

Electronic Supporting Information (ESI)

A Single Source Precursor for Low Temperature Processing of Nanocrystalline MgAl_2O_4 Spinel: Synthesis and Characterization of $[\text{MgAl}_2(\mu_3\text{-O})(\mu_2\text{-O}^i\text{Pr})_4(\text{O}^i\text{Pr})_2]_4$

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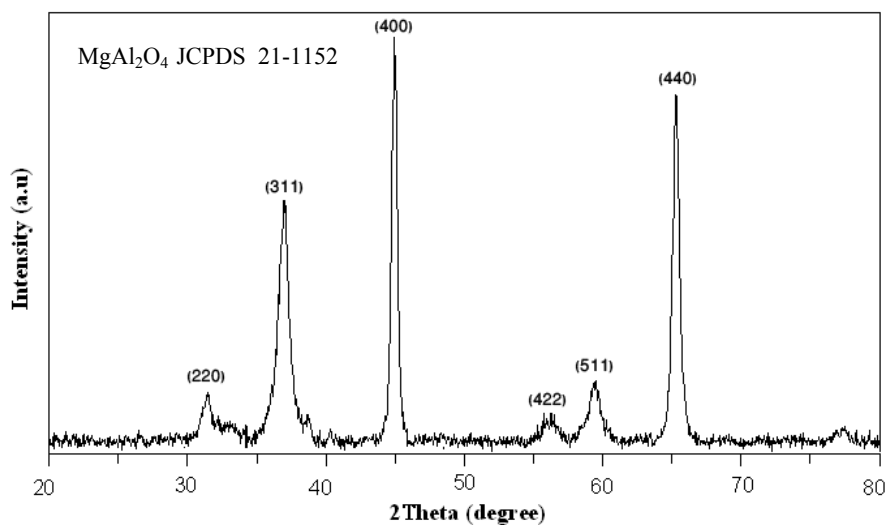


Figure S1. X-ray powder diffraction pattern of MgAl_2O_4 obtained from hydrolysis of **II**.

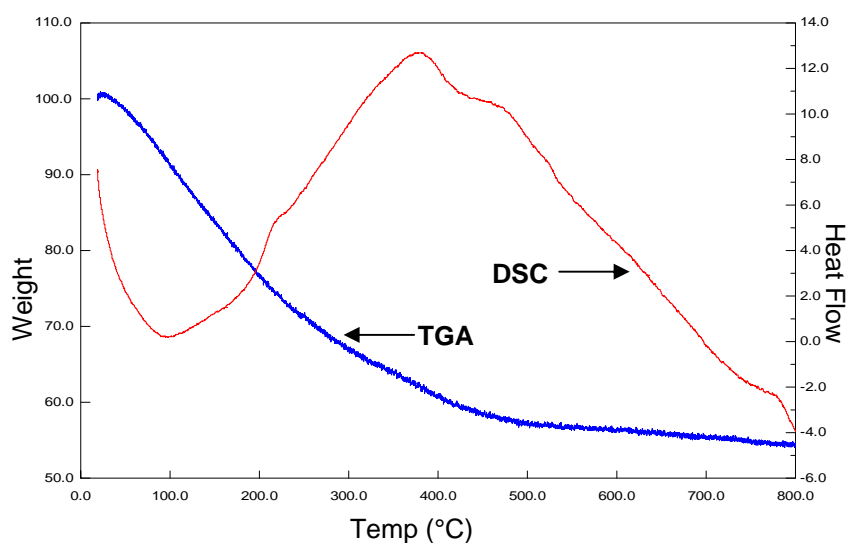


Figure S2. TGA- DSC profile of the gel obtained from sol-gel processing of **II**.

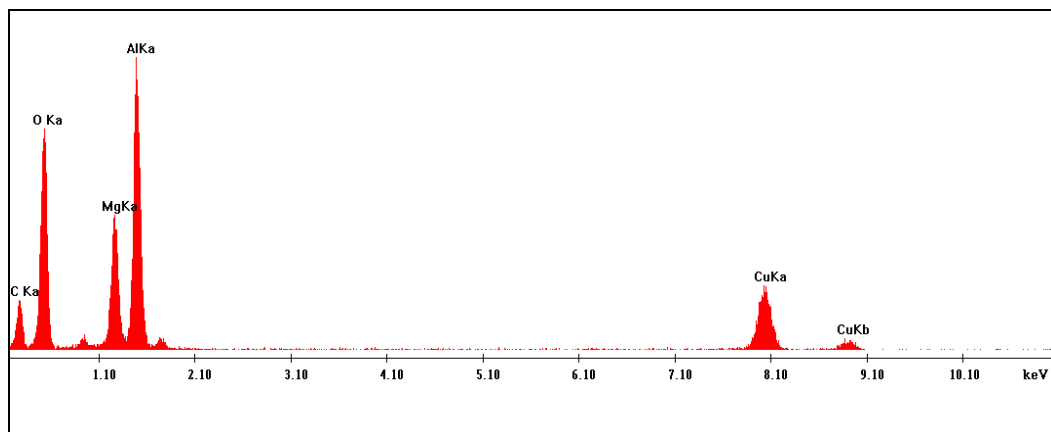


Figure S3. Energy dispersive X-ray spectrum of MgAl₂O₄.

