

Supporting Information

Linker Desymmetrisation Directs Low-polar Cages in an Anion-Pillared MOF for Acetylene and Ethylene Purification from Ternary Mixtures

Jun-Jie Wu^a, Peng-Dan Zhang^{a,c,*}, Xue-Qian Wu^{a,*}, Shuai-Hao Huang^a, Wen-Wen Dong^a,

Ya-Pan Wu^a, Dong-Sheng Li^{a,b,*}

^aCollege of Materials and Chemical Engineering, China Three Gorges University,
Yichang 443002, P. R. China.

^bHubei Three Gorges Laboratory, Yichang 443007, Hubei, P. R. China.

^cCollege of Hydraulic & Environmental Engineering, China Three Gorges University,
Yichang 443002, P. R. China.

*Corresponding Author(s): Peng-Dan Zhang: dana929@163.com; Xue-Qian Wu:
wuxueqiansnail@163.com, Dong-Sheng Li: lidongsheng1@126.com.

Experimental procedures

Materials synthesis

All the chemicals essential for the experiments were purchased conveniently from the market and used directly without any further purification. Powder X-ray diffraction (PXRD) patterns were obtained via a Rigaku Ultima IV X-ray powder diffractometer with CuK α radiation, ($\lambda = 1.5406 \text{ \AA}$) at room temperature (RT). The thermal stability research was conducted on a TGA-50 thermal analyzer with a heating rate of $10 \text{ }^\circ\text{C min}^{-1}$ under Air atmosphere.

Synthesis of CTGU-45.

Crystalline CTGU-45 was synthesized through solvothermal reaction method. Cu(AC) $_2$ ·H $_2$ O (20.0 mg, 0.6 mmol), TIB ligand (13.8 mg, 0.15 mmol) were dissolved in a solvent mixture of 1 mL of N, N-Dimethylacetamide (DMA), 3 mL of H $_2$ O, 0.3 mL of HBF $_4$ (37 wt%). The above solution was then transferred and sealed in a 25 mL glass tube, at a 373 K oven for 24 h. After being cooled naturally to room temperature, granular blue crystals of CTGU-45 were obtained through washing several times with DMA and MeOH (yield: about 50% based on Cu(AC) $_2$ ·H $_2$ O).

Single crystal X-ray diffraction analysis

Single crystal X-ray diffraction (SCXRD) analysis was carried out on a Rigaku Supernova CCD diffractometer equipped with a mirror monochromated enhanced Cu-K α radiation ($\lambda = 1.54184 \text{ \AA}$) at 296 K. Using SHELXTL and Olex2 software package, the structure was solved by ShelXT solution program with the intrinsic phasing method and refined by full-matrix least-squares on F^2 with anisotropic displacement.¹⁻² Hydrogen atoms of the framework were calculated in ideal positions with isotropic displacement parameters. The guest molecules were highly disordered and could not be

modeled properly, and the residual electron densities resulting from them were removed by the SQUEEZE routine in PLATON (the details were appended in the CIF file). Crystallographic data for CTGU-45 have been deposited in the Cambridge Crystallographic Data Centre (CCDC number: 2522768). These data can be obtained free of charge via deposit@ccdc.cam.ac.uk. Selected crystal parameters and structure refinement details are listed in Table S1.

Table S1. Crystal data and structure refinements for SIFSIX-TPT-Cu , CTGU-45, and SIFSIX-TPA-Cu

Name	SIFSIX-TPT-Cu	CTGU-45	SIFSIX-TPA-Cu
Empirical formula	C ₁₆₀ H ₁₁₂ Cu ₆ F ₁₈ N ₃₂ Si ₃	C ₂₀ H ₁₂ CuF ₆ N ₈ Si	C ₁₂₀ H ₉₆ Cu ₆ F ₃₆ N ₃₂ Si ₆
Formula weight	3290.32	570.01	3220.03
Temperature/K	446(2)	296(1)	100.00(18)
Crystal system	Cubic	Cubic	Cubic
Space group	<i>Pm-3</i>	<i>Pm-3n</i>	<i>Pm-3n</i>
a (Å)	21.1882(4)	16.1908(2)	17.5176 (2)
b (Å)	21.1882(4)	16.1908(2)	17.5176 (2)
c (Å)	21.1882(4)	16.1908(2)	17.5176 (2)
α (°)	90	90	90
β (°)	90	90	90
γ (°)	90	90	90
Volume (Å ³)	9512.2(5)	4244.29(9)	5375.56 (18)
Z	1	6	1
ρ _{calc} (g cm ⁻³)	0.574	1.338	0.995
μ/mm ⁻¹	0.743	2.066	1.58
Reflections collected	37996	4734	4435
Independent data	1866	803	982
R _{int}	0.1166	0.0608	0.0297
Goodness-of-fit on F ²	2.772	1.125	1.080
^a R ₁ (I > 2σ(I))	0.1701	0.239	0.0395
^a R ₁ (all data)	0.1950	0.0959	0.0474,

$$^a R_1 = \sum ||F_o| - |F_c|| / \sum |F_o|.$$

Static single-component gas adsorption measurements

Before single-component gas adsorption measurements, about 100 mg crystalline samples of CTGU-45 were soaked in 20 mL DMA for 24 h at room temperature. The sample was then immersed in 40 mL of methanol and sealed in a 100 mL glass bottle (fresh methanol was changed every 12 h). Finally, the sample obtained from the previous step was transferred into dichloromethane (20 mL) for another 16 h (fresh solvents were changed every 8 h). After the solvent exchange process was completed, the sample was loaded in a sample tube and further activated under high vacuum at an optimized temperature of 80 °C for 6 h. Bath temperatures of 298 and 308 K were precisely controlled with a recirculating control system containing a mixture of ethylene glycol and water. The lower temperatures (77 and 273 K) were controlled by a Dewar filled with liquid N₂, and ice-water mixture, respectively.

Kinetic adsorption measurement

The time-dependent adsorption profiles were measured on BSD-DVS dynamic vapor/gas sorption analyzer. About 800 mg crystalline samples of CTGU-45 were loaded into the sample chamber after the solvent exchange process was completed and activated at 100 °C under N₂ flow (200 mL min⁻¹) for 12 h. After being cooled to 25 °C, a single-component gas of C₂H₂, C₂H₄, C₂H₆, CO₂ and CH₄ was introduced into the chamber with a flow rate of 200 mL min⁻¹. The mass of the sample loaded with gas molecules was continuously recorded till adsorption reached equilibrium.

Diffusion time constant

The ratio D' (D_c/r_c^2) is known as the diffusion time constant. It can be further derived from the following micropore diffusion model eq (1). D' can be obtained from the square of the slope (m_t/m_∞ plotted against \sqrt{t}) multiplied by

$$\frac{m_t}{m_\infty} \approx \frac{6}{r_c \sqrt{\pi}} \sqrt{D_c t} \left(\frac{m_t}{m_\infty} < 0.3 \right) \quad (1)$$

where m_t is the gas uptake at time t , m_∞ is the gas uptake at equilibrium, D_c is the intracrystalline diffusivity of gas molecules in porous media, and r_c is the radius of the equivalent spherical particle.

Kinetic selectivity

The kinetic selectivity (a_{ij}) is defined as

$$a_{ij} = D'_i / D'_j \quad (2)$$

a_{ij} represents the kinetic selectivity based on diffusion rates of the gas molecules and can be obtained from the ratio of diffusion time constant D' , D' can be further derived from the micropore diffusion model eq(1).

Dynamic breakthrough experiments

Practical gas separation experiments were performed using dynamic breakthrough equipment (BSD-MAB) for the binary $C_2H_2/CO_2(50/50, v/v)$, $C_2H_2/CO_2/CH_4$ (33.33/33.33/33.33, v/v/v), C_2H_6/C_2H_4 (50/50, 10/90, v/v), C_2H_2/C_2H_4 (50/50, 10/90, v/v), and ternary $C_2H_2/C_2H_6/C_2H_4$ (1/10/89, v/v/v/v) gas mixtures at 100 kPa and 298 K. Breakthrough experiments were then carried out in a 6 mm diameter glass column of 100 mm length packed with activated CTGU-45, in which C_2H_2/CO_2 , C_2H_6/C_2H_4 , C_2H_2/C_2H_4 , $C_2H_2/CO_2/CH_4$, $C_2H_2/C_2H_6/C_2H_4$ gas mixture flowed with various total flow rates (4, 1, 1, 6 and 15 mL min⁻¹) at 298 K and 1.0 bar. The adsorption column was heated at 80 °C for 6 h under a flow of He (20 mL min⁻¹) for complete activation before the measurement. The gas compositions at the

outlet were determined continuously by mass spectrometry (MS). After the contents of outlet gas reached equilibrium, the saturated adsorption bed was regenerated by He flow (10 mL min⁻¹) for 120 min at 298 K.

Analysis of single-component adsorption isotherms

The single-component adsorption isotherms of C₂H₂, C₂H₄, C₂H₆, CO₂ and CH₄ in CTGU-45 were fitted using the single-site/dual-sites Langmuir-Freundlich models³.

$$N = A_1 \times \frac{b_1 P^{c_1}}{1 + b_1 P^{c_1}} + A_2 \times \frac{b_2 P^{c_2}}{1 + b_2 P^{c_2}} \quad (3) \quad (A_2 = 0, \text{ single-site model})$$

Here N is the adsorption amount in cm³/g, P is the pressure of the bulk gas at equilibrium with the adsorbed phase (bar), A_1 and A_2 are the saturation loadings of sites A and B (cm³/g), b_1 and b_2 are the affinity coefficients of sites A and B (1/bar), C_1 and C_2 represent the deviations from an ideal homogeneous surface. The fitting parameters of equation (1) for C₂H₂, C₂H₄, C₂H₆, CH₄ and CO₂ are listed in the table (inset: Figure S18-S22). The adsorption selectivity for C₂H₂/CO₂, C₂H₂/CH₄, C₂H₂/C₂H₄ and C₂H₆/C₂H₄ separation was defined by the following equation⁴:

$$S_{1,2} = \frac{q_1/q_2}{P_1/P_2} \quad (4)$$

Here q_1 and q_2 are the equilibrated adsorption molar loading of component 1 and 2 respectively, p_1 and p_2 represent the partial pressure of component 1 and 2 in bulk gas phase.

Calculation of isosteric heat of adsorption (Q_{st})

A virial-type equation comprising of the temperature-independent parameters a_i and b_j was employed to calculate the enthalpies of adsorption for C₂H₂, C₂H₄, C₂H₆, CH₄ and CO₂ in CTGU-45, which measured at 273 ,

283 and 298 K⁵.

$$\ln P = \ln N + \frac{1}{T} \sum_{i=0}^m a_i N^i + \sum_{j=0}^n b_j N^j \quad (5)$$

$$Q_{st} = -R \sum_{i=0}^m a_i N^i \quad (6)$$

Here, P is the pressure expressed in mmHg, T is the temperature in K, a_i and b_j are virial coefficients, N is the adsorption amount in mg/g and m/n represent the number of coefficients used to describe the adsorption curves. Q_{st} is coverage-dependent enthalpy of adsorption and R is the universal gas constant.

Dispersion-corrected density functional theory (DFT-D) calculations

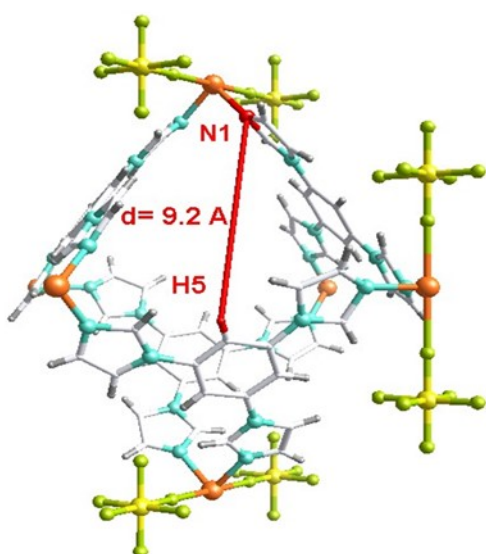
Theoretical calculations based on the density functional theory (DFT) were conducted using the Dmol³ module implemented in the Materials Studio software⁶. Van der Waals interactions were illustrated by the calculation with a semiempirical addition of dispersive forces to the conventional DFT (DFT-D3)⁷. Electron-ion interactions were described using the DFT Semi-core Pseudopotentials pseudopotentials (DSPP). A double numerical polarized (DNP) basis set was employed to expand the wave functions with an orbital cutoff of 5.2 Å. For the electron-electron exchange and correlation interactions, a generalized gradient approximation (GGA) with Perdew-Burke-Ernzerhof (PBE) exchange-correlation was utilized⁸. The convergence criterion for the electronic self-consistent field (SCF) loop and the total energy convergence criterion were set to be 10⁻⁶ and 10⁻⁵ (eV atom⁻¹), respectively. The structure of CTGU-45 and isolated gas molecules placed in a supercell (with the same cell dimensions as the MOF adsorbent) were also optimized as references. The static binding energy (T= 0 K) was then calculated using $E_B = E(\text{MOF}) + E(\text{gas}) - E(\text{MOF}+\text{gas})$. In order to gain the initial positions of the gas molecules within the pore structure, GCMC simulations were carried out firstly by

SORPTION code embedded in the MS.⁶ The dispersive and steric repulsive interactions of each atom in CTGU-45 framework and C₂H₂/C₂H₄/C₂H₆/CO₂/CH₄ adsorbates were both modeled by the universal force field (UFF), which has been widely applied in the molecular simulations for MOFs.⁹ The QEq method was used to equilibrate and redistribute the overall charge of atoms of the MOF structure, while the charge distribution situation for C₂H₂/C₂H₄/C₂H₆/CO₂/CH₄ molecules was calculated through DFT (ESP). Electrostatic interaction was evaluated through Ewald summation method. The cutoff distance was set at 18.5 Å. 20000000 Monte Carlo steps were constructed to simulate the favorable adsorption sites under a fixed pressure, in which the first 10000000 steps were for equilibration and the remains were production steps.

Table S2. IAST selectivity and separation coefficient of CTGU-45 for C₃H₆/C₂H₄

Molecule	Molecular dimensions (Å ³)	Kinetic diameter (Å)	Quadrupole moments (×10 ⁻²⁶ esu cm ²)	Polarizability (×10 ⁻²⁵ cm ³)	Boiling point (K)
CH ₄	3.7 × 3.7 × 3.7	3.76	0	25.9	111.6
CO ₂	3.2 × 3.3 × 5.4	3.3	-4.3	29.1	194.7
C ₂ H ₂	3.3 × 3.3 × 5.7	3.3	7.5	33.3-39.3	189.3
C ₂ H ₄	3.3×4.2×4.8	4.2	1.5	42.5	169.4
C ₂ H ₆	3.8×4.1×4.8	4.4	0.65	44.3-44.7	184.5

(a)



(b)

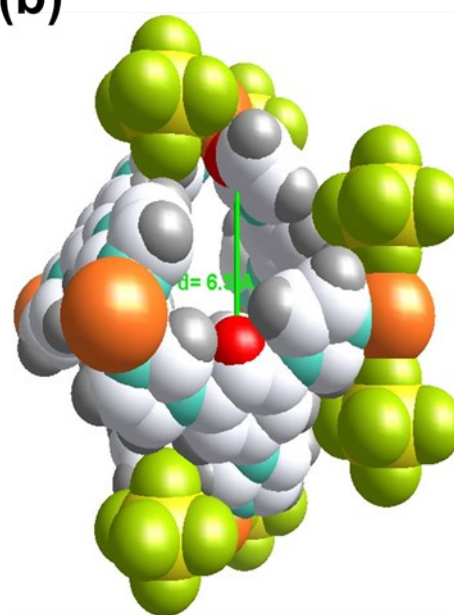


Figure S1. Estimation of Window Aperture in CTGU-45. Due to the irregular window geometry, the effective aperture size is estimated from the H5···N1 distance (ca. 9.2 Å). Subtracting the van der Waals radii of H (1.20 Å) and N (1.55 Å) yields an effective aperture of ca. 6.5 Å. (a) Including atomic radii. (b) Excluding atomic radii.

