An efficient and expeditious Fmoc protection of amines and amino acids in aqueous media

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General methods and experimental procedures

All commercial reagents were used as received unless otherwise mentioned. For analytical and preparative thin-layer chromatography, Merck, 0.2 mm and 0.5 mm Kieselgel GF 254 percoated were used, respectively. The spots were visualized using UV light. Infrared spectra were recorded on a Perkin Elmer spectrum 1000. ¹H and ¹³C NMR spectra were recorded on a Bruker ARX400 spectrometer at 400 and 100.62, respectively. ¹H shifts are reported relative to internal TMS. Carbonshifts are given relative to the 13 C signal of CDCl₃ (δ 77.0 ppm), DMSO (δ 39.5 ppm), CD₃CO (δ 29.8 ppm) and CD₃OD (δ 49 ppm). Chemical ionization and high resolution mass spectra were recorded at the Mass Spectrometry Unit at the University of Santiago de Compostela, Spain. The electron impact mass spectra were recorded at the Department of Chemistry, FCT, using a Micromas GCT-TOF. High performance liquid chromatography (HPLC) were conducted on a Schimadzu (Japan) system equipped with an LC-20 AT pump, UV-dectector (SPD-M20A), and a Rheodyne 7125injector. The chiral stationary column used was a Chiralpak-IA (250mm X 4 mm). The mobile phase consisted of 10 % isopropyl alcohol : 90 % hexane containing 0.1 % TFA. The flow rate was set at 1 ml/min and the elution of analytes was monitored at 254 nm. N-FMOC α -amino acids were dissolved in isopropanol at a concentration of 0.5mg/ml and injected as a volume of 10µl.¹ Optical rotations were measured at 22 °C on an AA-1000 polarimeter (0.5 dm cell) at 589 nm. The concentrations (c) are expressed in g/100 mL.

General procedure for the *N***-Fmoc protection of amines:** To Fmoc chloride (1.2 mmol) was added the amine (1mmol) and water 1.5 mL and the reaction mixture stirred at 60 °C. The reaction was monitored by thin layer chromatography using ethyl acetate and hexane as eluent (3:7). After consumption of the amine the reaction product was filtered, washed with water and recrystallized from hot ethanol to afford the pure product.

General procedure for the *N*-Fmoc protection of α-amino acids

To the mixture of the two solids, the amino acid (1 mmol) and Fmoc chloride (1.2 mmol) it was added 1.5 mL of water:ethanol (3:1). The reaction mixture was stirred at 60 °C for particular time. After completion of reaction monitored by TLC the solution was acidified with HCl (1M)

untill pH 4-5 at O $^{\circ}$ C and extracted with EtOAc (3 X 10 mL). The combined organic layers were dried (Na₂SO₄) and evaporated affording the pure *N*-Fmoc α -amino acids. Determination of the enantiomeric purity of *N*-FMOC amino acids was accomplished by HPLC analysis as stated above in general methods and experimental procedures.

N-(**9-Fluorenylmethoxycarbonyl)aniline** (**3a**)²: solid pale brown, obtained in 90% yield. ¹H NMR (400 MHz, CDCl₃) δ: 7.79 (d, 2H, *J*=7.4 Hz), 7.63 (d, 2H, *J*=7.0 Hz), 7.43-7.05 (m, 8H), 6.63(br s, 1H), 4.56 (d, 2H, *J*=6.4 Hz), 4.28 (t, 1H, *J*=6.4 Hz). ¹³C NMR (CDCl₃) δ: 47.1, 66.8, 118.81, 120.0, 123.6, 124.9, 127.1, 127.8, 129.1, 137.7, 141.4,143.8, 153.4. MSEI(+) m/z: 315 [M]⁺, 196 [(9H-fluoren-9-yl)methanol]⁺, 178 [9-methyl-9H-fluorene-H]⁺, 165 [9H-fluorene-H]⁺. *N*-(**9-Fluorenylmethoxycarbonyl)-4-methylaniline (3b**): colorless solid obtained in 83 % yield (mp 195-197°C). IR(KBr) ν_{max} : 3327 (N-H), 1697 (C=O), 1527 (C=C), 1234 (C-O). ¹H NMR (400 MHz, CDCl₃) δ: 7.79 (d, 2H, *J*=7.4 Hz), 7.62 (d, 2H, *J*=6.6 Hz), 7.43-7.31 (m, 6H), 7.11 (d, 2H, *J*=7.7 Hz), 6.59 (br s, 1H), 4.54 (d, 2H, *J*=6.5 Hz), 4.27 (t, 1H, *J*=6.3 Hz). ¹³C NMR (CDCl₃) δ: 20.7, 47.2, 66.80, 118.9, 120.0, 125.0, 127.1, 127.8, 129.6, 133.2, 135.1, 141.4, 143.8, 153.5. MSEI(+) m/z: 329 [M]⁺, 196 [(9H-fluoren-9-yl)methanol]⁺, 178 [9-methyl-9H-fluoren-9-yl)methanol]⁺, 165 [9H-fluorene-H]⁺. HRMSEI calcd for C₂₂H₂₀NO₂ [MH]⁺ 330,1494 obtained 330.1494.

