

Supporting Information for

**Synthesis of Renewable Plasticizer Alcohols by Anti-Markovnikov
Addition of Water to Terminal Branched Chain Olefins**

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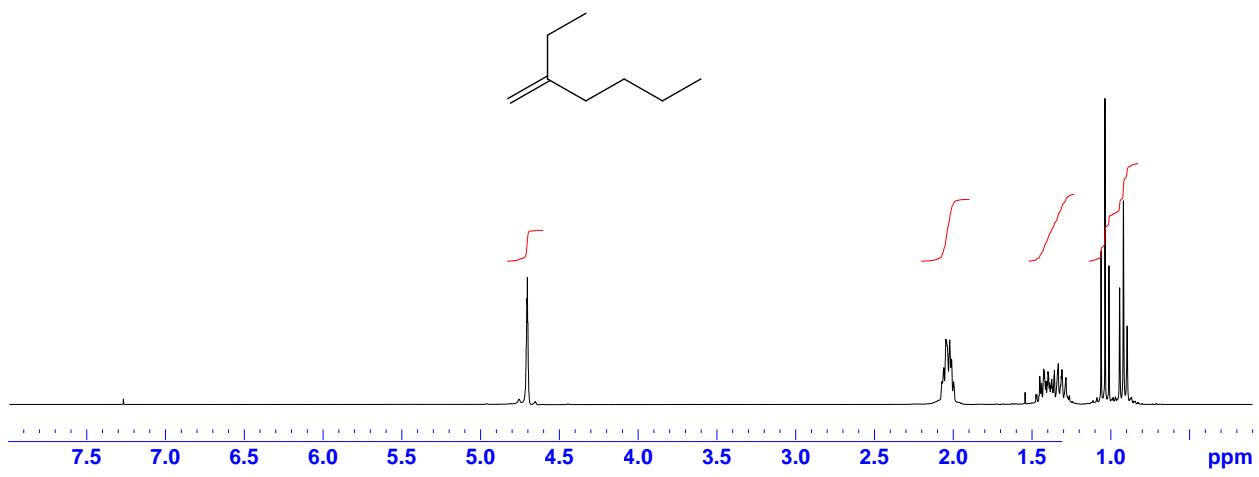


Figure S1. ^1H NMR spectrum of 2-ethyl-1-hexene

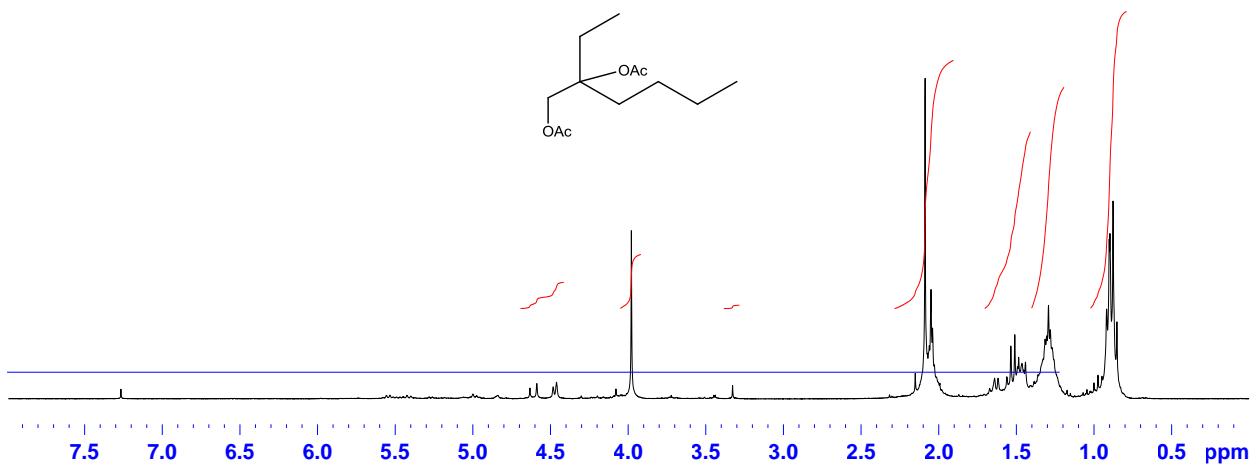


Figure S2. ^1H NMR spectrum of 1,2-diaceto-2-ethylhexane prepared by the $\text{NaIO}_4/\text{LiBr}$ method. Peaks at ~4.5 are from the geminal protons on C1 for the primary monoacetate

