

Electronic supplementary information

Optimization of sample preparation and quadrupole ICP-MS measurement protocol
for the determination of elemental impurities in pharmaceutical substances in
compliance with USP guidelines

K. Van Hoecke^a, C. Catry^b and F. Vanhaecke^a

^a: Ghent University, Department of Analytical Chemistry, Krijgslaan 281 – S12, B-9000 Gent,
Belgium

^b: Janssen Pharmaceutica NV, Turnhoutseweg 30, B-2340 Beerse, Belgium

CCT gas flow rate optimization

The He/H₂ gas mixture flow rate was optimized using the “ratio method”. For this purpose, a 20 µg.L⁻¹ Co solution in 10 % (v/v) HNO₃ and a 20 µg.L⁻¹ Co and Ge solution in 10 % (v/v) aqua regia were prepared. In the 10 % HNO₃ solution, the ⁵⁹Co⁺ signal and the background signal at a mass-to-charge ratio of 56 were monitored as a function of increasing He/H₂ gas flow rate in steps of 0.5 ml.min⁻¹ in the range 0.5-8 ml.min⁻¹. In the 10 % aqua regia solution, the background signals on mass-to-charge ratios of 51, 52, 53, 55 and 75 and the ⁵⁹Co⁺ and ⁷⁴Ge⁺ analyte signals were measured as a function of He/H₂ gas flow rate. A list of important interfering ions and the analyte monitored during the optimization (either Co or Ge) are given in **Table ESI-1**. For each mass-to-charge ratio subject to interference, the background to ⁵⁹Co⁺ or ⁷⁴Ge⁺ signal was plotted as a function of the He/H₂ gas flow rate. The onset of the plateau in the curve was selected as an optimum gas flow rate for operation in the CCT mode, as the corresponding setting provided minimum background at a sufficiently high analyte sensitivity. It was checked whether it was possible to select a common optimum gas flow rate suited for all analytes suffering from spectral overlap.

Table ESI-1 - Overview of important polyatomic ions causing spectral interference (non-restrictive list)

m/z	Interference(s)	Analyte used in optimization
51	³⁵ Cl ¹⁶ O ⁺ , ³⁶ Ar ¹⁵ N ⁺	Co
52	³⁵ Cl ¹⁷ O ⁺ , ³⁶ Ar ¹⁶ O ⁺ , ³⁸ Ar ¹⁴ N ⁺ , ⁴⁰ Ar ¹² C ⁺	Co
53	³⁷ Cl ¹⁶ O ⁺ , ³⁵ Cl ¹⁸ O ⁺ , ³⁶ Ar ¹⁶ O ¹ H ⁺ , ⁴⁰ Ar ¹³ C ⁺ , ⁴⁰ Ar ¹² CH ⁺	Co
55	⁴⁰ Ar ¹⁵ N ⁺ , ¹⁷ Cl ¹⁸ O ⁺ , ³⁸ Ar ¹⁶ O ¹ H ⁺	Co
56	⁴⁰ Ar ¹⁶ O ⁺	Co
75	⁴⁰ Ar ³⁵ Cl ⁺ , ³⁸ Ar ³⁷ Cl ⁺	Ge

The signal intensities of important interfering ions at mass-to-charge ratios of 51-53, 55, 56 and 75 rapidly decreased when the He/H₂ gas mixture was introduced into the collision-reaction cell. At a gas flow rate of 4 to 5 ml.min⁻¹, the background intensity fell below 100 counts/s. Although the analyte intensities of Co and Ge also decreased at gas flow rates ≥ 2 ml.min⁻¹, the background-to-signal ratio improved with the introduction of the gas. **Figure ESI-1** illustrates the background-to-signal ratio and the analyte intensity as a function of collision-reaction gas flow rate. For all masses monitored, the optimum gas flow rate was 4-5 ml.min⁻¹. Hence, it was concluded that adopting one gas flow rate setting for the measurement of all target nuclides in

CCT mode would result in sufficiently low limits of detection. The actual gas flow rate for analysis was optimized on a daily basis and varied between 4.5 and 5.1 ml.min⁻¹.

