

Synthesis of carbon embedded MFe₂O₄ (M = Ni, Zn and Co) nano-particles as efficient hydrogenation catalyst

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Table 1 Textural properties of the synthesized materials

Sample	S _{BET} /m ² g ⁻¹ ^a	V _{tot} /cm ³ g ⁻¹ ^b	V _{mi} /cm ³ g ⁻¹ ^c	V _{me} /cm ³ g ⁻¹ ^d	D/nm ^e	Crystallite Size (nm) ^f
NiFe ₂ O ₄ @C	13.2	0.12	0.05	0.07	27.6	36.24
ZnFe ₂ O ₄ @C	27.2	0.17	0.02	0.15	21.0	15.5
CoFe ₂ O ₄ @C	39.3	0.18	0.01	0.17	18.9	18.2

^aBET surface area. ^btotal pore volume taken from the volume of N₂ adsorbed at P/P₀ = 0.995.

^cmicropore volume calculated from t-plot. ^dmesopore volume calculated by V_{tot}-V_{mi}. ^eBJH adsorption average pore diameter. ^fcrystal size measured by Scherrer's equation for the peak 2θ value 30-60.

Table 2 Elemental composition of synthesized materials

Sample	C(wt%)		Fe (wt%) ^a	Ni(wt%) ^a	Zn(wt%) ^a	Co(wt%) ^a
	EDX	CHNS				
NiFe ₂ O ₄ @C ^b	37.02	24.25	21.08	38.70	0	0
NiFe ₂ O ₄ @C ^c	35.05	23.15	20.70	36.00	0	0
ZnFe ₂ O ₄ @C ^b	31.72	23.04	28.03	0	37.77	0
CoFe ₂ O ₄ @C ^b	30.02	25.09	26.38	0	0	37.85
NiFe ₂ O ₄ @C ^d	-	-	0	0	0	0

^aMetal % determined by ICP-AES. ^bFresh catalyst. ^cCatalyst after 4th cycle. ^dICP-AES analysis using hot filtration after reaction.

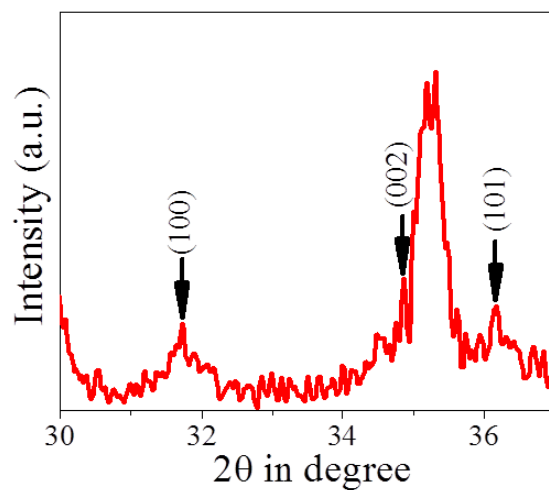


Fig. S1 Enlarged XRD spectra of $\text{ZnFe}_2\text{O}_4@\text{C}$ nano-particles showing ZnO phase impurity.

