

Supporting Information

From Plastic Waste to Value-Added Chemicals: A Trimetallic MOF Strategy for Electrochemical PET Upcycling

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Synthesis of PET hydrolysate:

Firstly, the waste PET bottle was cut into small pieces of dimensions 5-7 mm. The 4g of PET waste were added into 50 ml of 2M KOH aqueous solution. This mixture was then transferred into SS-lined Teflon autoclave (capacity: 100 ml) and heated at 160 °C for 15 hours. The clear hydrolysate was finally collected and diluted to 1M KOH by adding 50 ml distilled water into prepared hydrolysate.

Materials characterizations:

The structural properties of the as synthesized Co-MOF, NiMn@Co-MOF and NiMn@NF electrodes were characterized by powder X-ray diffraction (XRD) using a Bruker D2 Phaser diffractometer with Cu K α radiation ($\lambda = 1.54184 \text{ \AA}$). The surface morphology and elemental composition were examined using field-emission scanning electron microscopy (FE-SEM, Phenom Pharos G2) coupled with an energy-dispersive X-ray spectrometer (EDS). Raman spectra were recorded with an i-Raman Plus spectrometer (Metrohm Group). The surface chemical composition was further studied using X-ray photoelectron spectroscopy (XPS).

Electrochemical measurements:

A standard three-electrode set-up with as-prepared Co-MOF, NiMn@Co-MOF and NiMn@NF electrodes as working electrodes, Ag/AgCl electrode (saturated with 3 M KCl) as the reference, and a platinum wire as the counter electrode was used to analyse the electrochemical properties. The Metrohm PGSTAT-M204 electrochemical workstation was used for electrochemical measurements in 1M KOH electrolyte with and without EG, and PET hydrolysate. All the potentials were calculated with respect to the reversible hydrogen electrode (RHE):

$$E(\text{RHE}) = E_{\text{Ag/AgCl}} + 0.1976 + (0.059 \times \text{pH})$$

The linear sweep voltammetry (LSV) curves were recorded at scan rate of 5mV/s. The polarization curves were measured with 90% of iR-compensation. The Tafel slope was calculated to study the reaction kinetics and to determine the rate determining step (RDS). The charge-transport behaviour of electrodes was analysed using electrochemical impedance spectroscopy (EIS). The cyclic-voltammetry curves were recorded in non-faradaic region at different scan rate 10-100 mV/s. The double layer capacitance (C_{dl}) was determined to study the electrochemically active surface area (ECSA). To study the surface reconstruction and mechanism of OER and EGOR, in-situ operando EC-Raman spectroscopy was accomplished using i-Raman Plus spectrometer (Metrohm Group) and VIONIC EC-workstation (Metrohm) having 532 nm photo-excitation. The chrono-amperometry and chrono-potentiometry tests were accomplished to study the stability of the long-term electrolysis for PET-upcycling.

The specific capacitance (C_s) was calculated using following equation[1]:

$$C_s = \frac{\int_{V_1}^{V_2} I dV}{2\eta\Delta V} \quad (1)$$

Here $\int_{V_1}^{V_2} I dV$ is the area of CV loops, η is the scan rate (V/s), and ΔV is potential window.

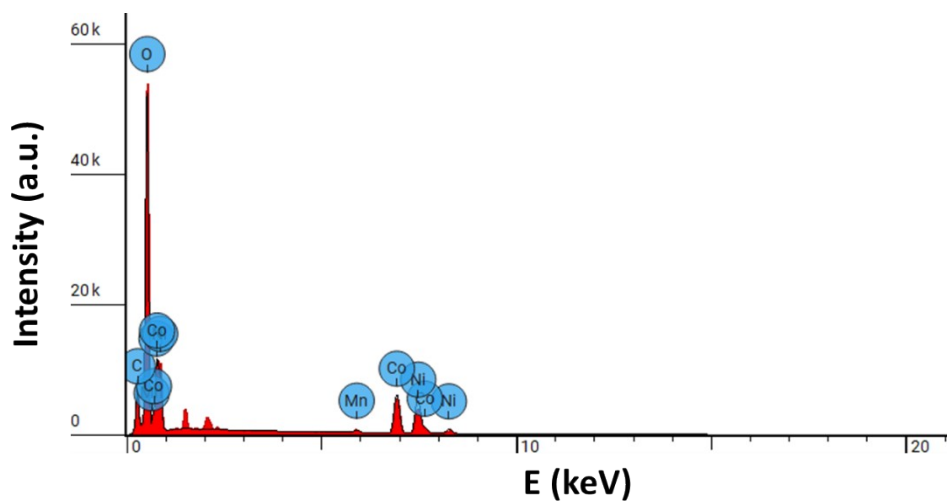


Figure S1 EDS pattern of NiMnCo-MOF.

