

Supplementary Information

One-step Solvothermal Synthesis of Highly Water-soluble, Negatively Charged Superparamagnetic Fe₃O₄ Colloidal Nanocrystal Clusters

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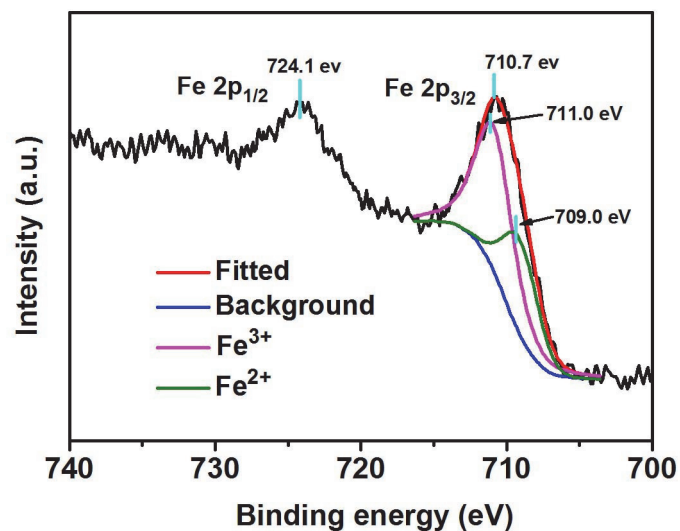


Fig.S1 XPS spectrum of the fitted Fe 2p_{2/3} peak from the products. The Fe 2p_{2/3} peak for Fe₃O₄ was deconvoluted into two peaks by using the peak positions of Fe²⁺ at 709.0 eV and Fe³⁺ at 711.0 eV. The relative areas of the deconvoluted peak assigned to Fe²⁺ and Fe³⁺ were calculated to be 0.35:0.65; this value is clearly that of the stoichiometric of Fe₃O₄ within the uncertainty of calculations. Since Fe₃O₄ could also be expressed to be FeO·Fe₂O₃, the Fe²⁺:Fe³⁺ ratio should be 1:2 or 0.33:0.67.

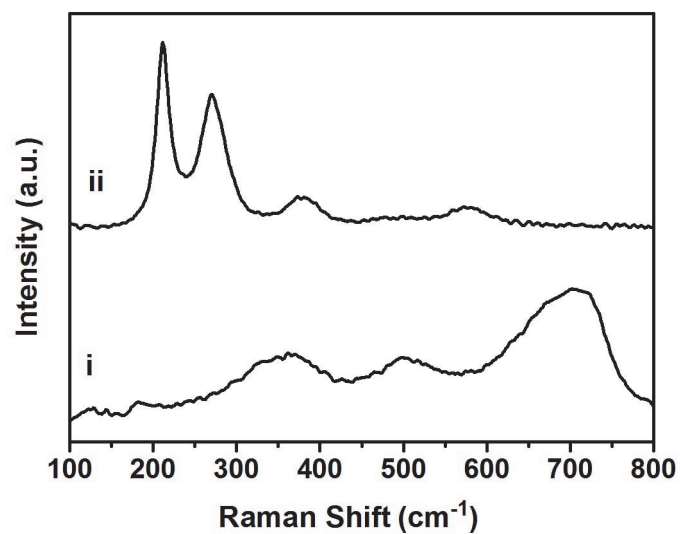


Fig.S2 Raman scattering spectra of the product synthesized with 0.5 g of PSSMA (3:1) obtained with different laser power (i) 0.1 mW and (ii) 1.0 mW. These two spectra were assigned to Fe_3O_4 (i) and $\alpha\text{-Fe}_2\text{O}_3$ (ii), respectively. When the laser power was increased, the transformation from magnetite (Fe_3O_4) to hematite ($\alpha\text{-Fe}_2\text{O}_3$) was observed due to the local heating induced oxidation from laser irradiation; this phenomenon was in accordance with that reported in reference 36 and 37.

Table S1 Synthesis condition, corresponding hydrodynamic size and primary nanocrystal size of the MCNCs.

