

[illegible]

AD11 900				>6	9								2							0,5	<0,1	
AD12 900																						
AD13 300				<3	70								1									
AD13 900				<3	195								1									
AD14 300		y		<3	5								1							0,3	2,3	
AD14 900		y		<3	18								<1							0,3	0,1	0,9

Table 2. VOCs produced by the various additives in the pilot kiln analysed by IMS and SPME/GC/MS.