

Supporting Information

Solution-Processed Molybdenum Oxide Treated Silver Nanowire Network: A Highly
Conductive Transparent Conducting Electrode with Superior Mechanical and Hole
Injection Properties

*Jung-Hao Chang,^a Kai-Ming Chiang,^a Hao-Wei Kang,^a Wei-Jung Chi,^a Jung-Hung Chang,^b
Chih-I Wu^b and Hao-Wu Lin^{*a}*

^a Department of Materials Science and Engineering, National Tsing Hua University,
Hsinchu 300, Taiwan, ^b Department of Electrical Engineering and Graduate Institute
of Photonics and Optoelectronics, National Taiwan University, Taipei 106, Taiwan.

Contents	page
AFM image of s-MoO _x -treated AgNW annealed in N ₂ : Figure S1	S2
SEM image of s-MoO _x -treated AgNW annealed in air: Figure S2	S2
Optical properties of pure e-MoO _x and s-MoO _x on glass substrates: Figure S3 and Table S1	S3
XPS and UPS results of MoO _x -treated AgNW: Figure S4 and S5	S4 -5
XPS and UPS results of MoO _x on glass substrates: Figure S6 and S7	S6 - 7
Devices performance of MoO _x -treated-ITO-based OLEDs: Figure S8 and Table S2	S8

AFM image of s-MoO_x-treated AgNW annealed in N₂

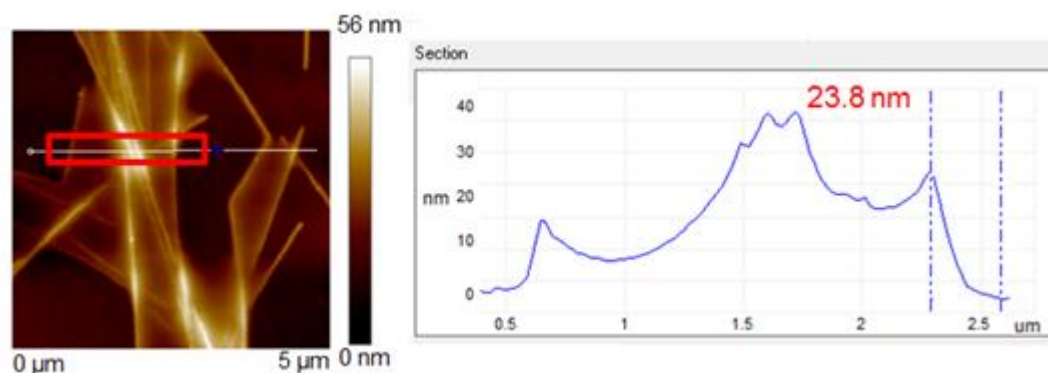


Figure S1. AFM topography image and height line profile in red box of s-MoO_x-treated AgNW annealed in N₂ (20 mg/mL).

SEM image of s-MoO_x-treated AgNW annealed in air

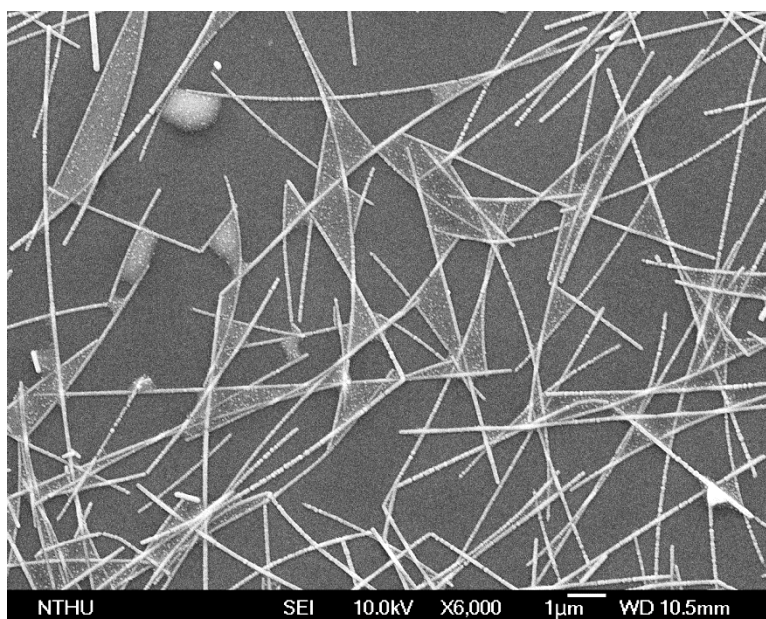


Figure S2. SEM image of s-MoO_x-treated AgNW annealed in air.

