

Facile Alcoholysis of L-Lactide Catalysed by Group 1 and 2 Metal Complexes

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Experimental Section

General Details. All operations were carried out under dry argon atmosphere using standard Schlenk techniques. ^1H and ^{13}C NMR spectra were recorded on a Bruker DPX-300 spectrometer and referenced to protio impurities of commercial chloroform-d (CDCl_3) as internal standards. Mass spectra were obtained on a Thermo Finnigan Polaris Q mass spectrometer. Elemental analyses were performed on a Perkin Elmer Elemental Analyzer 2400 CHN. Specific rotations of the neat enantio-pure products were obtained on JASCO P-1020 Polarimeter. $\text{LiN}(\text{SiMe}_3)_2$, $\text{NaN}(\text{SiMe}_3)_2$, and $\text{KN}(\text{SiMe}_3)_2$ were purchased from Aldrich and used as received. $\text{Ca}[\text{N}(\text{SiMe}_3)_2]_2 \cdot 2\text{THF}$ was prepared according to literature procedure.¹ L-lactide was synthesized from L-lactic acid and sublimed three times before use. Methanol, ethanol, isopropanol, n-butanol, benzyl alcohol, and ϵ -caprolactone were dried over CaH_2 and distilled prior to use.

General procedure

The following procedures were used for the alcoholysis of L-lactide and ϵ -caprolactone using $\text{LiN}(\text{SiMe}_3)_2$, $\text{NaN}(\text{SiMe}_3)_2$, $\text{KN}(\text{SiMe}_3)_2$, or $\text{Ca}[\text{N}(\text{SiMe}_3)_2]_2 \cdot 2\text{THF}$ as catalysts.

a) Using excess alcohol

L-lactide (0.500 g, 3.47 mmol) or ϵ -caprolactone (0.396 g, 3.47 mmol) and dry methanol (7.0 mL) were added to a Schlenk flask and stirred at desired temperature for 10 min. A freshly prepared solution of metal amide (34.7 μmol) in methanol (1 mL) was added. At desired time, small aliquots (~0.5 mL) were taken, quenched with 2 drops of acetic acid, dried under vacuum, and analyzed by ^1H NMR. When the reaction proceeded to greater than 95%, the reaction mixture was quenched with acetic acid (0.5 mL) and dried under vacuum. The product was isolated by distillation under reduced pressure as colorless oil. Typical isolated yields are greater than 80%.

b) Using 2.2 eq alcohol

Dry alcohol (7.63 mmol) was added to a suspension of L-lactide (0.500 g, 3.47 mmol) in toluene (3.5 mL) and stirred at room temperature for 5 min. A freshly prepared solution of $\text{Ca}[\text{N}(\text{SiMe}_3)_2]_2 \cdot 2\text{THF}$ (174 μmol) in toluene (0.5 mL) was added. At desired time, small aliquots (~0.5 mL) were taken, quenched with 2 drops of acetic acid, dried under vacuum, and analyzed by ^1H NMR. When the reaction proceeded to greater than 95%, the reaction mixture was dried under vacuum. The product was isolated by distillation under reduced pressure as colorless oil. Typical isolated yields are greater than 80%. The exception is isopropyl (*S*)-lactate where only about 50% conversion was observed after 1 h and the product was isolated at 20% yield.

Methyl (*S,S*)-lactyllactate. δ_{H} (300 MHz; CDCl₃) 1.46 (3 H, d, *J* 7.0, CH₃), 1.49 (3 H, d, *J* 7.1, CH₃), 3.72 (3 H, s, OCH₃), 4.33 (1 H, q, *J* 6.9, CH), 5.15 (1 H, q, *J* 7.1, CH). δ_{C} (75 MHz, CDCl₃) 16.8, 20.4 (CH₃), 52.5 (OCH₃), 66.7, 69.2 (CH), 170.7, 175.1 (C=O); MS (ESI): *m/z* = 199.05, [M-Na]⁺; $[\alpha]_{\text{D}}^{26}$ -50.8°, neat; Found: C, 46.32; H, 6.79. Calc. for C₇H₁₂O₅: C, 47.75; H, 6.82.