N-(9-Fluorenylmethoxycarbonyl)-3-hydroxyaniline (3c)³: Colorless solid obtained in 81 % yield. ¹H NMR (400 MHz, CDCl₃/(CD₃)₂CO) δ : 7.98 (bs, 1H), 7.80 (s, 1H), 7.48 (d, 2H, *J*=7.1 Hz), 7.36 (d, 2H, *J*=6.9 Hz), 7.26 – 6.78 (m, 6H), 6.69 (s, 1H), 6.26 (d, *J*=6.8 Hz), 4.16 (d, 2H, *J*=6.5 Hz), 3.98 (t, 1H, *J*=6.0 Hz); ¹³C NMR (CDCl₃/(CD₃)₂CO) δ : 46.5, 65.9, 105.4, 109.6, 119.3, 124.5, 126.5, 127.1, 129.0, 139.3, 140.7, 143.4, 153.0, 157.0. MSEI(+) m/z: 331 [M]⁺, 196 [(9H-fluoren-9-yl)methanol]⁺, 178 [9-methyl-9H-fluorene-H]⁺, 165 [9H-fluorene-H]⁺.

N-(9-Fluorenylmethoxycarbonyl)-3-chloroaniline (3d): Colorless solid obtained in 87 % yield (mp 163-165°C). IR(KBr) v_{max} : 3307 (N-H), 1699 (C=O), 1520 (C=C), 1233 (C-O). ¹H NMR (400 MHz, CDCl₃) δ : 7.79 (d, 2H, *J*=7.3 Hz), 7.61 (d, 2H, *J*=7.1 Hz), 7.49-7.03 (m, 8H), 6.65 (br s, 1H), 4.57 (d, 2H, *J*=6.2 Hz), 4.28 (t, 1H, *J*=6.0 Hz). ¹³C NMR (CDCl₃) δ : 47.0, 67.0, 116.7, 118.8, 120.1, 123.6, 124.9, 127.2, 127.8, 130.0, 134.8, 138.9, 141.4, 143.6, 153.1. MSEI(+) m/z: 349 [M]⁺, 178 [9-methyl-9H-fluorene-H]⁺, 152.9 [C₇H₄CINO]⁺, 126 [C₇H₄CINH]⁺. HRMSCI calcd for C₂₁H₁₆CINO₂ [M]⁺ 349,0870 obtained 349.0863.

N-(**9**-Fluorenylmethoxycarbonyl)-4-bromoaniline (3e): Colorless solid obtained in 80 % yield (mp 203-205°C). IR(KBr) v_{max} : 3333 (N-H), 1702 (C=O), 1530 (C=C), 1231 (C-O). ¹H NMR (400 MHz, CDCl₃) δ: 7.79 (d, 2H, *J*=7.5 Hz), 7.61 (d, 2H, *J*=7.3 Hz), 7.43-7.38 (m, 6H), 7.33 (t, 2H, *J*=7.4 Hz), 7.26 (m, 2H), 6.62 (br s, 1H), 4.57 (d, 2H, *J*=6.3 Hz), 4.26 (*t*, 1H, *J*=6.4 Hz). ¹³C NMR (CDCl₃) δ: 47.1, 66.9, 116.1, 120.1, 120.3, 124.9, 124.9, 127.1, 127.8, 132.0, 136.7, 141.4, 143.6, 153.2. MSCI(+) m/z: 394 [MH]⁺, 197 [C₇H₄BrNO]⁺, 179 [9-methyl-9H-fluorene]⁺, 165 [9H-fluorene]⁺. HRMSCI calcd for C₂₁H₁₆BrNO₂ [M]⁺ 393,0364 obtained 393.0355.

N-(9-Fluorenylmethoxycarbonyl)-4-fluroaniline (3f): Colorless solid obtained in 84 % yield (mp 172-174°C). IR(KBr) v_{max} : 3338 (N-H), 1699 (C=O), 1528 (C=C), 1220 (C-O). ¹H NMR (400 MHz, CDCl₃) δ : 7.78 (d, 2 H, *J*=7.6 Hz), 7.61 (d, 2H, *J*=7.1 Hz), 7.43 (d, 1H, *J*=7.4 Hz), 7.41 (d, 1H, *J*=7.5 Hz), 7.33 (t, 4H, *J*=7.3 Hz), 7.00 (d, 1H, *J*=8.4 Hz), 6.98 (d, 1H, *J*=8.5 Hz), 6.62 (br s, 1H), 4.56 (d, 2H, *J*=6.4 Hz), 4.28 (t, 1H, *J*=6.4 Hz). ¹³C NMR (CDCl₃) δ : 47.1, 66.9, 115.6, 115.8, 120.1, 120.6, 124.9, 127.1, 127.8, 128.2, 133.6, 141.4, 143.7, 153.6, 160.3. MSCI(+) m/z: 333 [M]⁺, 314[M-F]⁺, 179 [9-methyl-9H-fluoreneH]⁺, 138 [C₇H₄FNO]⁺. HRMSCI calcd for C₂₁H₁₆FNO₂ [M]⁺ 333,1165 obtained 313.1154.

