

Electronic Supporting Information (ESI)

$\gamma\text{-Al}_{2-x}\text{M}_x\text{O}_{3\pm y}$ ($\text{M} = \text{Ti}^{4+}$ through Ga^{3+}): Potential *Pseudo-3D* Mesoporous Material with Tunable Acidity and Electronic Structure

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ESI-1: Synthesis, Characterization and Catalytic activity measurement details

(a) Preparation of metal ion precursor solutions in EDTA-ED-water mixture

All the metal compounds [$\text{Al}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$, $\text{Ga}(\text{NO}_3)_3 \cdot n\text{H}_2\text{O}$, TiCl_3 in HCl solution, NH_4VO_3 , $\text{Cr}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$, $\text{Mn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$, $\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$, $\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$, $\text{Ni}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$, $\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$, $\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$], ethylene diamine tetraacetic acid (EDTA), ethylene diamine (ED), and tri-*n*-butyl amine (These chemicals are received from Wako chemicals, Sigma-Aldrich or Chameleon reagent) were used as such without any further purification. The concentration of each metal compound in EDTA-ED-water mixture was either 0.5 M (for Al, Ga, Mn, Fe, Co, Ni, Cu, Zn) or 0.25 M (for Ti, V, Cr) in terms of metal ion content.

The preparation of 0.50 M solution of $\text{Al}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ in EDTA-ED-water was carried out as follows: The precursors $\text{Al}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$, EDTA and ED are in the molar ratio of $\text{Al}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}:\text{EDTA}:\text{ED} = 0.1:0.1:0.3$ (1:1:3). First, EDTA (29.23 g, 0.1 mol) was mixed with about 125 ml water in a 250 mL beaker. To the EDTA-water mixture, 0.3 mol ED (18.03 g) was added with continuous stirring so that EDTA completely dissolves and a clear solution was obtained. About 0.1 mol of $\text{Al}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ (37.51 g) was then added to the EDTA-ED-water solution with continuous stirring. A slight precipitation occurs initially. The resulting colloidal solution was then immediately heated by keeping in a water bath that has already maintained at 85-90°C. The solution was stirred using a glass rod during the heating process until the precipitate dissolves completely. A clear solution of $\text{Al}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ resulted in about 1 hour heating. The solution was then cooled, and made up to 200 mL in a standard flask. The concentration of $\text{Al}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ in EDTA-ED-water was 0.5 M.