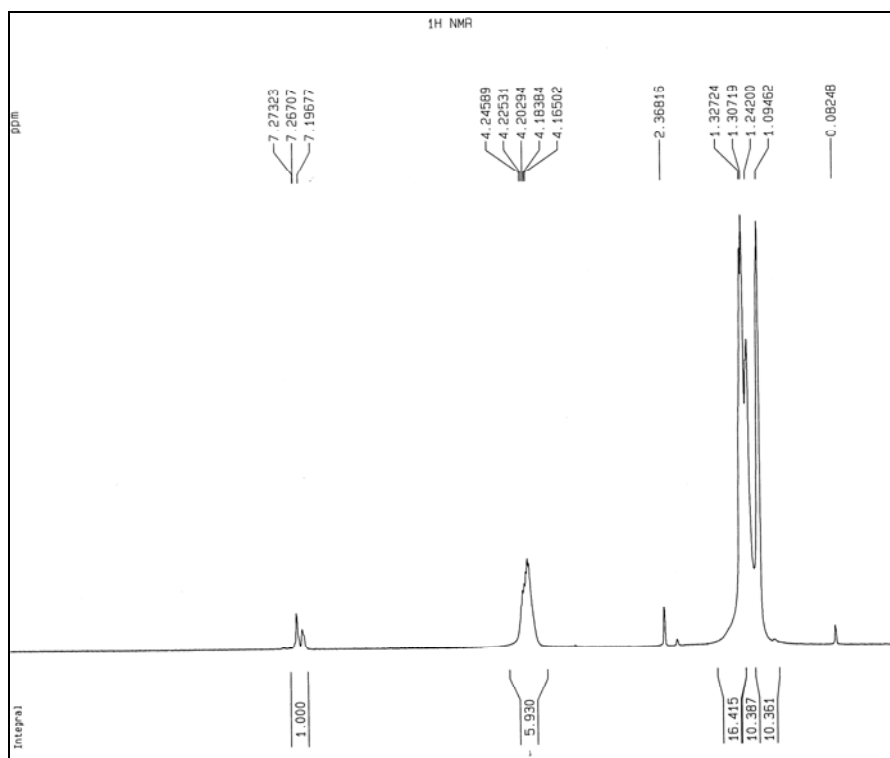


Figure S4. ¹H NMR spectrum of **II** in CDCl₃.

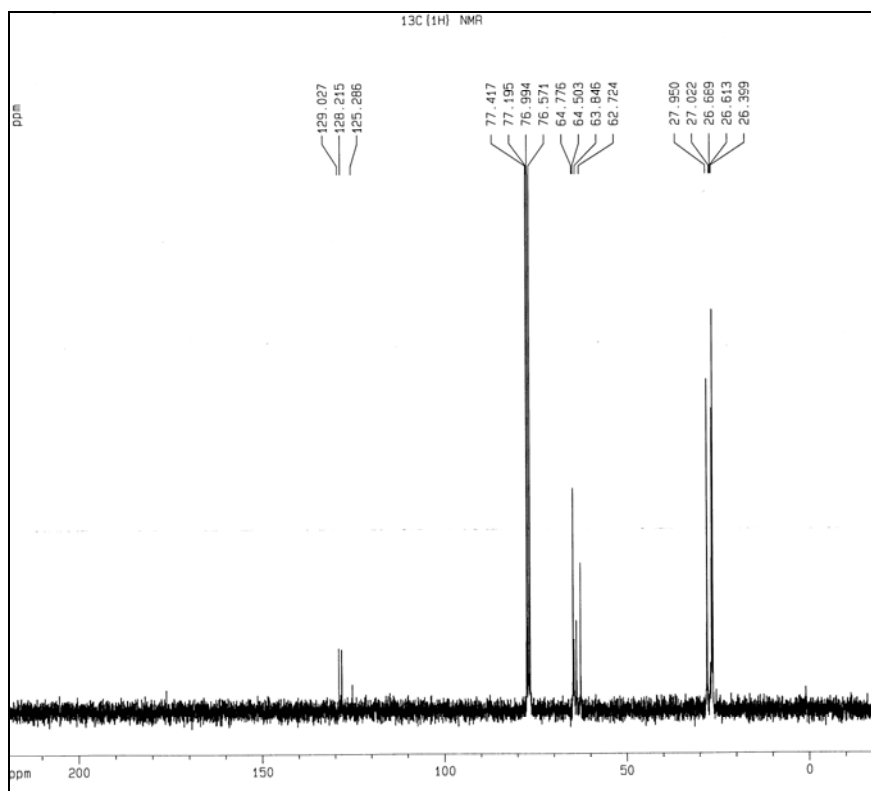


Figure S5. ¹³CNMR spectrum of **II** in CDCl₃.

