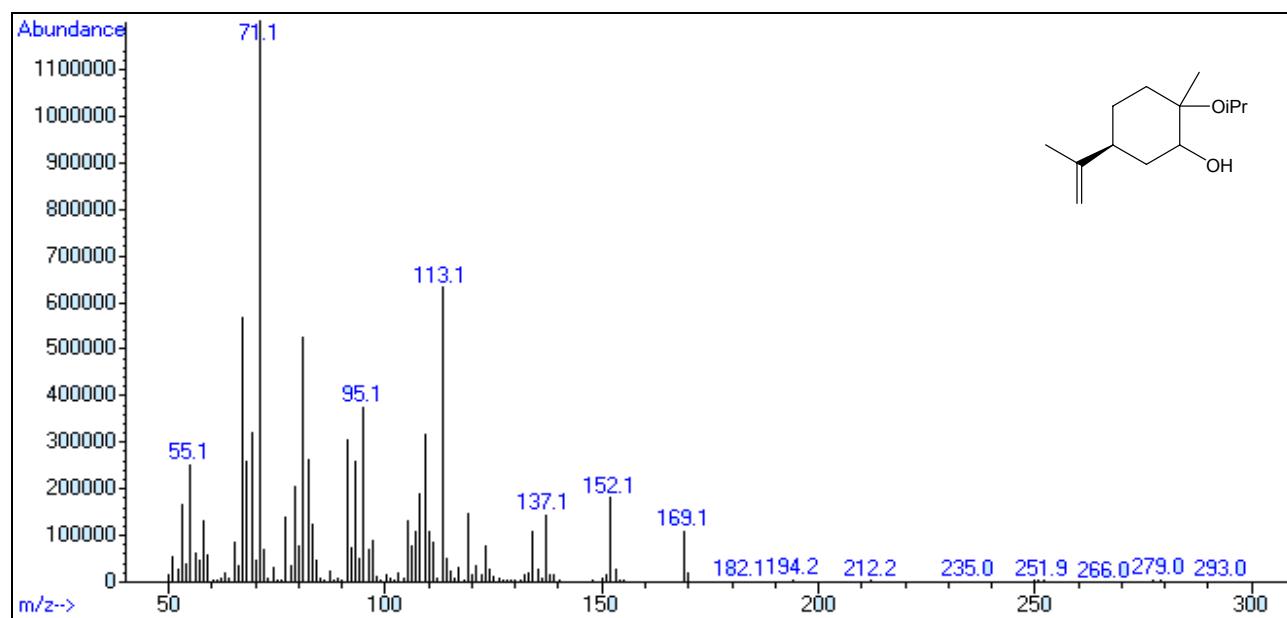
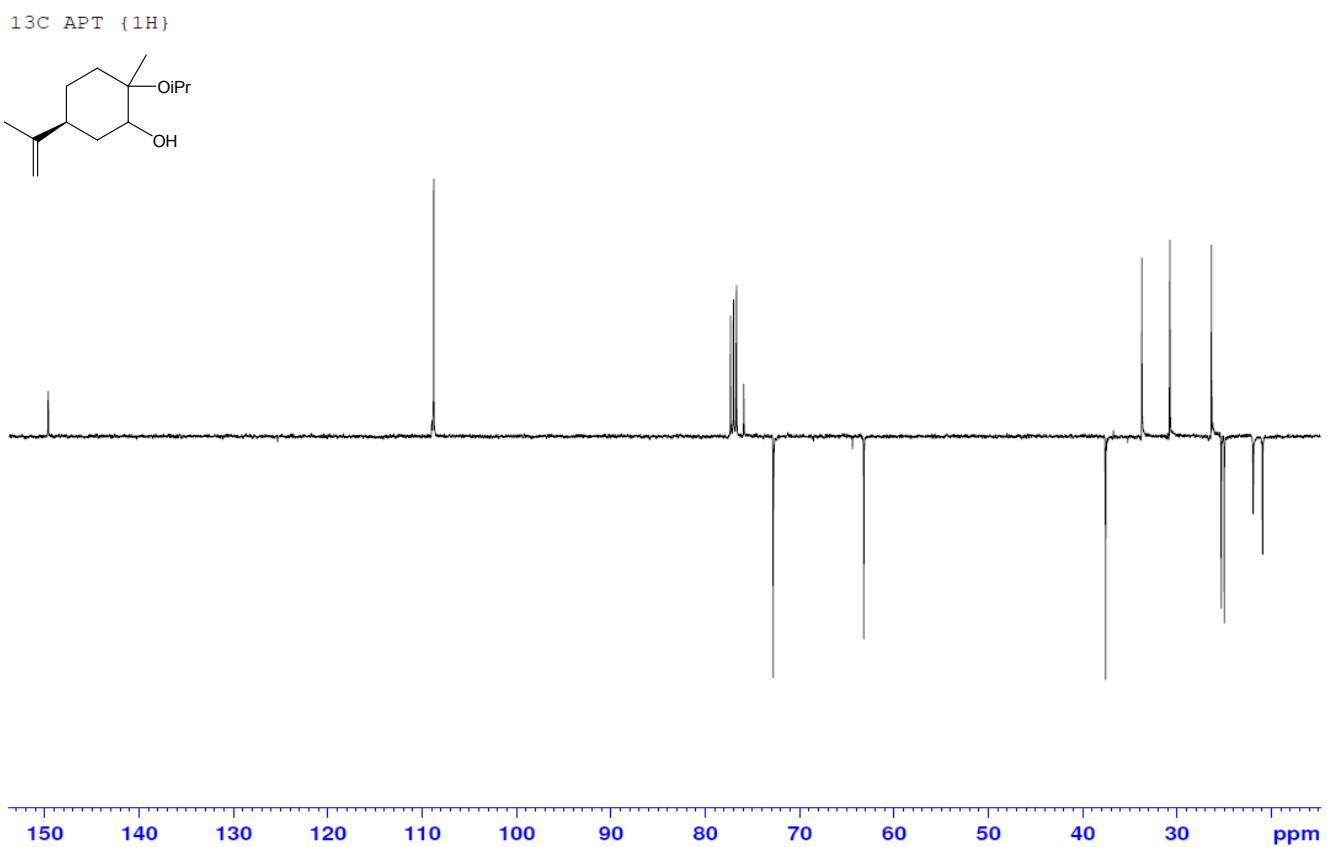
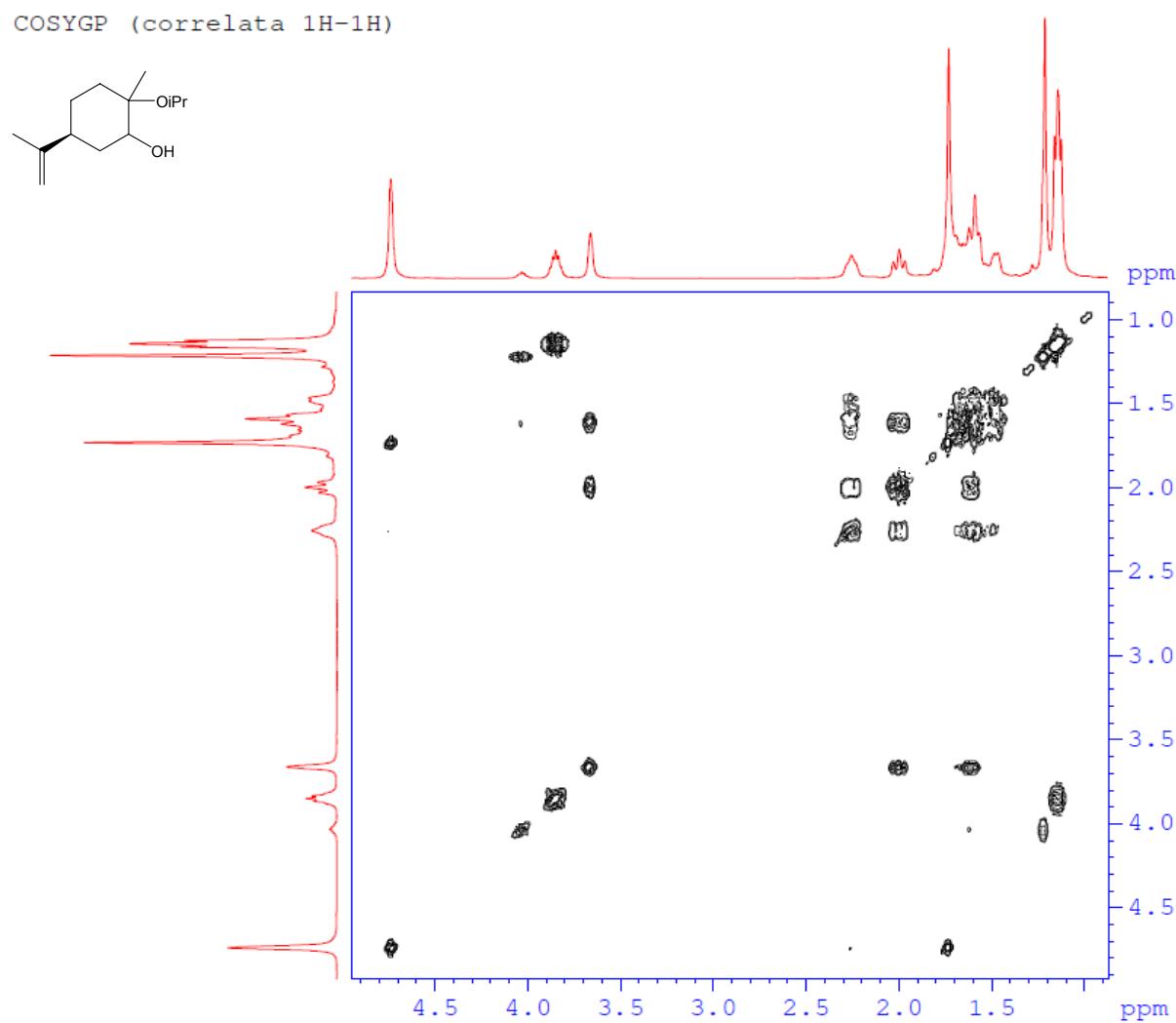
