

Supplementary Information

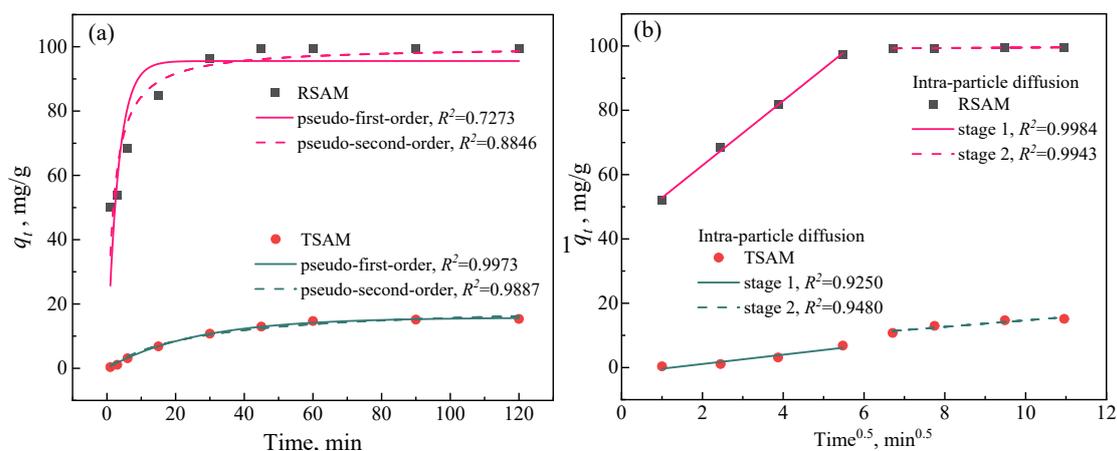
Title: Synergistic removal of pollutants from sulfide ore flotation wastewater using composite oily sludge-based adsorbents

Author: Peng Fu^a, Huifen Yang^{*a}, Jingwen Zhao^b

Affiliations: ^a School of Resources and Safety Engineer, University of Science and Technology Beijing, 30 Xueyuan Road, Haidian Distr Haidian District, Beijing 100083, China. E-mail: 358756757@qq.com.

^b School of Mining and Coal Engineering, Inner Mongolia University of Science and Technology, Baotou 014010, China.

- **Supplementary Fig.S1:** The adsorption kinetic models of TSAM and RSAM for BX (a) PFO and PSO models; (b) Intra-particle diffusion model
- **Supplementary Fig.S2:** The adsorption kinetic models of TSAM and RSAM for BX (a) PFO and PSO models; (b) Intra-particle diffusion model
- **Supplementary Fig.S3:** Adsorption isotherms of TSAM and RSAM for Cd²⁺(a), Cu²⁺(b) and Zn²⁺(c)
- **Supplementary Fig.S4:** Adsorption kinetics of TSAM and RSAM for Cd²⁺(a), Cu²⁺(b) and Zn²⁺(c)
- **Supplementary Fig.S5:** ToF-SIMS positive fine spectrum of TSAM before and after simulated wastewater adsorption
- **Supplementary Table. S1:** The adsorption kinetic model parameters of RSAM and TSAM for butyl xanthate (BX)
- **Supplementary Table. S2:** The adsorption kinetic model parameters of RSAM and TSAM for butyl xanthate (BX)
- **Supplementary Table. S3:** Fitting parameters of adsorption isothermal of TSAM and RSAM adsorbing Cd²⁺, Cu²⁺ and Zn²⁺
- **Supplementary Table. S4:** Fitting parameters of adsorption kinetics of TSAM and RSAM adsorbing Cd²⁺,



Cu²⁺
and
Zn²⁺

Fig.S1 The adsorption kinetic models of TSAM and RSAM for BX (a) PFO and PSO models; (b) Intra-particle diffusion model

