

Electronic supplementary information (ESI)

Fractionation of lignocellulosic biomass with the ionic liquid 1-butylimidazolium hydrogen sulfate

Pedro Verdía,^a Agnieszka Brandt,^b Jason P. Hallett,^b Michael J. Ray^c and Tom Welton^{*b}

^a Organic Chemistry Department, Faculty of Chemistry, University of Vigo, 36310 Vigo Spain

^b Department of Chemistry, Imperial College London, London SW7 2AZ, UK

^c Division of Biology, Department of Life Sciences, Imperial College London, London, SW7 2AZ, UK

* To whom correspondence should be addressed: t.welton@imperial.ac.uk

1. Ionic liquid synthesis details and characterisation:

1.1 $C_4Im:H_2SO_4 = 1.00:0.50$

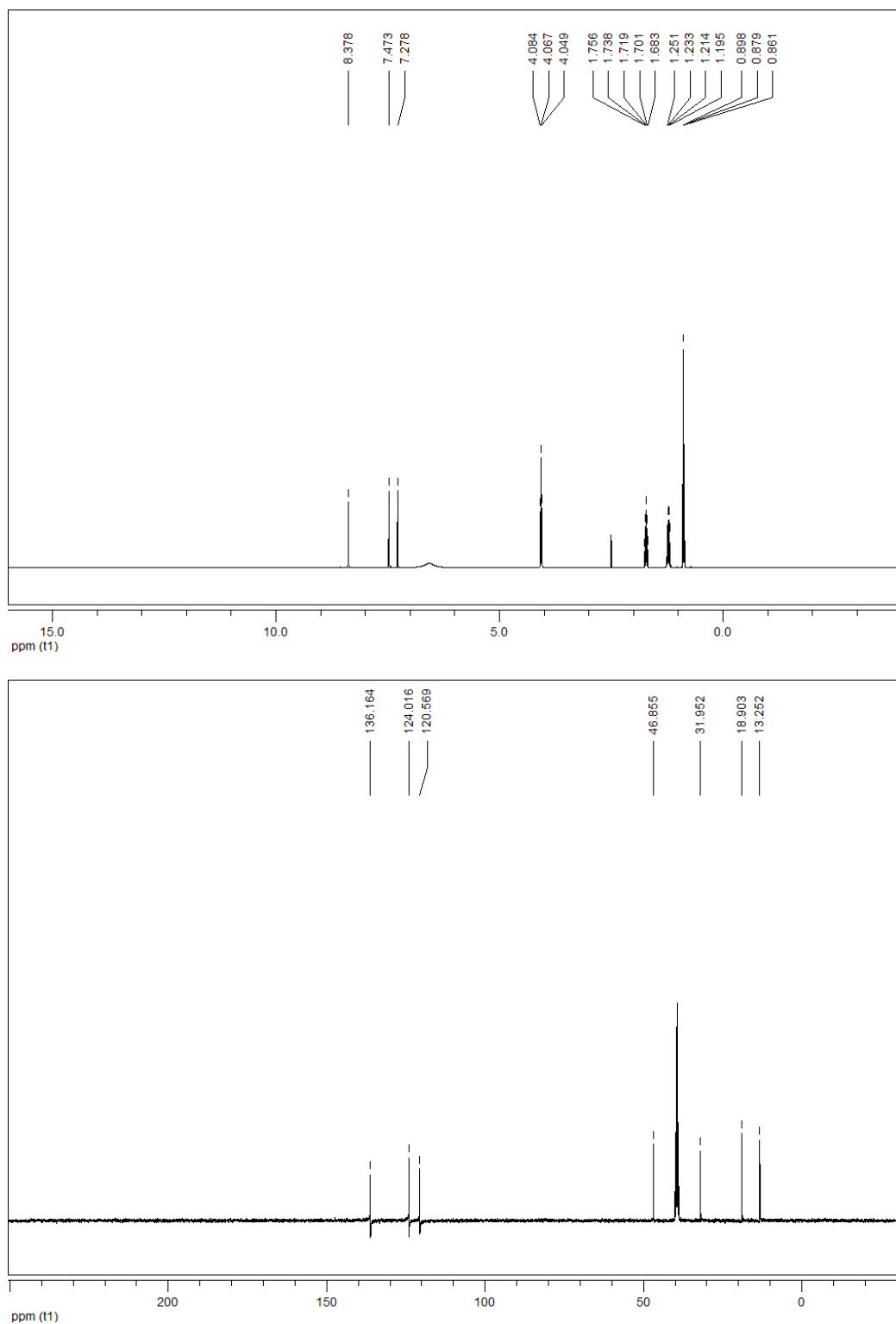
A solution of the H_2SO_4 (26.2 mL) in 75 ml water was added dropwise to a stirred solution of 1-butylimidazole (125 mL) in 75 ml water. The mixture was stirred at room temperature overnight, then treated with charcoal and filtered through neutral alumina and through a syringe with a 45 μ m disc filter in order to remove alumina contamination carried over from the first filtration. Water was then removed by stirring and heating at 50 °C under reduced pressure for 48 hours. The ionic liquid was obtained as a viscous colourless liquid.

¹H NMR (400 MHz, DMSO-*d*₆, δ): 8.38 (s, 1 H, C(2)H), 7.47 (t, $J = 1.3$ Hz, 1 H, C(4)H), 7.28 (t, $J = 1.3$ Hz, 1 H, C(4)H ó C(5)H), 4.07 (t, $J = 7.2$ Hz, 2 H, NCH₂), 1.72 (td, 1H, $J_1 = 7.4$ Hz, $J_2 = 14.8$ Hz, 2 H, NCH₂CH₂), 1.22 (m, 2 H, N(CH₂)₂CH₂), 0.88 (t, $J = 7.4$ Hz, 3 H, N(CH₂)₃CH₃).

¹³C NMR (101 MHz, DMSO-*d*₆, δ): 136.2 (C(2)H), 124.0 (C(5)H), 120.6 (C(4)H), 46.9 (NCH₂), 32.0 (NCH₂CH₂), 18.9 (N(CH₂)₂CH₂), 13.2 (N(CH₂)₃CH₃).

m/z (LSIMS⁺): 41 ((C₂H₃N)⁺, 12), 55 ((C₃H₅N)⁺, 7), 57 ((C₂H₅N₂)⁺, 7), 69 (C₃H₅N₂, 30), 82 (C₄H₆N₂, 8), 95 (C₅H₇N₂, 8), 125 ((C₇H₁₃N₂)⁺, 100), 181 ((C₇H₁₃N₂)⁺ + (C₂H₄N₂), 6).

m/z (LSIMS⁻): 97 ((HSO₄)⁻, 85), 177 ((HSO₄)⁻ + SO₃, 10), 195 ((HSO₄)⁻ + H₂SO₄, 100), 293 ((HSO₄)⁻ + (H₂SO₄)₂, 10).



1.2 $C_4Im:H_2SO_4 = 1.00:0.67$

A solution of 95-97% H_2SO_4 (26.6 mL) in 75 ml water was added dropwise to a stirred solution of 1-butylimidazole (100.0 mL) in 75 ml water. The mixture was stirred at room temperature overnight, then treated with charcoal and filtered through neutral alumina. Water was then removed by heating

