

Supporting Information

Functions of LiBH₄ in the hydrogen sorption reactions of 2LiH- Mg(NH₂)₂ system

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Kissinger Plots for Mg(NH₂)₂-2LiH-0.3LiBH₄ and Mg(NH₂)₂-2LiH-0.67LiBH₄

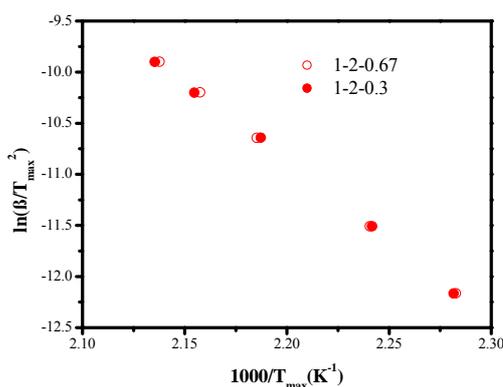


Figure S1 Kissinger Plots for Mg(NH₂)₂-2LiH-0.3LiBH₄ and Mg(NH₂)₂-2LiH-0.67LiBH₄

Determination of transient activation energy

To determine the transient activation energy using the method described in the manuscript, dehydrogenation was performed at ramping rates $\beta_1 = 2$ °C/min and $\beta_2 = 5$ °C/min, respectively. In the time - conversion ($t - \alpha$) (Figure S2) and temperature - conversion ($T - \alpha$) (Figure S3) plots, the transient times (t_{1i} and t_{2i}) and temperature (T_{1i} and T_{2i}) at conversion α_i can be obtained via equations (1) and (2), corresponding to ramping rates β_1 and β_2 , respectively. The transient Ea can be calculated through equation (3).

$$t_{lik} = \frac{t_{li} + t_{lk}}{2} \quad (l = 1, 2) \quad (1)$$

$$T_{lik} = \frac{T_{li} + T_{lk}}{2} \quad (l = 1, 2) \quad (2)$$

$$E_a = R \frac{T_{1ik} T_{2ik}}{T_{2ik} - T_{1ik}} \ln \frac{\Delta t_1}{\Delta t_2} \quad (3)$$

Where t_{li} and t_{lk} are times at the conversion degrees α_i and α_k for the heating rate β_l ; T_{li} and T_{lk} are the temperatures at the conversion degrees α_i and α_k for the heating rate β_l . t_{2i} and t_{2k} are times at the conversion degrees α_i and α_k for the heating rate β_2 ; T_{2i} and T_{2k} are the temperatures at the conversion degrees α_i and α_k for the heating rate β_2 ($\beta_2 > \beta_1$). The calculated activation energy from equation (3) corresponds to the conversion at

$$\alpha = \frac{\alpha_i + \alpha_k}{2} \quad (4).$$

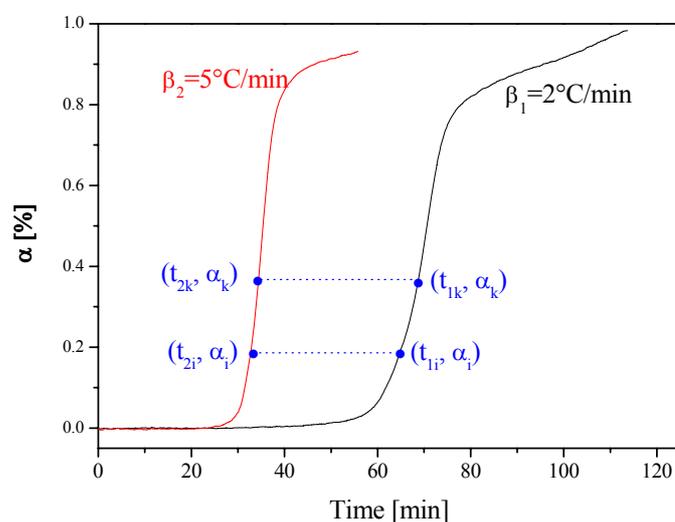


Figure S2 Conversion as a function of time at heating rates of $\beta_1 = 2 \text{ }^\circ\text{C/min}$ and $\beta_2 = 5 \text{ }^\circ\text{C/min}$

