

Supporting Information

Mesoporous Molecular Sieves $K_2O/ Ba(Ca$ or $Mg)$ -MCM-41 with Base Sites as Heterogeneous Catalysts for the Production of Liquid Hydrocarbon Fuel from Catalytic Cracking of Rubber Seed Oil

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XRD

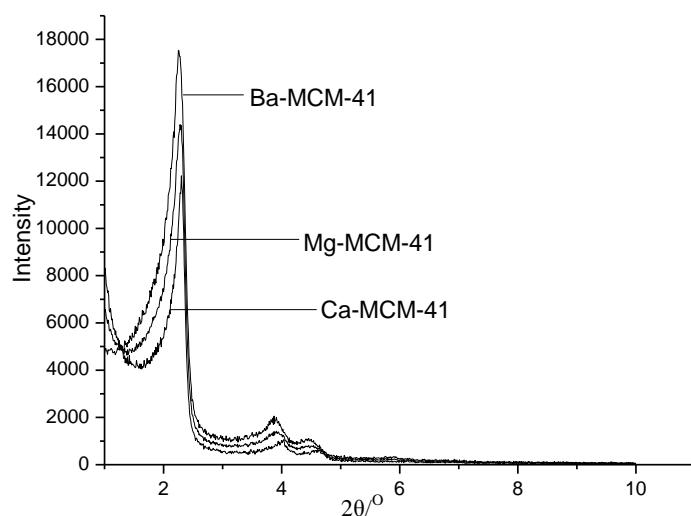


Figure. S1 X-ray diffraction pattern of Ba-MCM-41, Ca-MCM-41 and Mg-MCM-41

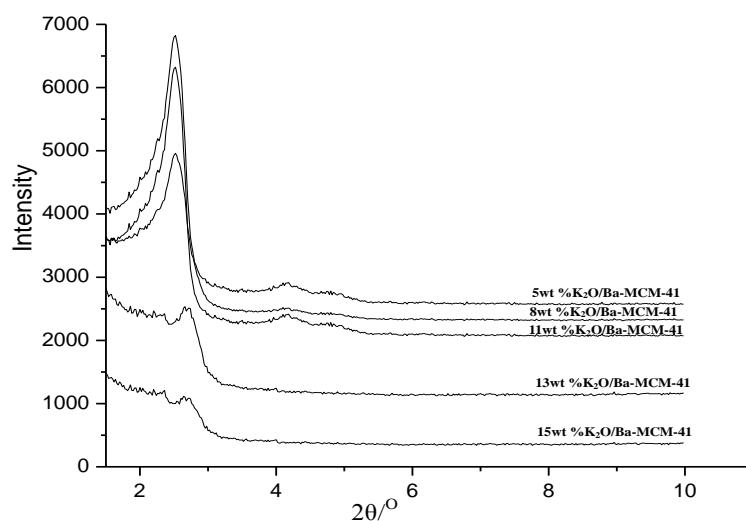


Figure. S2 X-ray diffraction pattern of K₂O/Ba-MCM-41

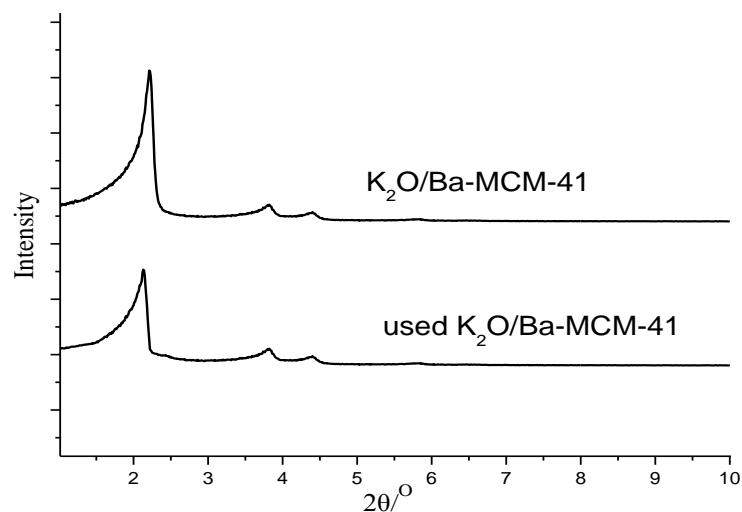


Figure S3 X-ray of K₂O/Ba-MCM-41 and used of K₂O/Ba-MCM-41

N₂ adsorption-desorption

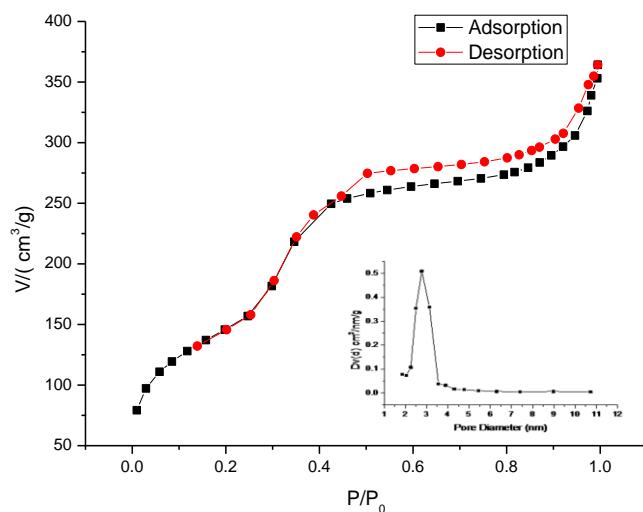