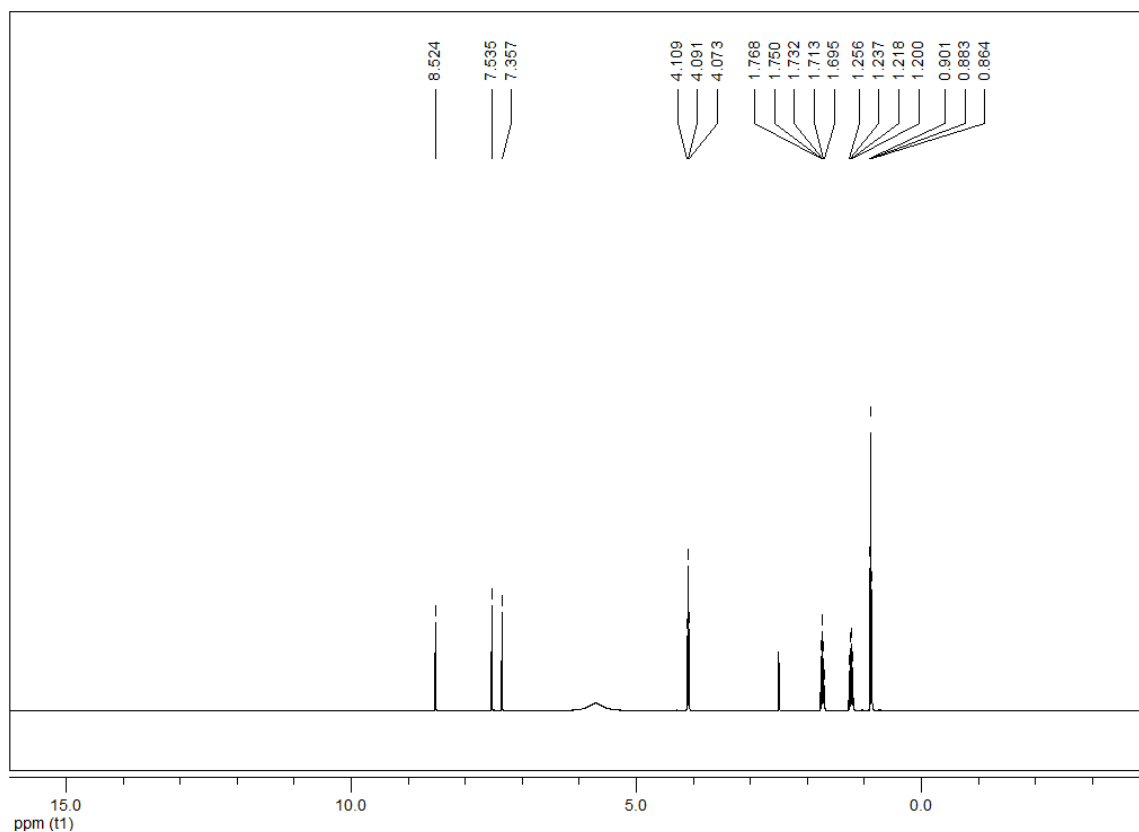
at 50 °C under reduced pressure for 5 hours to obtain a viscous colourless liquid (yield 141.9 g, 99.9 %).

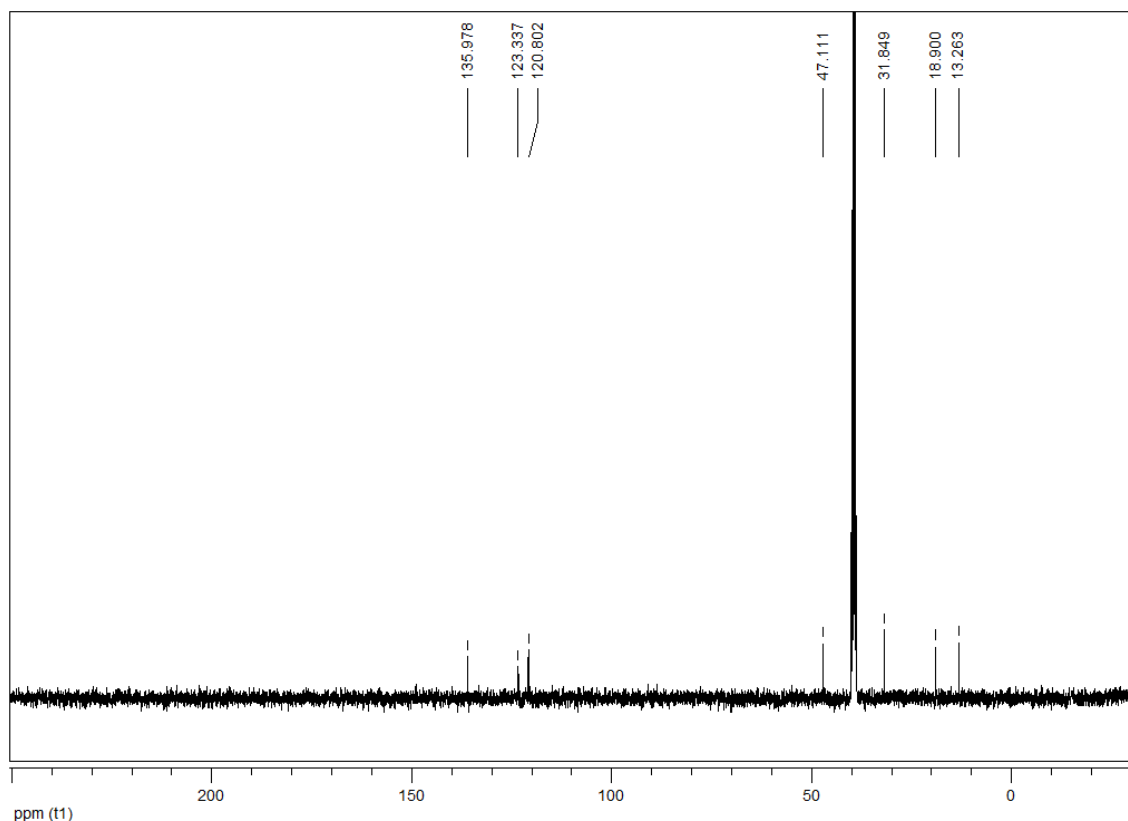
¹H NMR (400 MHz, DMSO-*d*₆, δ): 8.52 (s, 1H, C(2)*H*), 7.53 (t, 1H, *J* = 1.4 Hz, C(4)*H*), 7.36 (t, 1H, *J* = 1.4 Hz C(5)*H*), 4.09 (t, 2H, *J* = 7.2 Hz, NCH₂), 1.73 (td, 1H, *J*₁ = 7.4 Hz, *J*₂ = 14.8 Hz, 2 H, NCH₂CH₂), 1.23 (m, 2 H, N(CH₂)₂CH₂), 0.88 (t, *J* = 7.4 Hz, 3 H, N(CH₂)₃CH₃).

¹³C NMR (101 MHz, DMSO-*d*₆, δ): 136.0(C(2)H), 123.3 (C(5)H), 120.8 (C(4)H), 47.1 (NCH₂), 31.8 (NCH₂CH₂), 18.9 (N(CH₂)₂CH₂), 13.3 (N(CH₂)₃CH₃).

***m/z* (LSIMS⁺):** 41 ((C₂H₃N)⁺, 15), 55 ((C₃H₅N)⁺, 7), 57 ((C₂H₅N₂)⁺, 7), 69 (C₃H₅N₂, 43), 82 (C₄H₆N₂, 9), 95 (C₅H₇N₂, 9), 125 ((C₇H₁₃N₂)⁺, 100), 139 ((C₄H₇N₂)⁺ + (C₂H₄N₂), 6), 181 ((C₇H₁₃N₂)⁺ + (C₂H₄N₂), 8).

***m/z* (LSIMS⁻):** 97 ((HSO₄)⁻, 100), 177 ((HSO₄)⁻ + SO₃, 9), 195 ((HSO₄)⁻ + H₂SO₄, 62), 217 ((SO₄)⁻ + H₂SO₃ + K⁺, 9), 293 ((HSO₄)⁻ + (H₂SO₄)₂, 6).