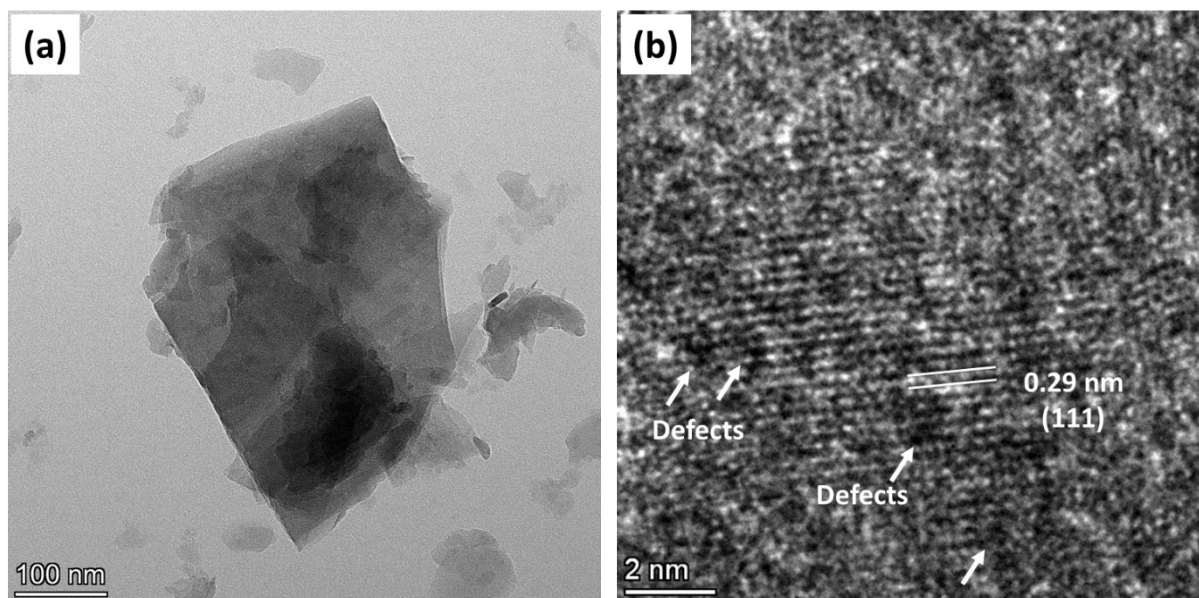


Figure S2 (a) TEM image, (b) HR-TEM image of NiMnCo-1.

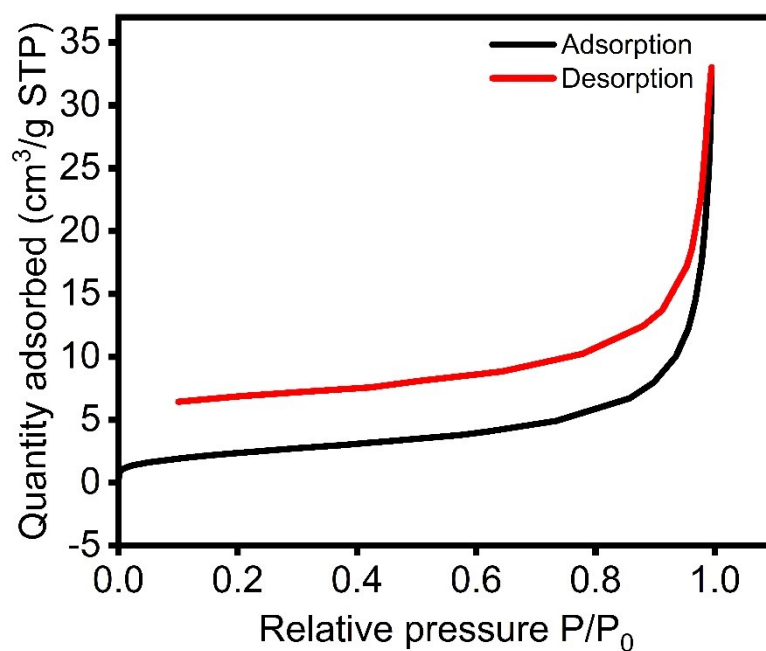


Figure S3 Brunauer-Emmett-Teller (BET) analysis: a nitrogen adsorption-desorption isotherms and pore size distribution of NiMnCo-1 electrocatalyst.

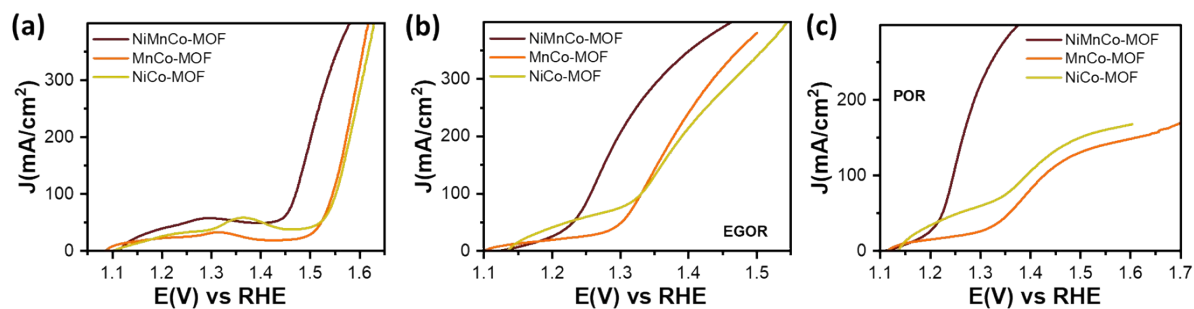


Figure S4 Polarization curves for NiMnCo-1, MnCo-MOF and NiCo-MOF for (a) OER, (b) EGOR (1M KOH + 0.3M EG), and (c) POR (PET hydrolysate).

