

Supplementary Material (ESI) for Green Chemistry

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Electronic Supplementary Information (ESI)

Green and moderate route for the utilization of CO₂ - Microwave induced copolymerization with cyclohexene oxide using highly efficient double metal cyanide complex catalysts based on Zn₃[Co(CN)₆]

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1. Characterization of DMC complexes.

1.1. Elemental composition of DMC complexes.

Table S1. Elemental composition of DMC complexes

Sample	%C	%H	%N	%Zn	%Co
DMC-1	23.46	3.911	13.83	29.76	3.61
DMC-2	24.10	4.359	14.06	19.32	0.9622
DMC-3	30.88	4.483	12.15	15.58	0.6760
DMC-4	23.07	4.435	13.52	12.09	0.7154
DMC-5	22.34	4.303	15.33	18.31	7.92

Obtained from elemental analysis and ICP-OES analyses.

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1.2. XPS spectra of DMC complexes.

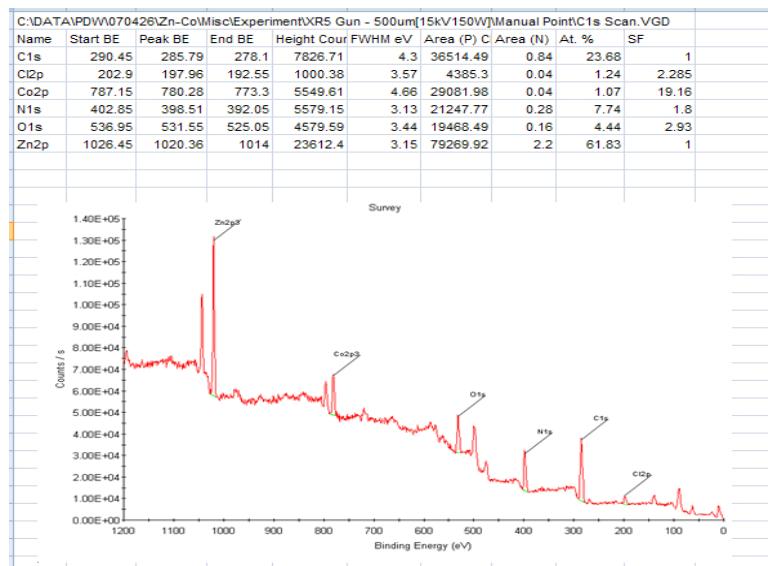


Fig. S1. XPS data of DMC-1 catalyst

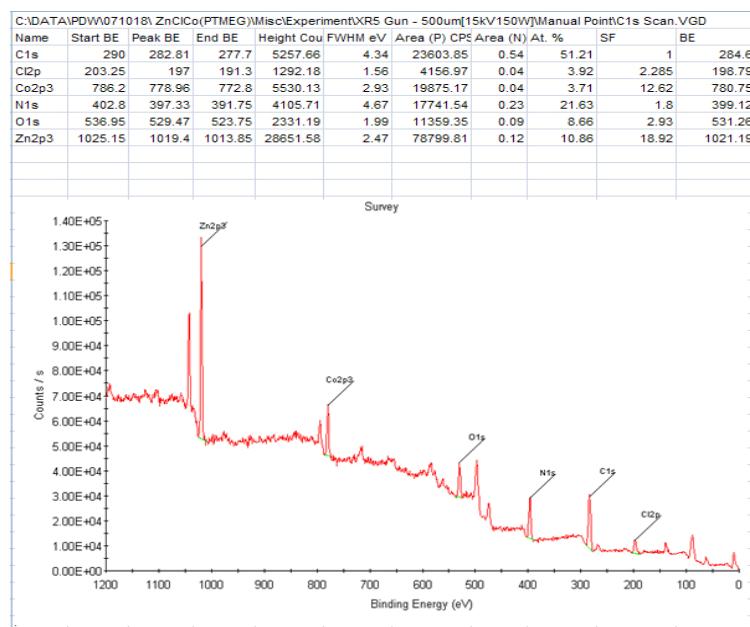


Fig. S2. XPS data of DMC-2 catalyst

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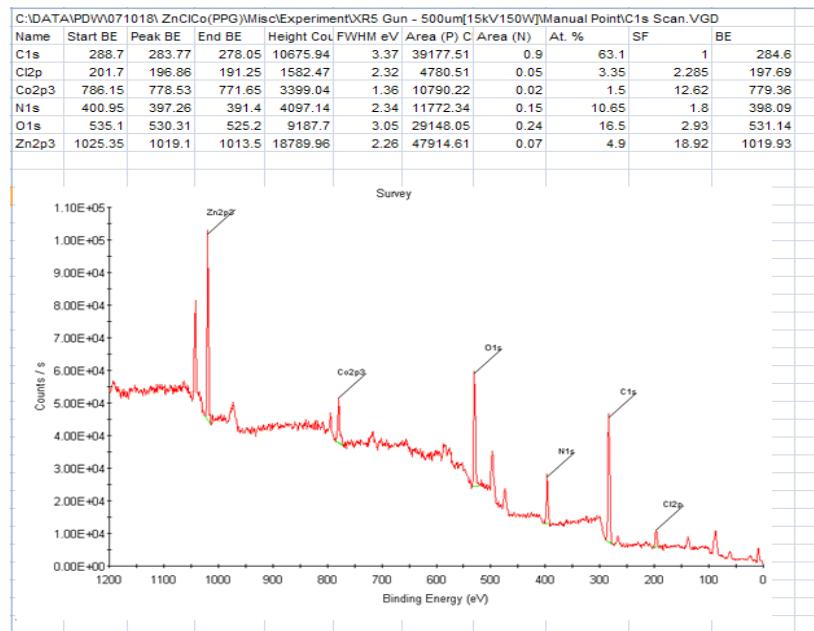