1.3 $C_4Im:H_2SO_4 = 1.00:0.80$

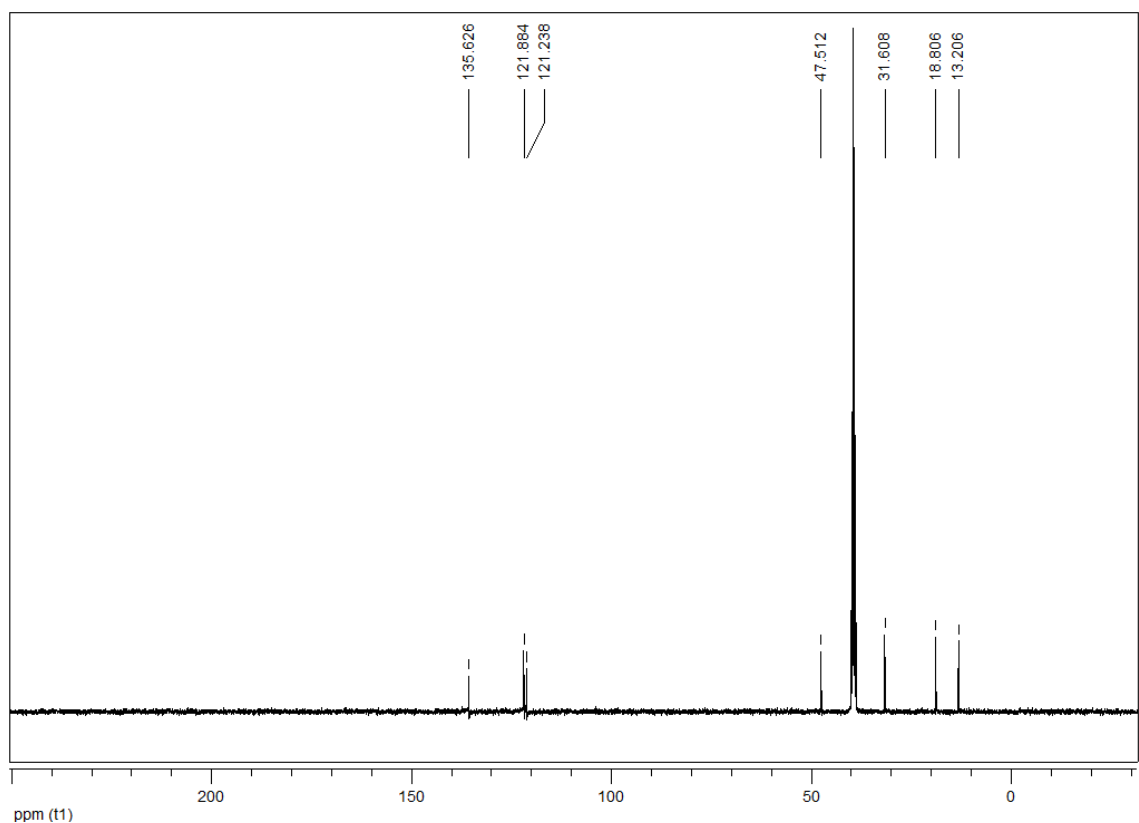
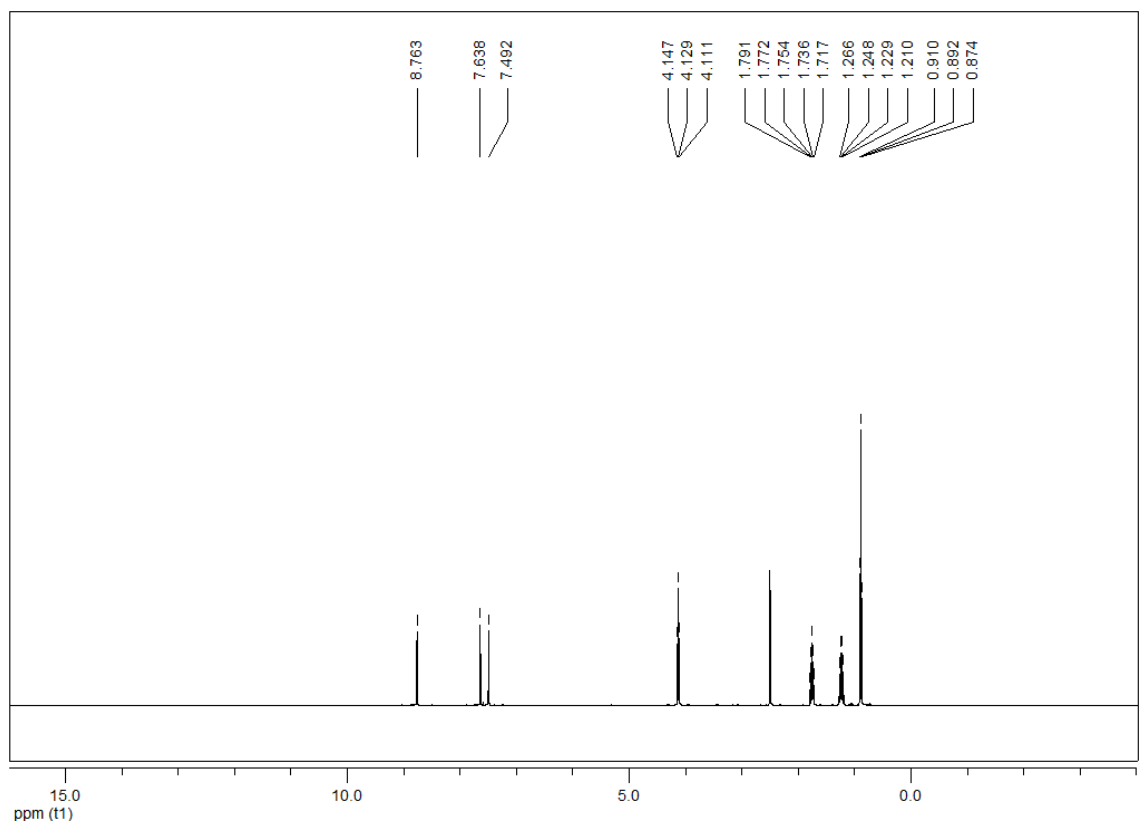
A solution of H_2SO_4 (30.1 mL) in 75 mL water was added dropwise to a stirred solution of 1-butylimidazole (90.0 mL) in 75 mL water. The mixture was stirred at room temperature overnight, then treated with charcoal and filtered through neutral alumina and through a syringe with 45 μm disc filter in a second filtration step in order to remove alumina contamination carried over from the first filtration. Water was then removed by heating at 50 $^{\circ}C$ under reduced pressure for 48 hours. The product was obtained as a viscous colourless liquid (133.8 g, 98.3 % with a water content of 1.6 %).

1H NMR (400 MHz, $DMSO-d_6$, δ): 8.76 (s, 1 H, C(2)H), 7.64 (t, $J = 1.5$ Hz, 1 H, C(4)H), 7.49 (t, $J = 1.4$ Hz, 1 H, C(5)H), 4.13 (t, $J = 7.2$ Hz, 2 H, NCH_2), 1.75 (m, 2 H, NCH_2CH_2), 1.24 (m, 2 H, $N(CH_2)_2CH_2$), 0.89 (t, $J = 7.4$ Hz, 3 H, $N(CH_2)_3CH_3$).

^{13}C NMR (101 MHz, $DMSO-d_6$, δ): 135.6 (C(2)H), 121.9 (C(5)H), 121.2 (C(4)H), 47.5 (NCH_2), 31.6 (NCH_2CH_2), 18.8 ($N(CH_2)_2CH_2$), 13.2 ($N(CH_2)_3CH_3$).

m/z (LSIMS $^+$): 41 ($(C_2H_3N)^+$, 11), 69 ($C_3H_5N_2$, 33), 82 ($C_4H_6N_2$, 6), 125 ($(C_7H_{13}N_2)^+$, 100).

m/z (LSIMS $^-$): 97 ($(HSO_4)^-$, 100), 177 ($(HSO_4)^- + (SO_3)$, 9), 195 ($(HSO_4)^- + H_2SO_4$, 98), 219 ($(HSO_4)^- + H_2SO_4 + Na^+$, 12), 279 ($(HSO_4)_2^- + Rb^+$, 10), 293 ($(HSO_4)^- + (H_2SO_4)_2$, 11).



