

## Data-driven insights into the performance of scalable magnetic clay-based composites for pollutant removal

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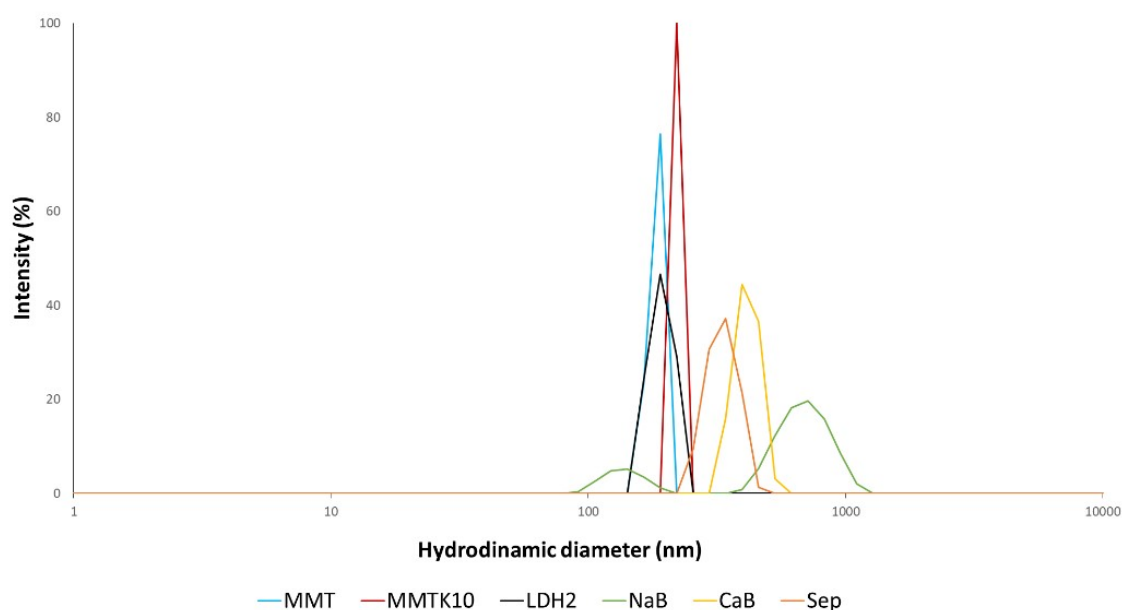
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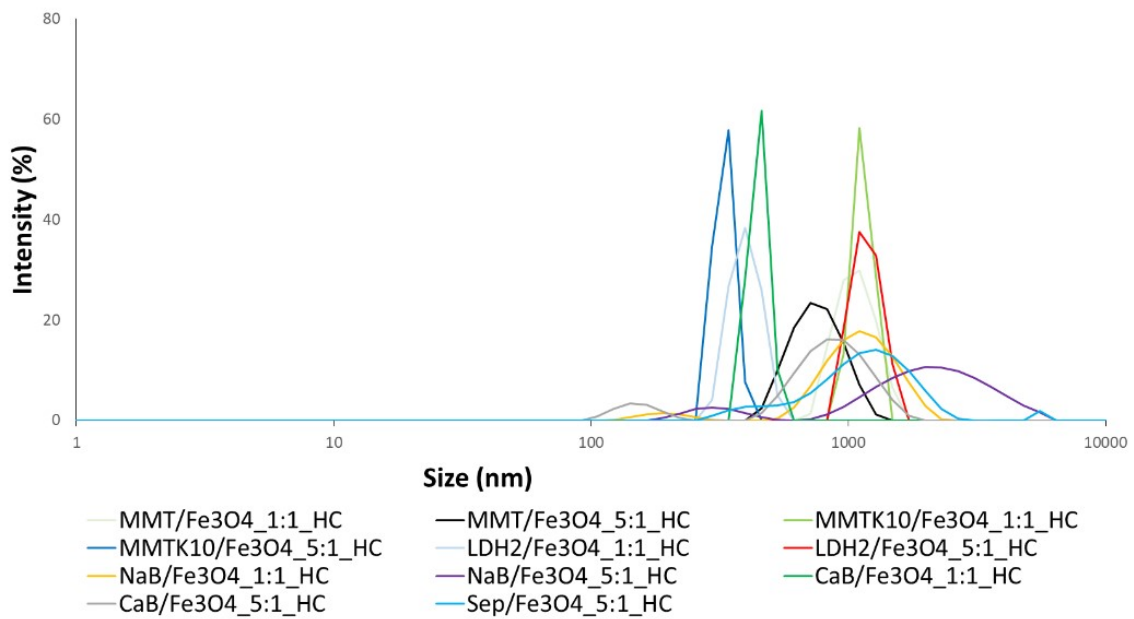
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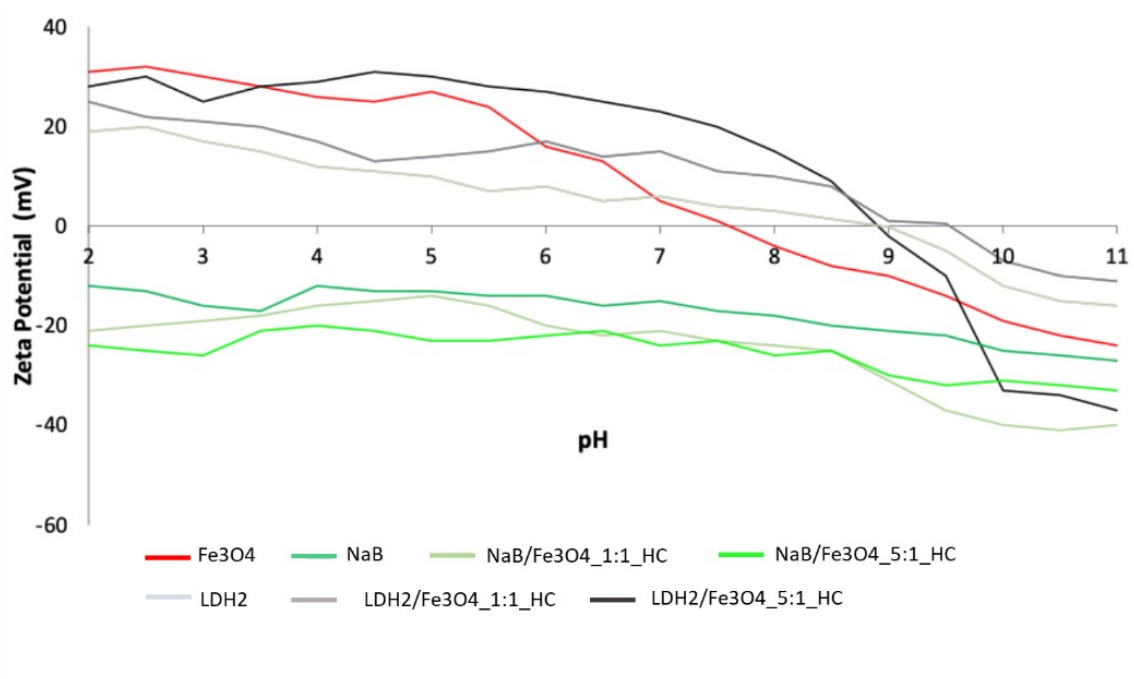
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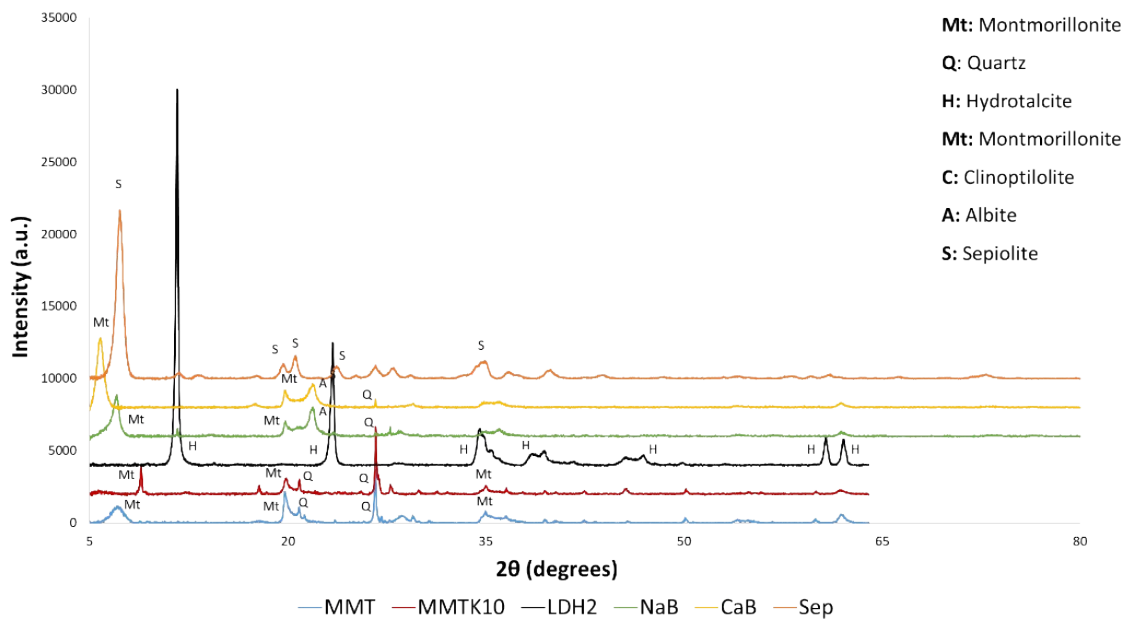
**Figure S1** Hydrodynamic size distribution of pure clays in aqueous media at a concentration of 0.1g L<sup>-1</sup> and a temperature of 25°C.



