

Supporting information

Synthesis of [¹⁸F]fluoro pivalic-acid: an improved PET imaging probe for the fatty acid synthesis pathway in tumours

Federica Pisaneschi,* Timothy H. Witney, Lisa Iddon, Eric O. Aboagye.

Comprehensive Cancer Imaging Centre, Department of Surgery and Cancer, Imperial Centre for Translational and Experimental Medicine, Hammersmith Hospital, Du Cane Road, London W12 0NN. Tel: +44(0)20 3313 3204; E-mail: f.pisaneschi@imperial.ac.uk

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List of abbreviations

HBTU: N,N,N',N'-Tetramethyl-O-(1H-benzotriazol-1-yl)uronium hexafluorophosphate

DBU: 1,8-Diazabicycloundec-7-ene

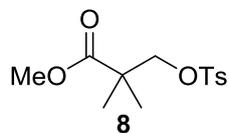
DIAD: Diisopropyl azodicarboxylate

General

All reagents and solvents were purchased from Sigma-Aldrich, Fluka and used without further purification. Reference compound 3-fluoro-2,2-dimethylpropionic acid (FPIA) was purchased by TC Scientific Inc. Flash column chromatography was carried out on silica gel (Fluka 230-400 mesh, for flash chromatography). Thin layer chromatography was performed on aluminium plates pre-coated with silica (200 μm , 60 F254) which were visualised either by quenching of ultraviolet fluorescence ($\lambda_{\text{max}} = 254 \text{ nm}$) or by charring with a KMnO_4 dip. ^1H and ^{13}C spectra were obtained on Bruker AV-400, DRX-400 or AV-500 instruments. Chemical shifts (δ) are given in parts per million (ppm) as referenced to the appropriate residual solvent peaks. ^{13}C chemical shifts are assigned as s, d, t and q for C, CH, CH_2 and CH_3 , respectively. Coupling constant (J) are given in Hertz (Hz). Mass spectra were obtained in positive electrospray ionisation mode on a Micromass LCT Premier equipped with a Waters Atlantis C18 3 μ column 2.1 \times 30 mm. Mobile phase (A) water (0.1% formic acid), (B) acetonitrile. HR-MS values are valid up to ± 5 ppm. [^{18}F]Fluoride was acquired from PETNet Solutions (Manchester, UK) or produced with an 11 MeV Siemens Eclipse HP cyclotron ^{18}O enriched water, >98% ^{18}O atom, was purchased from Rotem. Semi-preparative HPLC was carried out on a Gilson 121 model and QC HPLC on a QC Agilent 1100 series (quaternary pump with diode array UV detector).