1.4 $C_4Im:H_2SO_4 = 1.00:0.99$

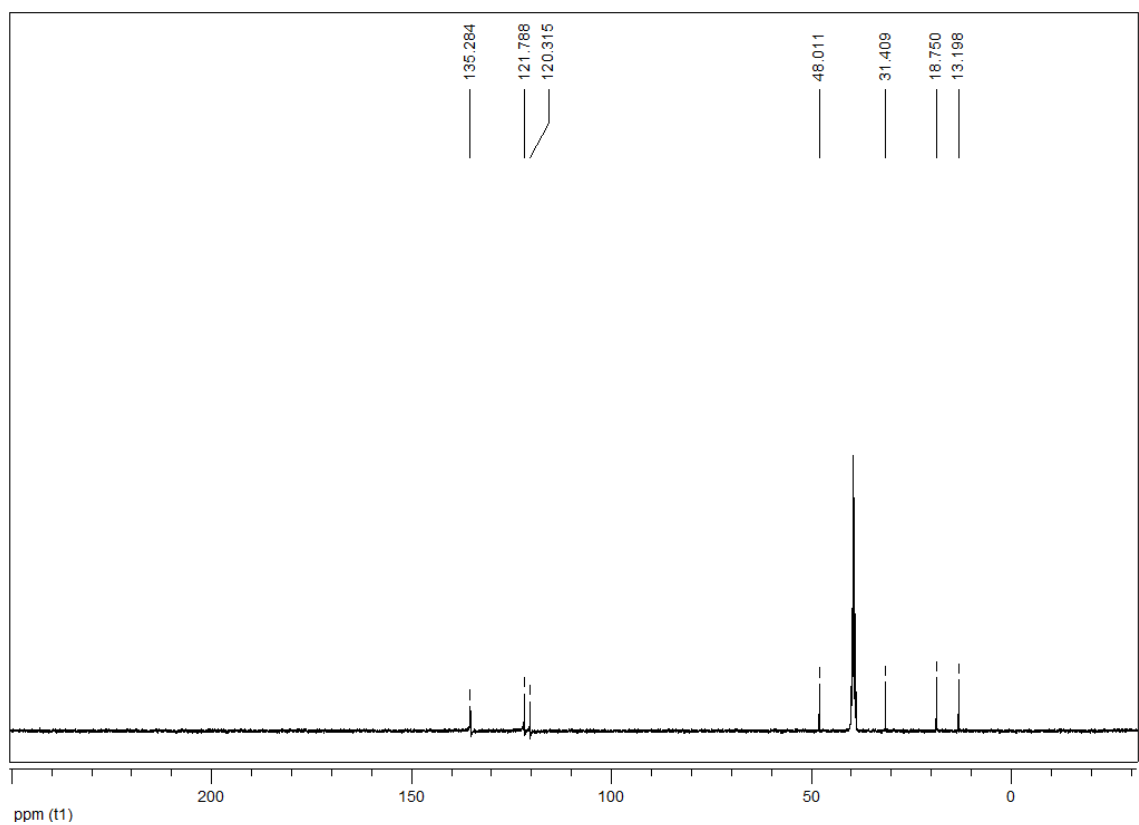
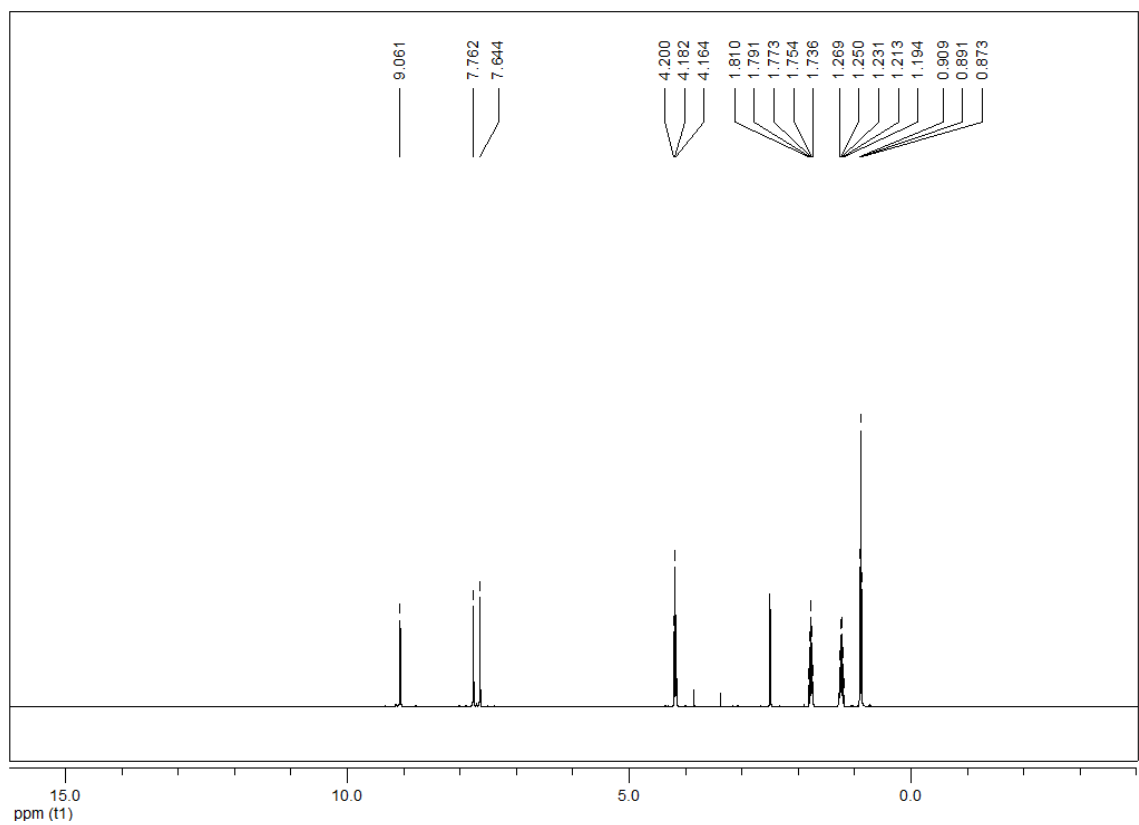
A solution of H_2SO_4 (41.4 mL) in 75 mL water was added drop wise to a stirred solution of 1-butylimidazole (100.0 mL) in 75 mL water. The mixture was stirred at room temperature overnight, then treated with charcoal, filtered through neutral alumina and through a syringe with 45 μ m disc filter in a second filtration step in order to remove alumina contamination carried over from the first filtration. Water was then removed by heating at 50 °C under reduced pressure for 48 hours. The product was obtained as a viscous colourless liquid (yield 162.1 g, 98.2% with a water content of 0.87 %).

1H NMR (400 MHz, DMSO- d_6 , δ): 9.06 (s, 1 H, C(2)H), 7.76 (s, 1 H, C(4)H), 7.64 (t, J = 1.4 Hz, 1 H, C(5)H), 4.18 (t, J = 7.3 Hz, 2 H, NCH_2), 1.77 (m, 2 H, NCH_2CH_2), 1.24 (m, 2 H, $N(CH_2)_2CH_2$), 0.89 (t, J = 7.4 Hz, 3 H, $N(CH_2)_3CH_3$).

^{13}C NMR (101 MHz, DMSO- d_6 , δ): 135.3 (C(2)H), 121.8 (C(5)H), 120.3 (C(4)H), 48.0 (NCH_2), 31.4 (NCH_2CH_2), 18.8 ($N(CH_2)_2CH_2$), 13.2 ($N(CH_2)_3CH_3$).

m/z (LSIMS $^+$): 41 ($(C_2H_3N)^+$, 9), 55 ($(C_3H_5N)^+$, 4), 57 ($(C_2H_5N_2)^+$, 4), 69 ($C_3H_5N_2$, 24), 82 ($C_4H_6N_2$, 6), 95 ($C_3H_5N_2$, 5), 125 ($(C_7H_{13}N_2)^+$, 100), 139 ($(C_4H_7N_2)^+ + (C_2H_4N_2)$, 2), 181 ($(C_7H_{13}N_2)^+ + (C_2H_4N_2)$, 2), 249 ($(C_7H_{13}N_2)^+ + (C_7H_{12}N_2)$, 5), 347 ($(C_7H_{13}N_2)_2^+ (HSO_4)^-$, 4).

m/z (LSIMS $^-$): 97 ($(HSO_4)^-$, 77), 177 ($(HSO_4)^- + SO_3$, 9), 195 ($(HSO_4)^- + (H_2SO_4)$, 100), 219 ($(HSO_4)^- + H_2SO_4 + Na^+$, 6), 293 ($(HSO_4)^- + (H_2SO_4)_2$, 15).



