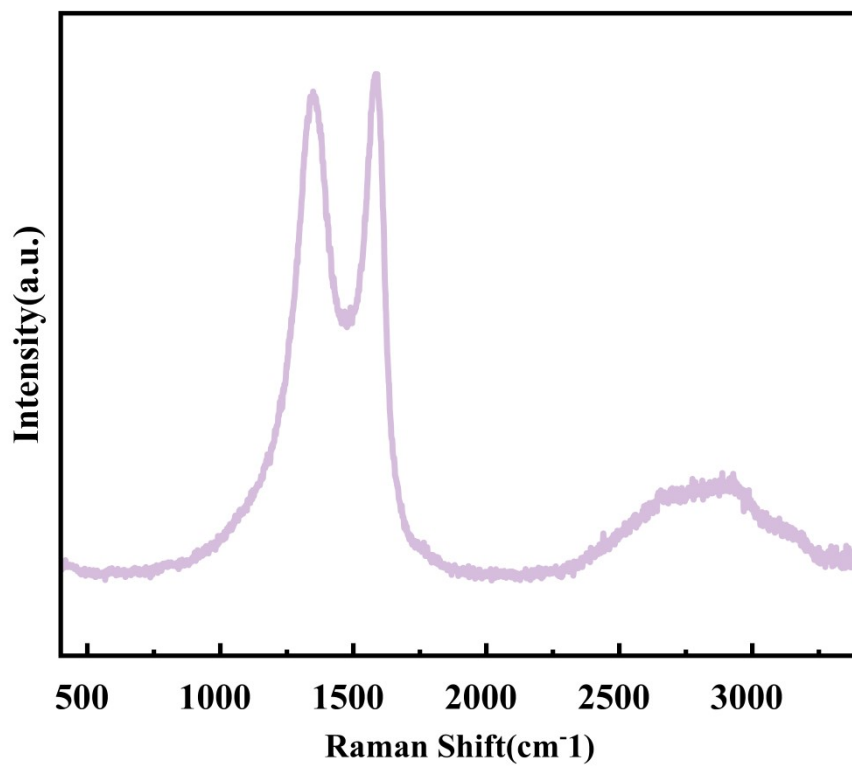


Figure S1. Raman spectra of the pristine GO powder.

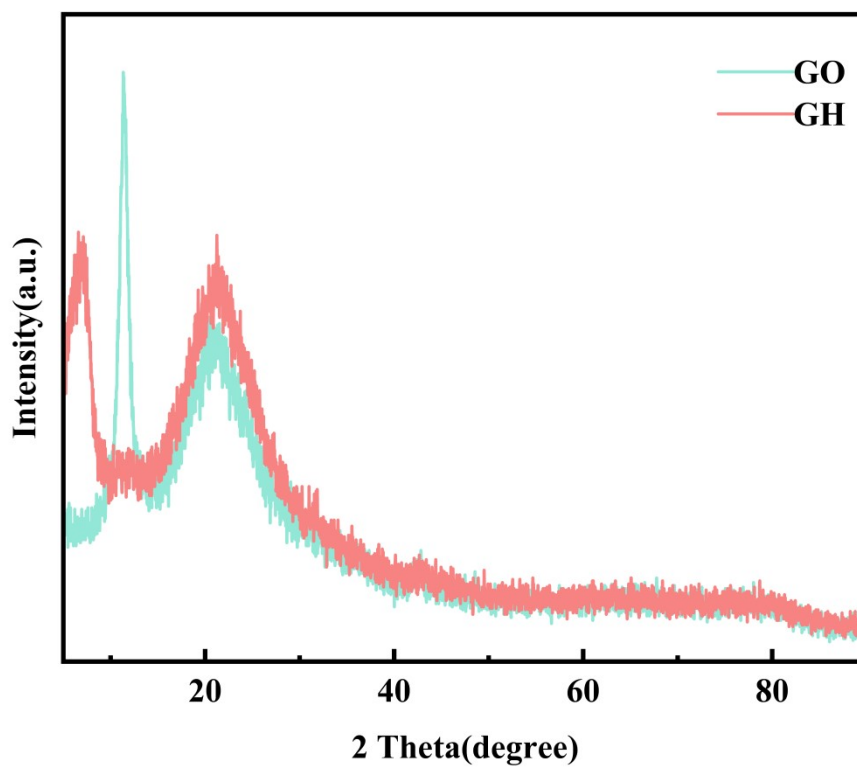


Figure S2. XRD spectra of GO and GH.