No.	FeCl ₃ ·6H ₂ O (g)	Solvent (mL)		PSSMA (g) (SS:MA)	Time (h)	Z-Average Diameter (nm)	PDI	Primary Nanocrystal Size (nm)
		EG	DEG					
1	0.54	20	0	0	10	360.0 ± 20.7	0.238 ± 0.009	15.3
2	0.54	20	0	0.1 (3:1)	10	259.8 ± 2.7	0.156 ± 0.018	8.3
3	0.54	20	0	0.5 (3:1)	10	231.3 ± 2.5	0.027 ± 0.007	7.4
4	0.54	20	0	1.0 (3:1)	10	220.5 ± 0.9	0.025 ± 0.017	6.6
5	0.27	20	0	0.5 (3:1)	10	371.5 ± 8.0	0.238 ± 0.011	9.0
6	1.08	20	0	0.5 (3:1)	10	239.9 ± 1.4	0.059 ± 0.006	7.0
7	0.54	20	0	0.5 (3:1)	5	217.6 ± 1.9	0.038 ± 0.015	6.5
8	0.54	20	0	0.5 (3:1)	20	260.8 ± 1.6	0.053 ± 0.037	7.7
9	0.54	20	0	0.5 (1:1)	10	198.9 ± 1.2	0.031 ± 0.003	6.3
10	0.54	10	10	0.5 (3:1)	10	247.1 ± 1.5	0.029 ± 0.013	7.5
11	0.54	10	10	0.5 (1:1)	10	214.8 ± 2.6	0.037 ± 0.024	6.7

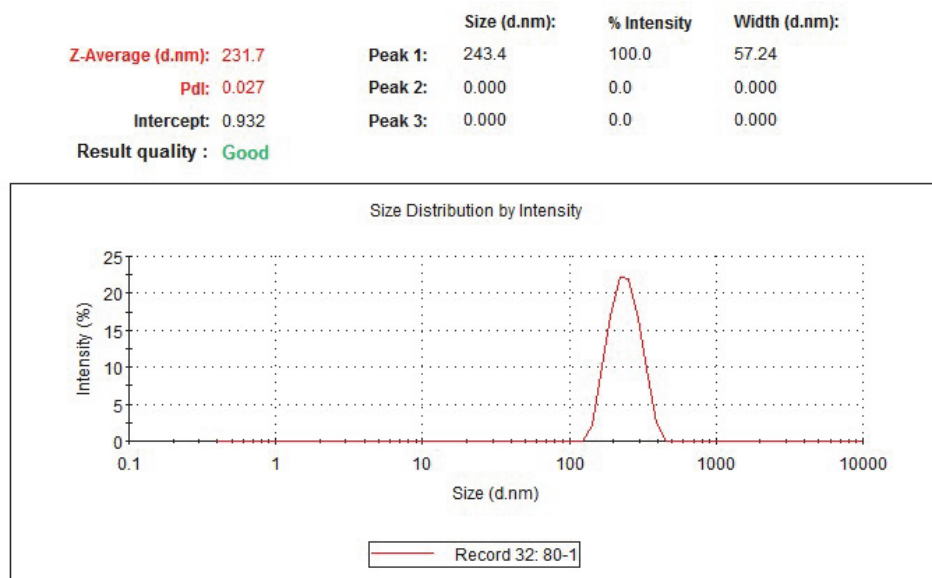


Fig. S3 A typical intensity particle size distribution for Fe₃O₄ MCNCs synthesized with 0.5 g of PSSMA (3:1) (Sample 3 in Table S1).