N-(9-Fluorenylmethoxycarbonyl)benzylamine⁴ (3g): Colorless solid obtained in 88 % yield. ¹H NMR (400 MHz, CDCl₃) δ: 7.76 (d, 2H, *J*=6.8 Hz), 7.59 (d, 2H, *J*=6.0 Hz), 7.40-7.28 (m, 9H), 5.06 (br s, 1H), 4.47 (d, 2H, *J*=5.6 Hz), 4.40 (m s, 2H), 4.24 (m s, 2H). ¹³C NMR (CDCl₃) δ: 45.0, 47.3, 66.6, 119.9, 125.0, 127.0, 127.5, 127.6, 128.6, 138.4, 141.3, 143, 156.7.

N-(9-Fluorenylmethoxycarbonyl)-4-methylbenzylamine (3h): Colorless solid obtained in 87 % yield (mp 151-153°C). ¹H NMR (400 MHz, CDCl₃) δ : 7.78 (d, 2H, *J*=6.8 Hz), 7.61 (d, 2H, *J*=6.2 Hz), 7.41-7.16 (m, 8H), 5.09 (br s, 1H), 4.47 (d, 2H, *J*=6 Hz), 4.35 (d, 2H, *J*=3.9 Hz), 4.24 (d, 2H, *J*=5.9 Hz). ¹³C NMR (CDCl₃) δ : 21.0, 44.8, 47.3, 66.6, 119.9, 124.9, 126.9, 127.5, 127.6, 129.3, 135.3, 137.1, 141.3, 143.9, 156.3. MSCI(+) m/z: 344 [MH]⁺, 179 [9-methyl-9H-fluoreneH]⁺, 105 [C₈H₉]⁺. HRMSCI calcd for C₂₃H₂₁NO₂ [M]⁺ 344,1651 obtained 344,1641.

N-(9-Fluorenylmethoxycarbonyl)-4-methoxybenzylamine (3i)⁵: Colorless solid obtained in 80 % yield. 1H NMR (400 MHz, CDCl₃) δ: 7.77 (d, 2H, *J*=7.0 Hz), 7.59 (d, 2H, *J*=5.8 Hz), 7.51-7.19 (m, 6H), 6.87 (d, 2H, *J*=6.9 Hz), 4.45 (d, 2H, *J*=5.5 Hz), 4.45-4.22 (m, 5 H) 3.80 (s, 3H). ¹³C NMR (CDCl₃) δ: 44.6, 47.3, 55.3, 66.6, 114.1, 120.0, 125.0, 127.0, 127.7, 128.9, 130.5,

141.3, 143.9, 156.3, 159.1. MSEI(+) m/z: 359 [M]⁺, 196 [(9H-fluoren-9-yl)methanol]⁺, 178 [9-methyl-9H-fluorene-H]⁺, 165 [9H-fluorene-H]⁺.

N-(9-Fluorenylmethoxycarbonyl)morpholine (3j): Colorless solid obtained in 80 % yield (mp 113-115°C). ¹H NMR (400 MHz, CDCl₃) δ : 7.78 (d, 2H, *J*=7.6 Hz), 7.57 (d, 2H, *J*=7.4 Hz), 7.41 (t, 2H, *J*=7.4 Hz), 7.32 (t, 2H, *J*=7.4 Hz), 4.48 (d, 2H, *J*=6.6 Hz), 4.24 (t, 1H, *J*=6.6 Hz), 3.62 (m, 4H), 3.45 (m, 4H). ¹³C NMR (CDCl₃) δ : 44.0, 44.2, 47.4, 66.5, 67.3, 120.0, 124.98, 127.1, 127.7, 141.4, 143.9, 155.2. MSCI(+) m/z: 310 [MH]⁺, 178 [9-methyl-9H-fluorene-H]⁺, 165 [9H-fluorene-H]⁺. HRMSCI calcd for C₁₉H₂₀NO₃ [M]⁺ 310,1443 obtained 310,1449.

N-(9-Fluorenylmethoxycarbonyl)pyrrolidine (3k)⁶: Pale yellow solid obtained in 82 % yield. ¹H NMR (400 MHz, CDCl₃) δ: 7.78(d, 2H, *J*=7.5 Hz), 7.64 (d, 2H, *J*=7.4 Hz), 7.41 (t, 2H, *J*=7.4 Hz), 7.32 (t, 2H, *J*=7.4 Hz), 4.40 (d, 2H, *J*=7.2 Hz), 4.26 (t, 1H, *J*=7.1 Hz), 3.45 (t, 4 H, *J*=6.7 Hz), 1.93-1.86 (m, 8H). ¹³C NMR (CDCl₃) δ: 24.3, 25.6, 44.8, 47.4, 67.0, 119.9, 125.1, 126.9, 127.6, 141.3, 144.2, 155.2.

