

Towards a General Solid Phase Approach for the Iterative Synthesis of Conjugated Oligomers Using a Germanium Based Linker – First Solid Phase Synthesis of an Oligo-(triarylamine)

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2-Bromo-3-(*n*-hexyl)thiophene **6.**¹ To a solution of 3-(*n*-hexyl)thiophene (**11**, 2.97 g, 17.6 mmol) in glacial acetic acid (8.7 mL) was added *N*-bromosuccinimide (3.11 g, 17.6 mmol) under N₂. The mixture was left to stir at RT for 24 h before partitioning between sat. NaHCO₃ (aq) (50 mL) and ether (50 mL). After evolution of gas ceased the aqueous layer was extracted with ether (2×50 mL), the organic fractions were combined, dried (MgSO₄) and the solvent removed *in vacuo*. The residue was purified by FC (pentane) to afford bromide **6** as a colourless oil (4.37 g, 99%). R_f (pentane) 0.80; ¹H NMR (250 MHz, CDCl₃): δ 0.88 (t, J = 6, 3H), 1.20-1.40 (6H), 1.57 (m, 2H), 2.55 (t, J = 7.5, 2H), 6.78 (d, J = 5.5, 1H), 7.17 (d, J = 5.5, 1H); MS (EI+) *m/z* 246 (M⁺); HRMS (EI+) calcd. for C₁₀H₁₅BrS (M⁺) 246.0078, found 246.0077.

Triethyl-[3-(*n*-hexyl)thiophen-2-yl]silane **1b.** According to general procedure A, bromide **6** (275 mg, 1.11 mmol), *n*-BuLi (1.04 mL, 1.17 M, 1.22 mmol) in hexanes, and triethylchlorosilane (373 μL, 2.22 mmol) gave silylthiophene **1b** as a colourless oil (260 mg, 83%). R_f 0.70 (pentane); ¹H NMR (250 MHz, CDCl₃): δ 0.78-1.01 (18H), 1.22-1.41 (6H), 1.59 (m, 2H), 2.64 (t, J = 7.5, 2H), 7.05 (d, J = 4.5, 1H), 7.47 (d, J = 4.5, 1H); ¹³C NMR (62.8 MHz, CDCl₃) δ 4.7 (t, 3C), 7.5 (q, 3C), 14.1 (q), 22.7 (t), 29.5 (t), 31.4 (t), 31.8 (t), 31.8 (t), 129.4 (s), 129.7 (d), 130.1 (d), 150.7 (s); IR (neat) 2955-2875 (C-H), 1512, 1458, 1416, 1402, 1378, 1238, cm⁻¹; MS (EI+) *m/z* 282 (M⁺); HRMS calcd. for C₁₆H₃₀SSi (M⁺) 282.1838, found 282.1837; Anal. calcd. for C₁₆H₃₀SSi: C 68.0, H 10.7, S 11.4, found C 68.2, H 10.8, S 11.5.

tert-Butyl-[3-(*n*-hexyl)thiophen-2-yl]dimethylsilane **1c.** According to general procedure A, bromide **6** (275 mg, 1.11 mmol), *n*-BuLi (1.04 mL, 1.17 M, 1.22 mmol) in hexanes, and *tert*-butylchlorodimethylsilane (335 mg, 2.22 mmol) gave silylthiophene **1c** as a colourless oil (238 mg, 76%). R_f 0.75 (pentane); ¹H NMR (250 MHz, CDCl₃): δ 0.33 (s, 6H), 0.85-0.92 (12H), 1.23-1.38 (6H), 1.57 (m, 2H), 2.66 (t, J = 8, 2H), 7.05 (d, J = 5, 1H), 7.47 (d, J = 5, 1H); ¹³C NMR (62.8 MHz, CDCl₃) δ -3.6 (q, 2C), 14.1 (q), 17.9 (s), 22.6 (t), 26.8 (q, 2C), 29.6 (t), 31.8 (t, 2C), 31.9 (t), 118.9 (s), 129.8 (d), 130.1 (d), 151.1 (s); IR (neat) 2960-2855 (C-H), 1513, 1464, 1403, 1362, 1250 [Si(CH₃)_n] cm⁻¹; MS (EI+) *m/z* 282 (M⁺); HRMS calcd. for C₁₆H₃₀SSi (M⁺) 282.1838, found 282.1833; Anal. calcd. for C₁₆H₃₀SSi: C 68.0, H 10.7, S 11.4, found C 68.0, H 10.8, S 11.4.

4-{2-[Diethyl-(4-methoxyphenyl)germanyly]ethyl}phenol **8b.** According to general procedure B, 4-{2-dichloro-(4-methoxyphenyl)germanyly]ethyl}phenol (**7**)² (272 mg, 730 μmol) and EtMgBr (3.63 mL, 2.0 M, 7.26 mmol) in THF gave diethylgermane **8b** as a pale yellow oil (195 mg, 74%). R_f 0.55 (petrol/EtOAc, 3/1); ¹H NMR (250 MHz, CDCl₃): δ 0.82-1.15 (10H); 1.20 (m, 2H), 2.54 (m, 2H), 3.74 (s, 3H), 4.57 (broad s, 1H), 6.66 (d, J = 8.5, 2H), 6.85 (d, J = 8.5, 2H), 6.97 (d, J = 8.5, 2H), 7.29 (d, J = 8.5, 2H); ¹³C NMR (62.8 MHz, CDCl₃) δ 4.8 (t, 2C), 9.0 (q, 2C), 14.5 (t), 30.3 (t), 55.1 (q), 113.9 (d, 2C), 115.2 (d, 2C), 128.9 (d, 2C), 130.2 (s), 135.2 (d, 2C), 137.4 (s), 153.5 (s), 159.8 (s); IR (neat) 3402 (broad, O-H), 3020-2835 (C-H), 1612, 1593, 1568, 1512, 1499, 1461, 1337, 1279, 1246 cm⁻¹; MS (EI+) *m/z* 360 (M⁺); HRMS calcd. for C₁₉H₂₆Ge⁷⁴O₂ (M⁺) 360.1145, found 360.1147.

4-{2-[Diisopropyl-(4-methoxyphenyl)germanyly]ethyl}phenol **8c.** According to general procedure B, 4-{2-dichloro-(4-methoxyphenyl)germanyly]ethyl}phenol (**7**)² (272 mg, 730 μmol) and isopropyl magnesium chloride (3.63 mL, 2.0 M, 7.26 mmol) in THF gave di-*iso*-propylgermane **8c** as a pale yellow oil (150 mg, 53%). R_f 0.55 (petrol/EtOAc, 3/1); ¹H NMR (250 MHz, CDCl₃): δ 1.04 (d, J = 7.5, 6H), 1.07 (d, J = 7.5, 6H), 1.25 (m, 2H), 1.46 (sept, J = 7.5, 2H), 2.62 (m,

2H), 3.74 (s, 3H), 4.71 (broad s, 1H), 6.68 (d, J = 8.5, 2H), 6.85 (d, J = 9, 2H), 7.01 (d, J = 8.5, 2H), 7.29 (d, J = 9, 2H); ^{13}C NMR (62.8 MHz, CDCl_3) δ 12.5 (t), 14.2 (d, 2C), 19.5 (q, 2C), 19.6 (q, 2C), 30.7 (t), 55.0 (q), 113.7 (d, 2C), 115.3 (d, 2C), 128.5 (s), 128.8 (d, 2C), 135.8 (d, 2C), 137.8 (s), 153.5 (s), 159.7 (s); IR (neat) 3402 (broad, O-H), 3020-2861 (C-H), 1612, 1592, 1568, 1513, 1499, 1463, 1365, 1278, 1246 cm^{-1} ; MS (ES-) m/z 387 ((M-H) $^-$); HRMS (EI+) calcd. for $\text{C}_{21}\text{H}_{30}\text{Ge}^{74}\text{O}_2$ (M^+) 388.1458, found 388.1466.

4-[2-[(4-Methoxyphenyl)diphenylgermany]ethyl]phenol 8d. According to general procedure B, *4-[2-dichloro-(4-methoxyphenyl)germany]ethyl]phenol (7)*² (275 mg, 738 μmol) and phenyl magnesium bromide (2.47 mL, 3.0 M, 7.41 mmol) in Et_2O gave diphenylgermane **8d** as a pale yellow oil (310 mg, 92%). R_f 0.30 (petrol/EtOAc, 3/1); ^1H NMR (250 MHz, CDCl_3): δ 1.79 (m, 2H), 2.79 (m, 2H), 3.84 (s, 3H), 5.00 (broad s, 1H), 6.74 (d, J = 8.5, 2H), 6.97 (d, J = 8.5, 2H), 7.07 (d, J = 8.5, 2H), 7.37-7.55 (12H); ^{13}C NMR (62.8 MHz, CDCl_3) δ 16.5 (t), 21.6 (q, 2C), 30.3 (t), 55.2 (q), 114.2 (d, 2C), 115.3 (d, 2C), 127.6 (s), 128.3 (d, 4C), 129.0 (d, 2C), 135.0 (d, 4C), 136.3 (d, 2C), 137.0 (s, 2C), 137.3 (s), 153.6 (s), 160.4 (s); IR (neat) 3407 (broad, O-H), 3020-2835 (C-H), 1611, 1592, 1567, 1513, 1500, 1442, 1430, 1337, 1281, 1247 cm^{-1} ; MS (EI+) m/z 456 (M^+); HRMS (EI+) calcd. for $\text{C}_{27}\text{H}_{26}\text{Ge}^{74}\text{O}_2$ (M^+) 456.1143, found 456.1145.

4-[2-[(4-Methoxyphenyl)-di-*para*-tolylgermany]ethyl]phenol 8e. According to general procedure B, *4-[2-dichloro-(4-methoxyphenyl)germany]ethyl]phenol (7)*² (186 mg, 499 μmol) and the Grignard reagent formed between Mg (120 mg, 5.00 mmol) and 4-bromotoluene (855 mg, 5.00 mmol) gave di-*para*-tolylgermane **8e** as a yellow oil (222 mg, 92%). R_f 0.40 (petrol/EtOAc, 3/1); ^1H NMR (250 MHz, CDCl_3): δ 1.76 (m, 2H), 2.36 (s, 6H), 2.74 (m, 2H), 3.81 (s, 3H), 4.64 (broad s, 1H), 6.71 (d, J = 8.5, 2H), 6.92 (d, J = 8.5, 2H), 7.04 (d, J = 8.5, 2H), 7.19 (d, J = 8, 4H), 7.38 (d, J = 8, 4H), 7.40 (d, J = 8.5, 2H); ^{13}C NMR (62.8 MHz, CDCl_3) δ 16.6 (t), 21.6 (q, 2C), 30.4 (t), 55.2 (q), 114.2 (d, 2C), 115.3 (d, 2C), 128.2 (s), 129.0 (d, 2C), 129.2 (d, 4C), 133.8 (s, 2C), 135.0 (d, 4C), 136.3 (d, 2C), 137.1 (s), 138.8 (s, 2C), 153.6 (s), 160.3 (s); IR (neat) 3409 (broad, O-H), 3015-2860 (C-H), 1593, 1568, 1512, 1442, 1392, 1281, 1247 cm^{-1} ; MS (EI+) m/z 484 (M^+); HRMS (EI+) calcd. for $\text{C}_{29}\text{H}_{30}\text{Ge}^{74}\text{O}_2$ (M^+) 484.1458, found 484.1446; Anal. calcd. for $\text{C}_{29}\text{H}_{30}\text{GeO}_2$: C 72.1, H 6.3, found C 72.6, H 6.1.

{2-[4-(2-Ethoxyethoxy)phenyl]ethyl}diethyl-(4-methoxyphenyl)germane **9b.** According to general procedure C, phenol **8b** (150 mg, 41.8 μmol), 2-chlorodiethyl ether (100 μL , 911 μmol), TBAI (15.5 mg, 42.0 μmol) and caesium carbonate (222 mg, 629 μmol) gave ether **9b** as a pale yellow oil (163 mg, 90%). R_f 0.30 (petrol/EtOAc, 9/1); ^1H NMR (250 MHz, CDCl_3): δ 0.91-1.11 (10H), 1.22-1.32 (5H), 2.64 (m, 2H), 3.61 (q, J = 7, 2H), 3.79 (t, J = 4.5, 2H), 3.82 (s, 3H), 4.10 (t, J = 4.5, 2H), 6.85 [d, J = 8.5, 2H], 6.93 [d, J = 8.5, 2H], 7.10 [d, J = 8.5, 2H], 7.37 [d, J = 8.5, 2H]; ^{13}C NMR (62.8 MHz, CDCl_3) δ 4.8 (t, 2C), 9.0 (q, 1C), 14.4 (t, 1C), 15.2 (q, 1C), 30.3 (t, 1C), 55.0 (q, 1C), 66.9 (t, 1C), 67.6 (t, 1C), 69.1 (t, 1C), 113.8 (d, , 2C), 114.6 (d, 2C), 128.7 (d, 2C), 130.0 (s, 1C), 135.1 (d, 2C), 137.4 (s, 1C), 157.0 (s, 1C), 159.8 (s, 1C); IR (neat) 3030-2870 (C-H), 1611, 1593, 1568, 1511, 1500, 1456, 1374, 1279, 1246 cm^{-1} ; MS (EI+) m/z 432 (M^+); HRMS calcd. for $\text{C}_{23}\text{H}_{34}\text{Ge}^{74}\text{O}_3$ (M^+) 432.1720, found 432.1722.

{2-[4-(2-Ethoxyethoxy)phenyl]ethyl}diisopropyl-(4-methoxyphenyl)germane **9c.** According to general procedure C, phenol **8c** (115 mg, 297 μmol), 2-chlorodiethyl ether (71.0 μL , 647 μmol), TBAI (11.0 mg, 29.7 μmol) and caesium carbonate (159 mg, 451 μmol) gave ether **9c** as a pale yellow oil (105 mg, 77%). R_f 0.30 (petrol/EtOAc, 9/1); ^1H NMR (250 MHz, CDCl_3): δ 1.12 (d, J = 7.5, 6H), 1.16 (d, J = 7.5, 6H), 1.25 (t, J = 7, 3H), 1.34 (m, 2H), 1.54 (sept, J = 7.5, 2H), 2.70 (m, 2H), 3.61 (q, J = 7, 2H), 3.79 (t, J = 4.5, 2H), 3.82 (s, OCH_3 , 3H), 4.11 (t, J = 4.5, 2H), 6.87 (d, J = 8.5, 2H), 6.93 (d, J = 9, 2H), 7.13 (d, J = 8.5, 2H), 7.37 (d, J = 9, 2H); ^{13}C NMR (62.8 MHz, CDCl_3) δ 12.5 (t, 1C), 14.2 (d,

2C), 15.2 (q, 1C), 19.6 (q, 2C), 19.6 (q, 2C), 30.7 (t, 1C), 55.0 (q, 1C), 66.9 (t, 1C), 67.6 (t, 1C), 69.1 (t, 1C), 113.7 (d, 2C), 114.6 (d, 2C), 128.4 (s, 1C), 128.6 (d, 2C), 135.8 (d, 2C), 137.9 (s, 1C), 157.0 (s, 1C), 159.8 (s, 1C); IR (neat) 3025-2860 (C-H), 1610, 1593, 1567, 1510, 1500, 1461, 1372, 1298, 1279, 1247 cm⁻¹; MS (EI+) *m/z* 459 ((M-H)⁺); HRMS calcd. for C₂₅H₃₈Ge⁷⁴O₃ (M⁺) 460.2033, found 460.2023.

{2-[4-(2-Ethoxyethoxy)phenyl]ethyl}-(4-methoxyphenyl)diphenylgermane 9d. According to general procedure C. phenol **8d** (124 mg, 272 µmol), 2-chlorodiethyl ether (65.0 µL, 592 µmol), TBAI (10.0 mg, 27.1 µmol) and caesium carbonate (143 mg, 405 µmol) gave ether **9d** as a pale yellow oil (115 mg, 80%). R_f 0.75 (petrol/EtOAc, 3/1); ¹H NMR (250 MHz, CDCl₃): δ 1.25 (t, *J* = 7, 3H), 1.82 (m, 2H), 2.77 (m, 2H), 3.60 (q, *J* = 7, 2H), 3.78 (t, *J* = 5.5, 2H), 3.82 (s, 3H), 4.10 (t, *J* = 5.5, 2H), 6.83 (d, *J* = 8.5, 2H), 6.94 (d, *J* = 8.5, 2H), 7.08 (d, *J* = 8.5, 2H), 7.34-7.52 (CH₃OC(=CH)CH₂, 2×CH=CHCH=CHCH₂, m, 12H); ¹³C NMR (62.8 MHz, CDCl₃) δ 15.3 (q, 1C), 16.4 (t, 1C), 30.3 (t, 1C), 55.1 (q, 1C), 66.8 (t, 1C), 67.6 (t, 1C), 69.1 (t, 1C), 114.1 (d, 2C), 114.7 (d, 2C), 127.5 (s, 1C), 128.3 (d, 4C), 128.7 (d, 2C), 135.0 (d, 4C), 128.9 (d, 2C), 136.3 (d, 2C), 137.0 (s, 2C), 137.3 (s, 1C), 157.1 (s, 1C), 160.4 (s, 1C); IR (neat) 3010-2870 (C-H), 1610, 1593, 1567, 1510, 1456, 1430, 1372, 1281, 1247 cm⁻¹; MS (EI+) *m/z* 528 (M⁺); HRMS (EI+) calcd. for C₃₁H₃₄Ge⁷⁴O₃ (M⁺) 528.1720, found 528.1717.

{2-[4-(2-Ethoxyethoxy)phenyl]ethyl}-(4-methoxyphenyl)di-*p*-tolylgermane 9e. According to general procedure C. phenol **8e** (9.57 g, 19.8 mmol), 2-chlorodiethyl ether (4.56 mL, 41.5 mmol), TBAI (739 mg, 2.00 mmol) and caesium carbonate (14.1 g, 40.0 mmol) gave:

Ether 9e as a colourless oil (7.81 g, 71%): R_f 0.55 (petrol/EtOAc, 9/1); ¹H NMR (250 MHz, CDCl₃): δ 1.24 (t, *J* = 7, 3H), 1.76 (m, 2H), 2.36 (s, 6H), 2.74 (m, 2H), 3.59 (q, *J* = 7, 2H), 3.77 (t, *J* = 5.5, 2H), 3.81 (s, 3H), 4.09 (q, *J* = 5.5, 2H), 6.82 (d, *J* = 8.5, 2H), 6.92 (d, *J* = 8.5, 2H), 7.07 (d, *J* = 8.5, 2H), 7.18 (d, *J* = 8, 4H), 7.38 (d, *J* = 8, 4H), 7.40 (d, *J* = 8.5, 2H); ¹³C NMR (62.8 MHz, CDCl₃) δ 15.3 (q), 16.6 (t), 21.6 (q, 2C), 30.4 (t), 55.1 (q), 66.9 (t), 67.6 (t), 69.1 (t), 114.1 (d, 2C), 114.7 (d, 2C), 128.0 (s), 128.8 (d, 2C), 129.1 (d, 4C), 133.8 (s, 2C), 135.0 (d, 4C), 136.3 (d, 2C), 137.2 (s), 138.7 (s, 2C), 157.0 (s), 160.4 (s); IR (neat) 3010-2925 (C-H), 1593, 1567, 1510, 1454, 1392, 1281, 1247 cm⁻¹; MS (EI+) *m/z* 556 (M⁺); HRMS (EI+) calcd. for C₃₃H₃₈Ge⁷⁴O₃ (M⁺) 556.2033, found 556.2042.

