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SUPPORTING INFORMATION

Hybrid Wood Materials with Improved Fire Retardance by Bio-inspired Mineralization on Nano- and Submicron Level

Vivian Merk, Munish Chanana*, Tobias Keplinger, Sabyasachi Gaan, Ingo Burgert*

Experimental section

Mineralization of wood: Blocks of Norway spruce (Picea abies) and European beech (Fagus sylvatica) (10 mm or 20 mm edge length) were conditioned at norm climate (65 % relative humidity, 20° C) and dried in a BINDER vacuum oven at 65°C for 48 h. The presented mineralization approach is a facile one-pot process in water at room temperature. Dimethyl carbonate (Sigma Aldrich Reagent Plus, 99 %), calcium chloride dihydrate (Merck, EMSURE ACS Reag. PhEur) and sodium hydroxide (pellets for analysis, Merck, ACS Reag. PhEur) were used without prior purification. Equimolar amounts of dimethyl carbonate and CaCl₂ (0.5 mol L⁻¹, 1.0 mol L⁻¹, 1.5 mol L⁻¹) were dissolved in deionized water at ambient temperature and stirred vigorously. The wood samples were incubated for 24 h in the saturated solutions and vacuum-impregnated for several times to allow for in-depth diffusion into the porous wood structure. After initiating the hydrolysis of the organic precursor by adding a 1 M solution of sodium hydroxide until a solution pH \approx 9 was reached, the wood samples were kept for additional 24 h in the reaction solution. Upon addition of excess sodium hydroxide solution a quantitative hydrolysis of the precursor dimethyl carbonate can be achieved. Finally, the samples were washed with deionized water for 1 h and dried in oven 65°C until weight constancy, in order to remove water, the byproduct methanol (bp: 65°C) and DMC (bp: 90°C). The mass gain of the samples was determined in the oven-dry state and under norm climate conditions before and after mineralization (see Figure S5, supporting information).

Light microscopy: Cross-cut wood specimens were observed under a Leica M165C stereomicroscope (3.2x objective) coupled to a Basler GigE Vision camera. Images were recorded with a control plugin (PHASE GmbH) for the programme ImageJ 1.47c.

Scanning electron microscopy: Environmental scanning electron microscopy (ESEM) was carried out on a FEI Quanta 600 in the low-vacuum mode (water vapour, 0.53 Torr) driven by 20 kV acceleration voltage using a spot size of 6.0 using a backscattered electron detector. Energy-dispersive X-ray analysis was performed on a FEI Quanta 200 3D scanning electron microscope in the low-vacuum mode (water vapour, 0.53 Torr) driven by 20 kV acceleration voltage using a spot size of 6.0 using a backscattered electron detector.

Raman microscopy: For the Raman measurements $20\,\mu m$ cross-sections were prepared with a rotary microtome (Leica Ultracut, Germany)), placed on a microscopic slide with a few drops of methanol and sealed with a cover slip and nail polish to avoid evaporation. All Raman spectra were recorded with a confocal Raman-microscope (Renishaw InVia) equipped with a Nd-YAG laser ($\lambda = 532$ nm), a 1800 grooves/mm grating and a 100x oil immersion objective (Nikon, NA = 1.4), a step width of 300 nm and an integration time of 0.15 s (spruce) or 0.30 s (beech) due to higher fluorescence. The data were processed with the software Wire 3.4 and single spectra plotted with the program OriginPro 8.1. Additionally, for the extraction of hyperspectral data, the spectral dataset was scanned for cosmic rays and Vertex Component Analysis (VCA) was performed in the spectral range 900-1200 cm⁻¹ with the MatLab-based software CytoSpec v. 2.00.01 assuming six endmembers.

Infrared spectroscopy: FT-IR spectra of chopped wood samples were collected with a Tensor 27 spectrometer (Bruker) eqipped with a Pike ATR cell in a spectral range of 4000-350 cm⁻¹ with 4 cm⁻¹ spectral resolution and averaged over 100 scans. The spectra were recorded and background-corrected with the program OPUS and plotted with OriginPro 8.1.