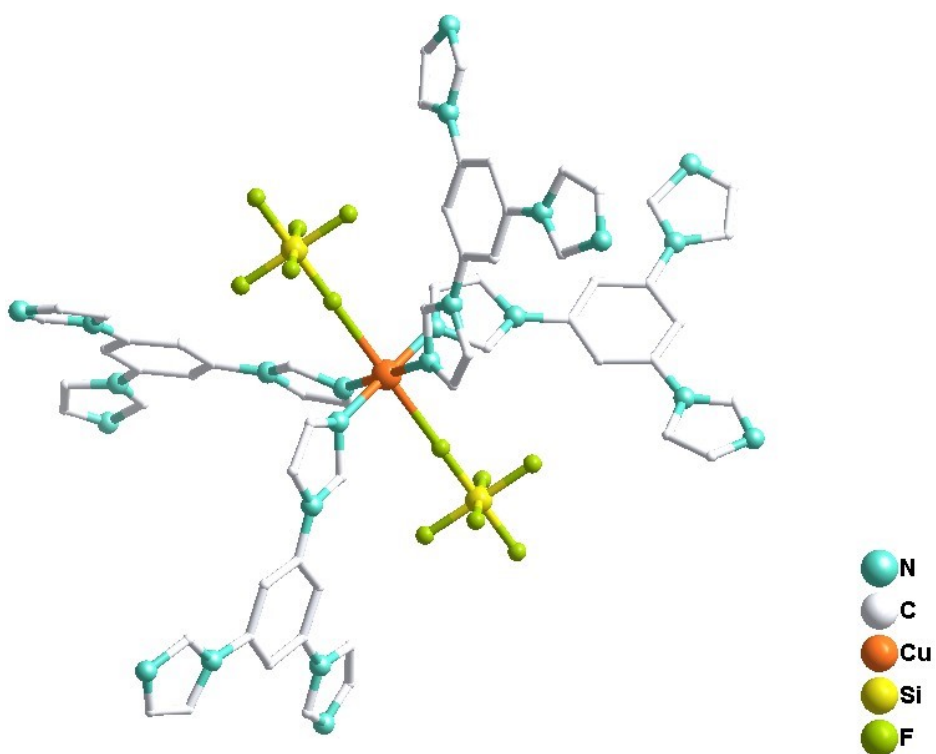


Figure S2. The basic coordination environment of CTGU-45.

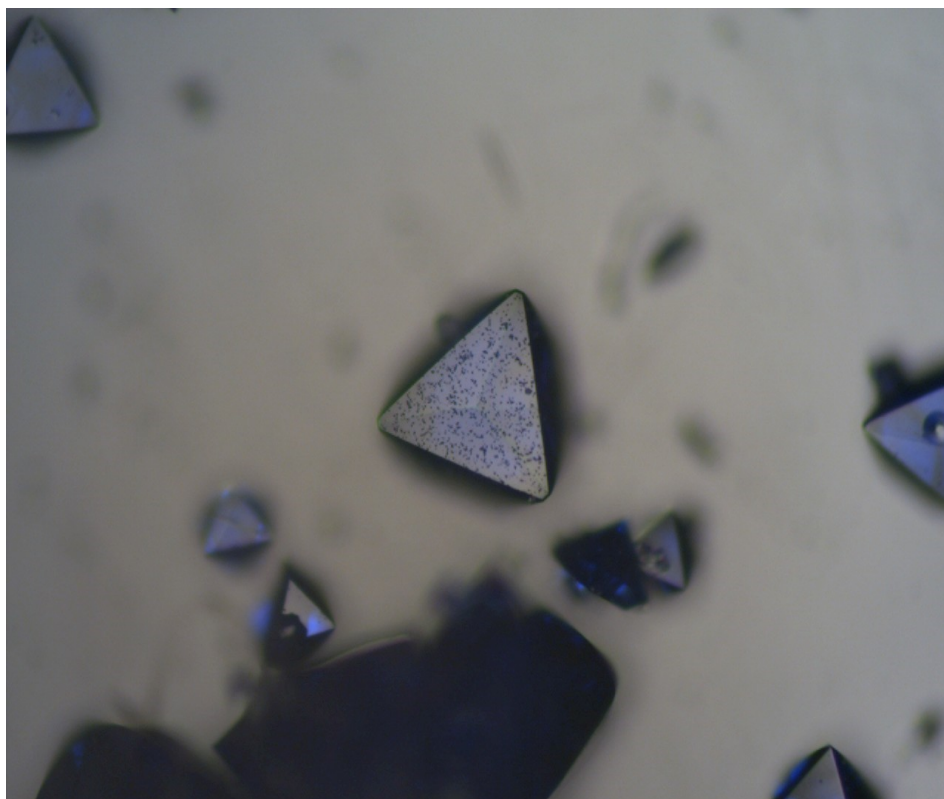


Figure S3. Photograph of freshly prepared CTGU-48 crystals.

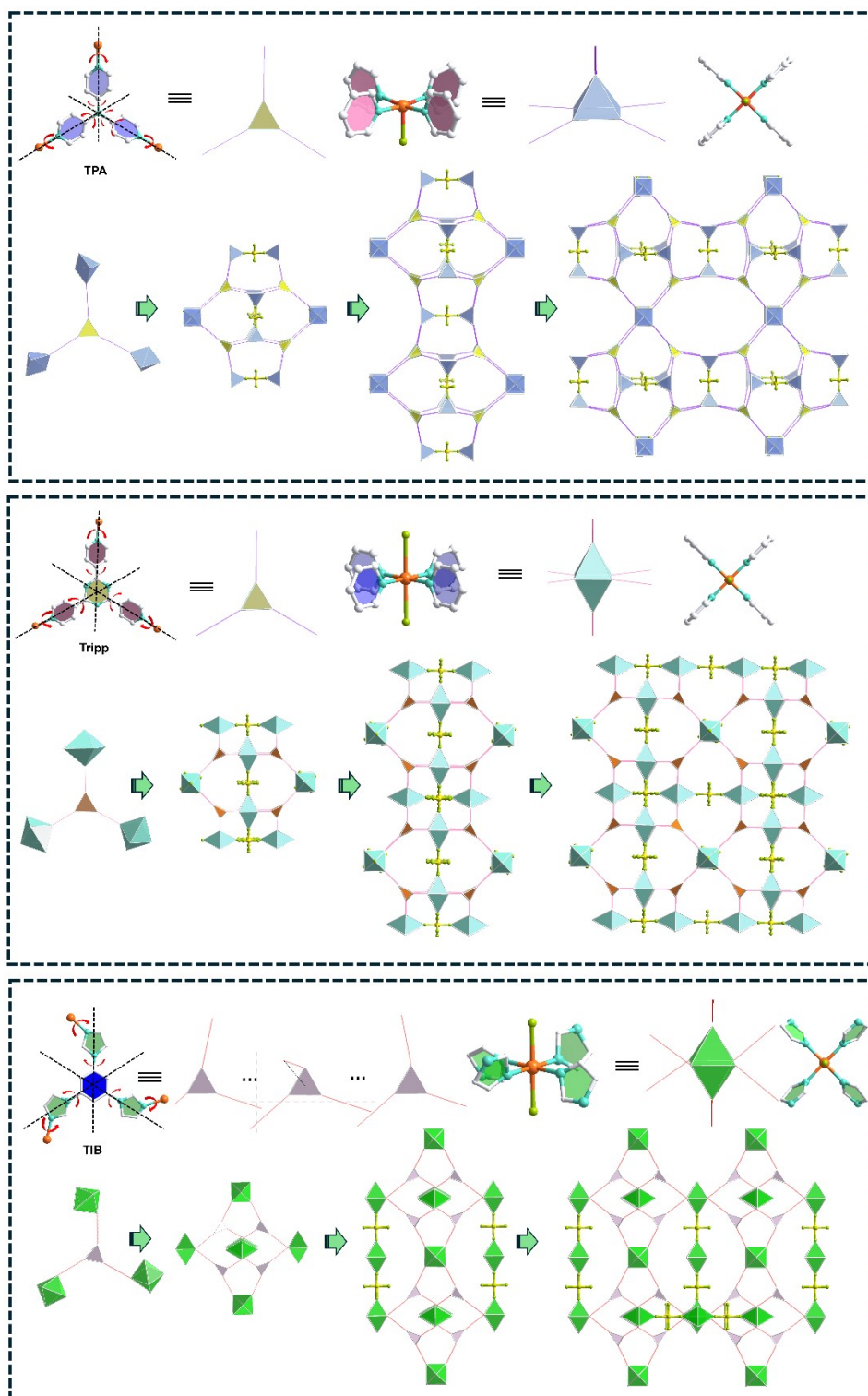


Figure S4. Topological evolution analysis for SIFSIX-Cu-TPA, Tripp-Cu-SIFSIX, and CTGU-45.

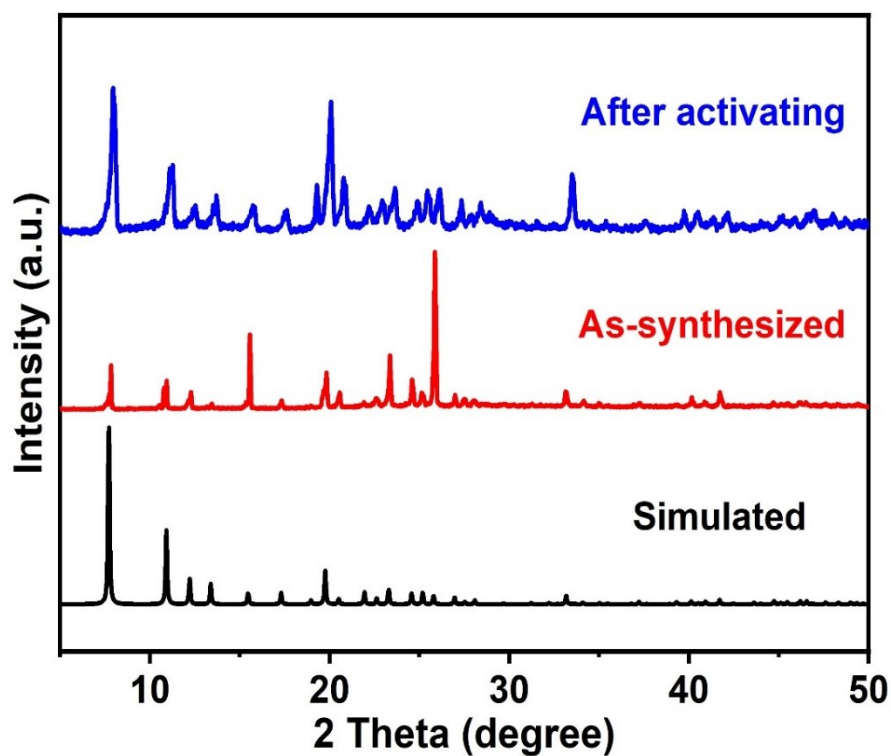


Figure S5. The PXR D patterns of freshly prepared/activated CTGU-45, and the simulated patterns based on SCXRD data.

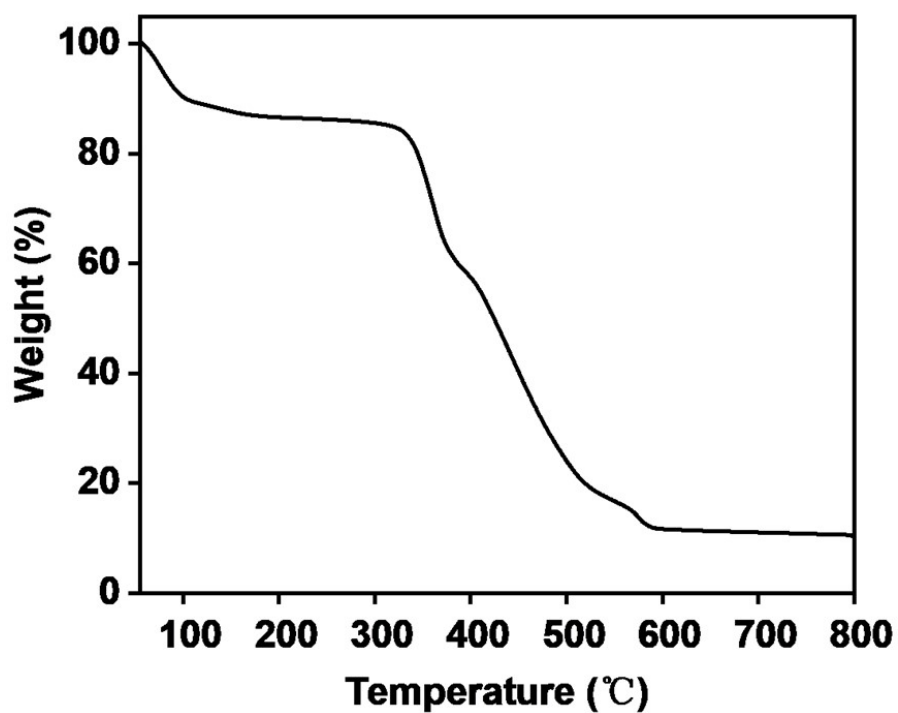


Figure S6. Thermogravimetric curves of CTGU-45 measured under air atmosphere.

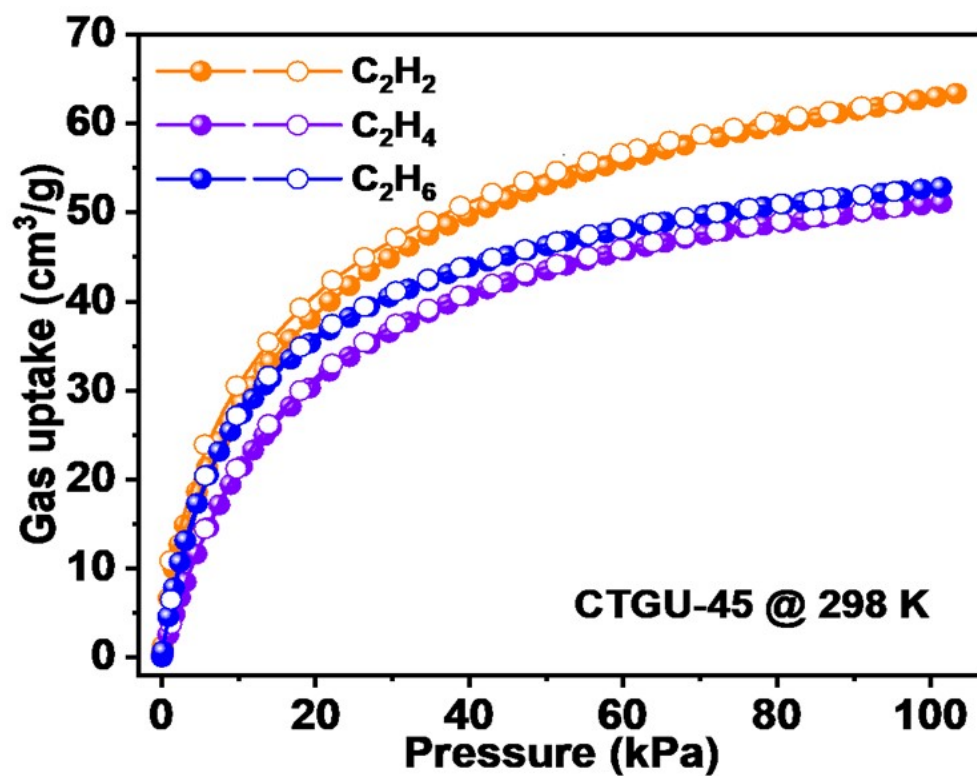


Figure S7. The adsorption isotherms of C_2H_2 , C_2H_4 , C_2H_6 in CTGU-45 at 298 K.

