

Formation of Al-rich nanocrystalline ZSM-5 via chloride-mediated, abrupt, atypical amorphous-to- crystalline transformation

Vanessa B. Mortola¹, Adriana P. Ferreira¹, Joseph M. Fedeyko², Christopher Downing⁴, Jose M. C. Bueno¹, Mayfair C. Kung^{3*} and Harold H. Kung^{3*}

SUPPORTING INFORMATION

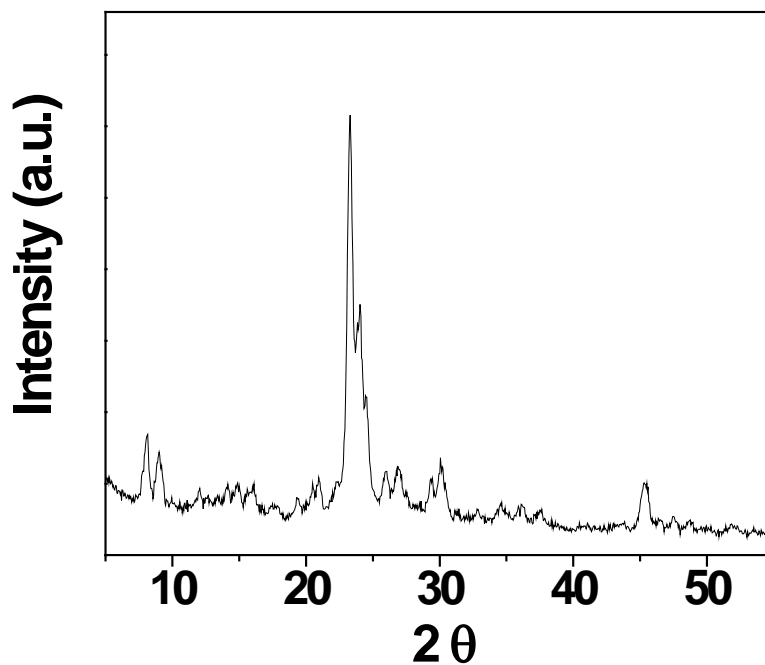


Figure S1. XRD of Z-OH-4/24

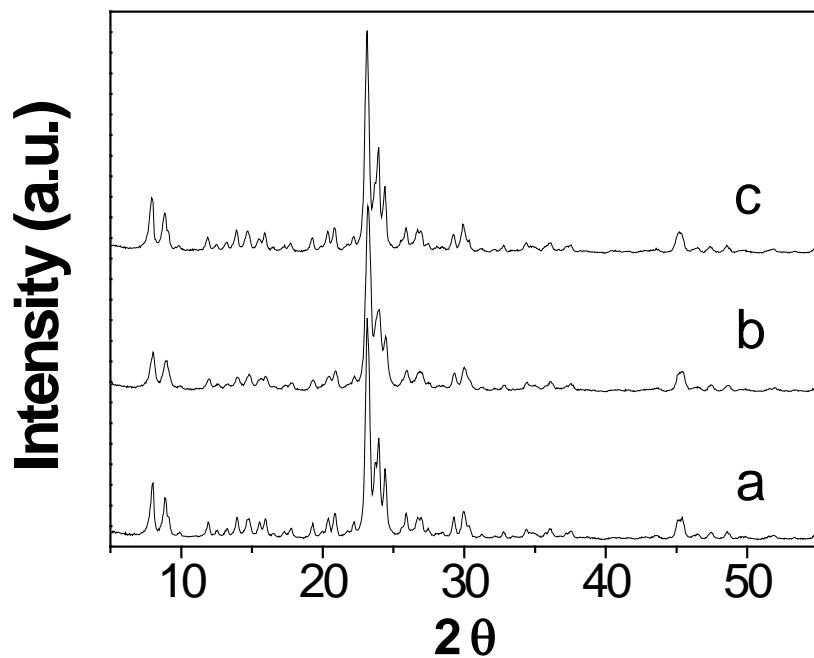


Figure S2. XRD of (a) Z-Cl-1/24 sedimented at 3000rpm; (b) Z-Cl-4/24 sedimented at 3000 rpm and (c) supernatant of sample (b) spun down at 10,500 rpm.

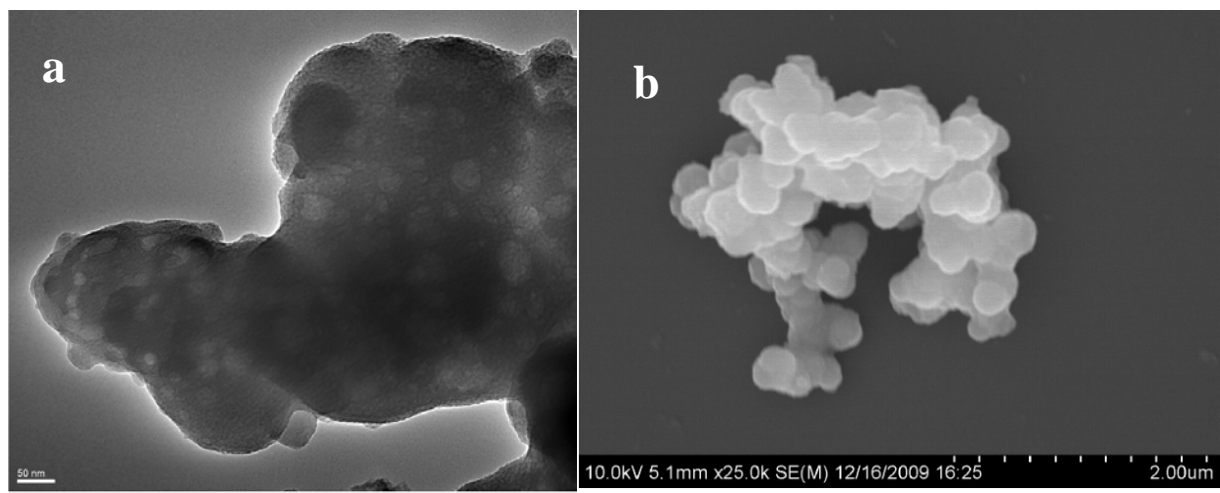


Figure S3. (a) TEM of Z-Cl-1.5; scale bar =50 nm and (b) SEM of Z-Cl-1.5; scale bar=2μm.