Pyrolysis combustion flow calorimetry: The heat of combustion of wood-CaCO $_3$ composites and reference wood conditioned to norm climate was determined by oxygen consumption applied to the combustion gases in pyrolysis combustion flow calorimetry (PCFC) (Fire Testing Technology Instrument UK) according to the procedure described in the literature 1 with a pyrolysis temperature of 85–750°C and a 80 % $N_2/20$ % O_2 gas mixture and operated at a heating rate of β = 1 K s $^{-1}$ and a combustion temperature of 900°C. The PCFC measurements were replicated at least five times for samples of approximately 5 mg. The HRR curves were baseline-corrected and fitted with multiple Gauss curves using the program OriginPro 8.1. Herein, the resulting peak sum (the total heat release) displayed residual values close to 1. The maximum heat release divided by the constant heating rate β = 1 K s $^{-1}$ gives the heat release capacity.

Thermogravimetric analysis: Thermogravimetric analyses of \sim 10 mg wood specimens were performed using a Q50 TGA (TA instruments) with a heating rate of 20° C min⁻¹ in a N₂ atmosphere (60 mL min⁻¹ sample purge flow, 40 mL min⁻¹ balance purge flow in the 30-1000° C temperature range.

X-ray powder diffraction: XRD spectra were collected from a chopped mineralized spruce sample (\sim 0.25 cm³) on a Bruker D8 Advance instrument equipped with a copper X-ray source (40 kV voltage, 40 mA current) and a rotating flat disk sample holder using a scan speed of 0.15° min⁻¹ in a $2\theta = 10$ -90° range.

Characterization

Infrared spectroscopy

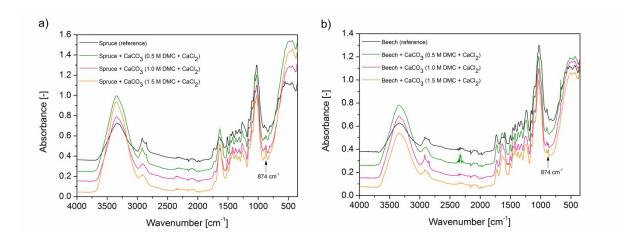


Figure S1. Typical Fourier-transform infrared spectra (FTIR) of pristine wood and $CaCO_3$ /wood composites collected in the attenuated total reflection (ATR) mode: a) spruce b) beech. The v_2 peak at 874 cm⁻¹ shows the presence of calcite².

Raman microscopy

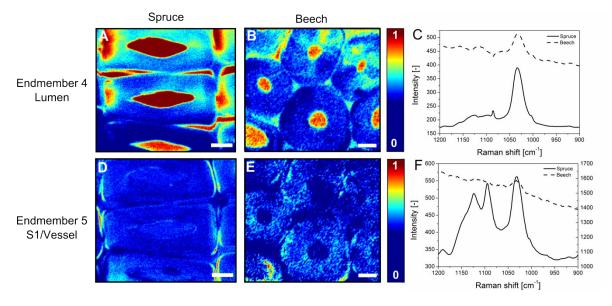


Figure S2. Raman mappings of CaCO₃/wood composites prepared at [DMC] = [CaCl₂] = 1.0 mol L⁻¹ according to VCA analysis showing endmembers of spruce (A, D, solid line) and beech (B, E, dashed line) in the range |1200-900 cm⁻¹|. Endmember 4 (A, B, C): Lumen (1550-1640 cm⁻¹). Endmember 5 (D, E, F): S1 cell wall carbohydrates (1112 cm⁻¹, 1154 cm⁻¹) and beech vessel. C, F: Endmember spectra for spruce (solid line) and beech (dashed line). The left axis in F refers to spruce, the right axis to beech. Scale-bars in A and D correspond to 10 μm and in B and E to 5 μm, respectively.

Pyrolysis combustion flow calorimetry

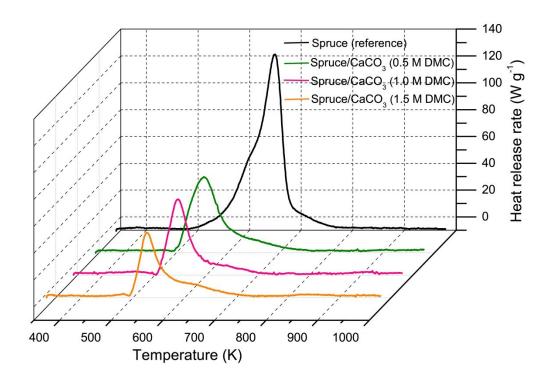


Figure S3. Pyrolysis combustion flow calorimetry: b) Typical temperature-dependent heat release rate curves of spruce samples after base-line correction.