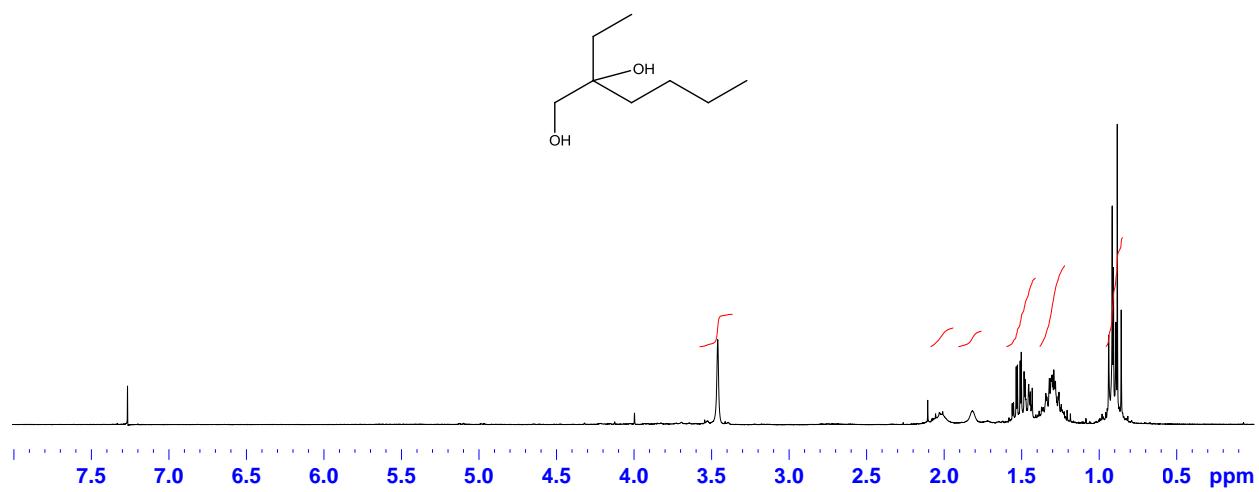


Figure S3. ^1H NMR spectrum of 2-ethylhexane-1,2-diol

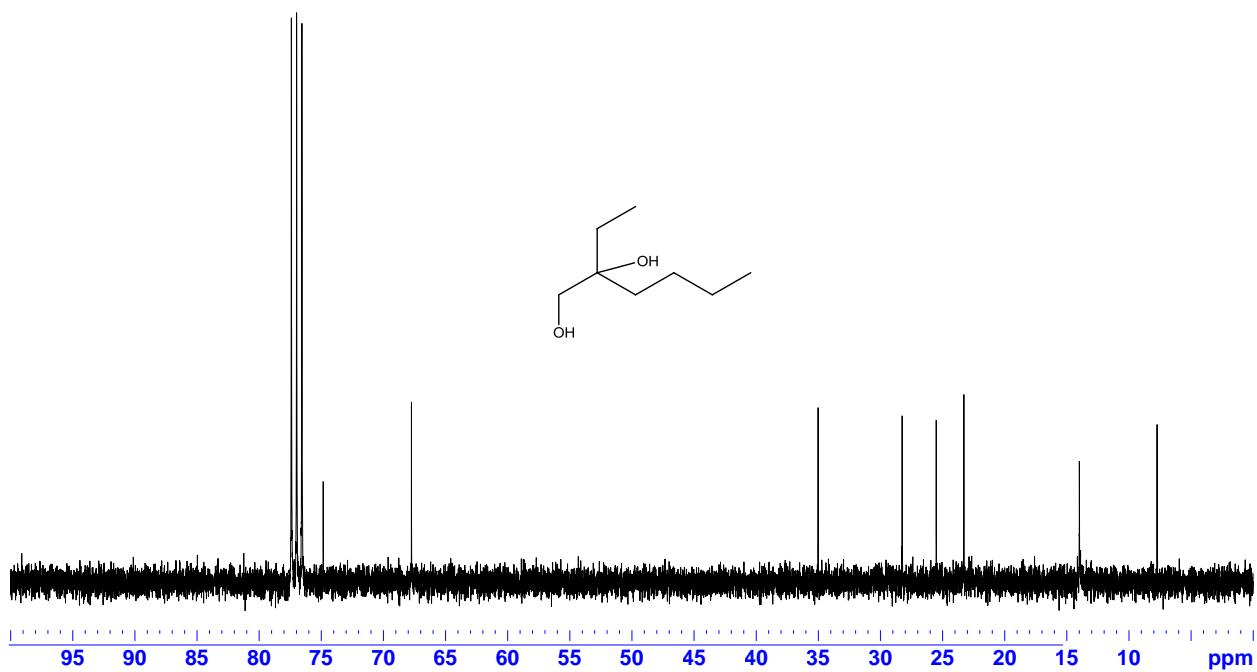


Figure S4. ^{13}C NMR spectrum of 2-ethylhexane-1,2-diol

