

Supporting information for:

Sulphur-containing fatty acid-based plasticizers via thiol-ene addition and oxidation: Synthesis and evaluation in PVC formulations.

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1. Viscosity analyses of PVC plastisols

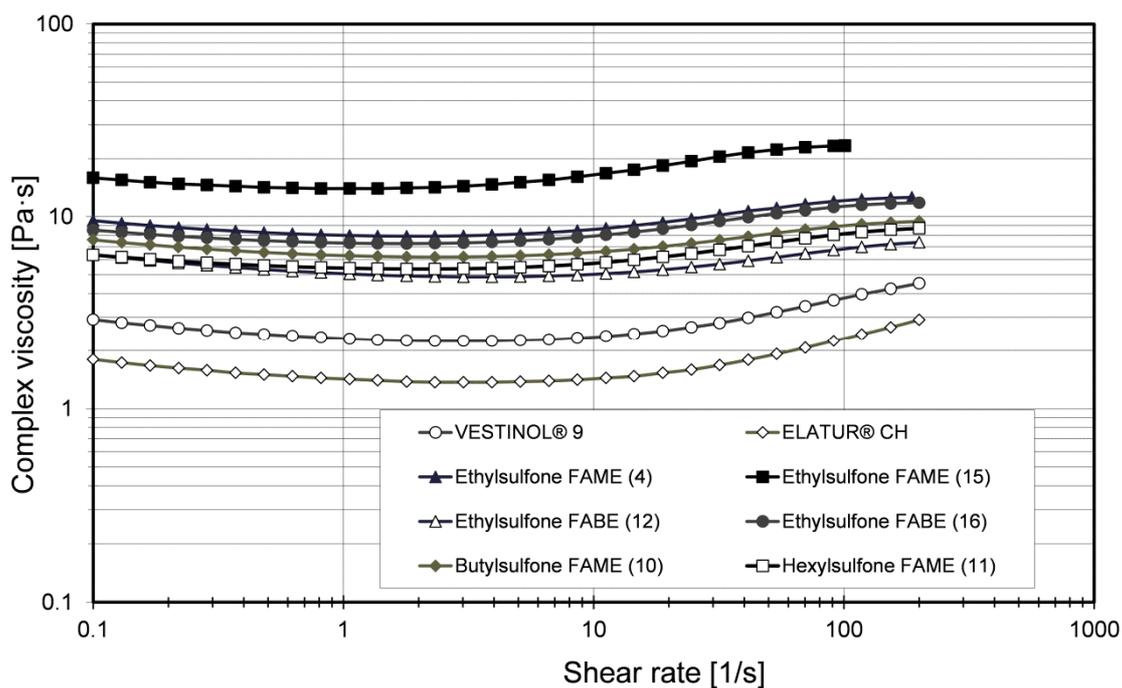


Figure S1. Variation of complex viscosity with shear rate of PVC plastisols containing reference plasticizers ELATUR® CH and VESTINOL® 9, and synthesized sulfone-containing fatty acid-based plasticizers. Analysis performed after 2 h of aging at 25 °C.