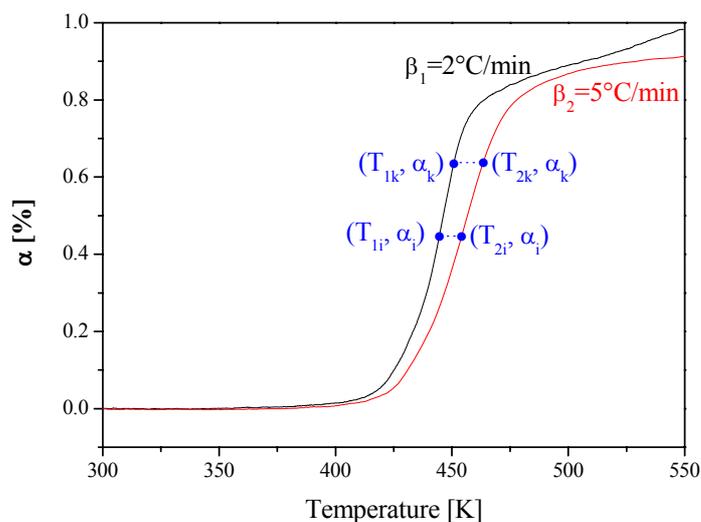


Figure S3 Conversion as a function of temperature at heating rates of $\beta_1 = 2 \text{ }^\circ\text{C}/\text{min}$ and $\beta_2 = 5 \text{ }^\circ\text{C}/\text{min}$

Estimation of crystallinity of $\text{Mg}(\text{NH}_2)_2$ in LiBH_4 doped samples

Figure S4 shows the crystallization heat effect of $\text{Mg}(\text{NH}_2)_2$ measured by DSC. Since the content of magnesium amide in the sample $\text{Mg}(\text{NH}_2)_2\text{-}2\text{LiH}\text{-}0.3\text{LiBH}_4$ is 71.2 %, the crystallinity in this sample was estimated via the fraction of heat effect originated from the sample (-45.91 J/g as shown in Figure S4) divided by the crystallization enthalpy of $\text{Mg}(\text{NH}_2)_2$ (-140.0 J/g):

$$45.91/140/71.2\% = 46.1\%$$

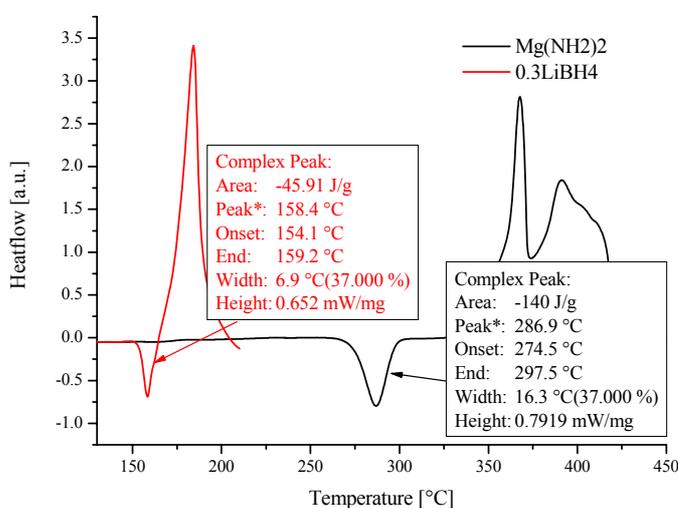


Figure S4 Crystallization enthalpies measured by DSC for pure $\text{Mg}(\text{NH}_2)_2$ and mixture $\text{Mg}(\text{NH}_2)_2\text{-}2\text{LiH}\text{-}0.3\text{LiBH}_4$