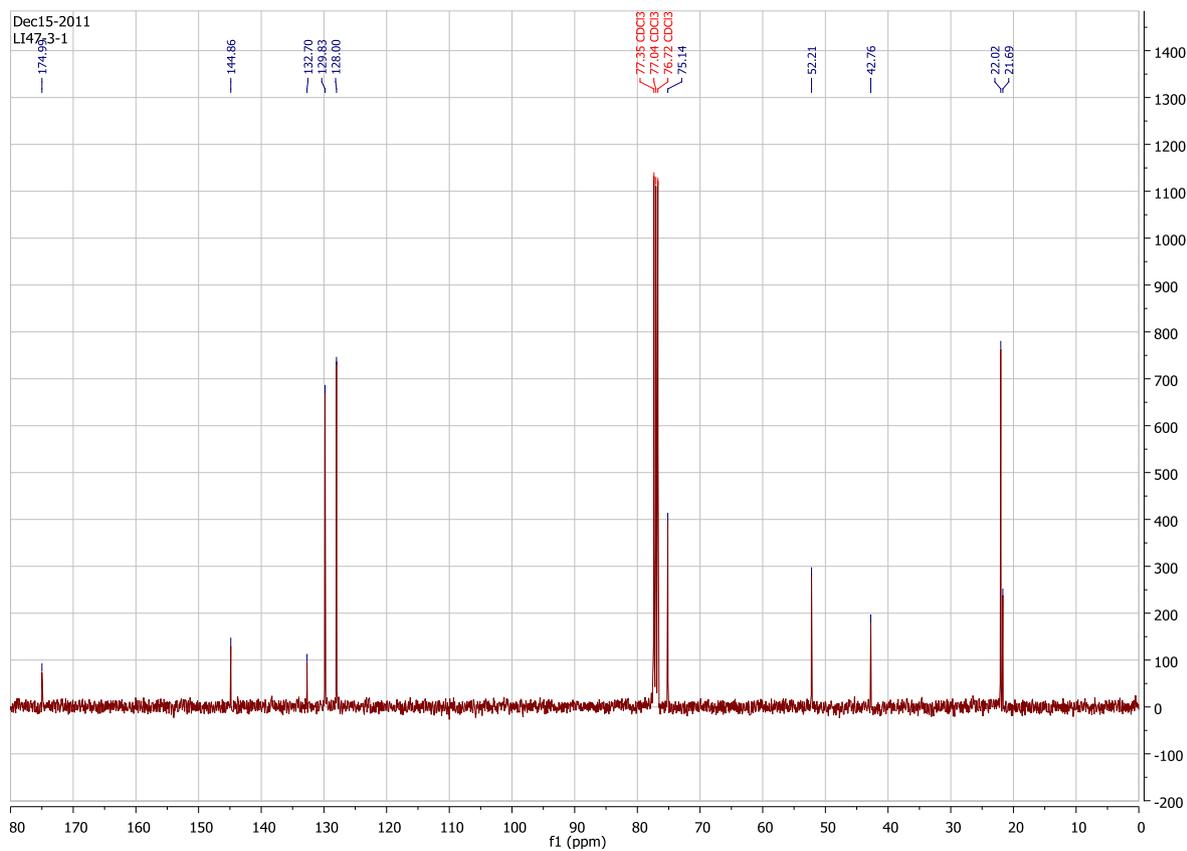
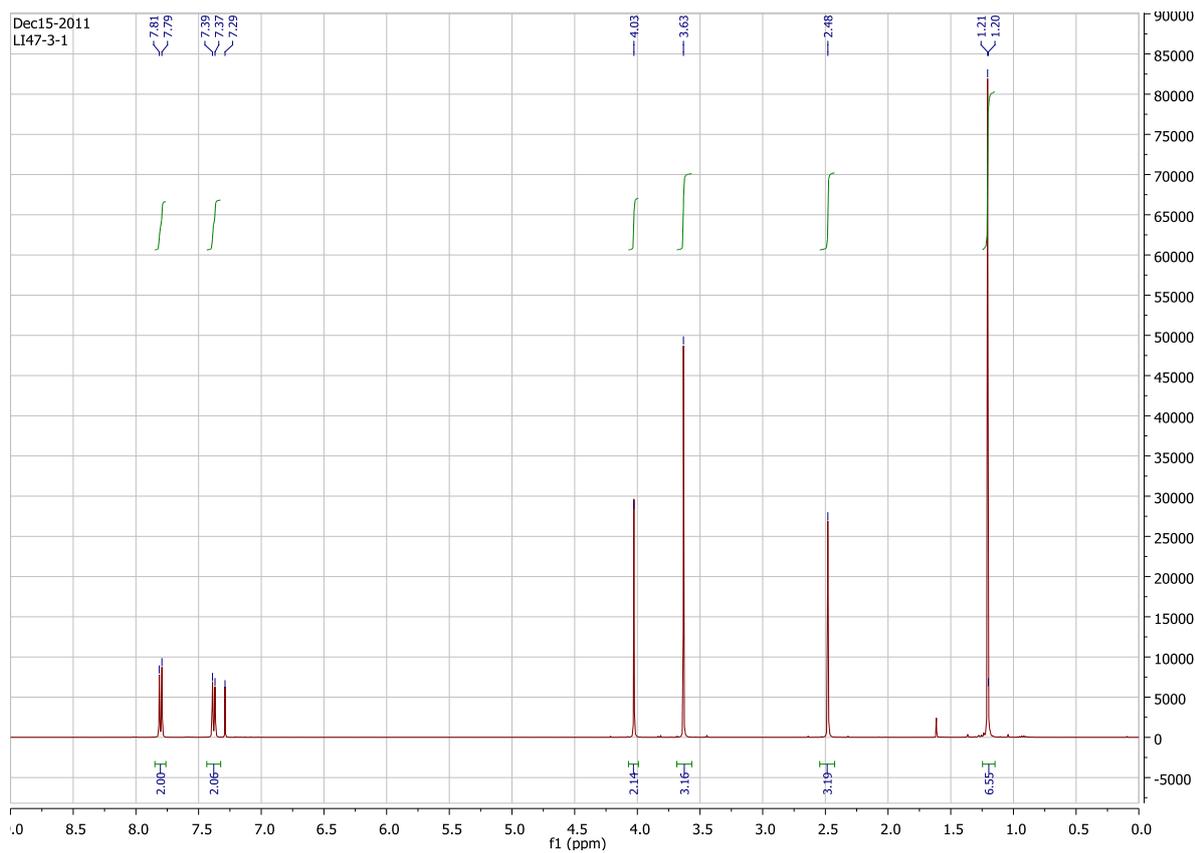
Chemistry