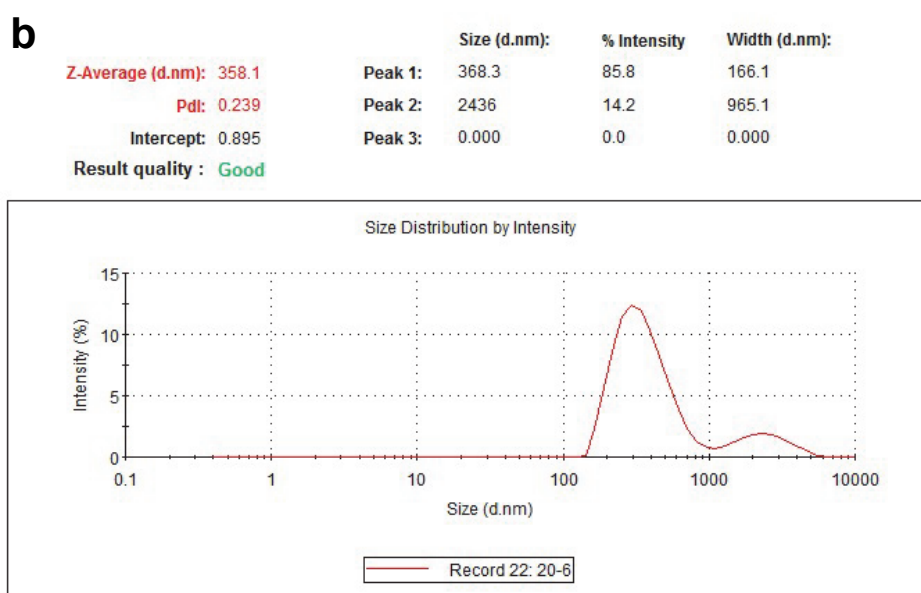
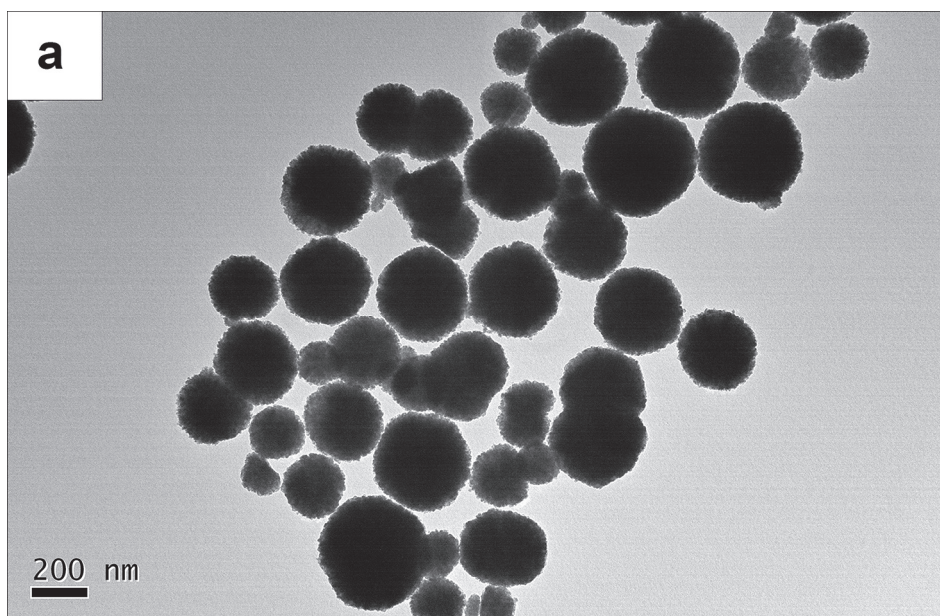


Fig. S4 A typical TEM image (a) and intensity particle size distribution (b) for Fe₃O₄ MCNCs synthesized without PSSMA (Sample 1 in Table S1).

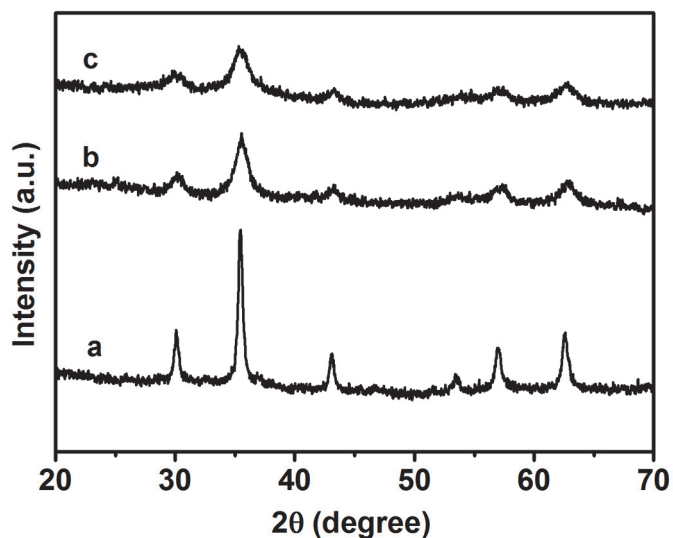


Fig. S5 XRD patterns of the Fe_3O_4 MCNCs obtained using different PSSMA: (a) no PSSMA, (b) 0.5 g PSSMA (3:1), and (c) 0.5 g PSSMA (1:1). (See also sample No.1, No.3, and No.9 in Table S1, respectively).