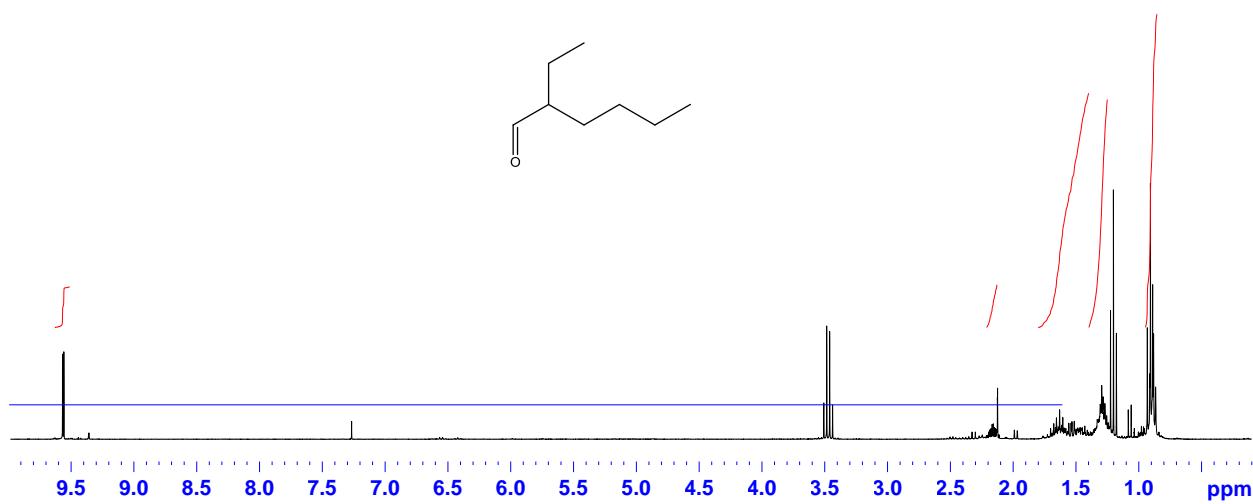


Figure S5. ^1H NMR spectrum of 2-ethylhexanal (peaks at δ 3.48 and 1.21 are due to residual diethyl ether)