Table S1 The adsorption kinetic model parameters of RSAM and TSAM for butyl xanthate (BX)

| Parameters | | RSAM | TSAM |
|--------------------------|----------------------------------|--------|--------|
| Pseudo-first-order | q_e (mg/g) | 95.56 | 15.77 |
| | k_1 (1/min) | 0.31 | 0.04 |
| | R^2 | 0.7273 | 0.9973 |
| Pseudo-second-order | q_e (mg/g) | 100.09 | 19.86 |
| | k_2 (g/mg·min) | 0.005 | 0.002 |
| | R^2 | 0.8846 | 0.9887 |
| Intra-particle diffusion | k_p (mg/g·min ^{1/2}) | 10.05 | 1.45 |
| | Stage 1 C | 42.76 | -1.81 |
| | R^2 | 0.9984 | 0.9250 |
| | k_p (mg/g·min ^{1/2}) | 0.07 | 1.01 |
| | Stage 2 C | 98.86 | 4.61 |
| | R^2 | 0.9943 | 0.9480 |

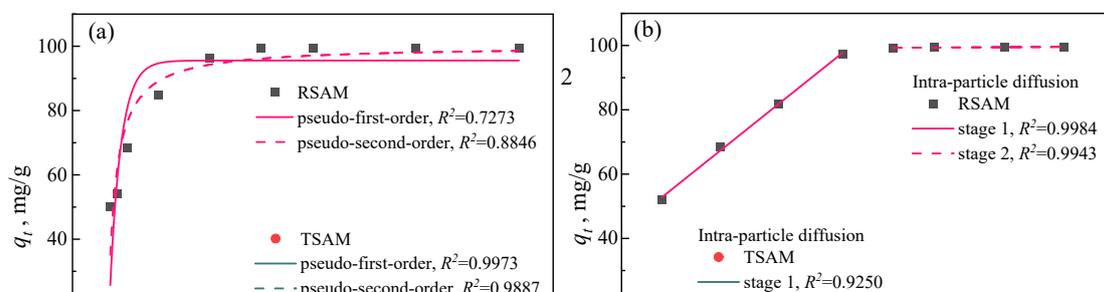


Fig.S2 The adsorption kinetic models of TSAM and RSAM for BX (a) PFO and PSO models; (b) Intra-particle diffusion model

Table S2 The adsorption kinetic model parameters of RSAM and TSAM for butyl xanthate (BX)