1.5 $C_4Im:H_2SO_4 = 1.00:1.01$

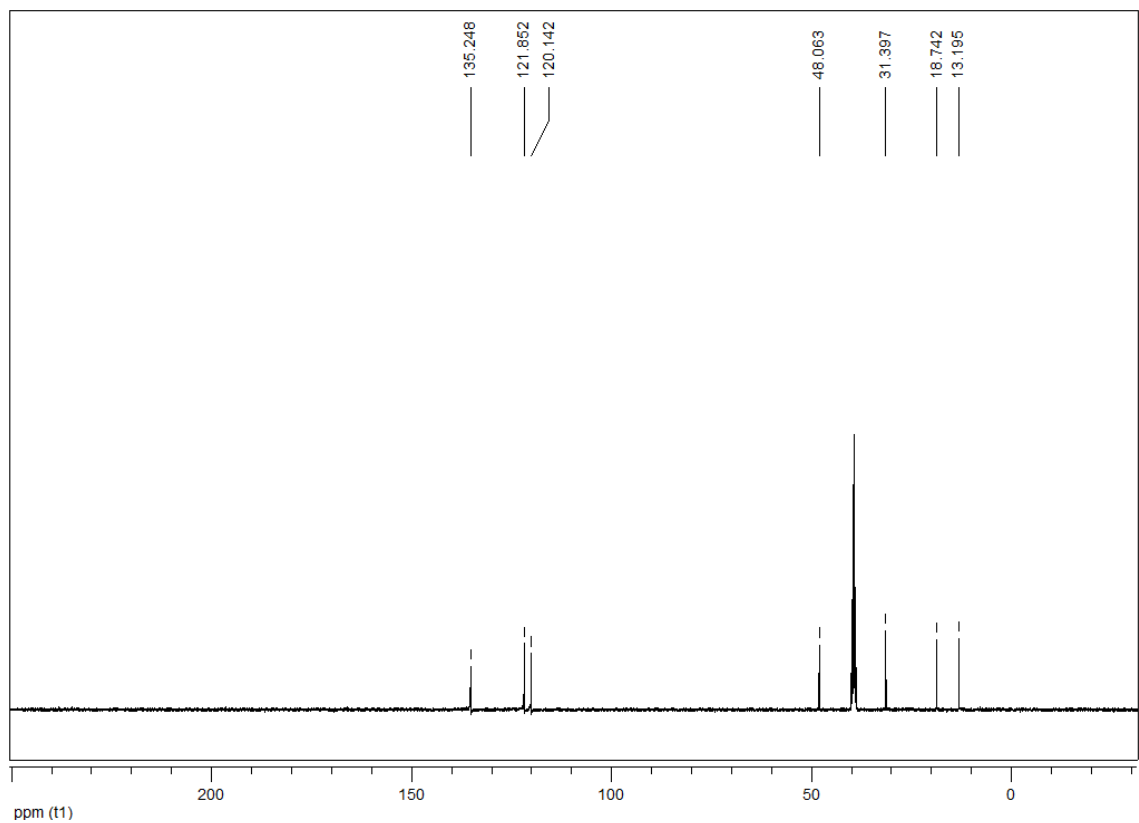
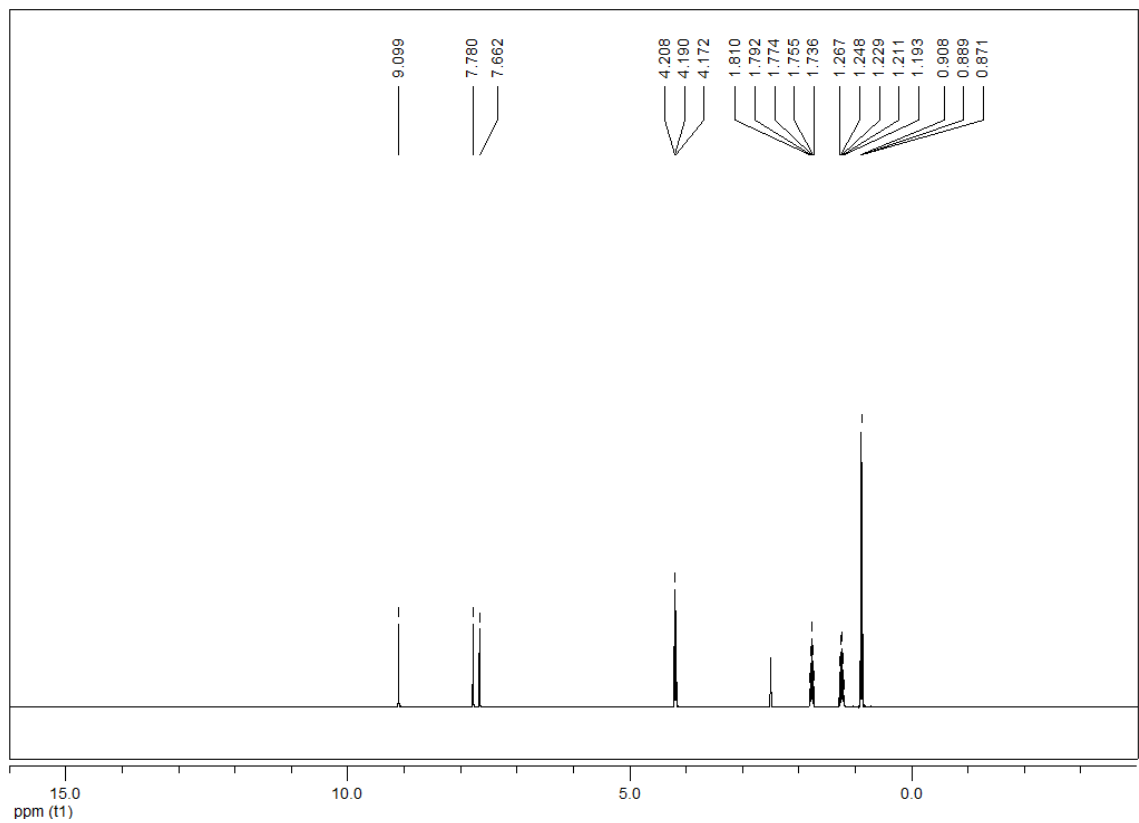
A solution of the H_2SO_4 (42.3 mL) in 75 ml water was added drop wise to a stirred solution of 1-butylimidazole (100.0 mL) in 75 ml water. The mixture was stirred at room temperature overnight, then treated with charcoal, filtered through neutral alumina and through a syringe with 45 μ m disc filter in a second filtration step in order to remove any alumina contamination carried over from the first filtration. Water was then removed by heating at 50 °C under reduced pressure for 48 hours. A viscous colourless liquid (yield 160.3 g, 96.3 %, with a water content of 0.33 %) was obtained.

1H NMR (400 MHz, DMSO- d_6 , δ): 9.10 (s, 1 H, C(2)*H*), 7.78 (t, J = 1.6 Hz, 1 H, C(4)*H*), 7.66 (t, J = 1.6 Hz, 1 H, C(5)*H*), 4.19 (t, J = 7.2 Hz, 2 H, NCH₂), 1.78 (qd, J_1 = 7.5 Hz, J_2 = 13.0 Hz, 2 H, NCH₂CH₂), 1.24 (m, 2 H, N(CH₂)₂CH₂), 0.89 (t, J = 7.4 Hz, 3 H, N(CH₂)₃CH₃).

^{13}C NMR (101 MHz, DMSO- d_6 , δ): 135.2 (C(2)*H*), 121.8 (C(5)*H*), 120.1 (C(4)*H*), 48.1 (NCH₂), 31.4 (NCH₂CH₂), 18.7 (N(CH₂)₂CH₂), 13.2 (N(CH₂)₃CH₃).

m/z (LSIMS⁺): 41 ((C₂H₃N)⁺, 9), 69 (C₃H₅N₂, 22), 125 ((C₇H₁₃N₂)⁺, 100).

m/z (LSIMS⁻): 97 ((HSO₄)⁻, 73), 177 ((HSO₄)⁻ + SO₃, 9), 195 ((HSO₄)⁻ + H₂SO₄, 100), 219 ((HSO₄)⁻ + H₂SO₄ + Na⁺, 7), 293 ((HSO₄)⁻ + (H₂SO₄)₂, 19).



