## **Crystallographic Characterisation of Ti(IV) Piperazine Complexes and their exploitation for the Ring Opening Polymerisation of** *rac***-Lactide**

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## **Ligand Characterisation**

**1H**<sub>2</sub> (ellipsoids shown at the 30 % probability level)  $C_{22}H_{30}N_2O_2$ , M = 354.48,  $0.30 \times 0.30 \times 0.30 \text{ mm}^3$ , monoclinic,  $P2_1/n$ , a = 8.4960(3), b = 12.8830(3), c = 8.9960(3)Å,  $\beta = 102.393(2)^\circ$ , V = 961.70(5) Å<sup>3</sup>, Z = 2,  $D_c = 1.224$  g/cm<sup>3</sup>,  $F_{000} = 384$ , MoK $\alpha$  radiation,  $2\theta_{\text{max}} = 55.1^\circ$ , 17655 reflections collected, 2199 unique ( $R_{\text{int}} = 0.0443$ ). Final *GooF* = 1.040,  $R_1 = 0.0440$ ,  $wR_2 = 0.1186$ , R indices based on 1733 reflections with I >2sigma(I) (refinement on  $F^2$ ), 124 parameters, 0 restraints.



**2**H<sub>2</sub>. Yield = 24 % <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  1.28 (18H, s, CH<sub>3</sub>), 2.24 (6H, s, CH<sub>3</sub>), 2.30 – 3.20 (8H, br, CH<sub>2</sub>), 3.71 (4H, s, CH<sub>2</sub>), 6.84 (2H, d, J = 2.0 Hz, Ar-H), 7.08 (2H, d, J = 2.0 Hz, ArH), 10.67 (2H, br, OH). <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>) 16.1 (CH<sub>3</sub>), 31.7 (CH<sub>3</sub>), 33.9 (C), 52.5 (CH<sub>2</sub>), 61.8 (CH<sub>2</sub>), 119.5 (Ar), 123.2 (Ar-H), 124.2 (Ar), 127.1 (Ar-H), 141.6 (Ar), 153.4 (Ar-O). Calc. m/z [C<sub>28</sub>H<sub>42</sub>N<sub>2</sub>O<sub>2</sub> + H]<sup>+</sup> 439.3325. Found 439.3306.

**3**H<sub>2</sub> Yield = 73 %. <sup>1</sup>H NMR (CDCl<sub>3</sub>) 1.28 (18H, s, CH<sub>3</sub>), 1.42 (18H, s, CH<sub>3</sub>), 2.10 – 3.20 (8H, br, CH<sub>2</sub>), 3.72 (4H, s, CH<sub>2</sub>), 6.84 (2H, d, J = 2.5 Hz, Ar-H), 7.23 (2H, d, J = 2.5 Hz, Ar-H), 10.68 (2H, br, OH). <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>) 29.7 (CH<sub>3</sub>), 31.8 (CH<sub>3</sub>), 34.3 (C), 35.0 (C), 52.3 (CH<sub>2</sub>), 62.1 (CH<sub>2</sub>), 120.4 (Ar), 123.2 (Ar-H), 123.7 (Ar-H), 135.7 (Ar), 140.9 (Ar), 154.2 (Ar-O). Calc. m/z  $[C_{22}H_{30}N_2O_2 + H]^+$  523.4263. Found 523.4366.

4H<sub>2</sub> Yield = 56 %. <sup>1</sup>H NMR (CDCl<sub>3</sub>) 1.41 (18H, s, CH<sub>3</sub>), 2.25 (6H, s, CH<sub>3</sub>), 2.30 – 3.20 (8H, br CH<sub>2</sub>), 3.69 (4H, s, CH<sub>2</sub>), 6.68 (2H, s, ArH), 7.01 (2H, s, ArH), 10.68 (2H, br, OH). <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>) 20.9 (CH<sub>3</sub>), 29.6 (CH<sub>3</sub>), 34.7 (C), 52.2 (CH<sub>2</sub>), 61.3 (CH<sub>2</sub>), 121.0 (Ar), 126.9 (ArH), 127.5 (ArH), 127.1 (Ar), 136.4 (Ar), 154.2 (Ar-O). Calc. m/z [C<sub>28</sub>H<sub>42</sub>N<sub>2</sub>O<sub>2</sub> + H]<sup>+</sup> 439.3325. Found 439.3308.