N-(9-Fluorenylmethoxycarbonyl)piperidine (3l)⁷: Pale yellow solid obtained in 84 % yield. ¹H NMR (400 MHz, CDCl₃) δ: 7.78 (d, 2H, *J*=7.5 Hz), 7.60 (d, 2H, *J*=7.4 Hz), 7.38 (t, 2H, *J*=7.3 Hz), 7.30 (t, 2H, *J*=7.1 Hz), 4.41 (d, 2H, *J*=7.0 Hz), 4.27 (t, 1H, *J*=6.9 Hz), 3.46 (t, 4 H, *J*=5.5 Hz), 1.66-1.54 (m, 6 H). ¹³C NMR (CDCl₃) δ: 24.3, 24.6, 44.8, 47.4, 67.1, 119.9, 125.00, 127.0, 127.6, 141.3, 144.2, 155.2.

N-(9-Fluorenylmethoxycarbonyl)-prop-2-yn-1-amine (3m): Colorless solid obtained in 80 % yield (mp 122-124°C). ¹H NMR (400 MHz, CD₃OD) δ : 7.79 (d, 2H, *J*=7.3 Hz), 7.63 (d, 2H, *J*=7.1 Hz), 7.38 (t, 2H, *J*=7.3 Hz), 7.30 (t, 2H, *J*=7.1 Hz), 4.34 (d, 2H, *J*=6.8 Hz), 4.21 (m, 1H), 3.87 (s, 2H), 2.56 (s, 1H). ¹³C NMR (CD₃OD) δ : 31.0, 48.0, 68.0, 72.0, 81.2, 120.8, 126.1, 128.1, 128.7, 142.5, 145.2, 158.5. MSEI(+) m/z: 278 [MH]⁺, 196 [(9H-fluoren-9-yl)methanol]⁺, 178 [9-methyl-9H-fluorene-H]⁺, 165 [9H-fluorene-H]⁺. HRMSCI calcd for C₁₈H₁₆NO₂ [M]⁺ 278,1181 obtained 278,1172.

N-(9-Fluorenylmethoxycarbonyl)cyclohexylamine (3n)^{7, 8}: Colorless solid obtained in 80 % yield. ¹H NMR (400 MHz, CDCl₃) δ: 7.67 (d, 2H, *J*=7.2 Hz), 7.51 (d, 2H, *J*=7.1 Hz), 7.31 (t, 2H, *J*=7.1 Hz), 7.22 (t, 2H, *J*=7.1 Hz), 5.03 (br s, 1H), 4.29 (d, 2H, *J*=5.2 Hz), 4.13 (m, 1H), 3.91 (d, 1H, *J*=5 Hz), 2.15-2.05 (m, 2H), 1.88 (m, 2H), 1.59-1.51 (m, 4 H), 1.35 (m, 2H). ¹³C NMR (CDCl₃) δ: 23.2, 32.7, 47.0, 52.5, 66.0, 119.6, 124.8, 126.7, 127.3, 141.0, 143.8, 155.7.

N-(9-Fluorenylmethoxycarbonyl)octylamine (3o): Pale yellow solid obtained in 82% yield (mp 91-93°C). ¹H NMR (400 MHz, CDCl₃) δ: 7.78(d, 2H, *J*=7.2 Hz), 7.61 (d, 2H, *J*=7.5 Hz), 7.42-7.30 (m, 4 H), 4.75 (br s, 1H), 4.41 (d, 2H, *J*=5.0 Hz), 4.26-4.23 (m, 1H), 3.20 (m, 2H), 1.66-1.29 (m, 12H), 0.89 (t, 3H, *J*=6.4 Hz). ¹³C NMR (CDCl₃) δ: 14.1 14.3, 22.6, 26.7, 29.2, 29.9, 31.8, 41.1, 46.8, 47.3, 66.4, 119.9, 124.9, 127.0, 127.6, 141.3, 144.0, 144.3, 156.4. MSEI(+) m/z: 352 [MH]⁺, 196 [(9H-fluoren-9-yl)methanol]⁺, 178 [9-methyl-9H-fluorene-H]⁺, 165 [9H-fluorene-H]⁺. HRMSCI calcd for C₂₃H₃₀NO₂ [MH]⁺ 352,2271 obtained 352,2293.

