

## Supplementary Information

# Synthesis of a Biodegradable Polymer in Gas Expanded Solution: Effect of Process on Cytocompatibility

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## Supplementary Tables

**S.Table 1** Molecular properties, yield and PEG residue analysis of the synthesised polymers

Sample	$M_n$ (g/mol) <sup>a</sup>	$M_w$ (g/mol) <sup>a</sup>	PDI <sup>b</sup>	Fu (mol %) <sup>c</sup>	U. PEG (%) <sup>d</sup>	Yield (%) <sup>e</sup>
P-0	5880	9750	1.66	0.75	60	13
P-0 <sup>M</sup>	5640	9010	1.60	1.78	34	37
P-1	6050	8570	1.42	0.89	36	20
P-3	5730	8230	1.44	1.67	34	44
P-5	5720	8640	1.51	1.55	35	45
P-5 <sup>100</sup>	6230	9320	1.50	1.79	36	41
P-5 <sup>150</sup>	5550	7930	1.43	1.74	45	40
P-7	5630	8080	1.44	1.48	35	45
P <sub>Conv</sub>	5990	8860	1.48	1.06	37	42

<sup>a</sup> Calculated from GPC using PEG standard. <sup>b</sup> Polydispersity was an estimation with the exclusion of the residual PEG part, therefore can only be used as a horizontal comparison between the samples. <sup>c</sup> Fumarate molar percent in the polymer calculated from <sup>1</sup>HNMR integral. <sup>d</sup> Unreacted PEG was determined from GPC chromatograph using PEG calibration curve. <sup>e</sup> The yield was determined gravimetrically based on mass of polymer minus amount of unreacted PEG.