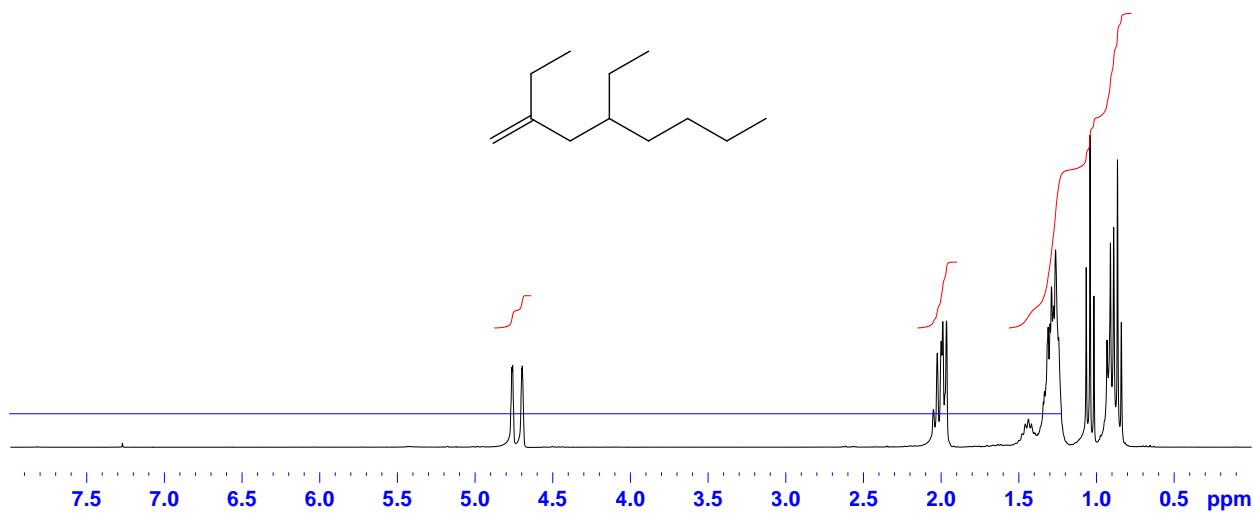


Figure S6. ^1H NMR spectrum of 5-ethyl-3-methylenenonane

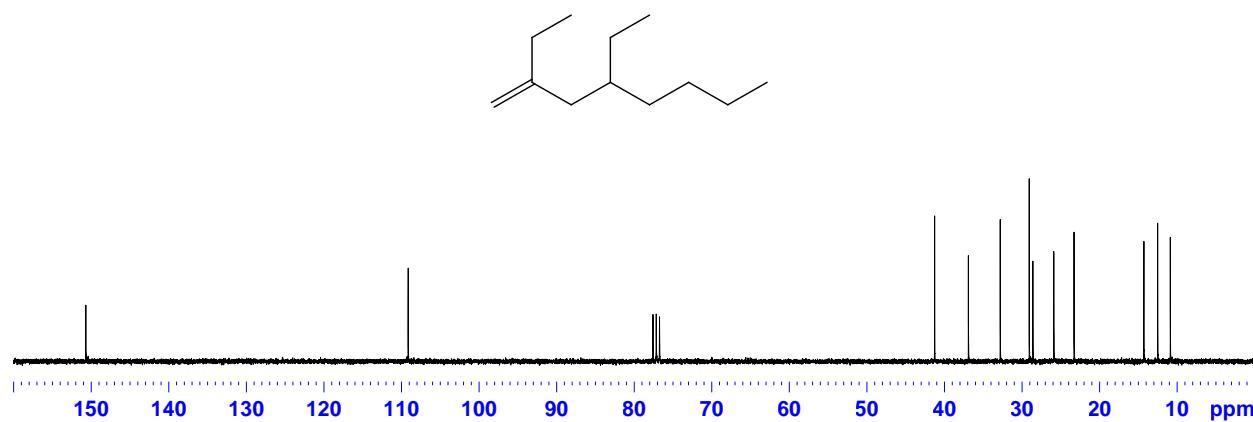


Figure S7. ^{13}C NMR spectrum of 5-ethyl-3-methylenenonane

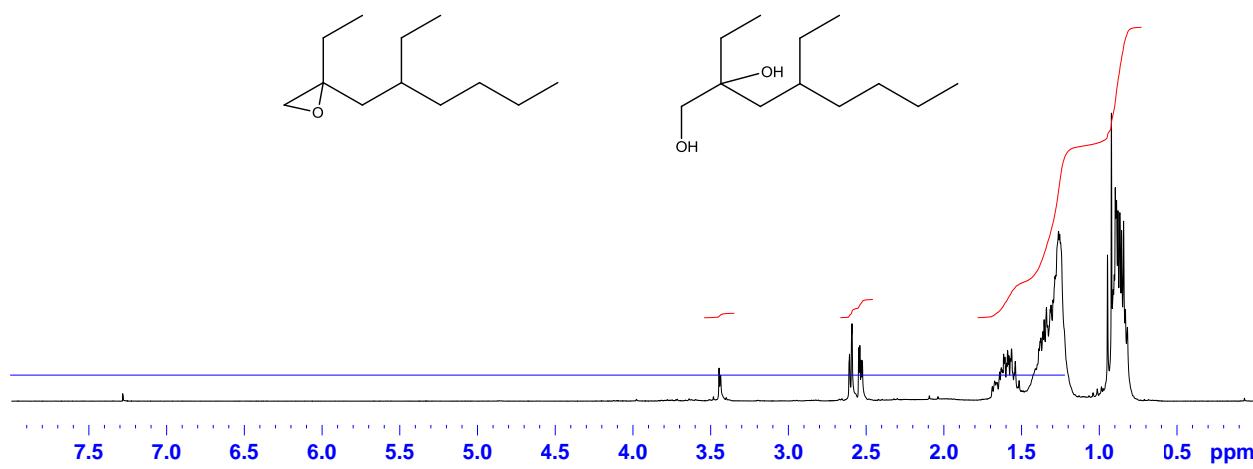


Figure S8. ^1H NMR spectrum of 2-ethyl-2-(2-ethylhexyl)oxirane/2,4-diethyloctane-1,2-diol. The