# **Supporting Information**

### Copper-catalyzed reductive Amination of Aromatic and Aliphatic Ketones With Anilines Using Environmental-friendly Molecular Hydrogen

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#### **<u>1. Experimental Section – General Information</u>**

Unless otherwise stated, all reactions were run under an argon atmosphere with exclusion of moisture from reagents and glassware using standard techniques for manipulating air-sensitive compounds. All isolated compounds were characterized by <sup>1</sup>H NMR and <sup>13</sup>C NMR spectroscopy, high resolution mass spectrometry (HRMS) and HPLC. NMR spectra were recorded on Bruker AV 300 or AV 400. All chemical shifts ( $\delta$ ) are reported in ppm and coupling constants (*J*) in Hz. All chemical shifts are related to solvent peaks [chloroform: 7.26 (<sup>1</sup>H), 77.00 (<sup>13</sup>C)], respectively. All measurements were carried out at room temperature unless otherwise stated. Mass spectra were in general recorded on a Finnigan MAT 95-XP (Thermo Electron) or on a 6210 Time-of-Flight LC/MS (Agilent). Gas chromatography was performed on a HP 6890 with a HP5 column.

**Reagents:** Unless otherwise stated, commercial reagents were used without purification. The molecular sieve was used without activation.

#### 2. Advanced Experimental Details for the Optimization with CuF<sub>2</sub> and Cu(OAc)<sub>2</sub>

Ph 1a	+ Ph—NH <sub>2</sub>	Cu(OAc) <sub>2</sub> or <u>3A molecular</u> H <sub>2</sub> , T, 24 h	CuF <sub>2,</sub> tolu r sieve	$ \xrightarrow{Ph} \xrightarrow{Ph} \xrightarrow{Ph} \xrightarrow{Ph} \xrightarrow{Ph} \xrightarrow{Ph} \xrightarrow{Aa} aaaa$	
Entry	catalyst loadir	ng T	p	yield with	yield with
	[mol%]	[°C]	[bar]	$Cu(OAc)_2 [\%]^{\circ}$	$\operatorname{CuF}_2[\%]^\circ$
1	/	120	80	/	/
2	2	80	50	8	7
3	5	80	50	21	14
4	10	80	50	42	70
5	5	80	80	22	23
6	10	80	80	33	72
7	5	100	20	21	13
8	10	100	20	67	55
9	2	100	50	40	6
10	5	100	50	31	17
11	10	100	50	85	71
12	2	100	80	48	6
13	5	100	80	36	12
14	10	100	80	71	80
15	2	120	20	43	7
16	5	120	20	68	11
17	10	120	20	81	47
18	2	120	50	81	9
19	5	120	50	82	59
20	10	120	50	72	81
21	2	120	80	78	17
22	5	120	80	83	38
23	10	120	80	72	83

Table I Optimization with Cu(OAc)<sub>2</sub> and CuF<sub>2</sub><sup>a</sup>

<sup>a</sup>Reaction conditions: 0.5 mmol 1a, 0.5 mmol 2a, Cu(OAc)<sub>2</sub> or CuF<sub>2</sub>, 1.5 mL toluene, H<sub>2</sub>, T, 24 h; <sup>b</sup>Determined by GC methods using hexadecane as an internal standard.

#### 3. Reductive Amination of Ketones using molecular Hydrogen:

All catalytic hydrogenation experiments were carried out in a Parr Instruments 4560 series autoclave (300 mL) containing an alloy plate with wells for seven 4 mL glass vials.

Under an argon atmosphere, a glass vial was charged with  $Cu(OAc)_2$  (1.8 mg, 0.01 mmol), ketone **1** (0.5 mmol, 60.1mg), amine **2** (0.5 mmol), 3Å molecular sieve (300mg) und 1.5 mL toluene. A magnetic stirring bar was added. Afterwards, the vial was capped with a septum equipped with a syringe and set in the alloy plate, which was then placed into the autoclave. Once sealed, the autoclave was purged 3 times with hydrogen, then pressurized to 50 bar and heated at 120 °C for 24 hours to give the corresponding secondary amine **3**. After the reaction, the autoclave was cooled to 25°C, depressurized and the reaction mixture was purified by column chromatography on silica gel (eluent: heptane/ethyl acetate = 9:1). The isolated compounds were then analyzed by NMR, GCMS and HRMS.