Fig. S3. XPS data of DMC-3 catalyst

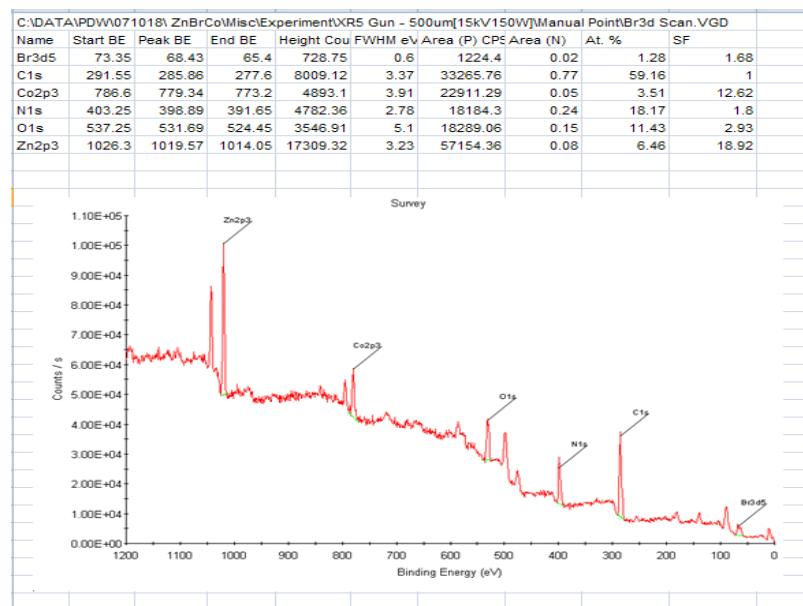


Fig. S4. XPS data of DMC-4 catalyst

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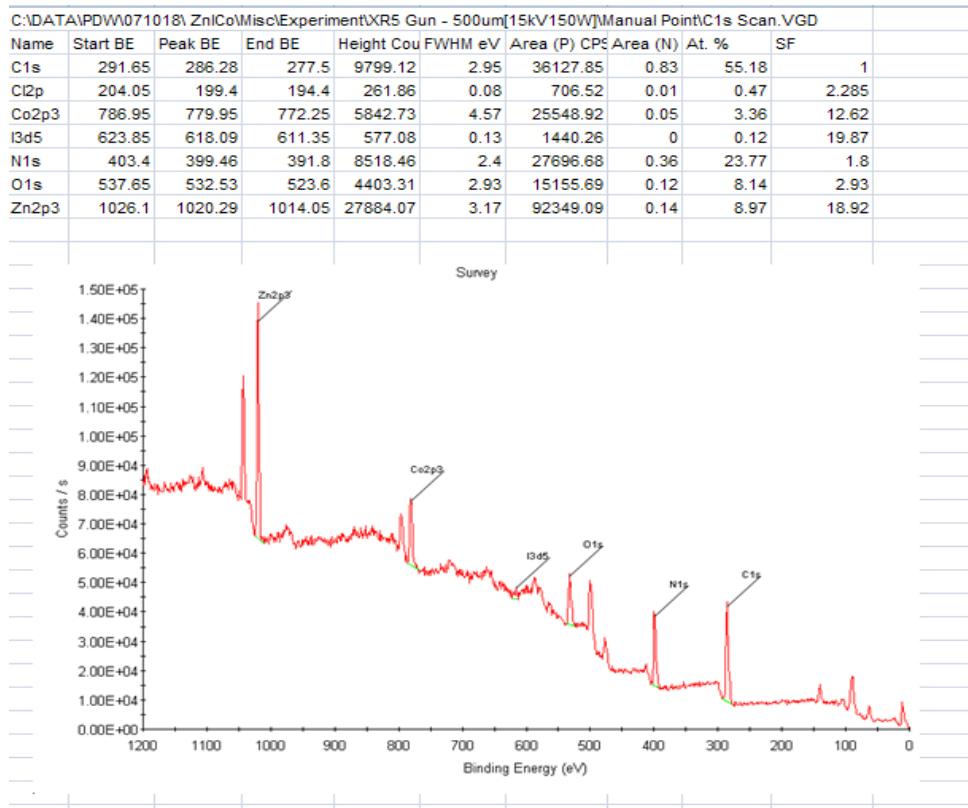


Fig. S5. XPS data of DMC-5 catalyst

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2. Polymer characterizations.

2.1. FT-IR spectra of reaction mixture in CH_2Cl_2 .