Methyl 2,2-dimethyl-3-[(4-methylbenzenesulfonyl)oxy]propanoate (**8**)



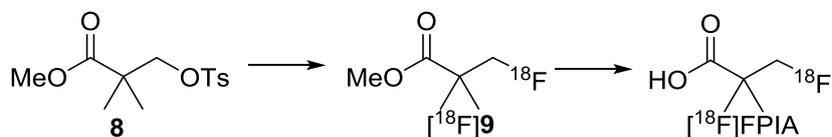
Methyl 3-hydroxy-2,2-dimethylpropanoate (**7**, 193 μ L, 1.5 mmol) was dissolved in dry pyridine (0.5 mL) and DMAP (9.2 mg, 0.075 mmol) in pyridine (0.5 mL) was added. Tosyl chloride (347 mg, 1.8 mmol) in pyridine (2 mL) was then added and the reaction mixture was stirred at room temperature under nitrogen atmosphere for 3h. The reaction was diluted with CH_2Cl_2 (30 mL) and water (50 mL). Phases were separated and aqueous layer was extracted with CH_2Cl_2 (2×30 mL). Combined organic layers were washed with 1 M HCl (2×50 mL) and brine (50 mL) and dried over Na_2SO_4 . The salt was then filtered off, the reaction mixture concentrated *in vacuo* and the residue purified by chromatography on silica gel (15% EtOAc/PE). The desired product **8** was isolated as a white solid (270 mg, 70% yield).

8: ^1H NMR (400 MHz, CDCl_3) δ 7.81 (d, $J = 8.3$ Hz, 2H; Ar), 7.37 (d, $J = 8.0$ Hz, 2H; Ar), 4.03 (s, 2H; 3-H), 3.63 (s, 3H; OMe), 2.48 (s, 3H; Ph-Me), 1.21 (s, 6H; CH_3 -2); ^{13}C NMR (101 MHz, CDCl_3) δ 175.1 (s; CO), 144.9 (s; Ar), 132.7 (s; Ar), 129.8 (d, 2C; Ar), 128.0 (d, 2C; Ar), 75.1 (t; C-3), 52.2 (q; OCH₃), 42.8 (s; CMe₂), 22.0 (q, 2C; CMe₂), 21.7 (q; Ar-Me). MS[ESI,(%)] : 287 (8, [MH⁺]), 309 (20, [MNa⁺]).



Radiochemistry

3-¹⁸F fluoro-2,2-dimethylpropionic acid ([¹⁸F]FPIA)