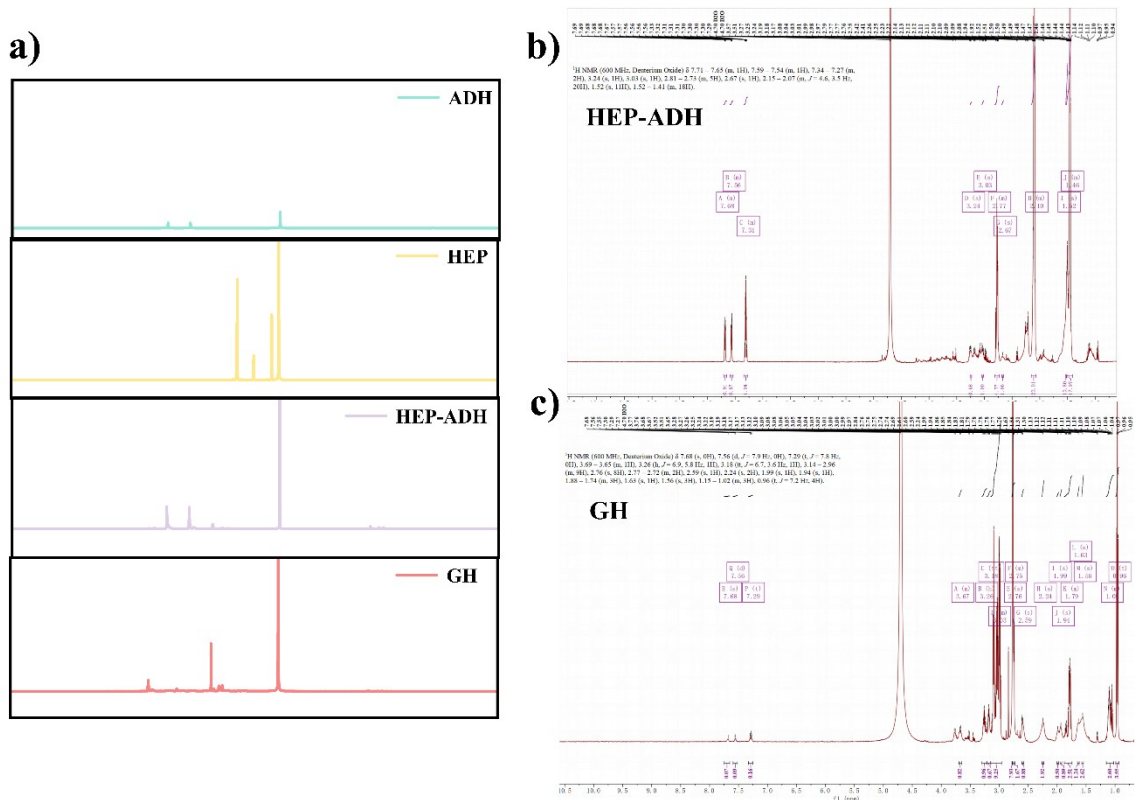


Figure S3. a) ^1H NMR spectra of ADH, HEP, HEP-ADH, and the synthesized GH hybrid. (600 MHz, D_2O) b) ^1H NMR spectra of HEP-ADH. ^1H NMR (600 MHz, Deuterium Oxide) δ 7.71 – 7.65 (m, 1H), 7.59 – 7.54 (m, 1H), 7.34 – 7.27 (m, 2H), 3.24 (s, 1H), 3.03 (s, 1H), 2.81 – 2.73 (m, 5H), 2.67 (s, 1H), 2.15 – 2.07 (m, $J = 4.6, 3.5$ Hz, 20H), 1.52 (s, 11H), 1.52 – 1.41 (m, 18H). c) ^1H NMR spectra of GH. ^1H NMR (600 MHz, Deuterium Oxide) δ 7.68 (s, 0H), 7.56 (d, $J = 7.9$ Hz, 0H), 7.29 (t, $J = 7.8$ Hz, 0H), 3.69 – 3.65 (m, 1H), 3.26 (h, $J = 6.9, 5.8$ Hz, 1H), 3.18 (tt, $J = 6.7, 3.6$ Hz, 1H), 3.14 – 2.96 (m, 9H), 2.76 (s, 8H), 2.77 – 2.72 (m, 2H), 2.59 (s, 1H), 2.24 (s, 2H), 1.99 (s, 1H), 1.94 (s, 1H), 1.88 – 1.74 (m, 3H), 1.63 (s, 1H), 1.56 (s, 3H), 1.15 – 1.02 (m, 3H), 0.96 (t, $J = 7.2$ Hz, 4H).