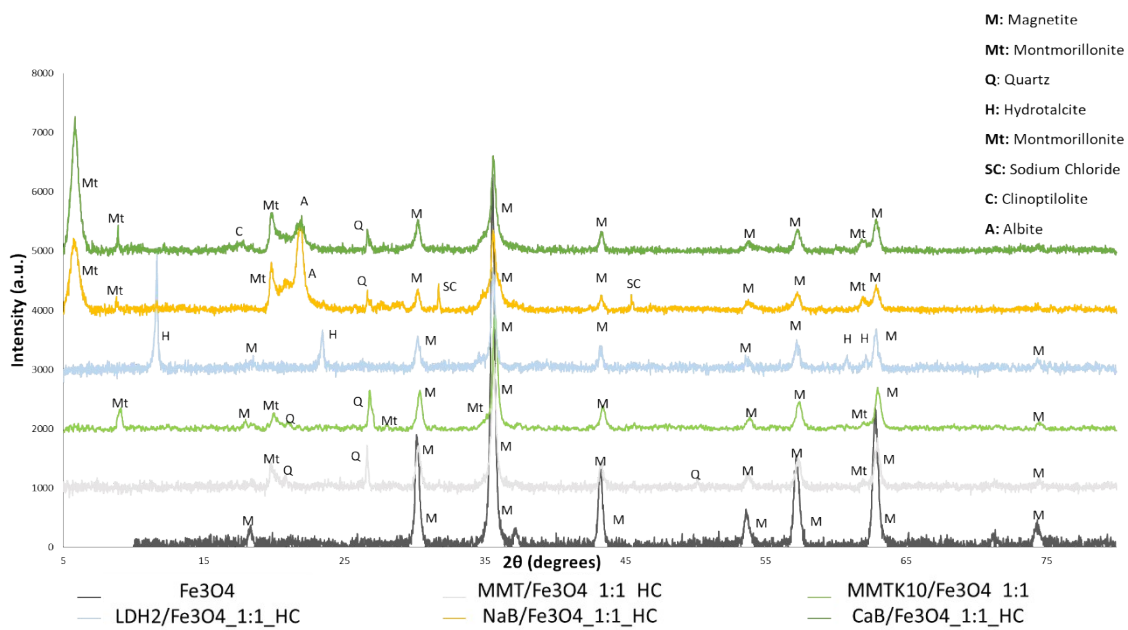
**Figure S2** Hydrodynamic size distribution of different heterocoagulated samples in aqueous media at a concentration of  $0.1\text{g L}^{-1}$  and a temperature of  $25^\circ\text{C}$ .