*Bis-(4-{2-[(4-methoxyphenyl)-di-*p*-tolylgermanyl]ethyl}phenoxy)methane*[§] as white needles (1.94 g, 20%). Mp 43.0-44.5 °C; R_f 0.50 (petrol/EtOAc, 3/1); ¹H NMR (250 MHz, CDCl₃): δ 1.77 (m, 4H), 2.37 (s, 12H), 2.76 (m, 4H), 3.82 (s, 6H), 5.66 (s, 2H), 6.93 (d, *J* = 9, 4H), 7.00 (d, *J* = 8.5, 4H), 7.10 (d, *J* = 8.5, 4H), 7.20 (d, *J* = 8, 8H), 7.36-7.42 (12H); ¹³C NMR (62.8 MHz, CDCl₃) δ 16.7 (t, 2C), 21.7 (q, 4C), 30.7 (t, 2C), 55.2 (q, 2C), 91.7 (t), 114.3 (d, 4C), 116.7 (d, 4C), 128.0 (s, 2C), 128.8 (d, 4C), 129.0 (d, 8C), 133.9 (s, 4C), 135.1 (d, 8C), 136.4 (d, 4C), 138.8 (s, 4C), 139.0 (s, 2C), 155.4 (s, 2C), 160.5 (s, 2C); IR (CH₂Cl₂ cell) 3015-2920 (C-H), 1593, 1568, 1509, 1464, 1442, 1281, 1247, 1209 cm⁻¹; MS (EI+) *m/z* 978 (M-2H⁺); HRMS calcd. for C₅₉H₆₀Ge⁷⁴O₄ (M⁺) 980.2915, found 980.2919; Anal. calcd. for C₅₉H₆₀Ge₂O₄: C 72.4, H 6.4, found C 72.5, H 6.4.

{2-[4-(2-Ethoxy)phenyl]ethyl}diethyl-[4-(*n*-hexyl)thiophen-2-yl]germane 10b. To germyl-*p*-anisole **9b** (161 mg, 374 µmol) was added HCl (5.00 mL, 1.0 M, 5.00 mmol) in Et₂O and the reaction mixture left to stir for 1.5 h. The solvent was then removed *in vacuo* to give the crude germyl chloride as a brown oil. In a separate flask, a solution of LDA (925

[§] This acetal dimer is formed readily under the Williamson etherification reactions conditions if CH₂Cl₂ is carried through from the previous step (as happened in this reaction). The reaction of phenolates with CH₂Cl₂ in this fashion has been reported previously. See ref 3 (pp47).

μL , 2.0 M, 1.85 mmol) in hexanes/THF/ethylbenzene (6/5/3) was added dropwise to a degassed solution of 3-(*n*-hexyl)thiophene (311 mg, 1.85 mmol) in THF (3 mL) at -50 °C. This solution was warmed to -40 °C, stirred for 40 min at this temperature and recooled to -50 °C before being transferred by cannula to a degassed solution of the crude germyl chloride in THF (2mL) at -50 °C. The resulting mixture was stirred for 1 h at -40 °C, warmed to RT and stirred for a further 1 h. After quenching with sat. NH₄Cl (aq) (100 mL), the mixture was extracted with Et₂O (3 × 100 mL), the combined organic extracts dried (MgSO₄) and the solvent removed *in vacuo*. The residue was purified by FC (petrol/EtOAc, 19/1) to give diethylgermylthiophene **10b** as a yellow oil (132 mg, 72%). R_f 0.40 (petrol/EtOAc, 9/1); ¹H NMR (250 MHz, CDCl₃): δ 0.85 (t, J = 7, 3H), 0.90–1.37 (21H), 1.62 (t, J = 7.5, 2H), 2.59–2.72 (4H), 3.59 (q, J = 7, 2H), 3.78 (t, J = 5, 2H), 4.09 (t, J = 5, 2H), 6.83 (d, J = 8.5, 2H), 6.96 (s, 1H), 7.06 (s, 1H), 7.11 (d, J = 8.5, 2H); ¹³C NMR (62.8 MHz, CDCl₃) δ 6.0 (t, 2C), 8.9 (q, 2C), 14.1 (q), 15.2 (q), 15.5 (t), 22.7 (t), 29.2 (t), 30.1 (t), 30.2 (t), 30.7 (t), 31.7 (t), 66.8 (t), 67.5 (t), 69.1 (t), 114.6 (d, 2C), 124.5 (d), 128.7 (d, 2C), 134.5 (d), 136.8 (s), 139.6 (s), 144.5 (s), 157.0 (s); IR (neat) 2930–2870 (C-H), 1611, 1584, 1511, 1456, 1425, 1377, 1298, 1246 cm⁻¹; MS (EI+) *m/z* 492 (M⁺); HRMS (EI+) calcd. for C₂₆H₄₂Ge⁷⁴O₂S (M⁺) 492.2117, found 492.2103.

{2-[4-(2-Ethoxyethoxy)phenyl]ethyl}-[4-(*n*-hexyl)thiophen-2-yl]di-*iso*-propylgermane **10c.** To germyl-*p*-anisole **9c** (110 mg, 239 μmol) was added HCl (5.0 mL, 1.0 M, 5.0 mmol) in Et₂O and the reaction left to stir for 2.5 h. The solvent was then removed *in vacuo* to give crude germyl chloride as a brown oil. In a separate flask, a solution of LDA (600 μL , 2.0 M, 1.20 mmol) in hexanes/THF/ethylbenzene (6/5/3) was added dropwise to a degassed solution of 3-(*n*-hexyl)thiophene (202 mg, 1.20 mmol) in THF (2.5 mL) at -50 °C. This solution was warmed to -40 °C, stirred for 40 min at this temperature and recooled to -50 °C before being transferred by cannula to a degassed solution of the crude germyl chloride in THF (2 mL) at -50 °C. The resulting mixture was stirred for 1 hr at -40 °C, warmed to RT and stirred for a further 1 h. After quenching with sat. NH₄Cl (aq) (100 mL), the reaction mixture was extracted with Et₂O (3×100 mL), the combined organic extracts dried (MgSO₄) and the solvent removed *in vacuo*. Purification by FC (petrol/EtOAc, 19/1) gave di-*iso*-propylgermylthiophene **10c** as a colourless oil (97.0 mg, 78%). R_f 0.40 (petrol/EtOAc, 9/1); ¹H NMR (250 MHz, CDCl₃): δ 0.87 (t, J = 7, 3H), 1.13–1.56 (27H), 2.60–2.74 (4H), 3.59 (q, J = 7, 2H), 3.77 (t, J = 4.5, 2H), 4.10 (t, J = 4.5, 2H), 6.84 (d, J = 8.5, 2H), 6.96 (d, J = 1, 1H), 7.11 (d, J = 8.5, 2H), 7.14 (d, J = 1, 1H); ¹³C NMR (62.8 MHz, CDCl₃) δ 13.7 (t, 2C), 14.1 (q, 2C), 15.2 (q, 2C), 19.5 (q, 2C), 19.5 (q), 22.7 (t), 29.1 (t), 30.1 (t), 30.7 (t, 2C), 31.7 (t), 66.9 (t), 67.5 (t), 69.1 (t), 114.6 (d, 2C), 124.5 (d), 128.6 (d, 2C), 135.1 (s), 135.6 (d), 137.6 (s), 144.3 (s), 157.0 (s); IR (neat) 2930–2860 (C-H), 1611, 1510, 1458, 1383, 1299, 1246 cm⁻¹; MS (EI+) *m/z* 520 (M⁺); HRMS (EI+) calcd. for C₂₈H₄₆Ge⁷⁴O₂S (M⁺) 520.2430, found 520.2423.

{2-[4-(2-Ethoxyethoxy)-phenyl]-ethyl}-[4-(*n*-hexyl)thiophen-2-yl]diphenylgermane **10d.** To germyl-*p*-anisole **9d** (114 mg, 196 μmol) was added HCl in Et₂O (5.00 mL, 1.0 M, 5.00 mmol) and the reaction mixture left to stir for 16 h. The solvent was then removed *in vacuo* to give the crude germyl chloride as a colourless oil [¹H NMR (250 MHz, CDCl₃): δ 1.28 (t, J = 7, 3H), 1.98 (m, 2H), 2.91 (m, 2H), 3.63 (q, J = 7, 2H), 3.80 (t, J = 5, 2H), 4.11 (q, J = 5, 2H), 6.85 (d, J = 8.5, 2H), 7.11 (d, J = 8.5, 2H), 7.40–7.64 (10H); ¹³C NMR (62.8 MHz, CDCl₃) δ 15.2 (q), 21.1 (t), 29.2 (t), 66.9 (t), 67.6 (t), 69.1 (t), 114.8 (d, 2C), 128.6 (d, 4C), 128.9 (d, 2C), 130.3 (d, 2C), 133.5 (d, 4C), 135.4 (s, 2C), 135.7 (s), 157.3 (s); IR (neat) 3070–2870 (C-H), 1611, 1584, 1511, 1485, 1455, 1433, 1373, 1301, 1246 cm⁻¹; MS (EI+) *m/z* 456 (M⁺); HRMS (EI+) calcd. for C₂₄H₂₇ClGe⁷⁴O₂ (M⁺) 456.0911, found 456.0894.]. In a separate flask, a solution of LDA (595 μL , 1.8 M, 1.07 mmol) in hexanes/THF/ethylbenzene (6/5/3) was added dropwise to a degassed solution of 3-(*n*-hexyl)thiophene (180 mg, 1.07 mmol) in THF (5 mL) at -50 °C. This solution was stirred for 40 min at -40 °C, and then

transferred by cannula to a degassed solution of the crude germylchloride (98.0 mg) in THF (5 mL) at -50 °C. The resulting mixture was stirred for 1 h at -40 °C, warmed to RT and stirred for a further 1 h. After quenching with sat. NH₄Cl (aq) (100 mL), the mixture was extracted with Et₂O (3 × 100 mL), the combined organic extracts dried (MgSO₄) and the solvent removed *in vacuo*. The residue was purified by FC (petrol/EtOAc, 9/1) to give diphenylgermethylthiophene **10d** as a yellow oil (72.1 mg, 57%). R_f 0.30 (9/1, petrol/EtOAc); ¹H NMR (250 MHz, CDCl₃) δ 0.88 (t, J = 6.5, 3H), 1.25 (t, J = 7, 3H), 1.24-1.37 (6H), 1.62 (m, 2H), 1.79 (m, 2H), 2.64 (t, J = 8, 2H), 2.80 (m, 2H), 3.60 (q, J = 7, 2H), 3.78 (t, J = 5, 2H), 4.09 (t, J = 5, 2H), 6.83 (d, J = 8.5, 2H), 7.04 (d, J = 1, 1H), 7.08 (d, J = 8.5, 2H), 7.23 (d, J = 1, 1H), 7.33-7.46 (6H), 7.51-7.57 (4H); ¹³C NMR (62.8 MHz, CDCl₃) δ 14.1 (q), 15.2 (q, 2C), 17.4 (t), 22.6 (t), 29.1 (t), 30.1 (t), 30.6 (t), 31.7 (t), 66.8 (t), 67.5 (t), 69.0 (t), 114.6 (d, 2C), 125.8 (d), 128.3 (d, 4C), 128.7 (d, 2C), 129.1 (d, 2C), 134.5 (s, 2C), 134.6 (d, 4C), 136.8 (s), 137.0 (d), 144.7 (s), 157.0 (s); IR (neat) 2930-2855 (C-H), 1611, 1584, 1510, 1485, 1455, 1431, 1373, 1300, 1246 cm⁻¹; MS (EI+) m/z 588 (M⁺). HRMS (EI+) calcd. for C₃₄H₄₂Ge⁷⁴O₂S (M⁺) 588.2117, found 588.2091.

{2-[4-(2-Ethoxyethoxy)phenyl]ethyl}-[4-(n-hexyl)thiophen-2-yl]di-*para*-tolylgermane 10e. To germyl-*p*-anisole **9e** (100 mg, 180 μmol) was added HCl in Et₂O (7.0 mL, 1.0 M, 7.0 mmol) and the reaction mixture left to stir for 16 h. The solvent was then removed *in vacuo* to give the crude germyl chloride as a colourless oil [¹H NMR (250 MHz, CDCl₃): δ 1.24 (t, J = 7, 3H), 1.89 (m, 2H), 2.37 (s, 6H), 2.84 (m, 2H), 3.60 (q, J = 7, 2H), 3.77 (t, J = 5, 2H), 4.08 (q, J = 5, 2H), 6.81 (d, J = 8.5, 2H), 7.07 (d, J = 8.5, 2H), 7.23 (d, J = 8, 4H), 7.45 (d, J = 8, 4H); ¹³C NMR (62.8 MHz, CDCl₃) δ 15.3 (q), 21.6 (t), 21.6 (q, 2C), 29.2 (t), 66.9 (t), 67.6 (t), 69.1 (t), 114.7 (d, 2C), 128.9 (d, 2C), 129.4 (d, 4C), 132.3 (s, 2C), 133.5 (d, 4C), 135.6 (s), 140.4 (s, 2C), 157.3 (s); IR (neat) 2975-2865 (C-H), 1610, 1584, 1511, 1453, 1393, 1300, 1247 cm⁻¹; MS (EI+) m/z 483 (M⁺); HRMS (EI+) calcd. for C₂₆H₃₁ClGe⁷⁴O₂ (M⁺) 484.1224, found 484.1207; Anal. calcd. for C₂₆H₃₁ClGe⁷⁴O₂: C 64.6, H 6.5, Cl 7.3, found C 64.1, H 6.6, Cl 7.7]. In a separate flask, a solution of LDA (3.71 mL, 2.0 M, 742 μmol) in hexanes/THF/ethylbenzene (6/5/3) was added dropwise to a degassed solution of 3-(*n*-hexyl)thiophene (124 mg, 737 μmol) in THF (5 mL) at -50 °C. This solution was stirred for 40 min at -40 °C, and then transferred by cannula to a degassed solution of the crude germylchloride (82.2 mg) in THF (5 mL) at -50 °C. The resulting mixture was stirred for 1 h at -40 °C, warmed to RT and stirred for a further 1 h. After quenching with sat. NH₄Cl (aq) (100 mL), the mixture was extracted with Et₂O (3 × 100 mL), the combined organic extracts dried (MgSO₄) and the solvent removed *in vacuo*. The residue was purified by FC (petrol/EtOAc, 9/1) to give di-*para*-tolylgermethylthiophene **10e** as a pale yellow oil (56.0 mg, 61%). R_f 0.60 (3/1, petrol/EtOAc); ¹H NMR (250 MHz, CDCl₃): δ 0.87 (t, J = 7, 3H), 1.21-1.63 (11H), 1.78 (m, 2H), 2.36 (s, 6H), 2.62 (t, J = 8, 2H), 2.77 (m, 2H), 3.59 (q, J = 7, 2H), 3.77 (t, J = 5, 2H), 4.09 (t, J = 5, 2H), 6.82 (d, J = 8.5, 2H), 7.01 (d, J = 1, 1H), 7.08 (d, J = 8.5, 2H), 7.17-7.21 (5H), 7.42 (d, J = 8, 4H); ¹³C NMR (62.8 MHz, CDCl₃) δ 14.1 (q), 15.2 (q), 17.5 (t), 21.5 (q, 2C), 22.7 (t), 29.1 (t), 30.1 (t), 30.2 (t), 30.6 (t), 31.7 (t), 66.9 (t), 67.5 (t), 69.0 (t), 114.6 (d, 2C), 125.7 (d), 128.7 (d, 2C), 129.1 (d, 4C), 133.2 (s, 2C), 134.6 (d, 4C), 135.0 (s), 136.8 (s), 136.9 (d), 138.9 (s, 2C), 144.6 (s), 157.0 (s); IR (neat) 2926-2857 (C-H), 1686, 1610, 1584, 1510, 1485, 1455, 1392, 1299, 1246 cm⁻¹; MS (EI+) m/z 616 (M⁺); HRMS (EI+) calcd. for C₃₆H₄₆Ge⁷⁴O₂S (M⁺) 616.2430, found 616.2428.

tert-Butyl-[4-(n-hexyl)thophen-2-yl]dimethylsilane 12. A solution of LDA (3.12 mL, 2.0 M, 6.24 mmol) in hexanes/ethylbenzene/THF (6/5/3) was added dropwise to a degassed solution of 3-(*n*-hexyl)thiophene (**7**) (1.00 g, 5.94 mmol) in THF (10 mL) at -50 °C to give an orange solution. After stirring for 40 min at -40 °C, a degassed solution of *tert*-butyldimethylsilyl chloride (1.34 g, 8.89 mmol) in THF (5 mL) was added by cannula at -50 °C. The resulting mixture was warmed to -40 °C, stirred for 30 min at this temperature, warmed to RT and stirred for a further 40 min to

give a yellow solution. After quenching with sat. NH₄Cl (aq) (50 mL), the mixture was extracted with Et₂O (3×50 mL), the combined organic extracts dried (MgSO₄) and the solvent removed *in vacuo*. Purification by vacuum distillation (105 °C, 10⁻³ Torr) removed starting material. Further purification by HPLC (Jupiter ODS-C18 column, UV 254 nm detection, 1 mL min⁻¹, 5→100% MeCN in H₂O + 0.1% formic acid, R_t = 14.2 min) gave silylthiophene **12** as a colourless oil (1.05 g, 62%). R_f (pentane) 0.85; ¹H NMR (250 MHz, CDCl₃): δ 0.27 (s, 6H), 0.87 (t, J = 7.5, 3H), 0.90 (s, 9H), 1.24-1.30 (6H), 1.61 (t, J = 8, 2H), 2.62 (t, J = 8, 2H), 7.15 (s, 1H), 7.25 (s, 1H); ¹³C NMR (62.8 MHz, CDCl₃) δ -4.9 (q, 2C), 14.2 (q), 16.9 (s), 22.7 (t), 26.4 (q, 3C), 29.1 (t), 30.0 (t), 30.7 (t), 31.7 (t), 125.4 (d), 136.6 (d), 136.9 (s), 144.5 (s); IR (neat) 2955-2855 (C-H), 1462, 1406, 1361, 1249 [Si(CH₃)_n] cm⁻¹; MS (EI+) m/z 282 (M⁺); HRMS (EI+) calcd. for C₁₆H₃₀SSi (M⁺) 282.1838, found 282.1827; Anal. calcd. for C₁₆H₃₀SSi: C 68.0, H 10.7, S 11.4, found C 68.5, H 11.0, S 11.5.

tert-Butyl-5-(2-[4-(2-ethoxyethoxy)phenyl]ethyl)di-*para*-tolylgermanyl-[4-(n-hexyl)thiophen-2-yl]dimethylsilane

13. A solution of LDA (730 μL, 2.0 M, 1.46 mmol) in hexanes/THF/ethylbenzene (6/5/3) was added dropwise to a degassed solution of silylthiophene **12** (360 mg, 1.27 mmol) in THF (40 mL) at -50 °C. This solution was warmed to -40 °C, stirred for 40 min at this temperature and recooled to -50 °C before being transferred by cannula to a degassed solution of the germylchloride obtained from treatment of *p*-anisylgermane **9e** with HCl in Et₂O (as described in the preparation of **10e**, above) (411 mg, 848 μmol) in THF (40 mL) at -50 °C. The resulting mixture was stirred for 1 h at -40 °C, warmed to RT and stirred for a further 1 h. After quenching with sat. NH₄Cl (aq) (100 mL), the mixture was extracted with Et₂O (3×100 mL), the combined organic extracts dried (MgSO₄) and the solvent removed *in vacuo*. The residue was purified by FC (petrol/EtOAc, 9/1) to give germylthiophene **13** as a pale yellow oil (456 mg, 73%). R_f 0.30 (9/1, petrol/EtOAc); ¹H NMR (250 MHz, CDCl₃): δ 0.27 (s, 6H], 0.78 (t, J = 7.5, 3H), 0.80-1.26 (m, 20H), 1.80 (m, 2H), 2.35 (s, 8H), 2.71 (m, 2H), 3.59 (q, J = 7, 2H), 3.76 (t, J = 5, 2H), 4.08 (q, J = 5, 2H), 6.81 (d, J = 8.5, 2H), 7.05 (d, J = 8.5, 2H), 7.17 (d, J = 8, 4H), 7.18 (s, 1H), 7.39 (d, J = 8, 4H); ¹³C NMR (62.8 MHz, CDCl₃) δ -4.6 (q, 2C), 14.2 (q, 1C), 15.4 (q, 1C), 17.1 [s, 1C), 18.4/ 22.7/ 29.4/ 30.5/ 31.4/ 31.7/ 31.8 (t, 14H), 21.6 (q, 2C), 26.6 (q, 3C), 66.9 (t, 1C), 67.6 (t, 1C), 69.2 (t, 1C), 114.7 (d, 2C), 128.9 (d, 2C), 129.2 (d, 4C), 133.6 (s, 2C), 134.6 (s, 1C), 134.9 (d, 4C), 137.2 (s, 1C), 138.1 (d, 1C), 138.8 (s, 22C), 142.4 (s, 1C), 151.7 (s, 1C), 157.([s, 1C); IR (neat) 2955-2855 (C-H), 1610, 1509, 1457, 1391, 1300, 1278, 1250 [Si(CH₃)_n] cm⁻¹; MS (EI+) m/z 730 (M⁺). HRMS (EI+) calcd. for C₄₂H₆₀Ge⁷⁴O₂SSi (M⁺) 730.3295, found 730.3298.