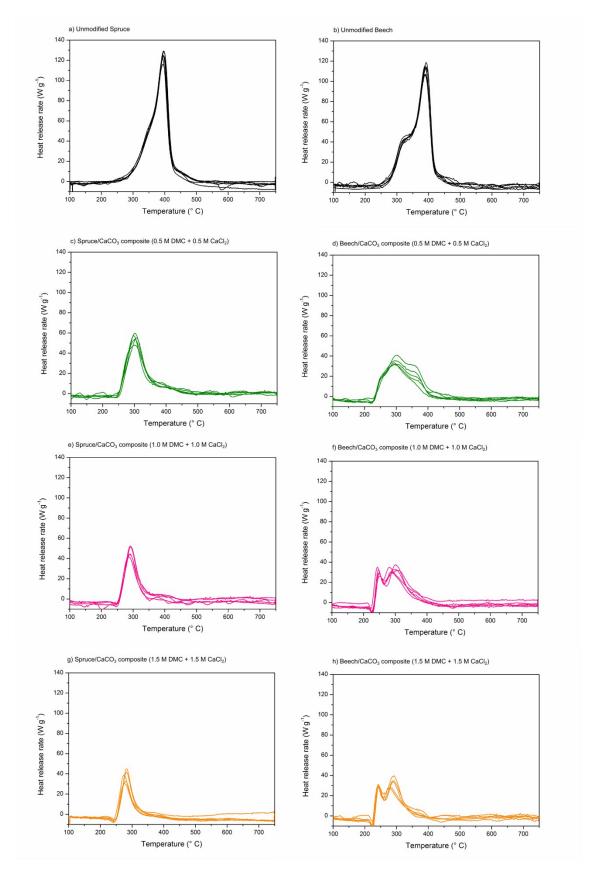


Figure S4. PCFC raw data: Temperature-dependent heat release rate curves of native wood and wood/CaCO₃ composites prepared from the release of CO₂ through a basic hydrolysis of dimethyl carbonate in the presence of calcium ions. a-d) Spruce. e-h) Beech.

Mass gain and equilibrium moisture of mineralized wood samples

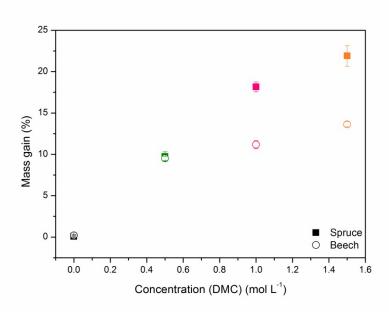


Figure S5. Mass gain of mineralized spruce and beech wood (10 mm edge length) prepared at different precursor concentrations $[DMC] = [CaCl_2]$ in the dry state.

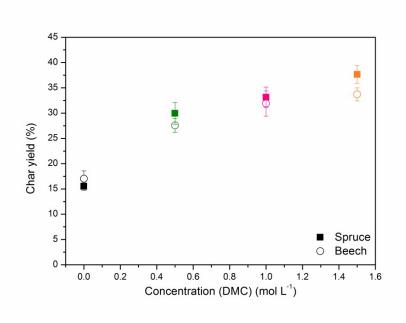


Figure S6. Char yield of native beech and spruce samples as a function of the precursor concentration $[DMC] = [CaCl_2]$ calculated by weighing the test specimen before and after total combustion in pyrolysis combustion flow calorimetry.

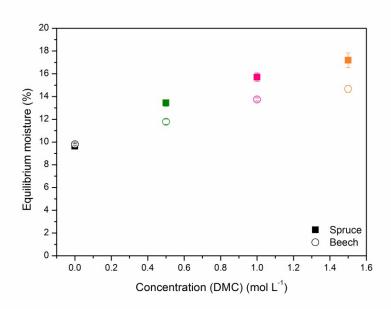


Figure S7. Equilibrium moisture of reference and mineralized wood as a function of the precursor concentration $[DMC] = [CaCl_2]$ determined from the mass in the dry state (65° C) and at norm climate (65 % relative humidity, 20° C).