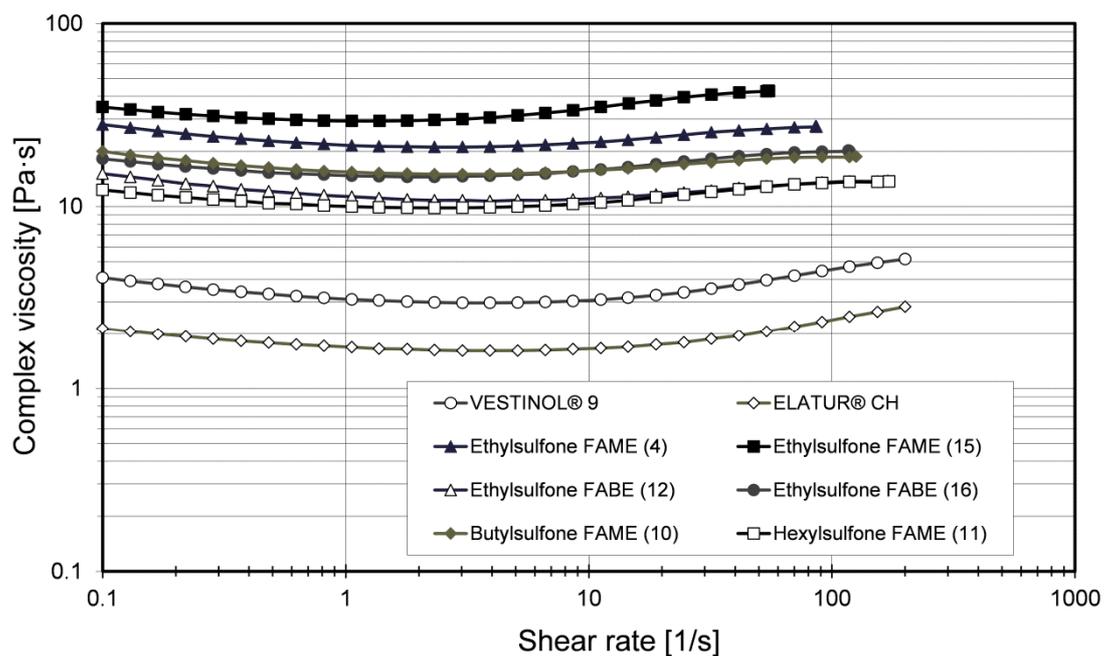


Figure S2. Variation of complex viscosity with shear rate of PVC plastisols containing reference plasticizers ELATUR® CH and VESTINOL® 9, and synthesized sulfone-containing fatty acid-based plasticizers. Analysis performed after 7 days of aging at 25 °C.