1.6 $C_4Im:H_2SO_4 = 1.00:1.50$

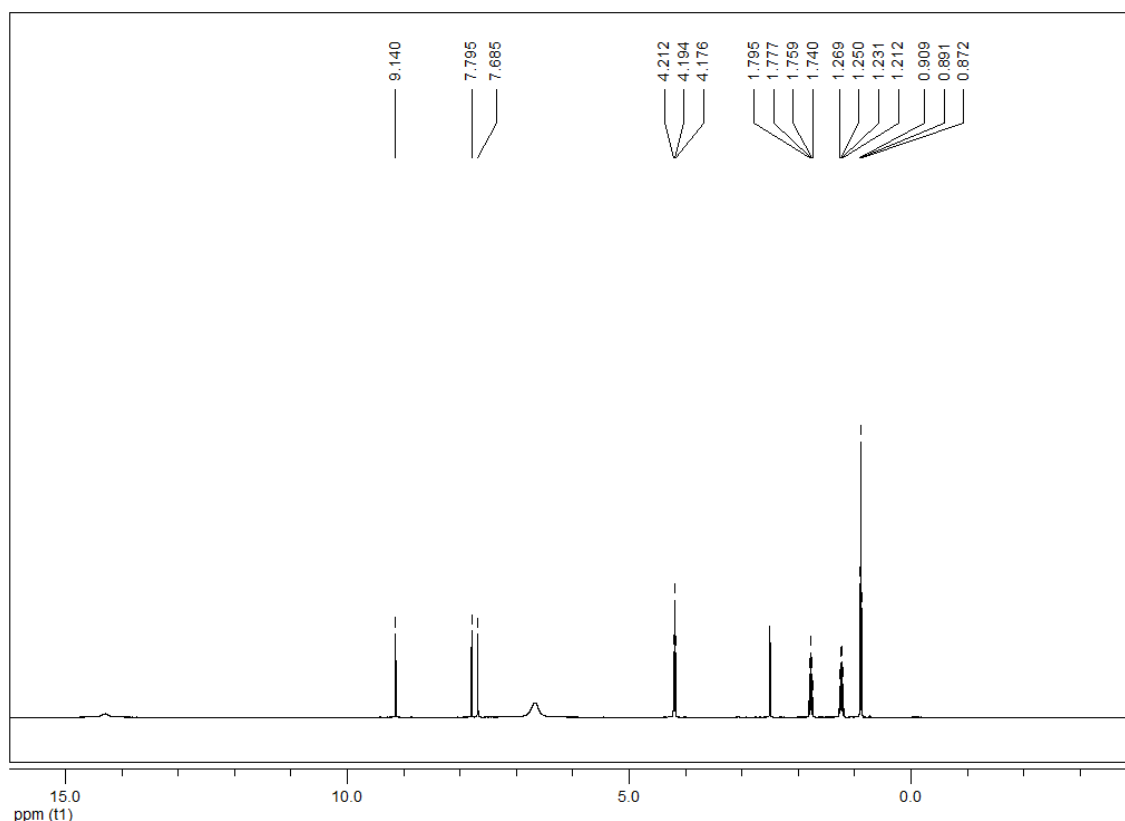
A solution of the H_2SO_4 (56.5 mL) in 50 mL water was added drop wise to a stirred solution of 1-butylimidazole (90.0 mL) in 75 mL water. The mixture was stirred at room temperature overnight, treated with charcoal and filtered through neutral alumina. Water was then removed by stirring at 60 °C under reduced pressure overnight until a water content of 0.89% was achieved.

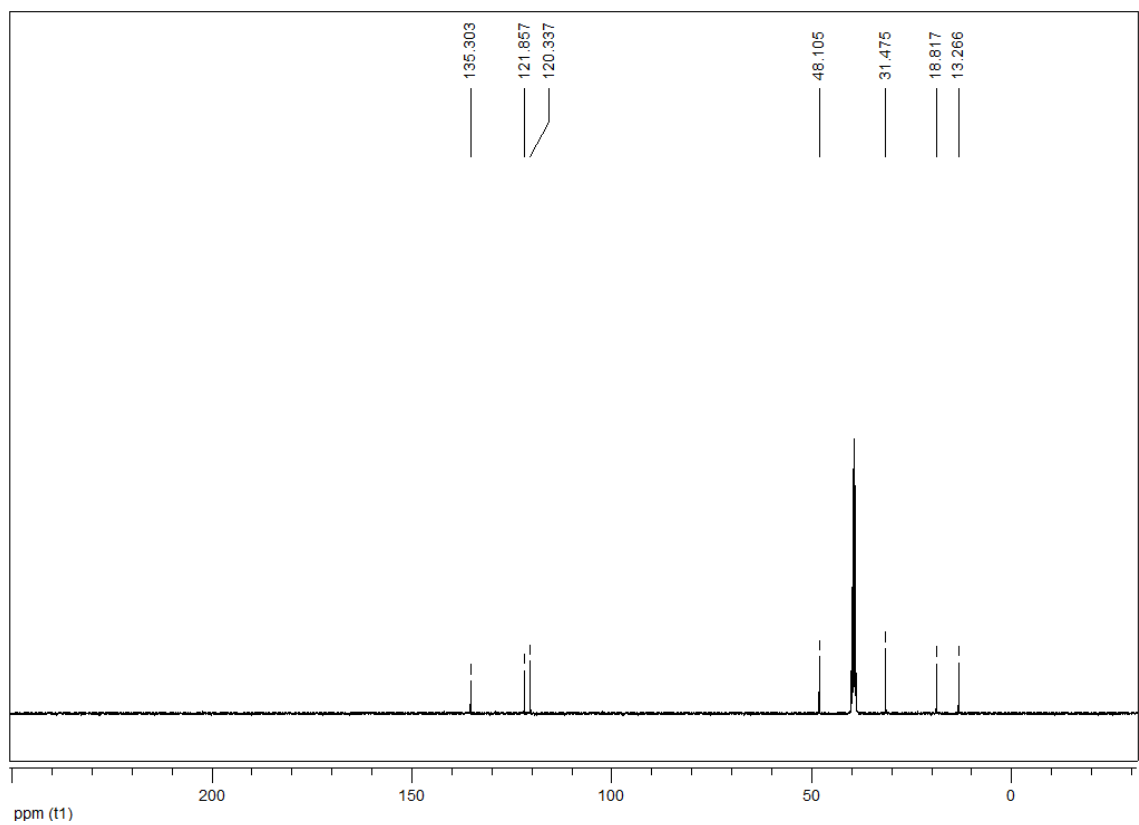
1H NMR (400 MHz, DMSO- d_6 , δ): 9.14 (s, 1 H, C(2)H), 7.79 (t, $J = 1.6$ Hz, 1 H, C(4)H), 7.69 (t, $J = 1.5$ Hz, 1 H, C(5)H), 4.19 (t, $J = 7.2$ Hz, 2 H, NCH₂), 1.78 (m, 2 H, NCH₂CH₂), 1.24 (m, 2 H, N(CH₂)₂CH₂), 0.89 (t, $J = 7.4$ Hz, 3 H, N(CH₂)₃CH₃).

^{13}C NMR (101 MHz, DMSO- d_6 , δ): 135.3 (C(2)H), 121.9 (C(5)H), 120.3 (C(4)H), 48.1 (NCH₂), 31.5 (NCH₂CH₂), 18.8 (N(CH₂)₂CH₂), 13.3 (N(CH₂)₃CH₃).

m/z (LSIMS⁺): 41 ((C₂H₃N)⁺, 21), 55 ((C₃H₅N)⁺, 7), 57 ((C₂H₅N₂)⁺, 8), 69 (C₃H₅N₂, 8), 82 (C₄H₆N₂, 13), 95 ((C₅H₇N₂), 10), 125 ((C₇H₁₃N₂)⁺, 100), 249 ((C₇H₁₃N₂)⁺ + (C₇H₁₂N₂), 4), 14), 347 ((C₇H₁₃N₂)₂⁺ (HSO₄)⁻, 11).

m/z (LSIMS⁻): 97 ((HSO₄)⁻, 72), 177 ((HSO₄)⁻ + SO₃, 9), 195 ((HSO₄)⁻ + H₂SO₄, 100), 293 ((HSO₄)⁻ + (H₂SO₄)₂, 15).





2. Biomass pretreatment, compositional analysis and enzymatic saccharification results:

Table 1 Pulp recovered after pretreatment of 1 g (ODW) *Miscanthus* (including mass fraction not accounted for in carbohydrate or lignin fractions) and its moisture content.