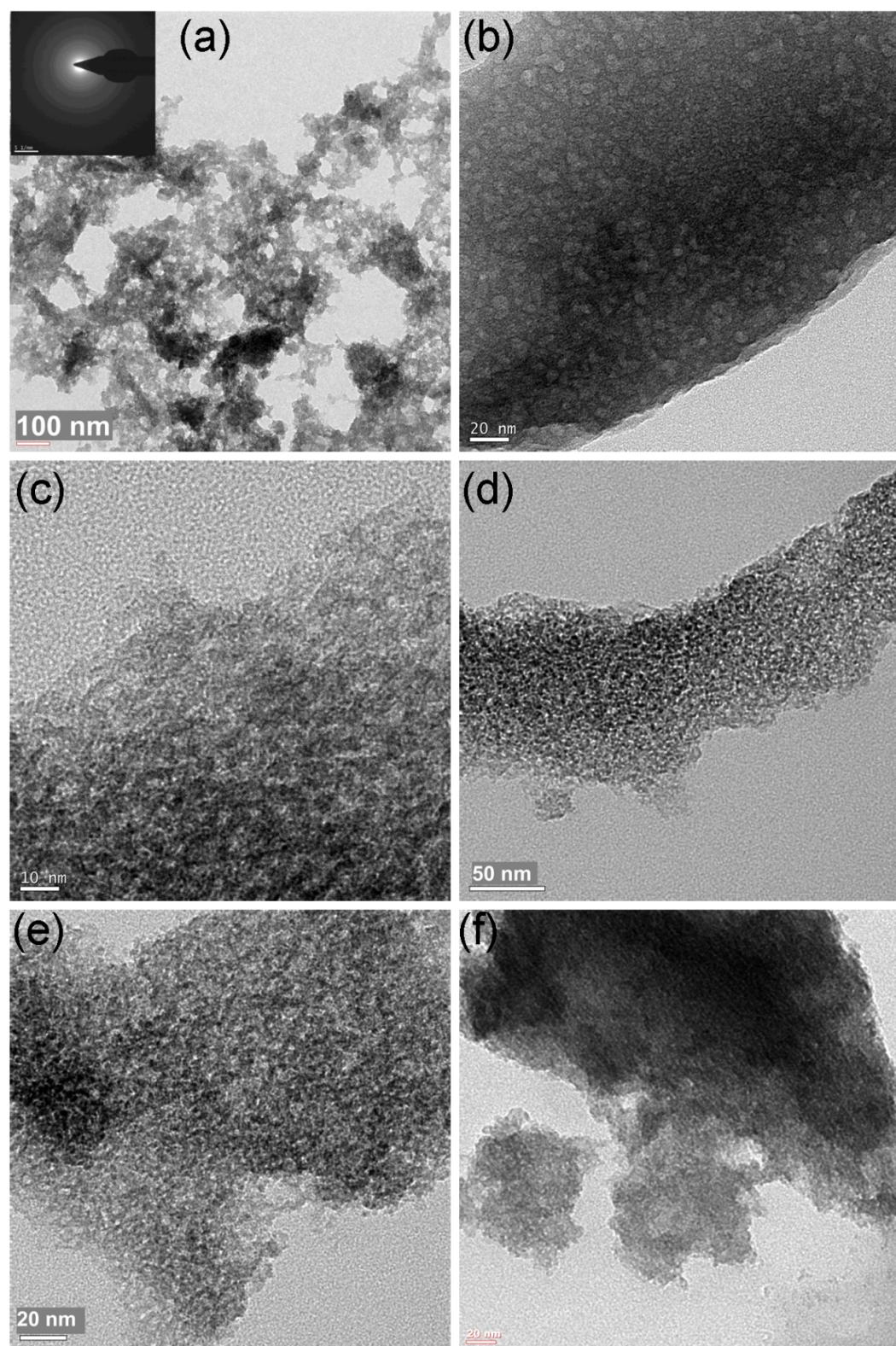
Similarly, 0.5 M gallium nitrate solution was made in EDTA-ED-water mixture with $\text{Ga}(\text{NO}_3)_3 \cdot n\text{H}_2\text{O}:\text{EDTA}:\text{ED}$ at a mole ratio of 1: 1: 2. In an identical manner; 0.25 M (for Ti, V, Cr) or 0.5 M/l (for Mn, Fe, Co, Ni, Cu, Zn) transition metal ion solution was prepared with a mole ratio of metal compound:EDTA:ED = 1:1:2. Note that the order of mixing of various precursors for the preparation of each metal ion solution was similar to the case described for Al^{3+} ion. The dissolution of $\text{Ga}(\text{NO}_3)_3 \cdot n\text{H}_2\text{O}$ was comparatively easier than $\text{Al}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ and it can be dissolved in EDTA-ED-water solution while gentle heating at temperature less than 80°C. There is no heating required for all other metal ion cases. If necessary, simple sonication is sufficient for dissolving V and Cr in EDTA-ED-water, whereas metal nitrates of Mn, Fe, Co, Ni, Cu and Zn can easily be dissolved in EDTA-ED-water at room temperature.

Only in the case of Ti, a modified procedure as given below was adopted to prepare the initial Ti-containing solution. Initially, a $[\text{Ti}(\text{H}_2\text{O})(\text{EDTA})]$ complex was prepared by reacting sodium salt of EDTA and TiCl_3 in HCl solution as previously reported [Sato, M.; Hara, H.; Nishide, T.; Sawada, Y. *J. Mater. Chem.* **1996**, *11*, 1767]. About 4.43 g of Ti complex $\{[\text{Ti}(\text{H}_2\text{O})(\text{EDTA})]\}$ was then added to 20 ml EtOH and refluxed at 90°C. To this 3 ml tri n-butylamine was added and continued the reflux process. After 30 minutes, another 3 mL $n\text{-Bu}_3\text{N}$ was added and then kept for 3 hours at 90°C. A clear solution was obtained, which is the titanium source (at a concentration of 0.25 M) to prepare Al_9GaTi oxide.

