Conversion of Biomass Derived Valerolactone into

High Octane Number Gasoline with Ionic Liquid

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Materials and methods

Preparation of Pd/C

Palladium catalyst was prepared by impregnation on the carbon support with a 0.047 M solution of H_2PdCl_4 . Activated carbon was coped with 30 % HNO₃ before use. According to theoretical calculations, a certain amount of chloride precursor (H_2PdCl_4) was added into 3.0 g activated carbon dropwise which mixed with 60 ml distilled water at 60 °C, For deposition, aqueous Na₂CO₃ solution (2 mol/L) was added to the impregnating solution in order to maintain constant pH. After stirred for 8 h, the reduction was performed in liquid phase using formaldehyde at 80 °C for 2 h. Then, the catalyst was washed with 80 °C distilled water and dried at vacuum oven for 18 h.

Preparation of Pd/ZSM-8

ZSM-8 was purchased from J&K Scientific Ltd. and calcined at 600 °C for 4 h. Then the ZSM-8 was subjected to ion-exchange treatment at 60 °C using 1 mol/L ammonium nitrate with volume ratio of ammonium salt solution and zeolite of 6:1. Then ZSM-8 is washed with deionized water for 3 times and dried at 120 °C over night, and calcined at 500 °C for 5 h to obtain hydrogenous zeolite. After hole-processed at 60 °C for 3 hours using 1 mol/L hydrochloric acid, washed with deionized water, dried at 120 °C for 12 h, and calcined at 500 °C for 3 h, the ZSM-8 was then contacted with H₂PdCl₄ with aqueous Na₂CO₃ solution (2 mol/L) as a precipitating agent. The solid is washed with deionized water until no chloride ions are present, dried at 120 °C over night and calcined at 600 °C for 4 in a muffle furnace.

Hydrogenation of 1-butene and 2-butene with Pd/C

Hydrogenation was performed in a 100 ml stirred stainless steel reactor. Reaction temperature was maintained by placing the reactor in a heating coat. Butene was firstly pumped into the reactor by a syringe pump, after reached the designed temperature, H_2 was pumped and maintained with designed reaction time.

Isomerization of *n*-butane to isobutane

Conversion of *n*-butane to isobutane is carried out in a fixed bed reactor using extrusionmolded catalyst at 350 and 380 degrees C, 0.3-3 MPa, and 0.5-20 hour-1, moving bed reactor using catalyst pellets at 150-600 °C, 0.3 MPa, and WHSV of 1 h⁻¹.



Figure S1. XRD pattern of SiO₂/Al₂O₃ catalyst



Figure S2. FT-IR spectrum of SiO₂/Al₂O₃ catalyst



Figure S3. NH₃-TPD profiles of SiO₂/Al₂O₃ catalyst



Figure S4. SEM image of SiO₂/Al₂O₃ catalyst



Figure S5. FT-IR spectrum of CF₃CH₂OH and [CF₃CH₂OH₂][CF₃CH₂OBF₃]

| catalyst | | | |
|--------------------------------------|-------------------------------------|-------------------|------------------------|
| BET Surface Area (m ² /g) | Pore Volume (cm ³ /g) | Pore Size (nm) | Nanoparticle Size (nm) |
| 476.9 | 0.57 | 4.8 | 12.6 |

Table S1. Low temperature physical adsorption–desorption of nitrogen by SiO₂/Al₂O₃ catalyst

| Entry | Reactant | H ₂ pressure (MPa) | Time (h) | Temp.(°C) | Yield of n-butane (%) |
|-------|----------|----------------------------------|----------|------------|-----------------------|
| 1 | 1-butene | 5 | 2 | 180 | >99 |
| 2 | 2-butene | 5 | 2 | 180 | >99 |
| 3 | 1-butene | 2 | 2 | 120 | 97 |
| 4 | 2-butene | 2 | 2 | 120 | 98 |

Table S2. Hydrogenation of 1-butene and 2-butene over Pd/C

Conditions: 100 ml batch type reactor, 5 ml compressed (liquefied at room temperature) butene reactant, 0.1 g catalyst, with continuous stirring at 600 rpm; the products were analyzed by GC-FID.