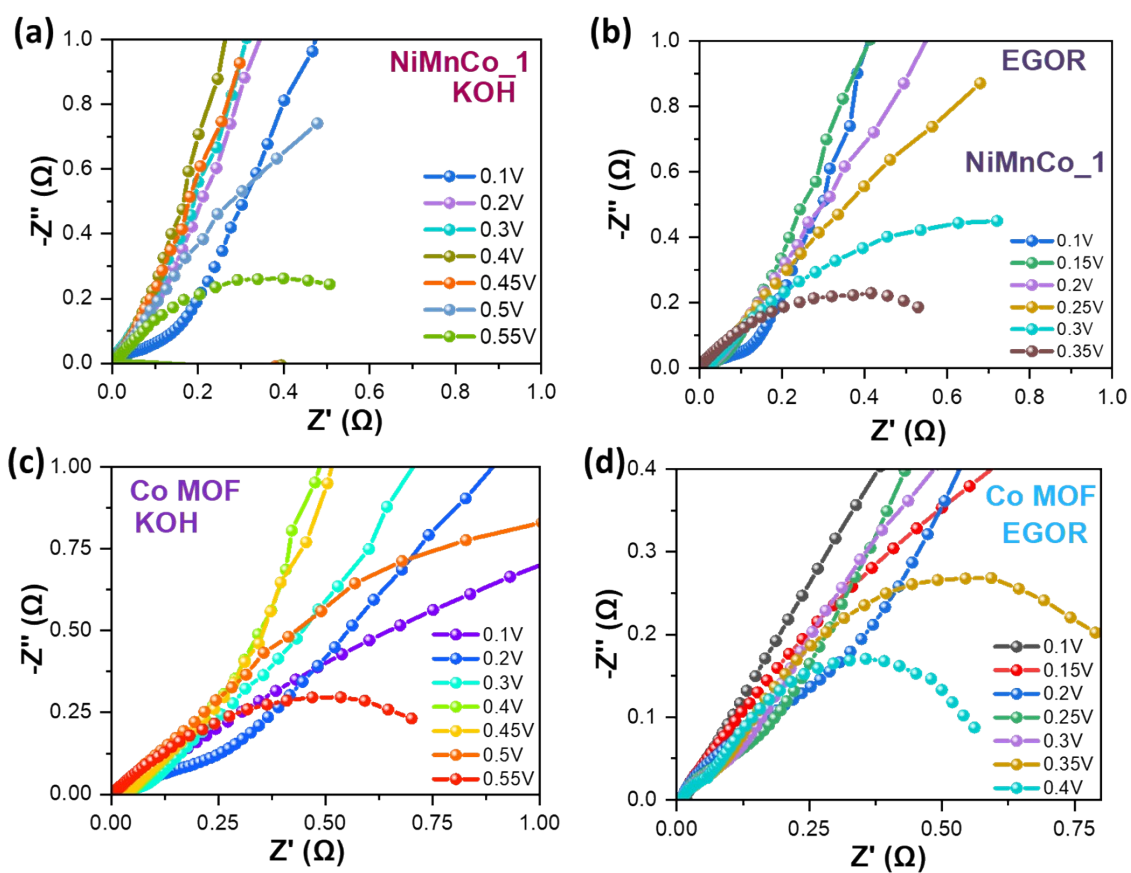


Figure S5 Nyquist plots for Co-MOF and NiMnCo-MOF for OER and EGOR.