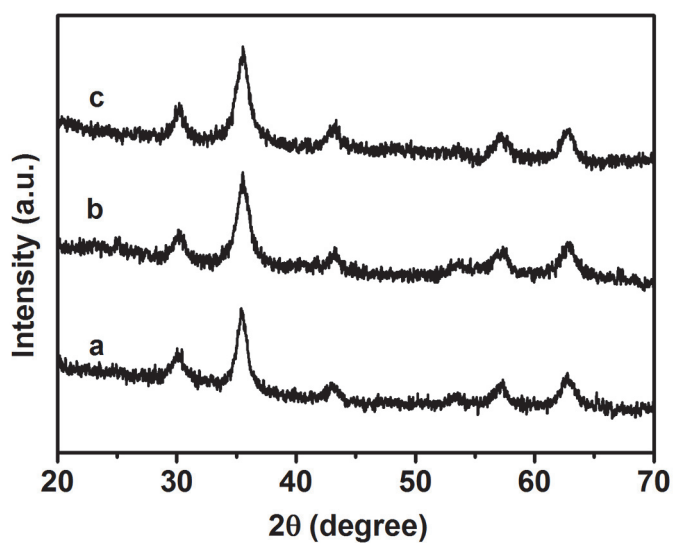


Fig. S6 XRD patterns of the Fe_3O_4 MCNCs obtained using different amounts of $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$: (a) 0.27, (b) 0.54, and (c) 1.08 g, (See also sample No.3, No.5, and No.6 in Table S1, respectively).

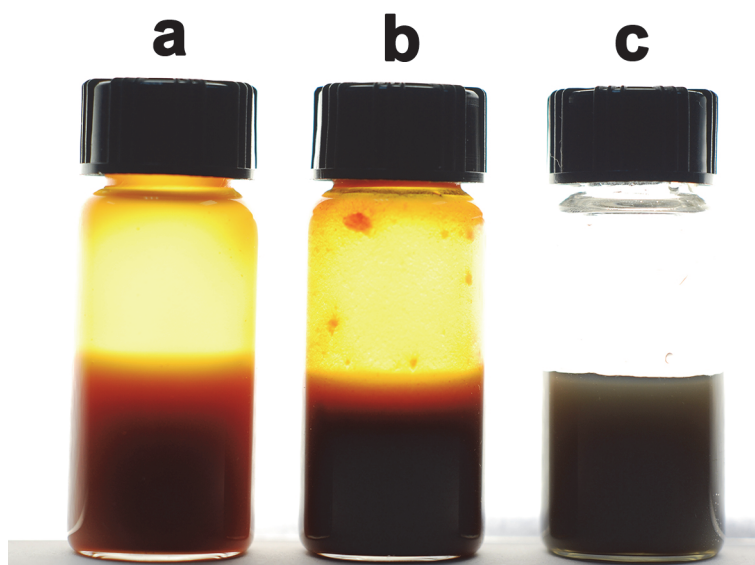


Fig. S7 Digital photographs of the reaction mixtures with the reaction time of (a) 1 h, (b) 3 h, (c) 10 h.