| Parameters | | RSAM | TSAM |
|--------------------------|----------------------------------|--------|--------|
| Pseudo-first-order | q_e (mg/g) | 95.56 | 15.77 |
| | k_1 (1/min) | 0.31 | 0.04 |
| | R^2 | 0.7273 | 0.9973 |
| Pseudo-second-order | q_e (mg/g) | 100.09 | 19.86 |
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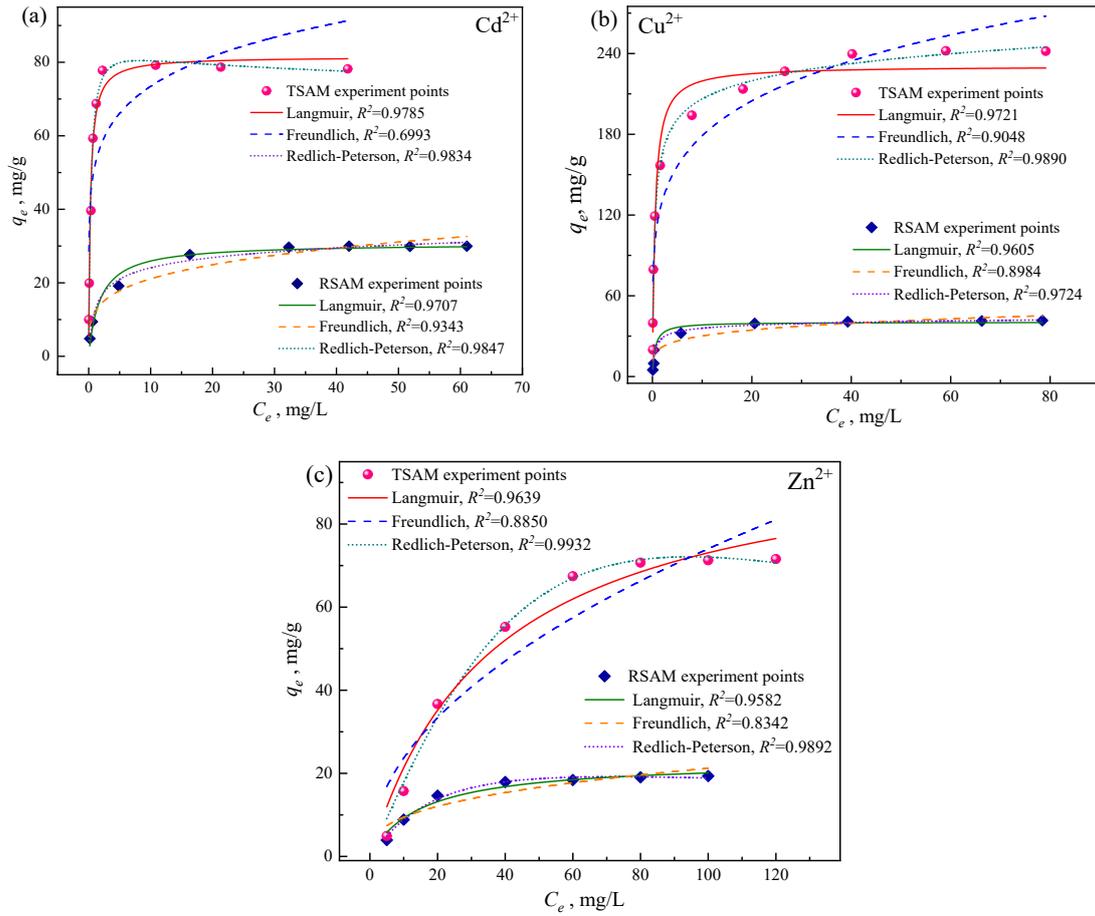


Fig.S3 Adsorption isotherms of TSAM and RSAM for Cd^{2+} (a), Cu^{2+} (b) and Zn^{2+} (c)

Table S3 Fitting parameters of adsorption isothermal of TSAM and RSAM adsorbing Cd²⁺, Cu²⁺ and Zn²⁺

| Isothermal models | TSAM | | | RSAM | | | |
|-------------------|------------------------------|------------------|------------------|------------------|------------------|------------------|--------|
| | Cd ²⁺ | Cu ²⁺ | Zn ²⁺ | Cd ²⁺ | Cu ²⁺ | Zn ²⁺ | |
| Langmuir | q_{max} (mg/g) | 81.50 | 230.69 | 100.01 | 30.72 | 40.35 | 23.12 |
| | K_L (L/mg) | 3.55 | 1.97 | 0.03 | 0.54 | 1.90 | 0.07 |
| | R^2 | 0.9785 | 0.9721 | 0.9639 | 0.9707 | 0.9605 | 0.9582 |
| Freundlich | K_F (mg/g) | 51.78 | 114.17 | 7.57 | 12.10 | 19.23 | 4.20 |
| | $1/n$ | 0.1519 | 0.19 | 0.4952 | 0.2410 | 0.20 | 0.3516 |
| | R^2 | 0.6993 | 0.9048 | 0.8850 | 0.9343 | 0.8984 | 0.8342 |
| Redlich-Peterson | K_{RP} (L/g) | 233.66 | 644.66 | 1.84 | 30.13 | 96.62 | 1.08 |
| | A_{RP} (mg/L) ^g | 2.42 | 3.55 | 5.95 | 1.46 | 2.98 | 0.01 |
| | g | 1.04 | 0.93 | 1.71 | 0.90 | 0.94 | 1.32 |
| | R^2 | 0.9834 | 0.9890 | 0.9932 | 0.9847 | 0.9724 | 0.9892 |

