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Evolution of disposable bamboo chopsticks into uniform carbon fibers: A smart strategy to fabricate sustainable anodes for Li-ion batteries

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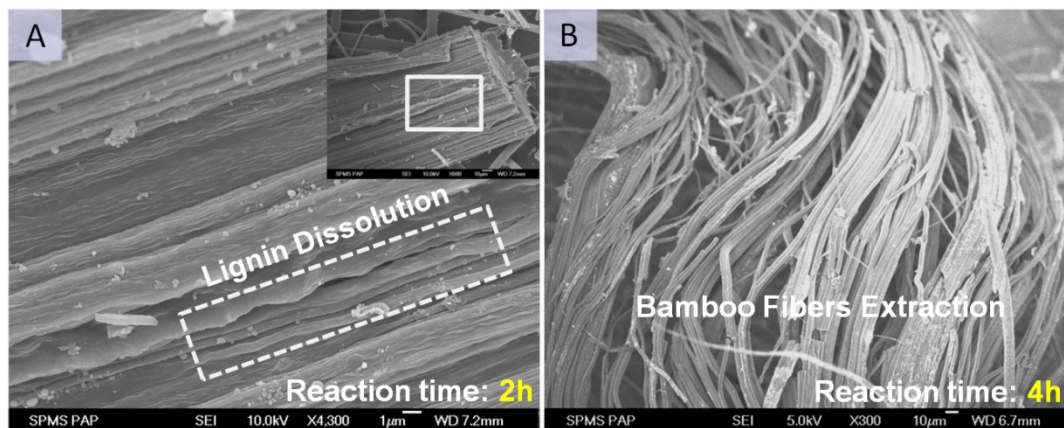
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25 **Fig. S1** SEM images of the intermediate products fabricated in 3M KOH solution with a hydrothermal reaction time of (A) 2h and (B) 4h, respectively.

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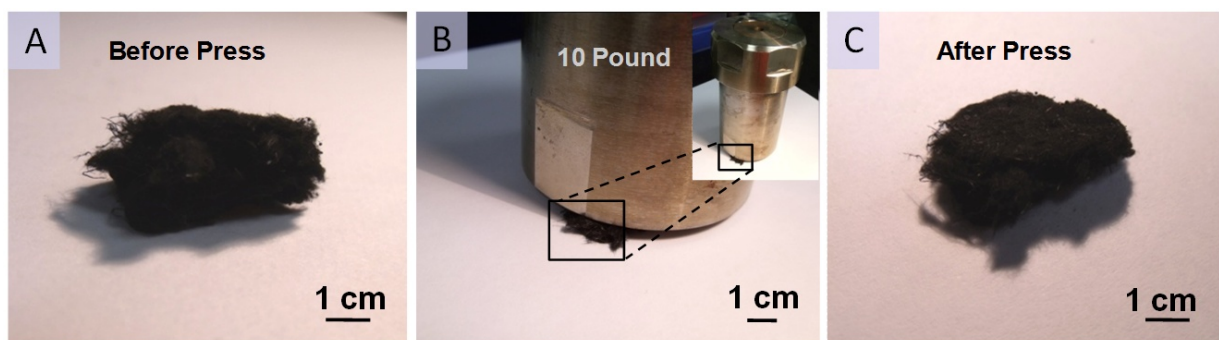


Fig. S2 Optical images showing the attained carbon fibers possess good toughness. No visible changes appear even when fiber samples suffer from a 10-pound weight press.