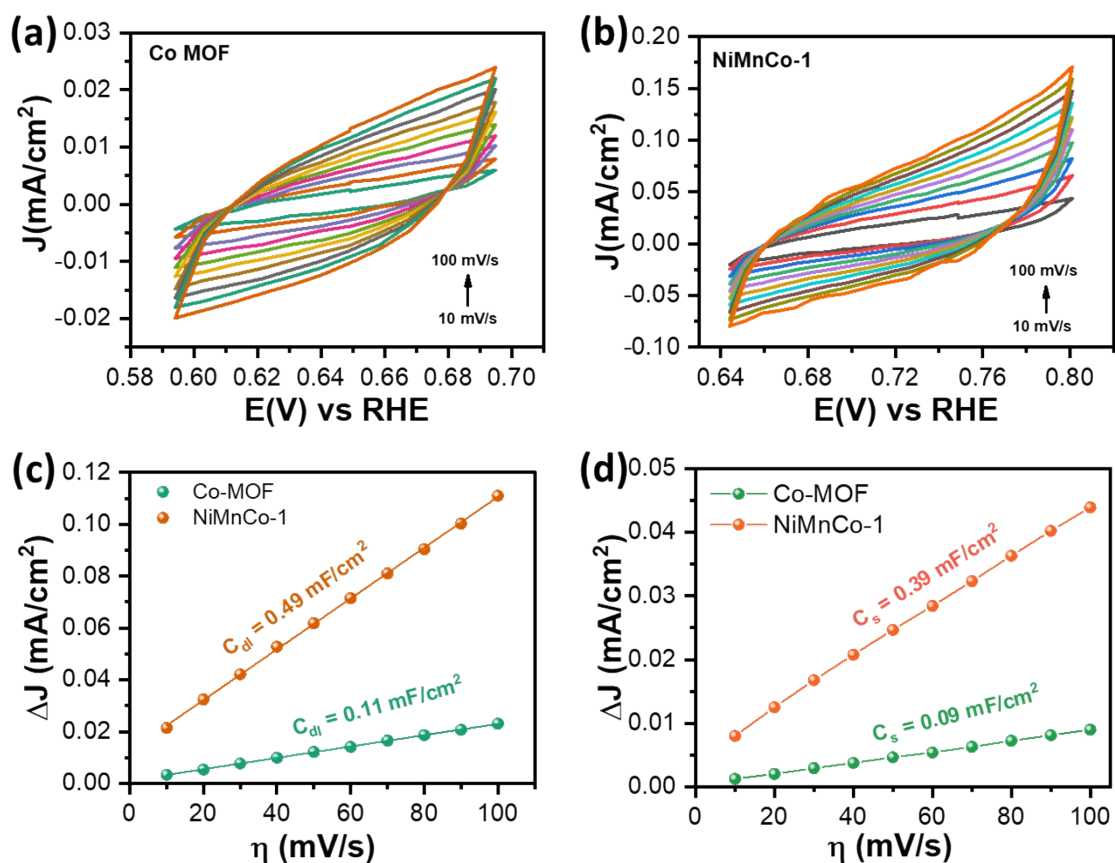


Figure S6 CV curves in non-faradaic potential range (a) for Co MOF and (b) NiMnCo-1, (c) ΔJ vs scan rate (η) for evaluation of double layer capacitance (C_{dl}), (d) ΔJ vs scan rate (η) for evaluation of specific capacitance (C_s) for Co MOF and NiMnCo-1.

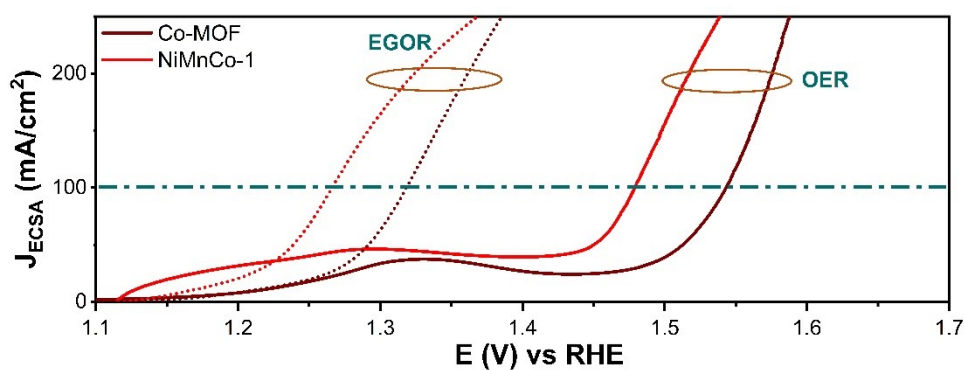


Figure S7 Normalized polarization curves OER and EGOR performance of Co-MOF and NiMnCo-1.

Table S1 Optimized Chromatographic Conditions.

Parameters	Experimental conditions
Instrument	Shimadzu High-Performance Liquid Chromatographic System, Japan (LC-2010 CHT), equipped with PDA detector fitted with quaternary gradient pump, degasser, column oven and autosampler
Column	Luna C ₁₈ Column (250 mm×4.6 mm; 5μm)
Mobile phase	27.5 mM H ₂ SO ₄ (0.75 mL of H ₂ SO ₄ in 500 mL of Milli-Q Water)
Mobile phase Ratio	100 % v/v
Flow rate	0.3 mL/min
Diluent	Milli-Q Water
Injection volume	20 μL
Column oven temperature	35 °C
Auto sampler temperature	15 °C
Detector	Photo Diode Array (PDA)
Lamp	D ₂
Detection wavelength	210 nm
Software	LabSolutions
Run time	20 minutes
These were optimized chromatographic conditions which gives satisfactory results and lie well within acceptance criteria.	