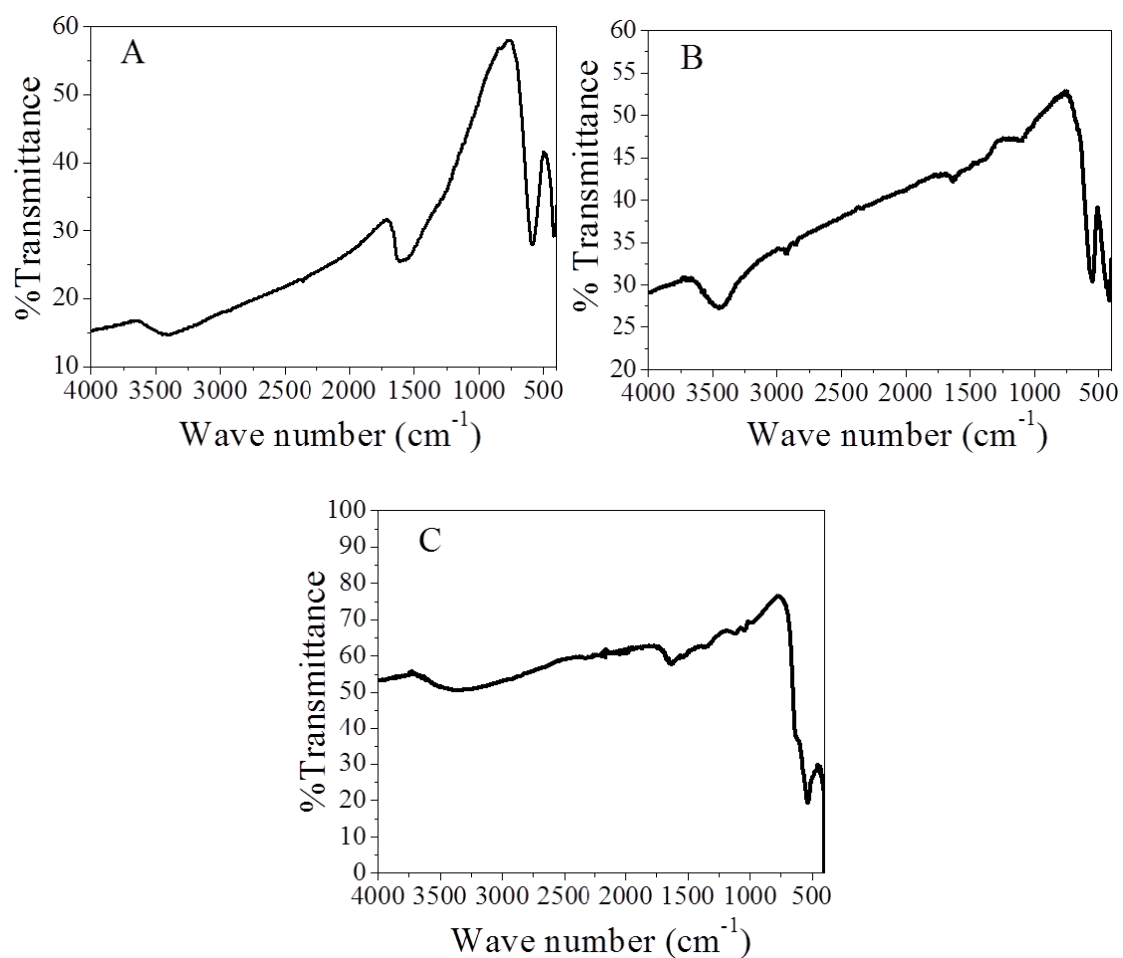


Fig. S2 (A) FT-IR spectra of $\text{NiFe}_2\text{O}_4@\text{C}$ nano-particles, (B) FT-IR spectra of $\text{ZnFe}_2\text{O}_4@\text{C}$ nano-particles and (C) FT-IR spectra of $\text{CoFe}_2\text{O}_4@\text{C}$ nano-particles