**5**H<sub>2</sub> Yield = 28 %. <sup>1</sup>H NMR (CDCl<sub>3</sub>) 0.62 (6H, t, J = 7.5 Hz, CH<sub>3</sub>), 0.64 (6H, t, J = 7.5 Hz, CH<sub>3</sub>), 1.24 (12H, s, CH<sub>3</sub>), 1.36 (12H, s, CH<sub>3</sub>), 1.57 (4H, q, J = 7.5 Hz, CH<sub>2</sub>), 1.88 (4H, q, J = 7.5 Hz, CH<sub>2</sub>), 2.30 – 3.20 (8H, br, CH<sub>2</sub>), 3.67 (4H, s, CH<sub>2</sub>), 6.76 (2H, d, J = 2.0 Hz, ArH), 7.08 (2H, d, J = 2.0 Hz, ArH), 10.55 (2H, br, OH). <sup>13</sup>C {<sup>1</sup>H} NMR (CDCl<sub>3</sub>) 9.3 (CH<sub>3</sub>), 9.7 (CH<sub>3</sub>), 27.7 (CH<sub>2</sub>), 28.7 (CH<sub>3</sub>), 33.1 (CH<sub>2</sub>), 37.3 (C), 38.5 (C), 52.2 (CH<sub>2</sub>), 61.2 (CH<sub>2</sub>), 120.1 (Ar), 124.3 (ArH), 125.3 (ArH), 133.9 (Ar), 139.0 (Ar), 153.9 (Ar-O). Calc. m/z  $[C_{38}H_{63}N_2O_2 + H]^+$  579.4890. Found 579.4906.

**6**H<sub>2</sub> Yield = 51 %. <sup>1</sup>H NMR (CDCl<sub>3</sub>) 1.23 (3H, d, J = 6.5 Hz), 1.28 (9H, s, CH<sub>3</sub>), 1.29 (9H, s, CH<sub>3</sub>), 1.41 (18H, s, CH<sub>3</sub>), 2.10 – 3.20 (7H, br, CH<sub>2</sub>/CH), 3.69 (4H, m, CH<sub>2</sub>), 6.82, (2H, br Ar-H), 7.21 (1H, d, J = 2.5 Hz, Ar-H), 7.23 (1H, d, J = 2.5 Hz, Ar-H), 10.71 (1H, br, OH), 10.82 (1H, br, OH).  $^{13}C{^{1}H}$  NMR (CDCl<sub>3</sub>) 25.7 (CH<sub>3</sub>), 29.7 (CH<sub>3</sub>), 31.8 (CH<sub>3</sub>), 34.2 (C), 35.0 (C), 52.5 (CH<sub>2</sub>),

62.1 (CH<sub>2</sub>), 120.8 (Ar), 122.9 (Ar-H), 123.0 (Ar-H), 123.5 (Ar-H), 123.6 (Ar-H), 135.6 (Ar), 135.7 (Ar), 140.9 (Ar), 140.9 (Ar), 154.1 (Ar-O). Calc.  $m/z [C_{35}H_{56}N_2O_2 + H] + 537.4420$ . Found 537.4413.