singlet at 3.4 ppm is from the C1 geminal hydrogens of the diol, while the two doublets at 2.55 ppm are the C1 geminal hydrogens from the epoxide

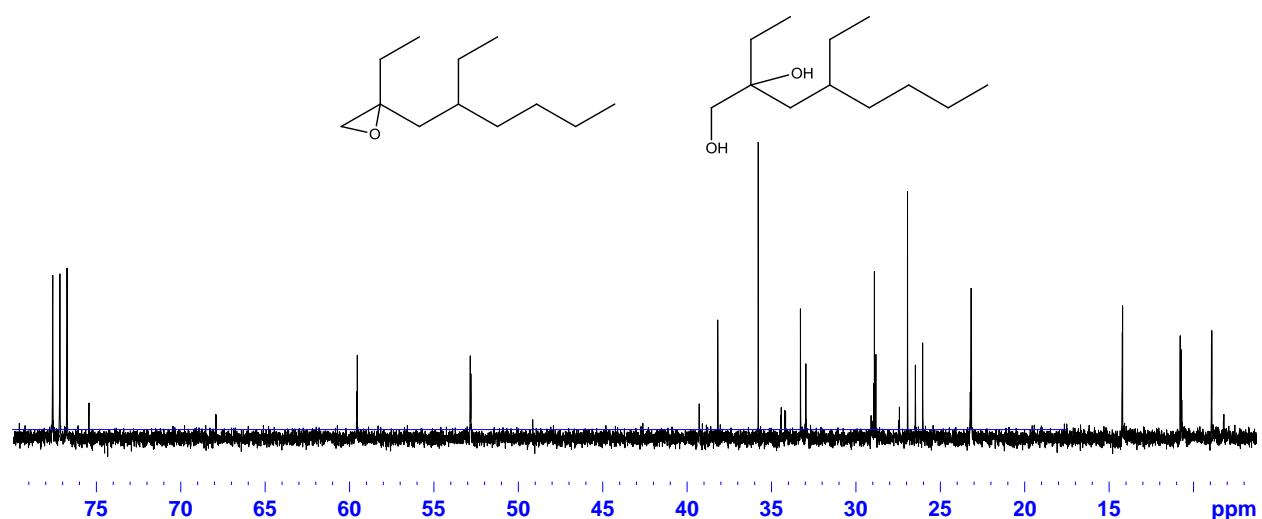


Figure S9. ^{13}C NMR spectrum of 2-ethyl-2-(2-ethylhexyl)oxirane/2,4-diethyloctane-1,2-diol