#### 4. Reductive Amination of Aldehydes using molecular Hydrogen:

All catalytic hydrogenation experiments were carried out in a Parr Instruments 4560 series autoclave (300 mL) containing an alloy plate with wells for seven 4 mL glass vials.

Under an argon atmosphere, a glass vial was charged with Cu(OAc)2 (1.8 mg, 0.01 mmol), aldehyde 4 (0.5 mmol), aniline **2a** (0.5 mmol, 46.6 mg), 3Å molecular sieve (300 mg) and 1.5 mL toluene. A magnetic stirring bar was added. Afterwards, the vial was capped with a septum equipped with a syringe and set in the alloy plate, which was then placed into the autoclave. Once sealed, the autoclave was purged 3 times with hydrogen, then pressurized to 50 bar and heated at 120 °C for 24 hours to give the corresponding secondary amine **5**. After the reaction, the autoclave was cooled to 25 °C, depressurized and the reaction mixture was purified by column chromatography on silica gel (eluent: heptane/ethyl acetate = 9:1). The isolated compounds were then analyzed by NMR, GCMS and HRMS.

#### 5. Analytical Data



*N*-(1-Phenylethyl)aniline (3a). <sup>1</sup>H NMR (300.1 MHz, CDCl<sub>3</sub>):  $\delta = 1.44$  (d, J = 6.5 Hz, 3 H), 3.99 (br s, 1 H), 4.40 (q, J = 6.7 Hz, 1 H), 6.41-6.46 (m, 2 H), 6.56 (dd, J = 7.6, J = 7.6, 1 H), 6.97-7.05 (m, 2 H), 7.11-7.18 (m, 1 H), 7.20-7.32 (m, 4 H); <sup>13</sup>C NMR (75.5 MHz, CDCl<sub>3</sub>):  $\delta = 25.0, 53.4, 113.3, 117.2, 125.8, 126.8, 126.8, 126.8, 126.8$ 

128.6, 129.1, 145.1, 147.2; **GCMS-EI** (70eV): m/z (%) = 197 (M<sup>+</sup>, 43), 183 (15), 182 (100), 105 (58), 104 (13), 93 (37), 79 (11), 77 (32), 51 (10). **HRMS** (ESI-TOF, m/z) calcd. for  $C_{14}H_{16}N$  (M+H)<sup>+</sup>, 198.1277; found 198.1281.



**3-Methyl-***N***-(1-phenylethyl)aniline (3b).** <sup>1</sup>**H** NMR (300.1 MHz,  $CDCl_3$ ):  $\delta =$ 1.42 (d, J = 6.8 Hz, 3 H), 2.13 (s, 3 H), 3.93 (br s, 1 H), 4.40 (q, J = 6.8 Hz, 1 H), 6.23 (d, J = 8.1 Hz, 1 H), 6.29 (s, 1 H), 6.40 (d, J = 7.4, 1 H), 6.90 (dd, J =7.7, J = 7.7, 1 H), 7.11-7.17 (m, 1 H), 7.20-7.31 (m, 4 H); <sup>13</sup>C NMR (75.5) MHz, CDCl<sub>3</sub>):  $\delta = 21.6, 24.9, 53.4, 110.3, 114.1, 118.2, 125.8, 126.8, 128.6, 129.0, 138.8, 145.3$ 147,2. **GCMS-EI** (70eV): m/z (%) = 211 (M<sup>+</sup>, 47), 197 (16), 196 (100), 107 (33), 106 (14), 105 (42),

91 (14), 79 (11), 77 (17). **HRMS** (ESI-TOF, m/z) calcd. for  $C_{15}H_{18}N(M)^+$ , 212.1434; found 212.1438.



4-Methoxy-N-(1-phenylethyl)aniline (3c). <sup>1</sup>H NMR (300.1 MHz,  $CDCl_3$ ):  $\delta = 1.41$  (d, J = 6.7 Hz, 3 H), 3.61 (s, 3H), 4.33 (q, J = 6.7 Hz, 1 H), 6.36-6.43 (m, 2 H), 6.58-6.64 (m, 2 H), 7.11-7.17 (m, 1 H), 7.20-7.31 (m, 4 H); <sup>13</sup>C NMR (75.5 MHz, CDCl<sub>3</sub>):  $\delta = 25.1, 54.2, 55.7, 114.5, 114.7,$ 

125.8, 126.8, 128.6, 141.5, 145.4, 151.8; **GCMS-EI** (70eV): m/z (%) = 228 (16), 227 (M<sup>+</sup>, 92), 213 (16), 212 (100), 123 (43), 122 (17), 108 (42), 105 (65), 103 (10), 79 (14), 77 (20). HRMS (ESI-TOF, m/z) calcd. for C<sub>15</sub>H<sub>18</sub>NO (M+H)<sup>+</sup>, 228.1383; found 228.1382.