(b) Synthesis of mesoporous materials ($\gamma\text{-Al}_2\text{O}_3$, Al_{10}Ga , and Al_9GaTM)

The synthesis procedure for mesoporous $\gamma\text{-Al}_2\text{O}_3$ ($m\gamma\text{-Al}$), mesoporous Al_{10}Ga , and mesoporous Al_9GaTM (TM=Ti, V, Cr, Mn, Fe, Co, Ni, Cu, Zn) was similar to the case described for the synthesis of Al_9GaFe in the experimental section of the communication. Briefly, in each case, the stoichiometric amount of the required metal ion precursor solution is pipetted, mixed well, aged at 60°C (for 30 – 36 hours), heated at 200°C (for 4 hours), and finally calcined at 500°C (for 4 hours).

The amount of precursor solution used for preparing various mesoporous materials are summarized as follows: For the preparation of Al_9GaFe , Al precursor solution (0.5 M, 9 mL), Ga precursor solution (0.5 M, 1 mL) and Fe precursor solution (1 mL of 0.5 M) was used. For mesoporous alumina, Al precursor solution (0.5 M, 11 mL) alone was used, whereas for Al_{10}Ga oxide system, 10 mL of 0.5 M Al precursor solution, and Ga precursor solution (0.5 M, 1 mL) was used. 9 mL of 0.5 M Al precursor solution, 1 mL 0.5 M Ga precursor solution, and 1 mL of 0.5 M transition metal precursor solution (Mn, Fe, Co, Ni, Cu, and Zn) or 2 mL of 0.25 M transition metal precursor solution (Ti, V, and Cr) leads to Al_9GaTM oxide system. TM or Ga content can be varied by simply changing the volume of metal ion precursor solution. Lower concentrated solutions (0.25 M) was essential for Ti^{4+} , V^{5+} , Cr^{3+} cases to achieve complete dissolution of metal ions (that is to get a clear metal ion solution), whereas in other cases complete dissolution of metal ions can be achieved even with higher concentration of 0.5 M (that is with less water).