{2-[4-(2-Ethoxyethoxy)phenyl]ethyl}-[3-(n-hexyl)thiophen-2-yl]di-*para*-tolylgermane **14.** To silylthiophene **13** (225 mg, 308 μmol) in DMF (3 mL) was added caesium fluoride (234 mg, 1.54 mmol) and the mixture left to stir for 24 h at 110 °C. The reaction mixture was partitioned between Et₂O (40 mL) and H₂O (75 mL) and the Et₂O layer extracted with H₂O (3 × 40 mL). The organic layer was dried (MgSO₄), the solvent removed *in vacuo* and the residue purified by FC (petrol/EtOAc, 9/1) to give germylthiophene **14** as a pale yellow oil (182 mg, 95%). R_f 0.30 (petrol/EtOAc, 9/1); ¹H NMR (250 MHz, CDCl₃): δ 0.81 (t, J = 7.5, 3H), 0.83-1.37 (11H), 1.84 (m, 2H), 2.35 (s, 6H), 2.44 (t, J = 8, 2H), 2.78 (m, 2H), 3.61 (q, J = 7, 2H), 3.79 (t, J = 5, 2H), 4.10 (q, J = 5, 2H), 6.84 (d, J = 8.5, 2H), 7.09 (d, J = 8.5, 2H), 7.12 (d, J = 5, 1H), 7.20 (d, J = 8, 4H), 7.43 (d, J = 8, 4H), 7.54 (d, J = 5, 1H); ¹³C NMR (62.8 MHz, CDCl₃) δ 14.3 (q), 15.4 (q), 18.4 (t), 21.6 (q, 2C), 22.7 (t), 29.4 (t), 30.6 (t), 31.6 (t), 31.8 (t), 31.8 (t), 67.0 (t), 67.7 (t), 69.2 (t), 114.8 (d, 2C), 128.9 (d, 2C), 129.2 (d, 4C), 130.1 (d), 130.3 (d), 133.5 (s, 2C), 134.9 (d, 4C; s), 137.1 (s), 139.0 (s, 2C), 150.8 (s), 157.2 (s); IR (neat) 2930-2860 (C-H), 1610, 1510, 1457, 1392, 1300, 1258, 1245 cm⁻¹; MS (EI+) m/z 616 (M⁺); HRMS (EI+) calcd. for C₃₆H₄₆Ge⁷⁴O₂S (M⁺) 616.2430, found 616.2435.

{2-[4-(2-Ethoxyethoxy)phenyl]ethyl}-[3-(*n*-hexyl)-5-iodothiophen-2-yl]di-*para*-tolylgermane 15. A solution of LDA (545 μ L, 2.0 M, 1.09 mmol) in hexanes/THF/ethylbenzene (6/5/3) was added dropwise to a solution of germethylthiophene **14** (224 mg, 36.4 μ mol) in THF (3 mL) at -50 °C. After stirring for 40 min at -40 °C, a solution of degassed 1,2-diiodoethane (1.56 g, 5.53 mmol) in THF (2 mL) was added by cannula at -50 °C. The resulting mixture was stirred in the dark for 1 h at -40 °C, warmed to RT and stirred for a further 1 h. The reaction mixture was partitioned between sat. Na₂S₂O₃ (aq) (200 mL) and Et₂O (100 mL), extracted with Et₂O (2 \times 100 mL), the organic fractions combined and then dried (MgSO₄). The solvent was removed *in vacuo* and the residue purified by FC (petrol/EtOAc, 9/1) to give iodide **15** as a pale yellow oil (251 mg, 90%). R_f 0.50 (petrol/EtOAc, 9/1); ¹H NMR (250 MHz, CDCl₃): δ 0.79 (t, J = 7, 3H), 0.87-1.30 (11H), 1.80 (m, 2H), 2.34-2.41 (8H), 2.75 (m, 2H), 3.60 (q, J = 7, 2H), 3.78 (t, J = 5, 2H), 4.09 (q, J = 5, 2H), 6.82 (d, J = 8.5, 2H), 7.06 (d, J = 8.5, 2H), 7.17 (s, 1H), 7.19 (d, J = 8, 4H), 7.38 (d, J = 8, 4H); ¹³C NMR (62.8 MHz, CDCl₃) δ 14.2 (q), 15.3 (q), 18.2 (t), 21.6 (q, 2C), 22.6 (t), 29.2 (t), 30.4 (t), 31.3 (t), 31.5 (t), 31.7 (t), 66.9 (t), 67.6 (t), 69.1 (t), 77.7 (s), 114.7 (d, 2C), 128.8 (d, 2C), 129.2 (d, 4C), 132.8 (s, 2C), 134.7 (d, 4C; s), 136.7 (s), 139.2 (s, 2C), 139.8 (d), 152.7 (s), 157.1 (s); IR (neat) 2925-2855 (C-H), 1610, 1510, 1454, 1393, 1299, 1246 cm⁻¹; MS (ES+) *m/z* 765 (MNa⁺); HRMS (ES+) calcd. for C₃₆H₄₅Ge⁷⁴INaO₂S (MNa⁺) 765.1295, found 765.1266.

2-[5-(*tert*-Butyldimethylsilanyl)-[3-(*n*-hexyl)thiophen-2-yl]-4,4,5,5-tetramethyl-[1,2,3]dioxaborolane 16. A solution of LDA (1.33 mL, 2.0 M, 2.66 mmol) in hexanes/ethylbenzene/THF (6/5/3) was added dropwise to a solution of silylthiophene **12** (501 mg, 1.77 mmol) in THF (5 mL) at -50 °C and then warmed to -40 °C give an orange solution. After stirring for 40 min at this temperature the reaction mixture was cooled to -50 °C and a solution of 2-*isopropoxy*-4,4,5,5-tetramethyl-[1,3,2]dioxaborolane (162 mg, 871 μ mol) in THF (1 mL) was added dropwise by cannula. The resulting mixture was stirred for 30min at -40 °C, warmed to RT and stirred for a further 15 min. The reaction mixture was then cooled to 0 °C and anhydrous HCl (710 μ L, 1.0 M, 710 μ mol) in Et₂O added. The mixture was left to stir at this temperature for 15 min and then allowed to warm to RT. The solvent was removed *in vacuo* and the residue dissolved in dry Et₂O (50 mL). The solution was passed through a pad of dry CeliteTM, dried (MgSO₄) and the solvent removed *in vacuo*. The residue was purified by FC (petrol/ CH₂Cl₂, 3/1) to give boronic ester **16** as a pale yellow oil (371 mg, 51%). R_f 0.40 (3:1, petrol/ CH₂Cl₂); ¹H NMR (250 MHz, CDCl₃): δ 0.26 (s, 6H), 0.87 (t, J = 7, 3H), 0.90 (s, 9H), 1.27-1.32 (18H), 1.57 (t, J = 8, 2H), 2.87 (t, J = 8, 2H), 7.12 (s, 1H); ¹³C NMR (62.8 MHz, CDCl₃) δ -4.8 (q, 2C), 14.2 (q), 16.9 (s), 22.7 (t), 24.9 (q, 4C), 26.4 (q, 3C), 29.1 (t), 30.0 (t), 31.7 (t), 32.0 (t), 83.4 (s, 2C), 138.4 (d), 144.9 (s), 155.3 (s), (absent: CB); IR (neat) 2955-2855 (C-H), 1525, 1470, 1435, 1370, 1332, 1298, 1271, 1250 [Si(CH₃)_n], 1214 cm⁻¹; MS (ES+) *m/z* 409 (MH⁺); HRMS (ES+) calcd. for C₂₂H₄₂BO₂SSi (MH⁺) 409.2768, found 409.2770.

***tert*-Butyl-[5'-(2-[4-(2-ethoxyethoxy)phenyl]ethyl)-di-*para*-tolylgermanylyl]-3,4'-dihexithiophenyl-5-yl]dimethylsilane 17.** To a degassed solution of boronic ester **16** (256 mg, 627 μ mol), K₃PO₄ (427mg, 3.14mmol) and iodide **15** (155 mg, 203 μ mol) in DMF (1 mL) was added [Pd(PPh₃)₄] (23.1 mg, 20.0 μ mol) and the resulting mixture stirred at 60 °C for 24 h. The reaction mixture was partitioned between H₂O (100 mL) and Et₂O (50 mL), extracted with Et₂O (2 \times 50 mL) and the organic fractions combined and dried (MgSO₄). The solvent was removed *in vacuo* and the residue purified by FC (petrol/CH₂Cl₂, 2/1) to give germethylthiophene **17** as a yellow oil (112 mg, 60%). R_f 0.50 (petrol/ CH₂Cl₂, 2/1); ¹H NMR (250 MHz, CDCl₃): δ 0.27 (s, 6H), 0.75-1.36 (34H), 1.80 (m, 2H), 2.32-2.39 (8H), 2.71-2.80 (4H), 3.59 (q, J = 7, 2H), 3.76 (t, J = 5, 2H), 4.08 (q, J = 5, 2H), 6.82 (d, J = 8.5, 2H), 6.99 (s, 1H), 7.07 (d, J = 8.5, 2H), 7.11 (s, 1H), 7.18 (d, J = 8, 4H), 7.42 (d, J = 8, 4H); ¹³C NMR (62.8 MHz, CDCl₃) δ -5.0 (q, 2C), 14.1 (q, 2C), 15.2 (q), 16.9 (s), 18.2 (t), 21.5 (q, 2C), 22.6 (t), 22.7 (t), 26.4 (q, 3C), 29.3 (t), 29.3 (t, 2C), 30.4 (t), 30.7 (t), 31.3 (t), 31.7 (t, 2C),

31.8 (t), 66.8 (t), 67.5 (t), 69.1 (t), 114.6 (d, 2C), 128.4 (d), 128.7 (d, 2C), 129.0 (s), 129.1 (d, 4C), 133.3 (s, 2C), 134.7 (d, 4C), 135.1 (s), 136.5 (s), 137.0 (s), 138.3 (d), 138.9 (s, 2C), 140.2 (s), 141.1 (s), 151.0 (s), 157.0 (s); IR (neat) 2924-2854 (C-H), 1610, 1509, 1455, 1390, 1246 [$\text{Si}(\text{CH}_3)_n$] cm^{-1} ; MS (EI+) m/z 896 (M^+). HRMS (ES+) calcd. for $\text{C}_{52}\text{H}_{74}\text{Ge}^{74}\text{NaO}_2\text{S}_2\text{Si} (\text{MNa}^+)$ 919.4009, found 919.4001.

[4,3'-Di-(*n*-hexyl)-[2,2']bithiophenyl-5-yl]-{2-[4-(2-ethoxyethoxy)phenyl]ethyl}di-*para*-tolylgermane 18. To silylthiophene **17** (60.0 mg, 86.0 μmol) in DMF (1 mL) was added caesium fluoride (63.4 mg, 0.42 mmol) and the mixture left to stir for 24 hrs at 110 °C. The reaction mixture was partitioned between Et_2O (50 mL) and H_2O (100 mL) and the Et_2O layer extracted with H_2O (3 \times 50 mL). The organic layer was dried (MgSO_4), the solvent removed *in vacuo* and the residue purified by FC (petrol/EtOAc, 9/1) to give germylbithiophene **18** as a brown oil (54.0 mg, 99%). R_f 0.30 (petrol/EtOAc, 3/1); ^1H NMR (250 MHz, CDCl_3): δ 0.75-1.65 (25H), 1.82 (m, 2H), 2.40-2.55 (8H), 2.70-2.81 (4H), 3.59 (q, J = 7, 2H), 3.76 (t, J = 5, 2H), 4.08 (q, J = 5, 2H), 6.82 (d, J = 8.5, 2H), 6.89 (d, J = 5, 1H), 7.05-7.20 (8H), 7.43 (d, J = 8.5, 4H); ^{13}C NMR (62.8 MHz, CDCl_3) δ 14.1 (q, 2C), 15.2 (q), 18.2 (t), 21.5 (q, 2C), 22.6 (t), 22.7 (t), 29.2 (t, 2C), 29.3 (t), 30.4 (t), 30.7 (t), 31.3 (t), 31.7 (t, 2C), 31.8 (t), 66.8 (t), 67.5 (t), 69.1 (t), 98.3 (s), 114.6 (d, 2C), 123.3 (d), 128.7 (d, 2C), 129.1 (d, 4C), 130.0 (d), 131.1 (s), 132.0 (d) 133.2 (s, 2C), 134.7 (d, 4C), 137.0 (s), 138.9 (s, 2C), 139.2 (s), 140.9 (s), 151.0 (s), 157.0 (s); IR (neat) 2925-2850, 1609, 1509, 1454, 1391, 1244 cm^{-1} ; MS (ES+) m/z 805 (MNa^+). HRMS (ES+) calcd. for $\text{C}_{46}\text{H}_{60}\text{Ge}^{74}\text{NaO}_2\text{S}_2 (\text{MNa}^+)$ 805.3144, found 805.3174.

3,4'-Di-(*n*-hexyl)-[2,2']bithiophene 19.⁴ *Method 2:* To germylthiophene **18** (20.1 mg, 25.7 μmol) was added a solution of TFA in CH_2Cl_2 (33% v/v, 1.5 mL) and the mixture left to stir at RT for 1 h. The solvent was then removed *in vacuo* and the residue purified by FC (pentane) to give bithiophene **19** as a yellow oil (8.3 mg, 97%). Spectroscopic data as in main manuscript.

2-[3-(*n*-Hexyl)thiophen-2-yl]-4,4,5,5-tetramethyl-[1,3,2]dioxaborolane 20. To a solution of germylthiophene **14** (28.2 mg, 45.7 μmol) and propylene oxide (1.00 mL, 990 μmol) in CH_2Cl_2 (1 mL) at -78 °C was added boron trichloride (99.0 μL , 1.0 M, 14.3 mmol) in heptane. After stirring for 40 min at this temperature, anhydrous pinacol (41.0 mg, 347 μmol) was added and the reaction mixture allowed to warm to RT. The solvent was then removed *in vacuo* and the residue purified by FC (petrol/EtOAc, 19/1) to give boronic ester **20** as a yellow oil (4.1 mg, 30%). R_f 0.50 (9/1, petrol/EtOAc); ^1H NMR (250 MHz, CDCl_3): δ 0.87 (t, J = 6.5, 3H), 1.23-1.30 (6H), 1.32 (s, 12H), 1.55 (m, 2H), 2.87 (t, J = 8, 2H), 7.00 (d, J = 4.5, 1H), 7.47 (d, J = 4.5, 1H); ^{13}C NMR (62.8 MHz, CDCl_3) δ 14.3 (q), 22.7 (t), 24.9 (q, 4C), 29.1 (t), 30.2 (t), 31.8 (t), 31.9 (t), 83.6 (s, 2C), 130.4 (d), 131.4 (d), 154.8 (s), (absent: CB); IR (neat) 2930-2855 (C-H), 1530, 1435, 1373, 1337, 1272, 1215 cm^{-1} ; MS (EI+) m/z 294 (M^+); HRMS calcd. for $\text{C}_{16}\text{H}_{27}\text{BO}_2\text{S} (\text{M}^+)$ 294.1825, found 294.1811.

2-[2-(2-*para*-Tolylxyethoxy)ethoxy]ethanol 23. To a solution of *p*-cresol (**21**, 1.28 g, 11.8 mmol) in acetonitrile (12 mL) was added 2-[2-(2-chloroethoxy)ethoxy]ethanol (**22**, 862 μL , 5.93 mmol), TBAI (438 mg, 1.19 mmol) and caesium carbonate (4.06 g, 11.5 mmol). The mixture was refluxed at 85 °C for 17 h then cooled and filtered. The solvent was removed *in vacuo* and the residue purified by FC (petrol/EtOAc, 9/1) to give alcohol **23** as a colourless oil (2.16 g, 76%). R_f 0.55 (petrol/EtOAc, 3/1); ^1H NMR (250 MHz, CDCl_3): δ 2.27 (s, 3H), 3.62 (m, 2H), 3.67-3.76 (6H), 3.85 (t, J = 4.5, 2H), 4.10 (t, J = 4.5, 2H), 6.81 (d, J = 8.5, 2H), 7.07 (d, J = 8.5, 2H); ^{13}C NMR (62.8 MHz, CDCl_3) δ 20.5 (q), 61.7 (t), 67.4 (t), 69.8 (t), 70.3 (t), 70.8 (t), 72.6 (t), 114.5 (d, 2C), 129.9 (d, 2C), 130.1 (s), 156.6 (s); IR (neat) 3436 (broad, O-H), 2925-2870 (C-H), 1614, 1586, 1512, 1456, 1245 cm^{-1} ; MS (EI+) m/z 240 (M^+); HRMS calcd. for $\text{C}_{13}\text{H}_{20}\text{O}_4 (\text{M}^+)$ 240.1362, found 240.1368.