N-(9-Fluorenylmethoxycarbonyl)ethanolamine (3p)⁹: Colorless solid obtained in 92% yield. ¹H NMR (400 MHz, CDCl₃) δ: 7.77 (d, 2H, *J*=7.5 Hz), 7.60 (d, 2H, *J*=7.7 Hz), 7.40 (t, 2H, *J*=7.3 Hz), 7.31 (dt, 2H, *J*=1 and 7.4 Hz), 5.17 (br s, 1H), 4.44 (d, 2H, *J*=6.7 Hz), 4.23 (t, 1H, *J*=6.6 Hz), 3.71 (d, 2H, *J*= 4.4 Hz), 3.71 (d, 2H, *J*= 4.5 Hz), 2.13 (br s, 1H). ¹³C NMR (CDCl₃) δ: 43.5, 47.2, 62.3, 66.8, 112.0, 125.0, 127.0, 127.7, 141.3, 143.9, 157.1.

N-(9-Fluorenylmethoxycarbonyl)ethylamine (3q)⁶: Colorless solid obtained in 87 % yield. ¹H NMR (400 MHz, CDCl₃) δ : 7.77 (d, 2H, *J*=7.5 Hz), 7.60 (d, 2H, *J*=7.4 Hz), 7.40 (t, 2H, *J*=7.4 Hz), 7.31 (t, 2H, *J*=7.4 Hz), 4.73(br s, 1H), 4.41 (d, 2H, *J*=6.3 Hz), 4.22 (t, 1H, *J*=7.0 Hz). ¹³C NMR (CDCl₃) δ : 15.3, 35.9, 47.3, 66.5, 119.9, 125.0, 127.0, 127.6, 141.3, 144.3, 144.0, 156.3.

(**R**)-*N*-(9-Fluorenylmethoxycarbonyl)-1-phenylethanamine (3**r**)¹⁰: Colorless solid obtained in 87 % yield. ¹H NMR (400 MHz, CDCl₃) δ: 7.77 (d, 2H, *J*=7.4 Hz), 7.59 (d, 2H, *J*=6.2 Hz), 7.41-7.26 (m, 9H), 5.02 (s, 2H) 4.86 (s, 2H), 4.42 (d, 2H, *J*=6.8 Hz), 4.20 (s, 3H), 1.59-1.49 (m, 4H). ¹³C NMR (CDCl₃) δ: 22.4, 47.3, 50.7, 66.5, 119.9, 125.0, 125.9, 127.0, 127.4, 127.6, 128.7, 141.3, 143.42, 144.0, 155.6.

N-(**9-Fluorenylmethoxycarbonyl)dopamine** (**3**s)¹¹: Pale yellow solid obtained in 75 % yield. ¹H NMR (400 MHz, CDCl₃) δ: 7.77(d, 2H, *J*=7.5 Hz), 7.56 (d, 2H, *J*=7.2 Hz), 7.39 (t, 2H, *J*=7.4 Hz), 7.31 (t, 2H, *J*=7.4 Hz), 6.79 (d, 1H, *J*=7.5 Hz), 6.68 (s, 1H), 6.58 (d, 1H, *J*=7.1 Hz), 5.63 (br s, 2H), 4.79 (br s, 1H), 4.40 (d, 2H, *J*=6.5 Hz), 4.21 (t, 1H, *J*=6.4 Hz), 3.39 (m, 2H), 2.68 (m, 2H). ¹³C NMR (CDCl₃) δ: 35.4, 42.3, 47.3, 66.6, 115.5, 115.7, 120.0, 121.1, 125.0, 127.1, 127.7, 131.4, 141.3, 142.0, 143.0, 143.9, 156.5.

N-(9-Fluorenylmethoxycarbonyl)glycine (3t)^{8, 12}: Colorless solid obtained in 89 % yield. ¹H NMR (400 MHz, CD₃)₂SO) δ: 7.88 (d, 2H, *J*=7.4 Hz), 7.70 (d, 2H, *J*=7.3 Hz), 7.61 (1H, t, *J*=5.6

Hz), 7.41 (t, 2H, *J*=7.3 Hz), 7.32 ((t, 2H, *J*=7.2 Hz), 4.29 - 4.21 (m, 3H), 3.65 (d, 2H, *J*=5.6 Hz). ¹³C NMR (CD₃)₂SO) δ: 42.1, 46.6, 66.3, 120.1, 125.2, 127.1 127.6, 140.7, 143.8, 156.5, 171.6.

N-(9-Fluorenylmethoxycarbonyl)alanine (3u)¹³: Colorless solid obtained in 86 % yield. $[α]_D^{22} =$ -19° (c 1.5, DMF) (Lit¹⁴ -19°). ¹H NMR (400 MHz, (CD₃)₂SO) δ: 7.87 (d, 2H, *J*=7.5 Hz), 7.72-7.70 (m, 2H), 7.65 (d, 1H, *J*=7.6 Hz), 7.41 (t, 2H, *J*=7.4 Hz), 7.32 (t, 2H, *J*=7.4 Hz), 4.31-4.19 (m, 3H), 4.00 (q, 1H *J*=7.4 Hz), 1.28 (d, 2H, *J*=7.3 Hz). ¹³C NMR (CD₃)₂SO) δ: 17.1, 46.7, 49.3, 65.6, 120.2, 125.3, 127.1, 127.7, 140.8, 143.9, 155.9, 174.5.