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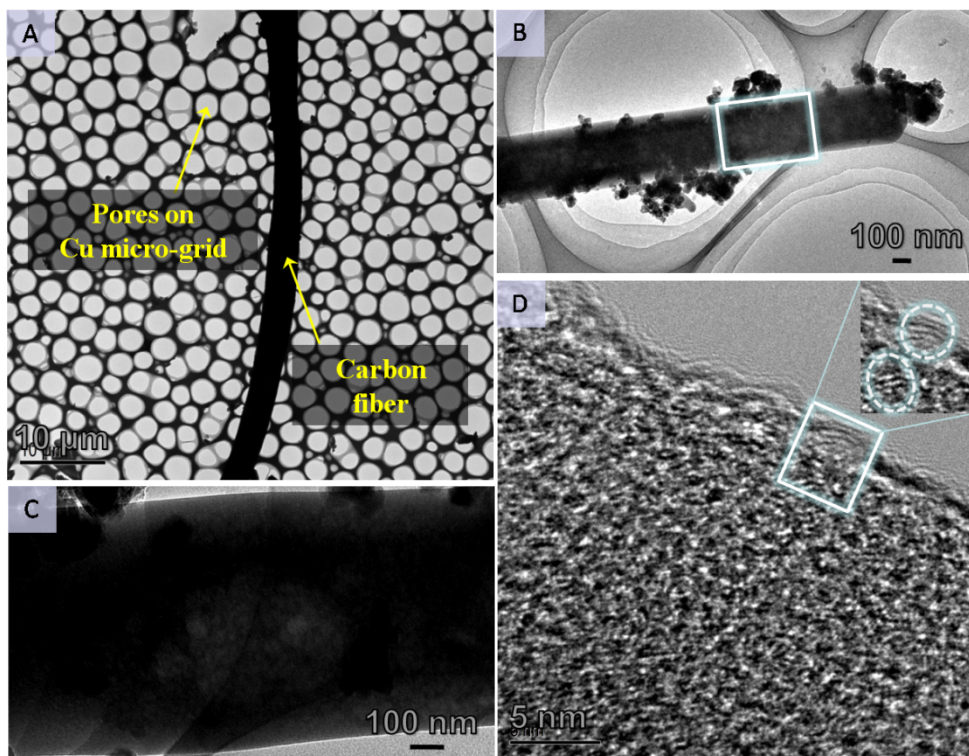


Fig. S3 TEM/HRTEM observations toward the produced carbon fibers.

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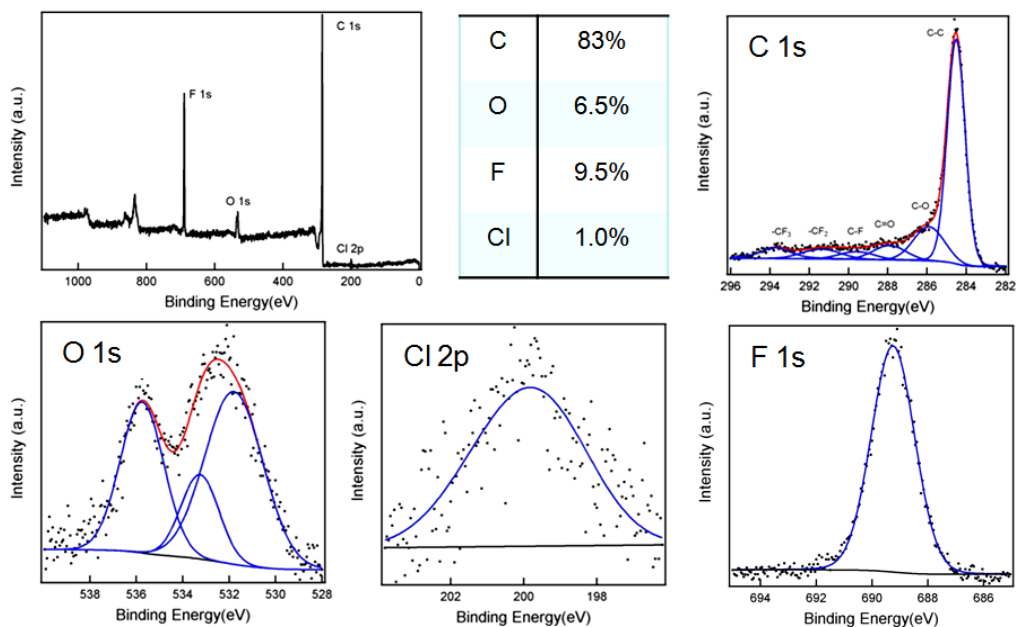


Fig. S4 XPS spectra obtained from the evolved carbon fibers.