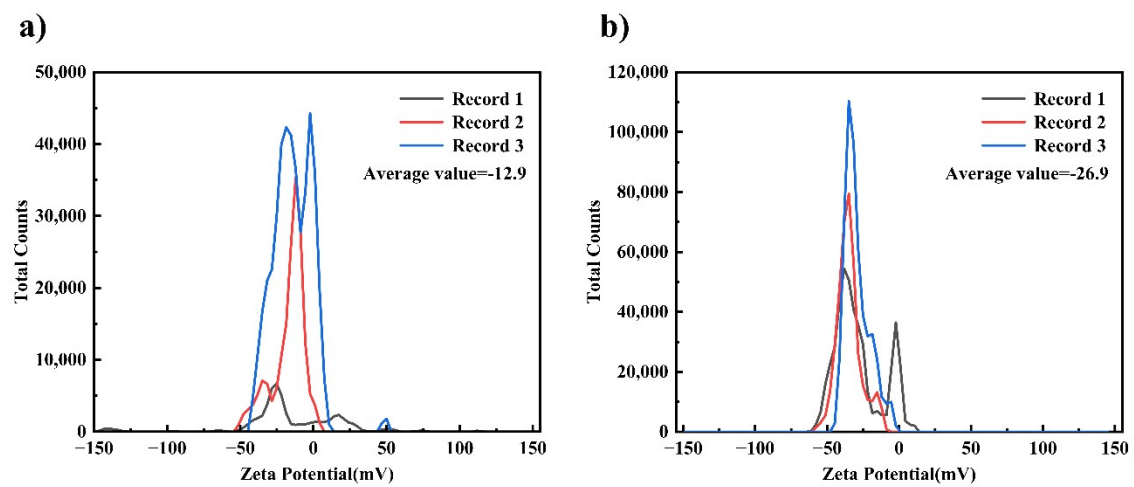


Figure S4. Zeta potential values of a) GO and b) GH.

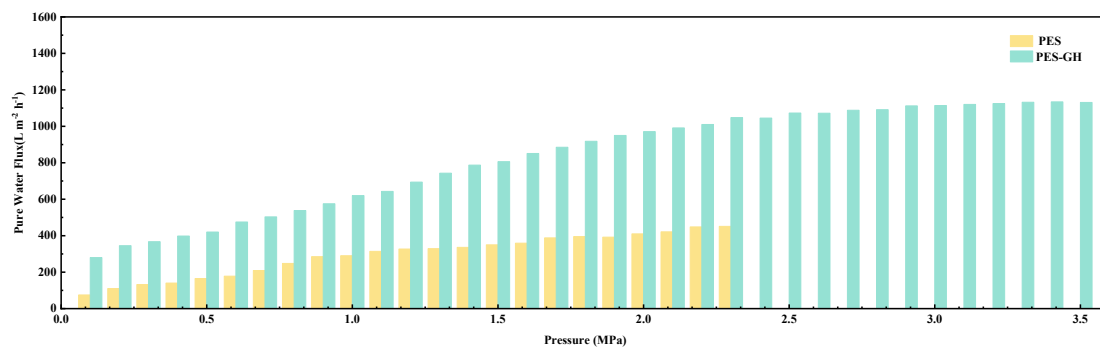


Figure S5. Ultimate pressure resistance testing results for the pristine PES, PES-GO, and PES-GH composite membranes.