Optical properties of pure e-MoO_x and s-MoO_x on glass substrates

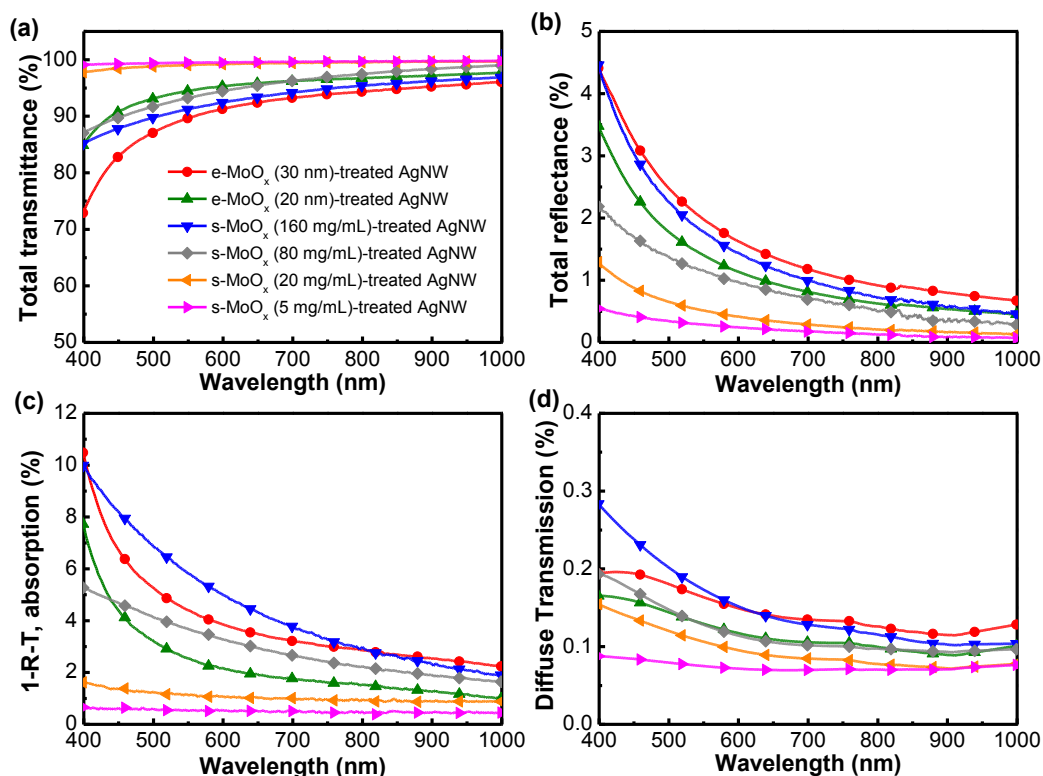


Figure S3. (a) Total transmittance (T), (b) total reflectance (R), (c) absorption ($1 - R - T$) and (d) diffuse transmission of pure e-MoO_x and s-MoO_x on glass substrates. The s-MoO_x were annealed in N₂ atmosphere.

Table S1. Parameters of AgNW electrodes for various preparation methods.

	Average total transmittance (%), [@ 550 nm]	Average total reflectance (%)	Average absorption ($1 - R - T$, %)	Haze value (%)
e-MoO_x (30 nm)	91.4, [89.8]	1.86	4.86	0.14
e-MoO_x (20 nm)	94.9, [94.5]	1.11	2.83	0.11
s-MoO_x (160 mg/mL)	93.3, [92.3]	1.56	4.81	0.15
s-MoO_x (80 mg/mL)	94.7, [94.3]	0.85	2.93	0.12
s-MoO_x (20 mg/mL)	98.7, [98.8]	0.33	0.97	0.09
s-MoO_x (5 mg/mL)	99.2, [99.1]	0.21	0.59	0.07

The s-MoO_x-treated samples were annealed in N₂ atmosphere.