1-[2-[2-(2-Chloroethoxy)ethoxy]-4-methylbenzene 24 and formic acid 2-[2-(2-*para*-tolyloxyethoxy)ethoxy]ethyl ester 25. To a solution of the alcohol **23** (100 mg, 416 µmol) in CH₂Cl₂ (5 mL) at RT was added thionyl chloride (152 µL, 2.08 mmol) and DMF (6.2 µL, 80.0 mmol) and the mixture left to stir for 24 h. The solvent was removed *in vacuo* and the residue purified by FC (petrol/EtOAc, 4/1) to give:

Chloride 24 as a colourless oil (95.8 mg, 89%): R_f 0.55 (petrol/EtOAc, 1/1); ¹H NMR (250 MHz, CDCl₃): δ 2.27 (s, 3H), 3.46 (t, J = 6.5, 2H), 3.67-3.77 (4H), 3.77-3.87 (4H), 4.10 (t, J = 4.5, 2H), 6.81 (d, J = 8.5, 2H), 7.07 (d, J = 8.5, 2H); ¹³C NMR (62.8 MHz, CDCl₃) δ 20.5 (q), 30.4 (t), 67.5 (t), 69.9 (t), 70.6 (t), 70.8 (t), 71.3 (t), 114.5 (d, 2C), 129.9 (d, 2C), 130.1 (s), 156.6 (s); IR (neat) 2925-2870 (C-H), 1614, 1586, 1512, 1456, 1245 cm⁻¹; MS (EI+) m/z 302 (M⁺); HRMS calcd. for C₁₃H₁₉BrO₃ (M⁺) 302.0518, found 302.0503.

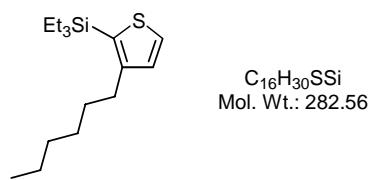
Formate ester 25 as a colourless oil (10.0 mg, 9%): R_f 0.70 (petrol/EtOAc, 3/1); ¹H NMR (250 MHz, CDCl₃): δ 2.26 (s, 3H), 3.65-3.75 (6H), 3.83 (t, J = 5, 2H), 4.10 (t, J = 5, 2H), 4.31 (t, J = 5, 2H), 6.80 (d, J = 8.5, 2H), 7.06 (d, J = 8.5, 2H), 8.06 (s, 1H); MS (EI+) m/z 268 (M⁺); HRMS calcd. for C₁₄H₂₀O₅ (M⁺) 268.1311, found 268.1315.

1-[2-[2-(2-Bromoethoxy)ethoxy]-4-methylbenzene 26. To a solution of the alcohol **23** (98.0 mg, 408 µmol) in CH₂Cl₂ (5 mL) at 0 °C was added triphenylphosphine (214 mg, 817 µmol) and carbon tetrabromide (542 mg, 1.63 mmol). The yellow solution was warmed to RT and left to stir for 24 h. The solvent was then removed *in vacuo* and the residue purified by FC (petrol/EtOAc, 4/1) to give bromide **26** as a colourless oil (120 mg, 97%). R_f 0.35 (petrol/EtOAc, 3/1); ¹H NMR (250 MHz, CDCl₃): δ 2.27 (s, 3H), 3.46 (t, J = 6.5, 2H), 3.67-3.77 (4H), 3.77-3.87 (4H), 4.10 (t, J = 4.5, 2H), 6.81 (d, J = 8.5, 2H), 7.07 (d, J = 8.5, 2H); ¹³C NMR (62.8 MHz, CDCl₃) δ 20.5 (q), 30.4 (t), 67.5 (t), 69.9 (t), 70.6 (t), 70.8 (t), 71.3 (t), 114.5 (d, 2C), 129.9 (d, 2C), 130.1 (s), 156.6 (s); IR (neat) 2925-2870 (C-H), 1614, 1586, 1512, 1456, 1245 cm⁻¹; MS (EI+) m/z 302 (M⁺); HRMS calcd. for C₁₃H₁₉BrO₃ (M) 302.0518, found 302.0503.

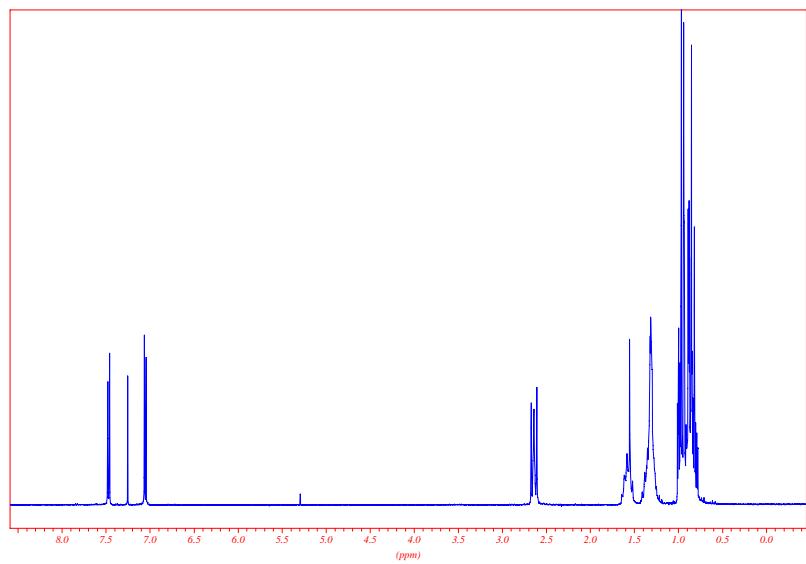
Trimethyl-[2-(4-[2-(2-*para*-tolyloxyethoxy)ethoxy]phenyl)ethyl]germane 28. Method 1: To a solution of 4-(2-trimethylgermanylethyl)phenol **27**⁵ (105 mg, 298 µmol) in acetonitrile (2 mL) was added chloride **24** (77.2 mg, 321 µmol), TBAI (15.5 mg, 42.0 µmol) and caesium carbonate (145 mg, 411 µmol). The reaction mixture was refluxed at 85 °C for 17 h then cooled and filtered. The solvent was removed *in vacuo* and the residue purified by FC (petrol/EtOAc, 9/1) to give ether **28** as a colourless oil (119 mg, 87%). R_f 0.30 (petrol/EtOAc, 3/1); ¹H NMR (250 MHz, CDCl₃): δ 0.00 (s, 9H), 0.91 (m, 2H), 2.17 (s, 3H), 4.00 (m, 2H), 3.65 (s, 4H), 3.75 (t, J = 5, 4H), 4.00 (t, J = 5, 4H), 6.71 (d, J = 8.5, 2H), 6.72 (d, J = 8.5, 2H), 6.96 (d, J = 8.5, 2H), 6.99 (d, J = 8.5, 2H); ¹³C NMR (62.8 MHz, CDCl₃) δ -2.4 (q, 3C), 18.8 (t), 20.5 (q), 30.3 (t), 67.5 (t, 2C), 69.9 (t, 2C), 70.9 (t, 2C), 114.5 (d, 4C), 128.7 (d, 2C), 129.9 (d, 2C), 130.0 (s), 137.4 (s), 156.7 (s), 156.8 (s); IR (neat) 2920-2870 (C-H), 1612, 1585, 1511, 1455, 1246 cm⁻¹; MS (EI+) m/z 462 (M⁺); HRMS calcd. for C₂₄H₃₆Ge⁷⁴O₄ (M⁺) 462.1825, found 462.1807.

Method 2: To a solution of 4-(2-trimethylgermanylethyl)phenol **27**⁵ (54.0 mg, 178 µmol) in acetonitrile (2 mL) was added bromide **26** (54.0 mg, 178 µmol), TBAI (9.2 mg, 24.9 µmol) and caesium carbonate (87.3 mg, 247 µmol). The mixture was refluxed at 85 °C for 17 h then cooled and filtered. The solvent was removed *in vacuo* and the residue purified by FC (petrol/EtOAc, 9/1) to give the ether **28** as a colourless oil (70.1 mg, 84%) Spectroscopic data as above.

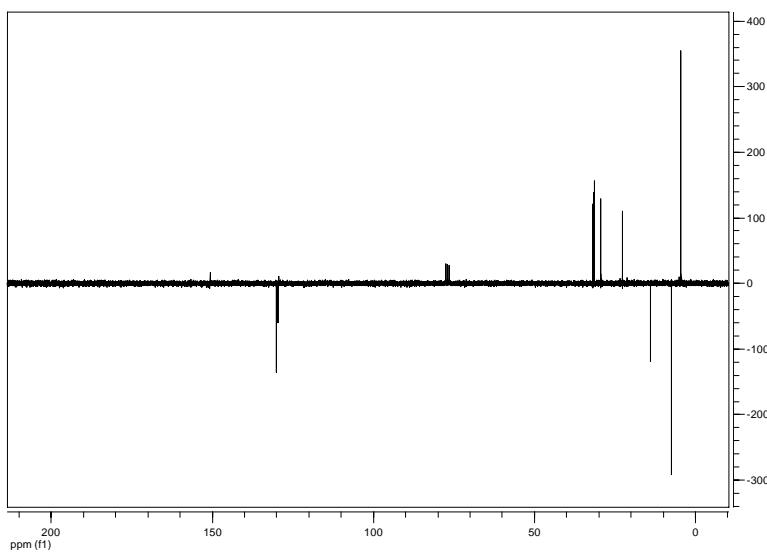
Triethyl-[3-(*n*-hexyl)thiophen-2-yl]silane 1b.



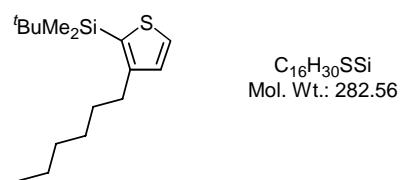
¹H NMR (250 MHz, CDCl₃)



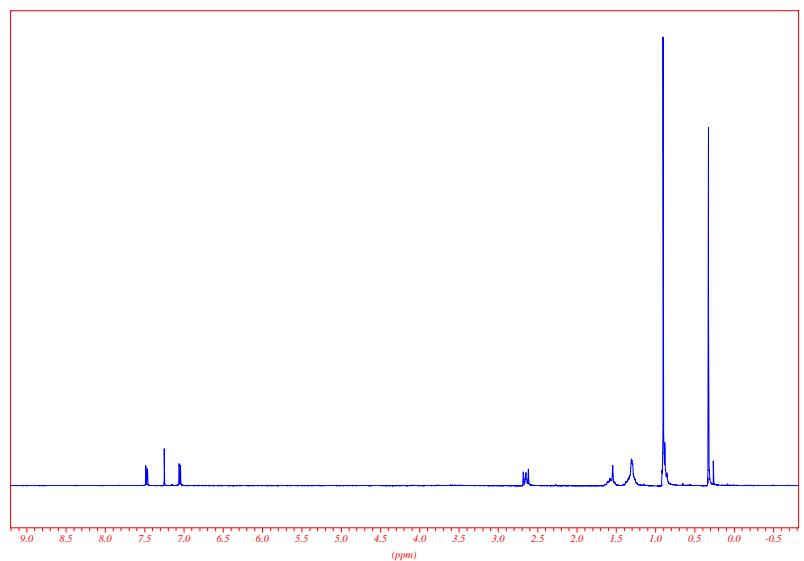
¹³C NMR APT (62.8 MHz, CDCl₃)



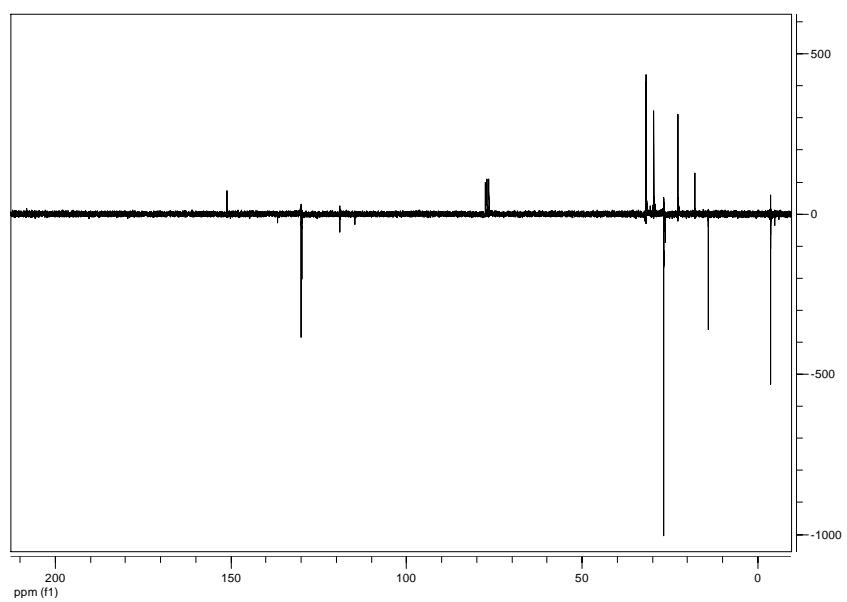
***tert*-Butyl-[3-(*n*-hexyl)thiophen-2-yl]dimethylsilane 1c.**



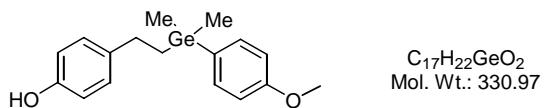
¹H NMR (250 MHz, CDCl₃)



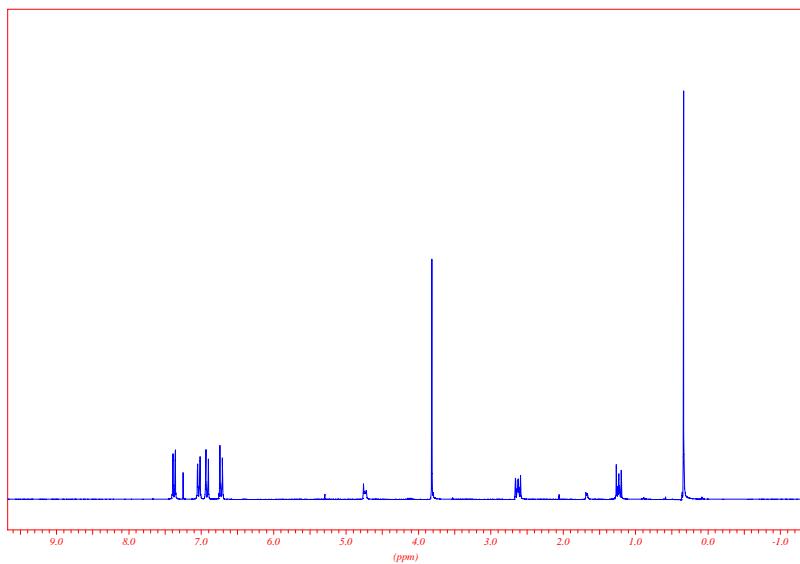
¹³C NMR APT (62.8 MHz, CDCl₃)



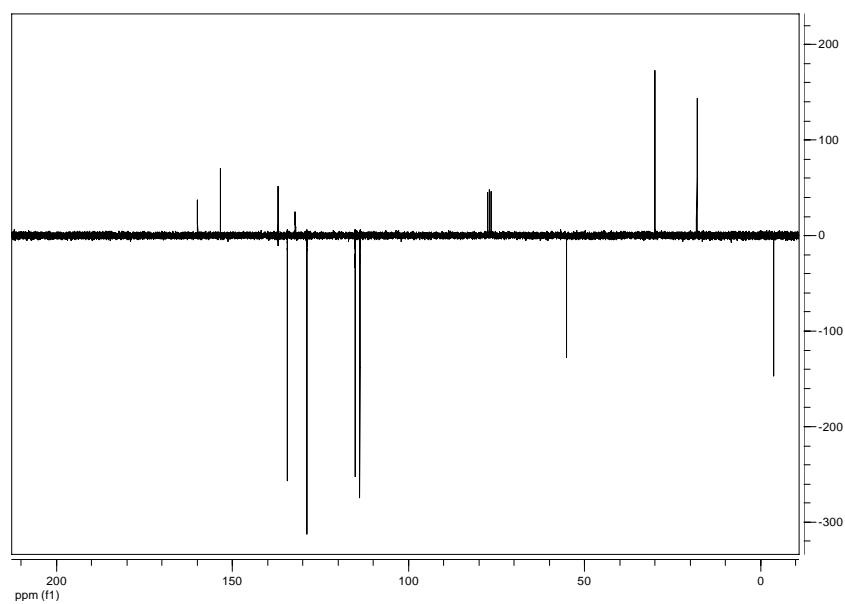
4-{2-[{(4-Methoxyphenyl)dimethylgermanyl]ethyl}phenol 8a.



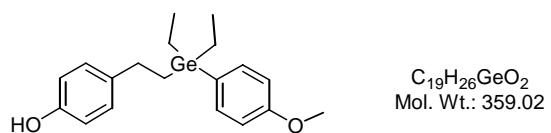
1H NMR (250 MHz, CDCl₃)



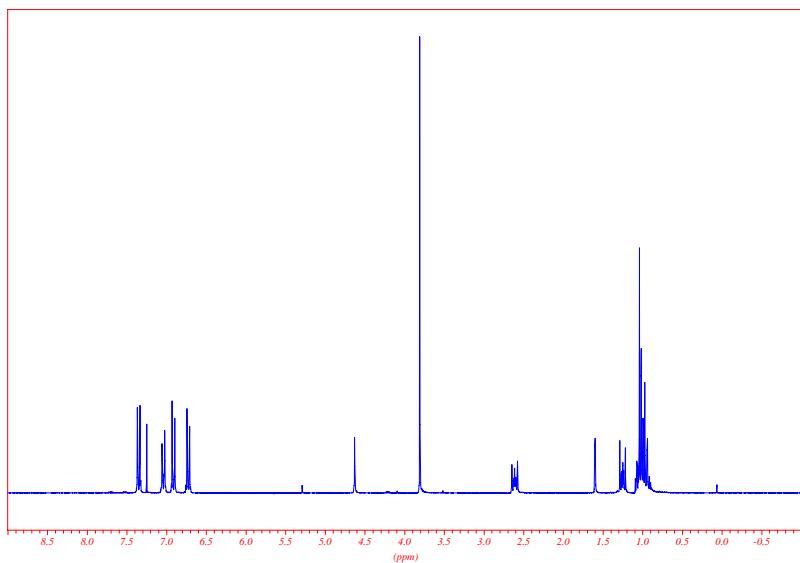
^{13}C NMR APT (62.8 MHz, CDCl₃)



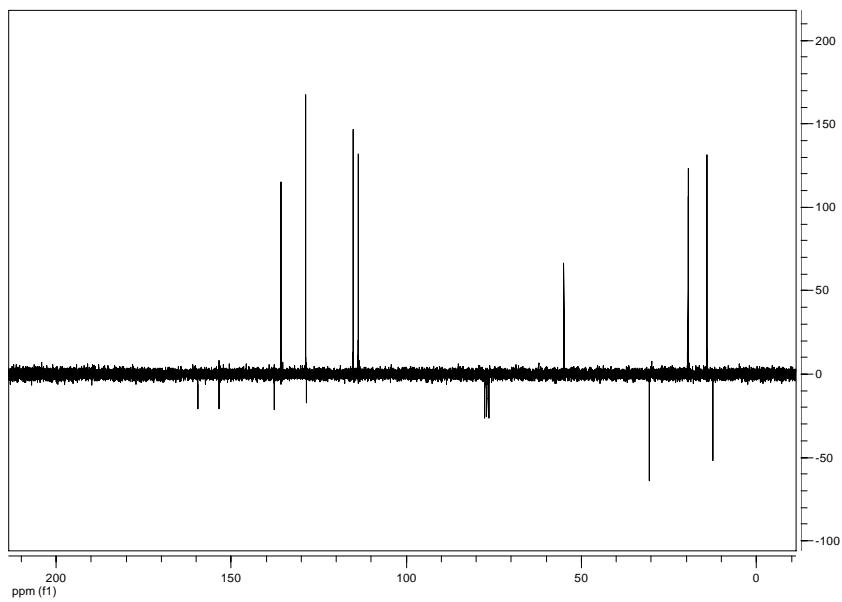
4-{2-[Diethyl-(4-methoxyphenyl)germanyl]ethyl}phenol 8b.