7H<sub>2</sub> Yield = 29 %. <sup>1</sup>H NMR (CDCl<sub>3</sub>) 1.21 (3H, d, J = 6.5 Hz, CH<sub>3</sub>), 1.42 (18H, s, CH<sub>3</sub>), 2.26 (6H, s, CH<sub>3</sub>), 2.30 – 3.20 (7H, br, CH<sub>2</sub>/CH), 3.30 (1H, br, CH<sub>2</sub>), 3.65 (2H, m, CH<sub>2</sub>), 4.27 (1H, br, CH<sub>2</sub>), 6.68 (1H, s, Ar-H), 6.68 (1H, s, Ar-H), 7.01 (1H, d, J = 2.0 Hz, Ar-H), 7.02 (1H, d, J = 2.0 Hz, Ar-H), 10.67 (2H, br, OH). <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>) 20.9 (CH<sub>3</sub>), 24.1 (CH<sub>3</sub>), 29.5 (CH<sub>3</sub>), 29.5 (CH<sub>3</sub>), 34.6 (C), 34.6 (C), 52.6 (CH<sub>2</sub>), 57.4 (CH<sub>2</sub>), 61.7 (CH<sub>2</sub>), 121.1 (Ar), 126.7 (Ar-H), 127.0 (Ar-H), 127.4 (Ar), 127.5 (Ar-H), 136.4 (Ar), 134.4 (Ar), 154.3 (Ar-O). Calc. *m/z* [C<sub>29</sub>H<sub>44</sub>N<sub>2</sub>O<sub>2</sub> + H]<sup>+</sup> 453.3481. Found 453.3462.

**8**H<sub>2</sub> Yield = 24 %. <sup>1</sup>H NMR (CDCl<sub>3</sub>) 1.28 (18H, s, CH<sub>3</sub>), 1.42 (18H, s, CH<sub>3</sub>), 1.91 (2H, quintet, J = 6.0 Hz, CH<sub>2</sub>), 2.78 (4H, s, CH<sub>2</sub>), 2.83 (4H, t, J = 6.0 Hz, CH<sub>2</sub>), 3.77 (4H, s, CH<sub>2</sub>), 6.84 (2H, d, J = 2.5 Hz, Ar-H), 7.23 (2H, d, J = 2.5 Hz, Ar-H), 10.68 (2H, br, OH). <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>) 26.9 (CH<sub>2</sub>), 29.7 (CH<sub>3</sub>), 31.8 (CH<sub>3</sub>), 34.2 (C), 35.0 (C), 52.2 (CH<sub>2</sub>), 54.6 (CH<sub>2</sub>), 62.6 (CH<sub>2</sub>), 121.4 (Ar), 123.1 (Ar-H), 123.6 (Ar-H), 135.8 (Ar), 140.7 (Ar), 154.4, (Ar-O). Calc. m/z [C<sub>35</sub>H<sub>56</sub>N<sub>2</sub>O<sub>2</sub> + H]<sup>+</sup> 537.4420. Found 537.4442.

## **Complex Characterisation**

 $Ti_2(1)_2(O^iPr)_4$ 

All ellipsoids shown at 30% probability level.



The atoms labelled with the suffix A are related by the -x+1,-y,-z+1 symmetry operation.