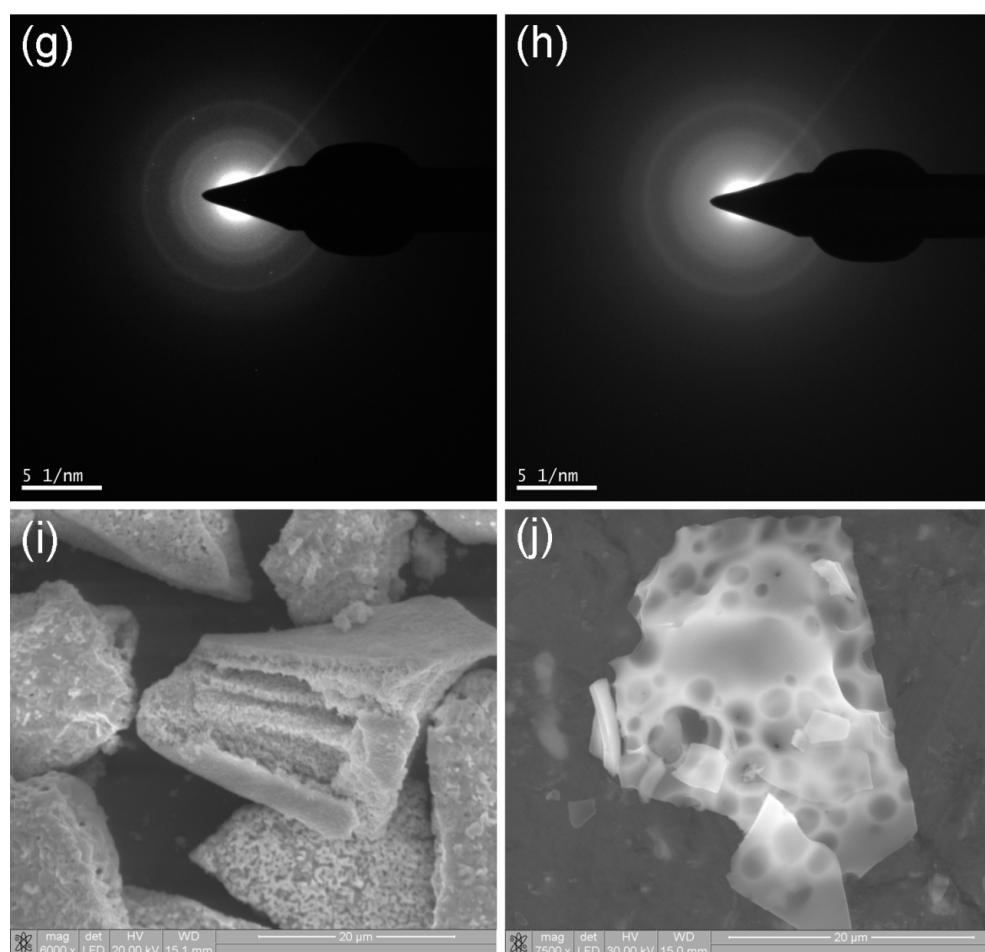


Figure S1. TEM images of (a) Al_9Ga_2 , (b) Al_9GaV , (c) Al_9GaFe , (d) Al_9GaCo , (e) Al_9GaCu , and (f) Al_9GaZn . Selected area electron diffraction (SAED) patterns of (g) Al_9GaZn , and (h) Al_9GaCr . SEM images of (i) Al_9GaFe and (j) Al_9GaCr .

Table S1. Atom percent of representative Al₉GaTM determined by EDX

Material	Al, %	O, %	Ga, %	Ni, %	Fe, %
Al ₉ GaNi	31.96 ± 0.14	61.04 ± 0.2	3.25 ± 0.08	3.73 ± 0.08	---
Al ₉ GaFe	32.12 ± 0.14	60.9 ± 0.2	3.31 ± 0.08	---	3.65 ± 0.08

Table S2. Surface area of mesoporous Al-Ga-Cr ternary oxide materials

No.	Material	Surface area, m ² g ⁻¹
1	Al ₉ Cr	383
2	Al ₉ Ga _{0.25} Cr	396
3	Al ₉ Ga _{0.5} Cr	401
4	Al ₉ GaCr	374
5	Al ₉ Ga ₂ Cr	322
6	Al ₉ Ga ₄ Cr	290

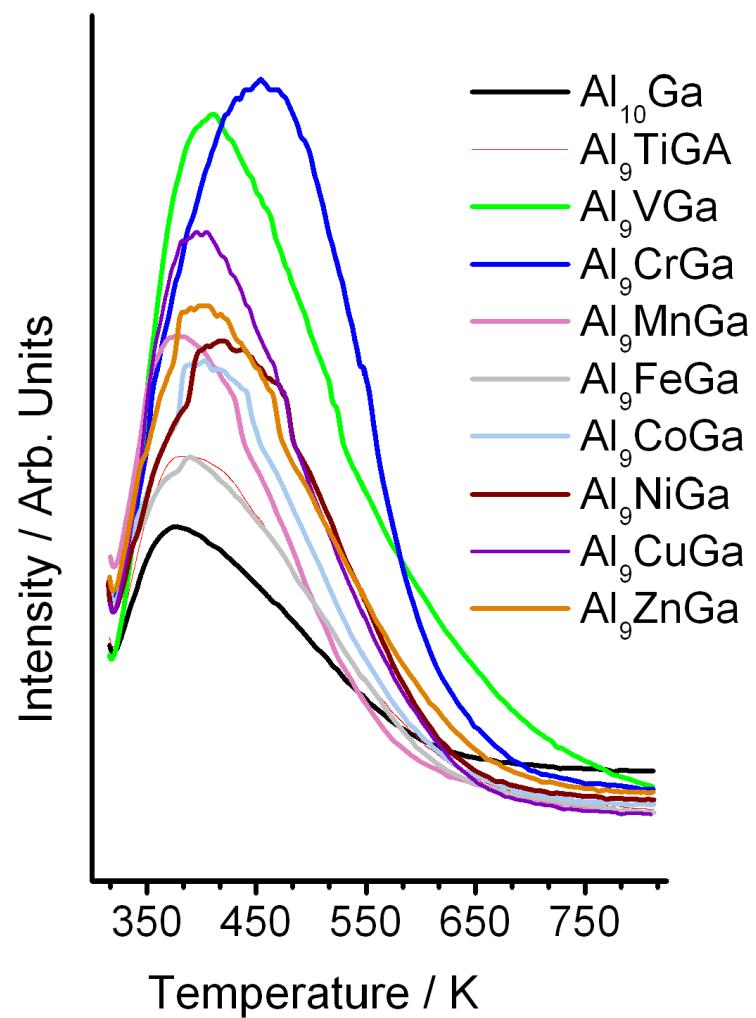


Figure S2. Acidity of mesoporous $\gamma\text{-Al}_2\text{O}_3$ and mesoporous metal ion incorporated $\gamma\text{-Al}_2\text{O}_3$ samples calcined at 500°C. Acidity was measured through temperature programmed desorption (TPD) of ammonia.

