

Supplementary Material

**A highly stable and active magnetically separable Pd nanocatalyst in
aqueous phase heterogeneously catalyzed couplings**

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Catalyst loading:

Table S1. Effect of different amount of catalyst on the reaction of Sonogashira cross-coupling at 80 °C.			
Entry ^[a]	Catalyst loading [g]	Time (min)	Isolated yield [%] ^[b]
1	0.002	80	60
2	0.003	45	88
3	0.005	33	93
4	0.007	30	92
5	0.010	30	93

[a] Reaction conditions: Bromobenzene (1mmol), Phenylacetylene (1 mmol), Water (5 ml) and NaOH (1.5 mmol)

[b] Yields of purified products.

Table S2. Effect of different amount of O-arylation of phenols at 80 °C.			
Entry ^[a]	Catalyst loading [g]	Time (h)	Isolated yield [%] ^[b]
1	0.002	6	65
2	0.003	3	80
3	0.005	2	90
4	0.007	1.9	92
5	0.010	1.8	91

[a] Reaction conditions: Bromobenzene (1mmol), phenol (1 mmol), Water (5 ml) and NaOH (1.5 mmol)

[b] Yields of purified products.

FTIR spectrum of catalyst:

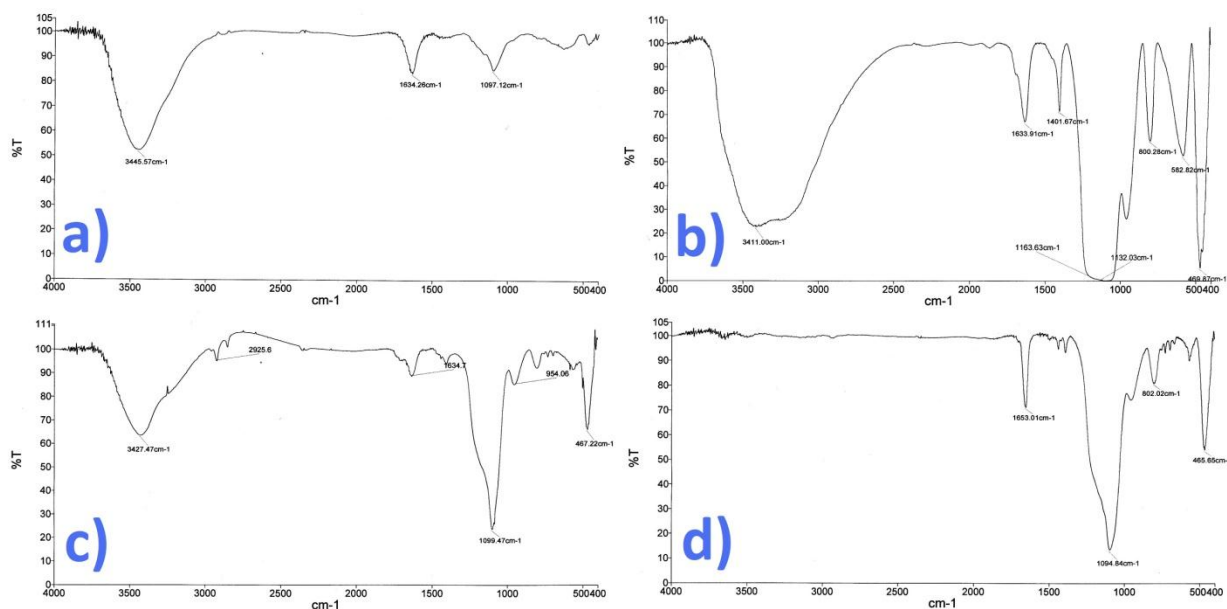
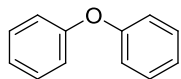
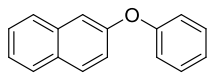


Fig. 1. a) Fe_3O_4 . b) $\text{Fe}_3\text{O}_4@\text{SiO}_2$. c) $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{PPh}_2$. d) $\text{Fe}_3\text{O}_4@\text{SiO}_2@\text{PPh}_2@\text{Pd}^0$

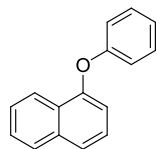
Data of compounds:



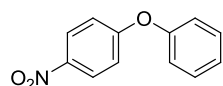
$^1\text{H-NMR}$ (250 MHz, CDCl_3): δ 7.15-7.26 (m, 5 H), 7.42-7.49 (m, 5H); $^{13}\text{C-NMR}$ (CDCl_3 , 62.9 MHz): δ 118.0, 123.2, 129.9 and 157.4.