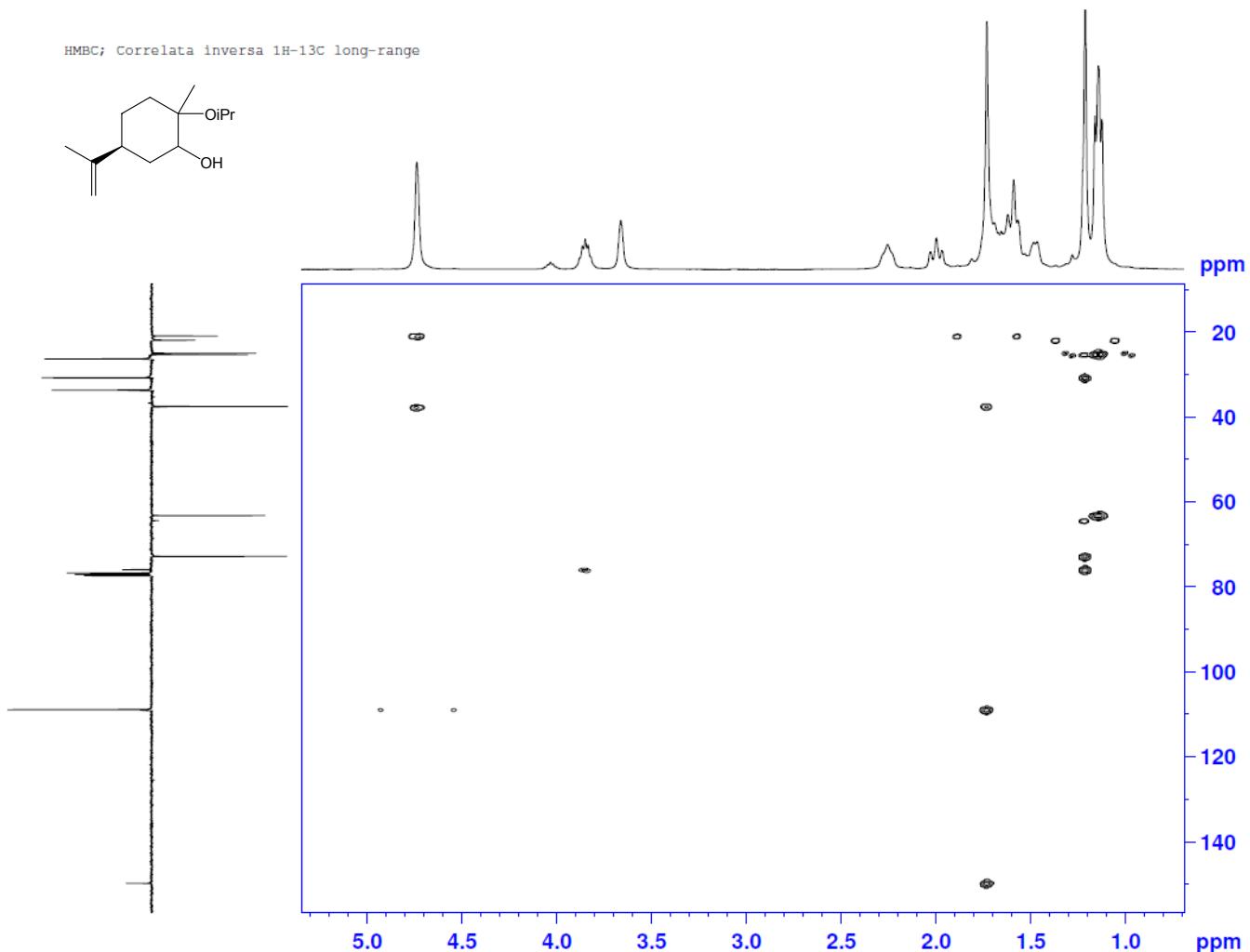


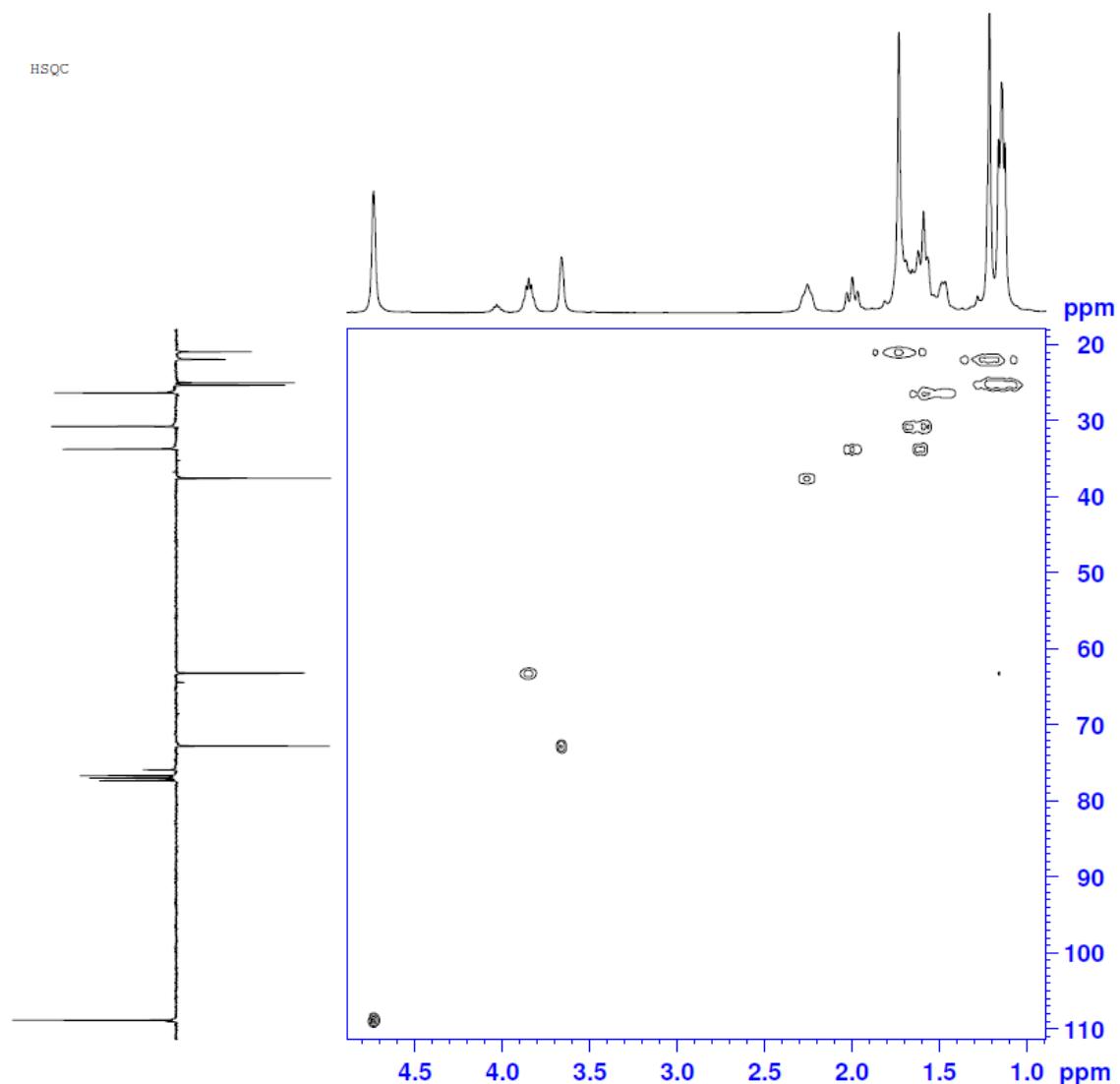
SUPPORTING DATA