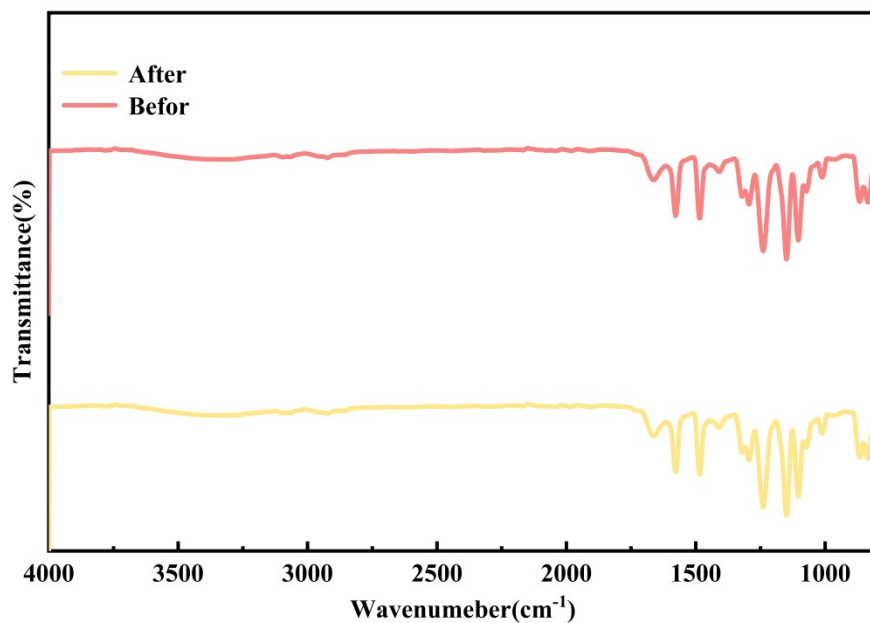


Figure S6. ATR-FTIR spectra of the PES-GH membrane before and after the simulated reuse cleaning protocol (using a clinical-grade disinfectant). The consistent characteristic peaks confirm the chemical stability and retention of the covalently grafted GH hybrid on the membrane surface.



Figure S7. Images of water contact angle with different membranes.

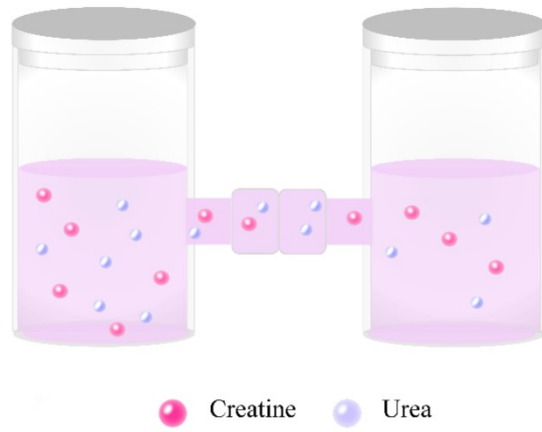


Figure S8. *Permeability dialysis experiment setup for clearance measurement of urea and creatine.*