Pretreatment solvent	Time (h)	Air-dried weight (g)	Moisture (%)	Recovery (%)	Mass loss (%)
H ₂ O	24	0.8635	4.41	85.18	14.82
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.50/20%	4	1.1168	9.48	101.06	-1.06
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.50/20%	24	0.7832	7.23	72.66	27.34
C ₄ Im:H ₂ SO ₄ = 1.00:0.50	24	1.2173	16.51	101.62	-1.62
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.67/20%	4	0.8945	6.92	85.92	14.08
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.67/20%	24	0.6335	6.70	61.00	39.00
C ₄ Im:H ₂ SO ₄ = 1.00:0.67	24	0.8905	6.79	85.66	14.34
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.80/20%	4	0.7770	6.89	72.35	27.65
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.80/20%	24	0.6780	7.19	62.87	37.13
C ₄ Im:H ₂ SO ₄ = 1.00:0.80	24	0.8865	7.32	82.14	17.86
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.99/20%	4	0.6540	7.60	60.43	39.57
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.99/20%	24	0.5975	7.58	55.19	44.81
C ₄ Im:H ₂ SO ₄ = 1.00:0.99	24	0.6280	6.93	58.45	41.55
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.01/20%	2	0.5627	4.56	53.70	46.30
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.01/20%	4	0.5202	4.61	49.62	50.38
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.01/20%	24	0.4294	4.67	40.93	59.07
C ₄ Im:H ₂ SO ₄ = 1.00:1.01	24	0.4965	3.94	47.69	52.31
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.50/20%	0.25	0.9837	11.86	86.70	13.30
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.50/20%	4	0.7170	1.25	73.28	26.72
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.50/20%	24	0.5785	2.95	57.95	42.05
C ₄ Im:H ₂ SO ₄ = 1.00:1.50	24	1.3190	309	131.99	-31.99

Table 2 Yield of precipitate recovered from pretreatment liquor (relative to initial biomass weight).

Pretreatment solvent	Time (h)	Yield (%)
H ₂ O	24	1.03
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.50/20%	4	4.84
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.50/20%	24	8.65
C ₄ Im:H ₂ SO ₄ = 1.00:0.50	24	1.97
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.67/20%	4	3.20
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.67/20%	24	12.64
C ₄ Im:H ₂ SO ₄ = 1.00:0.67	24	5.11
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.80/20%	4	7.30
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.80/20%	24	13.93
C ₄ Im:H ₂ SO ₄ = 1.00:0.80	24	8.25
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.99/20%	4	11.40
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.99/20%	24	17.64
C ₄ Im:H ₂ SO ₄ = 1.00:0.99	24	19.29
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.01/20%	2	16.60
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.01/20%	4	18.73
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.01/20%	24	24.34
C ₄ Im:H ₂ SO ₄ = 1.00:1.01	24	21.58
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.50/20%	0.25	0.69
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.50/20%	4	9.86
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.50/20%	24	1.55
C ₄ Im:H ₂ SO ₄ = 1.00:1.50	24	6.66

Table 3 Glucose yields during enzymatic saccharification (relative to theoretical maximum).

Pretreatment solvent	Time (h)	Glucose yield	Glucose yield	Glucose yield	Glucose yield
		24 h	48 h	72 h	96 h
		(%)	(%)	(%)	(%)
Enzyme blank	-	0.00	0.00	0.00	0.00
Untreated <i>Miscanthus giganteus</i>	-	4.07	4.41	5.04	5.42
H ₂ O	24	4.54	5.43	5.69	5.97
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.50/20%	4	5.45	5.98	5.97	6.15
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.50/20%	24	25.65	30.09	33.54	34.64
C ₄ Im:H ₂ SO ₄ = 1.00:0.50	24	13.62	15.75	18.62	18.80
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.67/20%	4	6.85	8.97	9.76	10.18
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.67/20%	24	47.03	66.06	70.32	75.82
C ₄ Im:H ₂ SO ₄ = 1.00:0.67	24	20.59	25.65	26.95	33.50
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.80/20%	4	23.18	29.84	31.80	35.99

$C_4Im:H_2SO_4/H_2O = 1.00:0.80/20\%$	24	59.43	70.84	79.47	88.58
$C_4Im:H_2SO_4 = 1.00:0.80$	24	25.57	29.89	30.99	32.23
$C_4Im:H_2SO_4/H_2O = 1.00:0.99/20\%$	4	55.66	63.31	64.80	71.46
$C_4Im:H_2SO_4/H_2O = 1.00:0.99/20\%$	24	72.64	81.81	86.57	89.71
$C_4Im:H_2SO_4 = 1.00:0.99$	24	11.01	14.15	15.36	18.03
$C_4Im:H_2SO_4/H_2O = 1.00:1.01/20\%$	2	51.33	58.08	61.55	64.58
$C_4Im:H_2SO_4/H_2O = 1.00:1.01/20\%$	4	65.87	72.94	75.34	79.76
$C_4Im:H_2SO_4/H_2O = 1.00:1.01/20\%$	24	74.37	75.09	79.49	83.92
$C_4Im:H_2SO_4 = 1.00:1.01$	24	9.76	10.70	10.70	11.50
$C_4Im:H_2SO_4/H_2O = 1.00:1.50/20\%$	0.25	8.68	10.54	10.82	10.98
$C_4Im:H_2SO_4/H_2O = 1.00:1.50/20\%$	4	21.70	20.14	19.48	20.50
$C_4Im:H_2SO_4/H_2O = 1.00:1.50/20\%$	24	0.36	0.00	0.00	0.00
$C_4Im:H_2SO_4 = 1.00:1.50$	24	0.00	0.00	0.00	0.00

Table 4 Xylose + mannose + galactose yields during enzymatic saccharification (relative to theoretical maximum)..

Pretreatment solvent	Time (h)	Xylose + Mannose + Galactose yield 24 h (%)	Xylose + Mannose + Galactose yield 48 h (%)	Xylose + Mannose + Galactose yield 72 h (%)	Xylose + Mannose + Galactose yield 96 h (%)
Enzyme blank	-	0.0	0.00	0.00	0.00
Untreated <i>Miscanthus giganteus</i>	-	0.0	0.00	0.00	0.00
H ₂ O	24	8.31	7.08	7.42	7.76
$C_4Im:H_2SO_4/H_2O = 1.00:0.50/20\%$	4	6.74	7.42	7.39	7.74
$C_4Im:H_2SO_4/H_2O = 1.00:0.50/20\%$	24	23.64	25.77	27.42	28.13
$C_4Im:H_2SO_4 = 1.00:0.50$	24	17.66	19.14	21.32	22.07

C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.67/20%	4	12.66	10.90	13.23	13.60
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.67/20%	24	31.57	35.05	37.46	38.94
C ₄ Im:H ₂ SO ₄ = 1.00:0.67	24	27.11	25.59	27.85	32.13
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.80/20%	4	22.25	25.27	26.00	28.98
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.80/20%	24	23.98	28.36	30.62	34.29
C ₄ Im:H ₂ SO ₄ = 1.00:0.80	24	19.41	21.05	21.80	22.62
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.99/20%	4	22.51	24.87	24.47	28.68
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.99/20%	24	8.89	9.64	10.07	10.46
C ₄ Im:H ₂ SO ₄ = 1.00:0.99	24	8.77	9.60	9.52	10.66
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.01/20%	2	23.43	25.22	26.29	27.52
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.01/20%	4	19.05	20.53	20.95	22.44
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.01/20%	24	4.76	4.89	5.14	5.66
C ₄ Im:H ₂ SO ₄ = 1.00:1.01	24	3.89	4.01	3.90	4.20
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.50/20%	0.25	12.18	13.67	13.07	13.72
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.50/20%	4	0.00	0.00	0.00	0.00
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.50/20%	24	0.00	0.00	0.00	0.00
C ₄ Im:H ₂ SO ₄ = 1.00:1.50	24	0.00	0.00	0.00	0.00

Table 5 Solid content in air-dried pulps and moisture content (oven-dried basis) for pre-treated pulps.