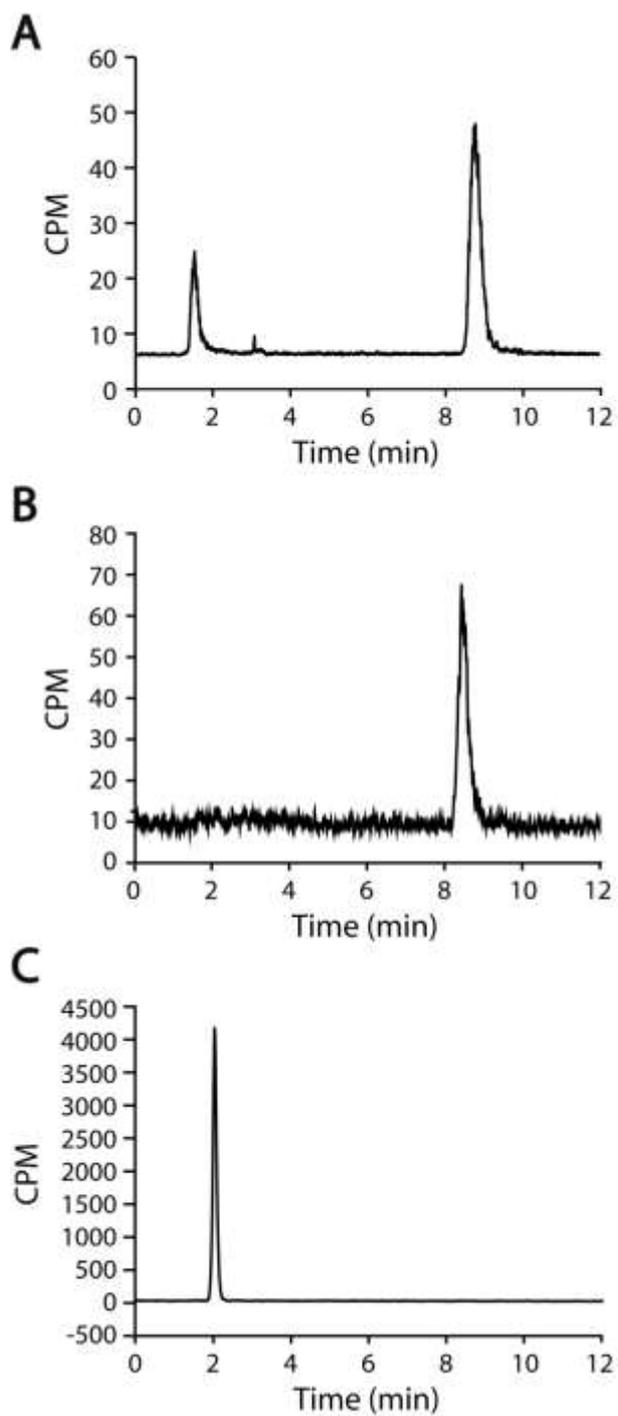


Method A. Aqueous [¹⁸F]fluoride was trapped into a QMA cartridge and eluted into a 2 mL Wheaton vial with K₂CO₃ (200 μL of a 12mg/mL stock solution) and K222 (800μL of a 18mg/mL stock solution). The fluoride was dried at 120 °C and an azeotrope of MeCN (1mL) used to aid drying. Precursor **8** (8 mg) in DMF (300 μL) was added and the reaction mixture was heated at 105 °C for 10 min and then cooled down to 30 °C using compressed air. The reaction mixture was quenched with water (700 μL) and labelled intermediate [¹⁸F]**9** isolated by semipreparative HPLC [Phenomenex Gemini 5μ C18 110A (100 X 10 mm, 5 micron)] column, isocratic 30 % EtOH/water method, flow rate 3 mL/min, retention time (rt) = 9 min]. NaOH (1M, 200 μL) was added and the mixture heated at 60 °C for 5 min, cooled down to room temperature and neutralized with HCl (1M). Ethanol was removed at 45 °C under vacuum and PBS was added to reach neutral pH and the right concentration for injection.

Method B. KHCO₃ (200 μL of a 12mg/mL stock solution) was used instead of K₂CO₃ and the labelling carried out as previously described.

Method C. Aqueous [¹⁸F]fluoride was dried in the presence of TBAHCO₃ (1.5 M, 22 μL) and the labelling carried out as previously described.