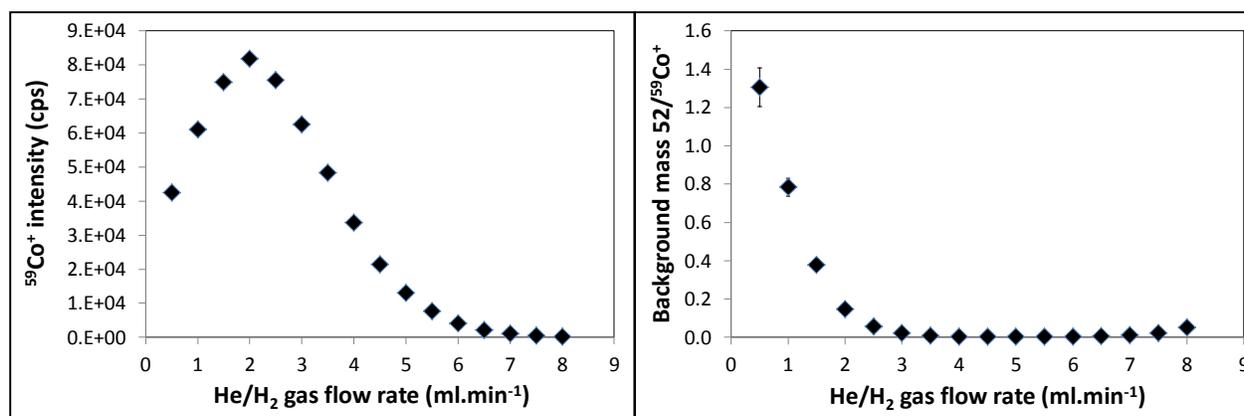


Figure ESI-1 - ⁵⁹Co⁺ (20 µg.L⁻¹) analyte intensity (panel A) and ratio of background (at m/z = 52) to ⁵⁹Co⁺ signal intensity (panel B) as a function of collision-reaction gas flow rate.

Two different mechanisms cause the efficient reduction of spectral interferences by polyatomic ions, *i.e.* collision and reaction. Yamada et al. (2002) demonstrated that polyatomic ions have lower kinetic energies compared to analyte ions at the exit slit of the collision-reaction cell as, due to their larger collisional cross-section, they collide more frequently with CCT gas molecules (ESI-1). The 3 V potential difference between the hexapole and the quadrupole acts as a kinetic energy filter that selectively removes the polyatomic ions with lower kinetic energy from the ion beam. Therefore, collisional deceleration in combination with kinetic energy discrimination efficiently reduces interferences from polyatomic ions. Second, the H₂ present in the CCT gas is reactive towards ArO⁺, ArC⁺, and ArCl⁺ species (ESI2-3). Collision-induced reactions with H₂ cause neutralization and dissociation or modification of polyatomic species through charge transfer, proton transfer or hydrogen atom transfer reactions (ESI-4-5). However, H₂ is unreactive towards ClO⁺. This means that only collision is involved in the elimination of the ClO⁺ isobaric interferences affecting the determination of ⁵¹V⁺, ⁵²Cr⁺, ⁵³Cr⁺ and ⁵⁵Mn⁺. However, as can be seen in **Figure ESI-2**, the background (at m/z = 51) to signal (at m/z = 59) can be sufficiently minimized for determination of V within the context of USP impurity determination. It is expected that a mixture of He/NH₃ would be more efficient to overcome ClO⁺ interferences, as NH₃ can neutralize ClO⁺. Chrastný et al. (2006) demonstrated that the use of He/NH₃ as

collision-reaction gas can improve the limits of detection with a factor of three compared to the He/H₂ collision-reaction gas (ESI-6).

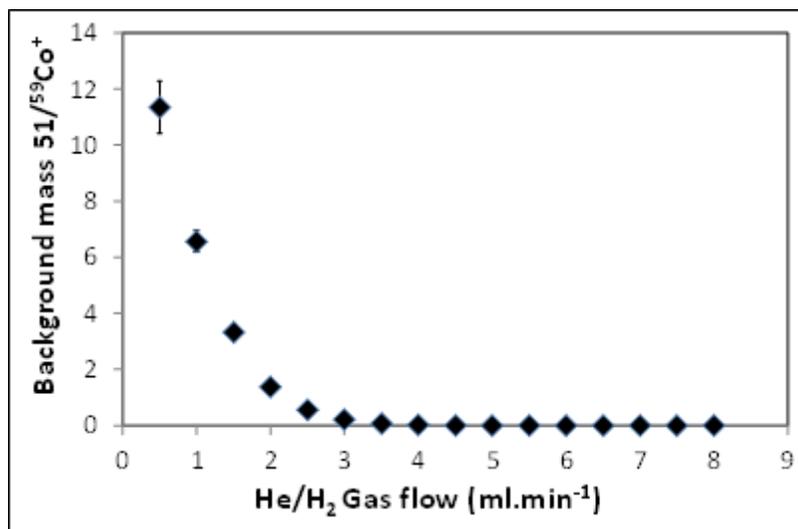


Figure ESI-2 - Ratio of background (at $m/z = 51$) to $^{59}\text{Co}^+$ ($20 \mu\text{g.L}^{-1}$) signal intensity as a function of collision-reaction gas flow rate in order to optimize $^{51}\text{V}^+$ measurements.