XPS and UPS results of MoO_x-treated AgNW

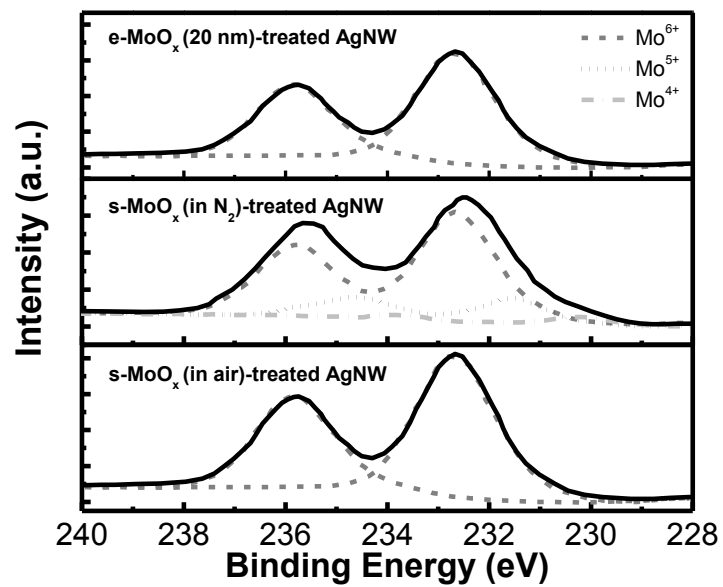


Figure S4. Mo 3d XPS spectra of e-MoO_x (20 nm)-treated AgNW, s-MoO_x (in N₂)-treated AgNW and s-MoO_x (in air)-treated AgNW.

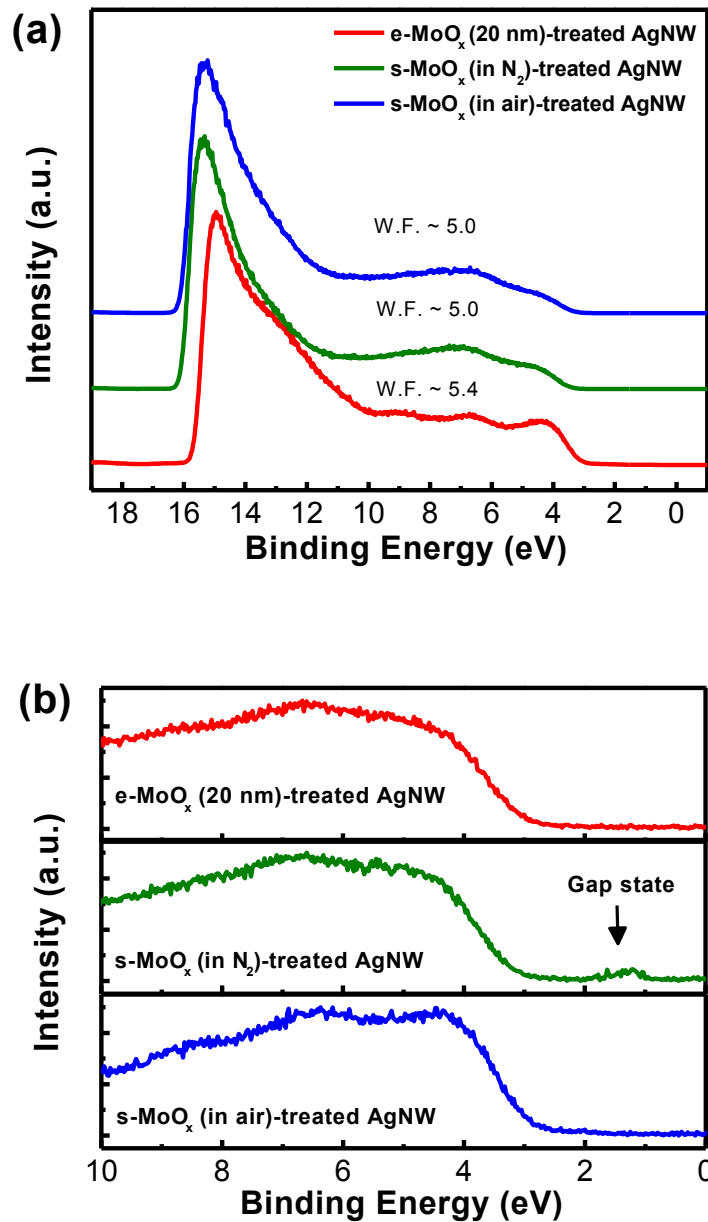


Figure S5. MoO_x layers by vacuum deposition (red line)-treated AgNW, s-MoO_x annealed in glove box (green line)-treated AgNW and s-MoO_x annealed in air (blue line)-treated AgNW: (a) UPS secondary-electron valence spectra and (b) the oxygen vacancy gap states of valence scans.