Analytical HPLC radio-chromatograms

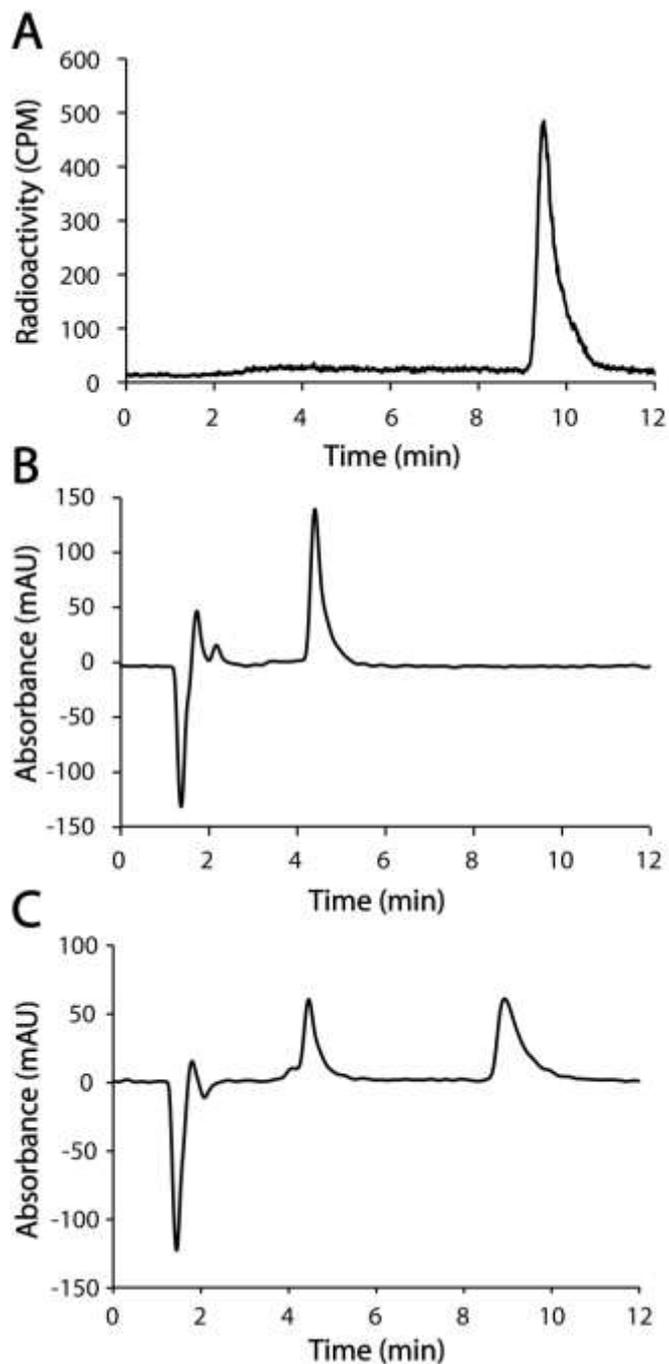


The HPLC analysis was carried out using an Agilent Eclipse XDB-C18, 5 μm , 4.6 \times 150 mm column and isocratic 40% MeOH/water (flow rate: 1 mL/min) as HPLC method. A) Reaction mixture; B) Purified $[^{18}\text{F}]\mathbf{9}$ after semipreparative HPLC; C) formulated $[^{18}\text{F}]\text{FPIA}$.