N-(9-Fluorenylmethoxycarbonyl)proline (3v)^{12, 15}: Colorless solid obtained in 89 % yield. $[\alpha]_D^{22} = -30^\circ$ (c 1.0, DMF) (Lit¹⁴ -32°). ¹H NMR (400 MHz, CDCl₃) δ : 7.76 (d, 2H, *J*=7.5 Hz), 7.70 (d, 2H, *J*=7.4 Hz), 7.59-7.52 (m, 2H), 7.40-7.27 (m, 4H), 5.1 (br, 1H), 4.44-4.09 (m, 4H), 3.57-3.42 (m, 2H), 2.21-1.93 (m, 4H). ¹³C NMR (CDCl₃) δ : 23.3, 24.4, 29.1, 31.0, 46.7, 46.9, 47.2, 67.4, 67.9, 120.0, 125.0, 127.1, 127.6, 127.7, 141.3, 143.7, 143.8, 154.5, 156.1, 175.5.

E-Factor and Mass Intensity calculations

Green concept: Comparisons of N-(9-fluorenylmethoxycarbonyl) aniline synthesis with reported methods

A) Calculation for the synthesis of *N*-(9-fluorenylmethoxycarbonyl)aniline in toluene.¹⁶



Raw Materials Used		Crude product and Waste	
1- <i>tert</i> -butyl-1-ethyl-3- phenylurea	1 g	Crude product	1.125 g
Nucleophile	1.78 g	Organic solvent waste	16.14 g
Toluene	14 mL (16.14 g)	N-ethyl-2-methylpropan- 2-amine	0.36 g
Total	18.92 g	Total	17.62

E-Factor (E) = (16.14 g of waste produced / 1.125 g of crude product) = 14.34

Mass Intensity = (18. 92 g of raw material used / 1.125 g of crude product) = 16.81

Considerations:

- 1. Calculation did not consider for solvent used for column chromatography.
- 2. Side product excluded from calculations

B) Calculation for the synthesis of N-(9-fluorenylmethoxycarbonyl)aniline in dichloromethane.¹⁰

DCM,20 °C

24 h





93.12648

 NH_2

0

NH

Molecular Weight: 114,0629

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Raw Materials Used		Crude product and Waste	
Aniline	1 g	Crude product	2.14 g
Fmoc-NT	7.72 g	Side product	0.77 g
DCM	45.11 g (60 mL)	Aqueous waste	1097 g
5 % NaHCO ₃	1097 g	Organic solvent waste	31.95 g
DCM	274.43 g (365 mL)		
Total	1425.26 g	Total	1131.86 g

E-Factor (E) = (1128.95 g of waste produced / 2.14 g of crude product) = 527.54

Mass Intensity = (1425.26 g of raw material used / 2.14 g of crude product) = 666.00

Considerations:

- 1. 90 % organic solvent recovered
- Calculation did not consider for organic solvents use for column chromatography Side product excluded of products' waste

C) Calculation for the synthesis of N-(9-fluorenylmethoxycarbonyl)aniline in benzene.⁸



Raw Materials Used		Crude product and Waste	
Aniline	1 g	Crude product	3.18 g
Fmoc chloride	1.96 g	Organic waste	1.11 g
Benzene	10 mL (11.18 g)	Aqueous waste + HCl	0.49 g + 0.36 g
Water	0.49 g (0.49 mL)		
Total	14.63 g	Total	5.14 g

E-Factor (E) = (1.6 g of waste produced / 3.18 g of crude product) = 0.50

Mass Intensity = (14.63 g of raw material used / 3.18 g of crude product) = 4.60

Consideration:

- 1. Calculation did not consider solvent for crystallization
- 2. 90 % solvent recovered

D) Calculation for the synthesis of N-(9-fluorenylmethoxycarbonyl)aniline.²

Step I



90 %

Raw Materials Used		Crude product and Waste	
Aniline	1 g	Crude product	2.83 g
Compound 2	22.40 g	Organic waste	40.2 g
THF	402.69 g (358 mL)	Resin-NHS recovered	21.75 gm
Total	426.09 g	Total	g

E-Factor (E) = (40.2 g of waste produced / 2.83 g of crude product) = 14.20

Mass Intensity = (426.09 g of raw material used / 2.83 g of crude product) = 150.56

Considerations:

- 1. 90 % solvent recovered
- 2. Reagents and solvent used for the preparation of compound 2 did not consider in calculations.
- 3. THF used for resin washing was not consider in calculations

E) Calculation for the synthesis of *N*-(9-fluorenylmethoxycarbonyl)aniline under catalyst-free conditions in aqueous media (the reported procedure)





Raw Materials Used		Crude product and Waste	
Aniline	1 g	Crude product	3.04 g
Fmoc chloride	3.33 g	Aqueous waste + HCl	15.36 g
Water	15 mL (15 g)		
Total	19.33 g	Total	18.40 g

E-Factor (E) = (15.36 g of waste produced / 3.04 g of crude product) = 5.05

Mass Intensity = (19.33 g of raw material used / 3.04 g of crude product) = 6.35

Considerations:

1. Calculation did not consider for ethanol used in crystallization

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IR, ¹H, ¹³C and MS spectra of compounds

Proton NMR spectra of *N*-(9-fluorenylmethoxycarbonyl)aniline (**3a**).