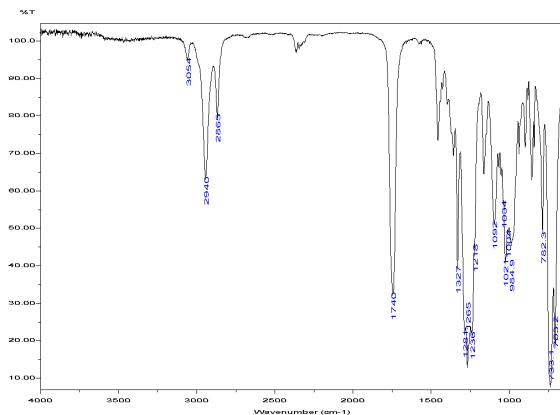


Fig. S6. Reaction condition: CHO-2.5 ml, DMC-1 - 5mg, P_{CO_2} -9.7 bar, 100 W, 30 min

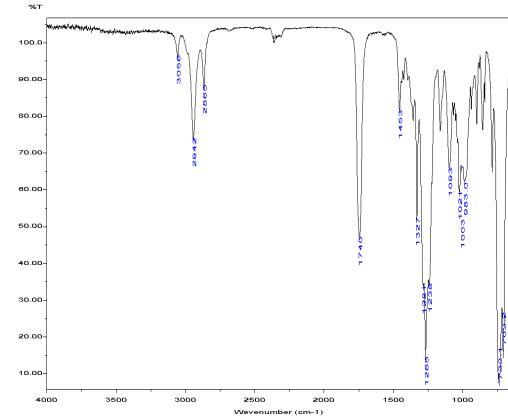


Fig. S7. Reaction condition: CHO-5 ml, DMC-1 - 5mg, P_{CO_2} -9.7 bar, 100 W, 30 min

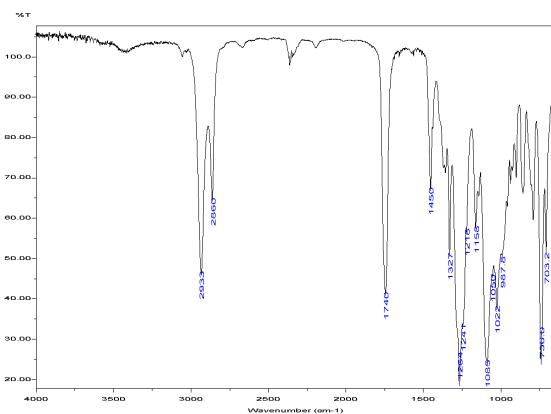


Fig. S8. Reaction condition: CHO-5 ml, DMC-1 - 10mg, P_{CO_2} -9.7 bar, 200 W, 4.5 min

