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Low-Frequency Noise in Multilayer MoS₂ Field-Effect Transistors: The Effect of High-k Passivation

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Minimizing the contact resistance change by thermal annealing

The effects of high-k dielectrics on MoS₂ FETs have been discussed in terms of material properties extracted from the device characteristics, such as the field-effect mobility.¹⁻³ However, it is not straightforward to determine the relationships between a high-k dielectric and μ_{FE} because the ²⁰ calculation of μ_{FE} does not take into account changes in the contact resistance.^{2, 3} During the ALD process used to deposit the Al₂O₃ on the multilayer MoS₂ film, the growth temperature may cause thermal annealing, which can affect the device characteristics, and in particular may significantly influence the contact resistance. To ensure that the deposition of the Al₂O₃ layer did not cause spurious changes in the device characteristics resulting from the temperature profile during the ALD process, ²⁵ the same thermal profile was applied to devices where Al₂O₃ was not grown by placing the structures in the reactor, and the growth precursors were not injected. The conditions in the reactor were ~ 7 × 10^{-2} Torr and 220°C, and the total process time was 10 hours. Before this thermal annealing process, the as-fabricated multilayer MoS₂ FETs exhibited Schottky contact behavior, as can be seen from the characteristics shown in Fig S1. After thermal annealing, however, the current in the multilayer MoS₂ transistor significantly increased and the device characteristics were consistent with Ohmic contact

behavior.



Fig S1. Output characteristics of the multilayer MoS_2 FET at a gate voltage of $V_{gs} = 80$ V before and ³ after the thermal annealing process.

Off-current increase phenomena due to the Al₂O₃ passivation

Fig S2(a) showed the change of the on current and the off-current in the several multilayer MoS₂ ¹⁰ FETs after the Al₂O₃ passivation. All devices that we measured showed two or three orders of magnitude increase of the off-current after the Al₂O₃ passivation. Due to the increase of the off-current, the on/off ratio was decreased as expressed in Fig S2(b). All these devices were thermally annealed before the Al₂O₃ passivation as mentioned earlier.



Fig S2. (a) On current, off-current, (b) and on/off ratio of the several multilayer MoS_2 FETs without and with the Al_2O_3 passivation.

Three-dimensional numerical simulations to calculate the gate capacitance

When extracting the field-effect mobilities from measurements of devices fabricated using 2-D materials – such as the graphene and the MoS₂ FETs reported here – the gate capacitance is often calculated assuming a parallel-plate capacitor model.⁴⁻⁶ However, more accurate calculations of the ¹⁰ gate capacitance with increased accuracy in the determination of μ_{FE} should account for the gate fringing field and the dielectric constant of the passivation layer.⁷

In order to compare the devices with and without the Al₂O₃ passivation layer, numerical simulations were carried out using COMSOL Multiphysics v4.3a. Fig S3(a) and (b) show cross-sectional schematic images of the simulated geometries of the devices with and without the Al₂O₃ passivation ¹⁵ layer.



Fig S3. Cross-sectional schematic images of the multilayer MoS₂ FETs (a) without and (b) with the Al₂O₃ passivation. The channel width was $W_{MoS2} = 2.3 \mu m$ and the channel length was $L_{MoS2} = 0.28 \mu m$. The thickness of the MoS₂ layer was $t_{MoS2} = 11.3 \text{ nm}$, the thickness of the Al₂O₃ layer was $t_{Al2O3} = 30 \text{ nm}$, and the thickness of the SiO₂ layer was $t_{SiO2} = 300 \text{ nm}$.

Fig S4(a) shows the three-dimensional (3-D) geometries that were used in the numerical simulations with the Al_2O_3 passivation layer. The electric potential (*V*) can be numerically calculated in the all over the region which is designed in the geometry of the simulation by solving the Poisson equation for ¹⁰ electrostatics:

$$\nabla^2 V = -\frac{\rho}{\varepsilon_0 \varepsilon_r} \tag{S1}$$

where ε_0 and ε_r are vacuum permittivity and relative permittivity, respectively, ρ is the charge density. According to the relation between *V* and electric field (*E*), the *E* can be also obtained:

$$E = -\nabla V \tag{S2}$$

Fig S4(b) and c show simulated electric potential distributions. According to the relation between the capacitance (*C*) and the energy for charging a capacitor (W_e), the capacitance can be calculated:

$$C = -\frac{Q^2}{2W_e}$$
(S3)

where Q is the total charge. The W_e can be expressed as:

$$W_e = \int_{\Omega} (\varepsilon_0 \varepsilon_r E \cdot E) dV \tag{S4}$$

By following the above process, the calculated gate capacitance was 1.87×10^{-16} F without Al₂O₃ passivation and 2.23×10^{-16} F with Al₂O₃ passivation. The difference between these two capacitances is 19.2%.



Fig S4. Simulated data from the 3-D electrostatics calculations of the device with the Al_2O_3 passivation layer. (a) Geometry of the multilayer MoS_2 FET. (b) Electric potential distribution in a 2-D plane and (c) a close-up of these data.

Raw LFN data

The raw data used to calculate the LFN spectra for the multilayer MoS₂ FETs are shown in Fig S5(a) (without) and Fig S5(b) (with) the Al₂O₃ layer. All of these noise data exhibit a 1/*f* dependence at all gate voltages. Due to the measurement limit of the noise spectral density, $S_{\rm I}$ (which was ~ 10^{-25} A²Hz⁻¹⁰), some data do not appear to follow the 1/*f* dependence. However, data in the range 10–20 Hz did follow the 1/*f* dependence. Therefore, we used data that lay within this frequency range.



Fig S5. Noise spectral density, S_{I} , as a function of frequency (a) without and (b) with the Al₂O₃ passivation layer at a range of gate voltages. 60-Hz noise and harmonics thereof are visible in the data.

In order to make sure that the low-frequency noise of the multilayer MoS_2 FETs follows the 1/f dependence, we extracted the frequency exponent (γ) by fitting the data to the Hooge's empirical equation:

$$\frac{S_I}{I_{ds}^2} = \frac{\alpha_H}{Nf^{\gamma}}$$
(S5)

where $\alpha_{\rm H}$ is the Hooge parameter, N is the total number of charge carriers, f is the frequency. The extracted γ values were in the range from ~ 0.9 to ~ 1.1 for both without and with Al₂O₃ passivation, which were close to the unity.

⁵ The drain current exponent (β) values can be extracted by fitting the data to the HMF equation :

$$\mathbf{S}_{\mathrm{I}} = \frac{\mathbf{q}\alpha_{\mathrm{H}}\mu\mathbf{V}_{\mathrm{ds}}}{\mathrm{fL}^{2}} \cdot \mathbf{I}_{\mathrm{ds}}$$
(S6)

which is the same equation (4) in the main text. According to the equation (S6), the S_I value can be proportional to the I_{ds} ($\beta \sim 1$) in the HMF dominant region. In the Fig S6(a), the β values were extracted as ~ 1.08 and ~ 0.91 without and with Al₂O₃, respectively. The regions that were selected for the ¹⁰ fittings are that the HMF models are dominant in the noise properties for both without and with Al₂O₃.

Fig S6(b) shows the Hooge parameter ($\alpha_{\rm H}$) versus the drain current without and with Al₂O₃. Basically, the $\alpha_{\rm H}$ values is more reasonable to the HMF model, so the meaningful values of $\alpha_{\rm H}$ are likely to placed in the HMF dominant regime. In the main text, the $\alpha_{\rm H}$ values for both without and with Al₂O₃ were obtained as ~ 2.5×10^{-3} . This value is very similar with the values in the HMF dominant regime ¹⁵ for both without and with Al₂O₃.



Fig S6. (a) The spectral density as a function of the drain current plotted in log scale is shown without and with the Al_2O_3 passivation layer. (b) Hooge parameter as a function of the drain current without and with the Al_2O_3 passivation layer.

Energy band diagrams

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Energy band diagrams for each material are shown in Fig S7. The work function of titanium of 4.3 eV was used as the gate metal work function. The electron affinity of MoS_2 was 4.0 eV and the band gap was 1.2 eV.^{4, 8}



Fig S7. Energy band diagram of the MoS₂ FET with the Al₂O₃ passivation layer.

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