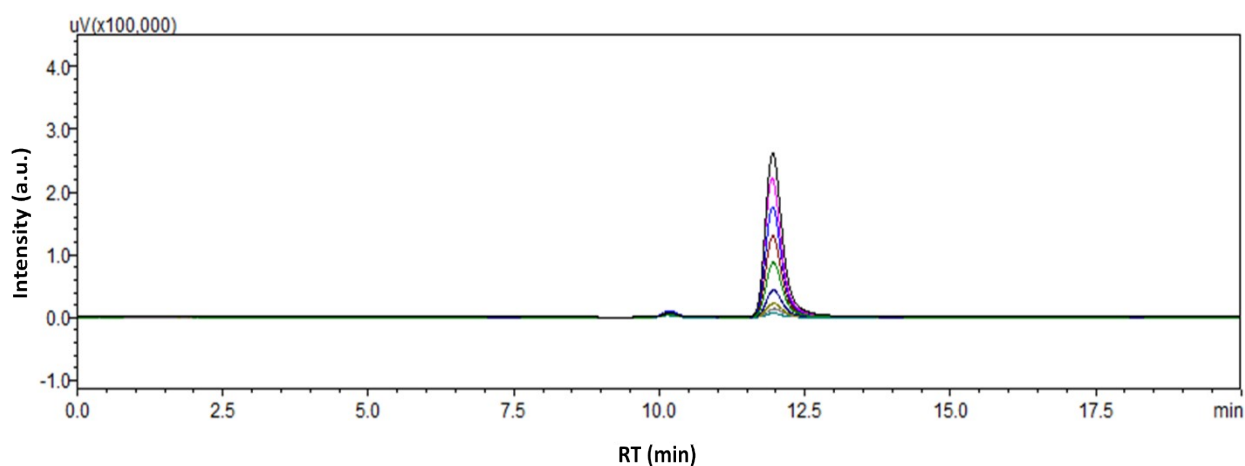


Figure S8 Chromatographs of standard formate solution for calibration.

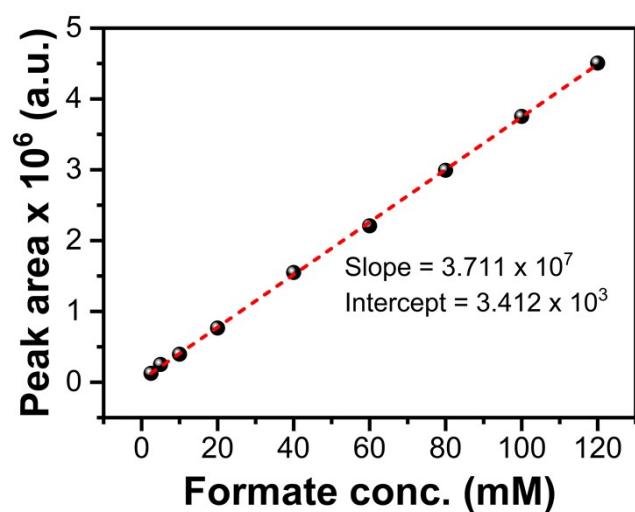


Figure S9 Calibration curve for quantification of formate.

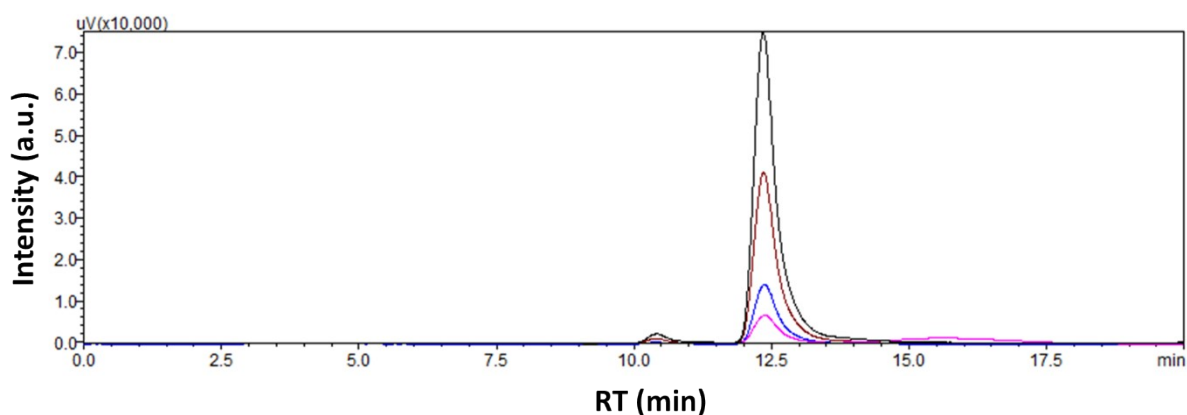


Figure S10 Chromatographs of EG electrolyte after electrolysis at different current densities (10, 20, 50 and 100 mA/cm²) for 2 hours.

The Faradaic efficiency (FE) for the EG to formate conversion can be calculate using **equation: S1**,

$$FE (\%) = \frac{3 \times HCOO^- (mol) \times 96485 (C/mol)}{Total\ charge} \times 100\%$$

(S1)

Table S2 Quantification of formate and Faradaic efficiency.

Current density (mA/cm ²)	Charge (C)	Formate production rate (m mol cm ⁻² h ⁻¹)	FE (%)
10	72	0.092	74
20	144	0.219	88
50	360	0.590	95

