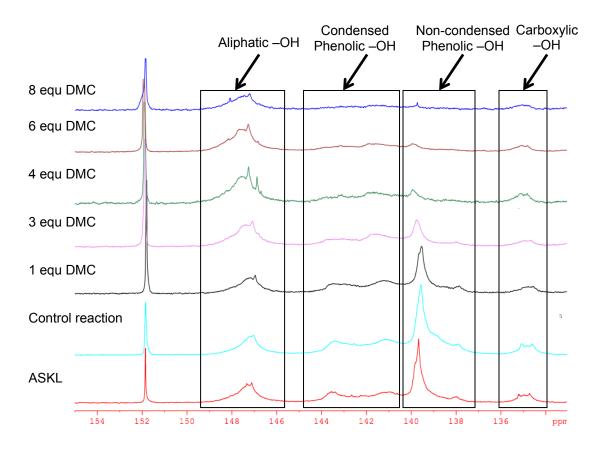
Supplementary Information For

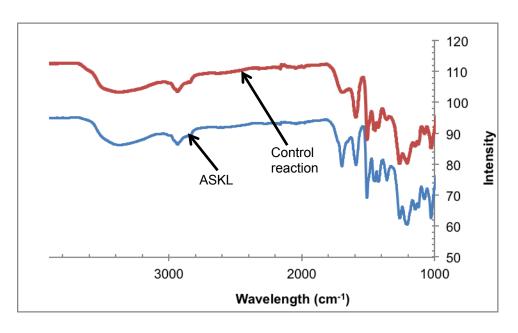
Methylation of Softwood Kraft Lignin with Dimethyl Carbonate

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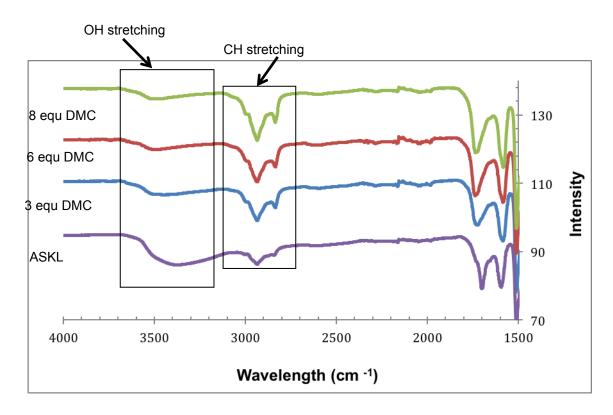
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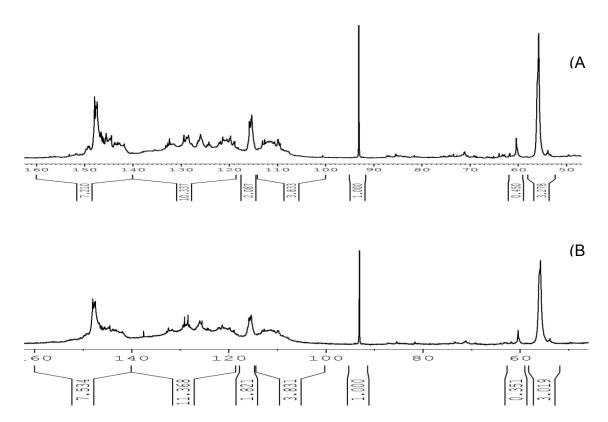
S1. Quantitative ¹³P NMR spectra data of ASKL, control reaction and methylated samples synthesized using different equivalents of DMC.



S2: FT-IR spectra of ASKL and control reaction (Base: NaOH).



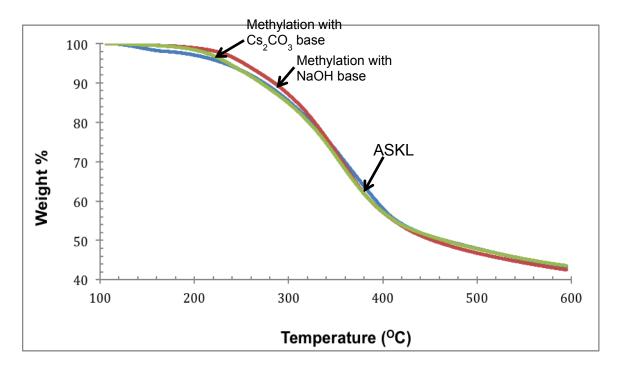
S3. Overlay of FT-IR spectra of ASKL and methylated samples using Cs_2CO_3 base. Increasing DMC concentration reduces the broad –OH stretch (3200 to 3600 cm⁻¹) and increases the C-H stretch (2900 to 3100) cm⁻¹ as a result of methylation of hydroxyl groups in ASKL.



S4. Quantitative ¹³C NMR analysis of (A) ASKL (A) and (B) control reaction.

S5. Molecular weight distributions and PDI of the methylated lignin samples using NaOH and Cs_2CO_3

Base for	1	Mn	Mw	PDI
Methylation		(g/mol)	(g/mol)	
NaOH	ASKL	1000	3000	3.0
	Control reaction	1000	2800	2.8
	6 equ. DMC	1400	4900	3.5
	8 equ. DMC	1500	4800	3.2
Cs_2CO_3	ASKL	1000	3000	3.0
	4.5 equ. DMC	1400	4600	3.2
	6 equ. DMC	1400	4700	3.3



S6. TGA traces of ASKL, ASKL methylated in NaOH and ASKL methylated with Cs₂CO₃. No significant changes in the thermal stability is observed after methylation.

S7. Molecular weight distributions and PDI of unmethylated and methylated lignin before and after heating 20 °C above respective glass transition temperatures

Sample		Mn	Mw	PDI
		(g/mol)	(g/mol)	
ASKL	ASKL	1000	3000	3.0
	1 st heating cycle	1400	4000	2.9
	2 nd heating cycle	1100	4900	4.5
	3 rd heating cycle	1400	5000	3.8
Methylated	Methylated ASKL	1500	4800	3.2
ASKL	1 st heating cycle	1300	4800	3.6
	2 nd heating cycle	1350	4900	3.0
	3 rd heating cycle	1300	4800	3.7