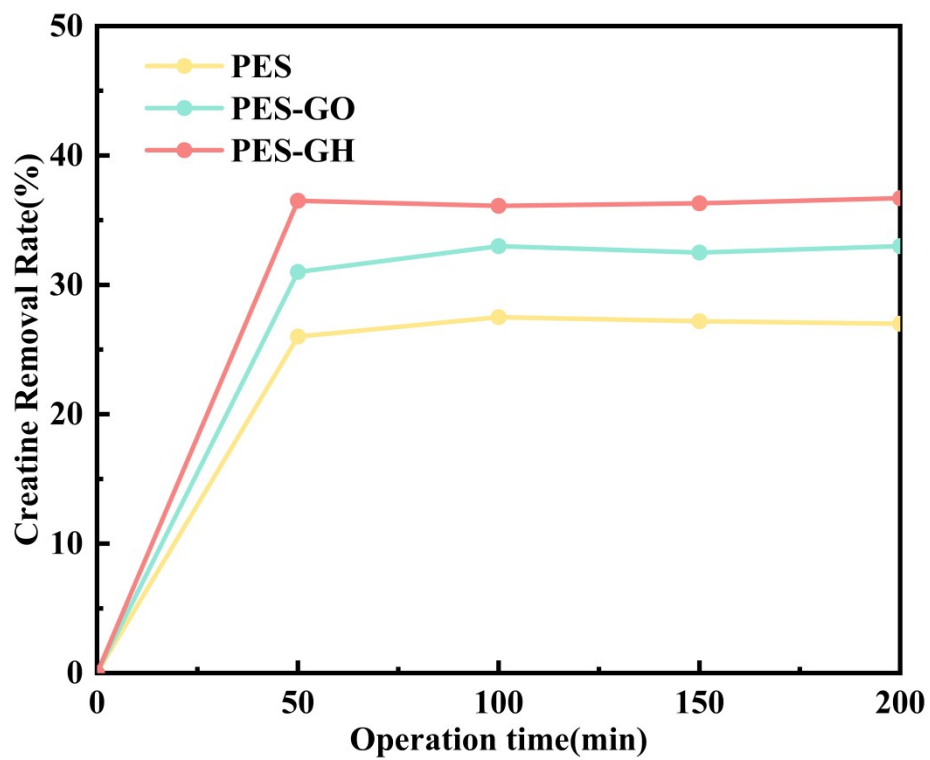


Figure S9. The urea removal rate of different membranes.

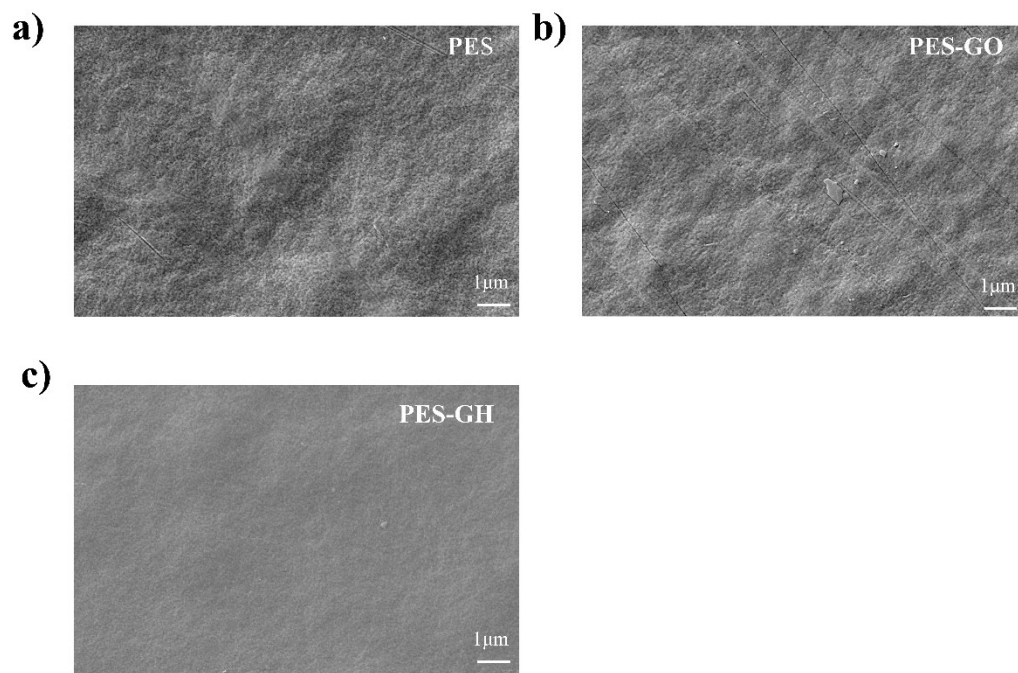


Figure S10. The SEM images of PES, PES-GO and PES-GH membranes.