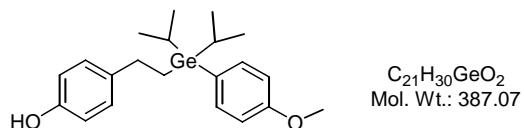
1H NMR (250 MHz, CDCl₃)



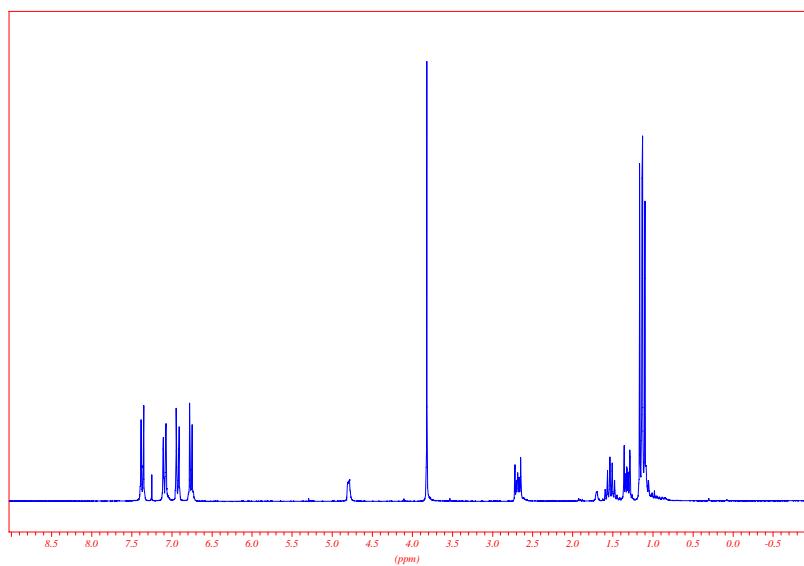
^{13}C NMR APT (62.8 MHz, CDCl₃)



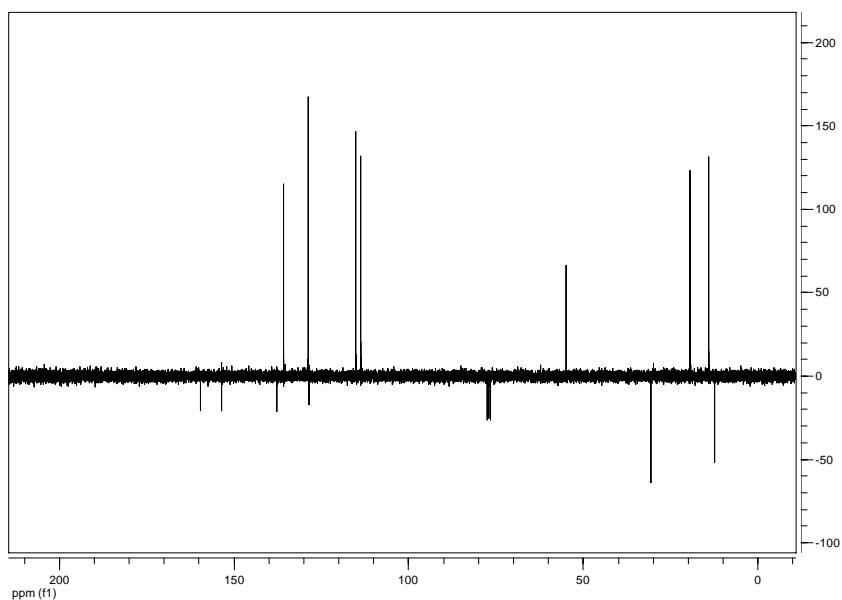
4-{2-[Diisopropyl-(4-methoxyphenyl)germanyl]ethyl}phenol 8c.



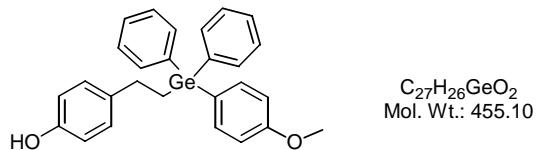
¹H NMR (250 MHz, CDCl₃)



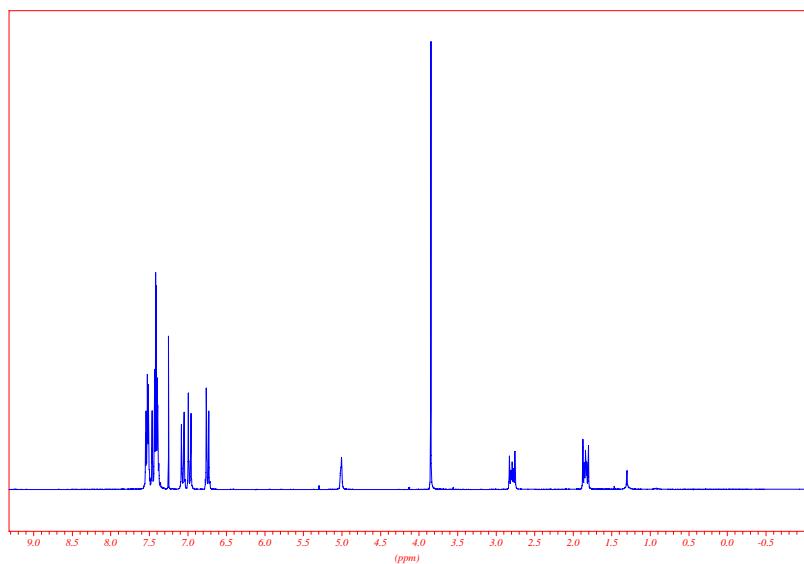
¹³C NMR APT (62.8 MHz, CDCl₃)



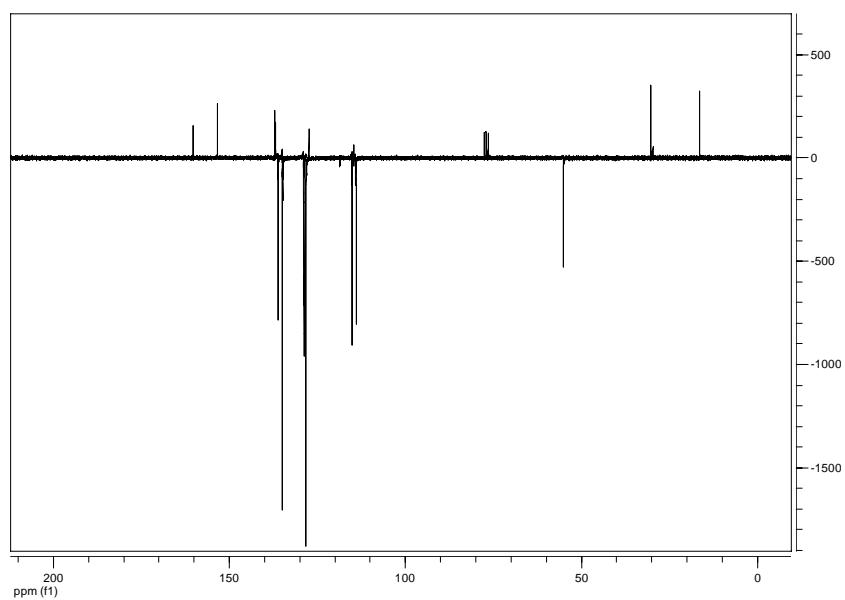
4-{2-[{(4-Methoxyphenyl)diphenylgermanyl]ethyl}phenol 8d.



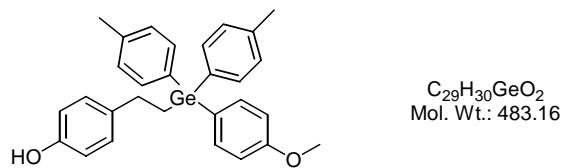
1H NMR (250 MHz, CDCl₃)



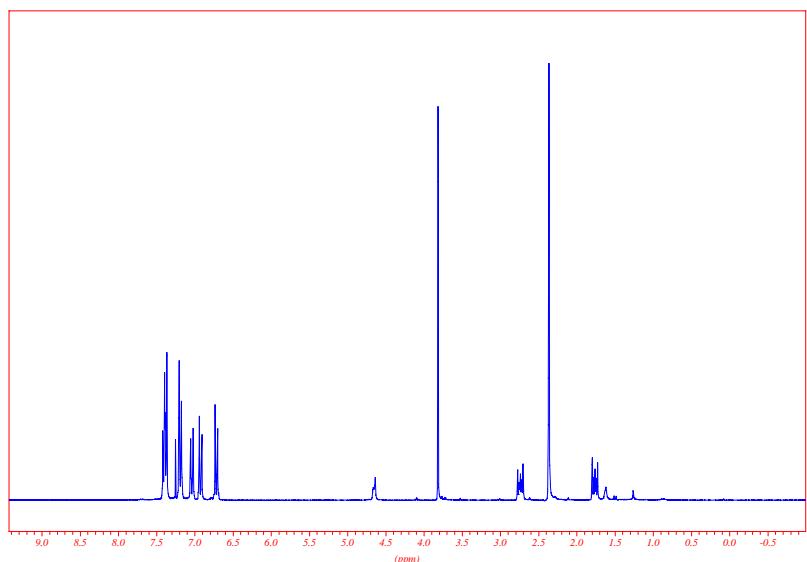
^{13}C NMR APT (62.8 MHz, CDCl₃)



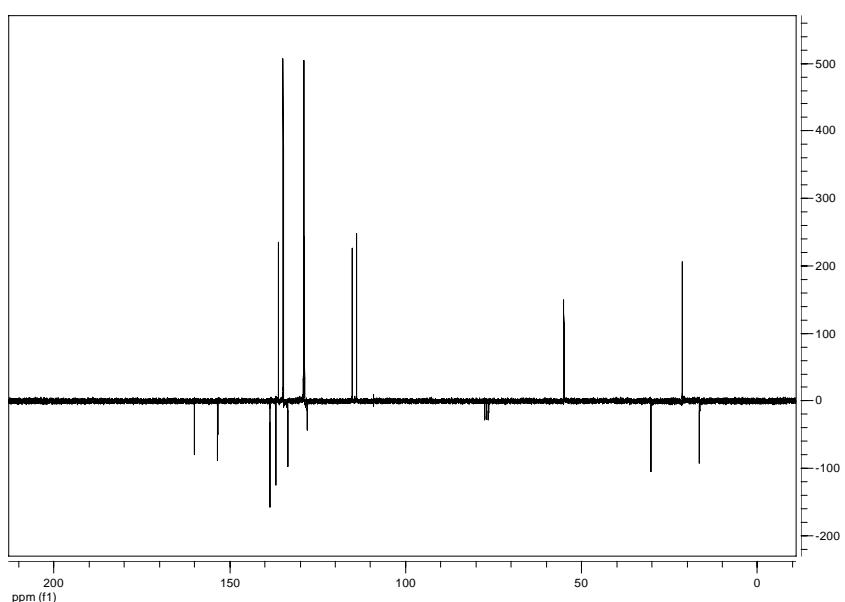
4-{2-[{(4-Methoxyphenyl)-di-*para*-tolylgermanyl]ethyl}phenol 8e.



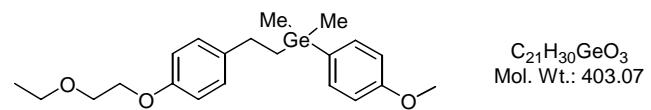
1H NMR (250 MHz, CDCl₃)



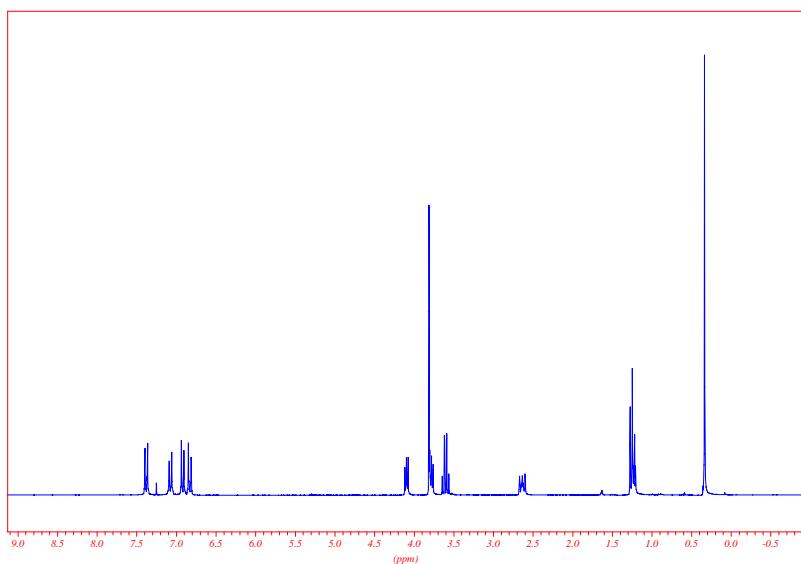
^{13}C NMR APT (62.8 MHz, CDCl₃)



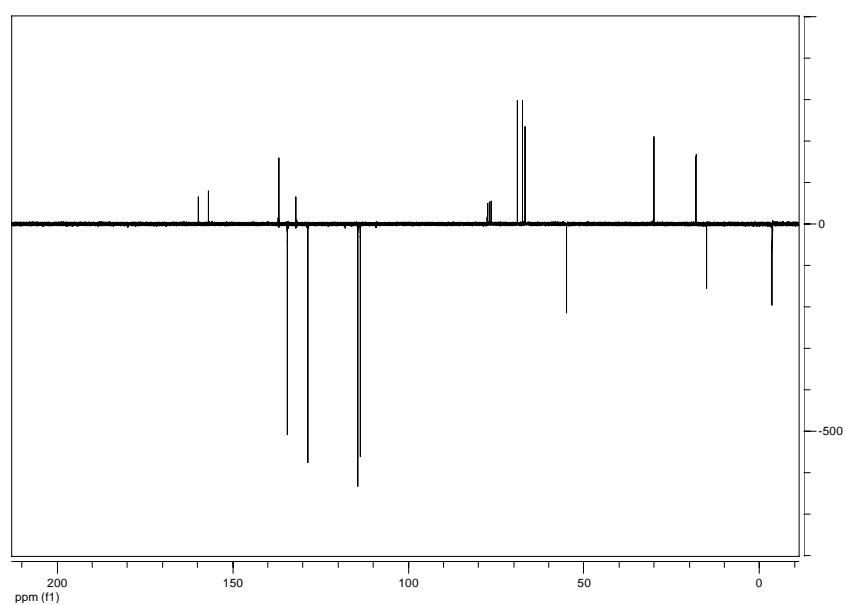
{2-[4-(2-Ethoxyethoxy)phenyl]ethyl}-(4-methoxyphenyl)dimethylgermane 9a.



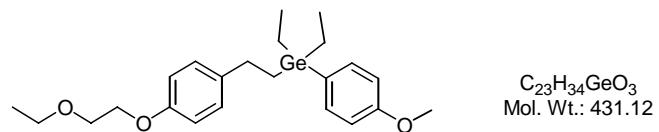
¹H NMR (250 MHz, CDCl₃)



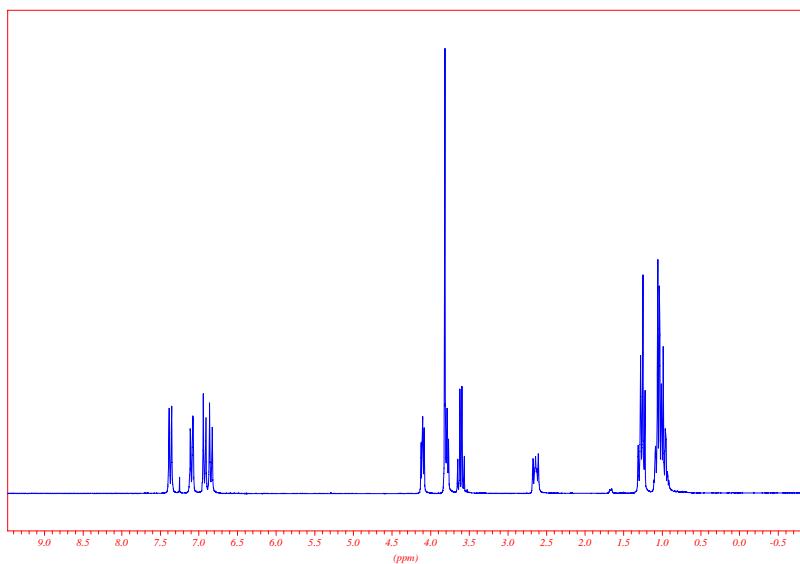
¹³C NMR APT (62.8 MHz, CDCl₃)



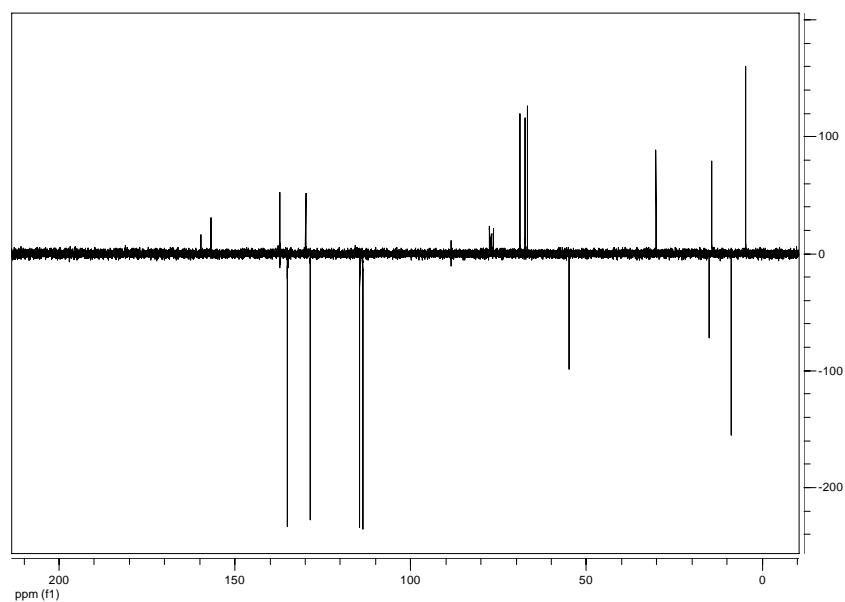
{2-[4-(2-Ethoxyethoxy)phenyl]ethyl}diethyl-(4-methoxyphenyl)germane 9b.