2. Thermal stability measurements

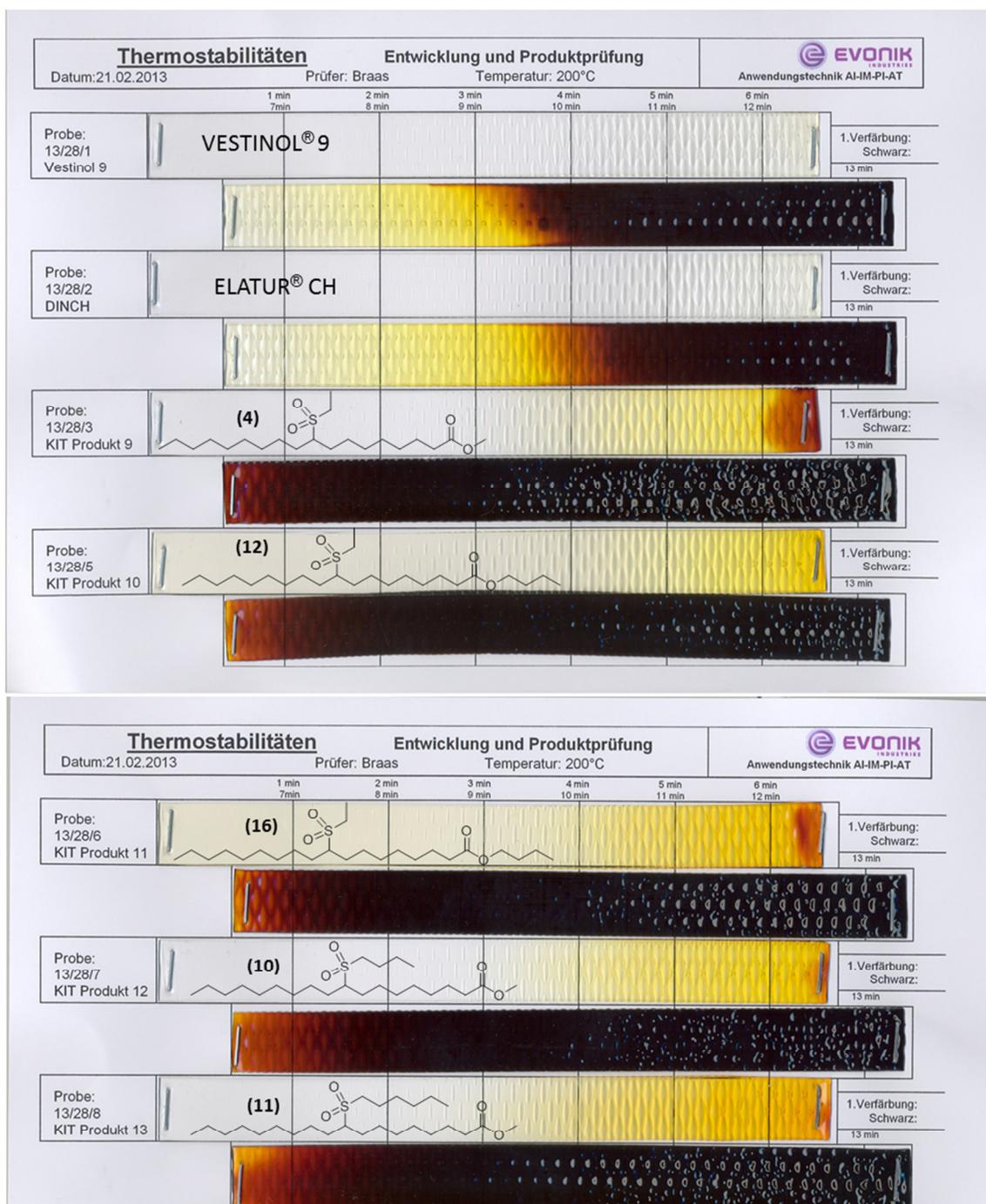


Figure S3. Thermal stability tests performed at 200 °C. Evolution of thermal degradation at different residence times in the oven.

3. DSC graphs of fatty acid-based plasticizers

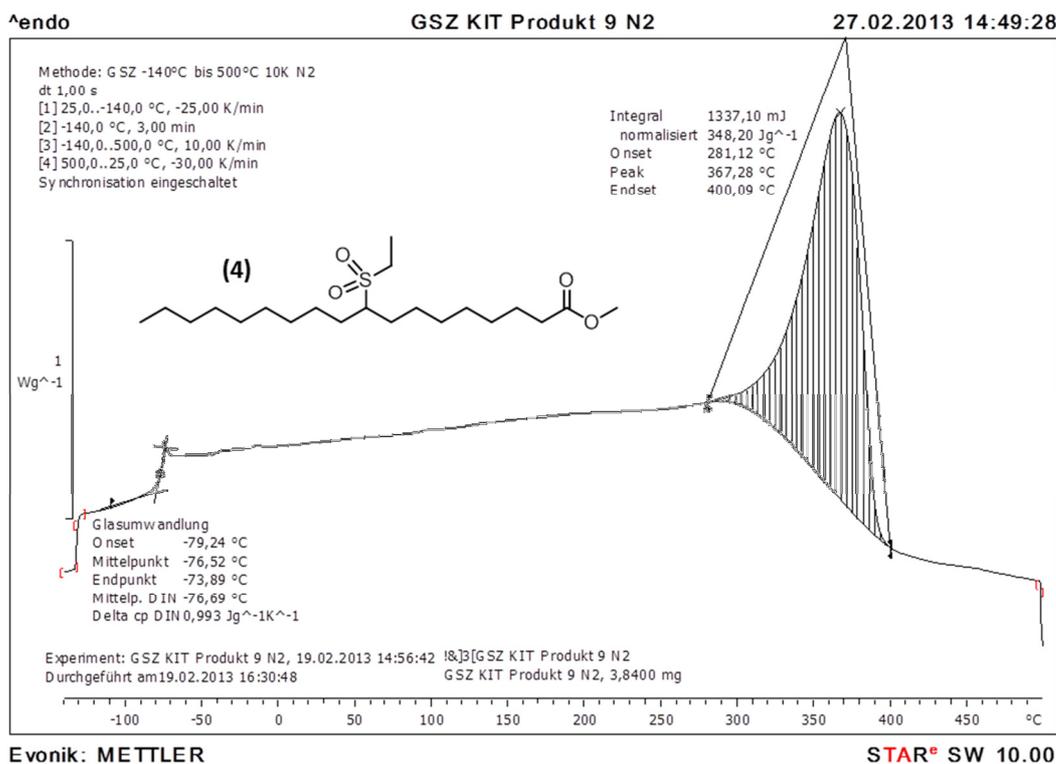


Figure S4. DSC trace of plasticizer 4. Heating scan from -140 °C to 500 °C at a heating rate of 10 °C/min under N₂.