Crystallization of $\text{Mg}(\text{NH}_2)_2$ from amorphous state

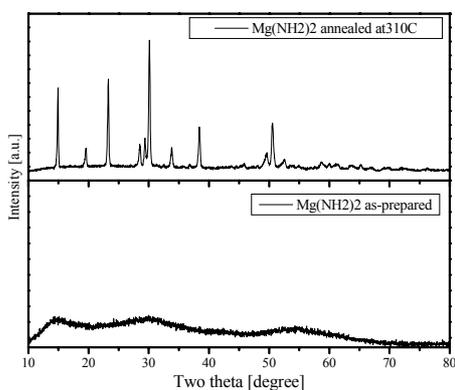


Fig. S5 XRD profiles of $\text{Mg}(\text{NH}_2)_2$: as-prepared by ball milling MgH_2 with NH_3 (lower) and annealed at 310°C

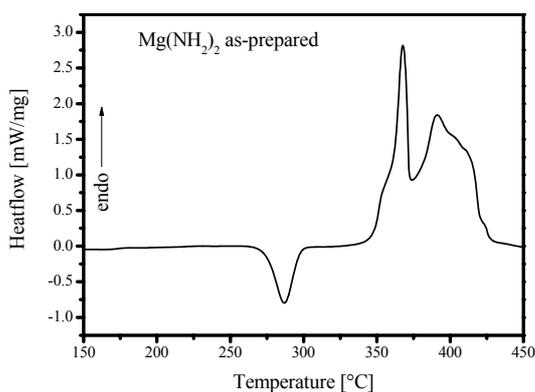


Fig. S6 DSC curve of as-prepared $\text{Mg}(\text{NH}_2)_2$

FTIR spectra at various desorption stages

Figures S7 and S8 are the FTIR spectra for samples $\text{Mg}(\text{NH}_2)_2\text{-}2\text{LiH}\text{-}0.3\text{LiBH}_4$ and $\text{Mg}(\text{NH}_2)_2\text{-}2\text{LiH}\text{-}0.67\text{LiBH}_4$, respectively. It can be seen that the strong absorbance attributed to B-H stretching in the range $2100 - 2400 \text{ cm}^{-1}$ was not affected by different hydrogen desorption extent.

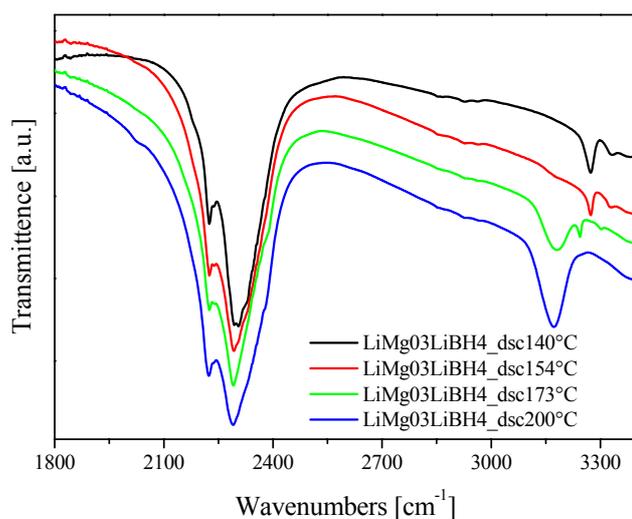


Figure S7 FTIR spectra of $\text{Mg}(\text{NH}_2)_2\text{-}2\text{LiH}\text{-}0.3\text{LiBH}_4$ heated to 140°, 154°, 173° and 200 °C

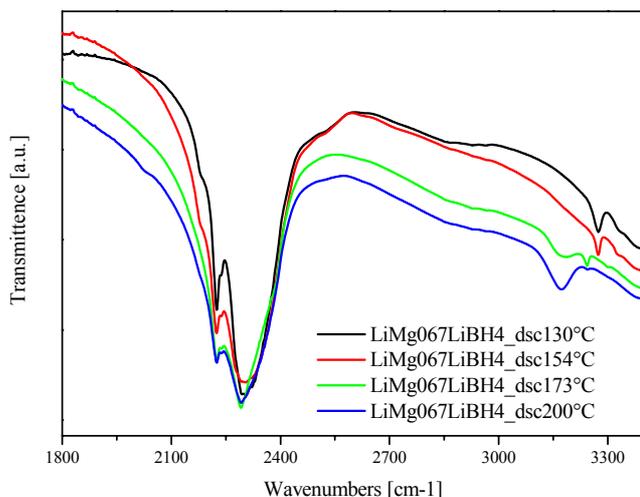


Figure S8 FTIR spectra of Mg(NH₂)₂-2LiH-0.67LiBH₄ heated to 130 °, 154 °, 173 ° and 200 °C