Ti<sub>2</sub>(2)(O<sup>i</sup>Pr)<sub>6</sub> Yield = 41 %. The NMR was a mixture of Ti<sub>2</sub>(2)(O<sup>i</sup>Pr)<sub>6</sub> and Ti<sub>2</sub>(2)<sub>2</sub>(O<sup>i</sup>Pr)<sub>4</sub> and Ti(O<sup>i</sup>Pr)<sub>4</sub> as discussed in the text. The NMRs for the individual components are: Ti<sub>2</sub>(2)(O<sup>i</sup>Pr)<sub>6</sub> <sup>1</sup>H NMR (CDCl<sub>3</sub>) (233 K) 1.23 (18H, s, CH<sub>3</sub>), 1.26 (36H, d, J = 6.0 Hz, CH<sub>3</sub>), 2.18 (6H, br, CH<sub>3</sub>), 2.30 – 4.00 (8H, br, CH<sub>2</sub>), 4.15 (4H, br, CH<sub>2</sub>), 4.90 (6H, br, CH), 6.89 (2H, br, Ar-H), 7.10 (2H, br Ar-H), Ti<sub>2</sub>(2)<sub>2</sub>(O<sup>i</sup>Pr)<sub>4</sub> <sup>1</sup>H NMR (CDCl<sub>3</sub>) (233 K) 0.85 (3H, d, J = 6.0 Hz, CH<sub>3</sub>), 0.87 (3H, d, J = 6.0 Hz, CH<sub>3</sub>), 0.97 (3H, d, J = 6.0 Hz, CH<sub>3</sub>),  $\delta$  1.14 (18H, s, CH<sub>3</sub>), 1.10 – 1.50 (15H, br, CH<sub>3</sub>), 1.34 (18H, s, CH<sub>3</sub>), 2.13 (3H, s CH<sub>3</sub>), 2.20 (6H, s, CH<sub>3</sub>), 2.26 (3H, s, CH<sub>3</sub>), 2.30 – 4.00 (16H, br, CH<sub>2</sub>), 4.15 (8H, m, CH<sub>2</sub>), 4.90 (4H, br, CH), 6.70 (2H, s, Ar-H), 6.94 (2H, s, Ar-H), 7.05 (2H, s, Ar-H), 7.17 (2H, s, Ar-H). Ti(O<sup>i</sup>Pr)<sub>4</sub> <sup>1</sup>H NMR (CDCl<sub>3</sub>) (233 K) 1.26 (24H, d, J = 6.0 Hz, CH<sub>3</sub>), 4.47 (4H, sept, J = 6.0 Hz, CH). <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>) 17.2 (CH<sub>3</sub>), 26.7 (CH<sub>3</sub>), 31.8 (C), 43.3 (CH<sub>2</sub>), 52.3 (CH<sub>2</sub>), 77.8 (CH), 122.3 (Ar), 124.0 (Ar-H), 124.1 (Ar), 127.2 (Ar-H), 140.7 (Ar), 158.3 (Ar-O). Calc.(%) for C<sub>46</sub>H<sub>82</sub>N<sub>2</sub>O<sub>8</sub>Ti<sub>2</sub>: C 62.30, H 9.32, N 3.16. Found (%); C 61.7, H 9.33, N 3.21.



The atoms labelled with the suffix A are related by the -x+1,-y,-z+1 symmetry operation.

 $\begin{array}{l} \text{Ti}_2(3)(\text{O}^{\text{i}}\text{Pr})_6 \text{ Yield} = 41 \%. \ ^{1}\text{H NMR (CDCl}_3) \ 1.27 \ (18\text{H, s}, \text{CH}_3), \ 1.30 \ (36\text{H, d}, \text{J} = 6.0 \ \text{Hz}, \text{CH}_3), \\ 1.43 \ (18\text{H, s}, \text{CH}_3), \ 2.10 - 3.80 \ (8\text{H, br}, \text{CH}_2), \ 4.16 \ (4\text{H, s}, \text{CH}_2), \ 4.92 \ (6\text{H, sept}, \text{J} = 6.0 \ \text{Hz}, \text{CH}), \\ 6.97 \ (2\text{H, d} = 2.3 \ \text{Hz}, \text{Ar-H}), \ 7.20 \ (2\text{H, d} = 2.3 \ \text{Hz}, \text{Ar-H}). \ ^{13}\text{C}\{^{1}\text{H}\} \ \text{NMR (CDCl}_3) \ 27.0 \ (\text{CH}_3), \\ 29.7 \ (\text{CH}_3), \ 31.9 \ (\text{CH}_3), \ 34.3 \ (\text{C}), \ 52.2 \ (\text{CH}_2), \ 77.4 \ (\text{CH}), \ 123.2 \ (\text{Ar-H}), \ 123.7 \ (\text{Ar-H}), \\ 124.5 \ (\text{Ar}), \ 135.5 \ (\text{Ar}), \ 140.1 \ (\text{Ar}), \ 154.7 \ (\text{Ar-O}). \ \text{Calc}.(\%) \ \text{for } \text{C}_{52}\text{H}_{94}\text{N}_2\text{O}_8\text{Ti}_2: \ \text{C} \ 64.32, \ \text{H} \ 9.76, \ \text{N} \\ 2.88. \ \text{Found} \ (\%); \ \text{C} \ 63.8, \ \text{H} \ 9.76, \ \text{N} \ 2.78. \end{array}$ 



The atoms labelled with the suffix A are related by the 1-x,-y,-z+2 symmetry operation.