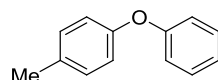
$^1\text{H-NMR}$ (250 MHz, CDCl_3): δ 6.66-8.14 (m, 12H); $^{13}\text{C-NMR}$ (62.9 MHz, CDCl_3): δ 113.5, 118.5, 122.1, 123.1, 123.3, 125.8, 125.9, 126.6, 127.7, 129.8, 134.3, 153.1 and 157.8.



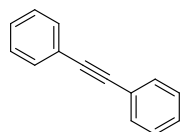
$^1\text{H-NMR}$ (250 MHz, CDCl_3): δ 6.84-8.04 (m, 12H); $^{13}\text{C-NMR}$ (62.9 MHz, CDCl_3): δ 114.1, 119.1, 120.0, 120.8, 123.4, 123.8, 124.7, 126.5, 127.1, 127.7, 128.6, 137.2, 155.1 and 157.4.



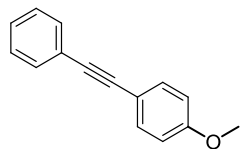
$^1\text{H-NMR}$ (250 MHz, CDCl_3): δ 6.87-7.00 (m, 4H), 7.11-7.17 (m, 1H), 7.29-7.35 (m, 2H), 8.06 (d, 2 H, $J=7.5$ Hz); $^{13}\text{C-NMR}$ (62.9 MHz, CDCl_3): δ 117.0, 120.5, 125.4, 125.9, 130.3, 142.5, 154.6 and 163.3.



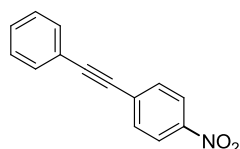
$^1\text{H-NMR}$ (CDCl_3 , 250 MHz): δ 2.3 (s, 3H), 6.7-7.0 (m, 6H), 7.1-7.2 (m, 3H); $^{13}\text{C-NMR}$ (CDCl_3 , 62.9MHz): δ 20.7, 118.3, 119.1, 123.2, 129.6, 129.7, 130.2, 132.9, 154.7 and 157.8.



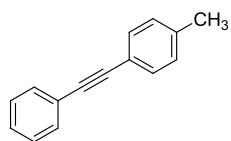
$^1\text{H NMR}$ (CDCl_3): δ 7.23-7.29 (m, 6H), 7.43-7.47 (m, 4H); $^{13}\text{C NMR}$ (CDCl_3): δ 89.3, 123.2, 128.3, 128.4 and 131.



$^1\text{H NMR}$ (CDCl_3): δ 3.82 (s, 3H) 6.88–6.92 (d, J = 8.93, 2H), 7.18–7.45 (m, 3H); $^{13}\text{C NMR}$ (CDCl_3): δ 55.3, 113.9, 115.3, 123.5, 126.7, 127.9, 128.2, 128.8, 131.4, 133.0 and 137.



$^1\text{H NMR}$ (CDCl_3 , 250 MHz): δ 7.29-7.31 (m, 3H), 7.45-7.58 (m, 4H), 8.11 (d, J = 7.01 Hz, 2 H.); $^{13}\text{C NMR}$ (CDCl_3 , 62.9 MHz): δ 87.5, 94.7, 122.0, 123.6, 124.8, 128.5, 129.2, 130.2, 131.8, 132.2, 138.6 and 146.9.



$^1\text{H NMR}$ (CDCl_3 , 250 MHz): δ 2.27 (s, 3H), 7.048-7.442 (m, 10H); $^{13}\text{C NMR}$ (CDCl_3 , 62.9 MHz): δ 21.5, 88.7, 89.5, 123.4, 128.0, 128.3, 128.4, 129.1, 131.51, 131.55, 132.5 and 138.3.