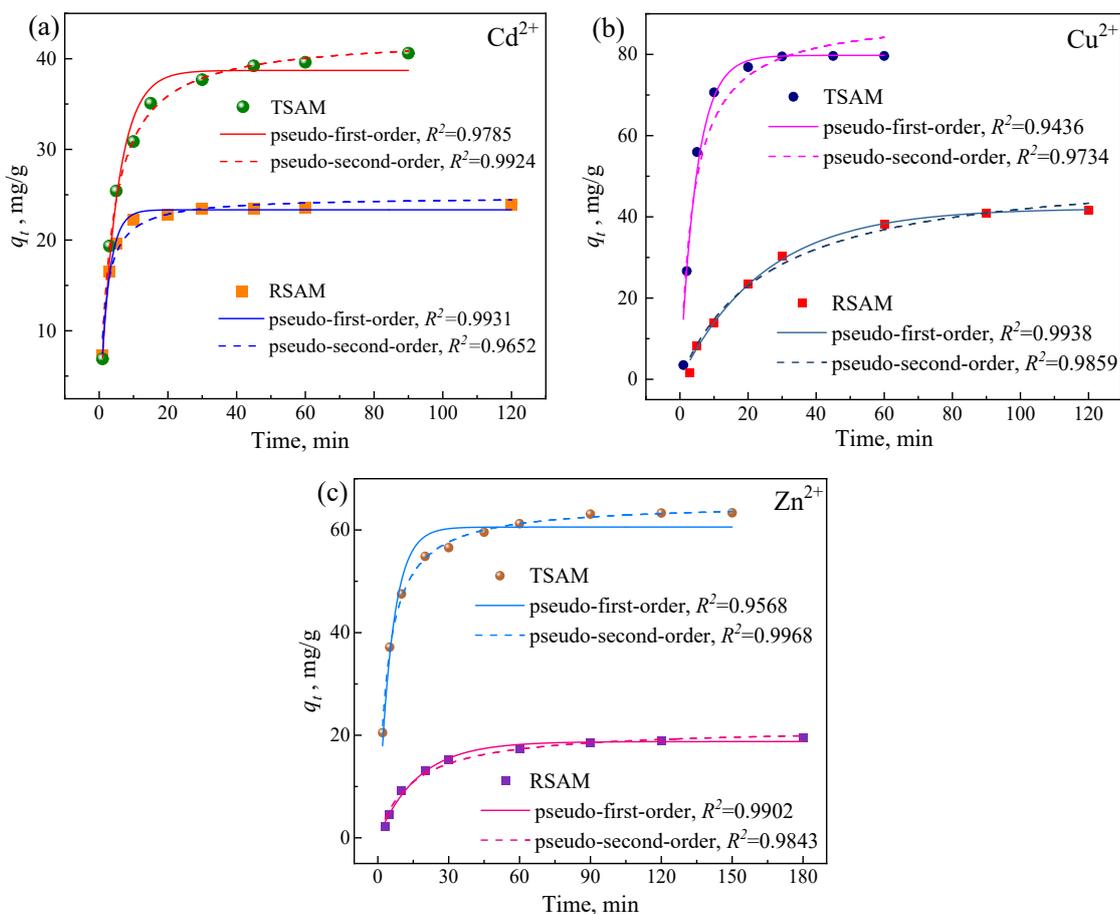
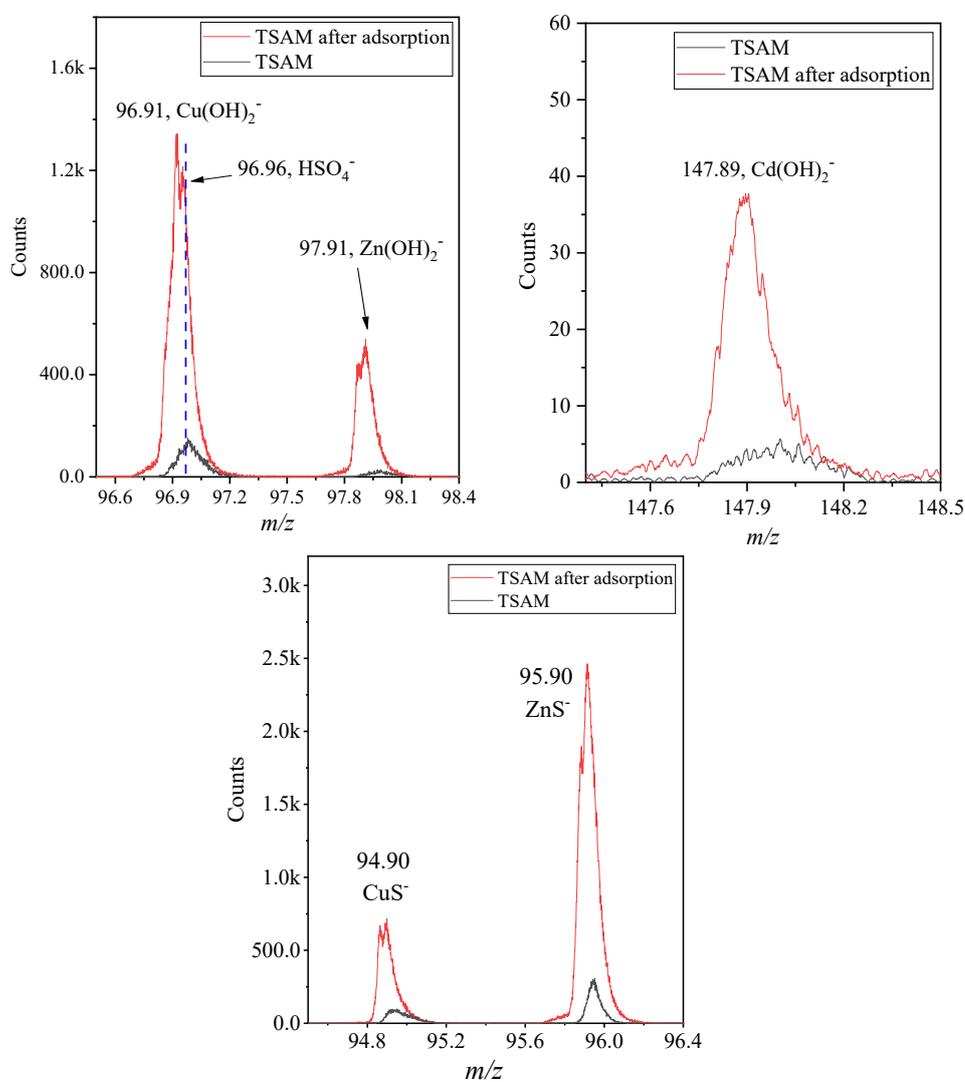
**Fig.S4** Adsorption kinetics of TSAM and RSAM for Cd²⁺(a), Cu²⁺(b) and Zn²⁺(c)