 $\begin{array}{l} \text{Ti}_2(4)(\text{O}^{\text{i}}\text{Pr})_6 \text{ Yield} = 52 \%. \ ^{1}\text{H NMR (CDCl}_3) \ 1.31 \ (36\text{H}, d, J = 6.0 \ \text{Hz}, \text{CH}_3), \ 1.41 \ (18\text{H}, s, \text{CH}_3), \\ 2.21 \ (6\text{H}, s, \text{CH}_3), \ 2.30 - 3.80 \ (8\text{H}, \text{ br}, \text{CH}_2), \ 4.12 \ (4\text{H}, s, \text{CH}_2), \ 4.93 \ (6\text{H}, \text{ sept}, \text{J} = 6.0 \ \text{Hz}, \text{CH}), \\ 6.78 \ (2\text{H}, d, \text{J} = 2.0 \ \text{Hz}, \text{Ar-H}), \ 6.97 \ (2\text{H}, d, \text{J} = 2.0 \ \text{Hz}, \text{Ar-H}). \ ^{13}\text{C}\{^{1}\text{H}\} \ \text{NMR (CDCl}_3) \ 20.9 \ (\text{CH}_3), \\ 27.0 \ (\text{CH}_3), \ 29.6 \ (\text{CH}_3), \ 34.8 \ (\text{C}), \ 51.9 \ (\text{CH}_2), \ 77.6 \ (\text{CH}), \ 124.3 \ (\text{Ar}), \ 126.7 \ (\text{Ar}), \ 126.9 \ (\text{Ar-H}), \\ 128.3 \ (\text{Ar-H}), \ 136.2 \ (\text{Ar}), \ 158.9 \ (\text{Ar-O}). \ \text{Calc}.(\%) \ \text{for} \ C_{46}\text{H}_{82}\text{N}_2\text{O}_8\text{Ti}_2: \ \text{C} \ 62.30, \ \text{H} \ 9.32, \ \text{N} \ 3.16. \\ \text{Found} \ (\%); \ \text{C} \ 61.9, \ \text{H} \ 9.28, \ \text{N} \ 3.61. \end{array}$ 



The atoms labelled with the suffix A are related by the -x+1,-y,-z symmetry operation.

 $\begin{array}{l} {\rm Ti}_2({\bf 5})({\rm O}^{\rm i}{\rm Pr})_6 \mbox{ Yield} = 20 \%. \ ^1{\rm H} \mbox{ NMR (CDCl}_3) \ 0.61 \ (12{\rm H}, \mbox{ m, CH}_3), \ 1.20 - 1.25 \ (12{\rm H}, \mbox{ m, CH}_3), \\ 1.28 \ (36{\rm H}, \mbox{ d}, \mbox{ J} = 6.0 \mbox{ Hz}, \mbox{ CH}_3), \ 1.35 \ (12{\rm H}, \mbox{ s}, \mbox{ CH}_3), \ 1.54 \ (4{\rm H}, \mbox{ m, CH}_2), \ 1.96 \ (4{\rm H}, \mbox{ m, CH}_2), \ 2.20 - \\ 2.80 \ (4{\rm H}, \mbox{ br}, \mbox{ CH}_2), \ 3.30 - 3.80 \ (4{\rm H}, \mbox{ br}, \mbox{ CH}_2), \ 4.10 \ (4{\rm H}, \mbox{ s}, \mbox{ CH}_2), \ 4.90 \ (6{\rm H}, \mbox{ sept, }\mbox{ J} = 6.0 \ {\rm Hz}, \mbox{ CH}), \\ 6.88 \ (2{\rm H}, \mbox{ d}, \mbox{ J} = 2.0 \ {\rm Hz}, \mbox{ Ar-H}), \ 7.04 \ (2{\rm H}, \mbox{ d}, \mbox{ J} = 2.0 \ {\rm Hz}, \mbox{ Ar-H}). \ ^{13}{\rm C} \{ ^1{\rm H} \} \ {\rm NMR \ (CDCl}_3) \ 9.28 \ ({\rm CH}_3), \\ 9.81 \ ({\rm CH}_3), \ 26.7 \ ({\rm CH}_3), \ 26.8 \ ({\rm CH}_3), \ 27.0 \ ({\rm CH}_3), \ 27.8 \ ({\rm CH}_2), \ 28.8 \ ({\rm CH}_3), \ 32.8 \ ({\rm CH}_2), \ 37.3 \ ({\rm C}), \\ 38.6 \ ({\rm C}), \ 43.7 \ ({\rm CH}_2), \ 77.5 \ ({\rm CH}), \ 123.4 \ ({\rm Ar}), \ 125.2 \ ({\rm Ar-H}), \ 125.3 \ ({\rm Ar-H}), \ 133.7 \ ({\rm Ar}), \ 138.1 \ ({\rm Ar}), \\ 158.9 \ ({\rm Ar-O}). \ {\rm Calc}.(\%) \ {\rm for} \ C_{56}{\rm H}_{102}{\rm N}_2{\rm O}_8{\rm Ti}_2: \ (\%); \ {\rm C} \ 65.48, \ {\rm H} \ 10.01, \ {\rm N} \ 2.73. \ {\rm Found} \ {\rm CHN \ (\%)}; \ {\rm C} \ 64.2, \ {\rm H} \ 9.98, \ {\rm N} \ 3.02. \end{array}$ 