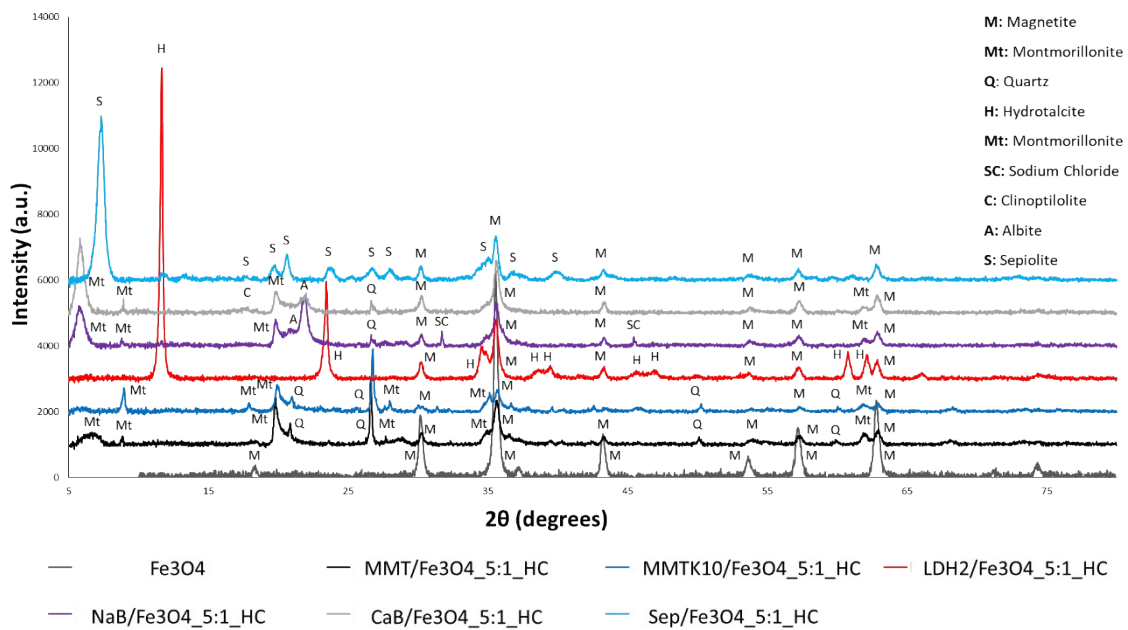
**Figure S3** Zeta potential variation along the pH range for negatively-charged (NaB) and positively-charged (LDH2) heterocoagulated samples in aqueous media at a concentration of  $0.1\text{g L}^{-1}$  and a temperature of  $25^\circ\text{C}$ .



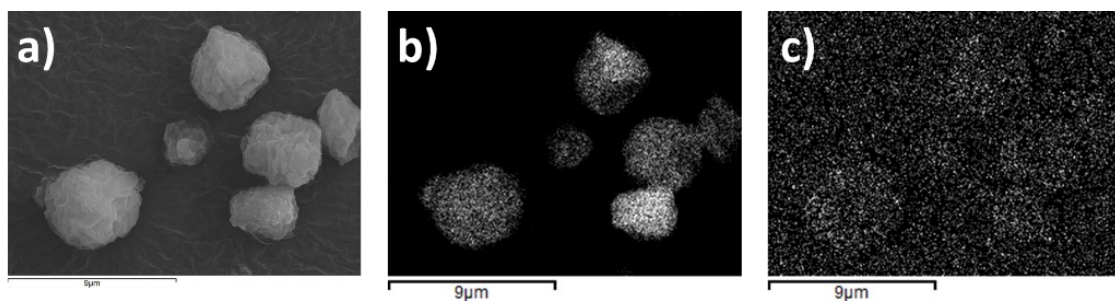
**Figure S4** XRD diffractograms of pure clays recorded in the range 5-80 °2θ, counting for 0.5 sec every 0.02 °2θ step.



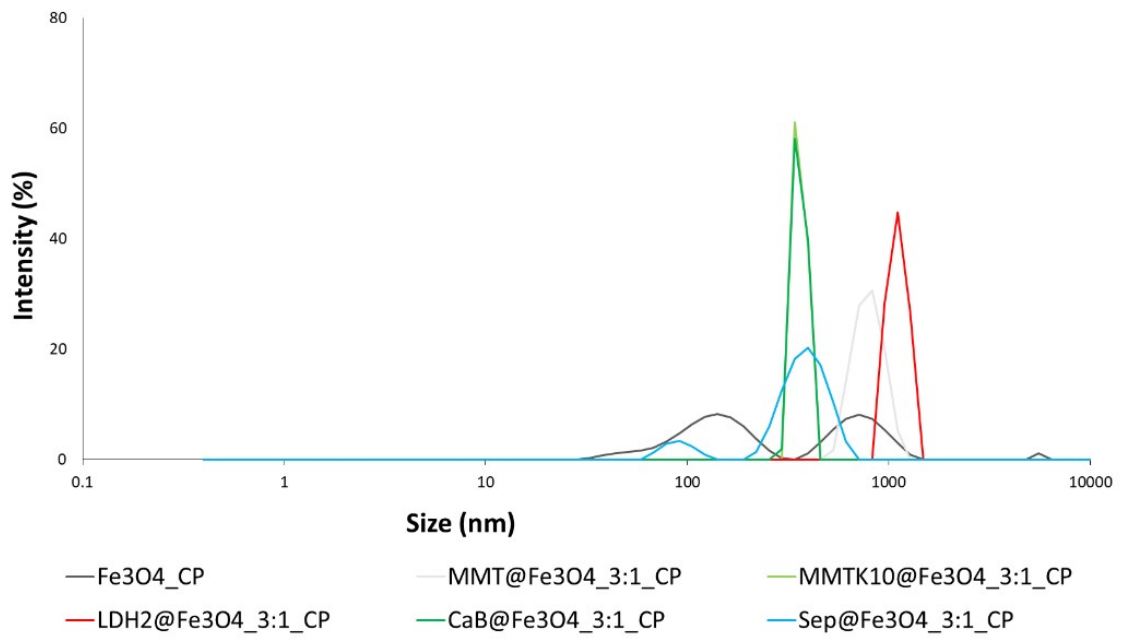
**Figure S5** XRD diffractograms of magnetite and HC 1:1 samples recorded in the range 5-80 °2θ, counting for 0.5 sec every 0.02 °2θ step.