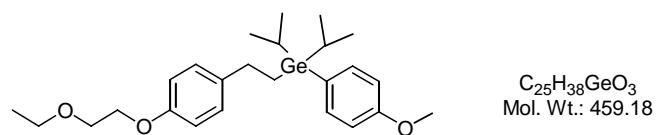
¹H NMR (250 MHz, CDCl₃)



¹³C NMR APT (62.8 MHz, CDCl₃)

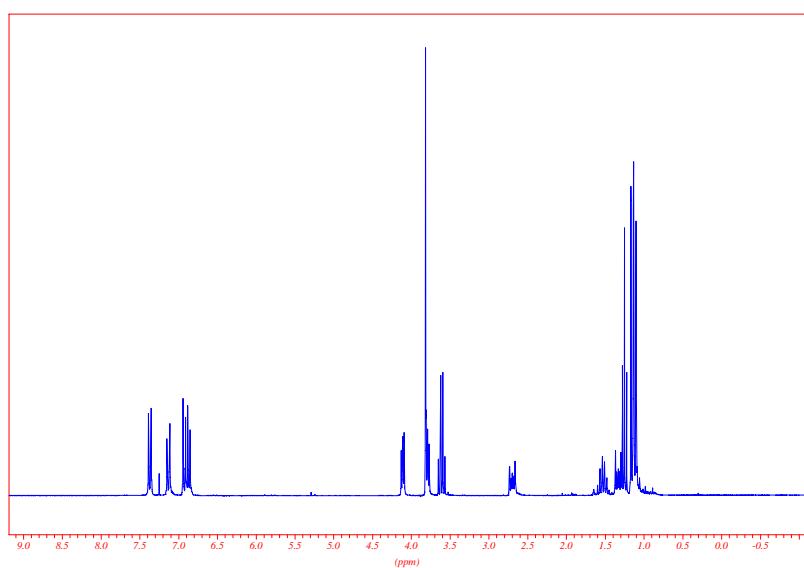


{2-[4-(2-Ethoxyethoxy)phenyl]ethyl}diisopropyl-(4-methoxyphenyl)germane **9c**.

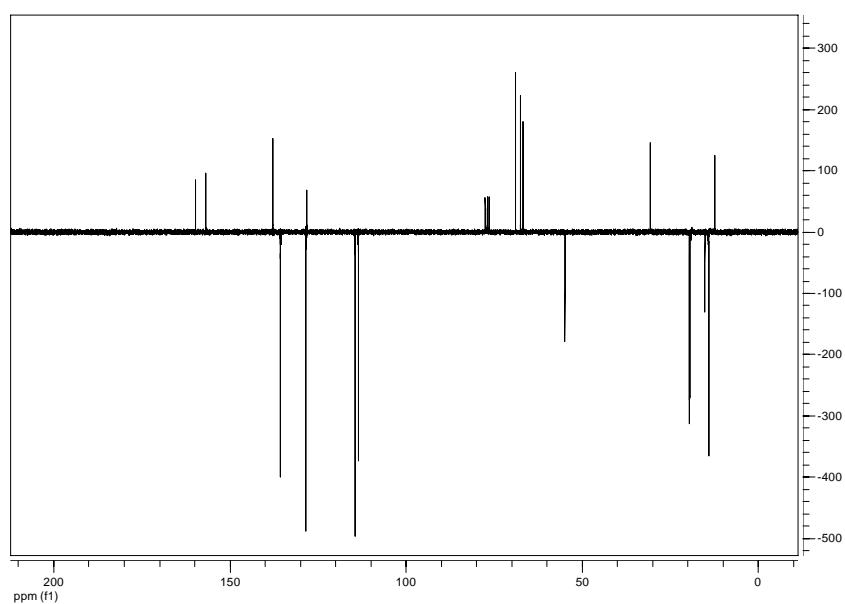


$C_{25}H_{38}GeO_3$
Mol. Wt.: 459.18

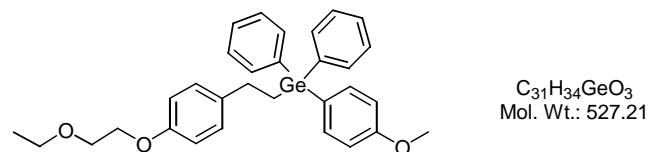
^1H NMR (250 MHz, CDCl_3)



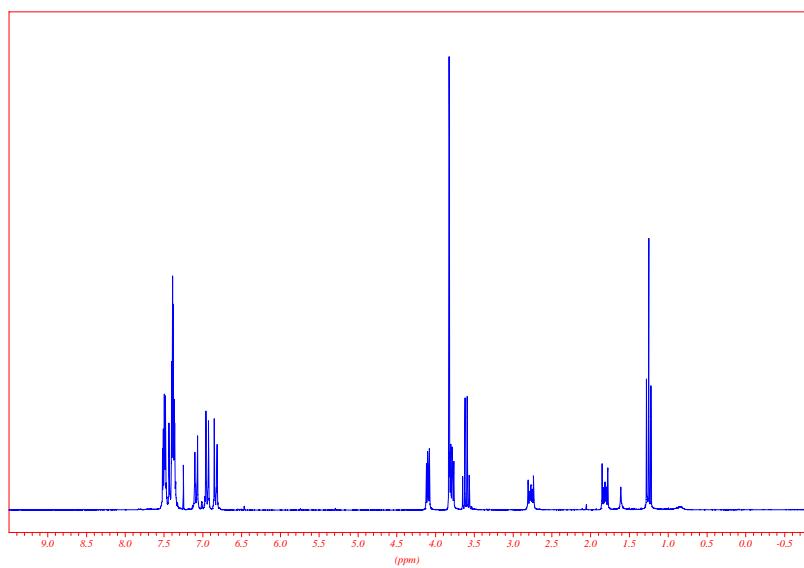
^{13}C NMR APT (62.8 MHz, CDCl_3)



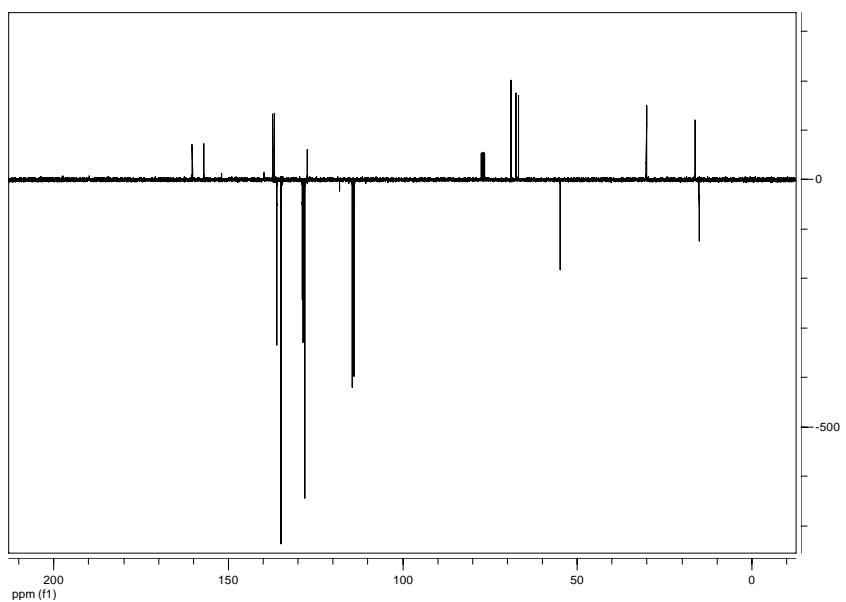
{2-[4-(2-Ethoxyethoxy)phenyl]ethyl}-(4-methoxyphenyl)diphenylgermane 9d.



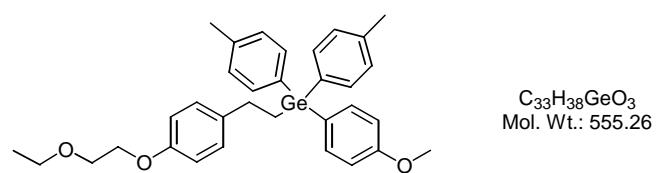
1H NMR (250 MHz, $CDCl_3$)



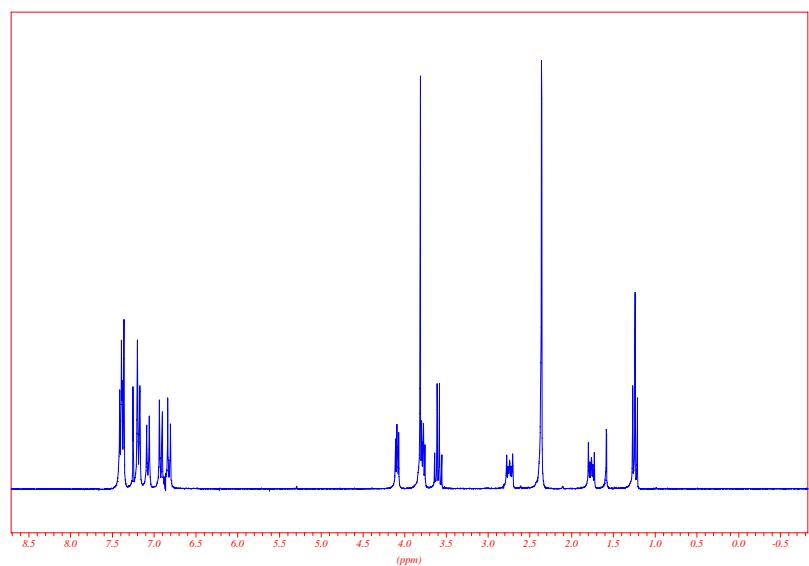
^{13}C NMR APT (62.8 MHz, $CDCl_3$)



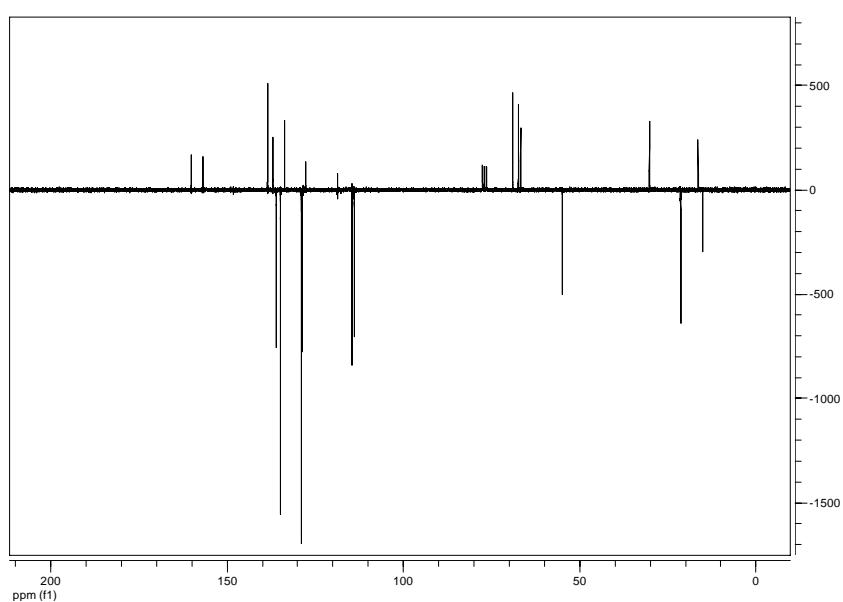
{2-[4-(2-Ethoxyethoxy)phenyl]ethyl}-(4-methoxyphenyl)di-*para*-tolylgermane **9e**.



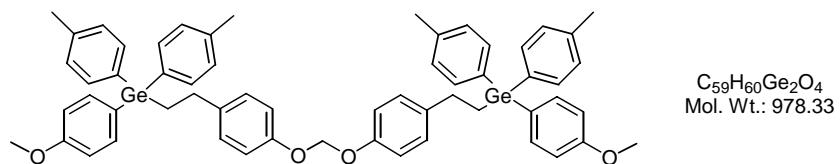
^1H NMR (250 MHz, CDCl_3)



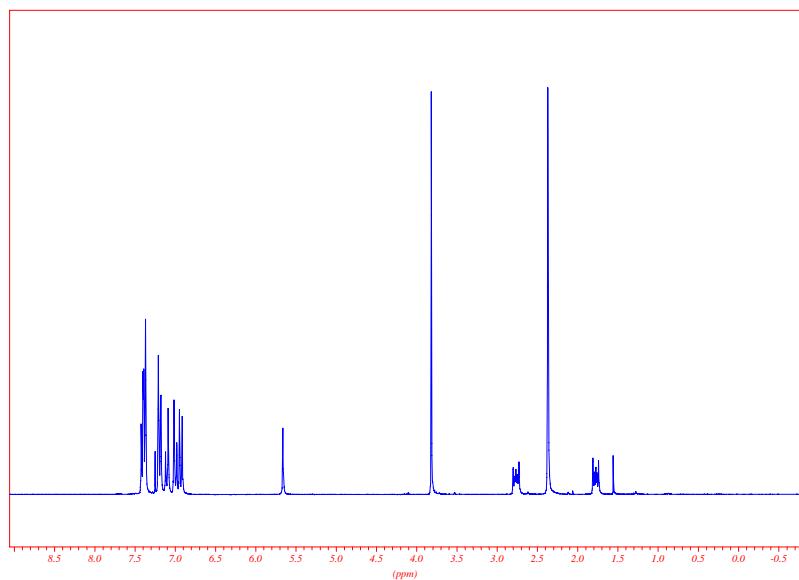
^{13}C NMR APT (62.8 MHz, CDCl_3)



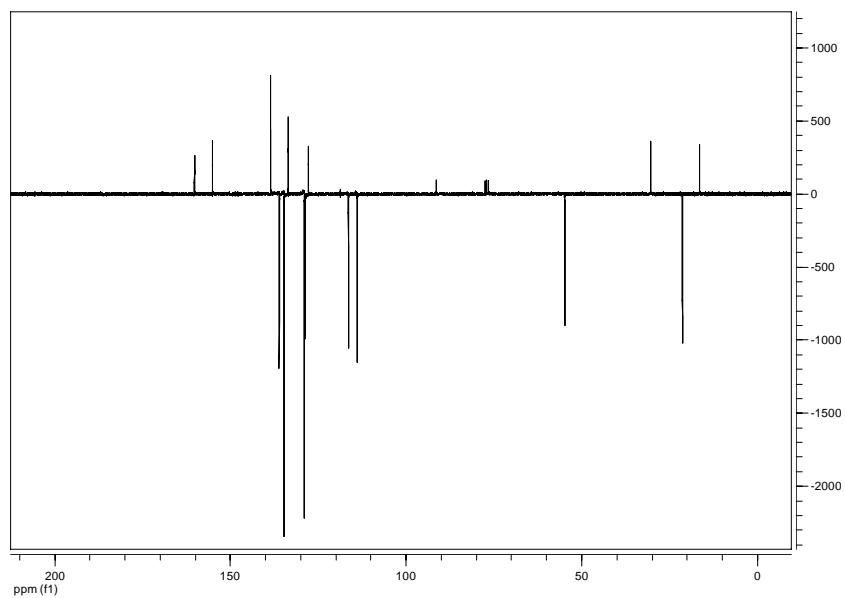
Bis-(4-{2-[{(4-methoxyphenyl)-di-*para*-tolylgermanyl]ethyl}phenoxy)methane.



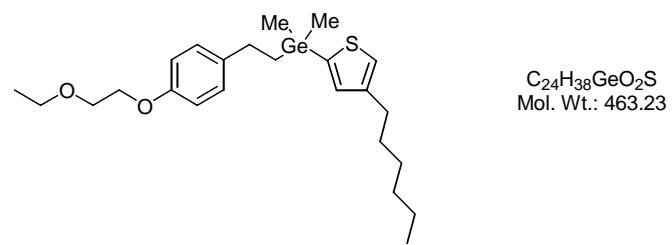
1H NMR (250 MHz, CDCl₃)



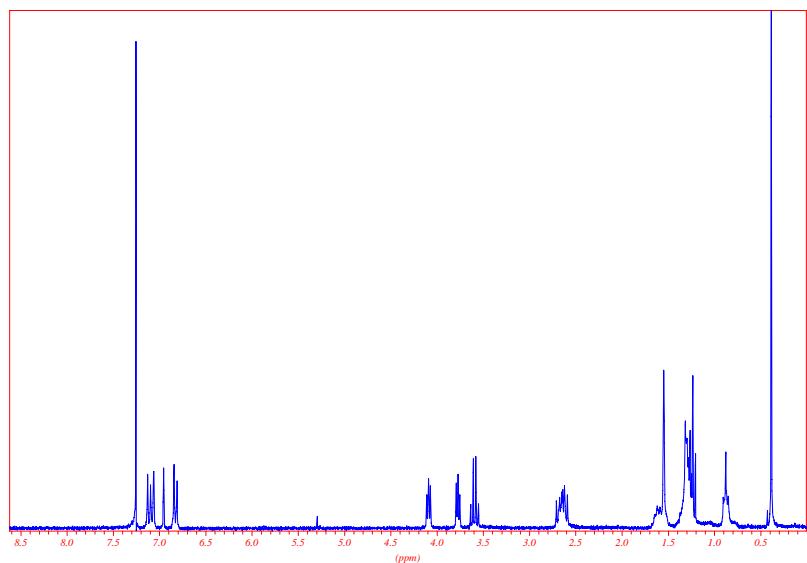
^{13}C NMR APT (62.8 MHz, CDCl₃)



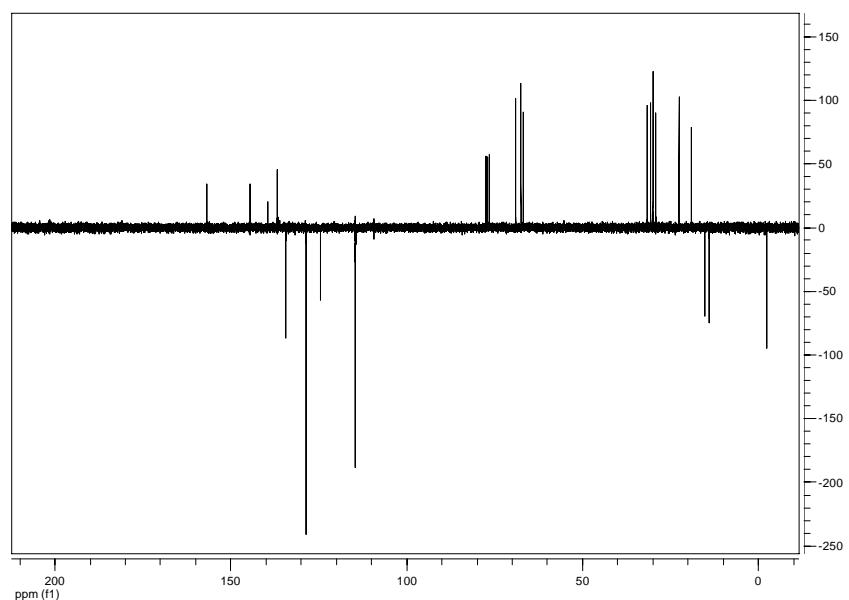
{2-[4-(2-Ethoxyethoxy)phenyl]ethyl}-(4-hexylthiophen-2-yl)dimethylgermane 10a.