Carbon NMR spectra of *N*-(9-fluorenylmethoxycarbonyl)aniline (**3a**).



Electron impact mass spectra of *N*-(9-fluorenylmethoxycarbonyl)aniline (**3a**).



Infrared spectra of of N-(9-fluorenylmethoxycarbonyl)-4-methylaniline (**3b**).



Carbon NMR spectra of *N*-(9-fluorenylmethoxycarbonyl)-4-methylaniline (**3b**).





Monoisotopic Mass, Odd and Even Electron Ions 30 formula(e) evaluated with 2 results within limits (up to 50 closest results for each mass) Elements Used: 12C: 20-22 13C: 0-2 H: 20-20 N: 1-1 O: 2-2



High resolution chemical ionization mass spectra of N-(9-fluorenylmethoxycarbonyl)-4methylaniline (**3b**).





Carbon NMR spectra of N-(9-fluorenylmethoxycarbonyl)-3-hydroxyaniline (3c).

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Electron impact mass spectra of N-(9-fluorenylmethoxycarbonyl)-3-hydroxyaniline (3c).



IR spectra of *N*-(9-fluorenylmethoxycarbonyl)-3-chloroaniline (**3d**).



Proton NMR spectra of *N*-(9-fluorenylmethoxycarbonyl)-3-chloroaniline (**3d**).



Carbon NMR spectra of *N*-(9-fluorenylmethoxycarbonyl)-3-chloroaniline (**3d**).



Electron impact mass spectra of N-(9-fluorenylmethoxycarbonyl)-3-chloroaniline (3d).



High resolution chemical ionization mass spectra of N-(9-fluorenylmethoxycarbonyl)-3chloroaniline (**3d**).



Infrared spectra of N-(9-fluorenylmethoxycarbonyl)-4-bromoaniline (3e).



Proton NMR spectra of N-(9-fluorenylmethoxycarbonyl)-4-bromoaniline (3e).



Carbon NMR spectra of N-(9-fluorenylmethoxycarbonyl)-4-bromoaniline (3e).

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Electron impact mass spectra of *N*-(9-fluorenylmethoxycarbonyl)-4-bromoaniline (3e).

Monoisotopic Mass, Odd and Even Electron Ions 442 formula(e) evaluated with 5 results within limits (up to 50 best isotopic matches for each mass) Elements Used: 12C: 19-21 13C: 0-2 H: 16-16 N: 1-1 O: 2-2 79Br: 0-1 81Br: 0-1



High resolution chemical ionization mass spectra of N-(9-fluorenylmethoxycarbonyl)-4-bromoaniline (**3e**).



Infrared spectra of N-(9-fluorenylmethoxycarbonyl)-4-fluoraniline (**3f**).





Carbon NMR spectra of *N*-(9-fluorenylmethoxycarbonyl)-4-fluoraniline (**3f**).



Chemical ionization mass spectra of N-(9-fluorenylmethoxycarbonyl)-4-fluoraniline (3f).







Proton NMR spectra of *N*-(9-fluorenylmethoxycarbonyl)benzylamine (**3g**).



Carbon NMR spectra of *N*-(9-fluorenylmethoxycarbonyl)benzylamine (**3g**).



Infrared spectra of N-(9-fluorenylmethoxycarbonyl)-4-methylbenzylamine (**3h**).



Proton NMR spectra of N-(9-fluorenylmethoxycarbonyl)-4-methylbenzylamine (3h).



Carbon NMR spectra of *N*-(9-fluorenylmethoxycarbonyl)-4-methylbenzylamine (**3h**).



Chemical ionization mass spectra of N-(9-fluorenylmethoxycarbonyl)-4-methylbenzylamine (**3h**).



High resolution chemical ionization mass spectra of N-(9-fluorenylmethoxycarbonyl)-4-methylbenzylamine (**3h**).



Proton NMR spectra of *N*-(9-fluorenylmethoxycarbonyl)-4-methoxylbenzylamine (3i).



Carbon NMR spectra of N-(9-fluorenylmethoxycarbonyl)-4-methoxylbenzylamine (3i).



Electron impact mass spectra of *N*-(9-fluorenylmethoxycarbonyl)-4-methoxylbenzylamine (3i).