**4-Fluoro-***N***-(1-phenylethyl)aniline (3d).** <sup>1</sup>**H** NMR (300.1 MHz, CDCl<sub>3</sub>):  $\delta =$ 1.52 (d, J = 6.7 Hz, 3 H), 4.00 (br s, 1 H), 4.43 (q, J = 6.7 Hz, 1 H), 6.41-6.48 (m, 2 H), 6.76-6.84 (m, 2 H), 7.21-7.27 (m, 1 H), 7.30-7.39 (m, 4 H);  $^{13}C$ **NMR** (75.5 MHz, CDCl<sub>3</sub>):  $\delta = 25.1$ , 54.1, 114.1 (d, J = 7.2 Hz), 115.5 (d, J =

22.1 Hz), 125.8, 126.9, 128.7, 143.5 (d, J = 1.4 Hz), 144.9, 155.6 (d, J = 234.5 Hz). GCMS-EI (70 eV): m/z (%) = 215 (M<sup>+</sup>, 53), 201(13), 200 (84), 122 (13), 111 (47), 105 (100), 103 (12), 95 (17), 79 (14), 77 (21). **HRMS** (ESI-TOF, m/z) calcd. for  $C_{14}H_{15}NF(M+H)^+$ , 216.1183; found 215.1187.



*N*-(1-Phenylethyl)cyclohexanamine (3e). <sup>1</sup>H NMR (300.1 MHz, CDCl<sub>3</sub>):  $\delta =$ 1.00-1.09 (m, 5 H), 1.33 (d, J = 6.6 Hz, 3 H), 1.51-1.60 (m, 1 H), 1.62-1.75 (m, 3 H), 1.94-2.02 (m, 1 H), 2.23-2.32 (m, 1 H), 3.96 (d, J = 6.6 Hz, 1 H) 7.20-7.25 (m, 1 H), 7.27-7.35 (m, 4 H); <sup>13</sup>C NMR (75.5 MHz, CDCl<sub>3</sub>):  $\delta = 25.0, 25.1, 25.3, 25.1, 25.2, 25.1, 25.2, 25.1, 25.2, 25.1, 25.2, 25.1, 25.2, 25.1, 25.2, 25.1, 25.2, 25.1, 25.2, 25.1, 25.2, 25.1, 25.2, 25.1, 25.2, 25.1, 25.2, 25.1, 25.2, 25.1, 25.2, 25.1, 25.2, 25.1, 25.2,$ 

26.2, 33.3, 34.6, 53.7, 54.5, 126.5, 126.7, 128.4, 146.4. **GCMS-EI** (70eV): m/z (%) = 203 (M<sup>+</sup>, 7), 189 (15), 188 (100), 160 (30), 106 (34), 105 (95), 104 (10), 103 (12), 79 (18), 77 (19), 56 (34), 41 (10). **HRMS** (ESI-TOF, m/z) calcd. for  $C_{14}H_{22}N(M+H)^+$ , 204.1747, found 204.1749.



*N*-(1-Phenylethyl)butan-1-amine (3f). <sup>1</sup>H NMR (300.1 MHz, CDCl<sub>3</sub>):  $\delta =$ 0.84-0.90 (m, 3 H), 1.25-1.32 (m, 2 H), 1.36 (d, J = 6.7 Hz, 3 H), 1.42-1.52(m, 2 H), 2.37-2.55 (m, 2 H), 3.76 (q, J = 6.6 Hz, 1 H), 7.20-7.26 (m, 1 H); 7.29-7.34 (m, 4H); <sup>13</sup>C NMR (75.5 MHz, CDCl<sub>3</sub>):  $\delta$  = 14.5, 20.1, 24.4, 32.4, 47.6, 58.5, 126.6, 126.9, 128.4, 145.9. **GCMS-EI** (70eV): m/z (%) = 177 (M<sup>+</sup>, 2), 163 (13), 162 (94), 134 (14), 105 (100), 79 (14), 77 (15). **HRMS** (ESI-TOF, m/z) calcd. for C<sub>12</sub>H<sub>20</sub>N (M+H)<sup>+</sup>, 178.1590, found 178.1594.