Elemental impurity determination and recovery in samples prepared via direct dissolution in 1 % (v/v) HNO₃ without the addition of KBrO₃

Table ESI-2 – Overview of limits of detection (LOD), limits of quantification (LOQ), correlation coefficients of calibration curves, impurity concentrations and spike recoveries in 10 g.L⁻¹ solutions of Neosorb in 1 % HNO₃.

Nuclide	LOD ^b µg.L ⁻¹	LOD ^c µg.g ⁻¹	LOQ ^d µg.L ⁻¹	LOQ ^e µg.g ⁻¹	R ^{2f}	Conc. ^g µg.L ⁻¹	Conc. ^h µg.g ⁻¹	RSD ⁱ %	Recovery %	RSD %
⁵¹ V ^a	0.007	0.0007	0.02	0.002	1.0000	< LOQ			100.4	0.8
⁵² Cr ^a	0.006	0.0006	0.1	0.01	0.9997	< LOQ			100.3	1.5
⁵³ Cr ^a	0.03	0.003	0.1	0.01	1.0000	< LOQ			102.2	2.6
⁵⁵ Mn ^a	0.04	0.004	0.04	0.004	0.9986	0.040	0.004	41.8	100.2	1.1
⁵⁶ Fe ^a	0.01	0.001	3	0.3	1.0000	< LOQ			101.7	1.3
⁶⁰ Ni	0.01	0.001	0.1	0.01	0.9997	< LOQ			102.5	1.0
⁶² Ni	0.01	0.001	0.06	0.006	0.9997	< LOQ			102.6	0.8
⁶³ Cu	0.060	0.0060	0.2	0.02	0.9998	< LOQ			102.4	0.9
⁶⁴ Zn	10	1	40	4	0.5067	< LOQ			50.4	62.9
⁶⁵ Cu	0.040	0.0040	0.2	0.02	0.9997	< LOQ			102.3	1.2
⁶⁶ Zn	10	1	40	4	0.4962	< LOQ			53.3	60.7
⁶⁸ Zn	10	1	40	4	0.4850	< LOQ			53.4	61.0
⁷⁵ As ^a	0.007	0.0007	0.02	0.002	1.0000	< LOQ			105.7	3.6
⁹⁵ Mo	0.002	0.0002	0.008	0.0008	0.9997	< LOQ			104.1	0.9
⁹⁸ Mo	0.002	0.0002	0.005	0.0005	0.9998	< LOQ			104.0	0.8
⁹⁹ Ru	0.003	0.0003	0.008	0.0008	0.9999	< LOQ			104.7	0.9
¹⁰¹ Ru	0.004	0.0004	0.01	0.001	0.9998	< LOQ			105.0	1.4
¹⁰³ Rh	0.006	0.0006	0.02	0.002	0.9999	< LOQ			104.9	1.2
¹⁰⁵ Pd	0.05	0.005	0.2	0.02	0.9874	< LOQ			84.1	9.1
¹⁰⁸ Pd	0.06	0.006	0.2	0.02	0.9869	< LOQ			84.6	9.0
¹¹¹ Cd	0.004	0.0004	0.01	0.001	0.9999	< LOQ			103.0	1.1
¹⁸⁹ Os	0.004	0.0004	0.02	0.002	1.000	< LOQ			108.8	1.1
¹⁹¹ Ir	0.002	0.0002	0.006	0.0006	0.9998	< LOQ	0.009	3.9	104.2	1.1
¹⁹² Os	0.004	0.0004	0.01	0.001	1.000	< LOQ			109.2	1.5
¹⁹³ Ir	0.002	0.0002	0.006	0.0006	0.9998	< LOQ	0.011	6.6	104.3	1.1
¹⁹⁴ Pt	0.002	0.0002	0.02	0.002	0.9999	< LOQ			102.1	1.8
¹⁹⁵ Pt	0.006	0.0006	0.02	0.002	1.0000	< LOQ			102.3	1.5
²⁰⁰ Hg	n.d.	n.d.	n.d.	n.d.	0.4540	n.d.	n.d.	n.d.	n.d.	n.d.
²⁰¹ Hg	n.d.	n.d.	n.d.	n.d.	0.4540	n.d.	n.d.	n.d.	n.d.	n.d.
²⁰² Hg	n.d.	n.d.	n.d.	n.d.	0.4540	n.d.	n.d.	n.d.	n.d.	n.d.
²⁰⁶ Pb	0.01	0.001	0.03	0.003	0.9998	< LOQ			104.7	1.4
²⁰⁷ Pb	0.01	0.001	0.03	0.003	0.9999	< LOQ			104.6	1.4
²⁰⁸ Pb	0.01	0.001	0.03	0.003	0.9999	< LOQ			105.3	1.3

a: Nuclide measured in CCT mode.

b: Limit of detection; determined as the ratio of 3.3 x the standard deviation on 6 blank solutions and the slope of the calibration curve, expressed as concentration in solution (µg.L⁻¹).