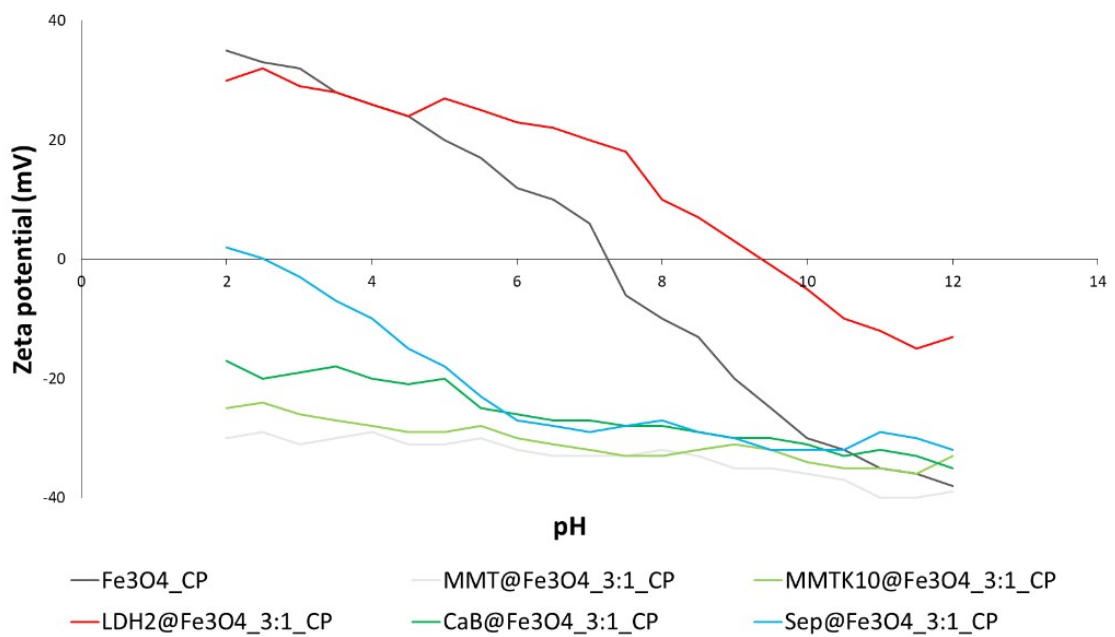
**Figure S6** XRD diffractograms of magnetite and HC 5:1 samples recorded in the range 5-80 °2θ, counting for 0.5 sec every 0.02 °2θ step.



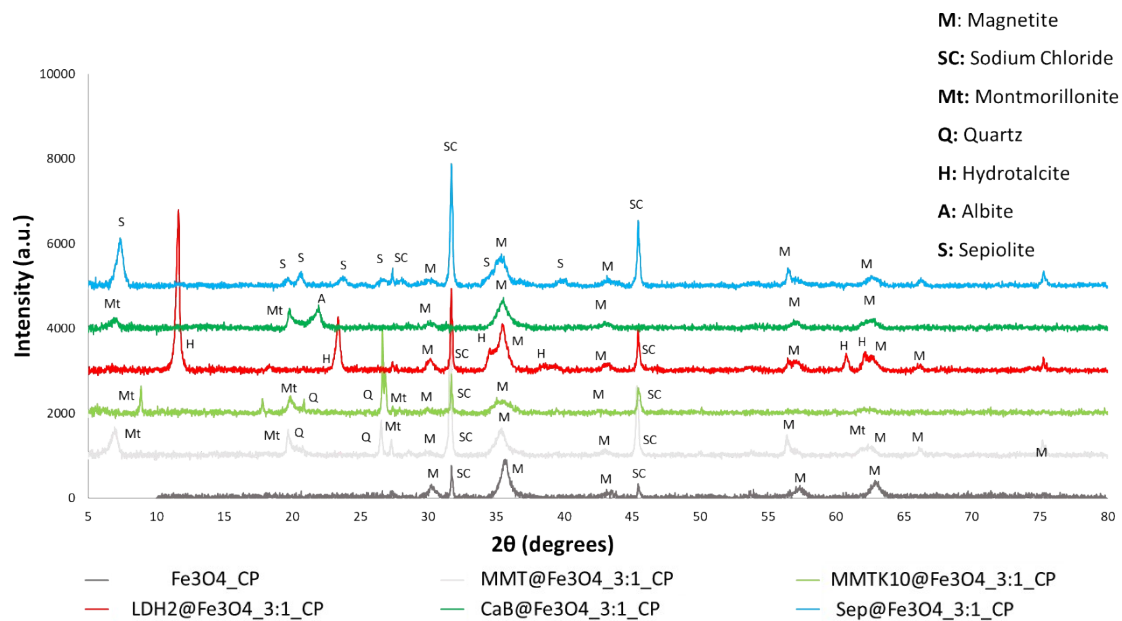
**Figure S7** a) SEM photo of CaB/Fe<sub>3</sub>O<sub>4</sub>\_1:1\_HC; b) iron distribution within CaB/Fe<sub>3</sub>O<sub>4</sub>\_1:1\_HC identified through EDS map; c) gold distribution within CaB/Fe<sub>3</sub>O<sub>4</sub>\_1:1\_HC identified through EDS map.



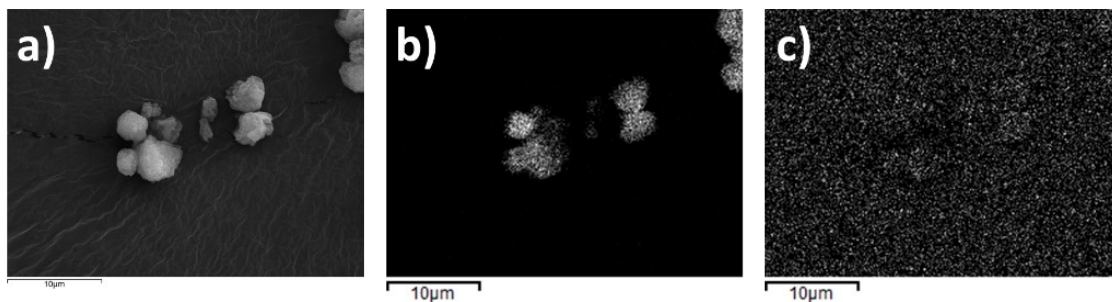
**Figure S8** Hydrodynamic diameter distribution of different coprecipitated samples in aqueous media at a concentration of  $0.1\text{g L}^{-1}$  and a temperature of  $25^\circ\text{C}$ .



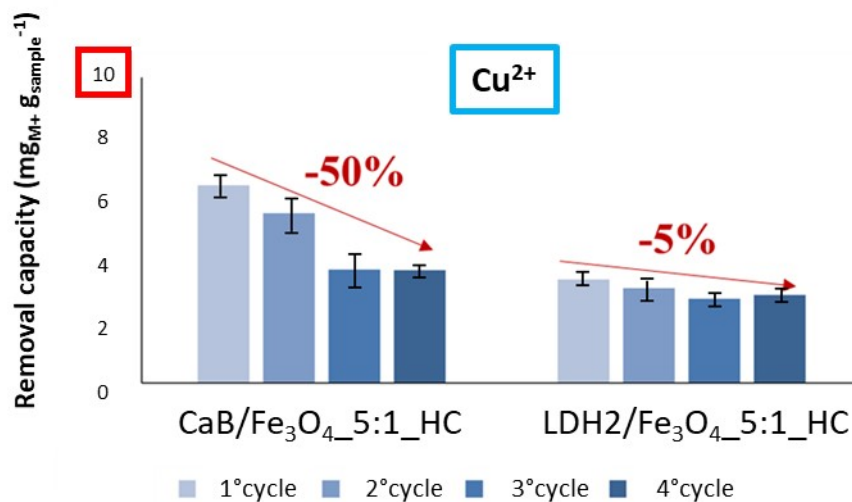
**Figure S9** Zeta potential variation along the pH range for coprecipitated samples in aqueous media at a concentration of  $0.1\text{g L}^{-1}$  and a temperature of  $25^\circ\text{C}$ .