Thermogravimetric analysis

In addition to pyrolysis combustion flow calorimetry, thermogravimetric analysis gives complementary information on the mass loss in pure nitrogen at a constant heating rate. Below 100° C, the higher mass loss of the mineralized samples compared to the references (Figure S8-11) is attributed to their higher equilibrium moisture (see Figure S7). The first derivative allows to evaluate the slope of the TGA curve in the 100-500° C temperature range most relevant for wood combustion (Figure S9 and S11). Compared to the reference, the mineralisation treatment gives rise to a shift of the onset temperature to lower values and a decreased overall mass loss.

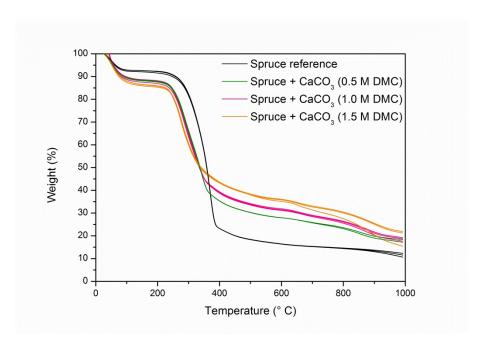


Figure S8. Thermogravimetric analysis of spruce composites in a temperature range 50-1000° C.

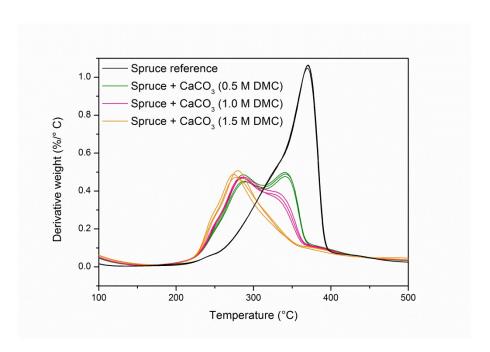


Figure S9. First derivative of thermogravimetrically determined mass of spruce composites in a temperature range 100-500° C.

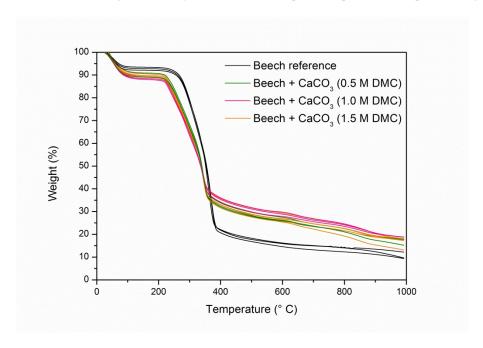


Figure S10. Thermogravimetric analysis of beech composites in a temperature range 50-1000° C.

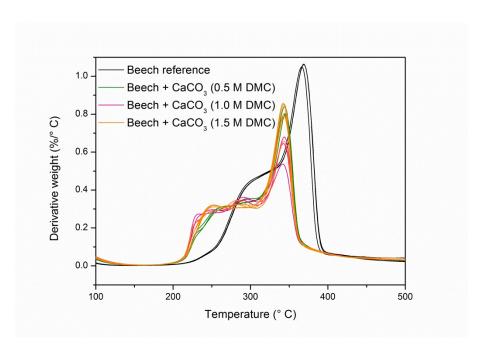


Figure S11. First derivative of thermogravimetrically determined mass of beech composites in a temperature range 100-500° C.

Scanning electron microscopy and semi-quantitative energy-dispersive X-ray analysis

Semi-quantitative energy-dispersive X-ray spectroscopy (SEM-EDX) of mineralized spruce and beech (precursor concentrations 1.5 M CaCl_2 and 1.5 M DMC) have been obtained in the center of an unwashed bulk specimen in 5 mm depth (Figure S12-15). It has to be taken into account that characteristic X-ray lines emerge from a bigger micron-ranged volume than the backscattered electrons in the SEM images. The relative elemental composition of the point analysis is given both in weight percentage (Wt%) and normalized atom percentage (At%). A comparison of the atom percentage of Na and Cl indicates that unreacted CaCl₂ is present apart from the reaction products NaCl and CaCO₃.