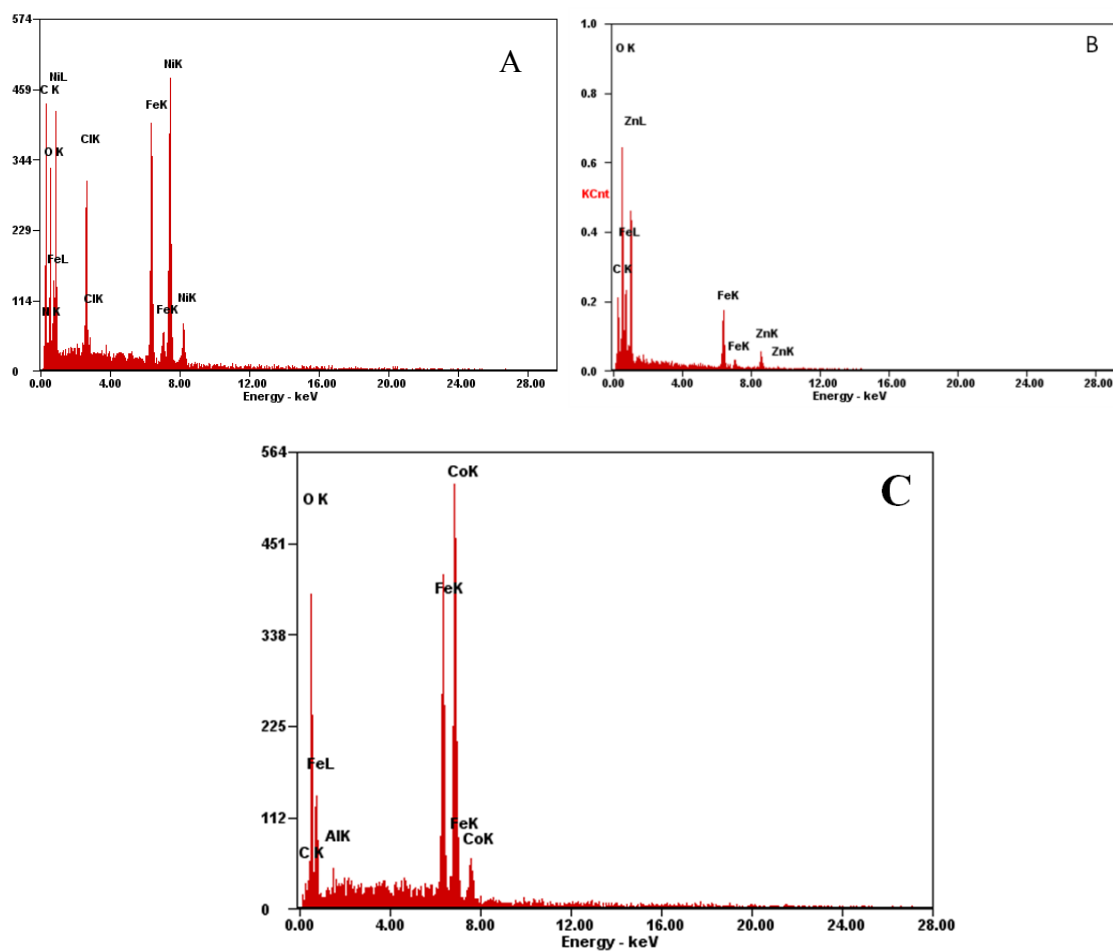


Fig. S3 (A) EDX spectra of $\text{NiFe}_2\text{O}_4@\text{C}$ nano-particles, (B) EDX spectra of $\text{ZnFe}_2\text{O}_4@\text{C}$ nano-particle and (C) EDX spectra of $\text{CoFe}_2\text{O}_4@\text{C}$ nano-particles