XPS and UPS results of MoO_x on glass substrates

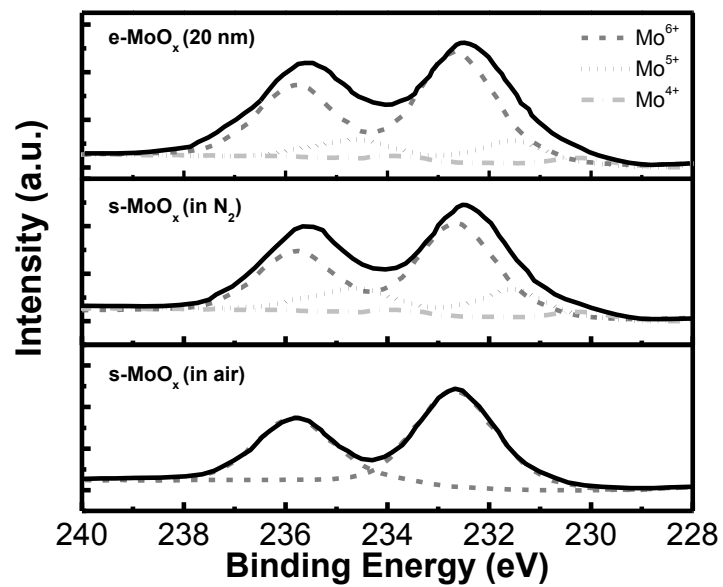


Figure S6. Mo 3d XPS spectra of e-MoO_x (20 nm), s-MoO_x (in N₂) and s-MoO_x (in air).

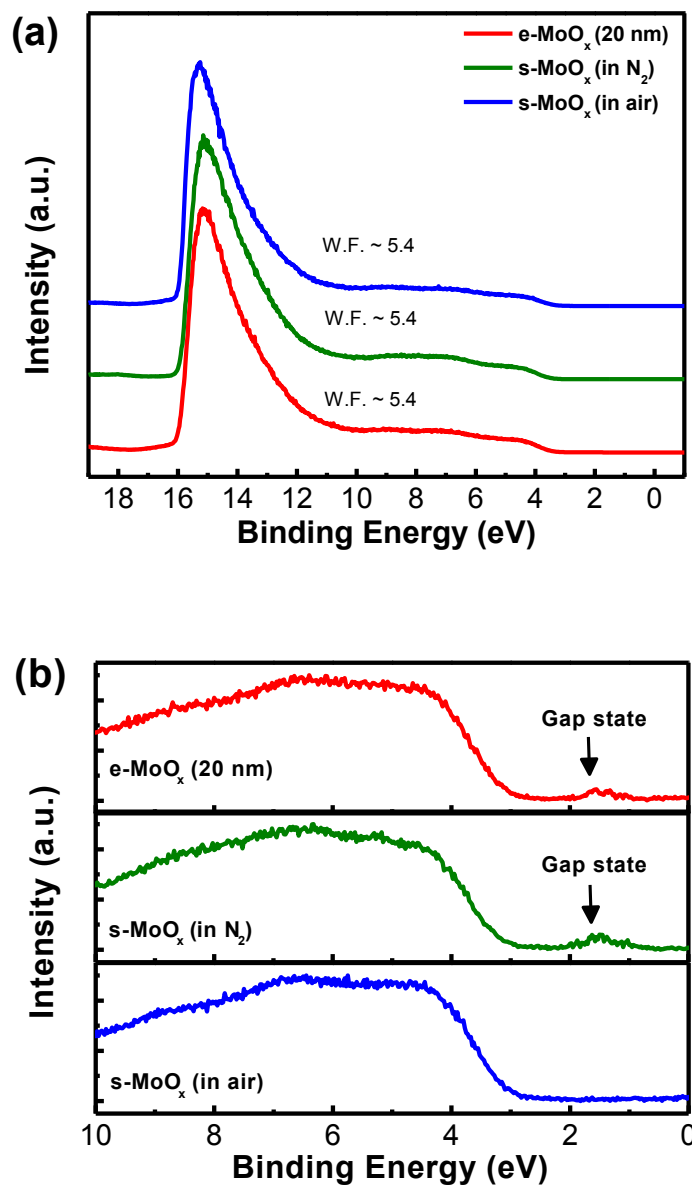


Figure S7. MoO_x layers by vacuum deposition (red line), s-MoO_x annealed in glove box (green line) and s-MoO_x annealed in air (blue line): (a) UPS secondary-electron valence spectra and (b) the oxygen vacancy gap states of valence scans.