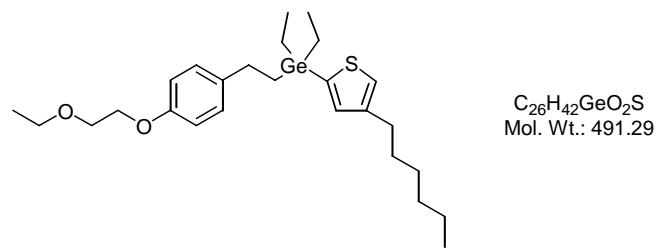
¹H NMR (250 MHz, CDCl₃)



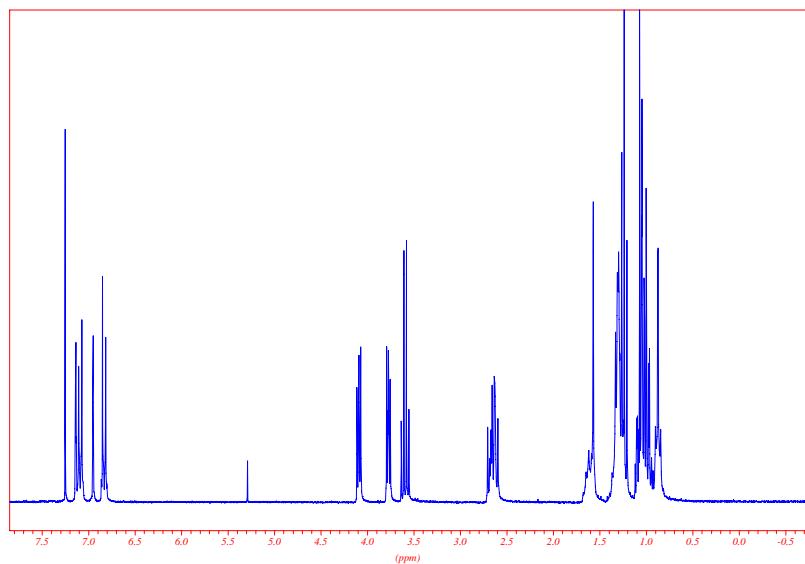
¹³C NMR APT (62.8 MHz, CDCl₃)



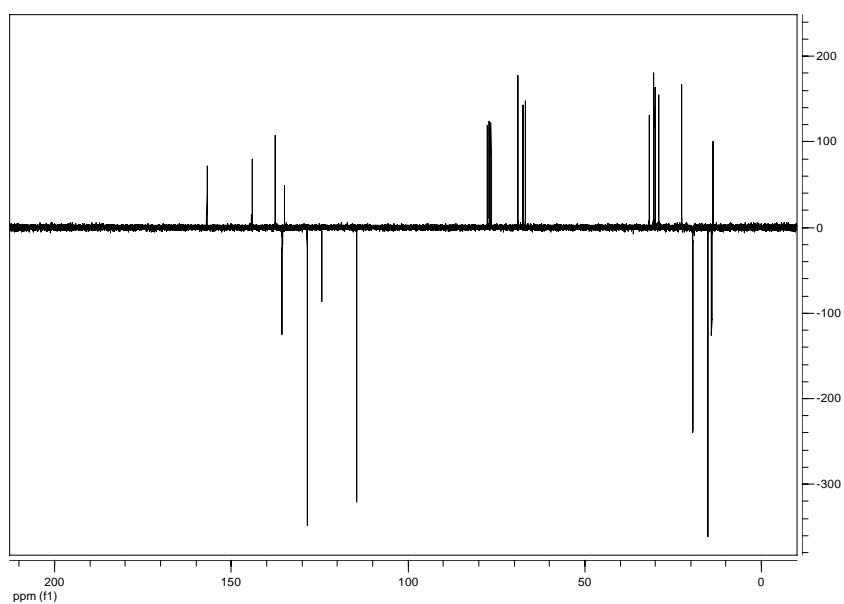
{2-[4-(2-Ethoxy)phenyl]ethyl}diethyl-(4-hexylthiophen-2-yl)germane 10b.



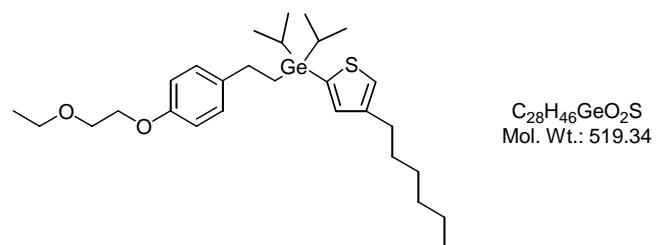
¹H NMR (250 MHz, CDCl₃)



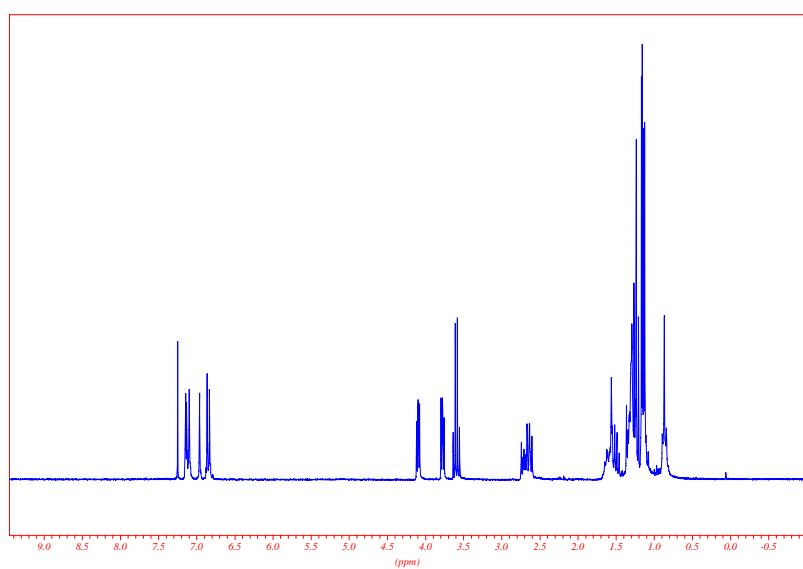
¹³C NMR APT (62.8 MHz, CDCl₃)



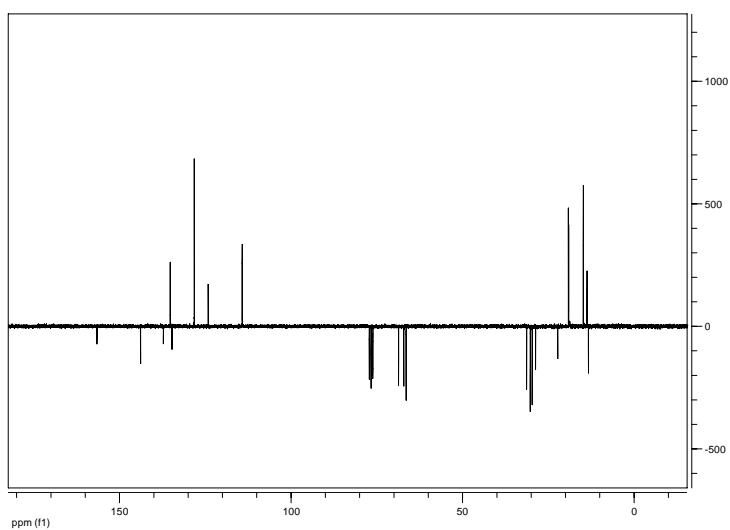
{2-[4-(2-Ethoxyethoxy)phenyl]ethyl}-(4-hexylthiophen-2-yl)di-*iso*-propylgermane 10c.



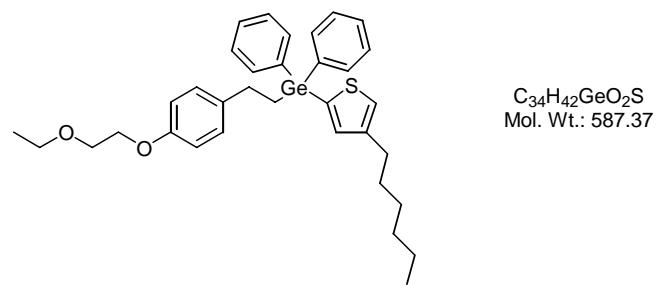
^1H NMR (250 MHz, CDCl_3)



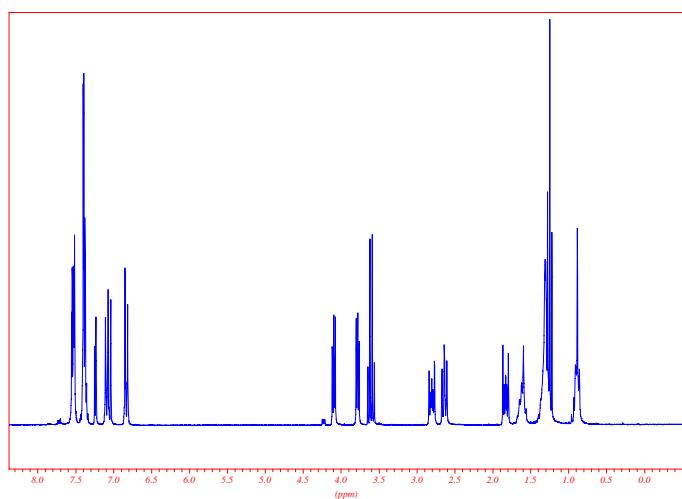
^{13}C NMR APT (62.8 MHz, CDCl_3)



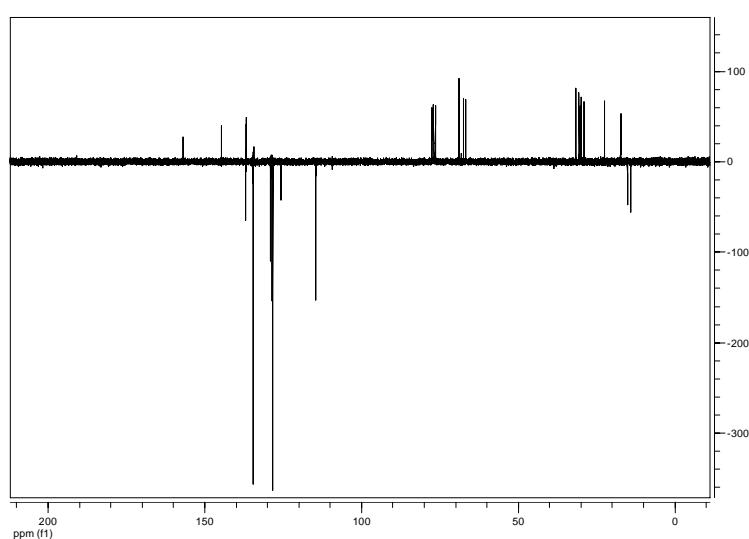
**{2-[4-(2-Ethoxy-ethoxy)-phenyl]-ethyl}-
(4-hexyl-thiophen-2-yl)-diphenyl-germane 10d.**



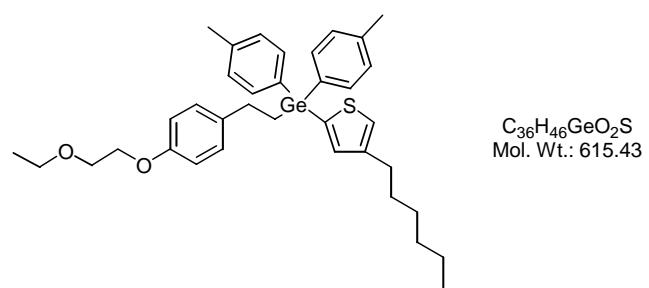
¹H NMR (250 MHz, CDCl₃)



¹³C NMR APT (62.8 MHz, CDCl₃)

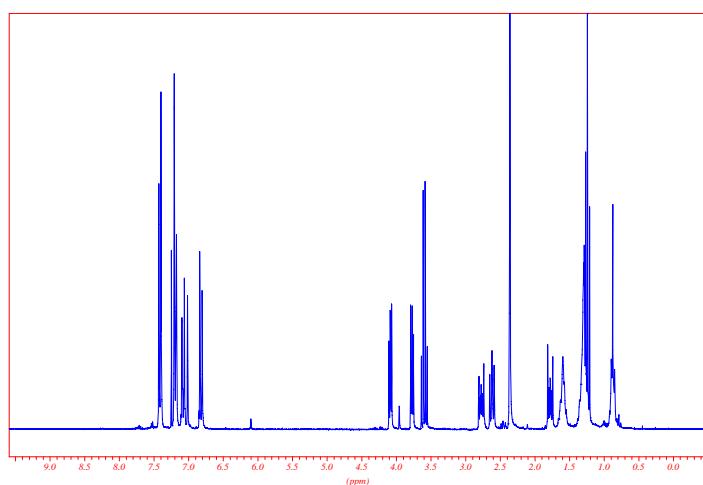


{2-[4-(2-Ethoxyethoxy)phenyl]ethyl}-*(4-hexylthiophen-2-yl)*-di-*para*-tolylgermane **10e**.

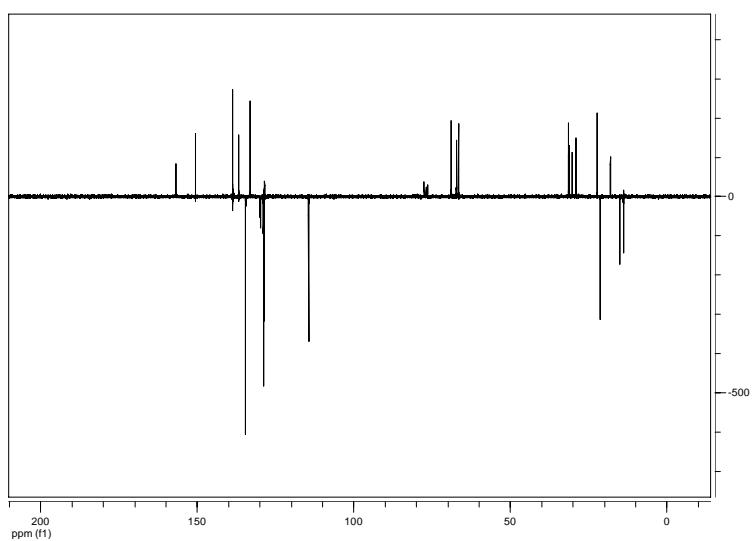


C₃₆H₄₆GeO₂S
Mol. Wt.: 615.43

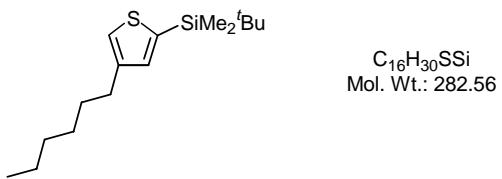
¹H NMR (250 MHz, CDCl₃)



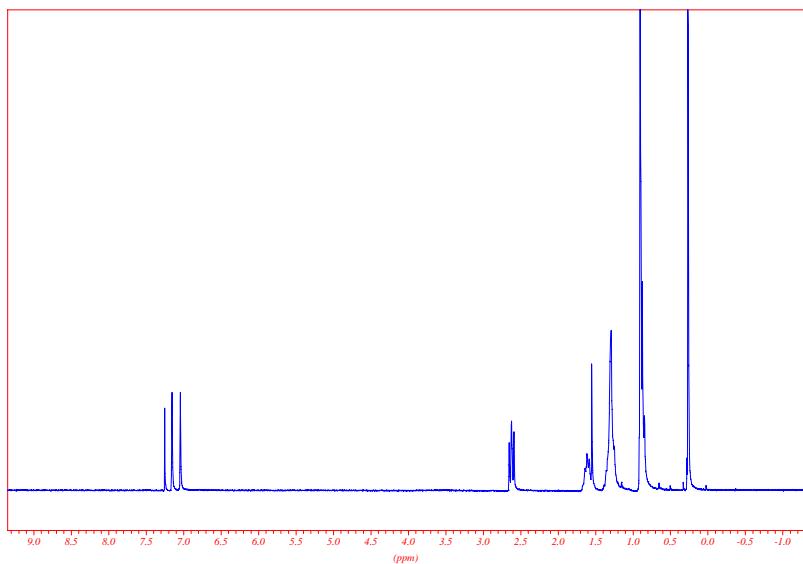
¹³C NMR APT (62.8 MHz, CDCl₃)



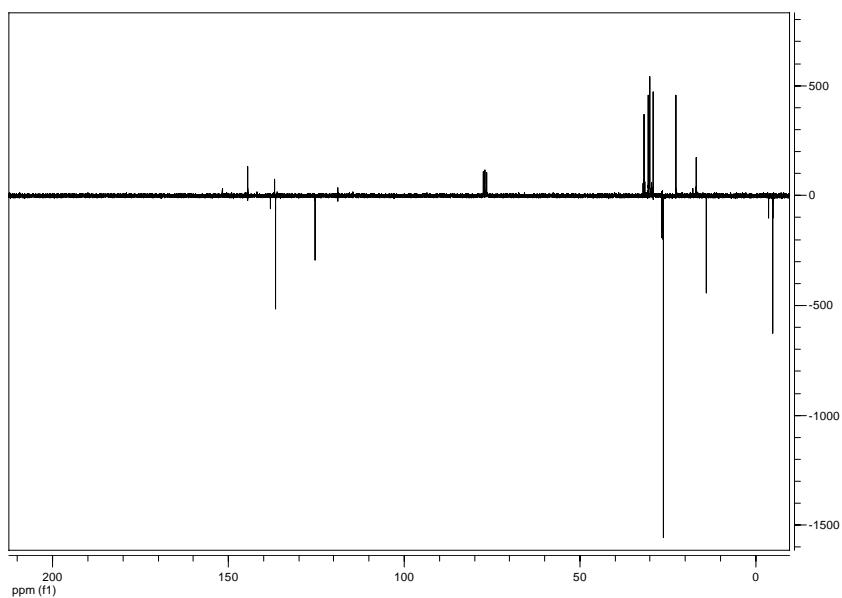
***tert*-Butyl-(4-hexylthiophen-2-yl)dimethylsilane 12.**



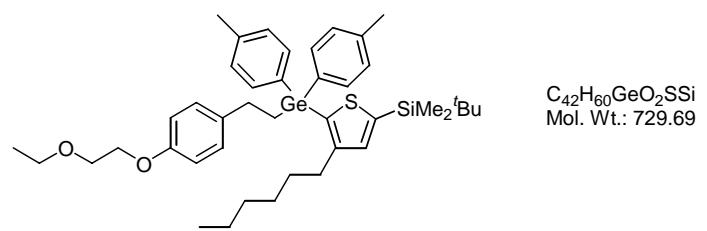
1H NMR (250 MHz, $CDCl_3$)