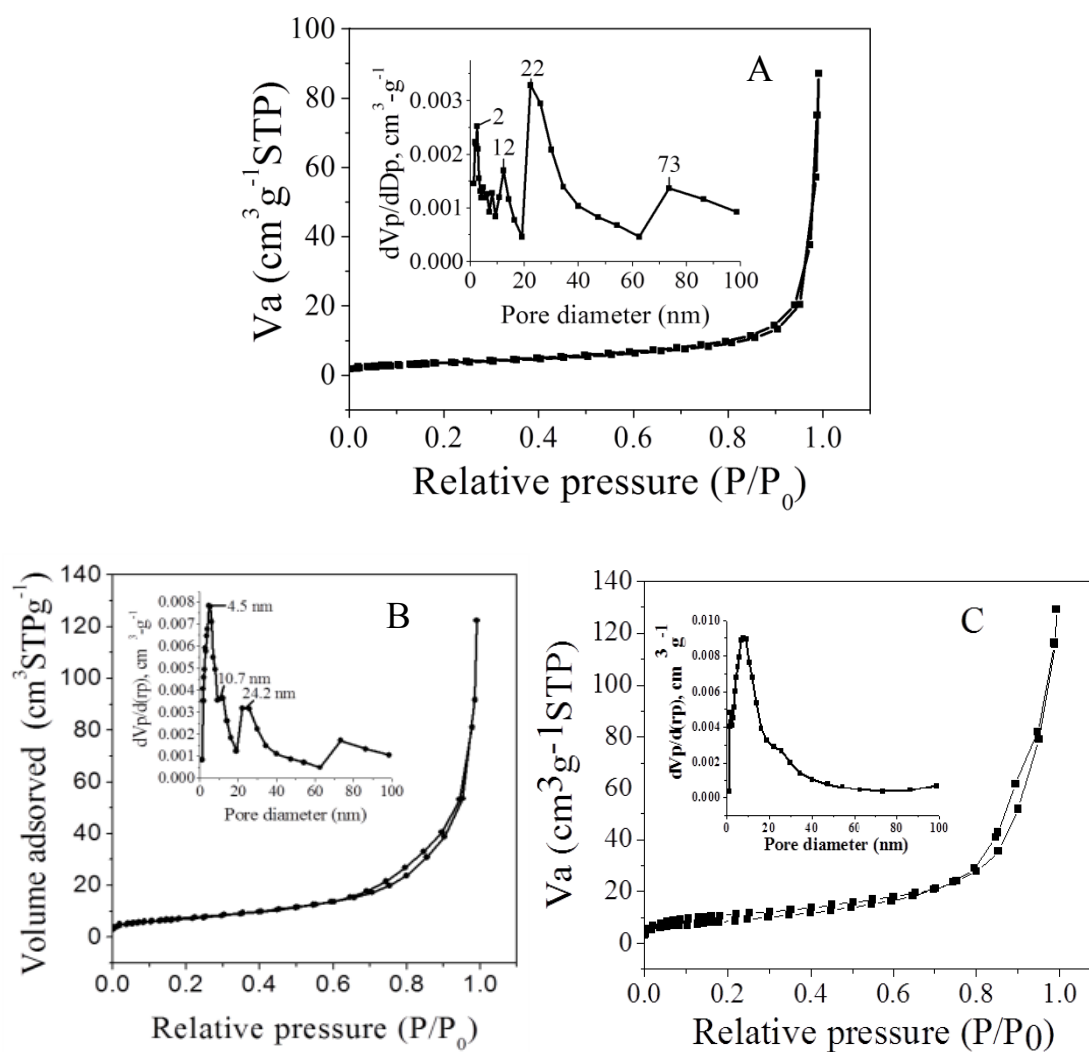


Fig. S4 N_2 adsorption-desorption isotherm and respective pore size distribution (inset) of MFe_2O_4 nano-particles @ carbon. (A) $NiFe_2O_4@C$ (B) $ZnFe_2O_4@C$ and (C) $CoFe_2O_4@C$.

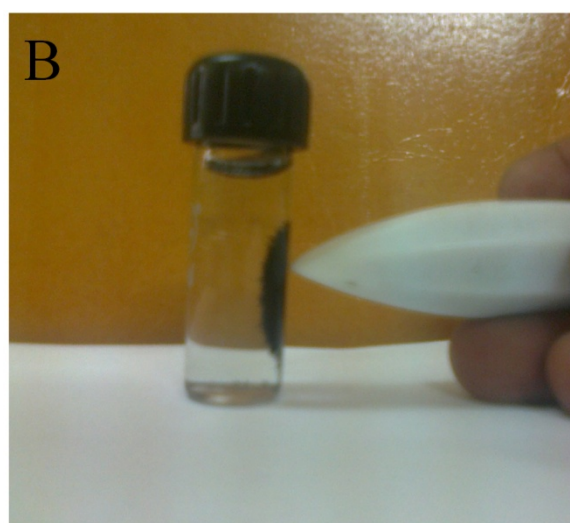


Fig. S5 Photo of magnetic separation of $NiFe_2O_4$ nano-particle @C.