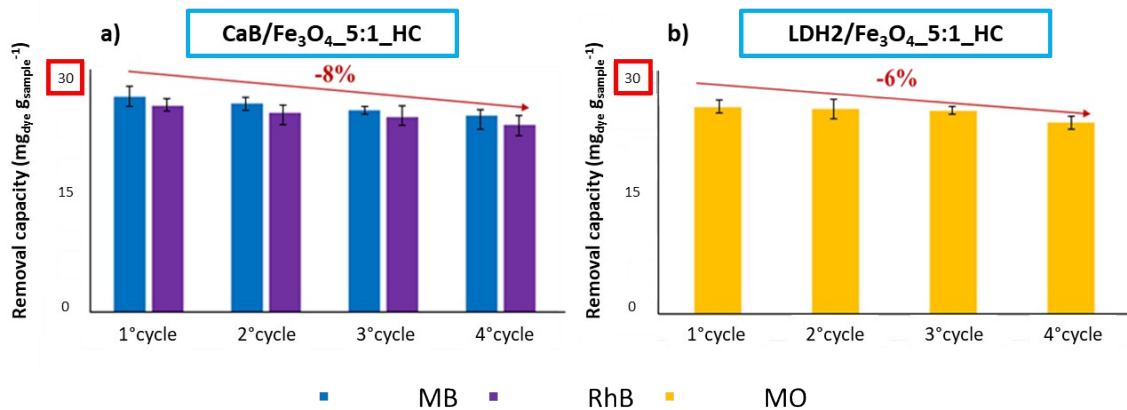
**Figure S10** XRD diffractograms of coprecipitated samples recorded in the range 5-80 °2θ, counting for 0.5 sec every 0.02 °2θ step.



**Figure S11** a) SEM photo of CaB@Fe<sub>3</sub>O<sub>4</sub>\_3:1\_CP; b) iron distribution within CaB@Fe<sub>3</sub>O<sub>4</sub>\_3:1\_CP identified through EDS map; c) gold distribution within CaB@Fe<sub>3</sub>O<sub>4</sub>\_3:1\_CP identified through EDS map.



**Figure S12** Cu<sup>2+</sup> removal test along with 4 re-use cycles performed by using both CaB/Fe<sub>3</sub>O<sub>4</sub>\_5:1\_HC and LDH2/Fe<sub>3</sub>O<sub>4</sub>\_5:1\_HC samples.



**Figure S13** Dye removal test along with 4 re-use cycles performed by using a) CaB/Fe<sub>3</sub>O<sub>4</sub>\_5:1\_HC and b) LDH2/Fe<sub>3</sub>O<sub>4</sub>\_5:1\_HC samples.

**Table S1** Fe<sub>3</sub>O<sub>4</sub>-clay composites synthesised via heterocoagulation (HC) and coprecipitation (CP).

Sample name	Heterocoagulation/Coprecipitation pH
MMT/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	5-6
MMT/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	5-6
MMTK10/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	5-6
MMTK10/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	5-6
LDH2/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	8-9
LDH2/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	8-9
NaB/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	5-6
NaB/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	5-6
CaB/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	5-6
CaB/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	5-6
Sep/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	5-6
Fe <sub>3</sub> O <sub>4</sub> _CP	10
MMT@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	10
MMTK10@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	10
LDH2@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	10
CaB@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	10
Sep@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	10

**Table S2** Colloidal characterisation of heterocoagulated samples.

Sample name	pH <sub>nat</sub>	d <sub>DLS</sub> <sup>a</sup>	ζ <sup>b</sup>	pH <sub>I<sub>EP</sub></sub>
Fe <sub>3</sub> O <sub>4</sub>	4.4	55±5	31±2	7.5
MMT	6.8	515±95	-34±2	<2
MMTK10	4.8	320±40	-17±1	<2
LDH2	7.6	1160±160	16±2	8.9
NaB	6.7	125±25	-15±1	<2
CaB	7.2	410±60	-10±2	<2
Sep	8.3	320±55	-14±3	2.8
MMT/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	7.2	1130±135	-20±4	<2
MMT/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	7.5	625±65	-18±5	<2
MMTK10/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	4.6	1120±160	-8±3	<2
MMTK10/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	4.9	330±45	-15±5	<2
LDH2/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	8.3	1180±65	2±1	8.4

LDH2/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	8.7	1350±195	8±3	9.3
NaB/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	6.3	170±40	-25±4	<2
NaB/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	6.7	280±75	-21±5	<2
CaB/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	5.2	490±95	-11±5	<2
CaB/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	6.4	740±230	-14±6	<2
Sep/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	5.2	750±200	-15±4	<2

a= nm, b= mV.

**Table S3** Real Fe<sub>3</sub>O<sub>4</sub> percentage within HC composite samples. Theoretical percentage of Fe<sub>3</sub>O<sub>4</sub>: 50% for Clay/Fe<sub>3</sub>O<sub>4</sub>\_1:1 samples and 16% for Clay/Fe<sub>3</sub>O<sub>4</sub>\_5:1 samples.

Sample name	Fe <sub>3</sub> O <sub>4</sub> real amount (%)
Fe <sub>3</sub> O <sub>4</sub>	95
MMT/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	49
MMT/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	16
MMTK10/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	39
MMTK10/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	5
LDH2/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	53
LDH2/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	16
NaB/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	39
NaB/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	12
CaB/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	44
CaB/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	21
Sep/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	17

**Table S4** Specific surface area data by BET analysis for heterocoagulated samples.

Sample name	Specific Surface Area (m <sup>2</sup> g <sup>-1</sup> )
Fe <sub>3</sub> O <sub>4</sub>	7
MMT	27
MMTK10	250
LDH2	18
NaB	41
CaB	76
Sep	225
MMT/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	37
MMT/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	30
MMTK10/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	185
MMTK10/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	160
LDH2/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	45
LDH2/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	52
NaB/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	50
NaB/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	51
CaB/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	66
CaB/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	97
Sep/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	230

**Table S5** Colloidal characterisation of coprecipitated samples.

Sample name	pH <sub>nat</sub>	d <sub>DLS</sub> <sup>a</sup>	ζ <sup>b</sup>	pH <sub>IIEP</sub>
Fe <sub>3</sub> O <sub>4</sub> _CP	6.6	115±30	10±3	7.1
MMT@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	7.5	530±8	-29±4	<2

MMTK10@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	7.7	450±35	-33±7	<2
LDH2@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	7.5	1265±10	20±6	9.3
CaB@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	7.7	510±30	-28±4	<2
Sep@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	8.0	450±120	-27±5	2.6

a= nm, b= mV.