Figure S4 N₂ adsorption-desorption isotherms and BJH pore size distribution of Ba-MCM-41

Table S1 The structural parameters of Ba-MCM-41

Sample	Ba-MCM-41
d ₁₀₀ /(nm)	3.74
a ₀ */(nm)	4.32
BET Surface Area/(m ² • g ⁻¹)	530
Average Pore Volume/(nm)	2.77
BJH Pore Volume/(cm ³ • g ⁻¹)	0.14

* a₀(unit cell parameter)=2d₁₀₀/3^{1/2}

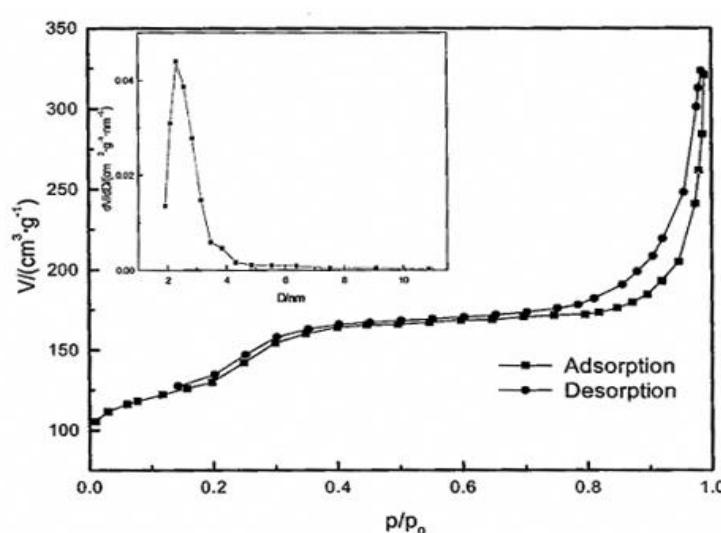


Figure S5 N₂ adsorption-desorption isotherms and BJH pore size distribution of Ca-MCM-41

Table S2 The structural parameters of Ca-MCM-41

Sample	Ca-MCM-41
$d_{100}/(\text{nm})$	3.29
$a_0^*/(\text{nm})$	3.80
BET Surface Area/ $(\text{m}^2 \cdot \text{g}^{-1})$	403
Average Pore Volume/ (nm)	3.06
BJH Pore Volume/ $(\text{cm}^3 \cdot \text{g}^{-1})$	0.29

