

Electronic Supplementary Information

Microcapsules: Incorporation of CdTe Quantum Dots, Fe₃O₄

Superparamagnetic Nanoparticles, and Tamoxifen Anticancer Drugs

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1 **S1. Synthesis of Fe₃O₄ nanoparticles (NPs)**

2 Superparamagnetic magnetite Fe₃O₄ NPs were prepared *via* a modified literature
3 method.^{R1a} Twenty-three mmol of Fe(acac)₃ (Fe(III)-acetylacetonate) was mixed in
4 10 mL phenyl ether containing 20 mmol of 1,2-hexadecanediol, 6 mmol of oleic
5 acid, and 10 mmol of oleylamine under argon and was then heated to reflux for 30
6 min. After having been cooled to room temperature, the dark-brown mixture was
7 treated with ethanol under air, and a dark-brown material was precipitated from the
8 solution.

10 **S2. Synthesis of CdTe quantum dots (QDs)**

11 CdTe QDs were prepared *via* a modified literature method.^{R1b} Cadmium precursors
12 were prepared by adding 26 mg of cadmium oxide, 1.2 mL of oleic acid, and 20 mL
13 of 1-octadecene to a three-neck flask clamped in a heating mantle. The mixture
14 was heated to about 280°C under argon flow, resulting in a colorless clear solution
15 which was then cooled to 200°C for reaction. At this temperature, 1 mL of the
16 tellurium injection precursors, which were made by dissolving 42.2 mg of tellurium
17 in 0.8 mL trioctylphosphine and diluted with 5 mL of 1-octadecene, was taken and
18 quickly injected into this hot solution for 30 min. All steps in the reactions were
19 carried out under an argon atmosphere.

21 **S3. Fabrication of a polydimethylsiloxane (PDMS) Microfluidic Platform**

1 The proposed concave mold of a microfluidic chip was laid out on a conventional
2 polymethyl methacrylate (PMMA) substrate (length/width/depth: 88.0 mm/44.0
3 mm/1.5 mm) using a CO₂ laser machine (M300, Universal Laser System, USA).
4 Fabricating a microchannel on a PMMA substrate by means of a laser machine is
5 similar to using a laser printer to print a document. The epoxy was then injected
6 into the PMMA concave mold. After 80 min at 100°C in an oven (OPO-45,
7 CHENG SANG, Taiwan), the PMMA concave mold was turned over, creating an
8 epoxy convex mold. This epoxy convex mold was then turned over and used as a
9 PDMS concave mold. We then injected PDMS into the epoxy convex mold. After
10 40 min at 70°C the epoxy convex mold was turned over, and a concave mold of
11 PDMS was obtained. The PDMS convex mold was the top layer of the proposed
12 microfluidic chip. A flat PDMS structure was employed as the bottom layer of the
13 proposed microfluidic chip. We coated a thin PDMS gel between the two layers
14 followed by thermal bonding at $80 \pm 5^\circ\text{C}$ for 45 min. After natural annealing at
15 room temperature, a PDMS microfluidic platform was created. The microchannel
16 cross-junction in the vertical channel measured 1.5 mm and in the horizontal
17 channel it measured 200 μm .

18
19 **S4. Encapsulation of Tamoxifen, QDs and Magnetic NPs in PCL**
20 **Microcapsules**

1 A dispersed phase composed of polycaprolactone (PCL) (100 mg/mL), tamoxifen
2 (30 mg/mL), CdTe QDs (3 mg/mL) and Fe₃O₄ NPs (20 mg/mL) in chloroform was
3 prepared. A continuous phase composed of poly(vinyl alcohol) (PVA) (1% wt/v) in
4 aqueous solution was also prepared. The dispersed phase and the continuous phase
5 were connected to the microfluidic device using Teflon tubing (I.D. 0.76 mm, O.D.
6 1.22 mm, and 400 mm long) attached to syringes operated by two digital controlled
7 syringe pumps (Kdscientific KDS230, USA) and were simultaneously introduced
8 to the microfluidic chip. We can alter the composition of each PCL microcapsule
9 by adjusting the concentration of Fe₃O₄ NPs, CdTe QDs, and tamoxifen in the
10 dispersed phase because these materials can easily be dissolved in chloroform.

11

12 **S5. *In Vitro* Drug Release Studies**

13 Tamoxifen is an important anti-breast cancer drug in clinical use and has the
14 potential to be used as a chemo-preventive breast cancer agent.^{R2} The tamoxifen
15 loaded PCL microcapsules were dispersed in a transport buffer at pH 7.4, which
16 was used to simulate a physiological fluid. The buffer solution was kept in an
17 orbital shaker (BT-350 PID, Yih Der Instruments, Taiwan) at constant gentle
18 shaking of 100 rpm at 37 ± 0.5°C. At pre-determined time intervals, the
19 suspensions were centrifuged at 3000 rpm for 3 min. The precipitated particles
20 were re-suspended in fresh buffer and placed back into the shaker. The supernatant
21 containing released tamoxifen was then analyzed by reverse-phase high-

1 performance liquid chromatography (RP-HPLC) to determine the percentage
2 release of the tamoxifen from the PCL microcapsules. All samples were analyzed in
3 triplicate. RP-HPLC was conducted with a LiChrosphere 100 RP-18 column
4 (125×4 mm, Merck, Germany) and a Hitachi HPLC system (L7200, Hitachi,
5 Japan). The mobile phase consisted of a mixture of methanol and triethylamine in a
6 95:5 ratio. The mobile phase was filtered and pumped at a flow rate of 1 mL/min.
7 Elutions of tamoxifen were monitored by continuous measurement of absorbance at
8 265 nm. The retention times of tamoxifen were 4 ± 0.1 min, respectively. A
9 standard curve was constructed for tamoxifen in the concentration range of 0.01-0.5
10 mg/mL with a good linear relationship ($R^2 = 0.9998$).

11

12 **S6. Characterization**

13 A fluorescence microscope was used to collect data regarding the emission
14 intensity from PCL microcapsules. The image and detection system consisted of an
15 optical microscope (TE2000U, Nikon, USA) and a digital camera (Evolution color
16 VF, Nikon, USA). The nanocrystal solutions were dropped onto copper grids with
17 carbon support by slowly evaporating the solvent in the air at room temperature.
18 The ultra-structure of the nanocrystals was examined using a transmission electron
19 microscope (TEM, Philips, and Tecnai G2 20 S-TWIN) with LaB₆ type filament at
20 an operating voltage of 200 kV. The sizes of the PCL microcapsules were measured
21 from the optical microscope images using image analysis software (Scion). A total

1 of 100 particles were counted to ensure statistical representation of the PCL
2 microcapsules size.

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