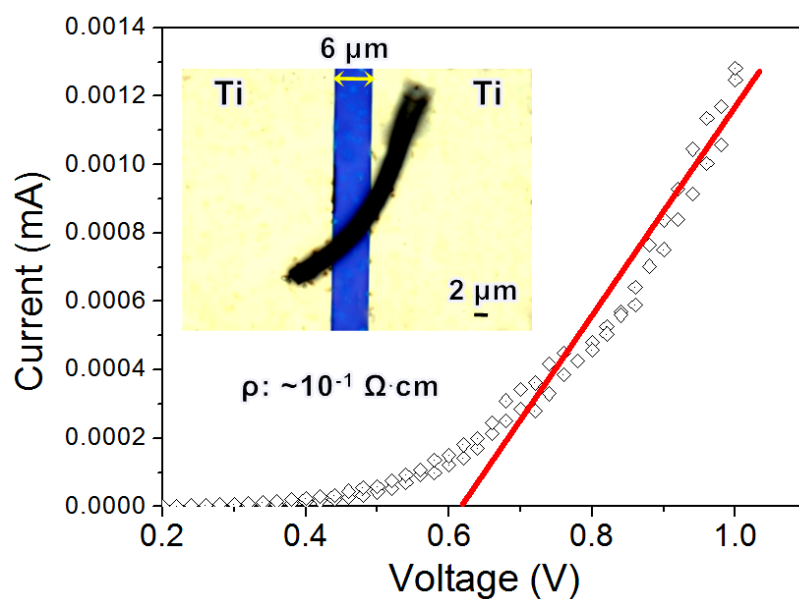
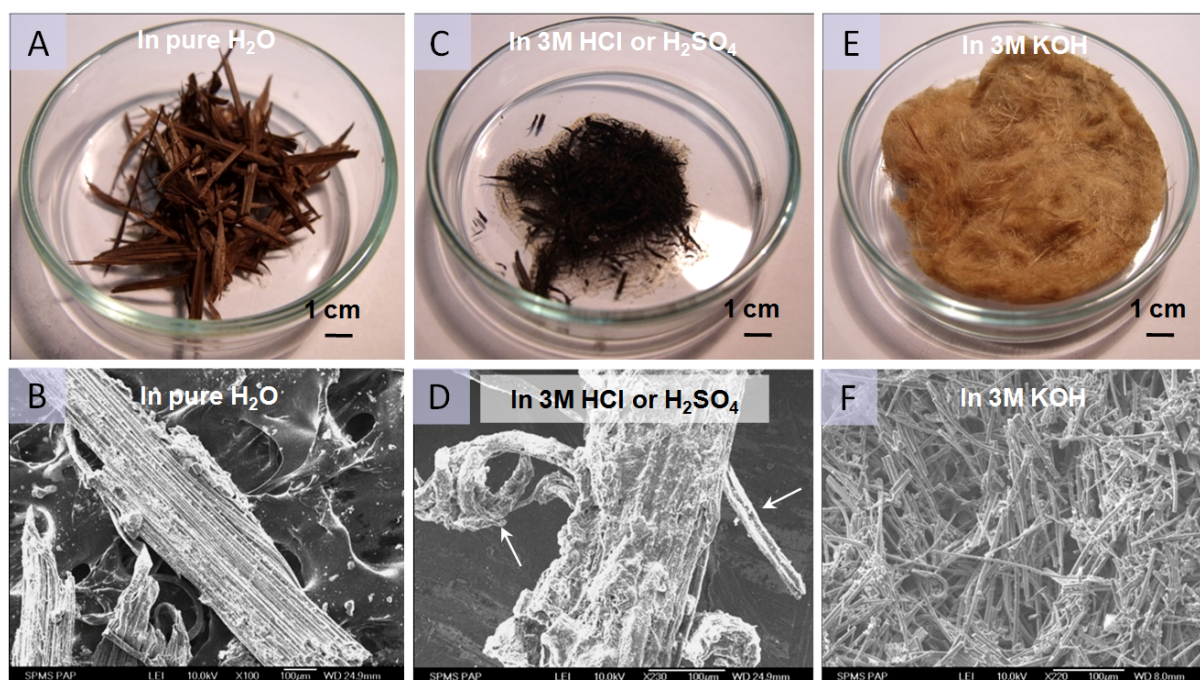


Fig. S5 Electrical performance of a single carbon fiber.