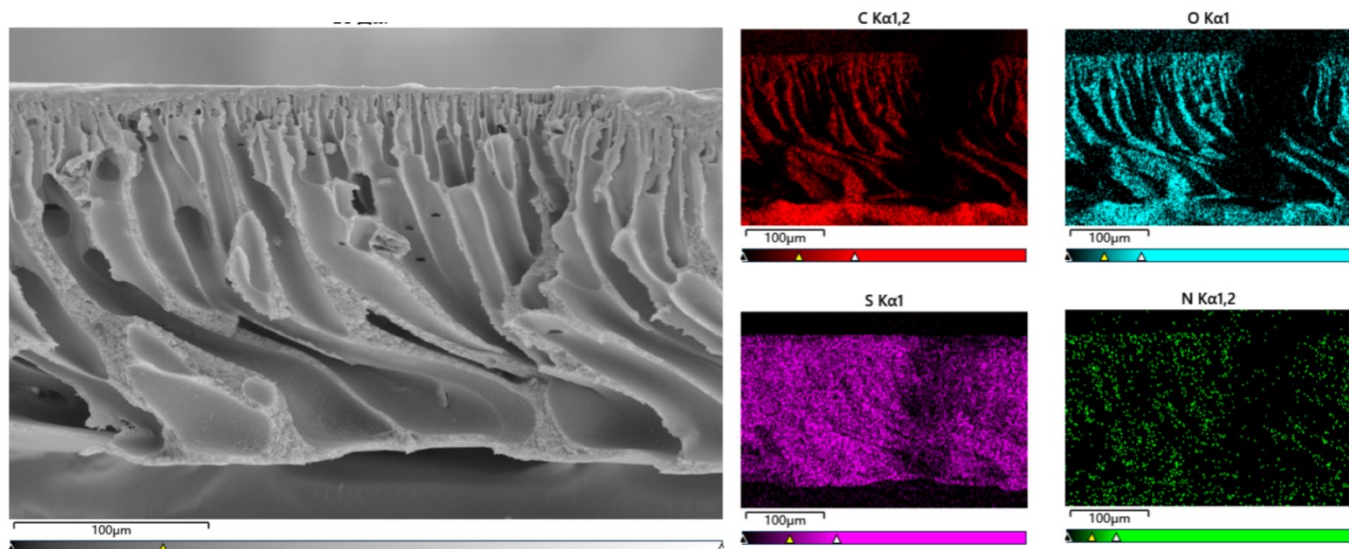


Figure S11. Mapping images of cross-sectional views of PES-GH.

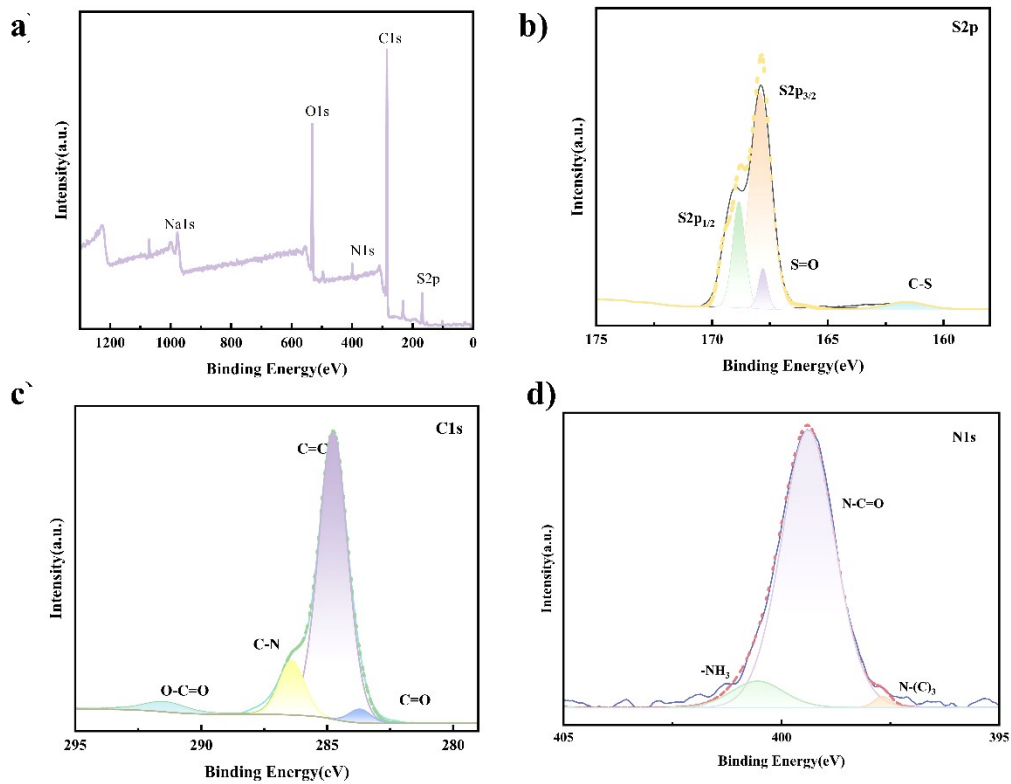


Figure S12. XPS spectra of the GH hybrid membrane: (a) S 2p region showing characteristic peaks of sulfonic acid groups (~167–169 eV); (b) C 1s region showing amide linkages (~286–287 eV). These spectra confirm the successful covalent integration of heparin onto the GO framework.