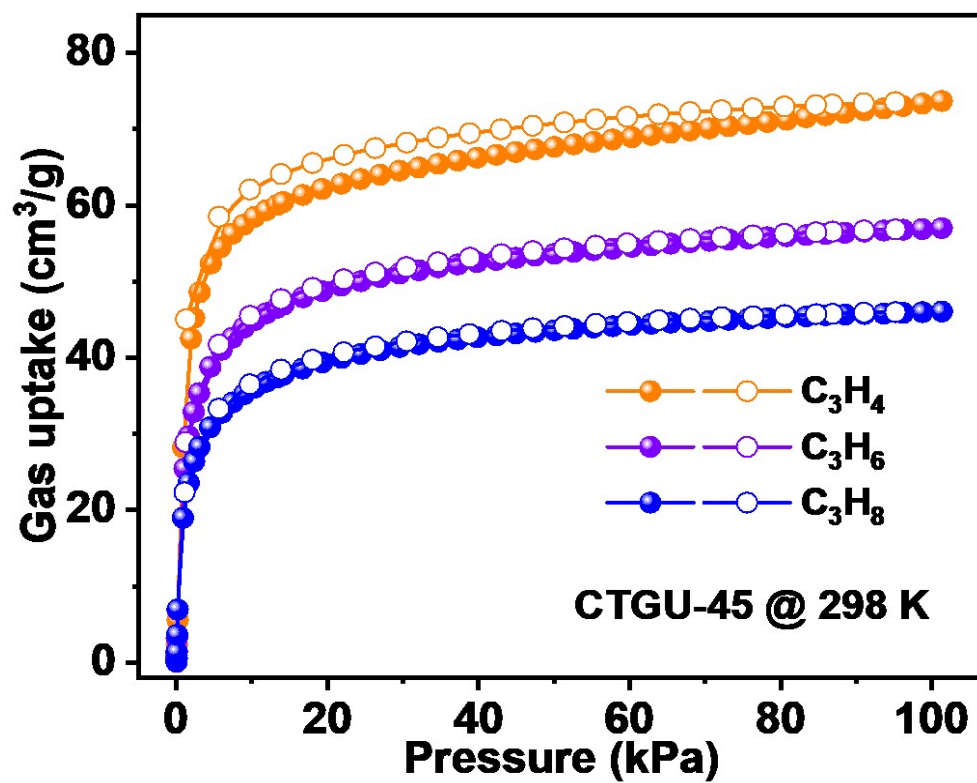


Figure S8. The adsorption isotherms of C_3H_4 , C_3H_6 and C_3H_8 in CTGU-45 at 298 K.

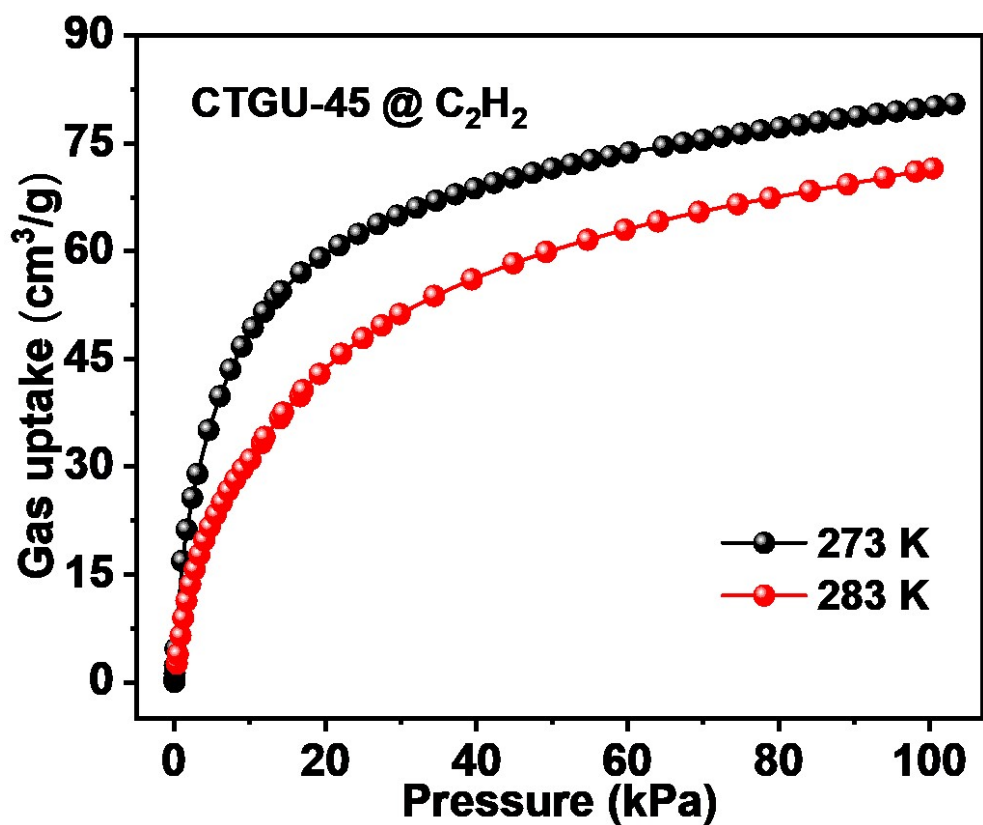


Figure S9. The adsorption isotherms of C₂H₂ in CTGU-45 at 273 , 283 K.

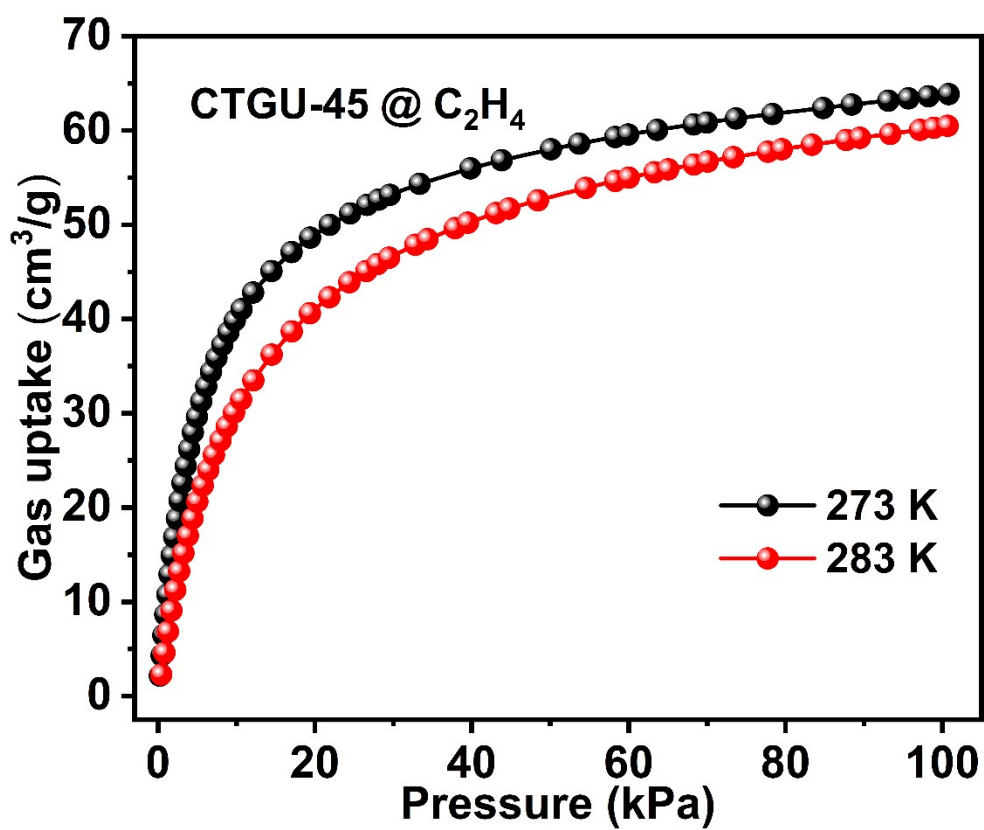


Figure S10. The adsorption isotherms of C₂H₄ in CTGU-45 at 273 , 283 K.

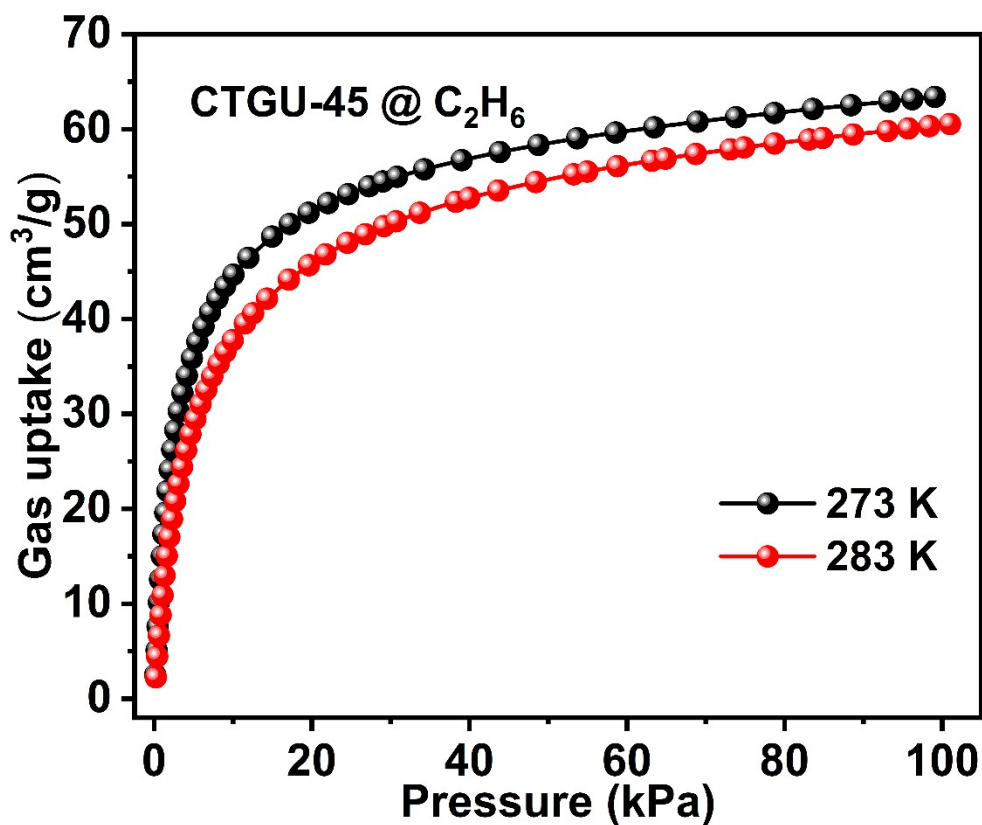


Figure S11. The adsorption isotherms of C₂H₆ in CTGU-45 at 273 , 283 K.

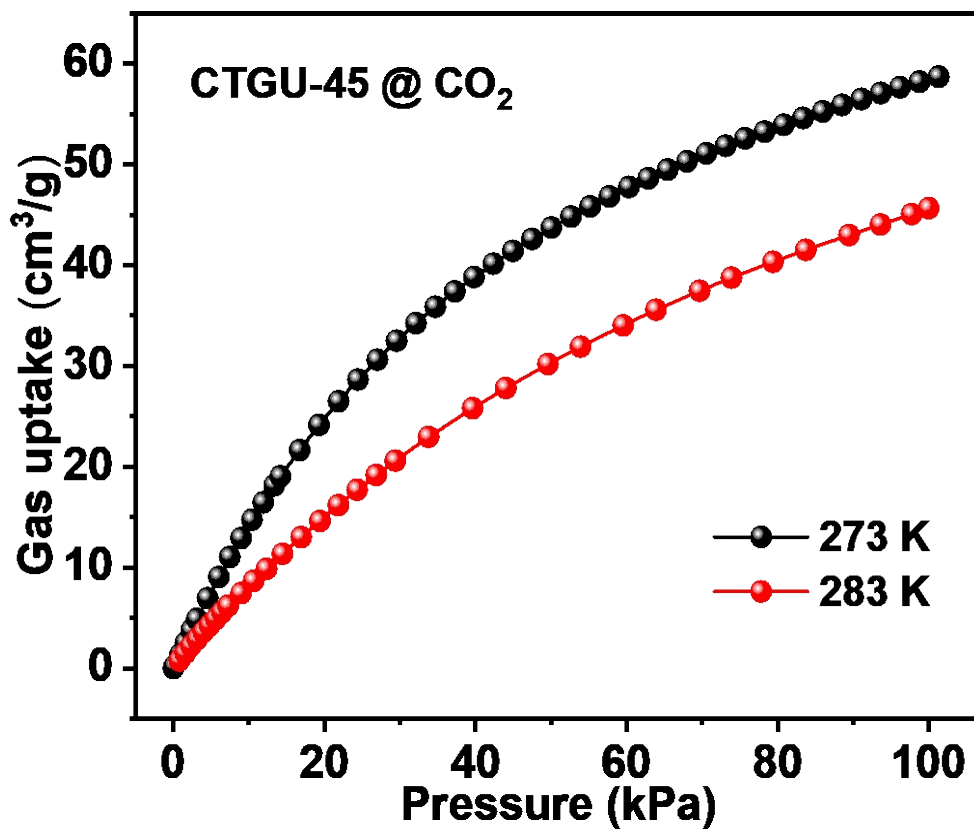


Figure S12. The adsorption isotherms of CO₂ in CTGU-45 at 273 , 283 K.

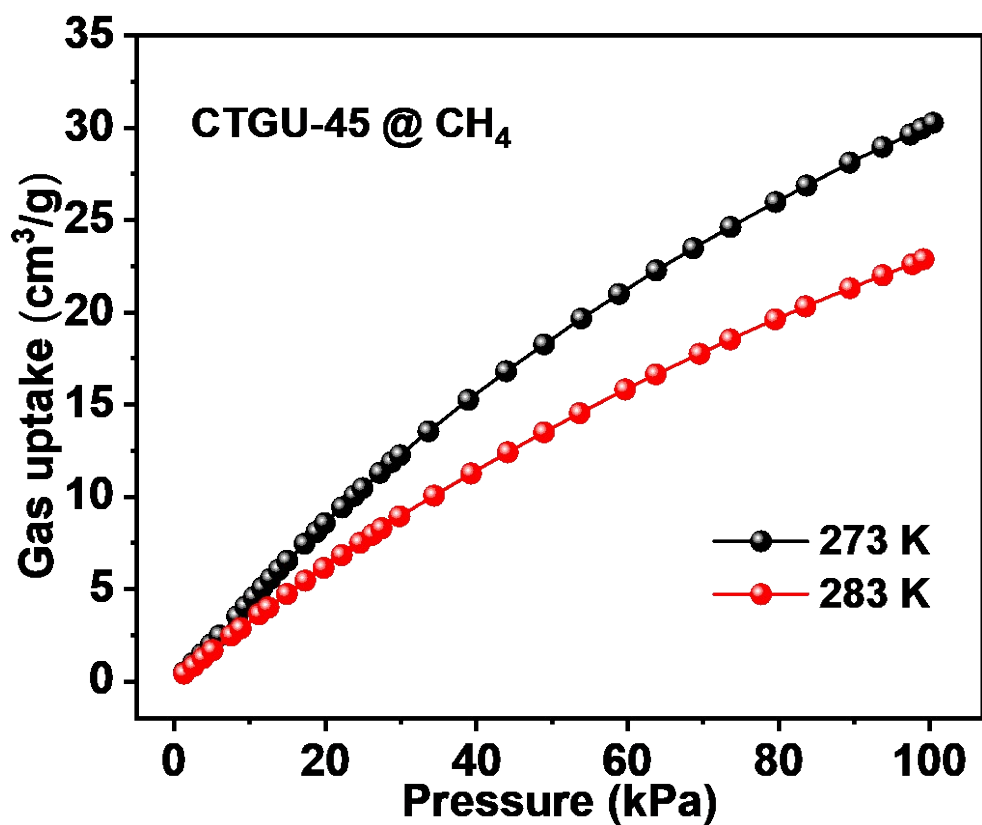


Figure S13. The adsorption isotherms of CH₄ in CTGU-45 at 273 , 283 K.