Infrared spectra of *N*-(9-Fluorenylmethoxycarbonyl)morpholine (**3j**).



Proton NMR spectra of *N*-(9-Fluorenylmethoxycarbonyl)morpholine (**3j**).



Carbon NMR spectra of *N*-(9-Fluorenylmethoxycarbonyl)morpholine (**3j**).

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High resolution chemical ionization mass spectra of *N*-(9-Fluorenylmethoxycarbonyl)morpholine (**3j**).



Proton NMR spectra of *N*-(9-Fluorenylmethoxycarbonyl)pyrrolidine (**3**k).



Carbon NMR spectra of N-(9-Fluorenylmethoxycarbonyl)pyrrolidine (3k).



Carbon NMR spectra of *N*-(9-fluorenylmethoxycarbonyl)piperidine (31).



Infrared spectra of *N*-(9-Fluorenylmethoxycarbonyl)-prop-2-yn-1-amine (**3m**).



Proton NMR spectra of *N*-(9-fluorenylmethoxycarbonyl)-prop-2-yn-1-amine (**3m**).



Carbon NMR spectra of *N*-(9-fluorenylmethoxycarbonyl)-prop-2-yn-1-amine (**3m**).



Electron impact mass spectra of N-(9-fluorenylmethoxycarbonyl)-prop-2-yn-1-amine (**3m**).

Monoisotopic Mass, Odd and Even Electron Ions 114 formula(e) evaluated with 2 results within limits (up to 50 closest results for each mass) Elements Used: 12C: 16-18 13C: 0-2 H: 16-16 N: 1-1 O: 2-2



High resolution chemical ionization spectra of N-(9-fluorenylmethoxycarbonyl)-prop-2-yn-1-

amine (3m).



Proton NMR spectra of *N*-(9-Fluorenylmethoxycarbonyl)cyclohexylamine (**3n**).



Carbon NMR spectra of *N*-(9-Fluorenylmethoxycarbonyl)cyclohexylamine (**3n**).



Infrared spectra of *N*-(9-fluorenylmethoxycarbonyl)octylamine (**30**).



Proton NMR spectra of N-(9-fluorenylmethoxycarbonyl)octylamine (30).



Carbon NMR spectra of *N*-(9-fluorenylmethoxycarbonyl)octylamine (**30**).



Electron impact mass spectra of N-(9-fluorenylmethoxycarbonyl)octylamine (**3o**).

Monoisotopic Mass, Odd and Even Electron Ions 22 formula(e) evaluated with 3 results within limits (up to 50 closest results for each mass) Elements Used: 12C: 21-23 13C: 0-2 H: 30-30 N: 1-1 O: 2-2



High resolution chemical ionization mass spectra of N-(9-fluorenylmethoxycarbonyl)octylamine (**30**).



Proton NMR spectra of N-(9-fluorenylmethoxycarbonyl)ethanolamine (3p).



Carbon NMR spectra of *N*-(9-fluorenylmethoxycarbonyl)ethanolamine (**3p**).



Proton NMR spectra of N-(9-fluorenylmethoxycarbonyl)ethylamine (3q).



Carbon NMR spectra of N-(9-fluorenylmethoxycarbonyl)ethylamine (3q).



Proton NMR spectra of (R)-N-(9-fluorenylmethoxycarbonyl)-1-phenylethanamine (3r).



Carbon NMR spectra of (R)-N-(9-fluorenylmethoxycarbonyl)-1-phenylethanamine (3r).



Proton NMR spectra of N-(9-fluorenylmethoxycarbonyl)dopamine (3s).



Carbon NMR spectra of *N*-(9-fluorenylmethoxycarbonyl)dopamine (3s).







Carbon NMR spectra of *N*-(9-fluorenylmethoxycarbonyl)alanine (**3u**).



Proton NMR spectra of *N*-(9-fluorenylmethoxycarbonyl)proline (**3**v).



Carbon NMR spectra of *N*-(9-fluorenylmethoxycarbonyl)proline (**3v**).

HPLC analysis of *N*-Fmoc α-amino acids

The HPLC - SHIMADZU(Japan), LC-20 AT pump.

UV-dectector (SPD-M20A).

Chiralpak-IA (250mm X 4 mm).

Mobile phase consisted of 10 % Isopropyl alcohol : 90 % hexane containing 0.1 % TFA, flow rate 1 mL/ min.

Chromatograms for determination of the enantiomeric purity of

N-(9-Fluorenylmethoxycarbonyl)alanine (3u)



No.	RT	Area	% Ratio	D or L
1	5.7	1065762	1.01 = 1	D
2	10.9	93498980	98.87 = 99	L

Chromatograms for determination of the enantiomeric purity of



N-(9-Fluorenylmethoxycarbonyl)proline (3v)

No.	RT	Area	% Ratio	D or L
1	5.9	195628	0.5	D
2	14.3	39836285	99.5	L