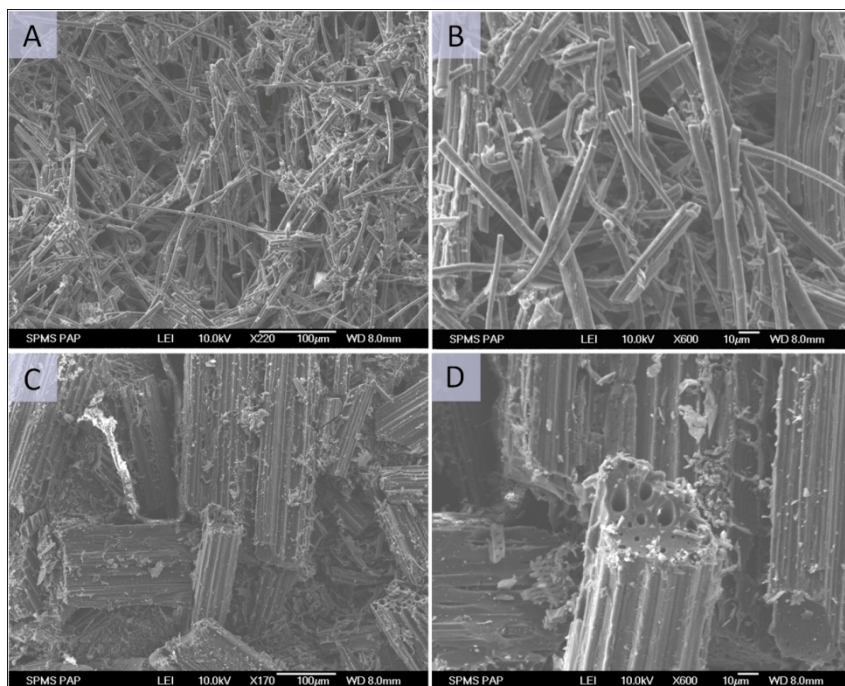
5 Fig. S6 Optical and SEM images of samples made by a hydrothermal treatment in different atmospheres: (A, B) in pure H₂O; (C, D) in 3M HCl or H₂SO₄; (E, F) in 3M KOH, respectively.

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Items	Anodic material cost for 10000 coin-type cells (Assuming each cell contains ~100 mg active anodic materials)	
	For chopsticks-derived carbon fibers	For commercial battery-grade graphite
Raw Materials	0 (Chopsticks are all recycled from wastes)	\$ 27 (Unit Price of unprocessed graphite: \$12/lb)
Consumables in fabrication processes (e.g., KOH, Ar gas, water, acids, etc.)	\$ 21 (Used for fibers extraction) (Unit Price of KOH for industrial use: \$ 0.42/lb)	\$ 6-12 (Used for graphite processing)
Energy consumption in fabrication processes (e.g., electricity, etc.)	\$ 9-20 (Used for fibers extraction & calcination)	\$ 6-15 (Used for graphite processing)
Total cost	\$ 30-41	\$ 39-54

Table S1 Cost comparison of anodic materials made from chopsticks-derived carbon fibers and commercially used graphite, respectively

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5 Fig. S7 SEM observations on samples tested as the anode of LIBs: (A, B) carbon fibers; (C, D) bulky bamboo carbons.

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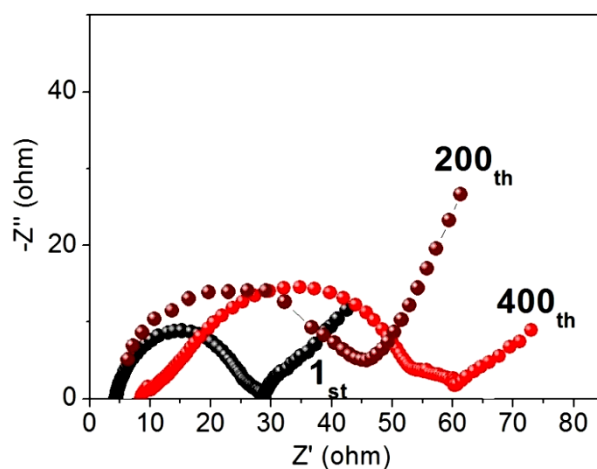


Fig. S8 EIS spectra of the produced carbon fibers upon cycling.