**4-Phenethyl-***N***-(1-phenylethyl)aniline** (**3g**). <sup>1</sup>**H NMR** (300.1 MHz, CDCl<sub>3</sub>):  $\delta = 1.43$  d, J = 6.7 Hz, 3H), 2.63-2.79 (m, 4 H) 3.92 (br s, 1 H), 4.40 (q, J = 6.8 Hz, 1 H), 6.35-6.41 (m, 2 H), 6.82-6.87 (m, 2 H), 7.05-7.32 (10 H); <sup>13</sup>**C NMR** (75.5 MHz, CDCl<sub>3</sub>):  $\delta = 25.0, 37.0, 38.3, 53.7, 113.4, 125.7, 125.8, 126.8, 128.2, 128.4,$ 

128.6, 129.0, 130.6, 142.2, 145.3, 145.4. **GCMS-EI** (70eV): m/z (%) = 301 (M<sup>+</sup>, 33), 286 (10), 211(20), 210 (100), 106 (82), 105 (63), 91 (18), 79 (11), 77 (13). **HRMS** (ESI-TOF, m/z) calcd. for  $C_{22}H_{24}N$  (M+H)<sup>+</sup>, 302.1903, found 302.1898.



*N*-(1-p-Tolylethyl)aniline (3h). <sup>1</sup>H NMR (300.1 MHz, CDCl<sub>3</sub>):  $\delta = 1.52$  (d, *J* = 6.8 Hz, 3 H), 2.34 (s, 3 H), 4.09 (br s, 1 H), 4.48 (q, *J* = 6.7 Hz, 1 H), 6.51-6.57 (m, 2 H), 6.66 (dd, *J* = 7.3, *J* = 7.3 Hz, 1 H), 7.08-7.18 (m, 4 H), 7.25-7.31 (m, 2 H); <sup>13</sup>C NMR (75.5 MHz, CDCl<sub>3</sub>):  $\delta = 21.1, 25.1, 53.2, 113.4, 117.3,$ 

125.8, 129.1, 129.4, 136.5, 142.2, 147.3. **GCMS-EI** (70eV): m/z (%) = 211 (M<sup>+</sup>, 34), 196 (53), 120 (14), 119 (100), 117 (15), 104 (12), 77 (24), 93 (33), 91 (25), 65 (11). **HRMS** (ESI-TOF, m/z) calcd. for  $C_{15}H_{18}N$  (M+H)<sup>+</sup>, 212.1433, found 212.1433.

HN<sup>-Ph</sup>

MeO

HN

ÓMe

*N*-(1-o-Tolylethyl)aniline (3i). <sup>1</sup>H NMR (300.1 MHz, CDCl<sub>3</sub>):  $\delta$  = 1.48 (d, *J* = 6.6 Hz, 3 H), 2.44 (s, 3 H), 4.11 (br s, 1 H), 4.68 (q, *J* = 6.7 Hz, 1 H), 6.42-6.50 (m, 2 H), 6.61-6.68 (dd, *J* = 7.3, *J* = 7.3 Hz, 1 H), 7.05-7.21 (m, 5 H), 7.40-7.47 (m, 1 H); <sup>13</sup>C NMR (75.5 MHz, CDCl<sub>3</sub>):  $\delta$  = 19.0, 23.0, 49.9, 113.1, 117.3, 124.7,

126.6, 126.7, 129.2, 130.6, 134.6, 142.7, 147.2. **GCMS-EI** (70eV): m/z (%) = 212 (11), 211 (M<sup>+</sup>, 65), 197 (14), 196 (88), 120 (19), 119 (100), 118 (26), 117 (24), 115 (10), 104 (18), 93 (45), 91 (32), 77 (29), 65 (13). **HRMS** (ESI-TOF, m/z) calcd. for  $C_{15}H_{18}N$  (M+H)<sup>+</sup>, 212.1434, found 212.1436.