The atoms labelled with the suffix A are related by the -x,-y+1,-z+2 symmetry operation.

 $\begin{array}{l} Ti_{2}(6)(O^{i}Pr)_{6} \mbox{ Yield} = 65 \%. \ ^{1}H \ NMR \ (CDCl_{3}, 233 \ K) \ 0.97 \ (3H, \ d, \ J = 6.0 \ hzCH_{3}), \ 1.25 \ (9H, \ br, CH_{3}), \ 1.28 \ (36H, \ d, \ J = 6.0 \ Hz, CH_{3}), \ 1.31 \ (9H, \ br, CH_{3}), \ 1.41 \ (9H, \ s, CH_{3}), \ 1.42 \ (9H, \ s, CH_{3}), \ 2.40 - 3.70 \ (7H, \ br, CH_{2}), \ 3.95 \ (2H, \ br, CH_{2}), \ 4.12 \ (2H, \ m, CH_{2}), \ 4.80 \ (3H, \ sept, \ J = 6.0 \ Hz, CH), \ 4.89 \ (3H, \ sept, \ J = 6.0 \ Hz, CH), \ 6.90 \ (1H, \ d, \ J = 2.5 \ Hz, \ Ar-H), \ 7.14 \ (1H, \ d, \ J = 2.5 \ Hz, \ Ar-H), \ 7.18 \ (2H, \ br, \ Ar-H). \ ^{13}C\{^{1}H\} \ NMR \ (CDCl_{3}) \ 26.7 \ (CH_{3}), \ 26.8 \ (CH_{3}), \ 26.8 \ (CH_{3}), \ 26.9 \ (CH_{3}), \$ 

140.0 (Ar), 141.0 (Ar), 158.9 (Ar-O). Calc.(%) for  $C_{53}H_{96}N_2O_8Ti_2$ ; C 64.62, H 9.82, N 2.84. Found (%); C 64.0, H 9.48, N 3.04