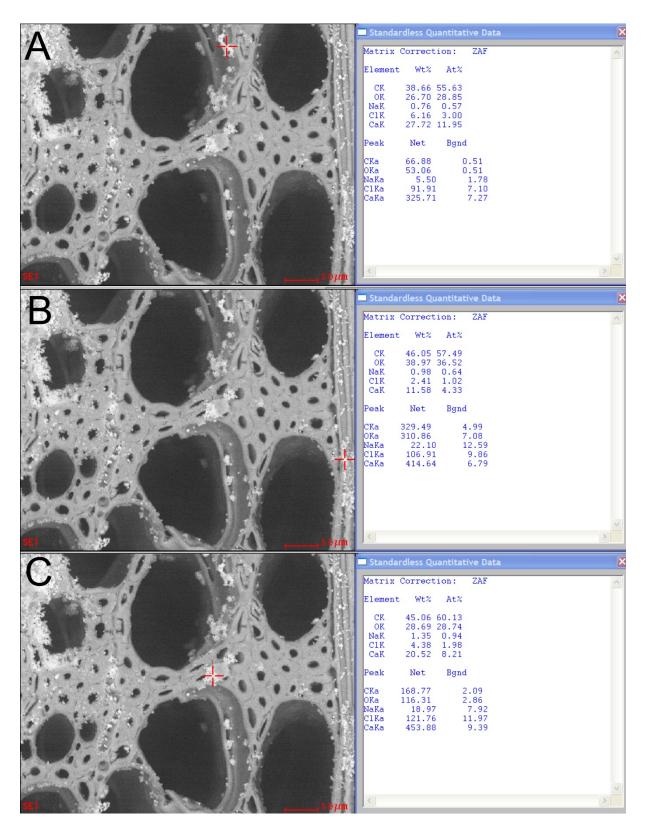


Figure S12A-C. SEM in the backscattered electron mode and semi-quantitative EDX analysis of CaCO₃/beech composites (non-washed, oven-dried at 65°C, conditioned to norm climate).

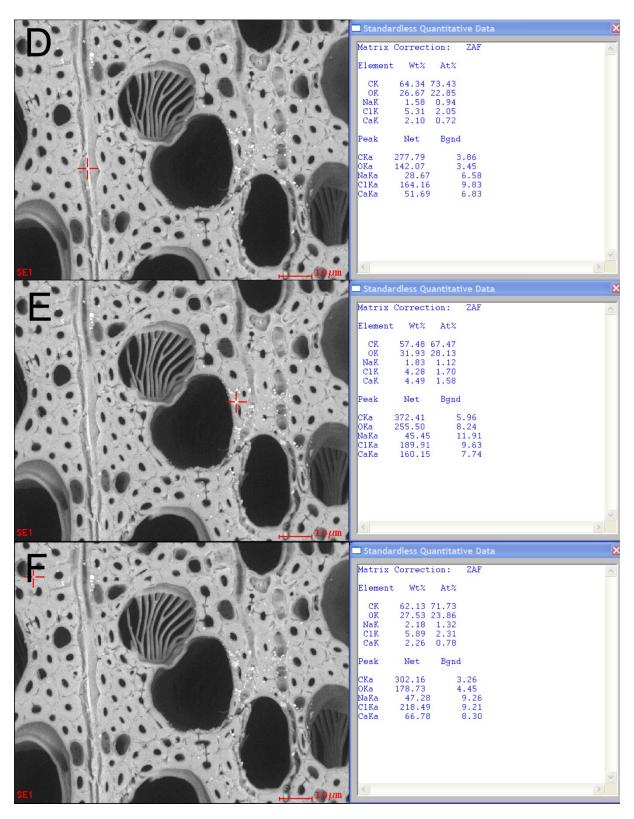


Figure S13D-F. SEM in the backscattered electron mode and semi-quantitative EDX analysis of CaCO₃/beech composites (non-washed, oven-dried at 65°C, conditioned to norm climate).

