Supporting Information

The oxidative esterification of glycerol to methyl glycerate in methanol using gold on oxidic supports: An insight in product selectivity

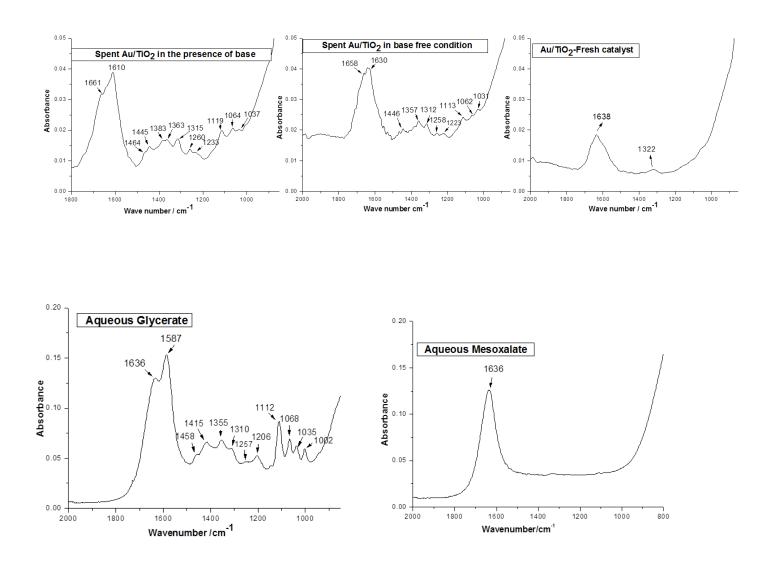
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FT-IR measurements on fresh and spent catalysts

Fourier transform infrared (FT-IR) spectra were obtained on a Varian Scimitar 1000 FT-IR spectrometer equipped with a Pike MIRacle ATR Diamond/ZnSe single reflection plate and a DTGS-detector. The measurement resolution was set at 4 cm⁻¹, and the spectra were collected in the range 4000-650 cm⁻¹ with 64 co-added scans

The spent catalysts were separated by filtration and washed several times with methanol under vacuum. Prior to analyses, the catalysts were dried in a vacuum oven at 50° C for 20 h in the presence of desiccant.

All spectra are provided in Figure S1.



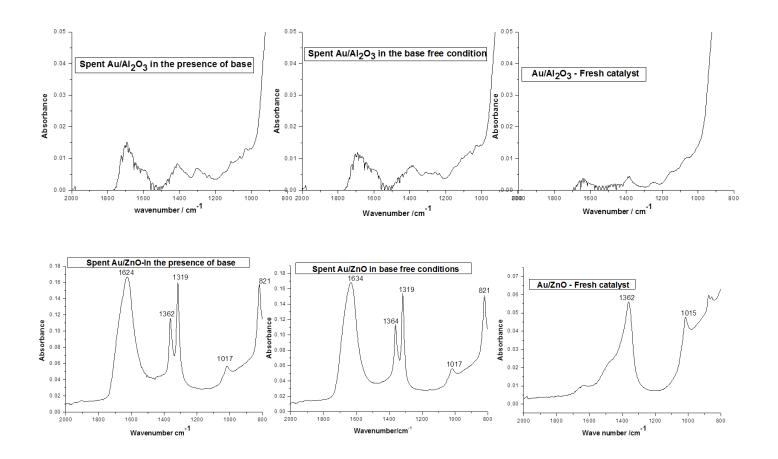


Figure S1. FT-IR spectra

TEM measurements

Transmission Electron Microscopy (TEM) images of the fresh and spent Au/TiO_2 catalyst are given in Figure S2 (Fresh catalyst) and Figure S3 (Spent catalyst, used in the presence of base).

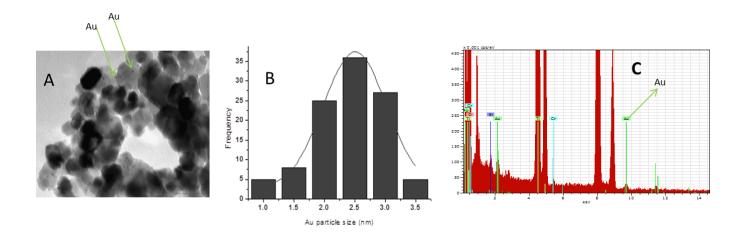


Figure S2. (A) TEM image of Au/TiO₂ (Fresh). Scale is 50nm (B) Particle size distribution (C) Representative EDAX spectra taken for a single Au particle

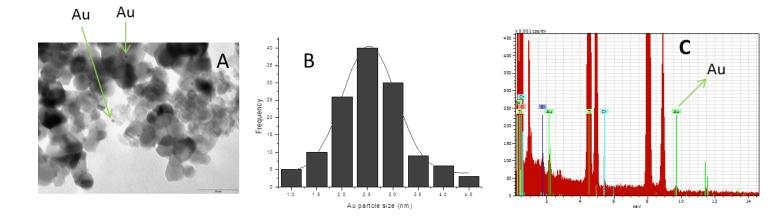


Figure S3. TEM image of Au/TiO_2 (Spent). Scale is 50nm (B) Particle size distribution (c) Representative EDAX spectra taken for a single Au particle

Recycle studies using the Au/TiO₂ catalyst

After an oxidation experiment (30 h), the Au/TiO₂ catalyst was recovered by filtration under vacuum and washed several times with methanol. Then the catalyst was suspended in methanol-water (200 mL, 1:1 ratio) and heated to 80° C at stirring for 5 h. The catalyst was recovered by a vacuum filtration, washed with methanol several times and dried under vacuum at 323 K in the presence of a desiccant (Phosphorous pentoxide, Sigma-Aldrich) for 20 h. This recycled catalyst was tested for the oxidative esterification of glycerol in the presence of base (Table S1).

Table S1. Oxidative esterification of glycerol over Au/TiO₂ catalysts in the presence of 10 mol% base on glycerol

| Time (h) | Glycerol conversion (%) | | Carbon mass balance closure (%) | | | | | |
|-------------|-------------------------------|---------|------------------------------------|-----|-----|------|-------|----|
| | | GLA/DHA | MGLY | DMT | DMM | MPYR | MGLYC | - |
| 5 | 45 | 9 | 71 | 2 | 6 | 2 | 2 | 93 |
| 30 | 69 | 2 | 81 | 0.5 | 10 | 1 | 0.5 | 95 |

Reaction conditions: Glycerol: methanol =1:99, Glycerol/metal= 153, T= 353 K, P (O₂) = 5 bar

Both fresh and spent catalyst were characterised by TEM, physisorption using nitrogen and ICP-OES. TEM showed no significant sintering of Au particles whereas changes in the Au content (ICP-OES) and the BET surface area are limited (Table S2).

Table S2. Characterisation of the Au/TiO₂ catalysts (fresh and spent)

| Catalyst | Condition | Au (wt%) | BET, m ² /g | Pore volume (PV), cm ³ /g | Micropore volume, cm ³ /g | Average pore size (4·PV/BET), nm |
|---------------------|---------------------|----------|------------------------|--------------------------------------|---|--|
| Au/TiO ₂ | Fresh | 1.2 | 50 | 0.352 | below detection | 28.1 |
| Au/TiO ₂ | Spent, base | 1.1 | 52 | 0.320 | below detection | 24.7 |
| Au/TiO ₂ | Spent, base free | 1.2 | 47 | 0.306 | below detection | 25.8 |