100	720	1.218	98
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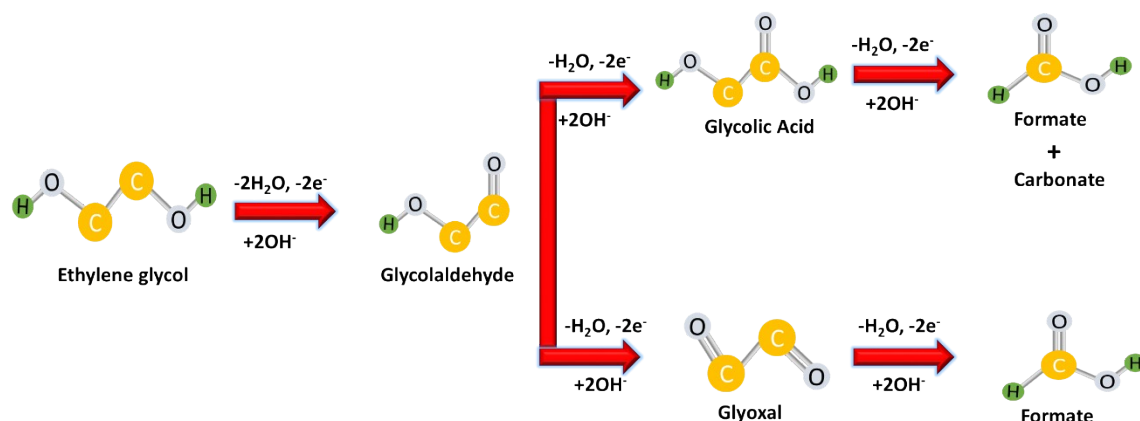


Figure S11 Schematic diagram of EG oxidation pathways in alkaline electrolyte.

Table S3 Comparison of PET electrolysis performance of NiMnCo-MOF with previous reports.

Catalysts	PET treatment and Measurement condition	Potential (V)@current density	Anode FE (%) (Formate)	Ref.
NiMnCo-MOF	4 g PET Bottle + 50 ml 2M KOH 150°C for 15 hr [single cell]	1.25V vs RHE@ 100 mA/cm ²	98% @ 100 mA/cm ²	This work
Ce-NiCoS	4 g PET Bottle + 50 ml 2M KOH 150°C for 15 hr [single cell]	1.39 V @ 10 mA/cm ² 1.61 V @ 100 mA/cm ²	97% @10 mA/cm ²	[2]
Ni-Fe ₃ Se ₄	4 g PET Bottle + 50 ml 2M KOH 150°C for 15 hr [single cell]	1.49 V @ 10 mA/cm ² 1.60 V @ 50 mA/cm ²	89% @50 mA/cm ²	[3]
NiCe@NiTe	4 g PET Bottle + 50 ml 2M KOH 150°C for 15 hr [single cell]	1.55 V @ 10 mA/cm ²	96.5%@10 mA/cm ² 85.8%@ 20 mA/cm ²	[4]
OMS-Ni ₁ -CoP	6.3 g PET + 100 ml 2M KOH [Single cell]	1.52 V @ 10 mA/cm ²	96%	[5]
CuCo ₂ O ₄ /NF	5g PET + 50 ml 5M KOH [Membrane electrode assembly (MEA) flow cell]	1.56 V @ 100 mA/cm ²	93%	[6]
Ni ₃ N/W ₅ N ₄	2.0 g PET bottle + 100	1.47 V @ 50	85%	[7]

	ml 4M KOH [AEM H-type cell]	mA/cm ²		
NiCo ₂ O ₄ /CFP	0.768 g PET powder was added in 40 mL of 1 M NaOH solution and autoclaved at 180°C for 2 h. [H-type cell (anion exchange membrane, AEM)]	1.9 V @ 20 mA/cm ² Cathode:CO ₂ RR	90%	[8]
CuO nanowire	0.77 g PET powder was added in 40 mL of 1 M KOH solution and autoclaved at 180°C for 2h	- [H-type cell]	88%	[9]

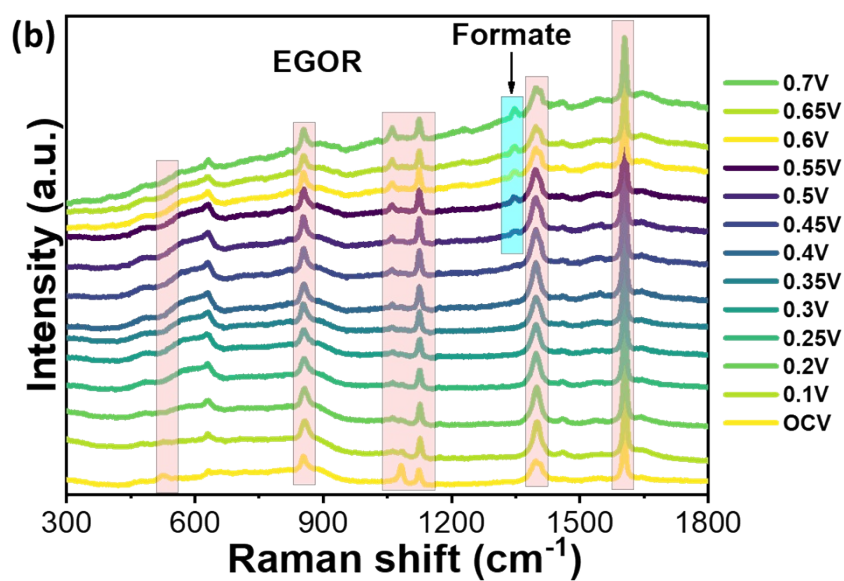
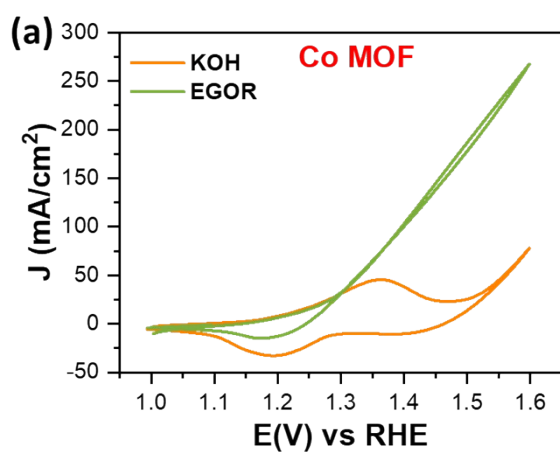