**Table S6** Specific surface area data by BET analysis for coprecipitated samples.

Sample	Specific Surface Area (m <sup>2</sup> g <sup>-1</sup> )
Fe <sub>3</sub> O <sub>4</sub> _CP	78
MMT@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	45
MMTK10@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	156
LDH2@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	66
CaB@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	117
Sep@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	172

a= m<sup>2</sup> g<sup>-1</sup>.

**Table S7** Results of absorption test performed on heterocoagulated samples (mg<sub>M+</sub> g<sub>sample</sub><sup>-1</sup>). Relative standard deviations are between 0.01 and 0.06 mg<sub>M+</sub> g<sub>sample</sub><sup>-1</sup>.

Sample name	Cu <sup>2+</sup> adsorption 1h	Cu <sup>2+</sup> adsorption 24h	Fe <sup>3+</sup> adsorption 1h	Fe <sup>3+</sup> adsorption 24h
Fe <sub>3</sub> O <sub>4</sub>	1.9	2.1	12.2	12.5
MMT	8.9	9.3	15.2	15.3
MMTK10	1.8	2.0	12.4	12.8
LDH2	2.0	2.1	15.5	15.8
NaB	4.8	5.1	14.9	15.6
CaB	8.7	9.0	15.1	15.9
Sep	8.4	8.6	11.5	12.3
MMT/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	7.7	7.9	14.5	15.3
MMT/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	8.3	8.6	14.9	15.5
MMTK10/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	2.4	2.7	13.5	14.2
MMTK10/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	2.6	3.0	13.4	14.5
LDH2/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	0.1	2.2	15.4	15.6
LDH2/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	2.0	2.3	15.5	15.9
NaB/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	3.6	3.8	14.4	14.9
NaB/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	4.5	4.8	14.4	15.1
CaB/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	6.2	6.5	14.8	15.1
CaB/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	6.1	6.7	15.1	15.5
Sep/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	7.5	7.9	11.9	12.6

**Table S8** Results of adsorption test performed on coprecipitated samples (mg<sub>M+</sub> g<sub>sample</sub><sup>-1</sup>). Relative standard deviations are between 0.01 and 0.06 mg<sub>M+</sub> g<sub>sample</sub><sup>-1</sup>.

Sample name	Cu <sup>2+</sup> adsorption 1h	Cu <sup>2+</sup> adsorption 24h	Fe <sup>3+</sup> adsorption 1h	Fe <sup>3+</sup> adsorption 24h
Fe <sub>3</sub> O <sub>4</sub> _CP	0.05	0.1	13.4	13.7
MMT@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	2.1	2.4	12.9	13.4
MMTK10@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	0.7	0.9	14.1	14.5
LDH2@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	0.9	1.0	14.6	15.1

CaB@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	2.9	3.1	14.1	14.8
Sep@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	3.0	3.3	14.4	14.9

**Table S9** Results of dye adsorption by heterocoagulated samples (mg<sub>dye</sub> g<sup>-1</sup>). Relative standard deviations are in the range of 1-3%, attributable to the uncertainty associated with the measurement instrument used.

Sample name	RhB adsorption 1h	MO adsorption 1h	MB adsorption 1h
Fe <sub>3</sub> O <sub>4</sub>	3.5	1.0	0.5
MMT	18.7	2.8	6.4
MMTK10	17.8	0.6	7.0
LDH2	3.4	6.3	0.3
NaB	16.5	0.9	6.8
CaB	12.5	1.2	6.9
Sep	18.5	1.0	7.0
MMT/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	18.9	0.7	6.9
MMT/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	18.9	0.5	6.7
MMTK10/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	18.9	1.2	7.0
MMTK10/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	19.7	1.2	7.0
LDH2/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	5.1	6.6	0.9
LDH2/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	7.2	6.6	0.4
NaB/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	13.2	1.2	6.7
NaB/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	15.2	0.9	6.7
CaB/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	14.0	1.3	7.0
CaB/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	18.7	1.0	7.0
Sep/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	18.9	1.4	7.0

**Table S10** Results of dye adsorption by coprecipitated samples (mg<sub>dye</sub> g<sup>-1</sup>). Relative standard deviations are in the range of 1-3%, attributable to the uncertainty associated with the measurement instrument used.

Sample name	RhB adsorption 1h	MO adsorption 1h	MB adsorption 1h
Fe <sub>3</sub> O <sub>4</sub> _CP	2.4	0.9	1.6
MMT@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	10.5	0.6	6.8
MMTK10@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	11.3	0.8	7.0
LDH2@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	9.6	5.3	3.0
CaB@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	7.4	1.1	6.7
Sep@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	12.3	0.3	7.0

**Table S11** Kinetic parameters for both heterocoagulated and coprecipitated samples against RhB after 1h of adsorption test.

Sample name	Pseudo-First Order Reaction				Pseudo-Second Order Reaction		
	q <sub>e</sub> exp. <sup>a</sup>	K <sub>1</sub> <sup>b</sup>	q <sub>e</sub> calc. <sup>a</sup>	R <sub>1</sub> <sup>2</sup>	K <sub>2</sub> <sup>c</sup>	q <sub>e</sub> calc. <sup>a</sup>	R <sub>2</sub> <sup>2</sup>
Fe <sub>3</sub> O <sub>4</sub>	1.2	1.2*10 <sup>-3</sup>	10.1	0.91	2.2*10 <sup>-2</sup>	1.3	0.99
MMT	6.5	9.8*10 <sup>-4</sup>	3.7	0.97	4.2*10 <sup>-2</sup>	6.6	0.99
MMTK10	6.2	1.1*10 <sup>-3</sup>	3.2	0.95	4.7*10 <sup>-2</sup>	6.3	0.99
LDH2	1.2	7.5*10 <sup>-4</sup>	0.4	0.86	9.6*10 <sup>-2</sup>	1.2	0.99
NaB	5.8	9.8*10 <sup>-4</sup>	0.2	0.95	1.5*10 <sup>-1</sup>	5.5	1
CaB	4.4	1.1*10 <sup>-3</sup>	19.1	0.91	1.9*10 <sup>-2</sup>	4.1	0.99