> Ph *N*-(1-(3,4-Dimethoxyphenyl)ethyl)aniline (3j). <sup>1</sup>H NMR (300.1 MHz, CDCl<sub>3</sub>):  $\delta = 1.51$  (d, J = 6.6 Hz, 3 H), 3.86 (d, J = 1.2 Hz, 6 H), 4.43 (q, J = 6.7 Hz, 1 H), 6.51-6.57 (m, 2 H), 6.66 (dd, J = 7.4 Hz, J = 7.4 Hz, 1 H), 6.80-6.84 (m, 1 H), 6.90-6.95 (m, 2 H), 7.07-7.14 (m, 2 H). <sup>13</sup>C NMR (75.5 MHz, CDCl<sub>3</sub>):  $\delta = 25.0, 53.4, 55.8, 55.9, 109.0, 118.2, 113.4, 117.3, 117.7,$

129.1, 137.8, 147.3, 147.8, 149.1. **GCMS-EI** (70eV): m/z (%) = 257 (M<sup>+</sup>, 17), 242 (7), 166 (13), 165 (100), 150 (9), 121 (5), 104 (5), 77 (10), **HRMS** (ESI-TOF, m/z) calcd. for C<sub>16</sub>H<sub>19</sub>NO<sub>2</sub>Na (M+Na)<sup>+</sup>, 280.1308, found 280.1302.



*N*-(1-(4-Fluorophenyl)ethyl)aniline (3k). <sup>1</sup>H NMR (300.1 MHz,  $CDCl_3$ ):  $\delta =$ 1.51 (d, J = 6.8 Hz, 3 H), 4.09 (br s, 1 H), 4.47 (q, J = 6.7 Hz, 1 H), 6.48-6.53 (m, 2 H), 6.64-6.71 (m, 1 H), 6.97-7.05 (m, 2 H), 7.07-7.15 (m, 2 H); 7.30-7.38 (m, 2 H); <sup>13</sup>C NMR (75.5 MHz, CDCl<sub>3</sub>):  $\delta = 25.2, 53.0, 113.4, 115.5$  (d, J = 21.1 Hz), 117.5, 127.4 (d, J = 8.1 Hz), 129.2, 140.9 (d, J = 2.7 Hz), 147.0, 161.8 (d, J = 244.5). **GCMS-EI** (70eV): m/z (%) = 215 (M<sup>+</sup>, 58), 201 (14), 200 (98), 123 (100), 104 (13), 103 (43), 93 (63), 77 (39), 51 (13). **HRMS** (ESI-TOF, m/z) calcd. for  $C_{14}H_{15}NF(M+H)^+$ , 216.1183, found 216.1187.

HN<sup>\_Ph</sup>

*N*-(1-(4-Chlorophenyl)ethyl)aniline (3l). <sup>1</sup>H NMR (300.1 MHz, CDCl<sub>3</sub>): δ = 1.50 (d, J = 6.7 Hz, 3 H), 4.08 (br s, 1 H), 4.46 (q, J = 6.7 Hz, 1 H), 6.46-6.52 (m, 2 H), 6.64-6.71 (m, 1 H), 7.06-7.14 (m, 2 H), 7.26-7.34 (m, 4 H); <sup>13</sup>C NMR (75.5 MHz, CDCl<sub>3</sub>):  $\delta = 25.1, 53.1, 113.4, 117.6, 127.3, 128.8,$ 

129.2, 132.5, 143.8, 146.9. **GCMS-EI** (70eV): m/z (%) = 233 (17), 231 (M<sup>+</sup>, 51), 218 (32), 217 (14), 216 (100), 141 (31), 140 (10), 139 (95), 104 (20), 103 (57), 93 (71), 90 (16), 77 (56), 65 (11), 51 (17). **HRMS** (ESI-TOF, m/z) calcd. for  $C_{14}H_{15}NCl (M+H)^+$ , 232.0888, found 232.0885.