c: same as b, but concentration expressed as concentration in pharmaceutical product (µg.g⁻¹).

d: calculated as 3.3x the limit of detection, expressed as concentration in solution (µg.L⁻¹).

e: same as d, but concentration expressed as concentration in pharmaceutical product ($\mu\text{g.g}^{-1}$).

f: Pearson correlation coefficient of a linear regression fitted to measured standard intensities as a function of standard concentration

g: concentration measured in solution

h: concentration calculated in the pharmaceutical product

i: relative standard deviation

Optimization of analysis for samples prepared via microwave-assisted acid digestion using concentrated HNO_3

Table ESI-3 - Elemental spike recoveries (mean and relative standard deviation (RSD), (n = 3)) for 10 g.L^{-1} solutions of Neosorb 70/70 B in 10 % HNO_3 + 0.009 mM KBrO_3 + 1 % HCl prepared after microwave-assisted acid digestion. Left: 0.009 mM KBrO_3 in 1 % HCl added before microwave digestion; Right: KBrO_3 in HCl added after digestion.

Nuclide	Digestion with 0.009 mM KBrO_3 + 1 % HCl in vessel				Digestion without KBrO_3 in HCl in vessel			
	Ext. Std.		Std. add.		Ext. Std.		Std. add.	
	mean	RSD	mean	RSD	mean	RSD	mean	RSD
	%	%	%	%	%	%	%	%
^{51}V	99.2	0.4	98	0.4	98.1	0.4	96.5	0.4
^{52}Cr	99.4	0.7	98.1	0.7	98.7	1.5	97.9	1.5
^{53}Cr	99.9	0.7	98.2	0.7	99.3	1.0	97.3	1
^{55}Mn	102.4	0.5	101.6	0.5	101.5	0.7	100.5	0.7
^{56}Fe	111.6	6.5	110.2	6.4	102.8	2.2	102.6	2.2
^{60}Ni	95.0	0.6	95.7	0.6	93.7	1.0	98.5	1
^{62}Ni	95.2	0.8	95.0	0.8	93.7	1.2	98.1	1.2
^{63}Cu	97.7	0.5	97.2	0.5	96.5	1.0	101.3	1.0
^{64}Zn	85.0	4.0	89.4	4.1	87.0	8.7	94.6	8.7
^{65}Cu	97.5	0.3	97.4	0.3	96.2	1.0	101.3	1.0
^{66}Zn	84.8	4.1	89.3	4.2	86.8	9.0	94.4	8.9
^{68}Zn	84.8	4.4	89.2	4.5	86.9	9.0	94.4	8.9
^{75}As	109.2	1.7	98.5	1.7	98.0	4.0	92.5	3.9
^{95}Mo	97.3	0.5	96.9	0.5	96.6	0.7	96.9	0.7
^{98}Mo	97.2	0.5	97.3	0.5	96.6	0.7	97.0	0.7
^{99}Ru	98.8	0.7	98.9	0.7	98.0	0.8	98.4	0.8
^{101}Ru	98.8	0.4	98.9	0.4	98.1	0.8	98.6	0.8
^{103}Rh	97.1	0.3	97.8	0.3	96.8	0.5	98.1	0.5
^{105}Pd	84.4	11.5	86.9	11.3	74.4	15.6	80.7	15.2
^{108}Pd	85.6	11.2	86.7	11.2	75.2	14.9	80.5	14.7
^{111}Cd	91.4	0.8	95.4	0.8	91.1	0.8	100	0.8
^{189}Os	501.6	1.7	1033.7	1.6	487.8	5.1	1033.4	4.9
^{191}Ir	93.9	0.3	96.2	0.3	93.9	0.4	98.3	0.4
^{192}Os	503.7	1.3	1034.2	1.3	489.6	5.3	1031.5	5.1
^{193}Ir	93.9	0.2	96.1	0.2	93.8	0.2	98.6	0.2
^{194}Pt	89.4	0.5	92.4	0.5	89.7	0.7	97.9	0.7

¹⁹⁵ Pt	89.5	0.5	92.4	0.5	89.8	0.5	97.7	0.5
²⁰⁰ Hg	83.5	1.1	90.5	1.0	87.9	1.3	98.3	1.3
²⁰¹ Hg	77.7	0.3	90.2	0.3	80.7	1	97.1	1.0
²⁰² Hg	86.0	0.4	92.6	0.4	89.1	0.7	98.7	0.7
²⁰⁶ Pb	112.5	0.7	107.3	0.8	107.1	0.5	105.4	0.5
²⁰⁷ Pb	104.2	0.8	97.3	0.8	99.6	0.4	96.2	0.4
²⁰⁸ Pb	110.8	0.3	104.5	0.3	105.4	0.3	103.2	0.3

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