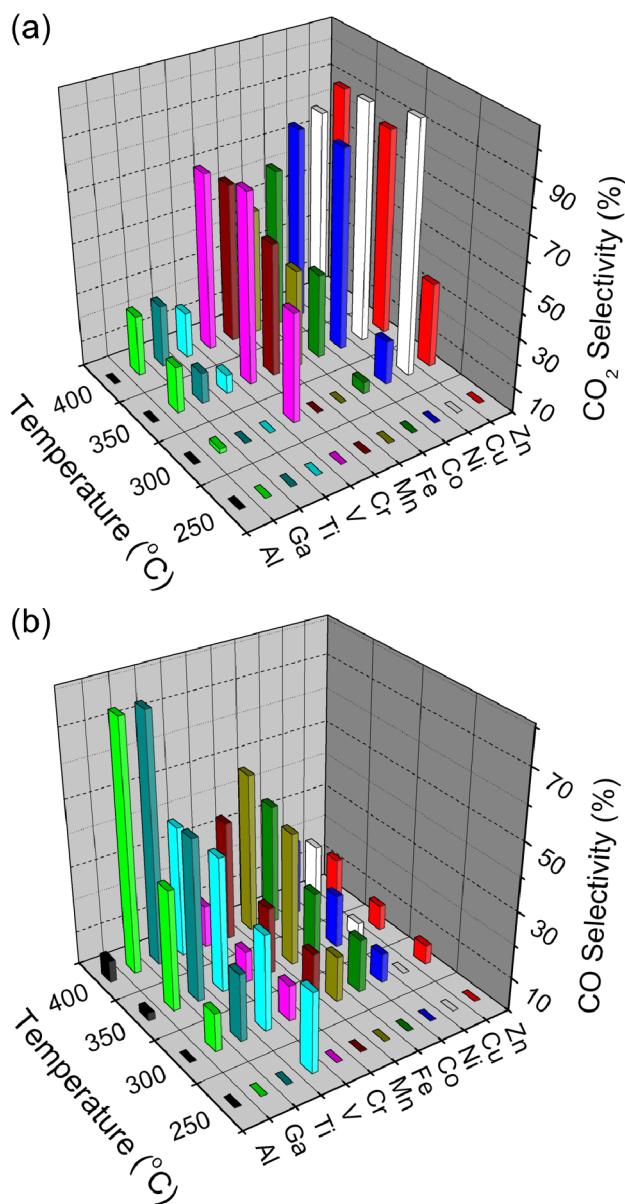


Figure S3. Selectivity of (a) CO_2 and (b) CO at 250 – 400°C on various mesoporous samples. Selectivity was calculated among the carbonaceous products. The label Al and Ga in the figure indicate $\gamma\text{-Al}_2\text{O}_3$ and Al_{10}Ga , respectively, whereas the label transition metal (TM) corresponds to Al_9GaTM . Note an approximately opposite change in selectivity of the above products from Ga, Ti to Cu, Zn at 300°C and 350°C.