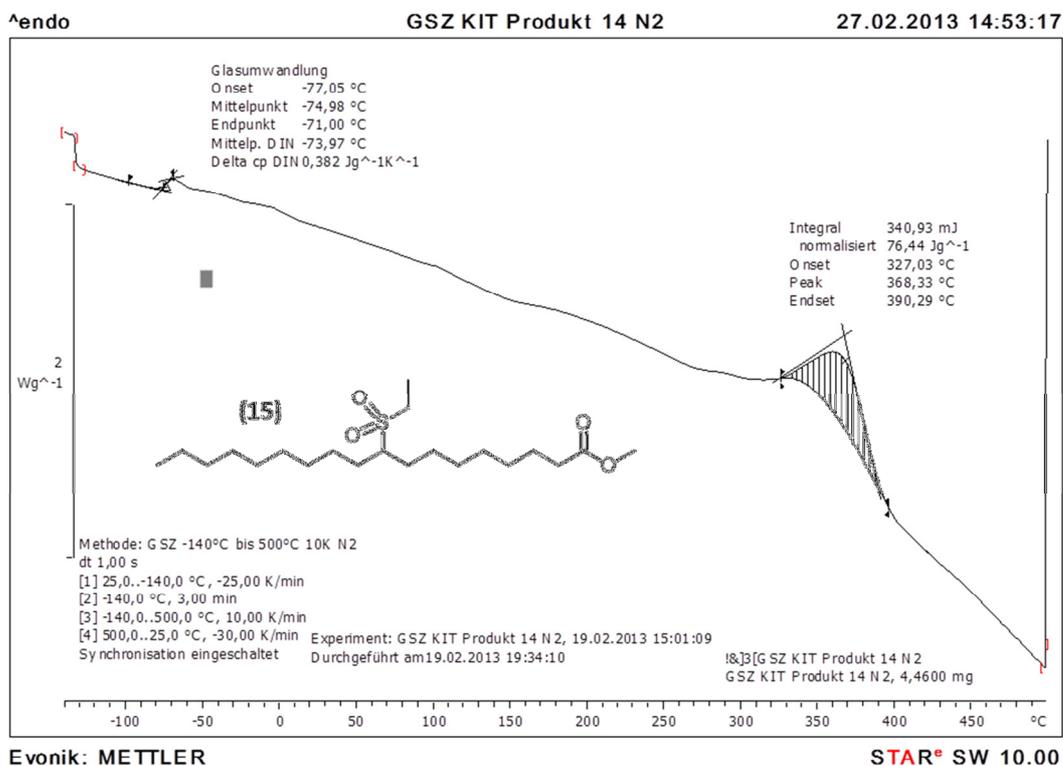


Figure S5. DSC trace of plasticizer 16. Heating scan from -140 °C to 500 °C at a heating rate of 10 °C/min under N₂.