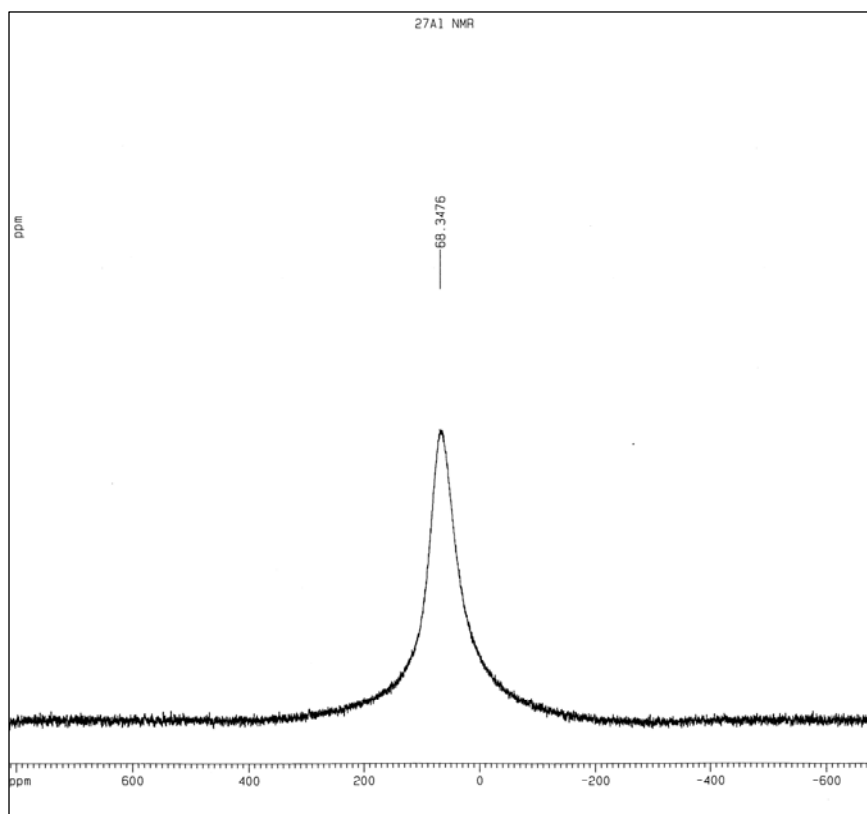


Figure S6. ²⁷AlNMR spectrum of **II** in CDCl₃.

Table S1. Crystal data for **II**

Complex	II
Empirical formula	C ₇₂ H ₁₆₈ Al ₈ Mg ₄ O ₂₈ , C ₇ H ₈
Formula weight	1887.29
Temperature (K)	120(2)
Wavelength (Å)	0.71073
Crystal system	Orthorhombic
Space group	<i>Pnn2</i>
<i>a</i> (Å)	26.487(5)
<i>b</i> (Å)	28.262(6)
<i>c</i> (Å)	14.916(3)
α (°)	90.00
β (°)	90.00
σ (°)	90.00
<i>V</i> (Å ³)	11166(4)
<i>Z</i>	4
Absorption coefficient (mm ⁻¹)	0.158
<i>F</i> (000)	4104
Crystal size (mm)	0.50 × 0.49 × 0.30
<i>D_c</i> (g cm ⁻³)	1.123
θ Range for data	1.70 – 30.72
Reflections collected	34132
Unique reflections [<i>R</i> (int)]	27902 (0.0668)
Data/restraints/parameters	27902 / 1 / 1082
Goodness-of-fit on <i>F</i> ²	1.047
Final <i>R</i> indices [<i>I</i> > 2σ(<i>I</i>)] ^a	<i>R</i> ₁ = 0.0689 <i>wR</i> ₂ = 0.1741
<i>R</i> indices (all data)	<i>R</i> ₁ = 0.0881 <i>wR</i> ₂ = 0.1951

^a $R_1 = \frac{\sum ||F_o| - |F_c||}{\sum |F_o|}$, $wR_2 = \frac{[\sum (w(F_o^2 - F_c^2)^2)]}{\sum w(F_o^2)^2}]^{1/2}$