* a_0 (unit cell parameter)= $2d_{100}/3^{1/2}$

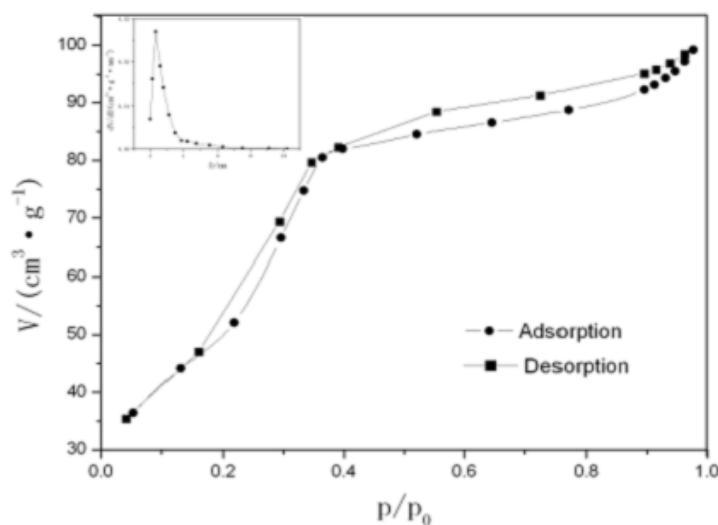


Figure S6 N_2 adsorption-desorption isotherms and BJH pore size distribution of Mg-MCM-41

Table S3 The structural parameters of Mg-MCM-41

Sample	Mg-MCM-41
$d_{100}/(\text{nm})$	2.38
$a_0^*/(\text{nm})$	2.75
BET Surface Area/ $(\text{m}^2 \cdot \text{g}^{-1})$	211
Average Pore Volume/ (nm)	2.02
BJH Pore Volume/ $(\text{cm}^3 \cdot \text{g}^{-1})$	0.21

* a_0 (unit cell parameter)= $2d_{100}/3^{1/2}$

TEM

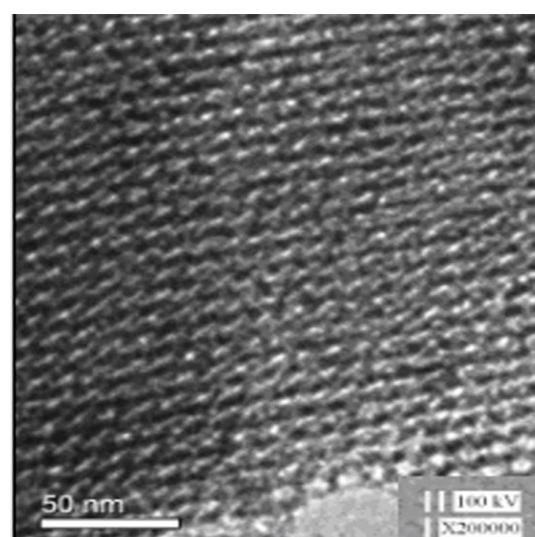


Figure S6 TEM of Ba-MCM-41

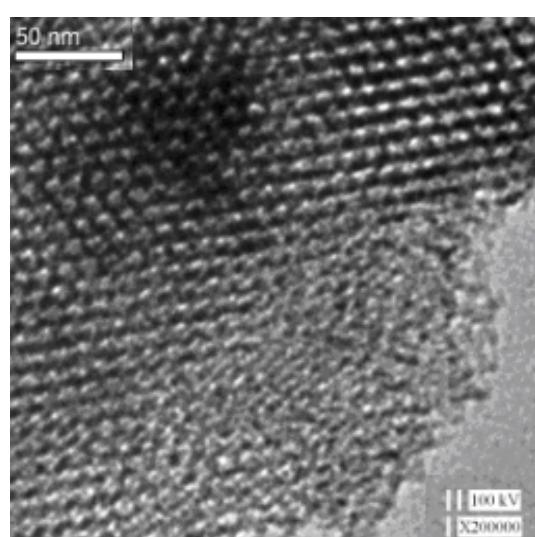


Figure S7 TEM of Ca-MCM-41

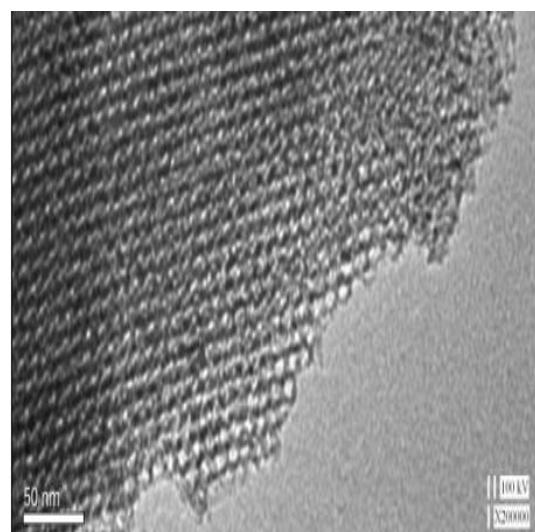


Figure S8 TEM of Mg-MCM-41