

Electronic Supplementary Information

Ultra-High-Aspect-Orthogonal and Tunable Three Dimensional Polymeric Nanochannel Stack Array for BioMEMS Applications

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Visual verification of connection of PNSA structure. A PNSA was fabricated and a fluorescent dye, FSS (Fluorescein Sodium Salt), was filled in the structure. On the inverted microscope, the connection was visually confirmed by moving the microscope stage as shown in Figure S1 (See supporting video). While the stage was traveling 1.5 cm, the fluorescent signal from PNSA (O(100) nm opening) was continuously observed without any disconnection, confirming the connection of $10^4\sim 10^5$ aspect ratio nanochannel. The size of nanochannel was sought to be larger since the fluorescent signal diffused into the PDMS bulk.

Electrical verification of connection of PNSA structure. If the PNSA was disconnected in the middle, the ionic current level should be zero or much less than a calculation. As shown in Figure S2, the ionic currents with 100 mM KCl through PNSA of 1 cm and 3 cm were plotted. It showed that the conductivity was inversely proportional to the length of PNSA. In such case

e, the total cross-sectional area of PNSA was $\sim 200 \mu\text{m}^2$ ($\sim 1 \mu\text{m}^2 \times 200$ where “200” is the number of connected triangular nanochannels in PNSA). We measured the ionic current through a microchannel (the cross-sectional area was $15 \mu\text{m} \times 100 \mu\text{m} = 1,500 \mu\text{m}^2$ with the same length of PNSA and 100 mM KCl) as $\sim 800 \text{ nA}$ at 3 V. While the ionic current through PNSA of 1 cm length should be $\sim 106 \text{ nA}$ by the simple comparison of cross-sectional area, we obtained the value as $\sim 90 \text{ nA}$ experimentally. Those calculated and experimental current values could be regarded as approximately the same, considering the small variation of the cross-sectional area of PNSA and the experimental measurement error. These two experiments clearly demonstrated that the channel structure connected all along the entire length of PNSA.