QC analysis

Method A. HPLC column: Agilent Eclipse XDB-C8 5 μ m 4.6 \times 150 mm

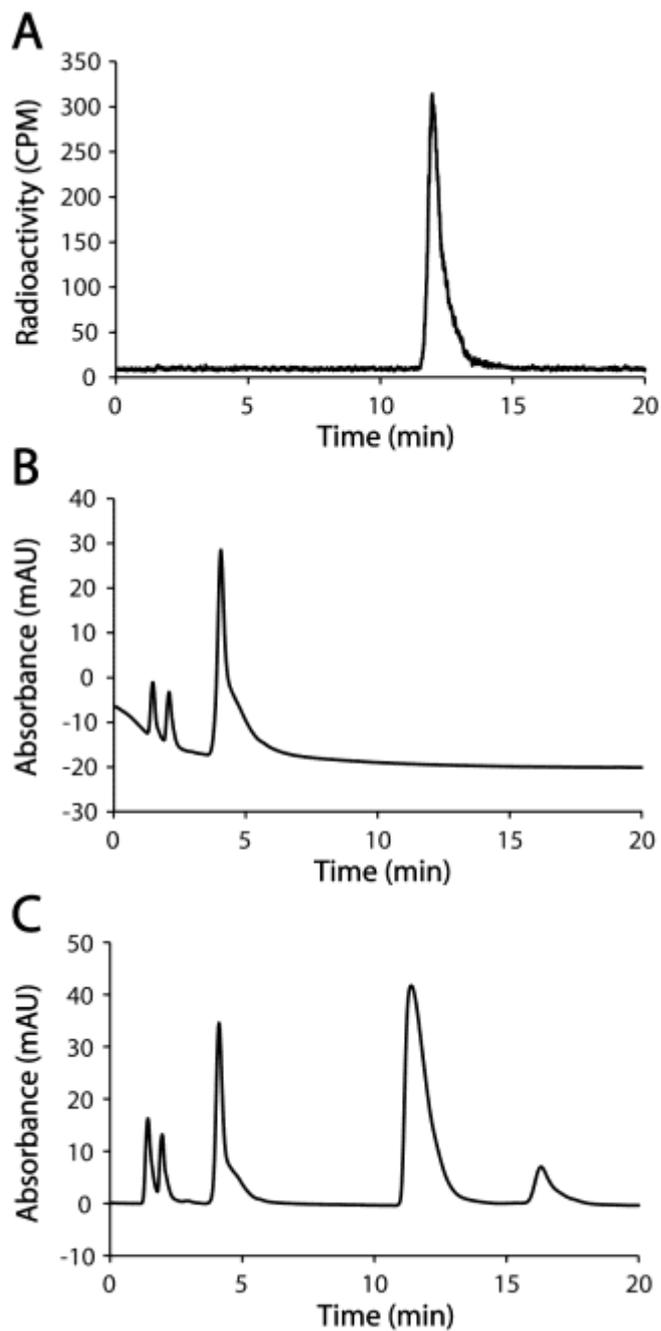
HPLC method: isocratic 20% MeOH/AMF 50mM buffer (pH=4), flow rate: 1 mL/min.



A) Radio-chromatogram; B) UV (220 nM) chromatogram of the formulated compound; C) UV (220 nM) chromatogram of the formulated compound spiked with cold FPIA.

Method B. HPLC column: Agilent Eclipse XDB-C8 5 μm 4.6 \times 150 mm

HPLC method: isocratic 20% MeOH/H₃PO₄ 0.005 M buffer, flow rate: 1 mL/min.



A) Radio-chromatogram; B) UV (220 nM) chromatogram of the formulated compound; C) UV (220 nM) chromatogram of the formulated compound spiked with cold FPIA.

Biology

All animal experiments were performed by licensed investigators in accordance with the United Kingdom Home Office Guidance on the Operation of the Animal (Scientific Procedures) Act 1986 and within published guidelines for the welfare and use of animals in cancer research.¹⁴ Female BALB/c mice (aged 6 - 8 weeks; Charles River, Wilmington, MA, USA) were used. Dynamic [¹⁸F]FPIA imaging scans were carried out on a dedicated small animal PET scanner (Siemens Inveon PET module, Siemens Medical Solutions USA, Inc., Malvern, PA, USA) following a bolus i.v. injection of ~3.7 MBq of the radiotracer.¹⁵ Dynamic scans were acquired in list mode format over 60 min. The acquired data were then sorted into 0.5 mm sinogram bins and 19 time frames for image reconstruction (4 × 15 s, 4 × 60 s, and 11 × 300 s), which was done by iterative reconstruction (2D-OSEM). The Siemens Inveon Research Workplace software was used for visualisation of radiotracer uptake. For image visualization, iterative reconstruction was performed (3D-OSEM). For tumour experiments, 2×10⁶ EMT6 murine breast adenocarcinoma cells were injected subcutaneously on the back of mice. Animals were used when the xenografts reached approximately 150 mm³. Tumour dimensions were measured continuously using a caliper and tumour volumes were calculated by the equation: volume = (π/6) × a × b × c, in which a, b, and c represent 3 orthogonal axes of the tumour.