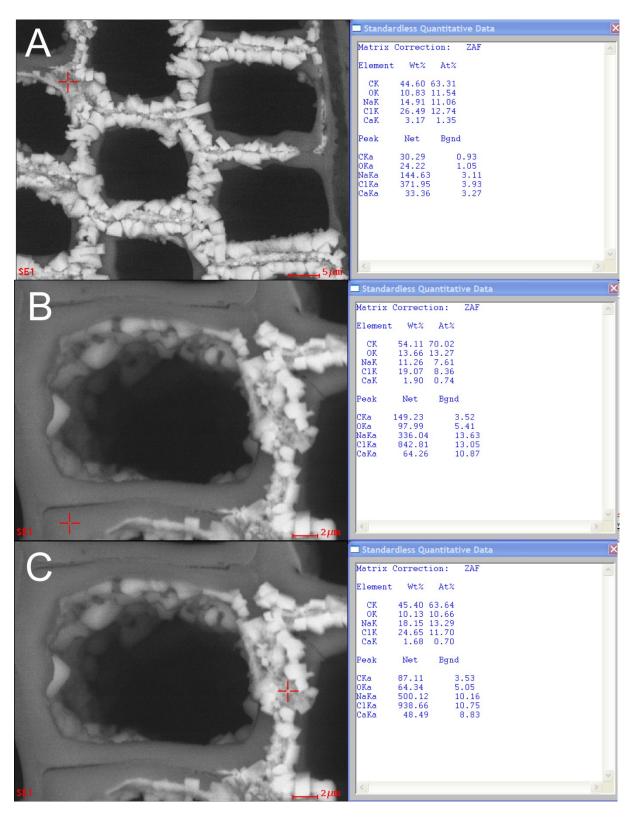


Figure S14A-C. SEM in the backscattered electron mode and semi-quantitative EDX analysis of CaCO₃/spruce composites (non-washed, oven-dried at 65°C, conditioned to norm climate).

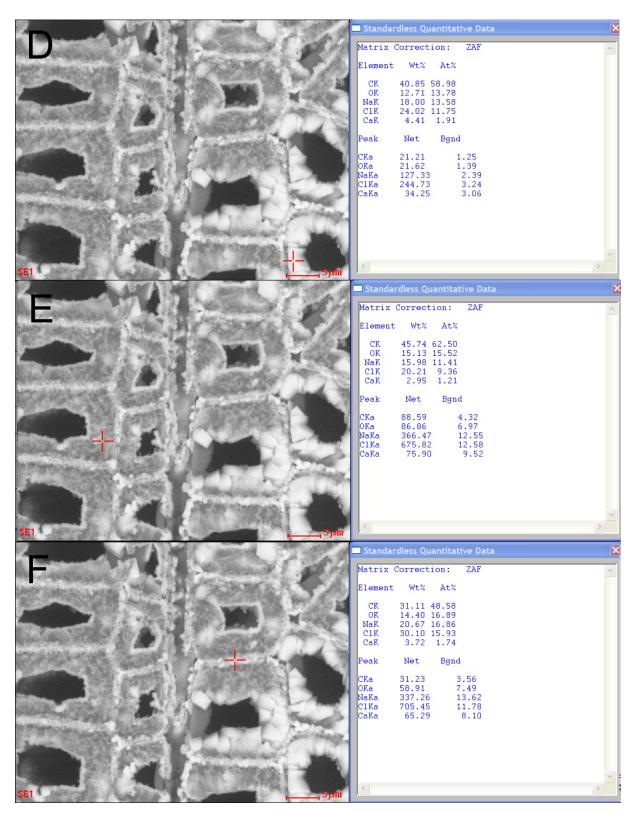


Figure S15D-F. SEM in the backscattered electron mode and semi-quantitative EDX analysis of CaCO₃/spruce composites (non-washed, oven-dried at 65°C, conditioned to norm climate).