*N*-Phenyl-2,3-dihydro-1H-inden-1-amine (3m). <sup>1</sup>H NMR (300.1 MHz, CDCl<sub>3</sub>): HN<sup>\_Ph</sup>  $\delta = 1.87-2.01$  (m, 1 H), 2.55-2.68 (m, 1 H), 2.86-3.11 (m, 2 H), 3.97 (br s, 1 H), 5.04 (t, J = 6.7 Hz, 1 H), 6.71-6.79 (m, 3 H), 7.18-7.32 (m, 5 H), 7.37-7.43 (m, 1 H); <sup>13</sup>C NMR (75.5 MHz, CDCl<sub>3</sub>):  $\delta = 30.3$ , 33.9, 58.7, 113.2, 117.5, 124.3,

124.9, 126.7, 128.0, 129.4, 143.7, 144.6, 147.7. **GCMS-EI** (70eV): m/z (%) = 209 (M<sup>+</sup>, 39), 118 (11), 117 (100), 116 (20), 115 (45), 93 (69), 91 (15), 77 (11). HRMS (ESI-TOF, m/z) calcd. for C<sub>15</sub>H<sub>16</sub>N (M+H)<sup>+</sup>, 210.1277, found 210.1272.

*N*-Cyclohexylaniline (3n). <sup>1</sup>H NMR (300.1 MHz, CDCl<sub>3</sub>):  $\delta = 1.08-1.48$  (m, 5 H), HN 1.60-1.72 (m, 1 H), 1.72-1.85 (m, 2 H), 2.00-2.14 (m, 2 H), 3.21-3.32 (m, 1 H), 3.56 (br s, 1 H), 6.57-6.63 (m, 2 H), 6.67 (dd, *J* = 7.3 Hz, *J* = 7.3 Hz, 1 H), 7.12-7.21 (m, 2 H); <sup>13</sup>C NMR (75.5 MHz, CDCl<sub>3</sub>):  $\delta = 25.1, 26.0, 33.5, 51.8, 113.2, 116.9, 129.3, 147.4.$ **GCMS-EI** (70eV): m/z (%) = 175 (M<sup>+</sup>, 37), 133 (12), 132 (100), 119 (12), 118 (19), 93 (12), 77 (11), **HRMS** (ESI-TOF, m/z) calcd. for  $C_{12}H_{18}N(M+H)^+$ , 176.1434, found 176.1433.

HN

**N-Benzylaniline (5a)**; <sup>1</sup>H NMR (300.1 MHz, CDCl<sub>3</sub>): 4.10 (br s, 1 H), 4.35 (s, 2 H), 6.63-6.69 (m, 2 H), 6.74 (dd, *J* = 7.4 Hz, *J* = 7.4 Hz, 1 H), 7.16-7.23 (m, 2 H); 7.26-7.42 (m, 4 H); <sup>13</sup>C NMR (75.5 MHz, CDCl<sub>3</sub>):  $\delta = 48.3$ , 112.8, 117.6, 127.2, 127.5, 128.6, 129.2, 139.4, 148.1; GCMS-EI (70eV): m/z (%) = 184 (11), 183 (M<sup>+</sup>, 80), 182 (31), 106 (19), 92 (10), 91 (100), 77 (20), 65 (19),

51 (11). **HRMS** (ESI-TOF, m/z) calcd. for  $C_{13}H_{14}N(M+H)^+$ , 184.1121; found 184.1121.



*N*-(2,3-Dimethoxybenzyl)aniline (5b); <sup>1</sup>H NMR (300.1 MHz, CDCl<sub>3</sub>): 3.88 (s, 6 H), 4.37 (s, 2 H), 6.64-6.74 (m, 3 H), 6.84-6.88 (m, 1 H), 6.93-6.98 (m, 1 H), 6.99-7.06 (m, 1 H), 7.14-7.22 (m, 2 H); <sup>13</sup>C NMR (75.5 MHz, CDCl<sub>3</sub>):  $\delta$  = 43.3, 55.8, 60.9, 111.6, 113.1, 117.6, 121.0, 124.2, 129.3, 133.1, 147.1, 148.2, 152.8. GCMS-EI (70eV): m/z (%) = 244 (16), 243 (M<sup>+</sup>, 97), 151 (62), 136 (100), 106 (24), 93 (10), 91 (40), 77 (23), 65 (19). HRMS (ESI-TOF, m/z)

calcd. for  $C_{15}H_{18}NO_2 (M+H)^+$ , 244.1332; found 244.1337.

## 6. Copies of <sup>1</sup>H NMR and <sup>13</sup>C NMR spectra





















3k:

HŅ<sup>\_Ph</sup> F 7.5 7.0 4.5 4.0 2.5 2.0 1.5 6.5 6.0 5.5 5.0 3.5 3.0 0.5 ppm 1.0 80 140 70 60 50 40 30 20 130 120 110 100 90 10 ppm