Table S4 Fitting parameters of adsorption kinetics of TSAM and RSAM adsorbing Cd²⁺, Cu²⁺ and Zn²⁺

| Adsorption kinetic models | | TSAM | | | RSAM | | |
|---------------------------|------------------|------------------|------------------|------------------|------------------|------------------|------------------|
| | | Cd ²⁺ | Cu ²⁺ | Zn ²⁺ | Cd ²⁺ | Cu ²⁺ | Zn ²⁺ |
| Pseudo-first-order | q_e (mg/g) | 38.71 | 79.76 | 60.57 | 23.33 | 42.11 | 18.76 |
| | k_1 (1/min) | 0.20 | 0.21 | 0.18 | 0.39 | 0.04 | 0.06 |
| | R^2 | 0.9785 | 0.9436 | 0.9568 | 0.9931 | 0.9938 | 0.9902 |
| Pseudo-second-order | q_e (mg/g) | 42.51 | 89.92 | 65.29 | 24.76 | 52.64 | 21.51 |
| | k_2 (g/mg·min) | 0.0064 | 0.0027 | 0.0039 | 0.0241 | 0.0007 | 0.0032 |
| | R^2 | 0.9924 | 0.9734 | 0.9968 | 0.9652 | 0.9859 | 0.9843 |

**Fig.S5** ToF-SIMS positive fine spectrum of TSAM before and after simulated wastewater adsorption