Preparation of Li₄(¹¹BD₄)(NH₂)₃ with high crystallinity

Li₄(¹¹BD₄)(NH₂)₃ melts at about 220 °C, as shown in Figure S9 (red curve). In order to obtain Li₄(¹¹BD₄)(NH₂)₃ with high crystallinity, the ball milled mixture of Li¹¹BD₄ with LiNH₂ at 1:3 molar ratio was heated to 230 °C (just above its melting point) and kept at the temperature for 1 h, then cooled down slowly to room temperature. Figure S10 shows the strong diffraction intensity of annealed Li₄(¹¹BD₄)(NH₂)₃, compared to the as-milled product.

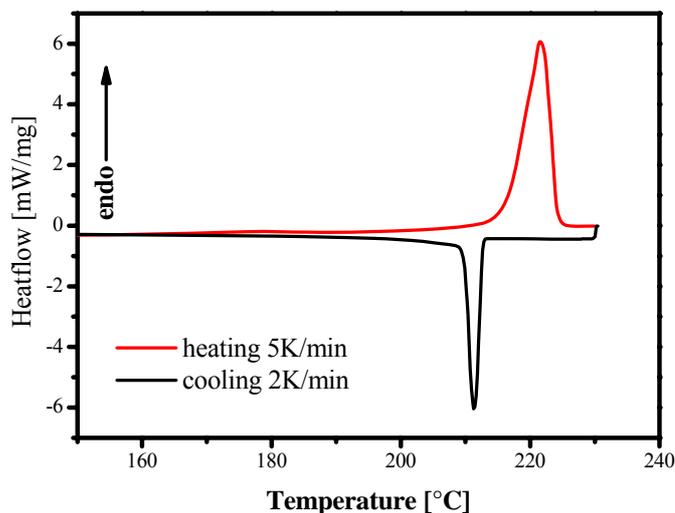


Figure S9 DSC curves of Li₄(¹¹BD₄)(NH₂)₃ from milled mixture of Li¹¹BD₄ with LiNH₂ at 1:3 molar ratio.

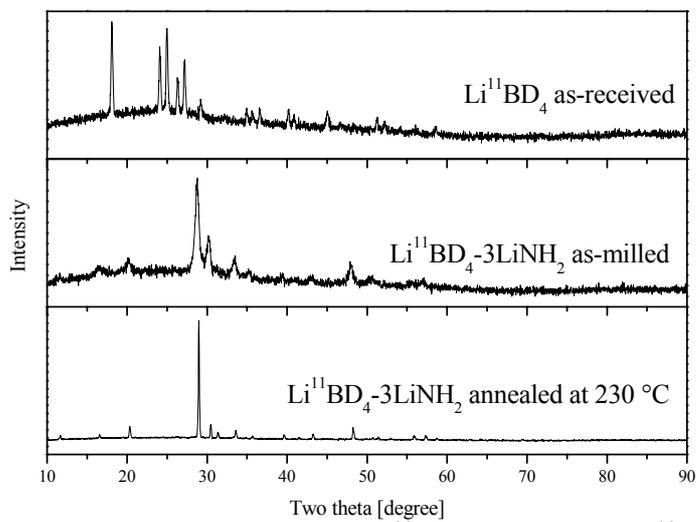


Figure S10 XRD patterns of $\text{Li}^{11}\text{BD}_4$, as-milled $\text{Li}_4(^{11}\text{BD}_4)(\text{NH}_2)_3$ and annealed $\text{Li}_4(^{11}\text{BD}_4)(\text{NH}_2)_3$.