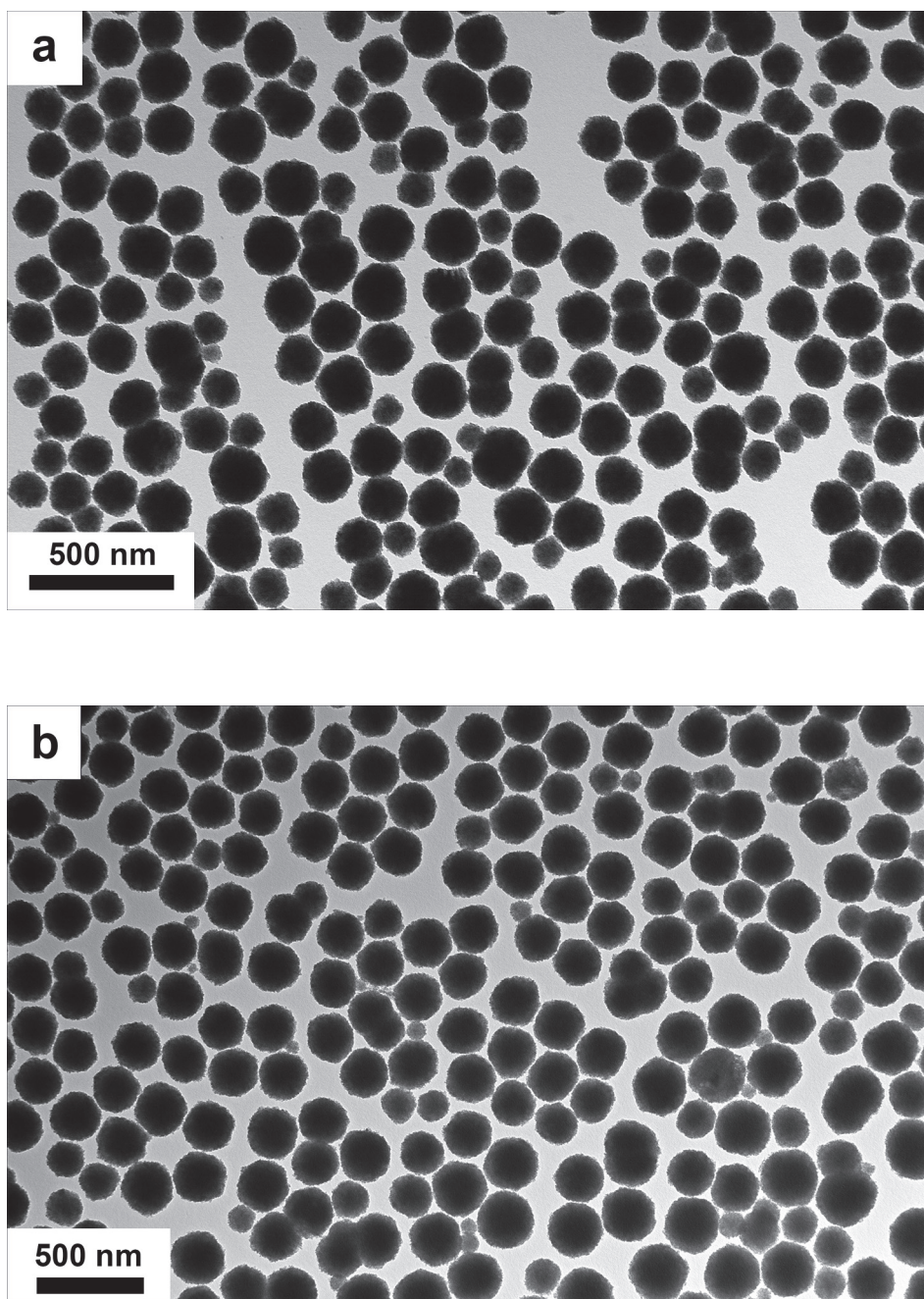


Fig. S8 TEM images of Fe₃O₄ MCNCs synthesized with 0.5 g PSSMA (3:1) with the reaction time of (a) 5 h, (b) 20 h.

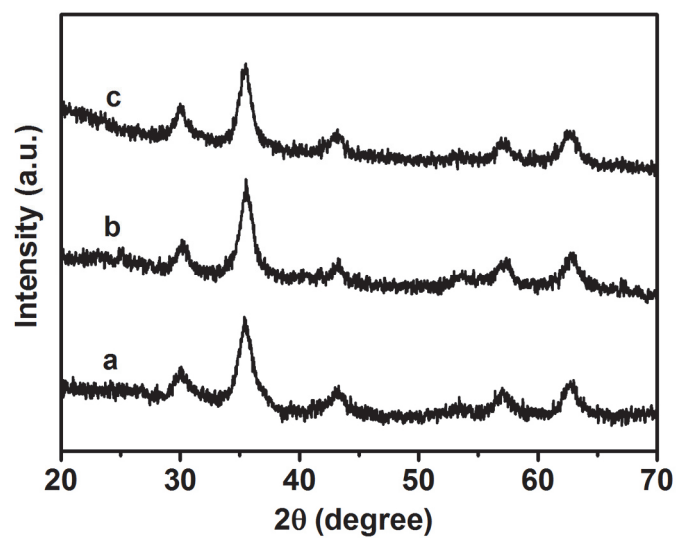


Fig. S9 XRD patterns of the Fe₃O₄ MCNCs obtained with different reaction time: (a) 5, (b) 10, and (c) 20 h. (See also sample No.7, No.3, and No.8 in Table S1, respectively).