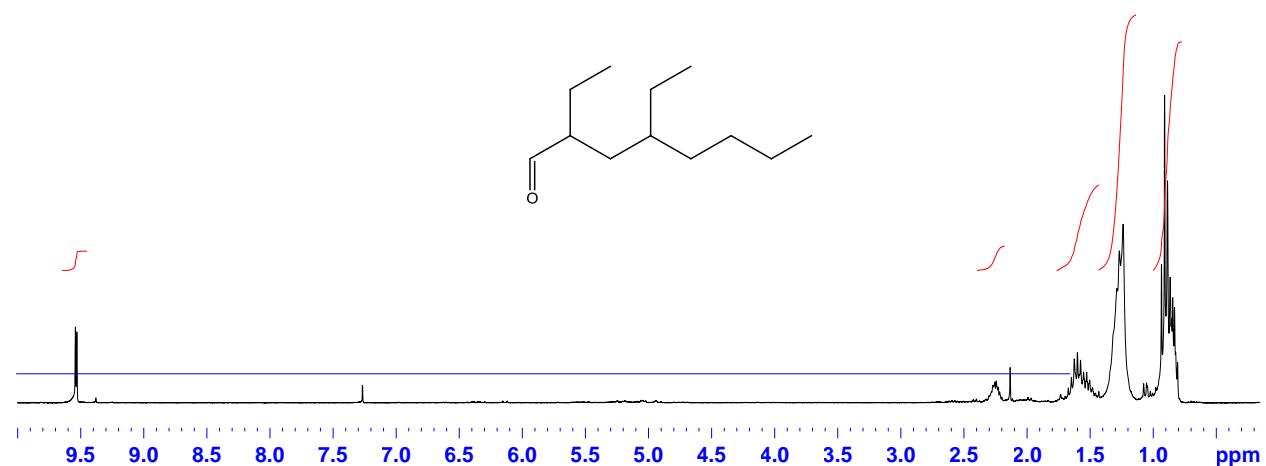


Figure S10. ^1H NMR spectrum of 2,4-diethyloctanal

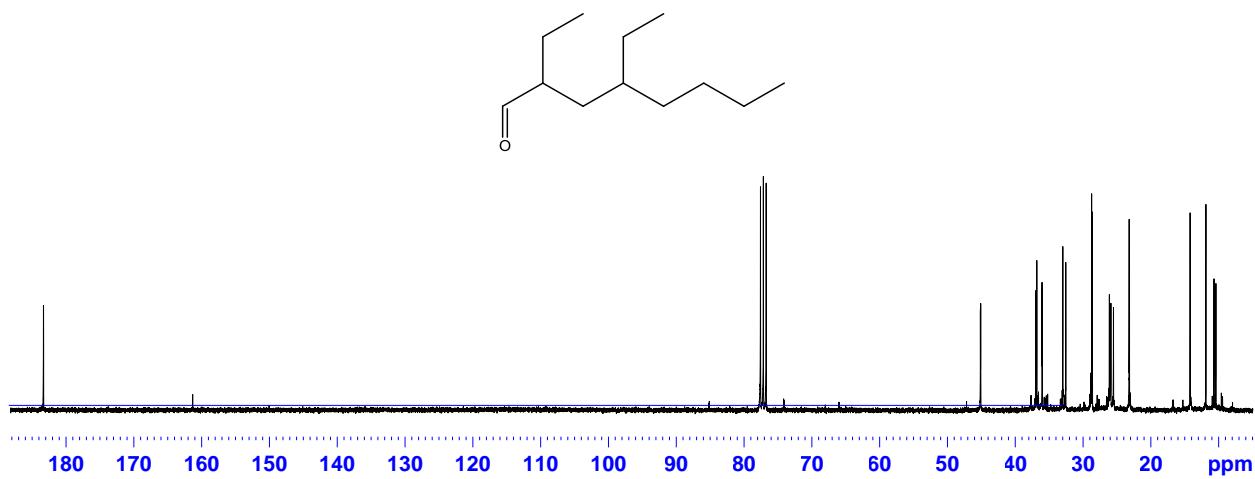


Figure S11. ^{13}C NMR spectrum of 2,4-diethyloctanal