Ti<sub>2</sub>(7)(O<sup>i</sup>Pr)<sub>6</sub> Yield = 58 %. <sup>1</sup>H NMR (CDCl<sub>3</sub>) 1.07 (3H, d, J = 6.5, CH<sub>3</sub>), 1.31 (18H, d, J = 6.0 Hz, CH<sub>3</sub>), 1.33 (18H, d, J = 6.0 Hz, CH<sub>3</sub>), 1.44 (9H, s, CH<sub>3</sub>), 1.45 (9H, s, CH<sub>3</sub>), 2.23 (3H, s, CH<sub>3</sub>), 2.25 (3H, s, CH<sub>3</sub>), 2.48 (1H, br, CH<sub>2</sub>), 2.52 (1H, br, CH<sub>2</sub>), 2.66, (1H, br, CH<sub>2</sub>), 3.04 (1H, m, CH<sub>2</sub>), 3.34 (1H, m, CH<sub>2</sub>), 3.38 (1H, m, CH<sub>2</sub>), 3.55 (1H, br, CH<sub>2</sub>) 3.94 (2H, s, CH<sub>2</sub>), 4.09 (2H, m, CH<sub>2</sub>), 4.83 (3H, sept, J = 6.0 Hz, CH), 4.92 (3H, sept, J = 6.0 Hz, CH), 6.72 (1H, s, Ar-H), 6.95 (1H, s, Ar-H), 6.98 (1H, s, Ar-H), 7.01 (1H, s, Ar-H). <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>) 17.9 (CH<sub>3</sub>), 21.0 (CH<sub>3</sub>), 21.1 (CH<sub>3</sub>), 26.8 (CH<sub>3</sub>), 26.9 (CH<sub>3</sub>), 29.7 (C), 30.0 (C), 34.8 (CH<sub>2</sub>), 44.9 (CH<sub>2</sub>), 49.5 (CH), 50.2 (CH<sub>2</sub>), 53.4 (CH<sub>2</sub>), 77.5 (CH), 77.9 (CH), 124.4 (Ar), 125.7 (Ar-H), 126.5 (Ar), 126.7 (Ar-H), 127.6 (Ar-H), 127.6 (Ar), 128.2 (Ar-H), 136.2 (Ar), 136.5 (Ar), 159.1 (Ar-O), 159.7 (Ar-O). Calc.(%) for C<sub>47</sub>H<sub>84</sub>N<sub>2</sub>O<sub>8</sub>Ti<sub>2</sub>; C 62.66, H 9.40, N 3.11. Found (%); C 61.0, H 9.00, N 3.03



The atoms labelled with the suffix A are related by the -x+1,-y+1,-z+1 symmetry operation.

 $\begin{aligned} \text{Ti}_2(8)(\text{O}^{\text{i}}\text{Pr})_6 & \text{Yield} = 77 \%. \ ^{1}\text{H NMR} (\text{CDCl}_3) \ 1.27 \ (36\text{H}, \text{ br}, \text{CH}_3), \ 1.29 \ (18\text{H}, \text{s}, \text{CH}_3), \ 1.45 \ (18\text{H}, \text{s}, \text{CH}_3), \ 2.00 \ (2\text{H}, \text{br}, \text{CH}_2), \ 2.98 \ (4\text{H}, \text{br}, \text{CH}_2), \ 3.14 \ (4\text{H}, \text{br}, \text{CH}_2), \ 3.92 \ (4\text{H}, \text{s}, \text{CH}_2), \ 4.90 \ (6\text{H}, \text{sept}, \text{J} = 6.0 \ \text{Hz}, \text{CH}), \ 6.86 \ (2\text{H}, \text{d}, \text{J} = 2.5 \ \text{Hz}, \text{Ar-H}), \ 7.19 \ (2\text{H}, \text{d}, \text{J} = 2.5 \ \text{Hz}, \text{Ar-H}). \ ^{13}\text{C}\{^{1}\text{H}\} \\ \text{NMR} \ (\text{CDCl}_3) \ 26.9 \ (\text{CH}_3), \ 31.8 \ (\text{CH}_3), \ 34.3 \ (\text{C}), \ 35.1 \ (\text{C}), \ 77.6 \ (\text{CH}), \ 123.2 \ (\text{Ar-H}), \ 124.1 \ (\text{Ar}), \ 124.6 \ (\text{Ar-H}), \ 135.5 \ (\text{Ar}), \ 140.0 \ (\text{Ar}), \ 159.9 \ (\text{Ar-O}). \ \text{Calc}.(\%) \ \text{for} \ C_{53}\text{H}_{96}\text{N}_2\text{O}_8\text{Ti}_2; \ \text{C} \ 64.62, \ \text{H} \ 9.82, \ N \ 2.84. \ \text{Found} \ (\%); \ C \ 64.4, \ \text{H} \ 9.61, \ N \ 2.95 \end{aligned}$ 



The atoms labelled with the suffix A are related by the -x+1,-y+1,-z+1 symmetry operation.



 $Ti(O^{i}Pr)_{4} + 1H_{2}$  at 233 K



Ti(O<sup>i</sup>Pr)<sub>4</sub>+3H<sub>2</sub> at 233 K