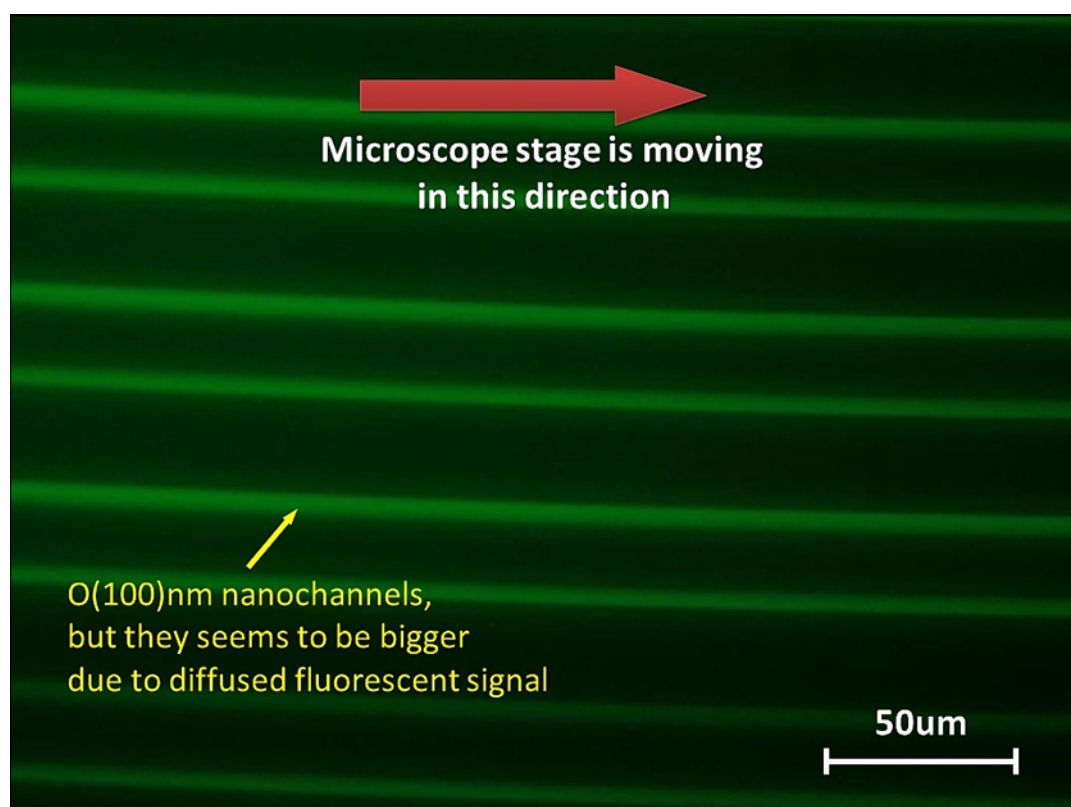


Figure S1

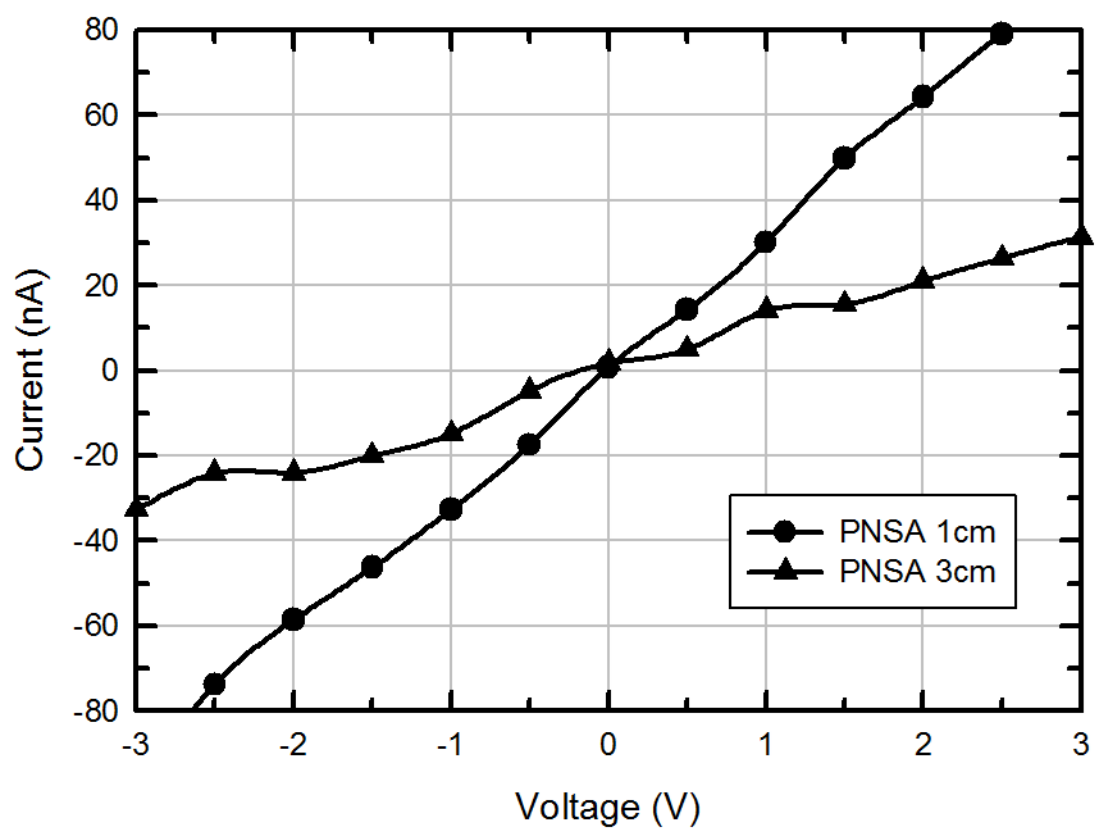


Figure S2