Figure S12 (a) CV curves of Co-MOF in 1 M KOH with and without 0.3 M EG and (b) In-situ Raman spectra of Co-MOF in 1 M KOH with 0.3 M EG.

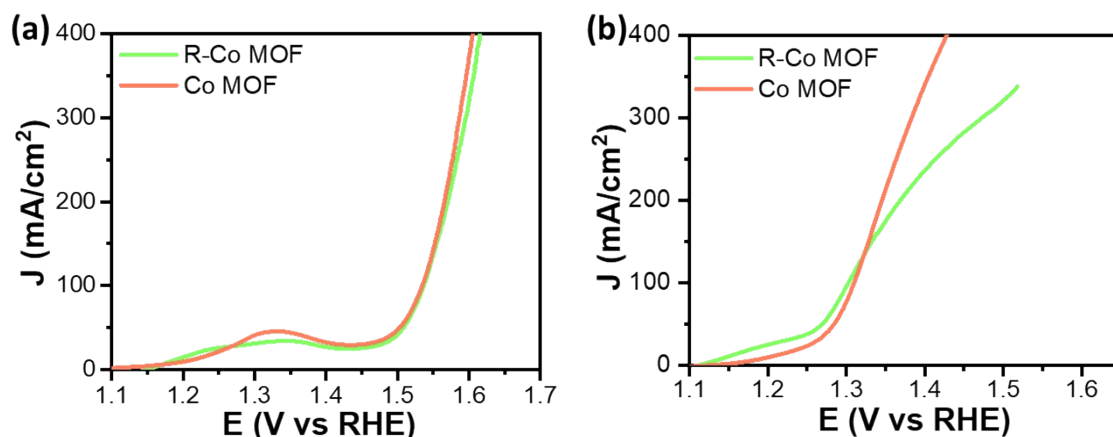


Figure S13 Polarization curves for R-Co-MOF (prepared with recovered TPA) and Co-MOF (a) for OER and (b) for EGOR performance.

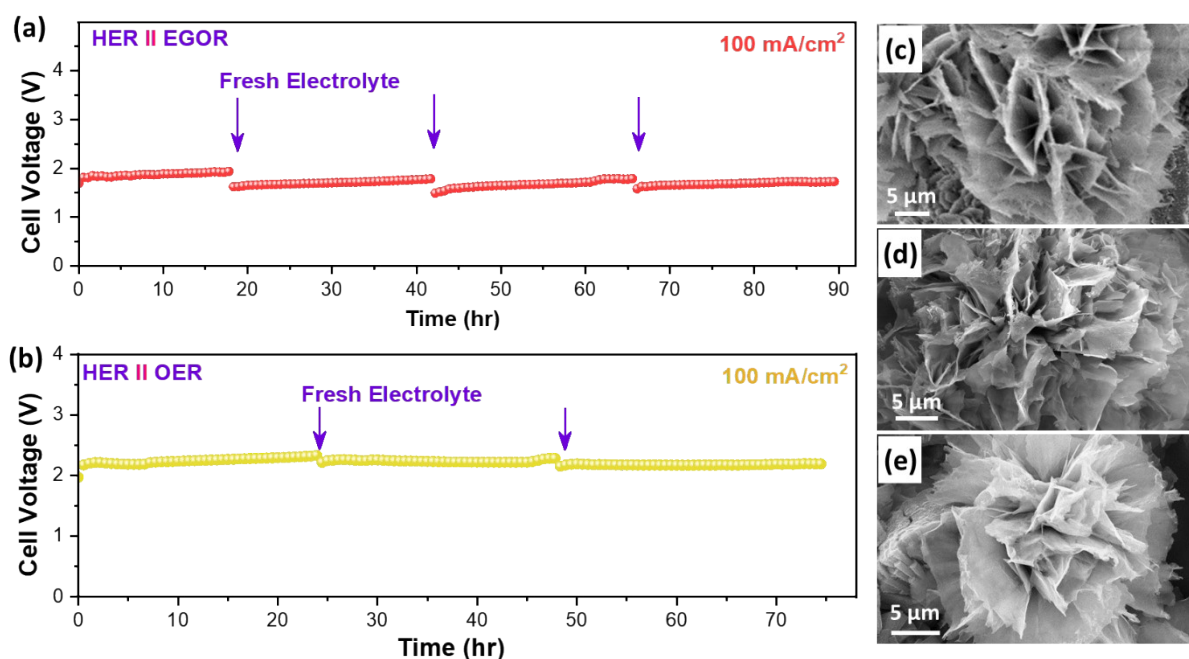


Figure S14 Chrono-potentiometry curve at 100 mA/cm² for study of stability of NiMnCo-MOF (a) in 1M KOH+0.3 M EG, (b) in 1M KOH and SEM images of NiMnCo-MOF (c) before electrolysis, (d) after OER, (e) after EGOR.