Pretreatment solvent	Time (h)	% Total solids	% Moisture
H ₂ O	24	95.81	4.41
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.50/20%	4	91.35	9.48
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.50/20%	24	93.26	7.23
C ₄ Im:H ₂ SO ₄ = 1.00:0.50	24	85.83	16.51

C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.67/20%	4	93.52	6.92
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.67/20%	24	93.72	6.70
C ₄ Im:H ₂ SO ₄ = 1.00:0.67	24	93.64	6.79
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.80/20%	4	93.55	6.89
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.80/20%	24	93.29	7.19
C ₄ Im:H ₂ SO ₄ = 1.00:0.80	24	93.18	7.32
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.99/20%	4	92.94	7.60
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.99/20%	24	92.96	7.58
C ₄ Im:H ₂ SO ₄ = 1.00:0.99	24	93.52	6.93
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.01/20%	2	95.64	4.56
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.01/20%	4	95.59	4.61
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.01/20%	24	95.53	4.67
C ₄ Im:H ₂ SO ₄ = 1.00:1.01	24	96.21	3.94
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.50/20%	0.25	89.40	11.86
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.50/20%	4	98.78	1.25
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.50/20%	24	97.13	2.95
C ₄ Im:H ₂ SO ₄ = 1.00:1.50	24	97.02	3.09
Untreated <i>Miscanthus giganteus</i>	-	93.60	6.83

Table 6 Biomass recovered after extraction.

Sample	Initial air-dried mass (g)	Air-dried mass after extraction (g)
1	3.000	2.830
2	3.000	2.835

Table 7 Total solids and moisture content of untreated *Miscanthus giganteus* recovered after extraction.

Sample	W _{foil}	W _{foil + sample}	W _{foil + dry sample}	% Total solids	% Moisture
1	0.397	0.816	0.780	91.4	9.4
2	0.439	0.819	0.786	91.3	9.5

Table 8 Extractives content of untreated *Miscanthus giganteus*.

Sample	Weight _{extractives} (g)	ODW _{sample} (g)	Extractives (%)
1	0.170	2.742	6.2
2	0.165	2.740	6.0

Table 9 Composition of recovered pulps and untreated *Miscanthus giganteus*.

Pretreatment solvent	time (h)	Glu	Xyl	Gal	Ara	Man	ASL	AIL	Ash	Extracts
H ₂ O	24	43.0	3.8	0.0	1.1	0.0	2.9	19.5	0.4	-
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.50/20%	4	45.5	16.9	0.0	0.4	0.1	4.6	17.9	0.6	-
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.50/20%	24	66.7	18.4	0.0	1.2	0.5	4.2	12.9	0.4	-
C ₄ Im:H ₂ SO ₄ = 1.00:0.50	24	44.8	14.9	0.0	0.9	0.4	4.3	13.2	1.2	-
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.67/20%	4	44.2	14.8	0.0	1.1	2.7	5.3	14.6	0.7	-
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.67/20%	24	66.6	18.5	0.0	0.3	2.6	3.4	8.5	0.9	-
C ₄ Im:H ₂ SO ₄ = 1.00:0.67	24	46.8	21.5	0.0	2.0	1.7	4.5	16.9	0.9	-
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.80/20%	4	61.6	15.5	0.0	1.1	1.4	3.2	9.1	0.9	-
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.80/20%	24	72.3	12.1	0.0	1.0	1.3	2.3	3.6	0.9	-
C ₄ Im:H ₂ SO ₄ = 1.00:0.80	24	54.3	11.8	0.0	1.4	0.9	3.6	8.4	0.7	-
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.99/20%	4	73.2	19.2	0.0	0.2	0.1	2.3	4.3	0.2	-
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.99/20%	24	75.6	7.5	0.0	1.2	0.1	0.8	1.8	0.4	-
C ₄ Im:H ₂ SO ₄ = 1.00:0.99	24	50.8	6.2	0.0	0.8	0.0	2.5	6.8	0.4	-
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.01/20%	2	74.2	14.7	0.0	1.6	0.0	2.6	6.0	2.5	-
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.01/20%	4	78.2	11.2	0.0	1.8	0.0	2.5	3.7	2.5	-
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.01/20%	24	86.1	3.8	0.0	0.0	0.0	1.4	4.1	2.6	-
C ₄ Im:H ₂ SO ₄ = 1.00:1.01	24	72.4	4.9	0.0	0.0	0.0	1.6	4.5	1.8	-
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.50/20%	0.25	46.9	17.6	2.2	1,366	0.0	3.4	18.3	1.8	-

C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.50/20%	4	43.1	0.3	1.6	0.0	0.0	0.4	34.4	1.4	-
Untreated <i>Miscanthus giganteus</i>	-	43.2	19.4	2.5	3.2	1.2	3.5	20.4	0.9	5.6

Table 10 Glucan digestibility after enzymatic saccharification.

Pretreatment solvent	Pretreatment time (h)	Glucose yield 24 h (%)	Glucose yield 48 h (%)	Glucose yield 72 h (%)	Glucose yield 96 h (%)
Untreated <i>Miscanthus giganteus</i>	-	3.9	4.2	4.8	5.2
H ₂ O	24	5.4	6.4	6.7	7.0
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.50/20%	4	5.1	5.6	5.6	5.8
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.50/20%	24	22.9	26.8	29.9	30.9
C ₄ Im:H ₂ SO ₄ = 1.00:0.50	24	13.0	15.0	17.8	17.9
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.67/20%	4	7.4	9.7	10.5	11.0
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.67/20%	24	49.7	69.9	74.6	80.6
C ₄ Im:H ₂ SO ₄ = 1.00:0.67	24	20.9	26.2	27.5	34.2
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.80/20%	4	22.4	28.8	30.8	34.7
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.80/20%	24	57.2	68.1	76.4	85.2
C ₄ Im:H ₂ SO ₄ = 1.00:0.80	24	24.9	29.1	30.2	31.4
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.99/20%	4	54.6	62.1	63.6	70.0
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.99/20%	24	76.9	86.1	91.0	94.5
C ₄ Im:H ₂ SO ₄ = 1.00:0.99	24	16.5	21.3	23.1	27.2
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.01/20%	2	55.7	63.1	66.8	70.1
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.01/20%	4	73.4	81.3	84.0	88.9
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.01/20%	24	91.3	92.2	97.6	97.6
C ₄ Im:H ₂ SO ₄ = 1.00:1.01	24	12.2	13.4	13.4	14.4
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.50/20%	0.25	9.2	11.2	11.5	11.7
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.50/20%	4	28.6	27.0	25.8	27.0
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.50/20%	24	0.0	0.0	0.0	0.0
C ₄ Im:H ₂ SO ₄ = 1.00:1.50	24	0.0	0.0	0.0	0.0

Table 11 Xylose + mannose + galactose digestibility after enzymatic saccharification.

Pretreatment solvent	Pretreatment time (h)	Xylose + Mannose + Galactose yield 24 h (%)	Xylose + Mannose + Galactose yield 48 h (%)	Xylose + Mannose + Galactose yield 72 h (%)	Xylose + Mannose + Galactose yield 96 h (%)
Untreated <i>Miscanthus giganteus</i>	-	0.0	0.0	0.0	0.0
H ₂ O preteated	24	59.2	50.5	52.9	55.3
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.50/20%	4	9.1	10.0	10.0	10.5
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.50/20%	24	40.0	43.7	46.4	47.6
C ₄ Im:H ₂ SO ₄ = 1.00:0.50	24	26.2	28.4	31.6	32.7
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.67/20%	4	18.7	16.1	19.6	20.2
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.67/20%	24	56.0	62.4	66.7	69.5
C ₄ Im:H ₂ SO ₄ = 1.00:0.67	24	30.0	28.4	30.9	35.6
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.80/20%	4	42.3	48.1	49.4	55.2
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.80/20%	24	65.4	77.2	84.1	94.2
C ₄ Im:H ₂ SO ₄ = 1.00:0.80	24	43.2	46.8	48.5	50.3
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.99/20%	4	45.0	49.8	49.0	56.9
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:0.99/20%	24	48.9	53.2	55.6	57.7
C ₄ Im:H ₂ SO ₄ = 1.00:0.99	24	61.6	67.7	67.3	75.7
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.01/20%	2	68.8	74.1	77.2	80.9
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.01/20%	4	79.8	86.0	87.7	94.0
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.01/20%	24	71.8	73.3	77.4	85.2
C ₄ Im:H ₂ SO ₄ = 1.00:1.01	24	38.9	40.1	39.0	41.9
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.50/20%	0.25	16.47	18.49	17.68	18.56
C ₄ Im:H ₂ SO ₄ /H ₂ O = 1.00:1.50/20%	4	0.0	0.0	0.0	0.0
C ₄ Im:H ₂ SO ₄ /H ₂ O =	24	0	0	0.0	0.0

1.00:1.50/20%					
C ₄ Im:H ₂ SO ₄ = 1.00:1.50	24	0.0	0.0	0.0	0.0