Sep	6.5	$1.4 \times 10^{-3}$	3.9	0.97	$1.6 \times 10^{-1}$	6.5	1
MMT/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	6.4	$2.2 \times 10^{-3}$	33.8	0.87	$3.1 \times 10^{-2}$	6.7	0.99
MMT/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	6.6	$1.5 \times 10^{-3}$	4.1	0.86	$5.4 \times 10^{-2}$	6.8	0.99
MMTK10/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	5.6	$5.8 \times 10^{-4}$	0.2	0.98	$1.2 \times 10^{-1}$	6.7	1
MMTK10/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	5.5	$1.5 \times 10^{-4}$	0.1	0.89	$1.2 \times 10^{-1}$	6.9	1
LDH2/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	1.8	$1.1 \times 10^{-3}$	14.2	0.95	$2.1 \times 10^{-2}$	1.9	0.99
LDH2/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	2.5	$1.8 \times 10^{-3}$	116.4	0.97	$9.7 \times 10^{-3}$	2.8	0.98
NaB/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	4.6	$4.3 \times 10^{-4}$	1.6	0.88	$4.3 \times 10^{-2}$	4.6	0.99
NaB/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	5.3	$8.5 \times 10^{-4}$	2.0	0.94	$5.2 \times 10^{-2}$	5.3	0.99
CaB/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	4.9	$1.1 \times 10^{-3}$	39.8	0.97	$1.5 \times 10^{-2}$	5.0	0.99
CaB/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	6.6	$1.1 \times 10^{-3}$	5.3	0.94	$4.1 \times 10^{-2}$	6.7	0.99
Sep/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	6.6	$7.2 \times 10^{-4}$	0.5	0.97	$8.4 \times 10^{-2}$	6.6	1
Fe <sub>3</sub> O <sub>4</sub> _CP	0.8	$7.5 \times 10^{-5}$	1.7	0.99	$4.1 \times 10^{-2}$	0.9	0.99
MMT@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	3.7	$1.2 \times 10^{-3}$	39.8	0.97	$1.4 \times 10^{-2}$	3.9	0.99
MMTK10@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	3.9	$3.2 \times 10^{-4}$	39.8	0.87	$6.8 \times 10^{-3}$	4.0	0.98
LDH2@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	3.4	$8.1 \times 10^{-4}$	199.5	0.92	$3.5 \times 10^{-3}$	3.7	0.93
CaB@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	2.6	$7.4 \times 10^{-4}$	0.3	0.98	$1.1 \times 10^{-1}$	2.6	0.99
Sep@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	4.3	$1.3 \times 10^{-3}$	2.5	0.88	$5.9 \times 10^{-2}$	4.3	0.99

a= mg g<sup>-1</sup>, b= min<sup>-1</sup>, c= g<sup>-1</sup> mg<sup>-1</sup> min<sup>-0.5</sup>.

**Table S12** Kinetic parameters for both heterocoagulated and coprecipitated samples against MO after 1h of adsorption test.

Sample name	Pseudo-First Order Reaction				Pseudo-Second Order Reaction		
	q <sub>e</sub> exp. <sup>a</sup>	K <sub>1</sub> <sup>b</sup>	q <sub>e</sub> calc. <sup>a</sup>	R <sub>1</sub> <sup>2</sup>	K <sub>2</sub> <sup>c</sup>	q <sub>e</sub> calc. <sup>a</sup>	R <sub>2</sub> <sup>2</sup>
Fe <sub>3</sub> O <sub>4</sub>	3.0	$3.9 \times 10^{-4}$	1.2	0.96	$1.3 \times 10^{-3}$	1.1	0.98
MMT	8.9	$5.6 \times 10^{-4}$	0.2	0.97	$2.2 \times 10^{-3}$	9.1	0.99
MMTK10	1.8	$5.2 \times 10^{-4}$	2.0	0.96	$3.3 \times 10^{-2}$	1.8	0.99
LDH2	19.8	$5.5 \times 10^{-4}$	10.5	0.96	$1.7 \times 10^{-2}$	20.1	0.99
NaB	2.9	$5.4 \times 10^{-4}$	0.7	0.96	$2.4 \times 10^{-2}$	2.9	0.99
CaB	3.7	$5.3 \times 10^{-4}$	0.4	0.95	$1.1 \times 10^{-2}$	2.9	0.99
Sep	3.2	$4.8 \times 10^{-4}$	0.3	0.93	$3.6 \times 10^{-3}$	2.6	0.94
MMT/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	2.3	$6.3 \times 10^{-4}$	1.2	0.99	$7.7 \times 10^{-3}$	2.4	0.99
MMT/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	1.6	$5.7 \times 10^{-4}$	2.8	0.96	$2.2 \times 10^{-2}$	1.6	0.99
MMTK10/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	4.1	$5.8 \times 10^{-4}$	0.4	0.97	$1.6 \times 10^{-2}$	4.2	0.99
MMTK10/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	3.7	$5.3 \times 10^{-4}$	0.4	0.98	$1.8 \times 10^{-2}$	3.9	1
LDH2/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	20.7	$5.3 \times 10^{-4}$	1.2	0.97	$2.3 \times 10^{-2}$	20.8	1
LDH2/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	20.7	$5.4 \times 10^{-4}$	1.2	0.97	$4.6 \times 10^{-2}$	20.8	0.99
NaB/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	3.8	$6.3 \times 10^{-4}$	0.4	0.96	$6.9 \times 10^{-3}$	3.9	0.99
NaB/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	2.9	$5.9 \times 10^{-4}$	0.8	0.96	$1.7 \times 10^{-2}$	3.3	0.99
CaB/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	3.9	$5.5 \times 10^{-4}$	0.4	0.97	$1.8 \times 10^{-2}$	4.0	0.99
CaB/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	3.3	$5.5 \times 10^{-4}$	0.6	0.96	$1.8 \times 10^{-2}$	3.3	0.99
Sep/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	4.4	$5.4 \times 10^{-4}$	0.3	0.96	$1.3 \times 10^{-2}$	4.6	0.99
Fe <sub>3</sub> O <sub>4</sub> _CP	2.9	$5.8 \times 10^{-4}$	0.7	0.97	$1.4 \times 10^{-3}$	4.4	0.99
MMT@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	2.0	$6.3 \times 10^{-4}$	1.7	0.96	$9.9 \times 10^{-3}$	2.1	0.98
MMTK10@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	2.5	$5.1 \times 10^{-4}$	0.7	0.92	$6.3 \times 10^{-3}$	2.5	0.96
LDH2@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	16.5	$5.3 \times 10^{-4}$	0.7	0.96	$4.5 \times 10^{-3}$	16.7	0.99
CaB@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	3.4	$5.9 \times 10^{-4}$	0.5	0.97	$1.9 \times 10^{-2}$	3.6	0.99
Sep@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	0.9	$5.3 \times 10^{-4}$	5.4	0.94	$1.1 \times 10^{-2}$	1.1	0.98

a= mg g<sup>-1</sup>, b= min<sup>-1</sup>, c= g<sup>-1</sup> mg<sup>-1</sup> min<sup>-0.5</sup>.