Table S3. Isomerization of n-butane over Pd/ZSM-8

| Entry | Reactant | H ₂ pressure (MPa) | Temp.(°C) | Isobutane (%) |
|-------|------------------|-------------------------------|------------|---------------|
| 1 | <i>n</i> -butane | 0.3 | 350 | 55 |
| 2 | <i>n</i> -butane | 0.3 | 380 | 62 |

Conditions: fixed-bed reactor, 1 g catalyst, WHSV, 1 h⁻¹; the products were analyzed by GC-FID.

Table S4. Reusability of [CF₃CH₂OH₂][CF₃CH₂O-BF₃]

| | | , | | | L V | - | 0 1 | | | | | |
|-------------|------|------|------|------|------|------|------------|------|------|------|------|------|
| Exp. cycles | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| Time (min) | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |
| Temp.(°C) | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 | 10 |
| C5 (%) | 1 | 2 | 1 | 2 | 2 | 1 | 2 | 2 | 1 | 1 | 1 | 1 |
| C6 (%) | 2 | 2 | 2 | 3 | 3 | 3 | 3 | 3 | 3 | 2 | 2 | 2 |
| C7 (%) | 2 | 3 | 3 | 4 | 4 | 4 | 4 | 4 | 3 | 3 | 3 | 2 |
| C8 (%) | 82 | 78 | 73 | 69 | 63 | 58 | 50 | 49 | 46 | 44 | 41 | 38 |
| TMP (%) | 73 | 69 | 64 | 59 | 54 | 48 | 41 | 40 | 39 | 37 | 35 | 32 |
| DMH (%) | 9 | 9 | 9 | 10 | 9 | 10 | 9 | 9 | 7 | 6 | 5 | 5 |
| TMP/DMH | 8 | 8 | 7 | 6 | 6 | 5 | 5 | 5 | 6 | 6 | 7 | 6 |
| C9+ (%) | 13 | 14 | 20 | 23 | 28 | 34 | 42 | 42 | 47 | 50 | 54 | 58 |
| RON | 95.4 | 94.9 | 93.5 | 92.6 | 91.6 | 90.1 | 88.9 | 88.9 | 88.8 | 88.5 | 88.0 | 87.3 |

| No. | Retention time | Carbon number | Compound |
|-----|----------------|---------------|-------------------------|
| 1 | 10.536 | C4 | isobutane |
| 2 | 11.979 | C5 | 2-methylbutane |
| 3 | 14.496 | C6 | 2,3-dimethylbutane |
| 4 | 14.591 | C6 | 2-methylpentane |
| 5 | 15.155 | C6 | 3-methylpentane |
| 6 | 17.289 | C7 | 2,4-dimethylpentane |
| 7 | 17.684 | C7 | 2,2,3-trimethylbutane |
| 8 | 19.114 | C7 | 2-methylhexane |
| 9 | 19.526 | C7 | 2,3-dimethylpentane |
| 10 | 19.86 | C7 | 3-methylhexane |
| 11 | 21.035 | C8 | 2,2,4-trimethylpentane |
| 12 | 23.666 | C8 | 2,5-dimethylhexane |
| 13 | 23.872 | C8 | 2,4-dimethylhexane |
| 14 | 23.999 | C8 | 2,2,3-trimethylpentane |
| 15 | 25.29 | C8 | 2,3,4-trimethylpentane |
| 16 | 25.787 | C8 | 2,3,3-trimethylpentane |
| 17 | 25.903 | C8 | 2,3-dimethylhexane |
| 18 | 26.015 | C8 | 3-ethyl-2-methylpentane |
| 19 | 26.122 | C8 | 2-methylheptane |
| 20 | 26.25 | C8 | 4-methylheptane |
| 21 | 26.527 | C8 | 3,4-dimethylhexane |
| 22 | 26.699 | C8 | 3-methylheptane |
| 23 | 27.778 | C9 | 2,2,5-trimethylhexane |
| 24 | 27.778+ | C9+ | |

Table S5. Detected compounds produced by alkylation of butenes (1-butene and 2-butene) and isobutane by GC-Fid