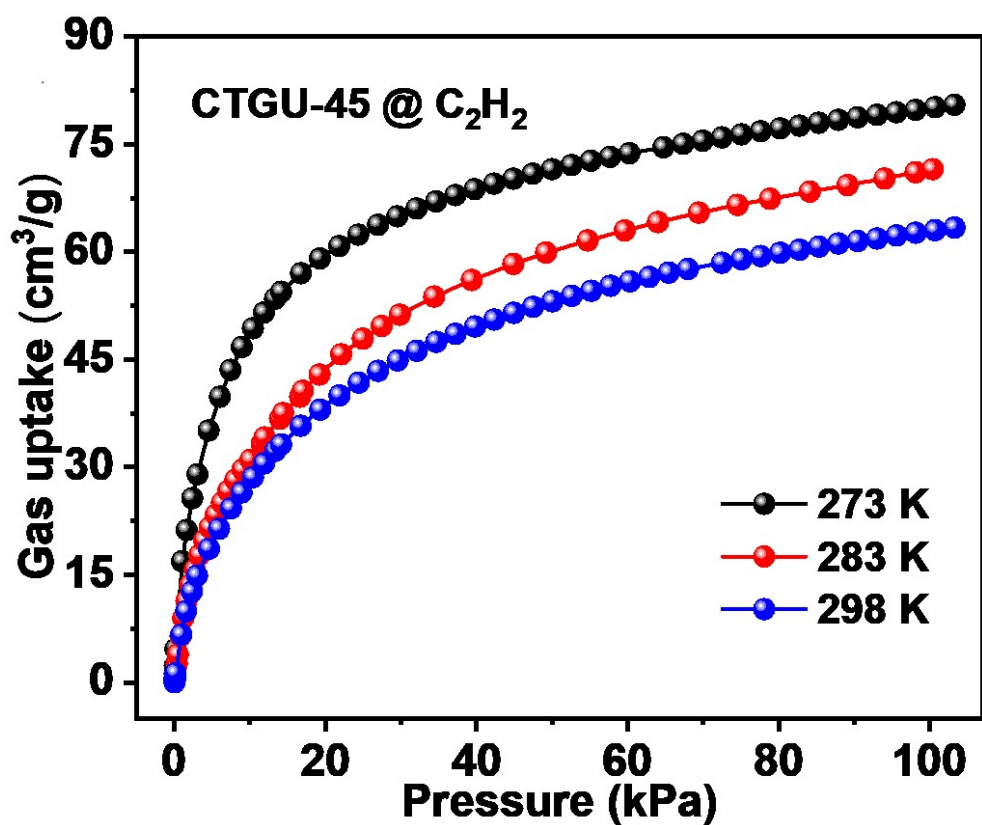


Figure S14. The adsorption isotherms of C₂H₂ in CTGU-45 at 273 , 283, and 298 K.

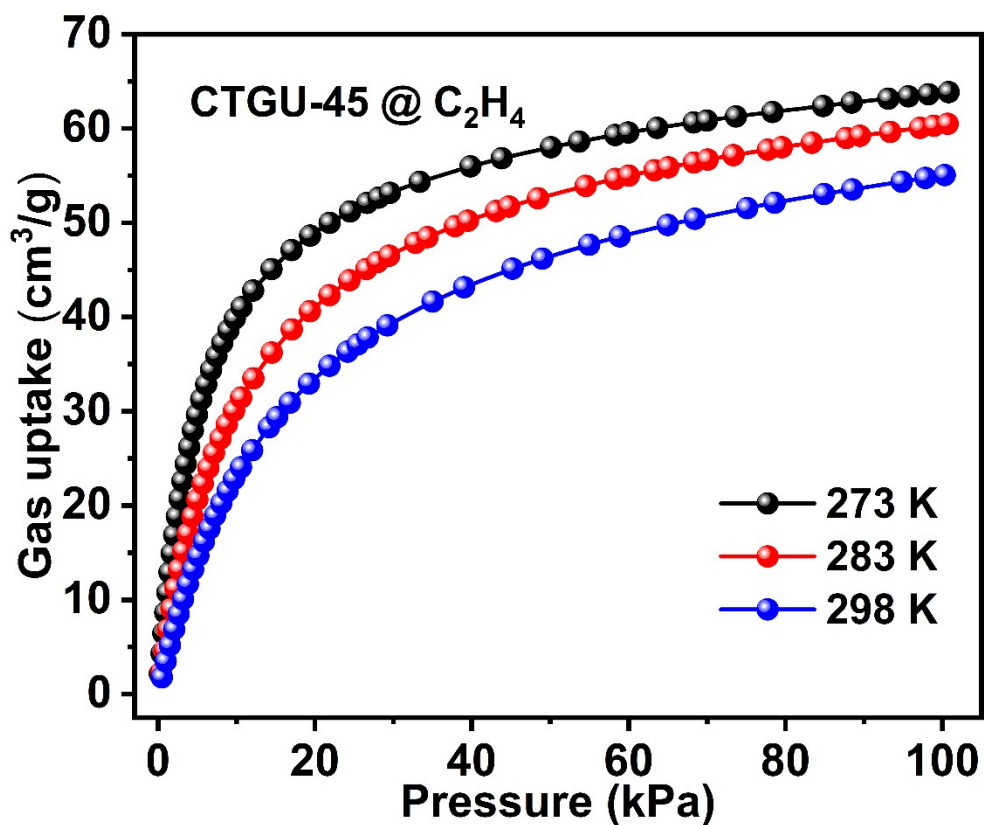


Figure S15. The adsorption isotherms of C₂H₄ in CTGU-45 at 273 , 283, and 298 K.

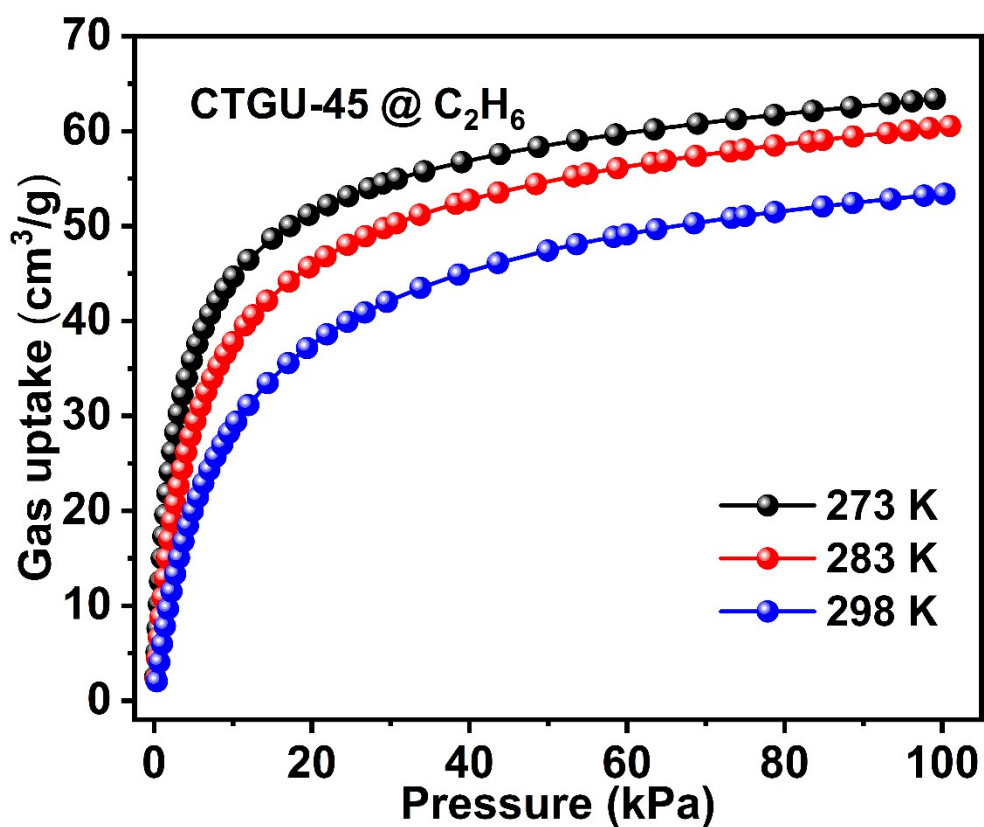


Figure S16. The adsorption isotherms of C₂H₆ in CTGU-45 at 273 , 283, and 298 K.

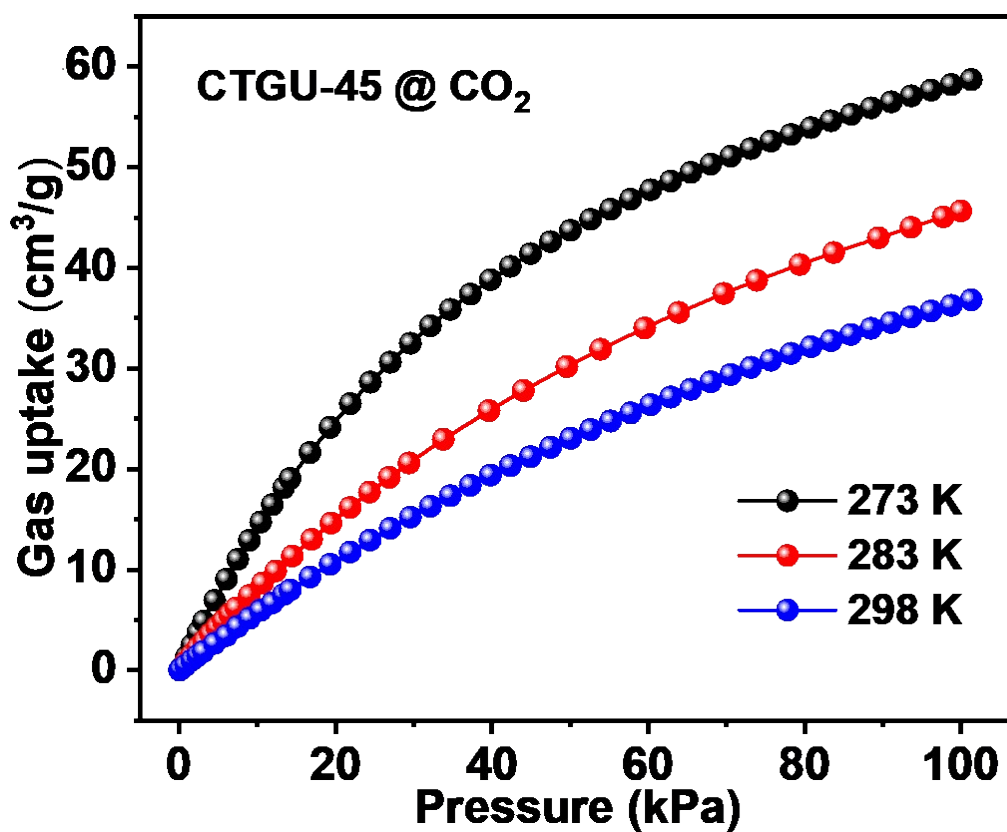


Figure S17. The adsorption isotherms of CO₂ in CTGU-45 at 273 , 283, and 298 K.

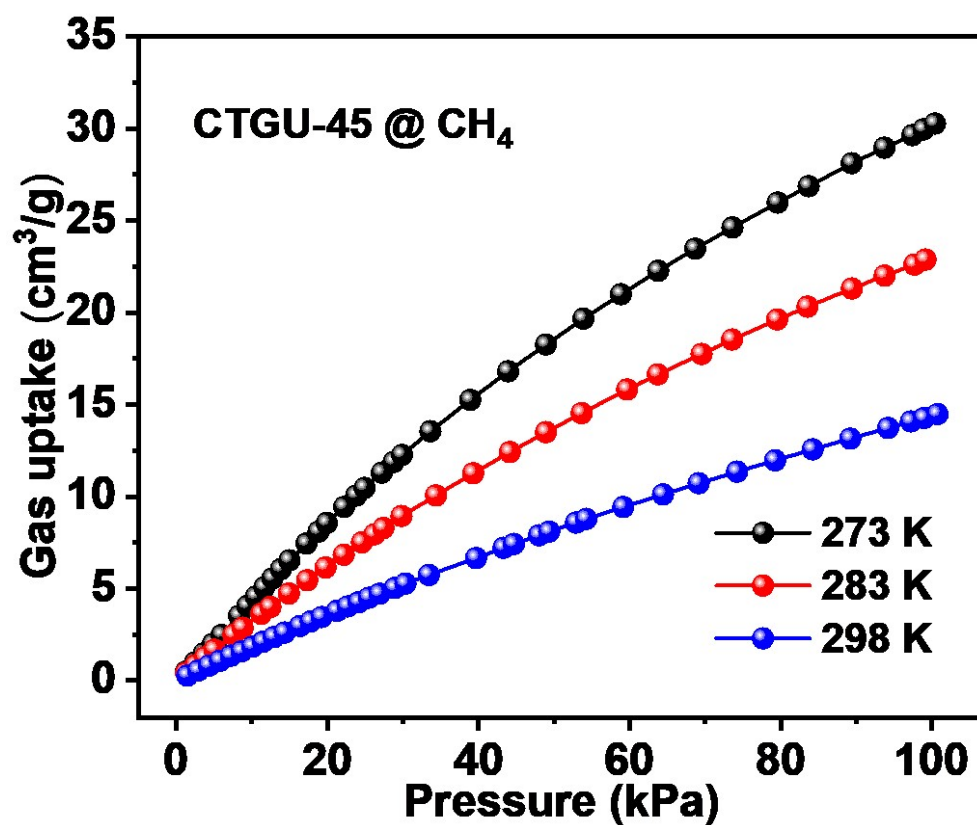


Figure S18. The adsorption isotherms of CH₄ in CTGU-45 at 273 , 283, and 298 K.

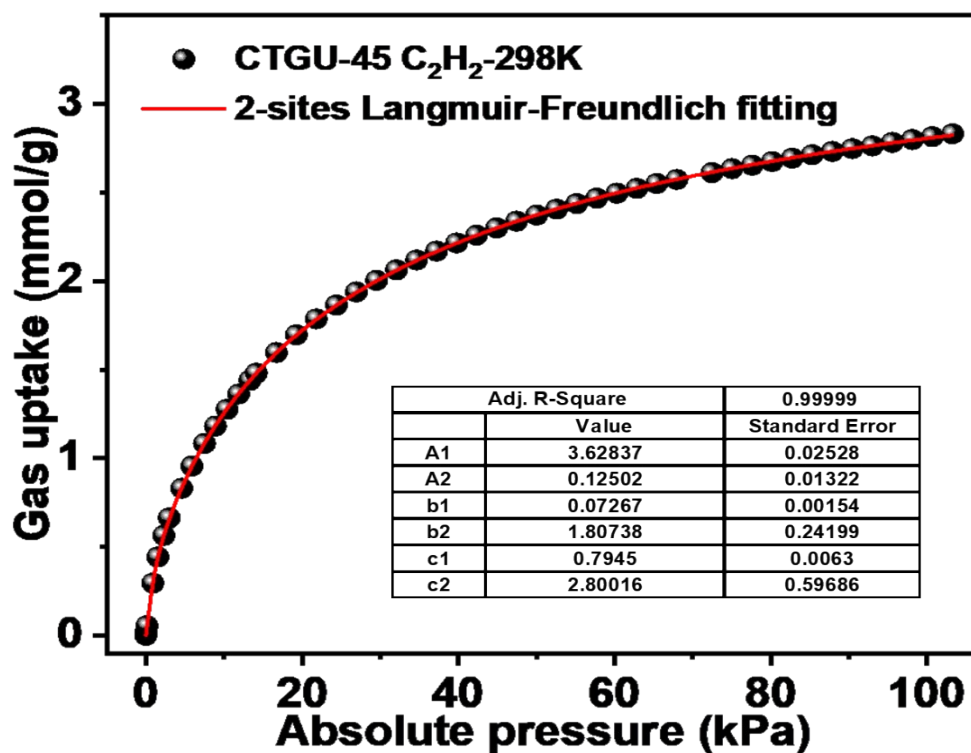


Figure S19. C₂H₂ adsorption isotherms at 298 K in CTGU-45 with dual-sites Langmuir-Freundlich model fits.