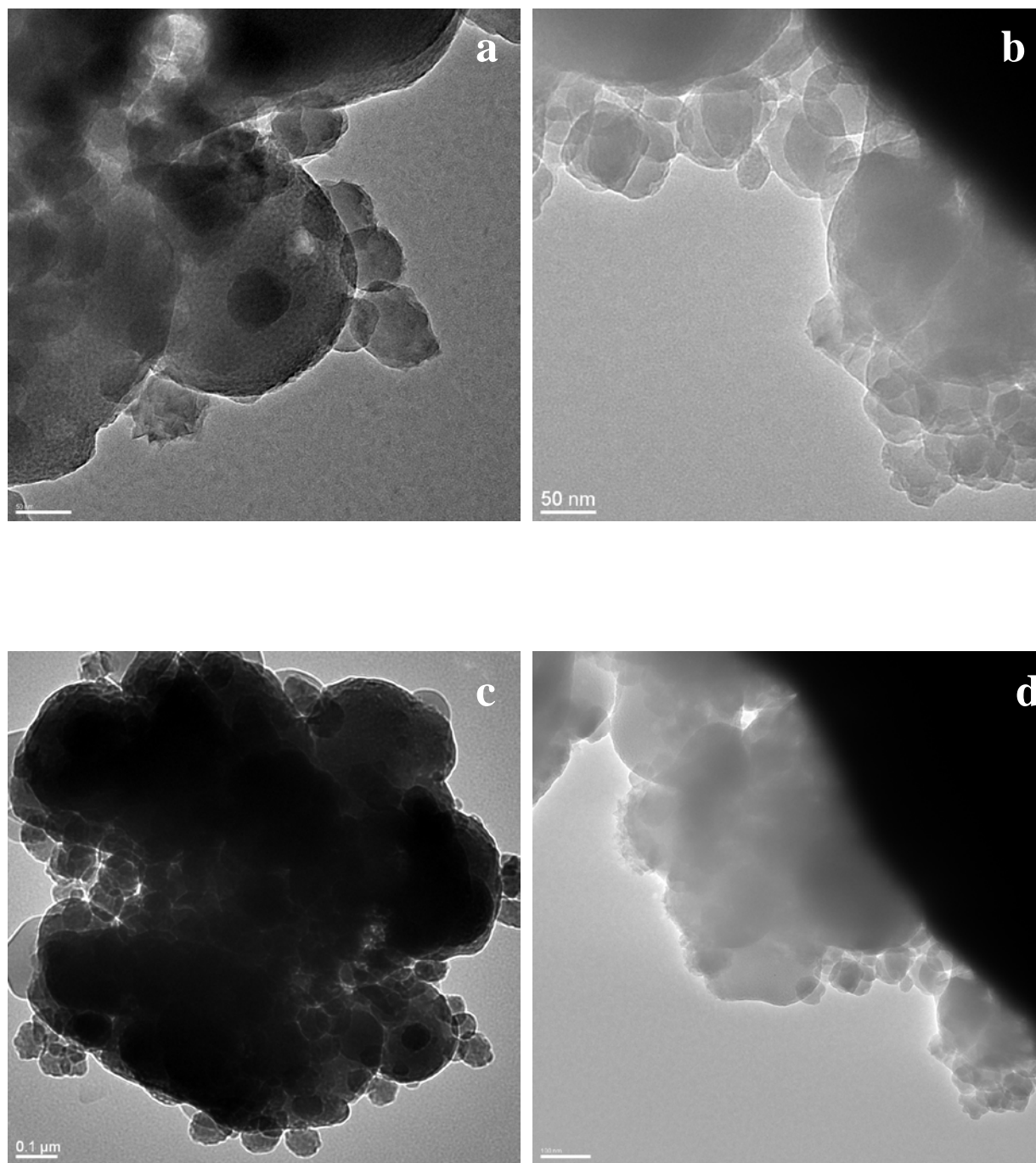


Figure S4. TEM images of Z-2-1.75. The scale bars of S5a and b are 50nm and that of S5c and d are 100 nm.

Table S1

Sample	Surface Area (m ² /g)			XRD Primary crystal Size (nm)	Calculated Primary crystal Size ^a (nm)
	As synthesized	Calcined	External Surface area of calcined sample from <i>t</i> -plot		
Z-OH-4/24	100	349	157	63	32
Z-Cl-1/24	46	421	132	51	70
Z-Cl-2/24	51	436	138	46	63
Z-Cl-4/24 ^d	62	445	144	51	51
Z-Cl-2	58	438	90	61	55

a: Primary crystal size, *X*, was calculated using the model of Song et. al.¹ that was developed assuming a cubic crystal shape.

$$\text{Crystal size } X \text{ (nm)} = 3214 / S_{\text{ext}} \text{ (m}^2\text{/g)}$$

1. Song, W.; Justice, R. E.; Jones, C. A.; Grassian, V. H.; Larsen, S. C., Size-dependent properties of nanocrystalline silicalite synthesized with systematically varied crystal sizes. *Langmuir* **2004**, *20*, (11), 4696-702.