X-ray powder diffraction

X-Ray powder diffraction of mineralized spruce without prior washing (Figure S16) demonstrates the formation of crystalline calcite $(CaCO_3)^3$ and sodium chloride $(NaCl)^4$ in the wood matrix, whereas the precursor salt calcium chloride dihydrate

(sinjarite) is not detected in the XRD spectrum⁵. We calculated the XRD pattern from Q values of $CaCl_2 \cdot 2H_2O$ reported in the literature⁵ for a copper X-ray source ($\lambda_{CuK\alpha} = 1.541838$ Å) yielding $2\Theta = 64.3^\circ$, 44.1° , 40.6° , 38.5° , 36.0° , 33.7° , 32.2° , 30.7° , 30.2° , 28.6° , 26.5° , 25.2° , 24.2° , 23.6° , 22.9° , 21.5° , 20.9° , given as dotted lines in Figure S16. After washing the mineralized spruce for 3 h in slightly basic water, sodium chloride is removed according to XRD (Figure S17). Nevertheless, the presence of amorphous $CaCO_3$ in the sample cannot be ruled out. Amorphous calcium carbonate gives rise to a broad peak around $2\Theta \approx 40^\circ$ ⁶. A quantification of amorphous mineral phases in wood tissues, however, is highly challenging due to a background from amorphous cellulose domains (Figure S18). A detailed characterization of mineralized wood using X-ray techniques will be a subject of future investigations.

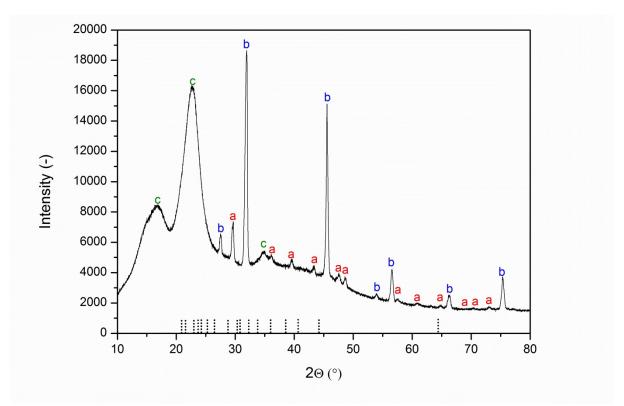


Figure S16. XRD of unwashed mineralized spruce showing crystalline portion of calcite (a), sodium chloride (b) and cellulose microfibrils (c). The dotted lines give the diffraction pattern of $CaCl_2 \cdot H_2O$ according to the literature⁵.

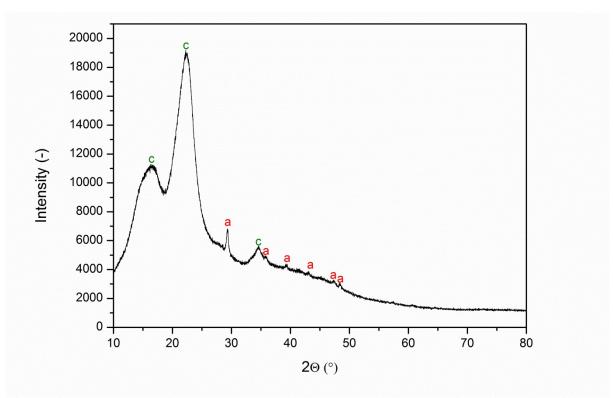


Figure S17. XRD of mineralized spruce washed in slightly basic water (pH \approx 8) showing crystalline portion of calcite (a) and cellulose microfibrils (c).

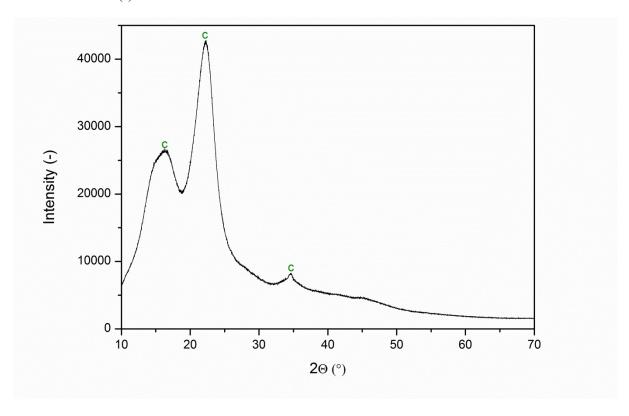


Figure S18. XRD of reference spruce showing cellulose microfibrils (c).

References

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