Methyl (*S*)-lactate. δ_{H} (300 MHz; CDCl₃) 1.34 (3 H, d, CH₃), 3.70 (3 H, s, OCH₃), 4.24 (1 H, q, CH), 6.18 (1 H, br s, OH); δ_{C} (75 MHz, CDCl₃) 20.9 (CH₃), 52.8 (OCH₃), 67.0 (CH), 176.4 (C=O); $[\alpha]_{\text{D}}^{25}$ -7.7°, neat.

Ethyl (*S*)-lactate. δ_{H} (300 MHz; CDCl₃) 1.24 (3 H, t, OCH₂CH₃), 1.36 (3 H, d, CHCH₃), 2.87 (1 H, br, OH), 4.18 (3 H, m, OCH₂CH₃ + CHCH₃); δ_{C} (75 MHz, CDCl₃) 14.4 (CH₃), 20.6 (CHCH₃), 61.9 (OCH₂), 66.9 (CH), 175.9 (C=O); MS (ESI): *m/z* = 141.06, [M-Na]⁺; $[\alpha]_{\text{D}}^{26}$ -9.0°, neat.

Isopropyl (*S*)-lactate. δ_{H} (300 MHz; CDCl₃) 1.24 (6 H, 2 d, CHMe₂), 1.36 (3 H, d, CHCH₃), 2.53 (1 H, br, OH), 4.19 (1 H, q, CHCH₃), 5.05 (1 H, m, CHMe₂); δ_{C} (75 MHz, CDCl₃) 20.4 (CHCH₃), 21.8 (CHMe₂), 66.8 (CHCH₃), 69.3 (CHMe₂), 175.3 (C=O); MS (ESI): *m/z* = 155.07, [M-Na]⁺; $[\alpha]_{\text{D}}^{26}$ -10.3°, neat.

Benzyl (*S*)-lactate. δ_{H} (300 MHz; CDCl₃) 1.42 (3 H, d, CH₃), 2.85 (1 H, br, OH), 4.30 (1 H, q, CH), 5.19 (2 H, s, CH₂Ph), 7.34 (5 H, m, Ar-H); δ_{C} (75 MHz, CDCl₃) 20.5 (CH₃), 67.0 (CH), 67.4 (CH₂Ph), 128.4, 128.7, 128.8, 135.4 (Ar-C), 175.7 (C=O); MS (ESI): *m/z* = 203.08, [M-Na]⁺; $[\alpha]_{\text{D}}^{26}$ -23.4°, neat; Found C, 66.53; H, 5.48. Calc. for C₁₀H₁₂O₃: C, 66.65; H, 6.71.

n-Butyl (*S*)-lactate. δ_{H} (300 MHz; CDCl₃) 0.90 (3 H, t, CH₂CH₃), 1.34 (2 H, m, CH₂CH₃), 1.37 (3 H, d, CHCH₃), 1.60 (2 H, m, OCH₂CH₂), 2.67 (1 H, br, OH), 4.14 (2 H, m, OCH₂CH₂), 4.22 (1 H, q, CHCH₃); δ_{C} (75 MHz, CDCl₃) 13.8 (CH₂CH₃), 19.2 (CH₂CH₃), 20.5 (CHCH₃), 30.7 (OCH₂CH₂), 65.6 (OCH₂CH₂), 66.9 (CHCH₃), 176.0 (C=O); MS (ESI): *m/z* = 169.09, [M-Na]⁺; $[\alpha]_{\text{D}}^{26}$ -11.1°, neat.