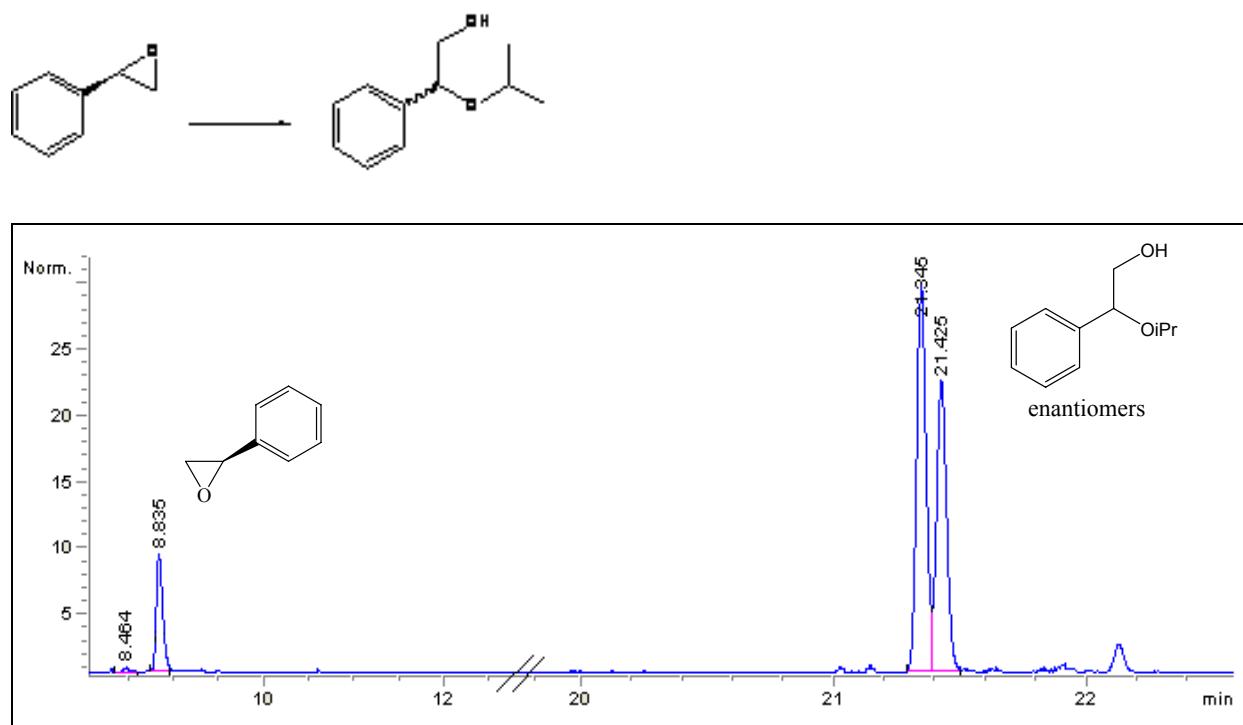








Alcoholysis of (+)-(R)-styrene oxide



In a typical alcoholysis reaction a solution of (+)-(R)-styrene oxide (0.8 mmol) in 2-PrOH (5 mL) is stirred with the solid catalyst (100 mg, 12% wt Cu) at 60°C under nitrogen and the reaction mixture analysed by GC and GC-FID chromatography (BETA DEX 325 Chiral Capillary Column).