Devices performance of MoO_x-treated-ITO-based OLEDs

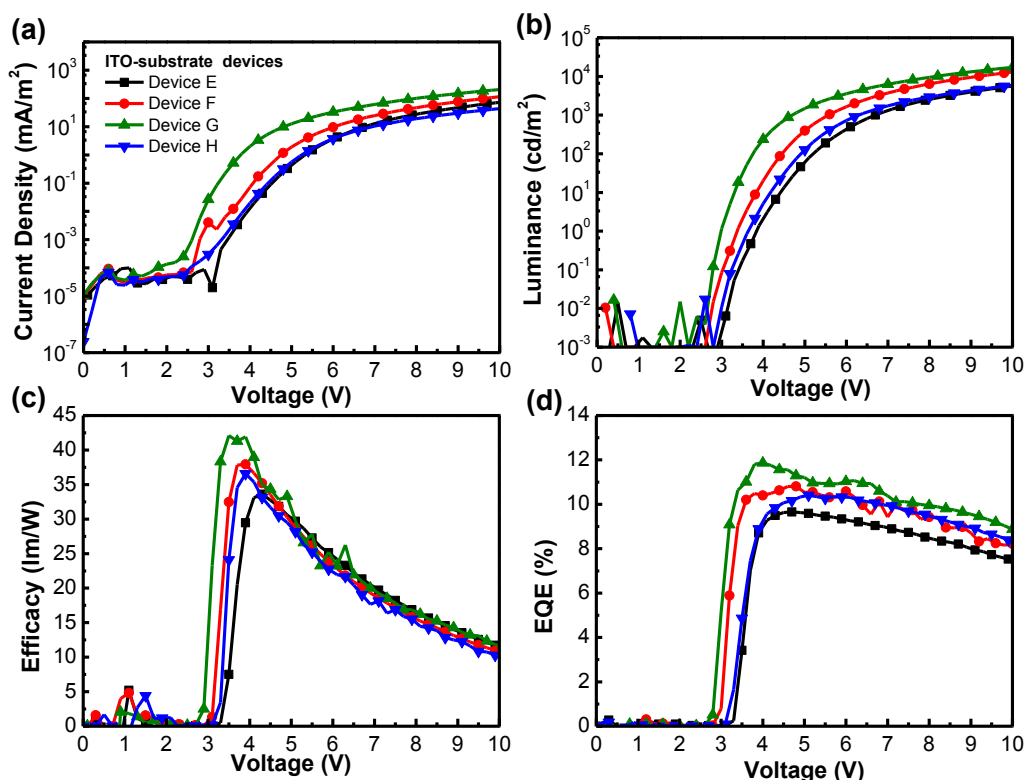


Figure S8. (a) Current density-voltage characteristics, (b) luminance-voltage characteristics, (c) power efficacy-luminance characteristics and (d) external quantum efficiency-luminance characteristics of MoO_x-treated-ITO-based OLEDs. The device structure was configured as follows: **(Device E)** ITO, **(Device F)** ITO/e-MoO_x (20 nm), **(Device G)** ITO/s-MoO_x (annealed in N₂) and **(Device H)** ITO/s-MoO_x (annealed in air) / HAT-CN (10 nm) / NPB:HAT-CN (1.5%, 185 nm) / CBP (5 nm) / CBP:Ir(ppy)₃ (8%, 20 nm) / TmPyPB (20 nm) / CsF (1 nm) / Al.

Table S2. Performance of MoO_x-treated-ITO-based OLEDs with various preparation methods.

MoO _x -treated-ITO-based	Turn on voltage (0.1 cd/m ²)	Power efficacy (lm/W)	External quantum efficiency (%)
		@ max, 100 cd/m ² , 1000 cd/m ²	
ITO	3.4 V	33.6, 31.8, 21.2	9.6, 9.6, 8.3
e-MoO _x (20 nm)	3.1 V	37.9, 36.6, 24.9	10.8, 10.5, 9.2
s-MoO _x (Annealed in N ₂)	2.9 V	42.1, 41.2, 29.7	11.8, 11.2, 10.1
s-MoO _x (Annealed in air)	3.3 V	36.6, 34.5, 22.5	10.4, 10.1, 9.1