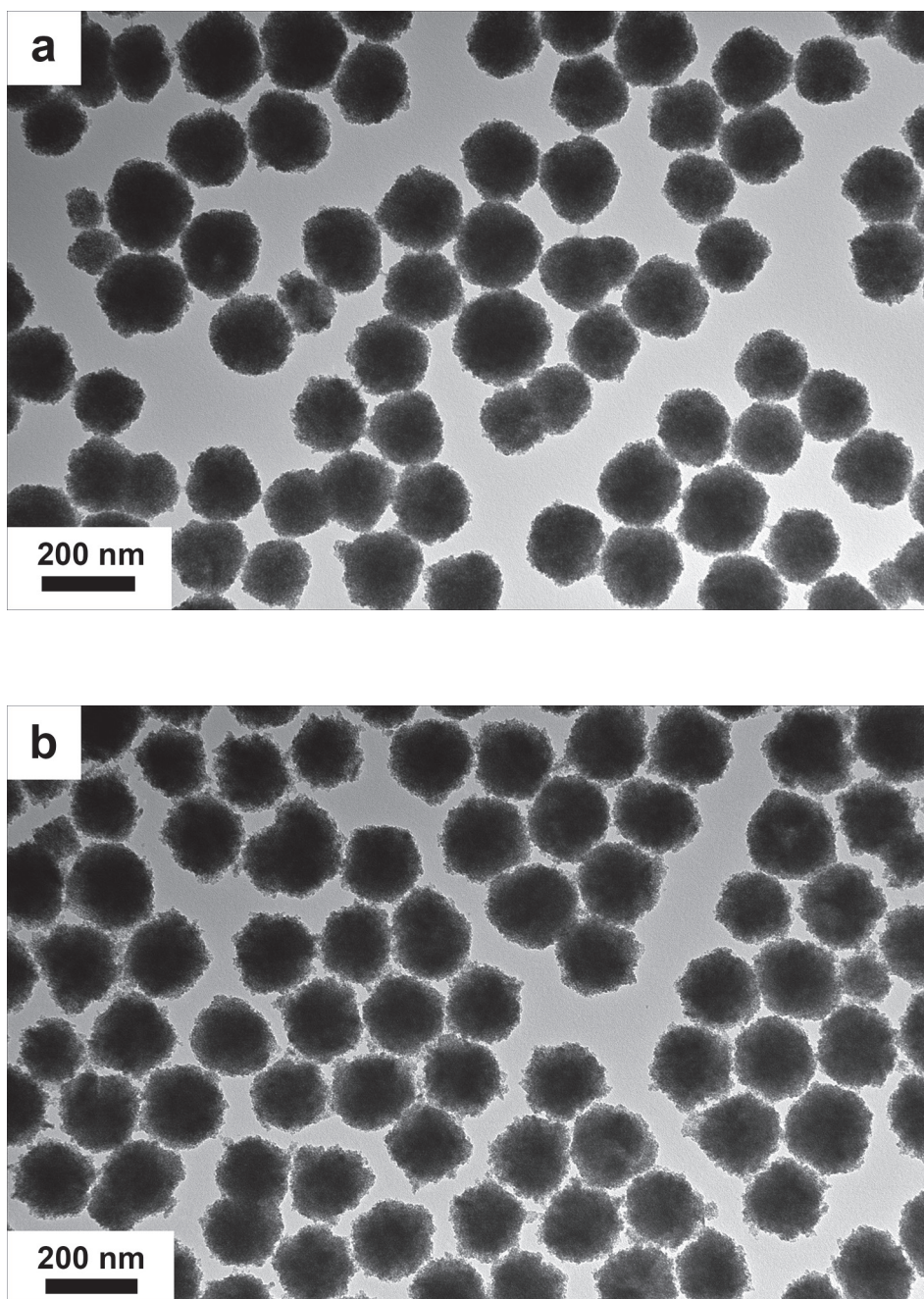


Fig. S10 TEM images of Fe₃O₄ MCNCs synthesized in solvent mixtures with EG/DEG ratio (v/v) of 10/10 using 0.5 g of (a) PSSMA 3:1 and (b) PSSMA 1:1.