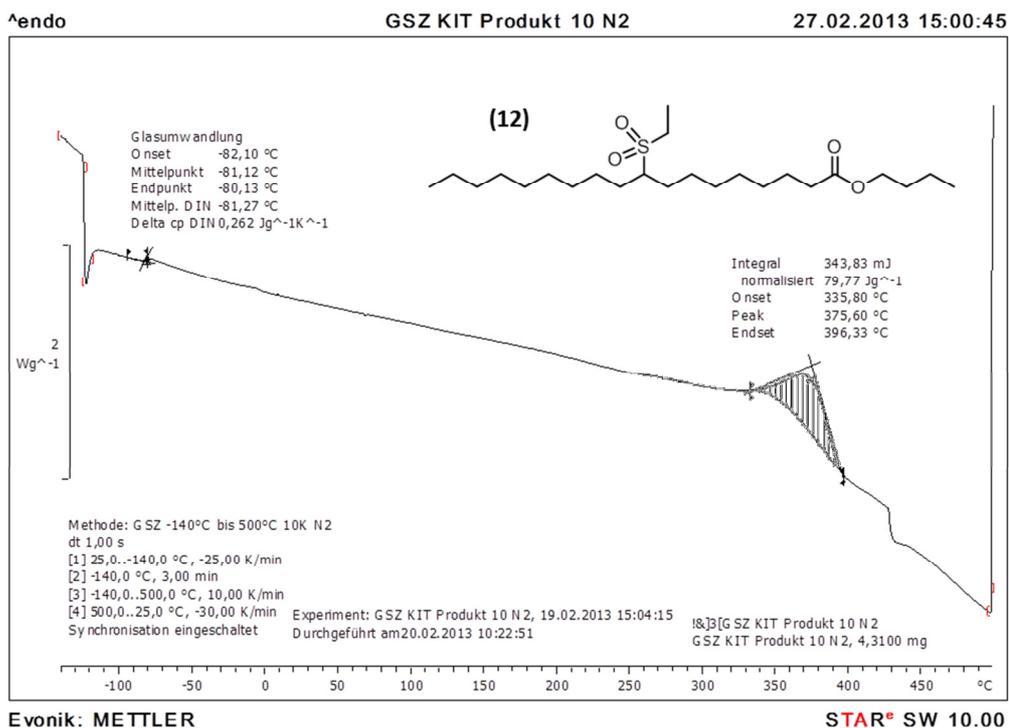


Figure S6. DSC trace of plasticizer **12**. Heating scan from -140 °C to 500 °C at a heating rate of 10 °C/min under N₂.

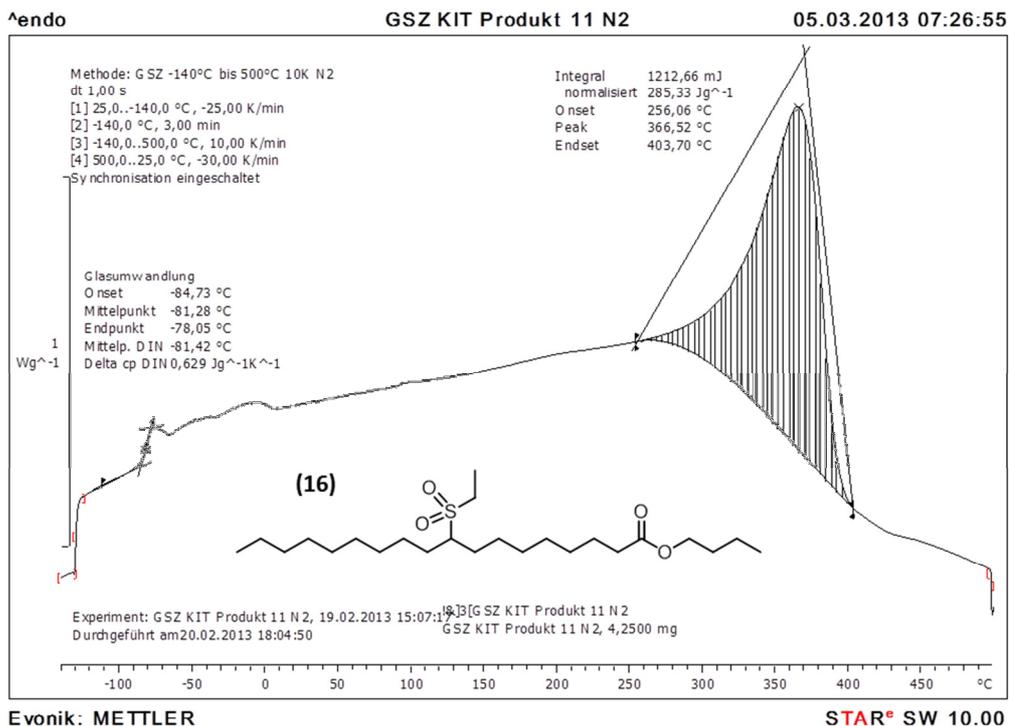


Figure S7. DSC trace of plasticizer **17**. Heating scan from -140 °C to 500 °C at a heating rate of 10 °C/min under N₂.