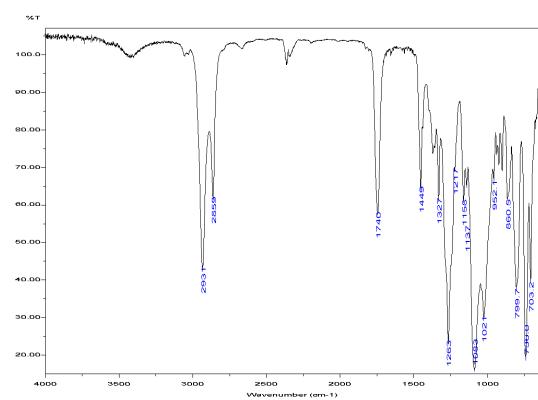


Fig. S9. Reaction condition: CHO-5 ml, DMC-1 - 20mg, P_{CO_2} -9.7 bar, 100 W, 6 min

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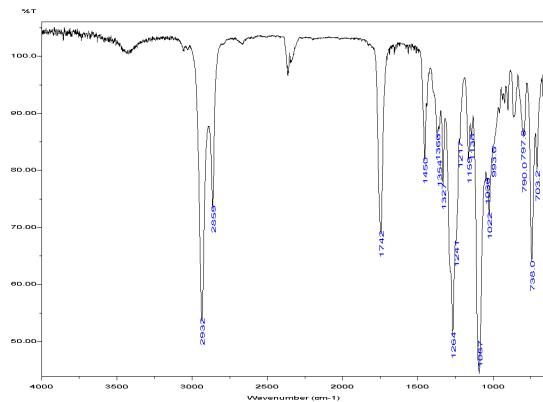


Fig. S10. Reaction condition: CHO-5 ml, DMC-1 - 10mg, P_{CO₂}-9.7 bar, 300 W, 4 min

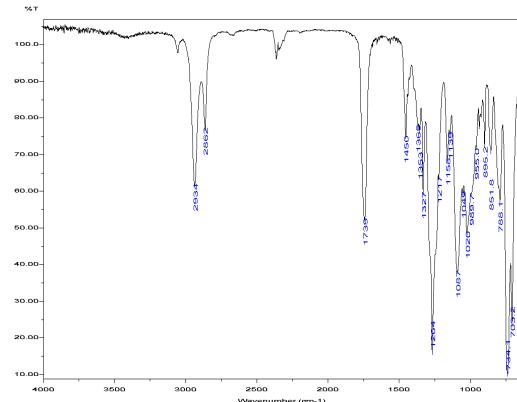


Fig. S11. Reaction condition: CHO-5 ml, DMC-1 - 10mg, P_{CO₂}-9.7 bar, 400 W, 3.5 min

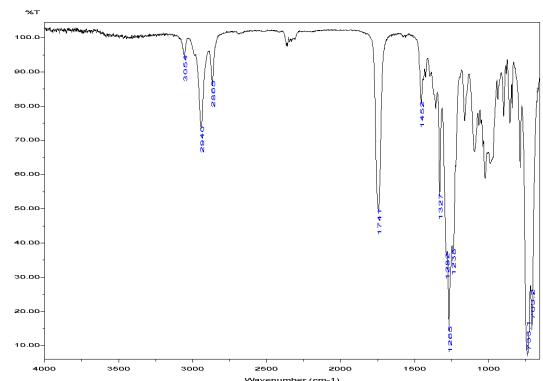


Fig. S12. Reaction condition: CHO-5 ml, DMC-2 - 5mg, P_{CO₂}-9.7 bar, 100 W, 30 min