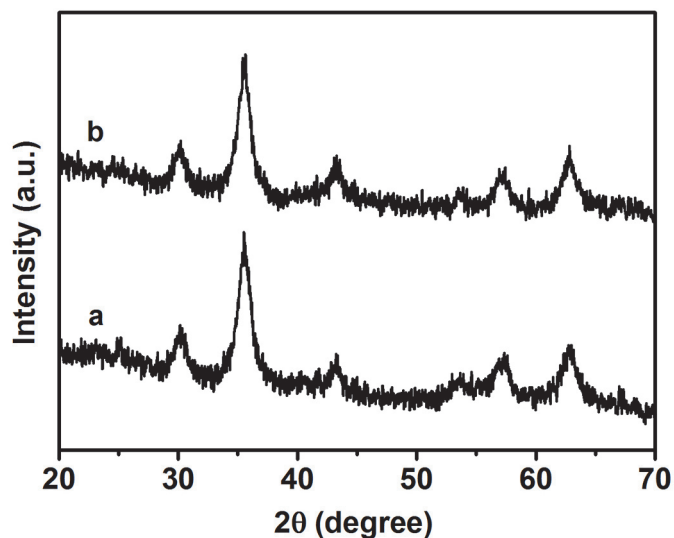


Fig. S11 XRD patterns of the Fe_3O_4 MCNCs obtained using different solvent composition in the presence of 0.5 g PSSMA (3:1): (a) 20 mL EG, (b) 10 mL EG and 10 mL DEG. (See also sample No.3, No.10 in Table S1, respectively).

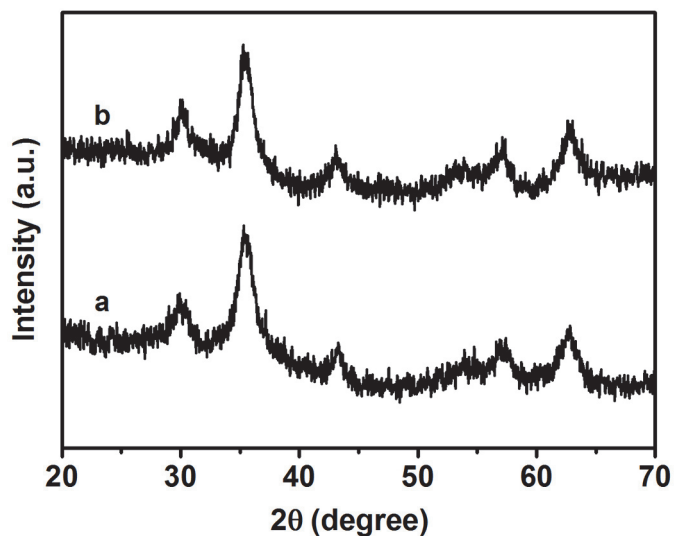


Fig. S12 XRD patterns of the Fe_3O_4 MCNCs obtained using different solvent composition in the presence of 0.5 g PSSMA (1:1): (a) 20 mL EG, (b) 10 mL EG and 10 mL DEG. (See also sample No.9, and No.11 in Table S1, respectively).

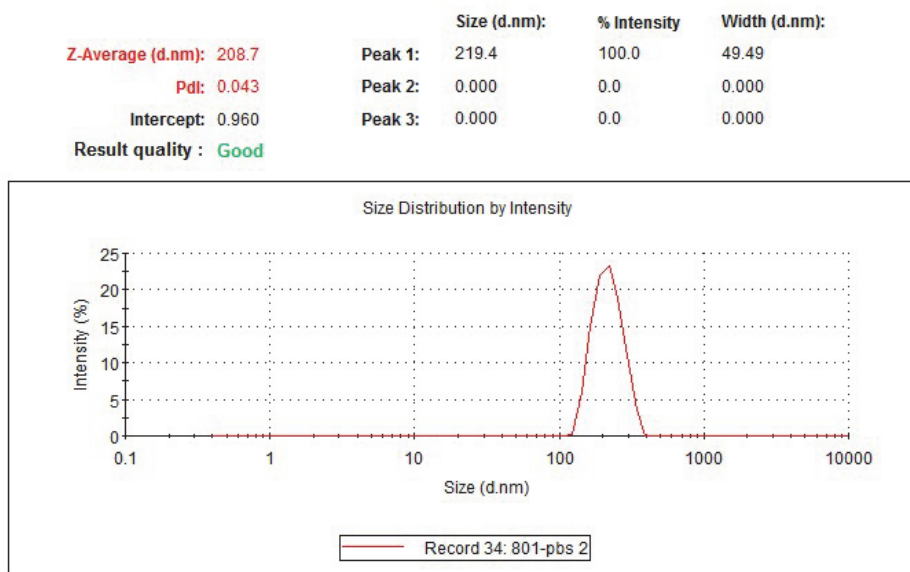


Fig. S13 A typical intensity particle size distribution for Fe₃O₄ MCNCs dispersed in PBS.