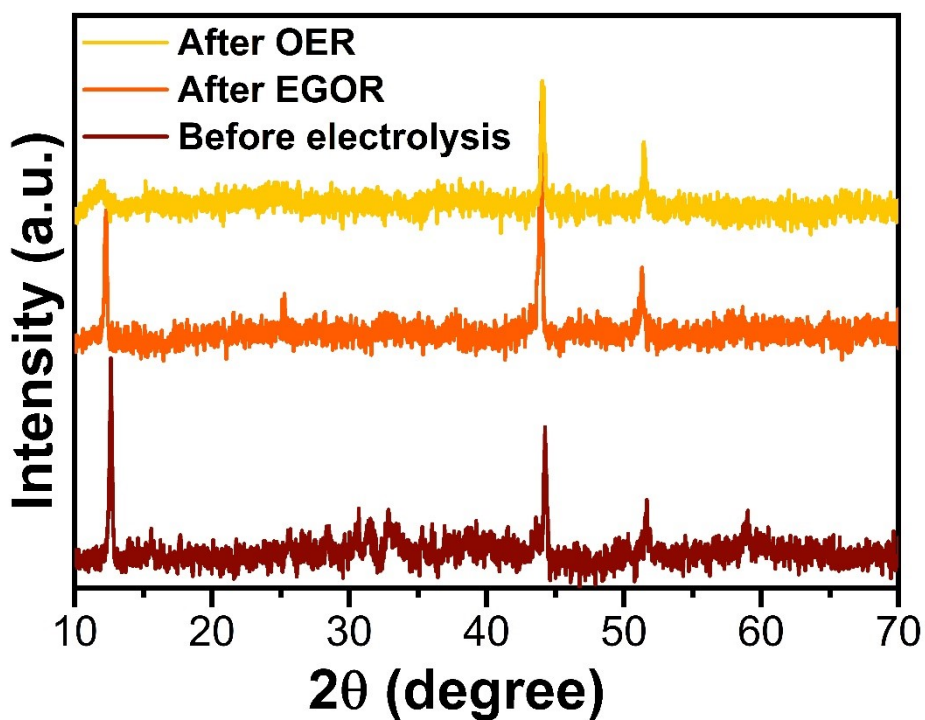


Figure S15 Powder XRD patterns of NiMnCo-1 before electrolysis, after OER and after EGOR performance.

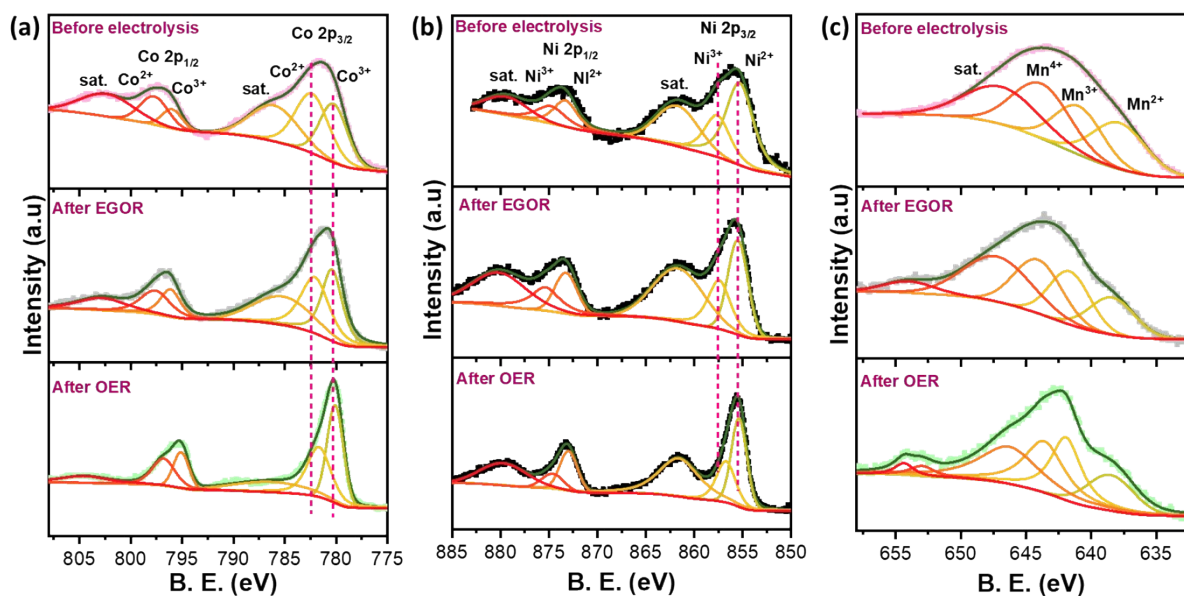


Figure S16 Post-stability XPS survey after EGOR and OER performance (a) Co 2p, (b) Ni 2p, and (c) Mn 2p for NiMnCo-1 electrocatalyst.

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