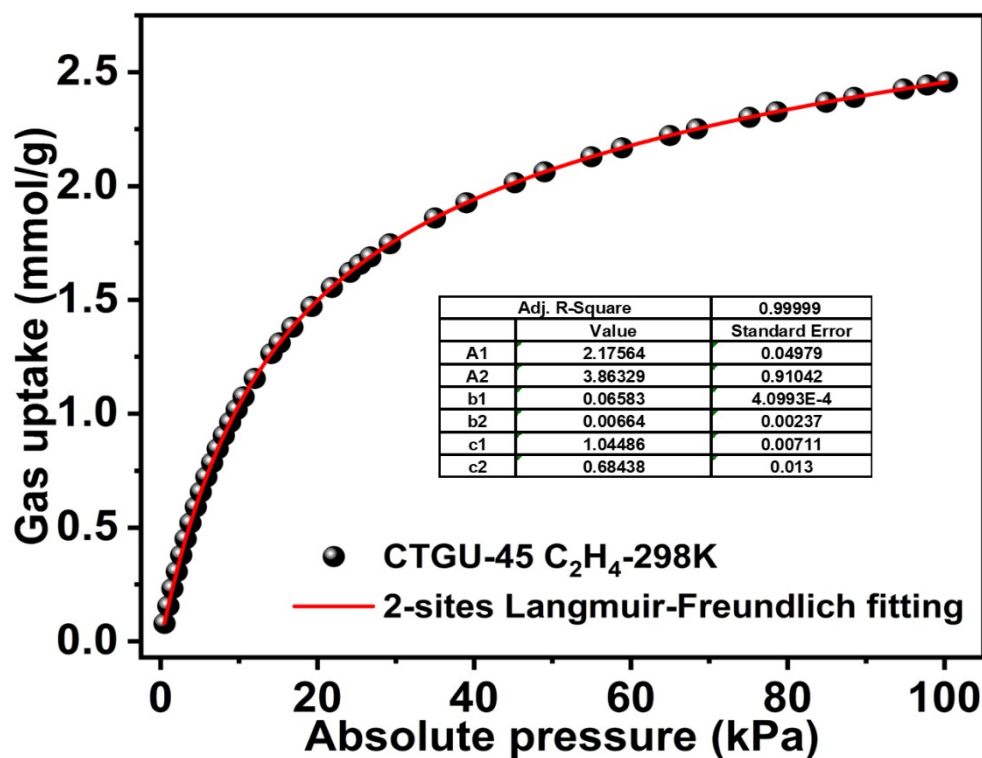


Figure S20. C₂H₄ adsorption isotherms at 298 K in CTGU-45 with dual-sites Langmuir-Freundlich model fits.

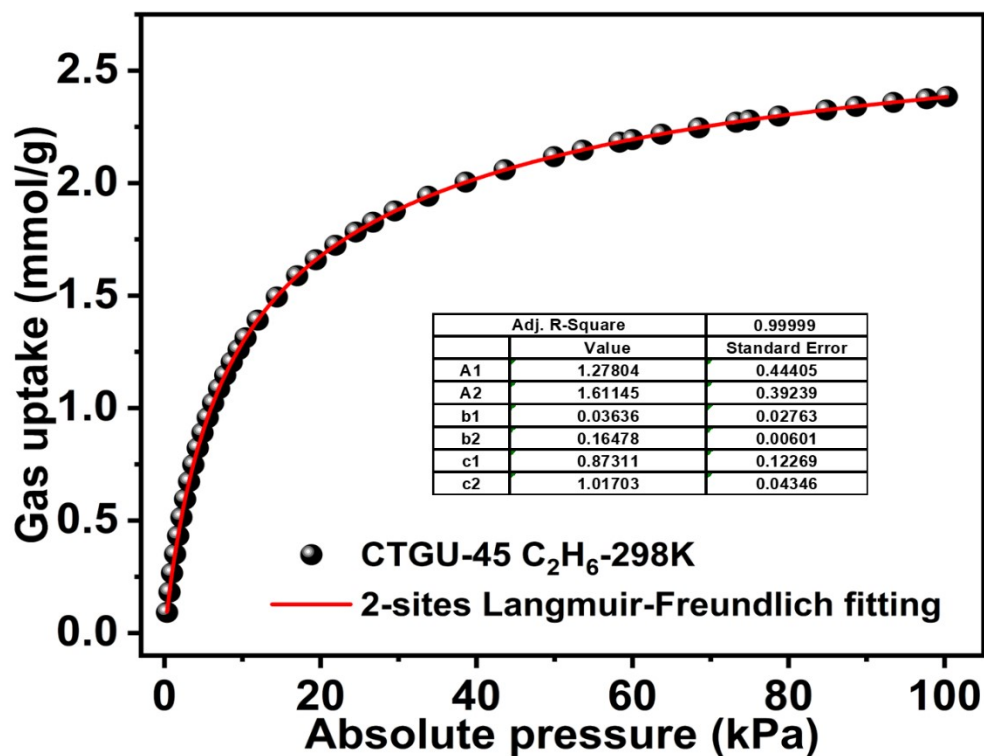


Figure S21. C₂H₆ adsorption isotherms at 298 K in CTGU-45 with dual-sites Langmuir-Freundlich model fits.

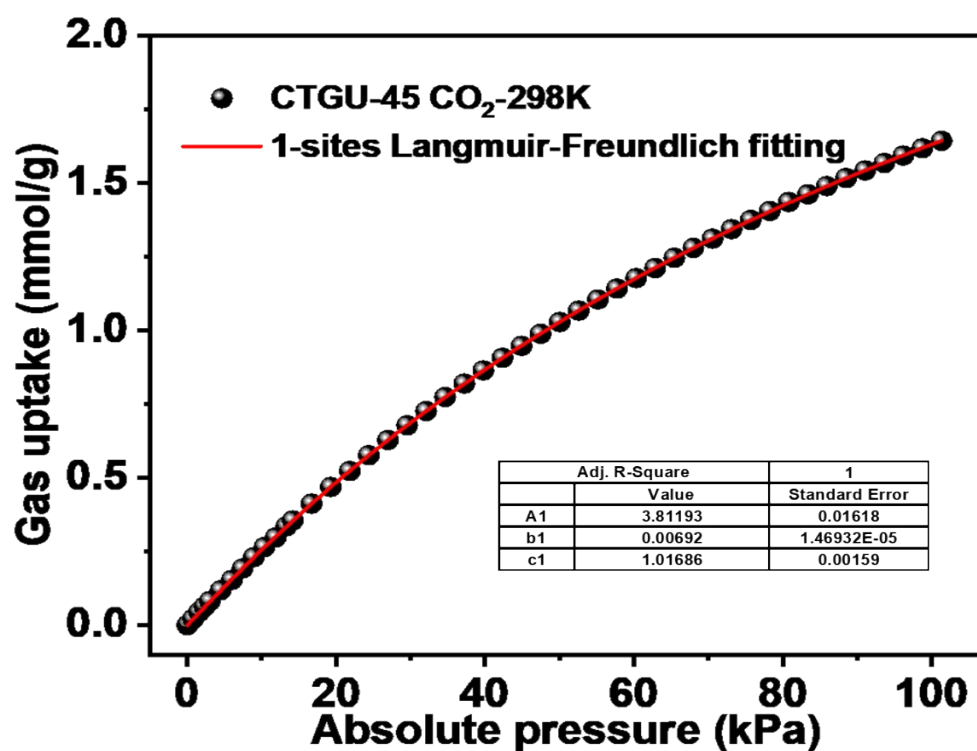


Figure S22. CO₂ adsorption isotherms at 298 K in CTGU-45 with single -site Langmuir-Freundlich model fits.

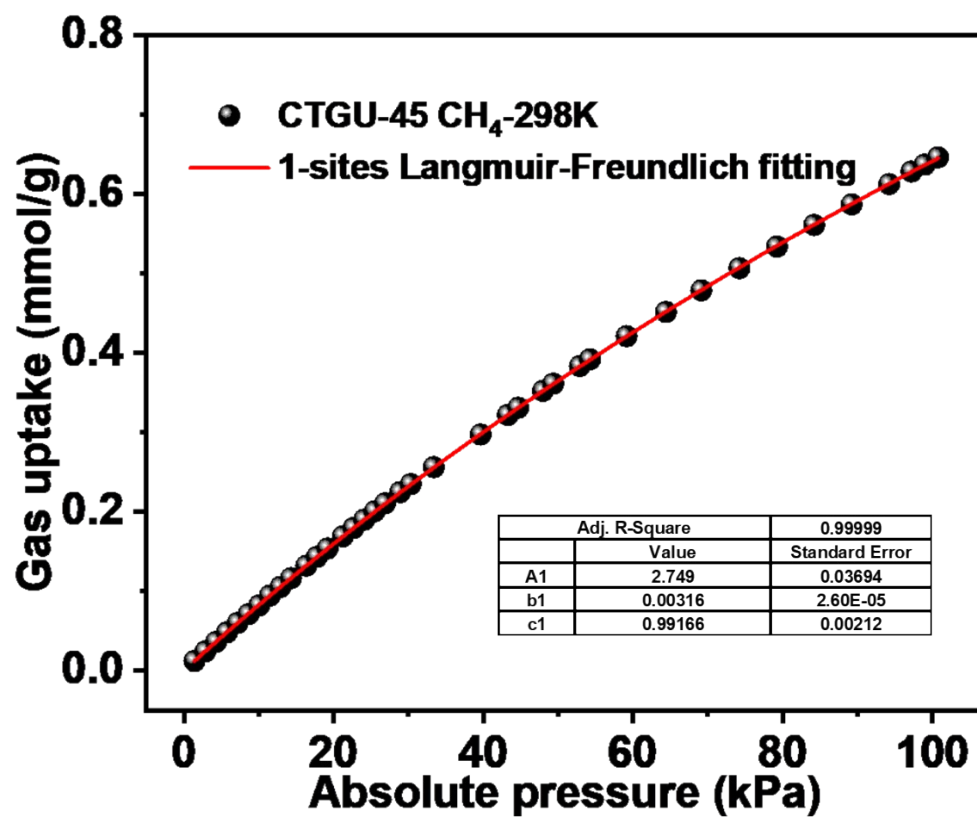


Figure S23. CH₄ adsorption isotherms at 298 K in CTGU-45 with single -site Langmuir-Freundlich model fits.

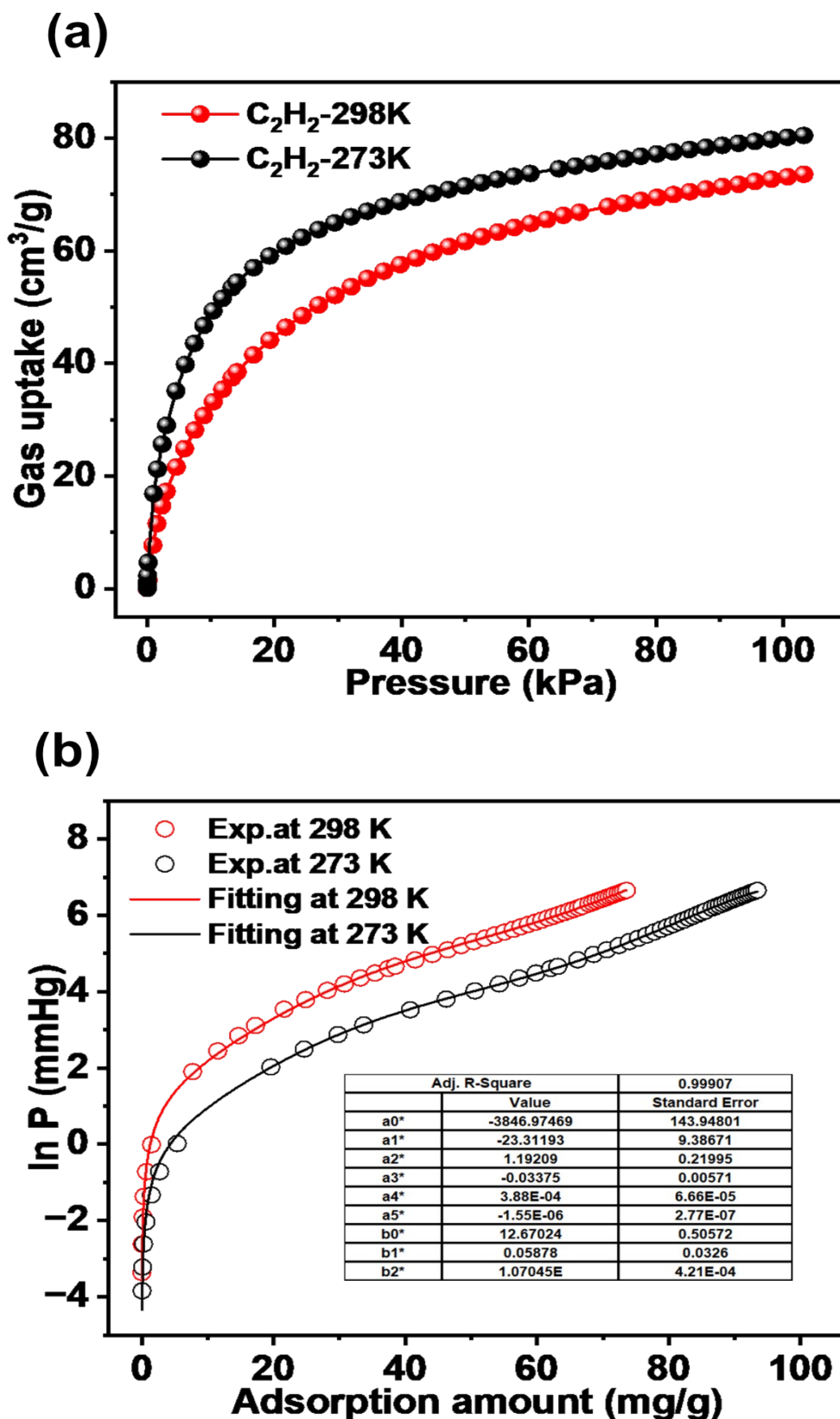


Figure S24. Virial fitting of (a) C_2H_2 adsorption isotherms of CTGU-45 for Q_{st} calculation.

The fitting parameters are listed in the picture (inset). Isotheric heat of adsorption of (b)

C_2H_2 on CTGU-45.