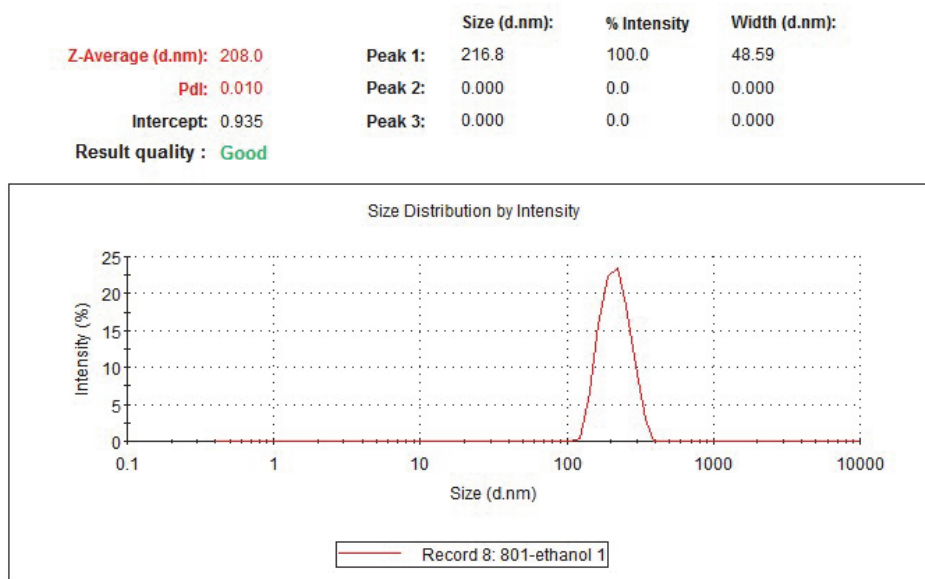


Fig. S14 A typical intensity particle size distribution for Fe₃O₄ MCNCs dispersed in ethanol.

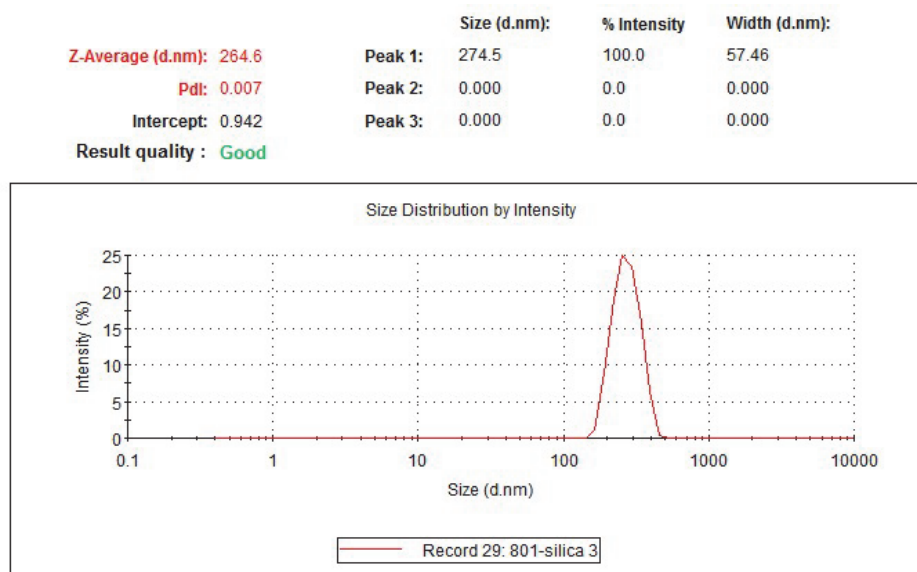


Fig. S15 A typical intensity particle size distribution for silica coated Fe_3O_4 MCNCs dispersed in water.