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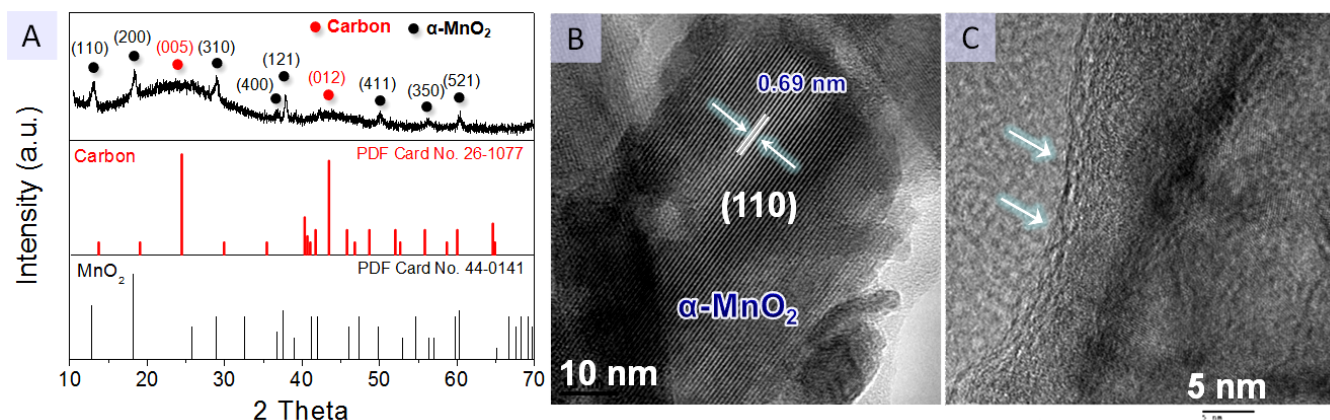


Fig. S9 (A) XRD pattern of C/MnO₂ NWs/carbon fibers hybrid. (B-C) TEM/HRTEM images of the hybrid product. TEM observation in Fig. S6 (C) indicates a carbon layer coating on MnO₂ surface.

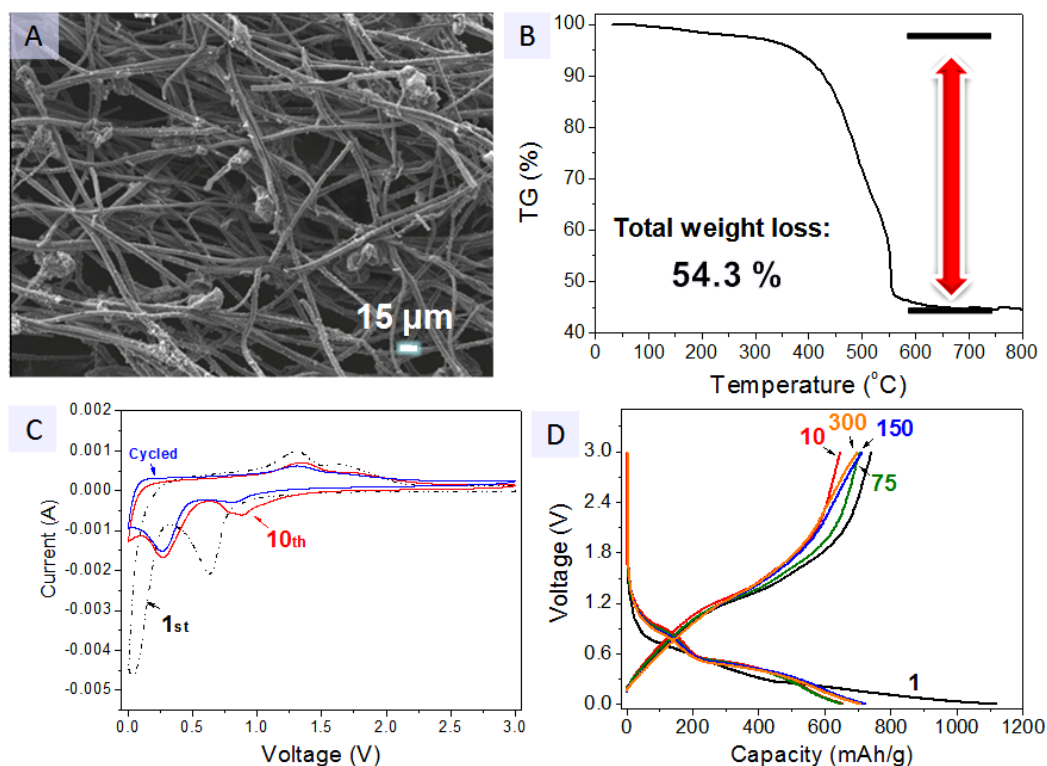


Fig. S10 (A) Large-scale SEM observation, (B) TGA plot, (C) CV curves and (D) charge-discharge profiles of the C/MnO₂ NWs/carbon fibers hybrid.