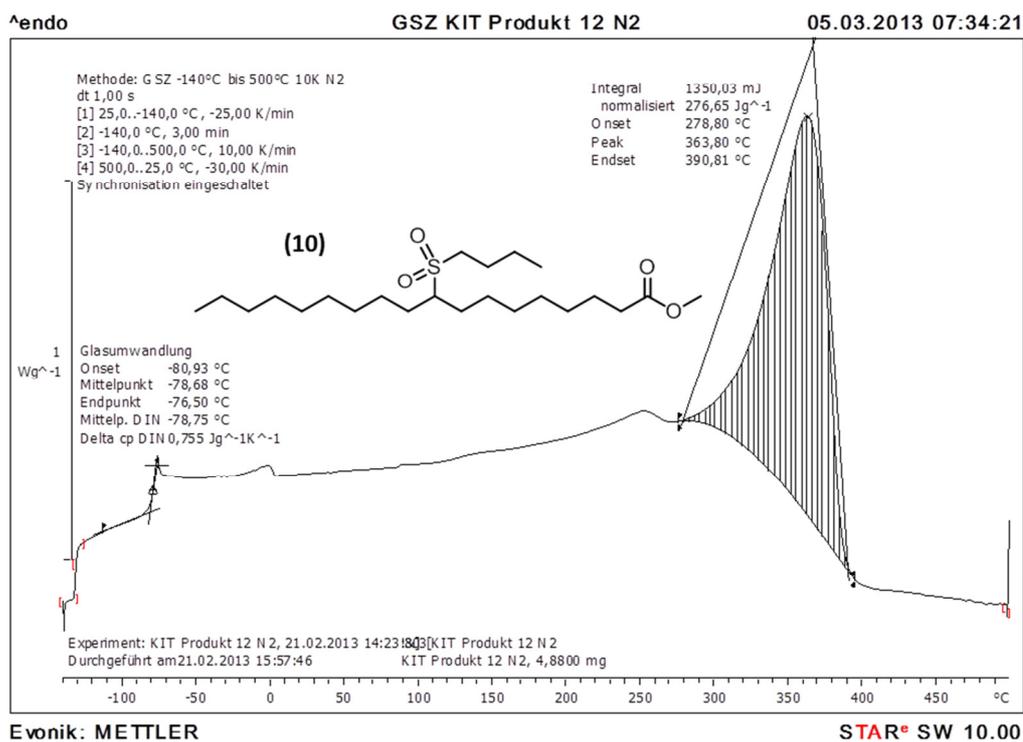


Figure S8. DSC trace of plasticizer **10**. Heating scan from -140 °C to 500 °C at a heating rate of 10 °C/min under N₂.

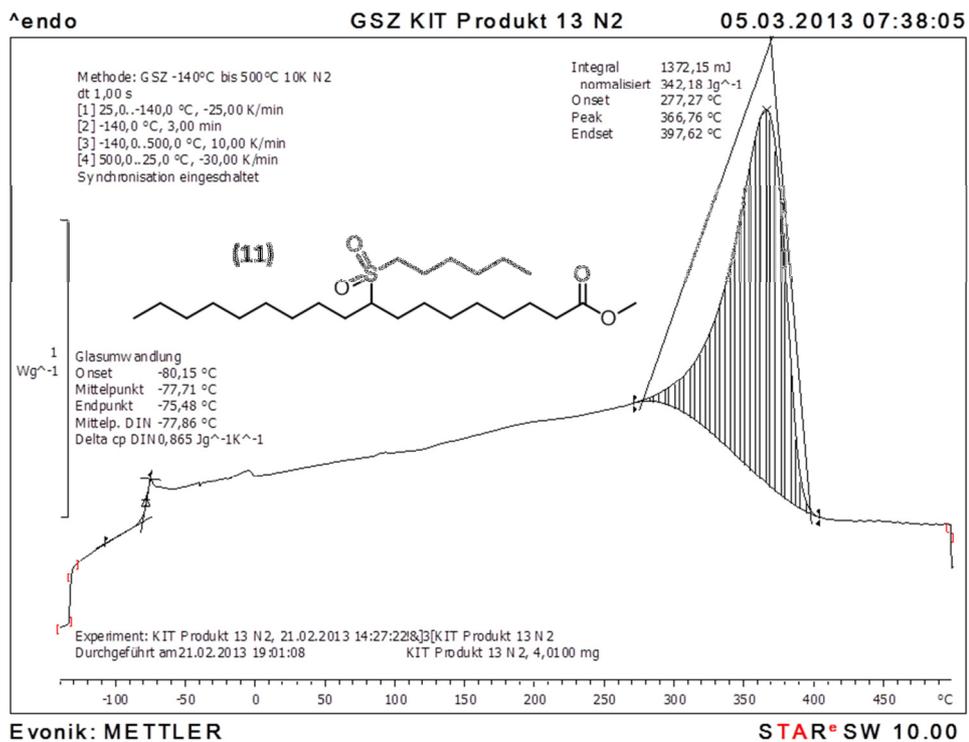


Figure S9. DSC trace of plasticizer **11**. Heating scan from -140 °C to 500 °C at a heating rate of 10 °C/min under N₂.