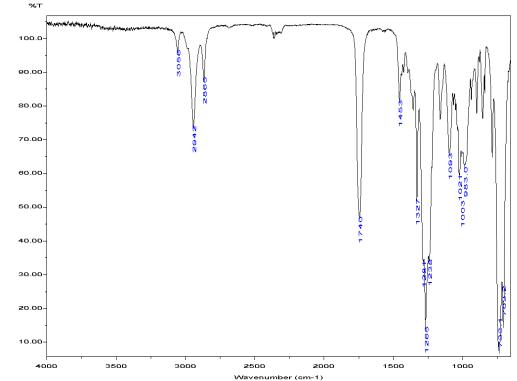
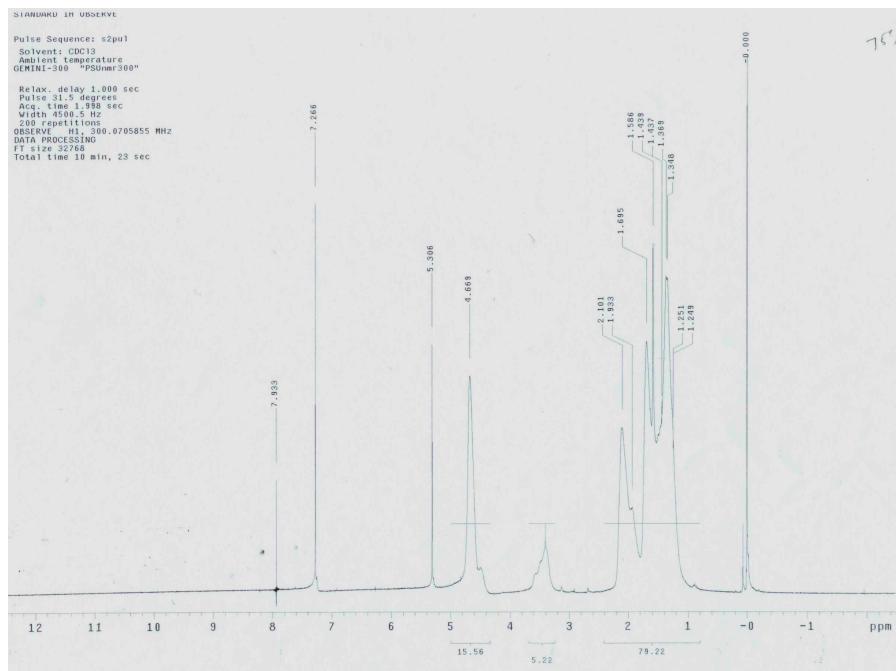


Fig. S13. Reaction condition: CHO-5 ml, DMC-3 - 5mg, P_{CO₂}-9.7 bar, 100 W, 30 min

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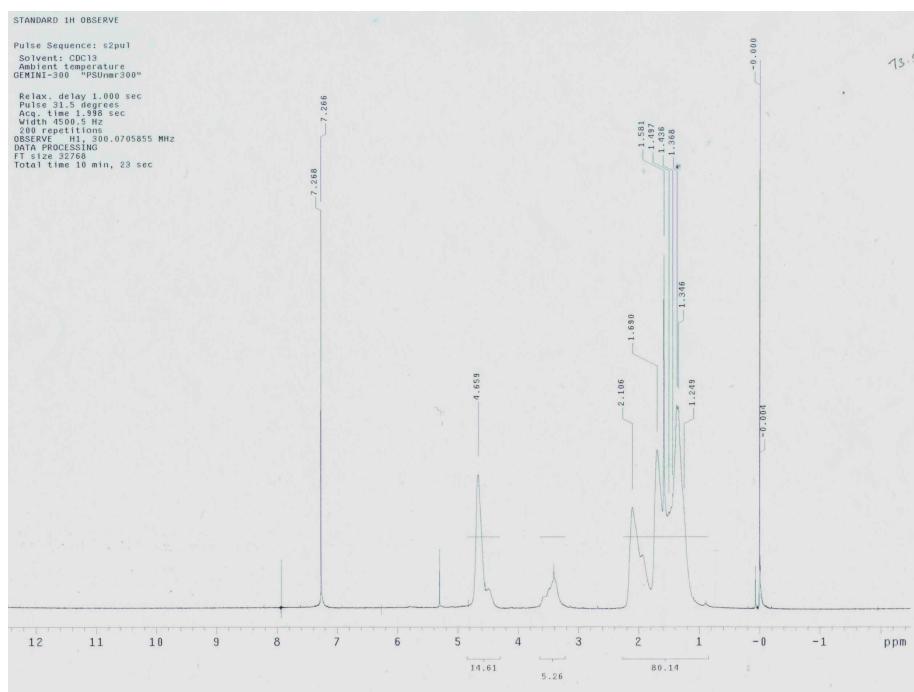
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2.2. ^1H -NMR spectra of representative copolymers.