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Methyl 6-hydroxyhexanoate. δ_{H} (300 MHz; CDCl_3) 1.30 (2 H, m, J 5.0, CH_2), 1.50 (2 H, m, CH_2), 1.57 (2 H, m, CH_2), 2.25 (2 H, t, J 7.4, CH_2), 3.56 (2 H, t, J 6.7, CH_2), 3.59 (3 H, s, OCH_3); 6.14 (1 H, br s, OH); δ_{C} (75 MHz, CDCl_3) 24.8, 25.4, 32.4, 34.1 (CH_2), 51.7 (OCH_3), 62.6 (HOCH_2), 174.5 ($\text{C}=\text{O}$).

Reference:

1) M. Westerhausen, *Inorg. Chem.*, 1991, **30**, 96-101.

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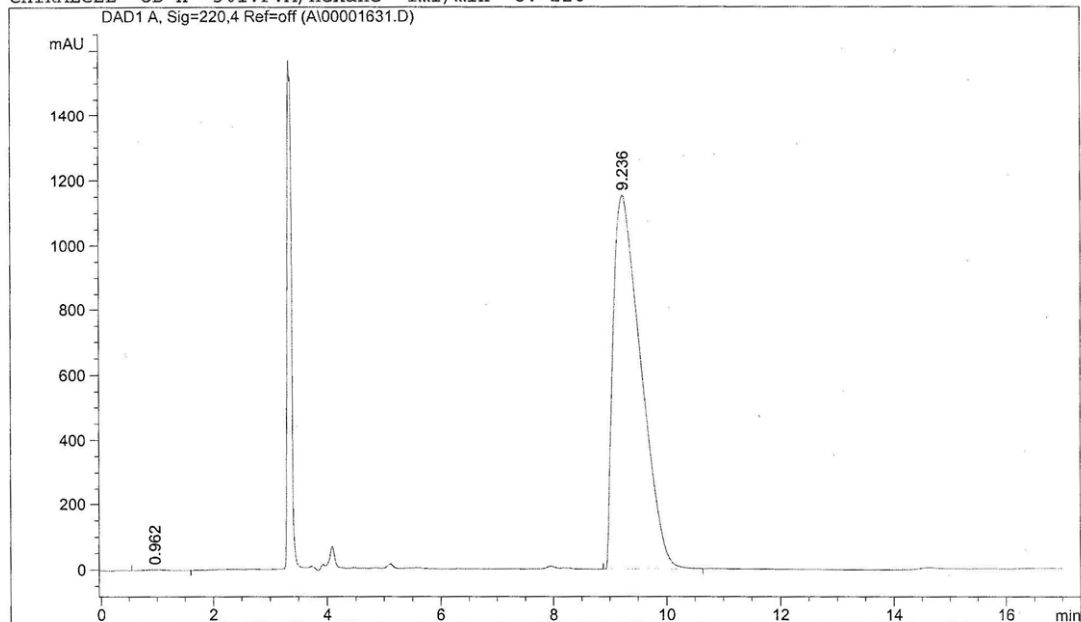
Data File C:\HPCHEM\1\DATA\A\00001631.D

Sample Name: Methyl lactate

CHIRALCEL OD-H 3*I.P.A./Hexane 1ml/min UV220

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Injection Date : 20-Nov-07 3:51:20 PM
Sample Name : Methyl lactate Location : Vial 1
Acq. Operator : Amporn
Method : C:\HPCHEM\1\METHODS\PENPUK.M
Last changed : 20-Nov-07 3:50:40 PM by Amporn
(modified after loading)

CHIRALCEL OD-H 3*I.P.A./Hexane 1ml/min UV 220



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Area Percent Report
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Sorted By : Signal
Multiplier : 1.0000
Dilution : 1.0000

Signal 1: DAD1 A, Sig=220,4 Ref=off

Peak #	RetTime [min]	Type	Width [min]	Area [mAU*s]	Height [mAU]	Area %
1	0.962	BP	0.3776	88.79585	3.34579	0.2273
2	9.236	PB	0.5287	3.89725e4	1152.08997	99.7727

Totals : 3.90613e4 1155.43575

Results obtained with enhanced integrator!

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*** End of Report ***

Chiral HPLC of methyl (S)-lactate.