**Table S13** Kinetic parameters for both heterocoagulated and coprecipitated samples against MB after 1h of adsorption test.

Sample name	Pseudo-First Order Reaction				Pseudo-Second Order Reaction		
	q <sub>e</sub> exp. <sup>a</sup>	K <sub>1</sub> <sup>b</sup>	q <sub>e</sub> calc. <sup>a</sup>	R <sub>1</sub> <sup>2</sup>	K <sub>2</sub> <sup>c</sup>	q <sub>e</sub> calc. <sup>a</sup>	R <sub>2</sub> <sup>2</sup>
Fe <sub>3</sub> O <sub>4</sub>	0.5	2.8*10 <sup>-4</sup>	21.9	0.95	6.2*10 <sup>-2</sup>	0.6	0.95
MMT	6.7	5.3*10 <sup>-4</sup>	0.1	0.96	2.8*10 <sup>-2</sup>	6.7	1
MMTK10	7.4	5.3*10 <sup>-4</sup>	0.1	0.96	9.3*10 <sup>-1</sup>	7.4	1
LDH2	0.4	5.3*10 <sup>-4</sup>	63.1	0.95	4.2*10 <sup>-2</sup>	0.4	0.97
NaB	7.1	5.5*10 <sup>-4</sup>	0.1	0.96	1.9*10 <sup>-1</sup>	7.1	1
CaB	7.2	5.3*10 <sup>-4</sup>	0.1	0.96	3.8*10 <sup>-1</sup>	7.3	1
Sep	7.4	5.3*10 <sup>-4</sup>	0.1	0.96	3.7*10 <sup>-1</sup>	7.4	1
MMT/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	7.3	5.3*10 <sup>-4</sup>	0.1	0.96	1.7*10 <sup>-1</sup>	7.2	1
MMT/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	7.1	5.3*10 <sup>-4</sup>	0.1	0.97	8.4*10 <sup>-2</sup>	7.0	1
MMTK10/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	7.4	5.3*10 <sup>-4</sup>	0.1	0.96	1.85	7.4	1
MMTK10/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	7.4	5.3*10 <sup>-4</sup>	0.1	0.96	9.2*10 <sup>-2</sup>	7.4	1
LDH2/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	0.9	5.3*10 <sup>-4</sup>	7.4	0.96	1.9*10 <sup>-2</sup>	1.1	0.97
LDH2/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	0.4	5.8*10 <sup>-4</sup>	50.1	0.97	7.5*10 <sup>-2</sup>	0.4	0.99
NaB/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	7.1	5.4*10 <sup>-4</sup>	0.1	0.97	1.2*10 <sup>-1</sup>	7.1	1
NaB/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	7.1	5.4*10 <sup>-4</sup>	0.1	0.97	1.3*10 <sup>-1</sup>	7.1	1
CaB/Fe <sub>3</sub> O <sub>4</sub> _1:1_HC	7.4	5.4*10 <sup>-4</sup>	0.1	0.96	6.2*10 <sup>-1</sup>	7.4	1
CaB/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	7.4	5.5*10 <sup>-4</sup>	0.1	0.97	1.6*10 <sup>-1</sup>	7.3	1
Sep/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	7.4	5.3*10 <sup>-4</sup>	0.1	0.97	3.7	7.4	1
Fe <sub>3</sub> O <sub>4</sub> _CP	1.7	5.5*10 <sup>-4</sup>	2.6	0.95	3.6*10 <sup>-2</sup>	1.7	0.99
MMT@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	7.2	5.4*10 <sup>-4</sup>	0.1	0.97	1.1*10 <sup>-1</sup>	7.2	1
MMTK10@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	7.4	5.4*10 <sup>-4</sup>	0.1	0.97	9.2*10 <sup>-1</sup>	7.4	1
LDH2@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	3.2	5.5*10 <sup>-4</sup>	0.6	0.97	4.1*10 <sup>-2</sup>	3.2	0.99
CaB@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	7.1	5.4*10 <sup>-4</sup>	0.1	0.96	1.4*10 <sup>-1</sup>	7.1	1
Sep@Fe <sub>3</sub> O <sub>4</sub> _3:1_CP	7.3	5.4*10 <sup>-4</sup>	0.1	0.96	4.7*10 <sup>-1</sup>	7.4	1

a= mg g<sup>-1</sup>, b= min<sup>-1</sup>, c= g<sup>-1</sup> mg<sup>-1</sup> min<sup>-0.5</sup>.

**Table S14** Kinetic studies for phenols removal. Relative standard deviations associated with q<sub>e</sub> (exp) are in the range of 3-5%, attributable to the uncertainty associated with the measurement instrument used.

Sample name	Pseudo-first order				Pseudo-second order				Weber and Morris – Intraparticle diffusion		
	K <sub>1</sub> <sup>a</sup>	q <sub>e</sub> <sup>b</sup> (theor)	q <sub>e</sub> <sup>b</sup> (exp)	R <sub>1</sub> <sup>2</sup>	K <sub>2</sub> <sup>c</sup>	q <sub>e</sub> (theor)	q <sub>e</sub> (exp)	R <sub>2</sub> <sup>2</sup>	K <sup>d</sup>	C <sup>e</sup>	R <sup>2</sup>
CaB/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	4*10 <sup>-1</sup>	15.4	30.8	0.428	9*10 <sup>-3</sup>	30.9	30.8	0.988	0.6	3.7	0.817
LDH2/Fe <sub>3</sub> O <sub>4</sub> _5:1_HC	8*10 <sup>-3</sup>	3.6	44.0	0.009	5*10 <sup>-1</sup>	39.8	44.0	0.993	0.3	30.0	0.189

a= h<sup>-1</sup>, b= μg g<sup>-1</sup>, c= μg g<sup>-1</sup> h<sup>-1</sup>, d= μg g<sup>-1</sup> h<sup>-0.5</sup>.