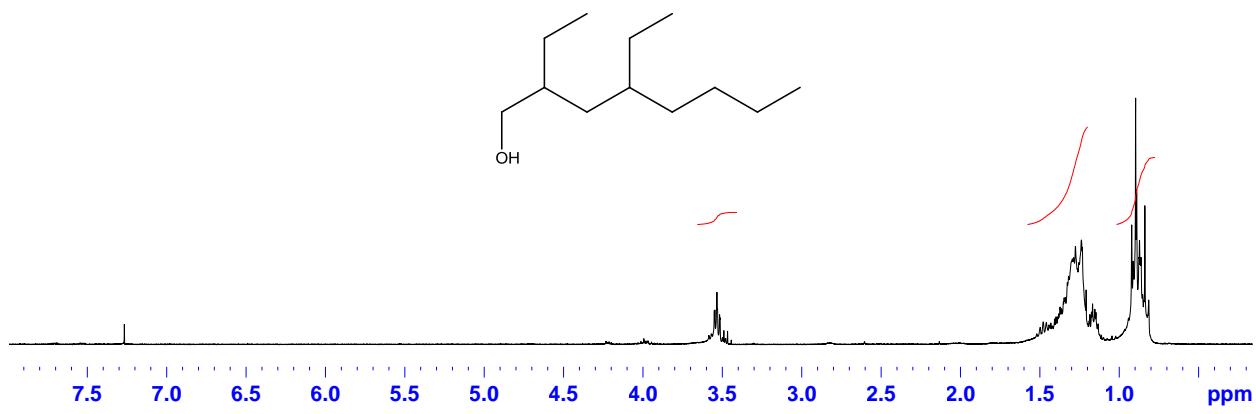


Figure S12. ^1H NMR spectrum of 2,4-diethyloctanol

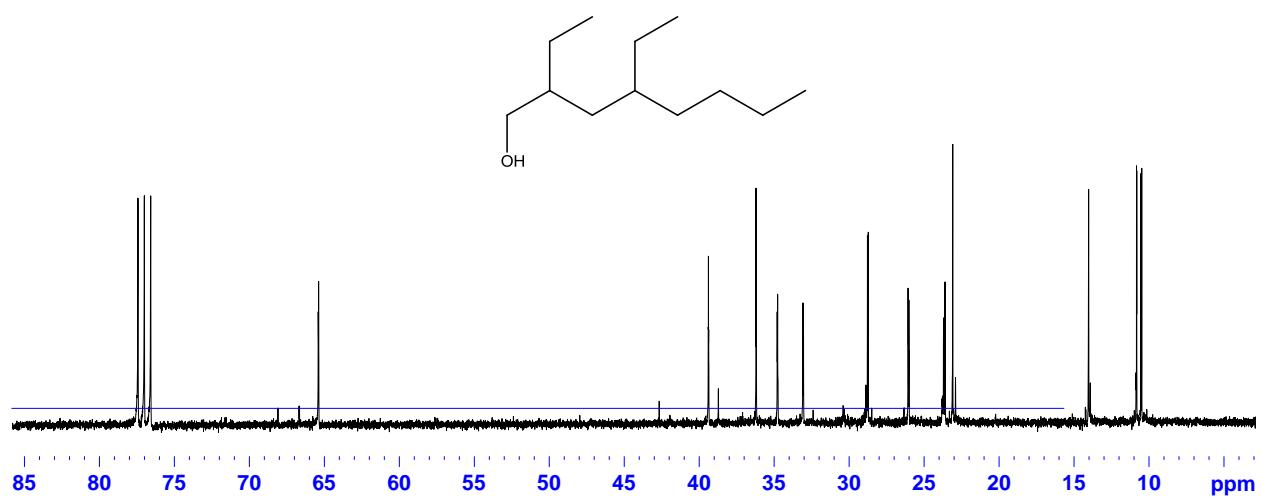


Figure S13. ^{13}C NMR spectrum of 2,4-diethyloctanol