

Supporting information

Synthesis of Fluoropolymer Containing Tunable Unsaturation by a Controlled Dehydrochlorination of P(VDF-*co*-CTFE) and its Curing for High Performance Rubber Application

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- 1. Synthesis and characterization of P(VDF-*co*-CTFE) containing tunable internal double-bond.**

A series of copolymers containing tunable internal double-bond from P(VDF-*co*-CTFE) have been synthesized under varied reaction conditions including reaction temperature, reaction time, solvents and amines as listed in Table 1S.

Table 1S. Reaction conditions for the synthesis of P(VDF-*co*-CTFE) containing tunable internal double-bond.

Entry	Catalyst (mmol)	Solvent (ml)	Temperature (°C)	Time (h)	CTFE conversion (mol %)
1	TEA(5.36)	NMP(60)	50	24	67.91
2	TEA(5.36)	DMF(60)	50	24	46.37
3	TEA(5.36)	DMSO(60)	50	24	48.89
4	TEA(5.36)	Acetone(60)	50	24	19.14
5	TEA(5.36)	THF(60)	50	24	10.8
6	TEA(5.36)	NMP(60)	50	1	16.12
7	TEA(5.36)	NMP(60)	50	2	19.91
8	TEA(5.36)	NMP(60)	50	4	26.08
9	TEA(5.36)	NMP(60)	50	7	31.97
10	TEA(5.36)	NMP(60)	50	16	43.33
11	TEA(0)	NMP(60)	50	24	2.73
12	TEA(1.34)	NMP(60)	50	24	20.18
13	TEA(2.68)	NMP(60)	50	24	34.95
14	TEA(4.02)	NMP(60)	50	24	53.45
15	TEA(6.7)	NMP(60)	50	24	71.96
16	TEA(10.72)	NMP(60)	50	24	79.36
17	TEA(0)	DMF(60)	50	24	2.83
18	TEA(2.68)	DMF(60)	50	24	32.31
19	TEA(6.7)	DMF(60)	50	24	49.7
20	TEA(10.72)	DMF(60)	50	24	54.09
21	TEA(1.34)	DMSO(60)	50	24	20.0
22	TEA(2.68)	DMSO(60)	50	24	32.86
23	TEA(10.72)	DMSO(60)	50	24	67.95
24	TEA(10.72)	Acetone(60)	50	24	28.94
25	TEA(21.44)	Acetone(60)	50	24	36.49
26	TEA(42.88)	Acetone(60)	50	24	40.09
27	TEA(64.32)	Acetone(60)	50	24	43.81
28	TEA(85.76)	Acetone(60)	50	24	45.04
29	TEA(10.72)	THF(60)	50	24	14.46
30	TEA(21.44)	THF(60)	50	24	17.50
31	TEA(42.88)	THF(60)	50	24	22.77
32	TEA(64.32)	THF(60)	50	24	35.45

33	TEA(5.36)	Acetone(60)	r.t	24	3.47
34	HMTA(1.34)	NMP(60)	50	16	7.84
35	HMTA(1.34)	NMP(60)	50	24	10.42
36	N,N-Dimethylaniline(5.36)	NMP(60)	50	24	1.94
37	Tri-n-butylamine(2.68)	NMP(60)	50	24	23.8
38	Tri-n-butylamine(4.02)	NMP(60)	50	24	26.9
39	Tri-n-butylamine(5.36)	NMP(60)	50	24	32.5
40	Tri-n-butylamine(6.7)	NMP(60)	50	24	45.9
41	Tri-n-butylamine(8.04)	NMP(60)	50	24	53.7
42	TEA(21.44)	NMP(60)	50	24	80.96
43	TEA(21.44)	NMP(60)	50	36	80.96

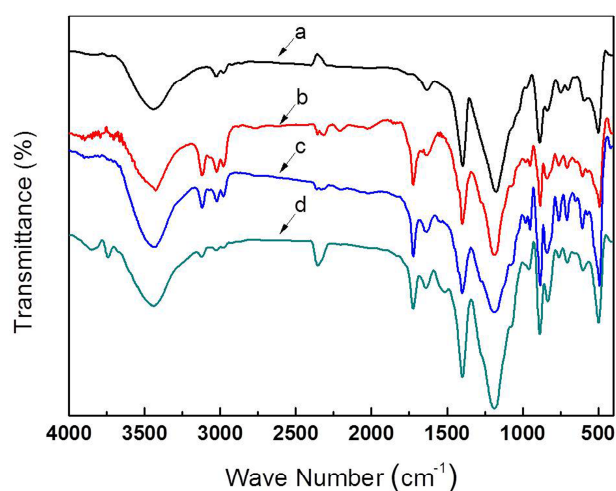


Figure 1S. FTIR spectrum of P(VDF-*co*-CTFE) before (line a) and after reacted with TEA at 50 °C in different solvents (line b: in DMSO; line c: in DMF; line d: in NMP). Reaction time: 24 h.

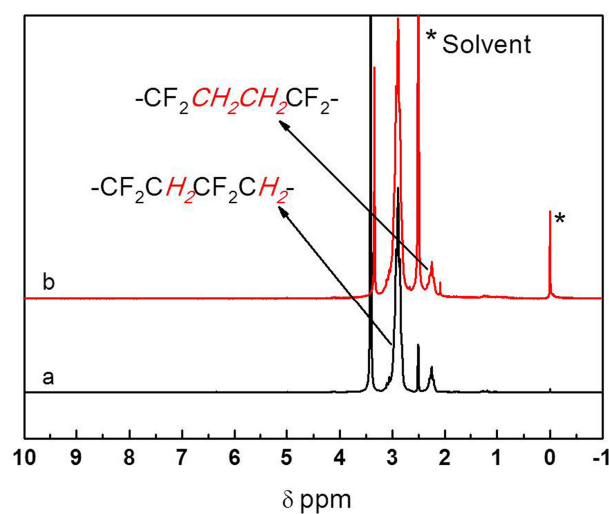


Figure 2S. ¹H NMR spectrum of PVDF before (line a) and after reacted with TEA at 80 °C (line b). Reaction time: 24 h.

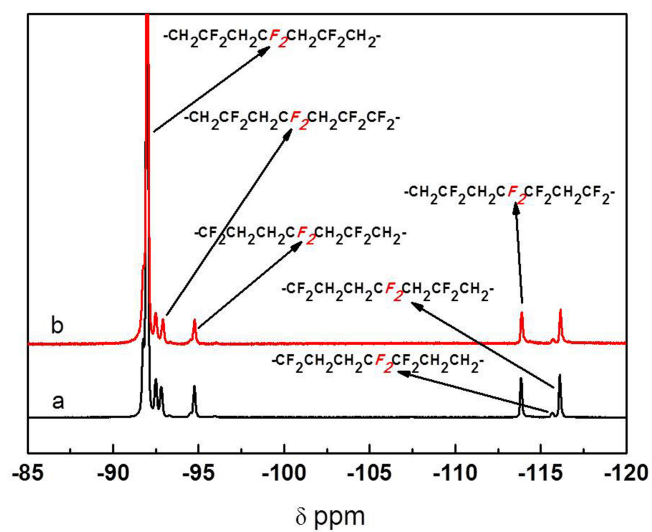


Figure 3S. ^{19}F NMR spectrum of PVDF before (line a) and after reacted with TEA at 80 °C (line b).
Reaction time: 24 h.