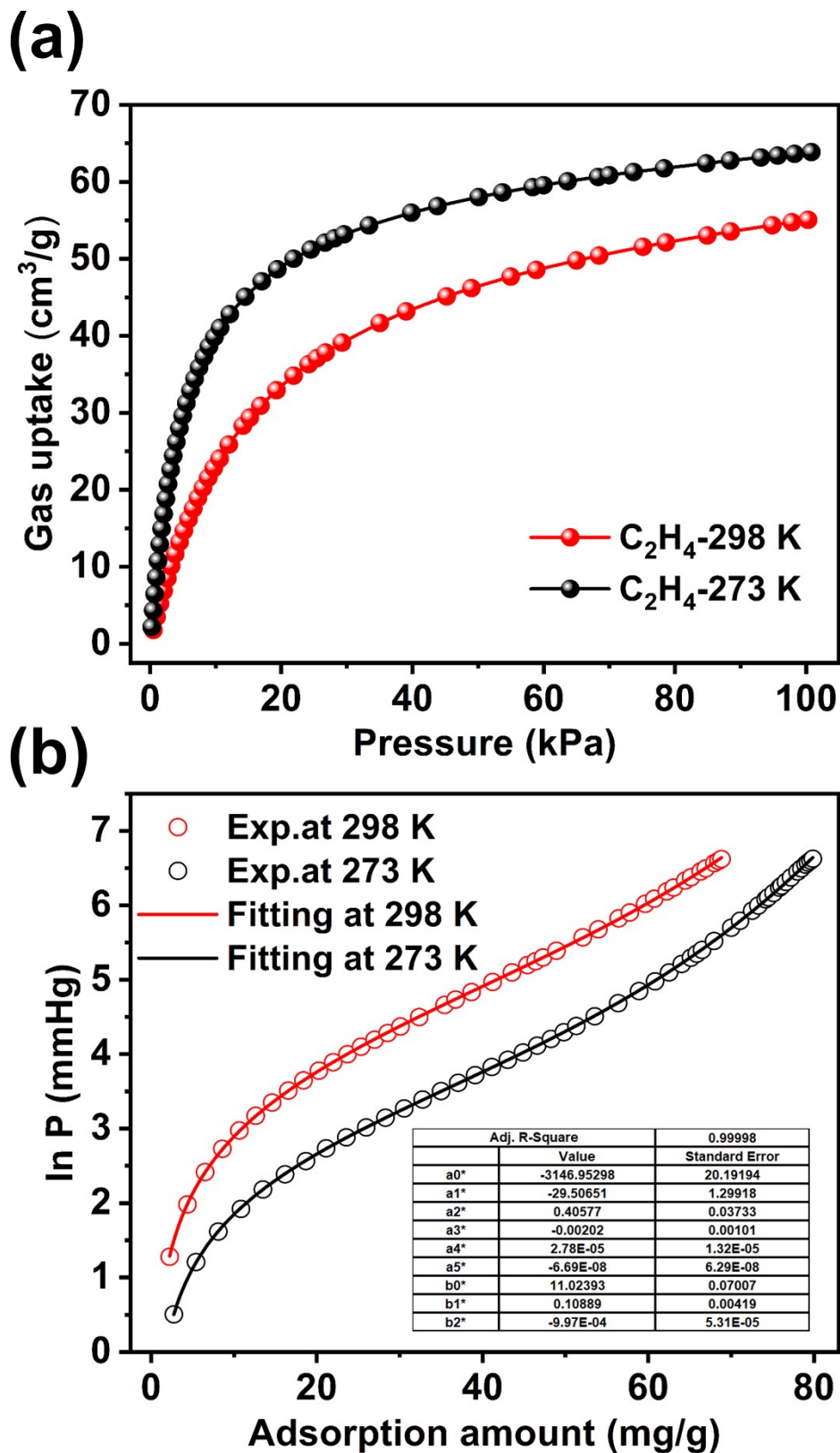


Figure S25. Virial fitting of (a) C_2H_4 adsorption isotherms of CTGU-45 for Q_{st} calculation.

The fitting parameters are listed in the picture (inset). Isothermic heat of adsorption of (b)

C_2H_4 on CTGU-45.

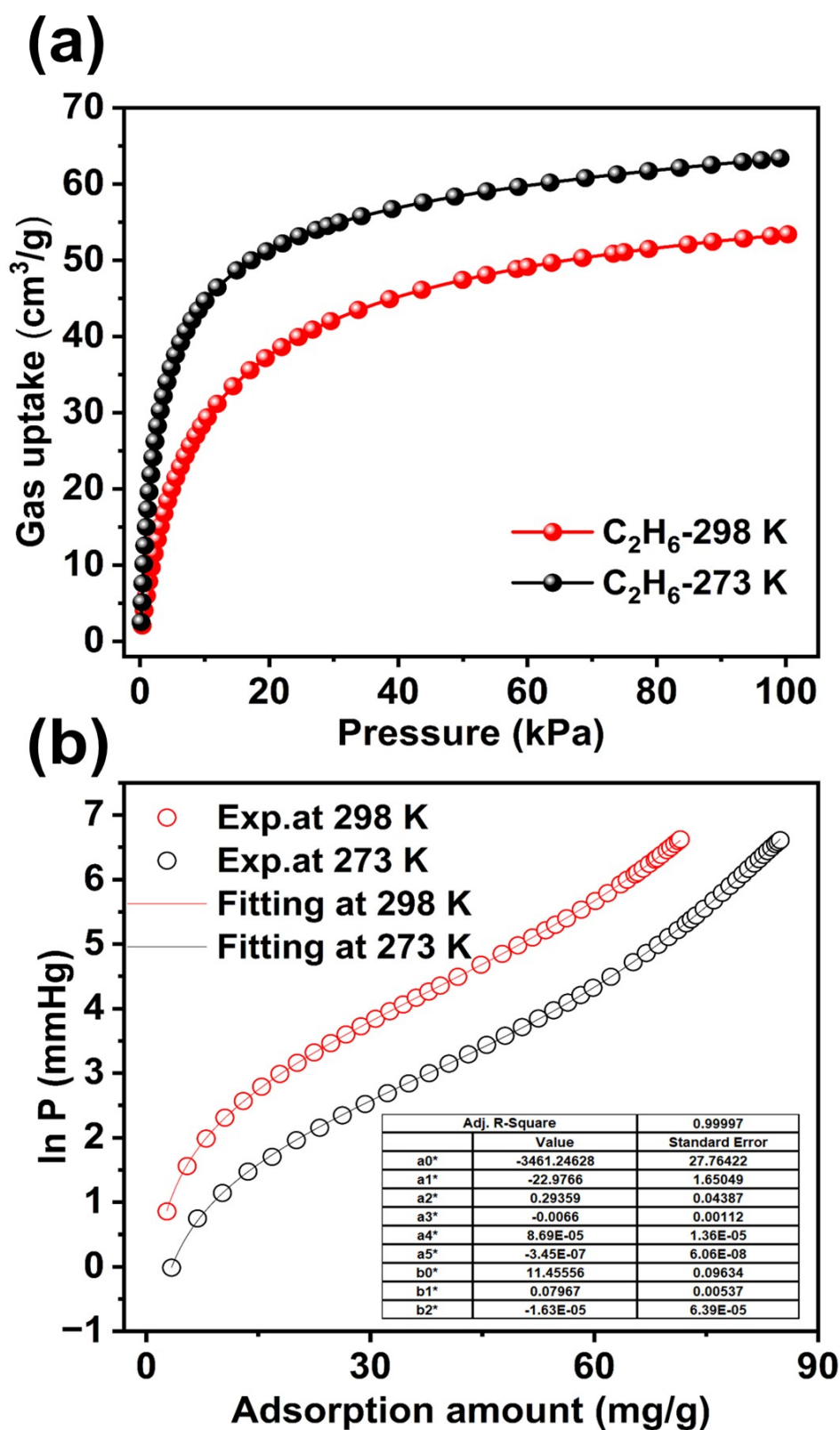


Figure S26. Virial fitting of (a) C_2H_6 adsorption isotherms of CTGU-45 for Q_{st} calculation.

The fitting parameters are listed in the picture (inset). Isothermic heat of adsorption of (b)

C_2H_6 on CTGU-45.

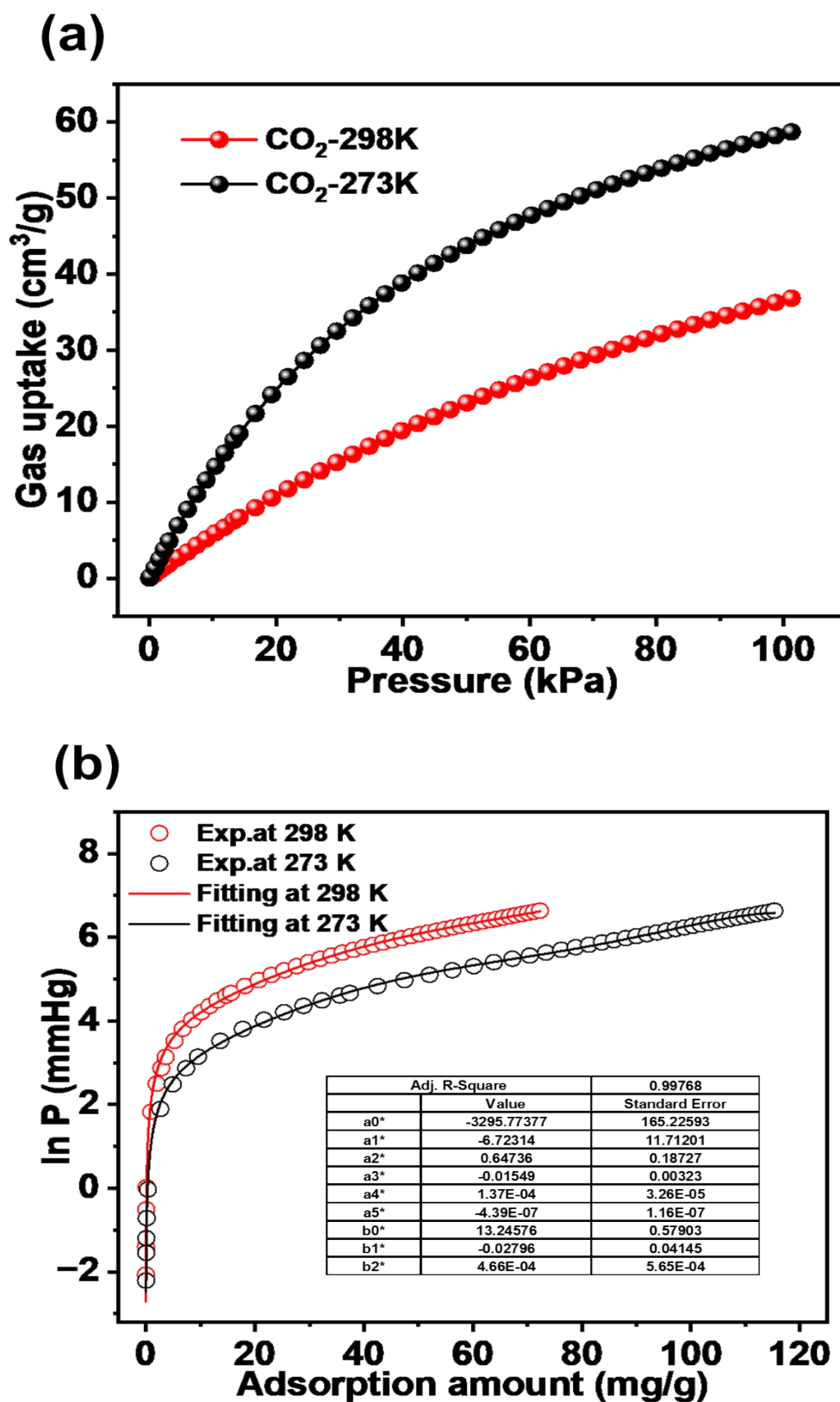


Figure S27. Virial fitting of (a) CO₂ adsorption isotherms of CTGU-45 for Q_{st} calculation.

The fitting parameters are listed in the picture (inset). Isothermic heat of adsorption of (b)

CO₂ on CTGU-45.

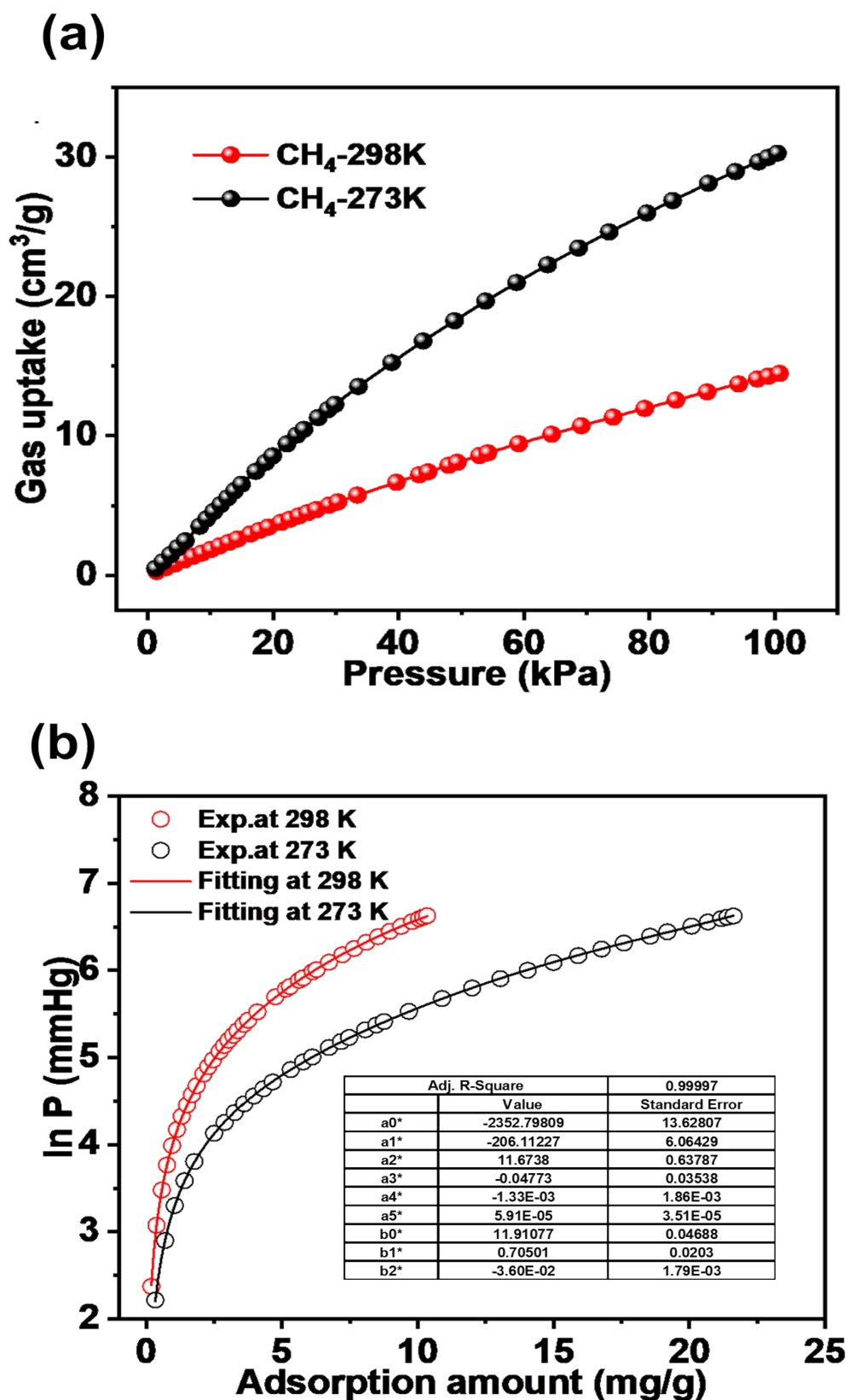
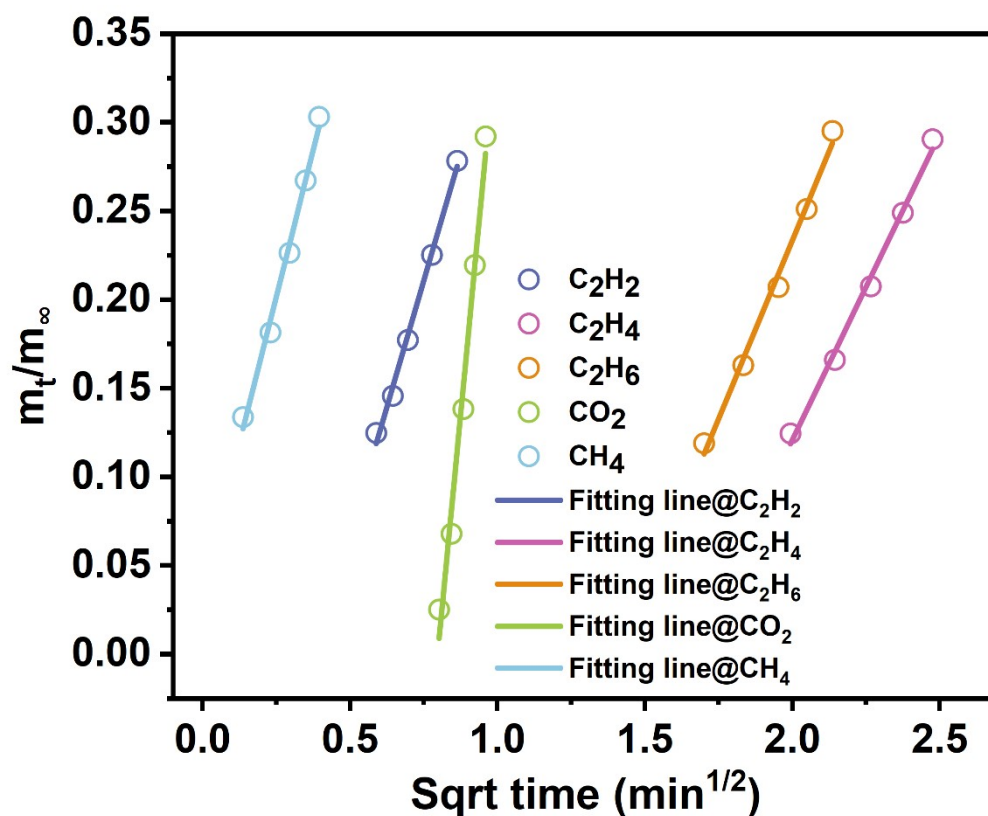


Figure S28. Virial fitting of (a) CH₄ adsorption isotherms of CTGU-45 for Q_{st} calculation.