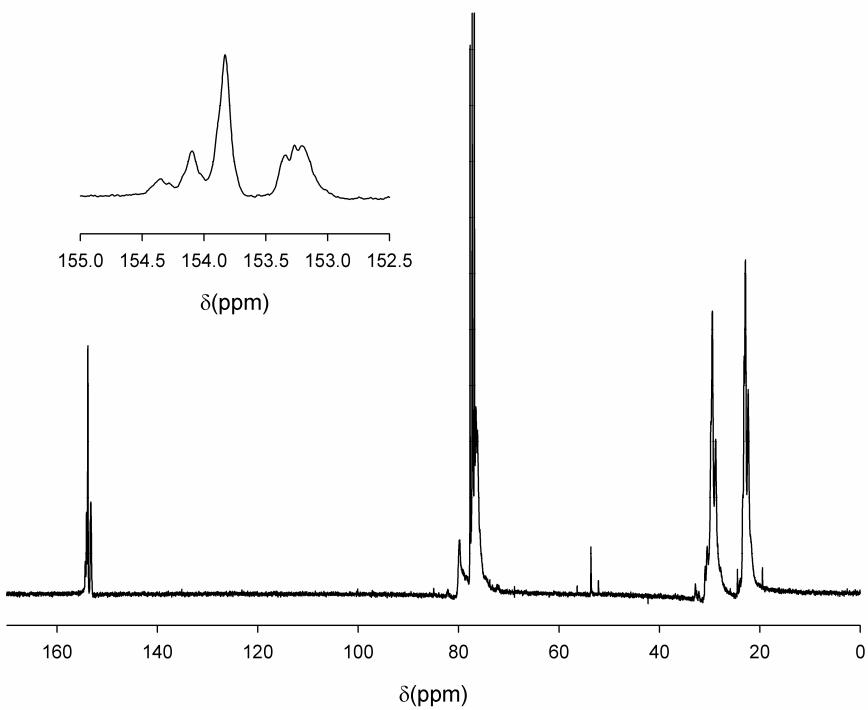


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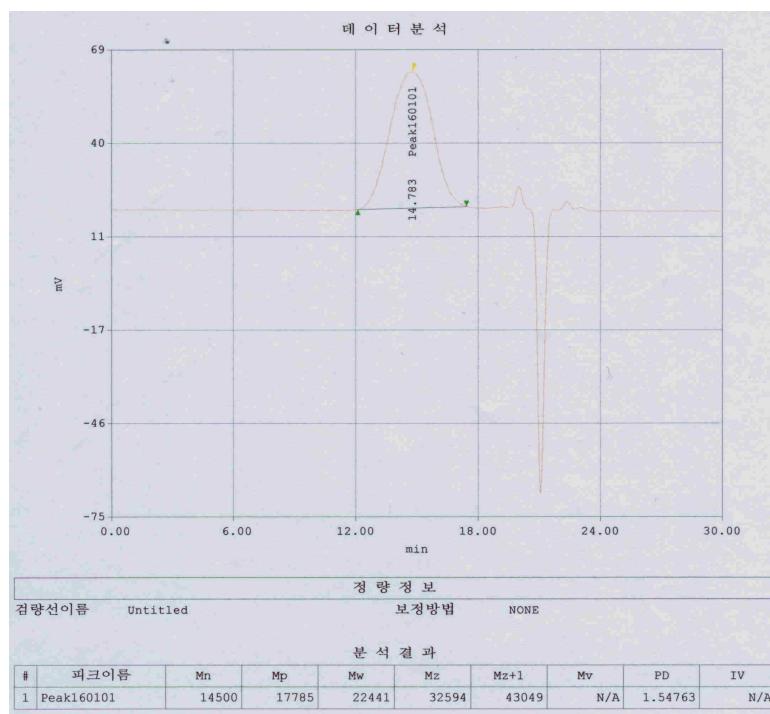
2.3. ¹³C-NMR spectra of representative copolymer.



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2.4. GPC of representative copolymers.



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