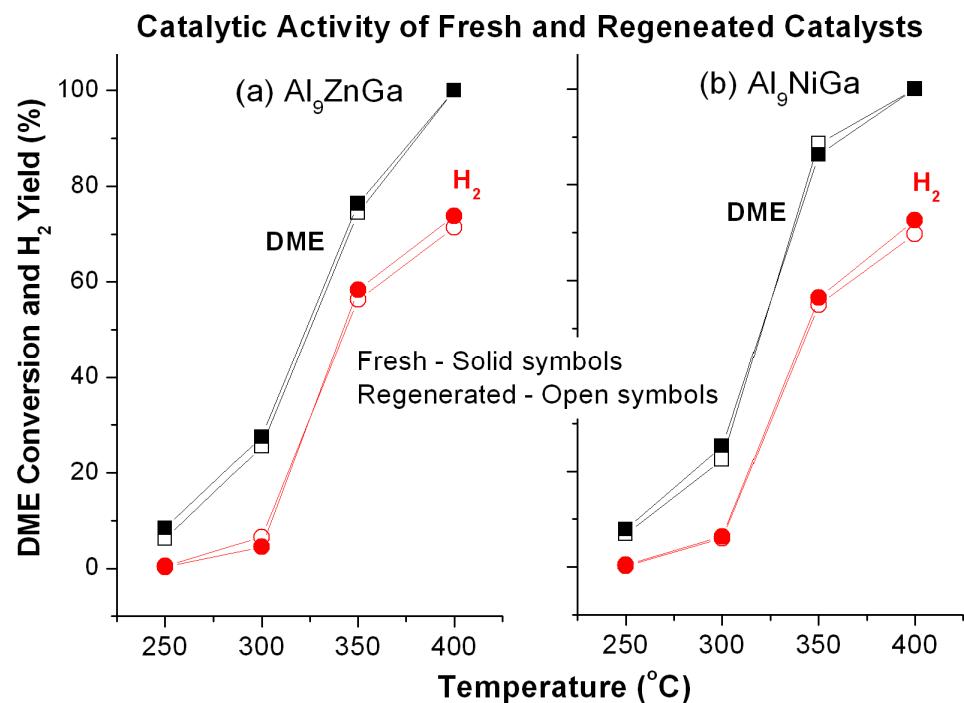


Figure S4. DME conversion and H₂ yield measured for the fresh and regenerated catalysts are shown for (a) Al₉GaZn, and (b) Al₉GaNi. The 10 h SRDME studied catalysts (spent catalysts) after air calcination at 500°C represent the regenerated catalyst. Within the experimental limits of uncertainty, the results are reproduced very well highlighting the stability of the materials under reaction conditions.

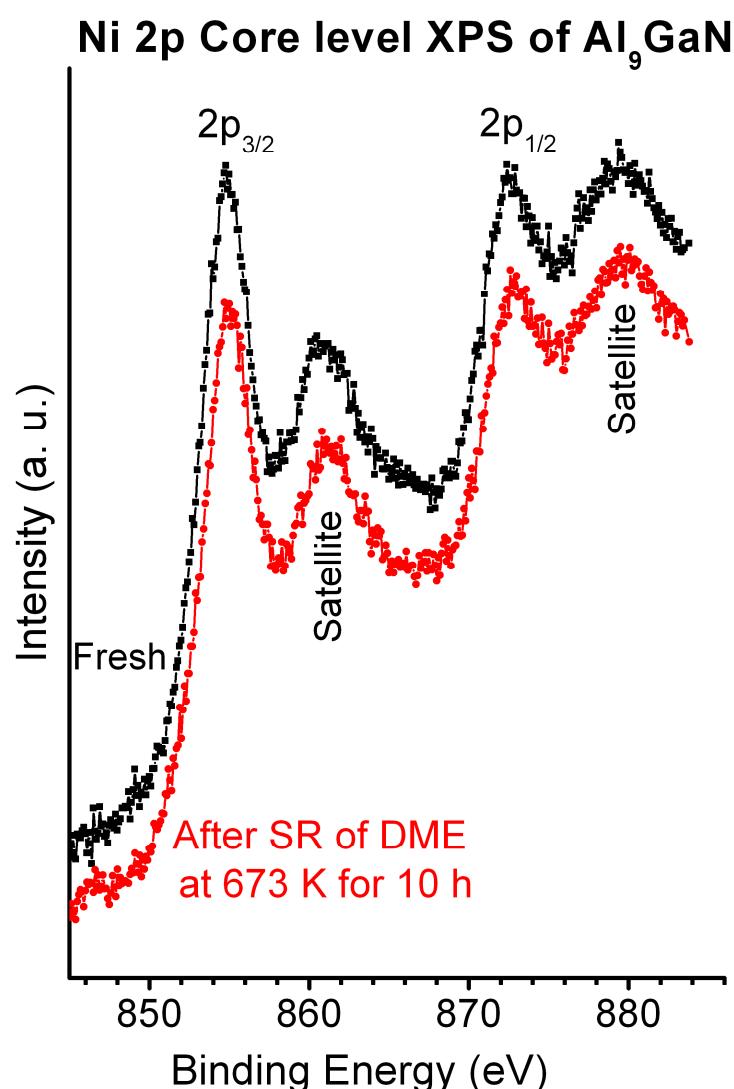


Figure S5. Ni 2p core level XPS spectra of Al₉GaNi obtained before reaction and after SRDME reaction at 400°C for 10 h. Note the similar spectra indicating the non-leaching of Ni²⁺ from the lattice.