The fitting parameters are listed in the picture (inset). Isotheric heat of adsorption of (b)

CH₄ on CTGU-45.



CTGU-48	C ₂ H ₂	CO ₂	CH ₄	C ₂ H ₄	C ₂ H ₆
Diffusion time constants, D_C/r_c^2 , s ⁻¹	0.0284	0.2628	0.0380	0.0104	0.0141
R ²	0.9929	0.9798	0.9886	0.9933	0.9920

Figure S29. The fitting of diffusion time constants based on the profiles of C₂H₂, C₂H₄, C₂H₆, CO₂, and CH₄ for CTGU-48, and the calculated diffusion time constants and R².

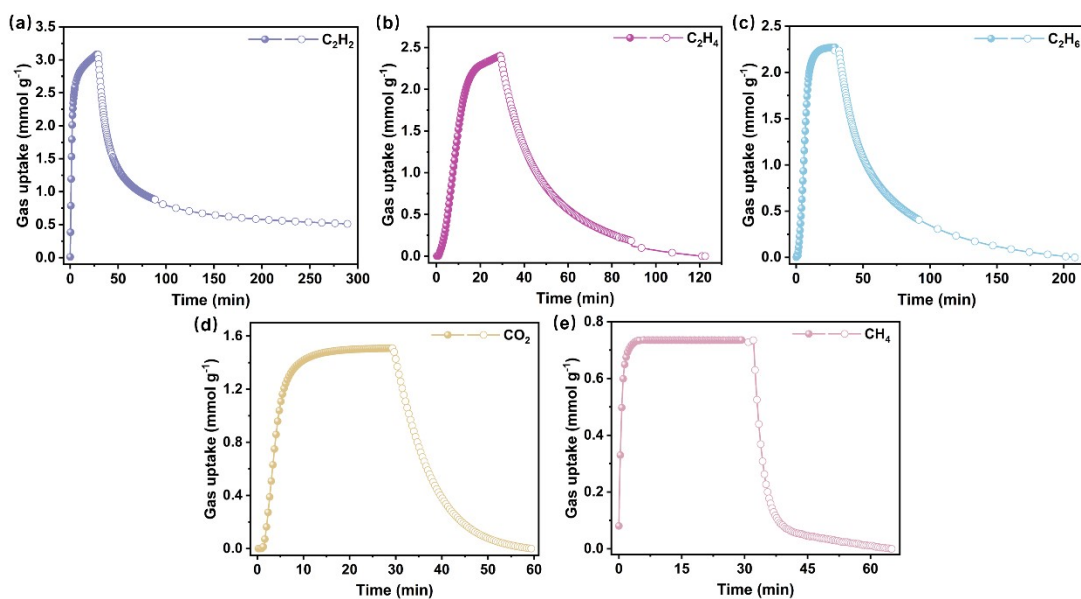


Figure S30. Adsorption/desorption kinetics profiles of CTGU-45 for C_2H_2 , C_2H_4 , C_2H_6 , CO_2 , and CH_4 .

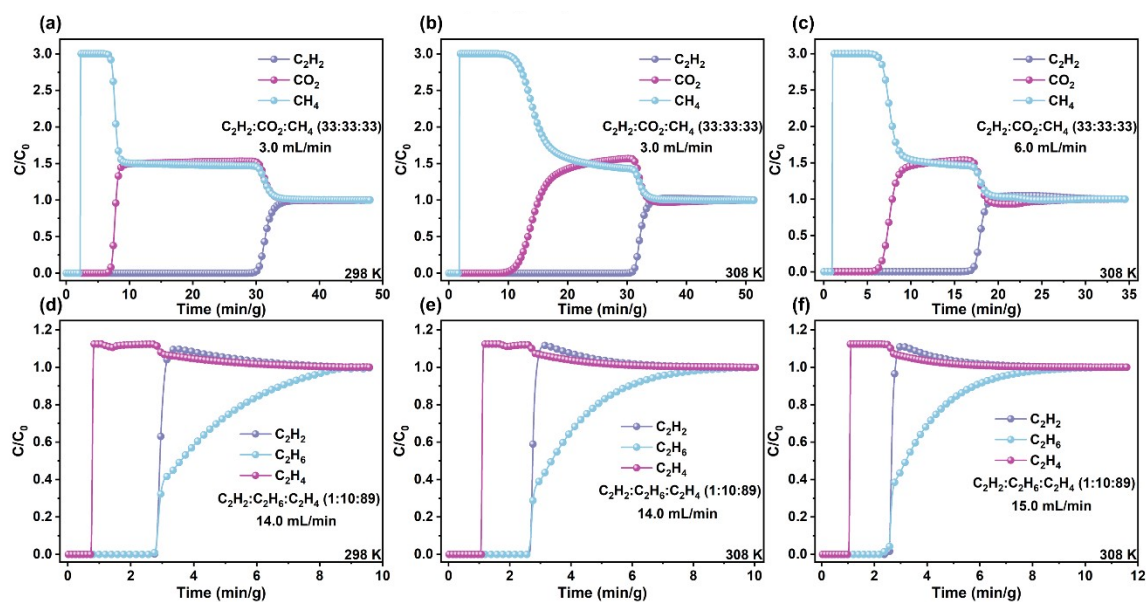


Figure S31. Experimental column breakthrough curves for (a-c) $C_2H_2/CO_2/CH_4$ (33/33/33, v/v/v) and (d-f) $C_2H_2/C_2H_6/C_2H_4$ (1/10/89, v/v/v) on CTGU-45 at 298 and 308 K with different total flow rates.

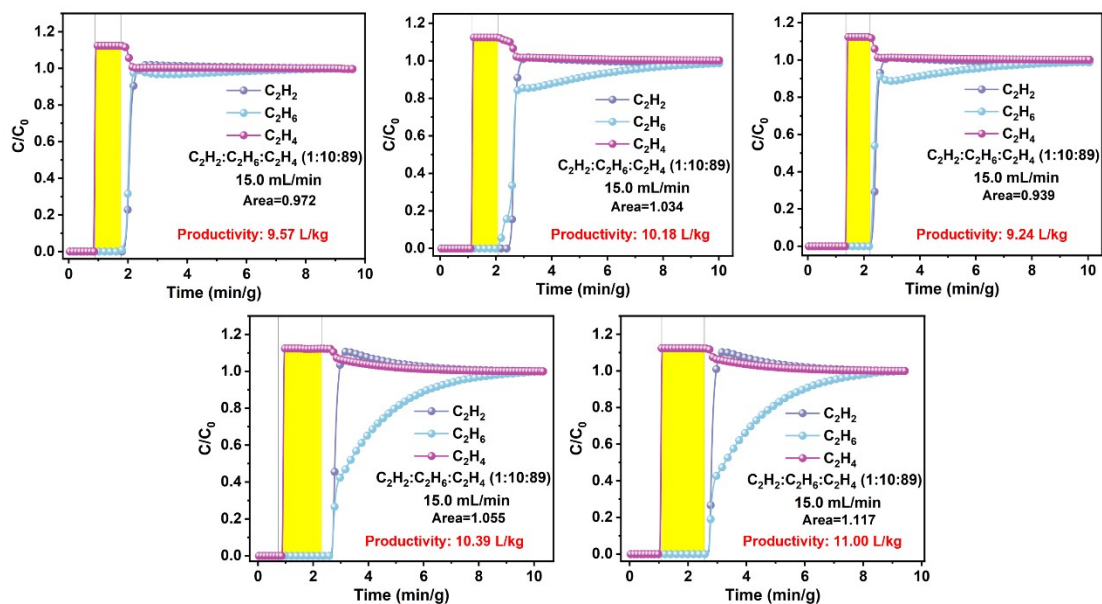


Figure S32. Breakthrough cycling test of CTGU-45 for $C_2H_2/C_2H_6/C_2H_4$ (1:10:89) at 298 K under a total flow rate of 15 mL min⁻¹.

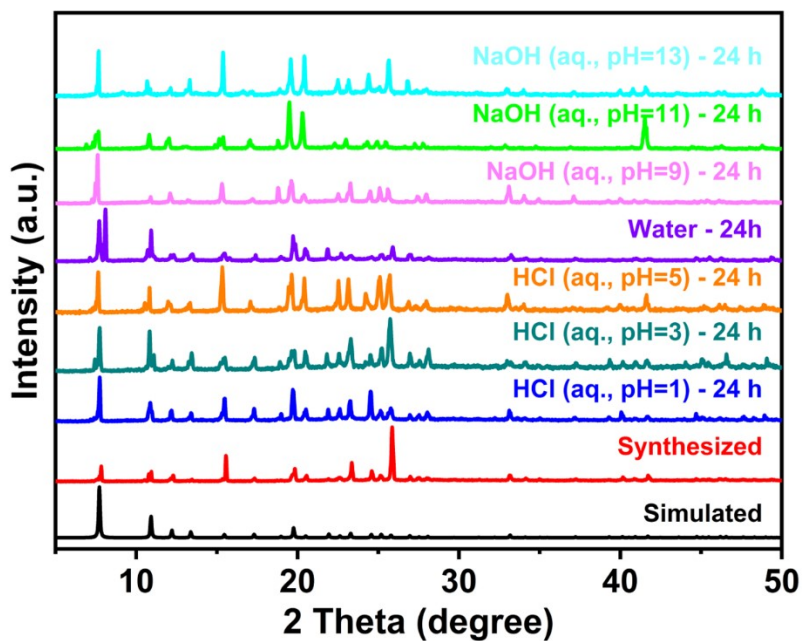


Figure S33. PXRD patterns of CTGU-45 after treatment with acidic or alkaline aqueous solution.

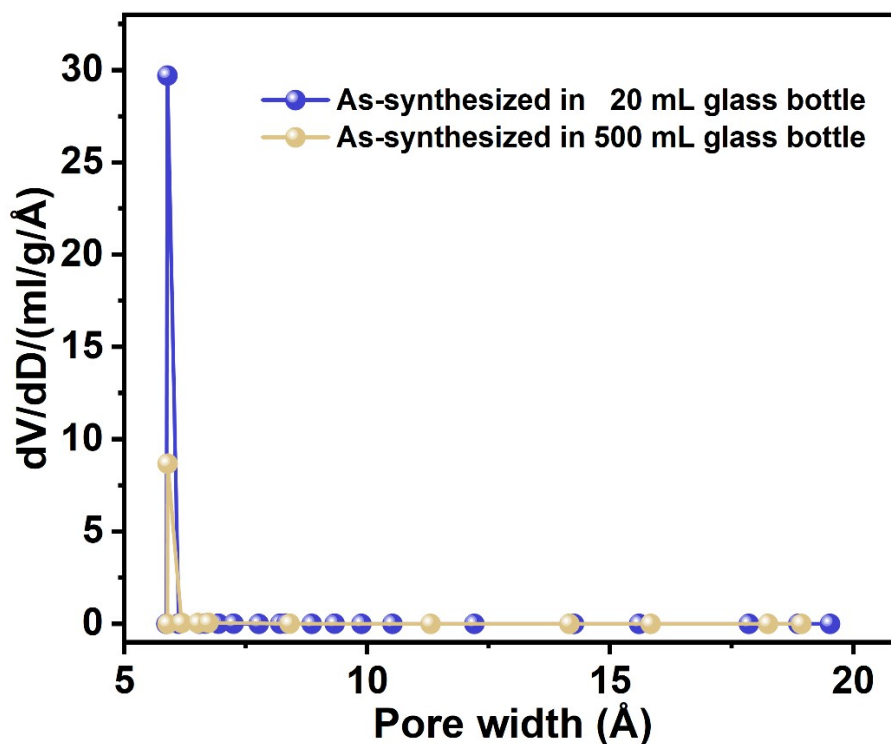


Figure S34. Pore size distributions of the CTGU-45 samples prepared at 500-mL and 20-mL scales obtained from the N₂ ads/desorption data (77 K).

Table S2. Comparison of the Anion-Pillared MOFs on C₂H₂ and CO₂ adsorption capacity, IAST selectivity of C₂H₂/CO₂, and adsorption enthalpy (Q_{st}).

Porous Materials	C ₂ H ₂ uptake (cm ³ /g)	CO ₂ uptake (cm ³ /g)	IAST selectivity (50:50)	Q _{st} (C ₂ H ₂) (kJ/mol)	Q _{st} (CO ₂) (kJ/mol)	Refs
CTGU-45	63.38	36.81	5.66	31.99	27.40	This work
SIFSIX-Cu-TPA	185.20	107.30	5.3	39.1	25.7	10
QDU-MOF-1	141.03	127.76	2.95	72.52	39.89	11
MPM-1-TIFSIX	101.47	86.91	0.83	30.1	48.4	12
TIFSIX-17-Ni	73.92	49.28	21	48.3	37.8	13
NBOFFIVE-dps-Cu	36.96	24.64	9	53.6	/	14
sql-SIFSIX-bpe-Zn	40	/	8.4	67.5	33.6	15
SIFSIX-DPA-Cu-i	75.59	22.5	9.34	46.53	26.36	16
SIFSIX-17-Ni	73.92	51.52	11.7	44.2	40.2	13
SIFSIX-pyz-SH-Ni	75.94	49.95	10	41.5	35.5	17
DICRO-4-Ni-I	43.01	23.07	14	37.7	33.9	18

TIFSIX-2-Cu-I	91.84	96.32	6.5	46.3	35.8	19
ZNU-8	113.12	49.73	3.74	27.2	23.4	20
ZNU-9	117.86	96.77	10.3	33.1	26.6	20
ZNU-12	176.52	96.98	13.35	36.08	31.89	21
ZNU-15	36.0	13.5	10.5	54.0	42.8	22
BSF-2	41.44	29.79	5.1	37.3	28.7	23
BSF-4	53.31	35.84	9.8	35	24.5	24
NBOFFIVE-3-Ni	85.12	42.56	6	36.7	25.0	25

Table S3. Summary of adsorption performance for one-step C₂H₄ purification materials at 298 K.

Porous Materials	C ₂ H ₂ uptake (mmol/g)	C ₂ H ₄ uptake (mmol/g)	C ₂ H ₆ uptake (mmol/g)	IAST selectivity (50:50)	Q _{st} (C ₂ H ₂) (kJ/mol)	Q _{st} (C ₂ H ₄) (kJ/mol)	Q _{st} (C ₂ H ₆) (kJ/mol)	Ref.
CTGU-45	2.83	2.46	2.38	5.66	31.99	25.80	27.3	
Zn-trz-ox	2.67	2.43	2.49	2.5	36.8	32.7	38.7	26
NUM-9	1.98 ^c	1.79 ^c	2.06 ^c	1.61	35.79	32.32	35.75	27
Zr-TCA	2.78	2.02	2.28	2.72	43.8	23.9	35.3	28
ZUL-100	3.62	2.42	2.82	2.12 ^b	36.5	29.6	34.2	29
ZSTU-2	3.11	2.35	2.73	1.62	23.5	32	33.5	30
Zn-atz-oba	2.77	2.03	2.04	1.27	27.5	27.0	30.0	31
NPU-1	5.1	4.2	4.5	1.32	27.88	23.95	29.1	32
TJT-100	4.46	3.44	3.70	1.2	31	25	29	33
Azole-Th-1	3.51	3.56	4.42	1.46	25.4	26.1	28.6	34
BUT-321	4.09	3.33	3.56	1.6	25.0	28.2	28.5	35
ZJNU-115	4.73	3.75	4.2	1.56	29.2	27.7	28.2	36
HIAM-326	2.91	1.85	2.28	1.9	24.98	23.39	27.54	37
MOF-303	7.94	5.00	5.00	1.7	31.7	24.3	25.1	38-39
MUV-11	3.98	1.72	1.83	1.53	20.3	23.5	25	30

References

1. Sheldrick, G. M. Crystal Structure Refinement with Shelxl. *Acta Crystallogr. C* **2015**, *71*, 3-8.
2. Dolomanov, O.; Bourhis, L.; Gildea, R.; Howard, J.; Puschmann, H. Olex2: A Complete Structure Solution, Refinement and Analysis Program. *J. Appl. Cryst.* **2009**, *42*, 339-341.
3. Myers, A. L.; Prausnitz, J. M. Thermodynamics of Mixed-Gas Adsorption. *AIChE J.* **1965**, *11*, 121-127.
4. Hand, D. W.; Loper, S.; Ari, M.; Crittenden, J. C. Prediction of Multicomponent Adsorption Equilibria Using Ideal Adsorbed Solution Theory. *Environ. Sci. Technol.* **1985**, *19*, 1037-1043.
5. Czepirski, L.; JagiełŁo, J. Virial-Type Thermal Equation of Gas—Solid Adsorption. *Chem. Eng. Sci.* **1989**, *44*, 797-801.
6. Fang, Y.; Bai, X.; Zhang, X.; Li, J.-R. Data-Driven Discovery of Metal–Organic Frameworks for Sieving Separation of Quinary C₅ Olefin Mixtures. *J. Am. Chem. Soc.* **2025**, *147*, 42016-42023.
7. Lee, K.; Howe, J. D.; Lin, L.-C.; Smit, B.; Neaton, J. B. Small-Molecule Adsorption in Open-Site Metal–Organic Frameworks: A Systematic Density Functional Theory Study for Rational Design. *Chem. Mater.* **2015**, *27*, 668-678.
8. Grimme, S. Semiempirical Gga-Type Density Functional Constructed with a Long-

Range Dispersion Correction. *J. Comput. Chem.* **2006**, *27*, 1787-1799.

9. Yang, H.; Wang, Y.; Krishna, R.; Jia, X.; Wang, Y.; Hong, A. N.; Dang, C.; Castillo, H. E.; Bu, X.; Feng, P. Pore-Space-Partition-Enabled Exceptional Ethane Uptake and Ethane-Selective Ethane–Ethylene Separation. *J. Am. Chem. Soc.* **2020**, *142*, 2222-2227.

10. Li, H.; Liu, C.; Chen, C.; Di, Z.; Yuan, D.; Pang, J.; Wei, W.; Wu, M.; Hong, M. An Unprecedented Pillar-Cage Fluorinated Hybrid Porous Framework with Highly Efficient Acetylene Storage and Separation. *Angew. Chem. Int. Edit.* **2021**, *60*, 7547-7552.

11. Li, H.-Y.; Xue, Z.-Z.; Han, S.-D.; Wang, G.-M.; He, T. A Microporous Fluorinated MOF for Efficient Separation of C₂H₂ from C₂H₂/CO₂ and C₂H₂/C₂H₄ Mixtures. *Sep. Purif. Technol.* **2025**, *357*, 130094.

12. Nugent, P. S.; Rhodus, V. L.; Pham, T.; Forrest, K.; Wojtas, L.; Space, B.; Zaworotko, M. J. A Robust Molecular Porous Material with High CO₂ Uptake and Selectivity. *J. Am. Chem. Soc.* **2013**, *135*, 10950-10953.

13. Mukherjee, S.; Kumar, N.; Bezrukov, A. A.; Tan, K.; Pham, T.; Forrest, K. A.; Oyekan, K. A.; Qazvini, O. T.; Madden, D. G.; Space, B.; Zaworotko, M. J. Amino-Functionalised Hybrid Ultramicroporous Materials That Enable Single-Step Ethylene Purification from a Ternary Mixture. *Angew. Chem. Int. Edit.* **2021**, *60*, 10902-10909.

14. Shivanna, M.; Otake, K.-i.; Song, B.-Q.; van Wyk, L. M.; Yang, Q.-Y.; Kumar, N.; Feldmann, W. K.; Pham, T.; Suepaul, S.; Space, B.; Barbour, L. J.; Kitagawa, S.; Zaworotko, M. J. Benchmark Acetylene Binding Affinity and Separation through Induced

Fit in a Flexible Hybrid Ultramicroporous Material. *Angew. Chem. Int. Edit.* **2021**, *60*, 20383-20390.

15. Gao, M.-Y.; Bezrukov, A. A.; Song, B.-Q.; He, M.; Nikkhah, S. J.; Wang, S.-Q.; Kumar, N.; Darwish, S.; Sensharma, D.; Deng, C.; Li, J.; Liu, L.; Krishna, R.; Vandichel, M.; Yang, S.; Zaworotko, M. J. Highly Productive C₃H₄/C₃H₆ Trace Separation by a Packing Polymorph of a Layered Hybrid Ultramicroporous Material. *J. Am. Chem. Soc.* **2023**, *145*, 11837-11845.

16. You, J.; Wang, H.; Xiao, T.; Wu, X.; Zhang, L.; Lu, C.-Z. Introducing High Concentration of Hexafluorosilicate Anions into an Ultra-Microporous MOF for Highly Efficient C₂H₂/CO₂ and C₂H₂/C₂H₄ Separation. *Chem. Eng. J.* **2023**, *477*, 147001.

17. Wen, H.-M.; Liao, C.; Li, L.; Yang, L.; Wang, J.; Huang, L.; Li, B.; Chen, B.; Hu, J. Reversing C₂H₂-CO₂ Adsorption Selectivity in an Ultramicroporous Metal-Organic Framework Platform. *Chem. Commun.* **2019**, *55*, 11354-11357.

18. Scott, H. S.; Shivanna, M.; Bajpai, A.; Madden, D. G.; Chen, K.-J.; Pham, T.; Forrest, K. A.; Hogan, A.; Space, B.; Perry Iv, J. J.; Zaworotko, M. J. Highly Selective Separation of C₂H₂ from CO₂ by a New Dichromate-Based Hybrid Ultramicroporous Material. *ACS Appl. Mater. Interfaces.* **2017**, *9*, 33395-33400.

19. Chen, K.-J.; Scott, Hayley S.; Madden, David G.; Pham, T.; Kumar, A.; Bajpai, A.; Lusi, M.; Forrest, Katherine A.; Space, B.; Perry, John J.; Zaworotko, Michael J. Benchmark C₂H₂/CO₂ and CO₂/C₂H₂ Separation by Two Closely Related Hybrid

Ultramicroporous Materials. *Chem* **2016**, *1*, 753-765.

20. Zhang, Y.; Sun, W.; Luan, B.; Li, J.; Luo, D.; Jiang, Y.; Wang, L.; Chen, B. Topological Design of Unprecedented Metal-Organic Frameworks Featuring Multiple Anion Functionalities and Hierarchical Porosity for Benchmark Acetylene Separation. *Angew. Chem. Int. Edit.* **2023**, *62*, e202309925.

21. Zhang, Y.; Han, Y.; Luan, B.; Wang, L.; Yang, W.; Jiang, Y.; Ben, T.; He, Y.; Chen, B. Metal-Organic Framework with Space-Partition Pores by Fluorinated Anions for Benchmark C₂H₂/CO₂ Separation. *J. Am. Chem. Soc.* **2024**, *146*, 17220-17229.

22. Chen, H.; He, Y.; Han, Y.; Hu, J.; Li, J.; Jiang, Y.; Keshta, B.; Wang, L.; Zhang, Y. A New Sifsix Anion Pillared Cage MOF with Crs Topological Structure for Efficient C₂H₂/CO₂ Separation. *Chin. J. Struct. Chem.* **2025**, *44*, 100508.

23. Zhang, Y.; Hu, J.; Krishna, R.; Wang, L.; Yang, L.; Cui, X.; Duttwyler, S.; Xing, H. Rational Design of Microporous MOFs with Anionic Boron Cluster Functionality and Cooperative Dihydrogen Binding Sites for Highly Selective Capture of Acetylene. *Angew. Chem. Int. Edit.* **2020**, *59*, 17664-17669.

24. Wang, L.; Sun, W.; Zhang, Y.; Xu, N.; Krishna, R.; Hu, J.; Jiang, Y.; He, Y.; Xing, H. Interpenetration Symmetry Control within Ultramicroporous Robust Boron Cluster Hybrid MOFs for Benchmark Purification of Acetylene from Carbon Dioxide. *Angew. Chem. Int. Edit.* **2021**, *60*, 22865-22870.

25. Kumar, N.; Mukherjee, S.; Harvey-Reid, N. C.; Bezrukov, A. A.; Tan, K.; Martins, V.;

Vandichel, M.; Pham, T.; van Wyk, L. M.; Oyekan, K.; Kumar, A.; Forrest, K. A.; Patil, K. M.; Barbour, L. J.; Space, B.; Huang, Y.; Kruger, P. E.; Zaworotko, M. J. Breaking the Trade-Off between Selectivity and Adsorption Capacity for Gas Separation. *Chem* **2021**, *7*, 3085-3098.

26. Wu, T.; Yu, C.; Krishna, R.; Qiu, Z.; Pan, H.; Zhang, P.; Suo, X.; Yang, L.; Cui, X.; Xing, H. Porous Materials with Suitable Pore Size and Dual-Functional Sites for Benchmark One-Step Ethylene Purification. *AIChE J.* **2024**, *70*, e18312.

27. Yang, S.-Q.; Sun, F.-Z.; Liu, P.; Li, L.; Krishna, R.; Zhang, Y.-H.; Li, Q.; Zhou, L.; Hu, T.-L. Efficient Purification of Ethylene from C₂ Hydrocarbons with an C₂H₆/C₂H₂-Selective Metal–Organic Framework. *ACS Appl. Mater. Interfaces* **2021**, *13*, 962-969.

28. Liu, Y.; Xiong, H.; Chen, J.; Chen, S.; Zhou, Z.; Zeng, Z.; Deng, S.; Wang, J. One-Step Ethylene Separation from Ternary C₂ Hydrocarbon Mixture with a Robust Zirconium Metal–Organic Framework. *Chin. J. Chem. Eng.* **2023**, *59*, 9-15.

29. Zhang, P.; Zhong, Y.; Zhang, Y.; Zhu, Z.; Liu, Y.; Su, Y.; Chen, J.; Chen, S.; Zeng, Z.; Xing, H.; Deng, S.; Wang, J. Synergistic Binding Sites in a Hybrid Ultramicroporous Material for One-Step Ethylene Purification from Ternary C₂ Hydrocarbon Mixtures. *Sci. Adv.* **8**, eabn9231.

30. Liu, P.; Wang, Y.; Chen, Y.; Yang, J.; Wang, X.; Li, L.; Li, J. Construction of Saturated Coordination Titanium-Based Metal–Organic Framework for One-Step C₂H₂/C₂H₆/C₂H₄ Separation. *Sep. Purif. Technol.* **2021**, *276*, 119284.

31. Cao, J.-W.; Mukherjee, S.; Pham, T.; Wang, Y.; Wang, T.; Zhang, T.; Jiang, X.; Tang, H.-J.; Forrest, K. A.; Space, B.; Zaworotko, M. J.; Chen, K.-J. One-Step Ethylene Production from a Four-Component Gas Mixture by a Single Physisorbent. *Nat. Commun.* **2021**, *12*, 6507.
32. Zhu, B.; Cao, J.-W.; Mukherjee, S.; Pham, T.; Zhang, T.; Wang, T.; Jiang, X.; Forrest, K. A.; Zaworotko, M. J.; Chen, K.-J. Pore Engineering for One-Step Ethylene Purification from a Three-Component Hydrocarbon Mixture. *J. Am. Chem. Soc.* **2021**, *143*, 1485-1492.
33. Hao, H.-G.; Zhao, Y.-F.; Chen, D.-M.; Yu, J.-M.; Tan, K.; Ma, S.; Chabal, Y.; Zhang, Z.-M.; Dou, J.-M.; Xiao, Z.-H.; Day, G.; Zhou, H.-C.; Lu, T.-B. Simultaneous Trapping of C_2H_2 and C_2H_6 from a Ternary Mixture of $C_2H_2/C_2H_4/C_2H_6$ in a Robust Metal–Organic Framework for the Purification of C_2H_4 . *Angew. Chem. Int. Edit.* **2018**, *57*, 16067-16071.
34. Xu, Z.; Xiong, X.; Xiong, J.; Krishna, R.; Li, L.; Fan, Y.; Luo, F.; Chen, B. A Robust Th-Azole Framework for Highly Efficient Purification of C_2H_4 from a $C_2H_4/C_2H_2/C_2H_6$ Mixture. *Nat. Commun.* **2020**, *11*, 3163.
35. Zhang, P.-D.; Wu, X.-Q.; Shuai, Q.; Yu, J.; Zhang, X.; Li, J.-R. Optimizing the Microenvironment of Pores in an MOF for Boosting Ethylene Purification from a Ternary-Component Mixture. *ACS Mater. Lett.* **2024**, *6*, 4632-4638.
36. Fan, L.; Zhou, P.; Wang, X.; Yue, L.; Li, L.; He, Y. Rational Construction and Performance Regulation of an In(III)–Tetraisophthalate Framework for One-Step

Adsorption-Phase Purification of C₂H₄ from C₂ Hydrocarbons. *Inorg. Chem.* **2021**, *60*, 10819-10829.

37. Liu, J.; Zhou, K.; Ullah, S.; Miao, J.; Wang, H.; Thonhauser, T.; Li, J. Precise Pore Engineering of *Fcu*-Type Y-MOFs for One-Step C₂H₄ Purification from Ternary C₂H₆/C₂H₄/C₂H₂ Mixtures. *Small* **2023**, *19*, 2304460.

38. Wen, H.-M.; Yu, C.; Liu, M.; Lin, C.; Zhao, B.; Wu, H.; Zhou, W.; Chen, B.; Hu, J. Construction of Negative Electrostatic Pore Environments in a Scalable, Stable and Low-Cost Metal-Organic Framework for One-Step Ethylene Purification from Ternary Mixtures. *Angew. Chem. Int. Edit.* **2023**, *62*, e202309108.

39. Xian, S.; Peng, J.; Pandey, H.; Graham, W.; Yu, L.; Wang, H.; Tan, K.; Thonhauser, T.; Li, J. Simultaneous Removal of C₂H₂ and C₂H₆ for C₂H₄ Purification by Robust Mofs Featuring a High Density of Heteroatoms. *J. Mater. Chem. A* **2023**, *11*, 21401-21410.