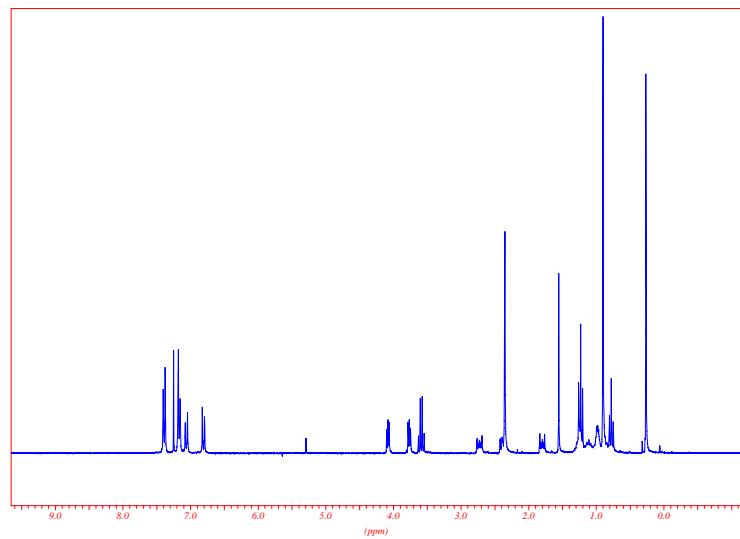
^{13}C NMR APT (62.8 MHz, $CDCl_3$)



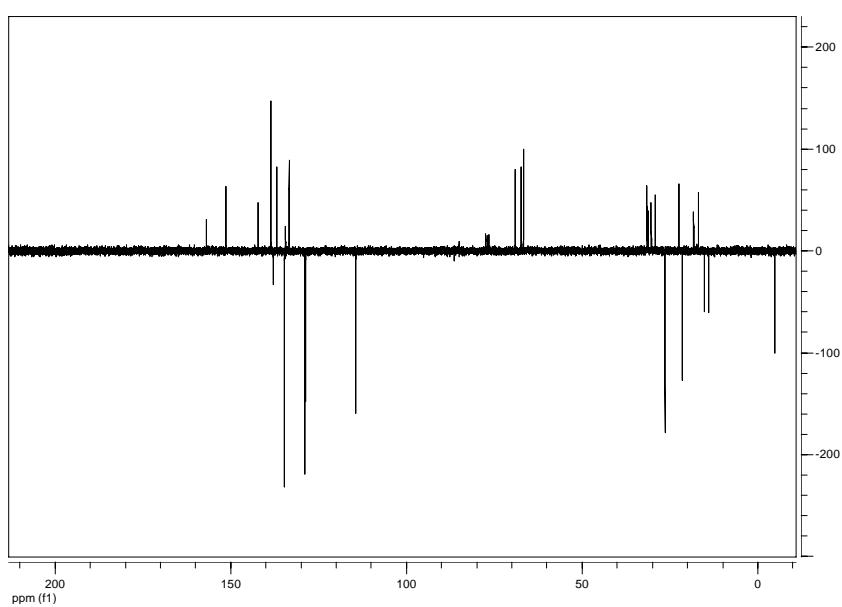
***tert*-Butyl-[5-(2-[4-(2-ethoxyethoxy)phenyl]ethyl)di-*para*-tolylgermany]-4-hexylthiophen-2-yl]dimethylsilane 13.**



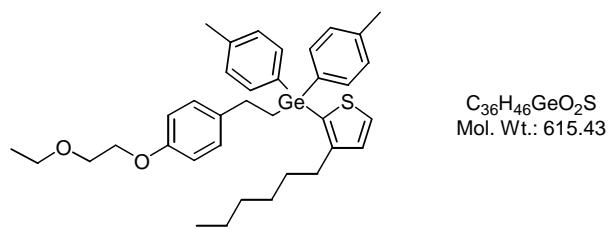
¹H NMR (250 MHz, CDCl₃)



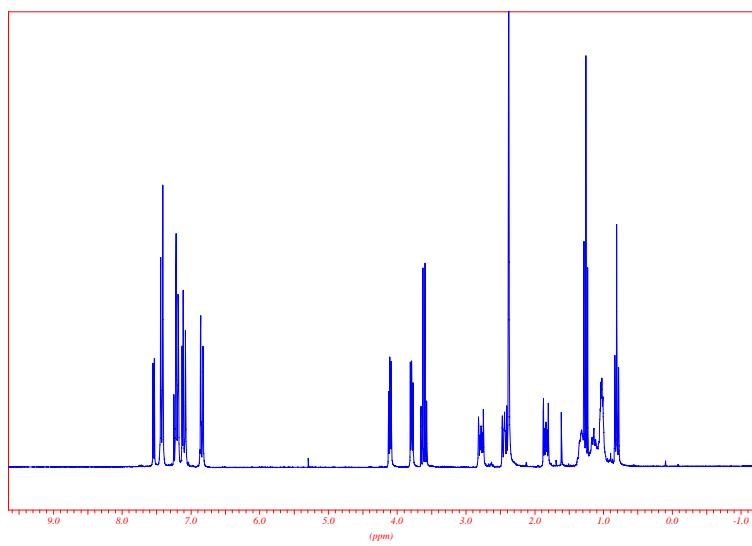
¹³C NMR APT (62.8 MHz, CDCl₃)



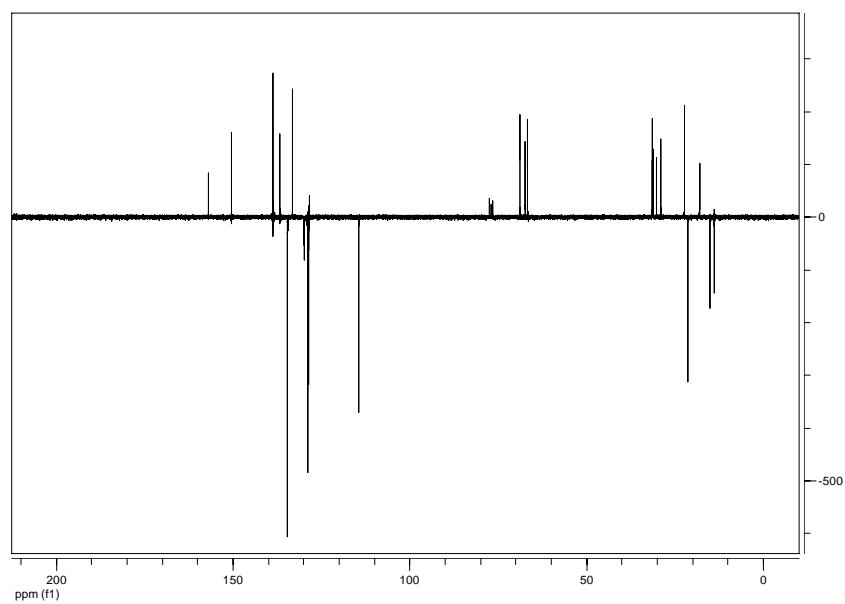
{2-[4-(2-Ethoxyethoxy)phenyl]ethyl}-(3-n-hexylthiophen-2-yl)di-*para*-tolylgermane 14.



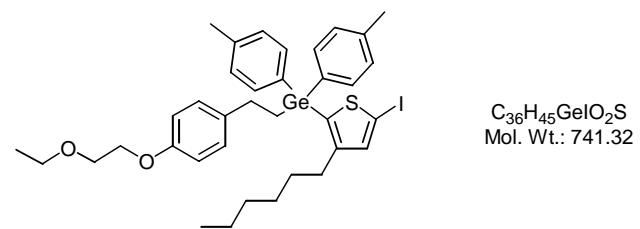
¹H NMR (250 MHz, CDCl₃)



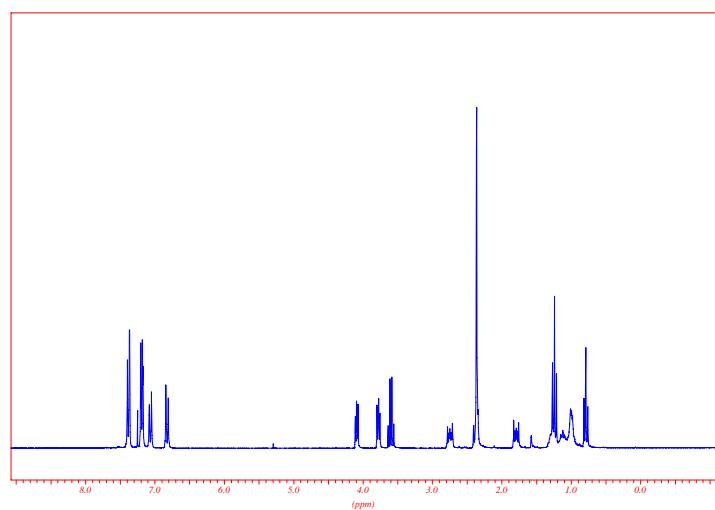
¹³C NMR APT (62.8 MHz, CDCl₃)



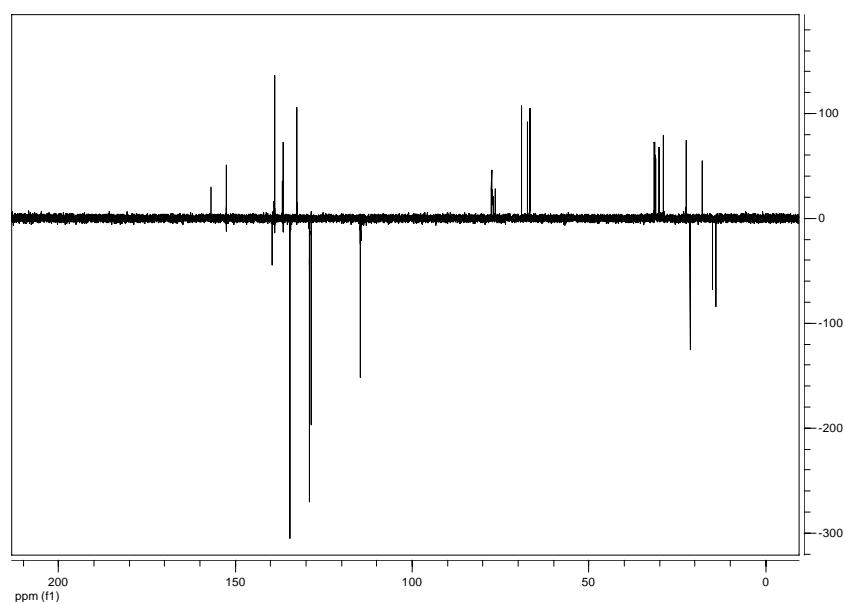
{2-[4-(2-Ethoxyethoxy)phenyl]ethyl}-{(3-n-hexyl-5-iodothiophen-2-yl)-di-*para*-tolylgermane 15.



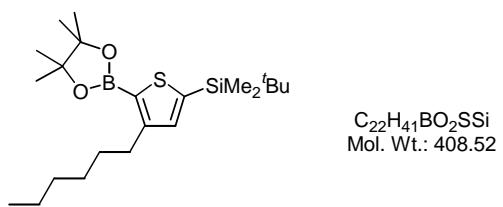
¹H NMR (250 MHz, CDCl₃)



¹³C NMR APT (62.8 MHz, CDCl₃)

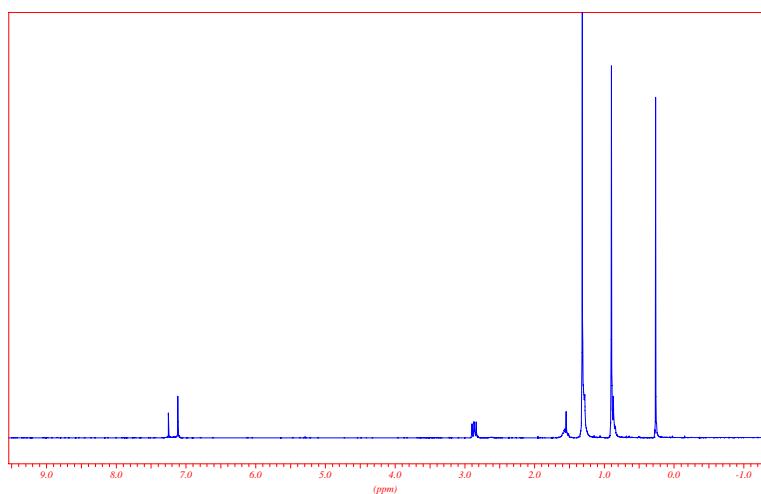


2-[5-(*tert*-Butyldimethylsilanyl)-3-*n*-hexylthophen-2-yl]-4,4,5,5-tetramethyl-[1,2,3]dioxaboralane **16.**

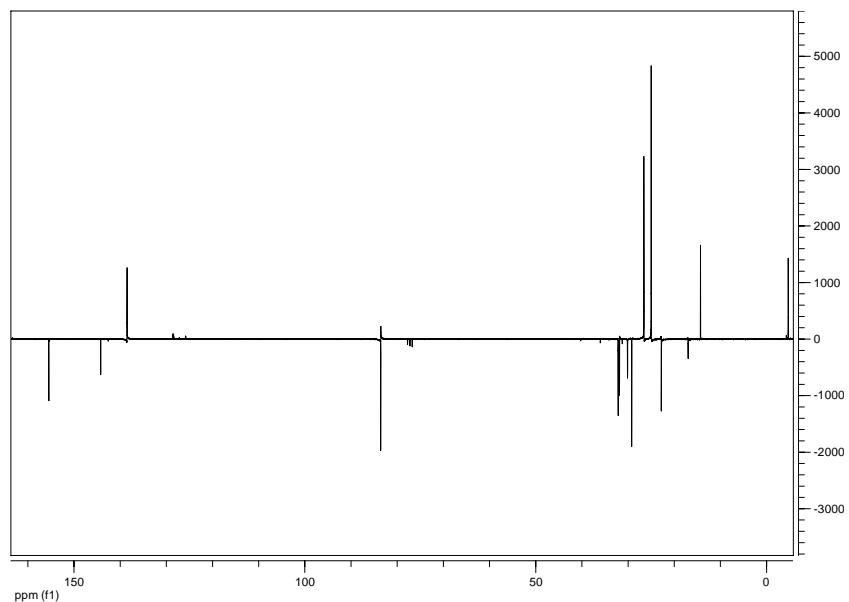


C₂₂H₄₁BO₂SSi
Mol. Wt.: 408.52

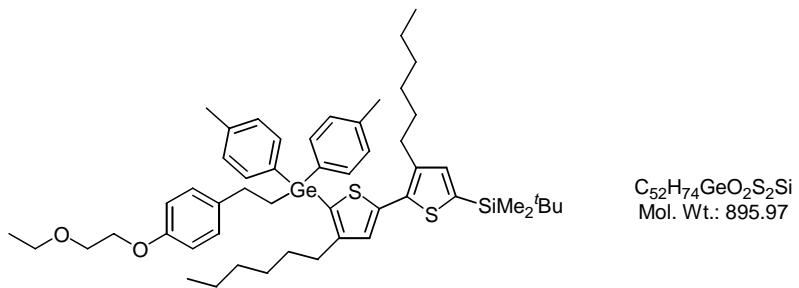
¹H NMR (250 MHz, CDCl₃)



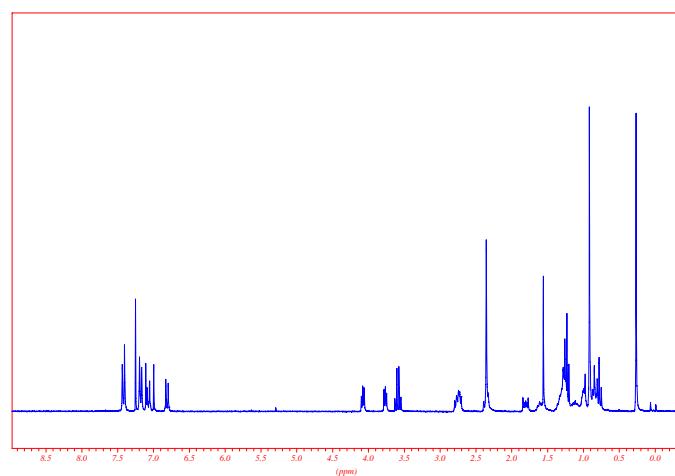
¹³C NMR APT (62.8 MHz, CDCl₃)



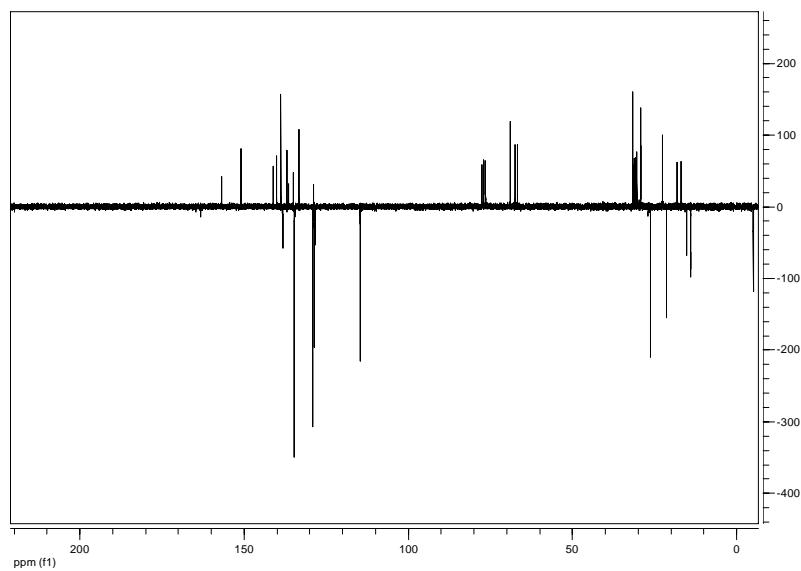
***tert*-Butyl-[5'-(2-[4-(2-ethoxyethoxy)phenyl]ethyl)-di-*para*-tolylgermanyl]-3,4'-dihexithiophenyl-5-yl]dimethylsilane 17.**



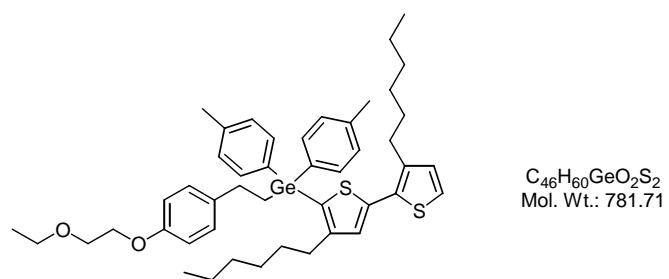
1H NMR (250 MHz, CDCl₃)



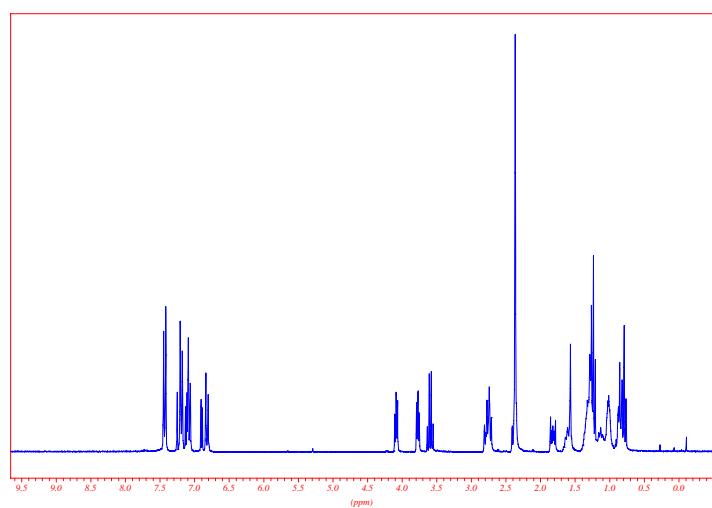
^{13}C NMR APT (62.8 MHz, CDCl₃)



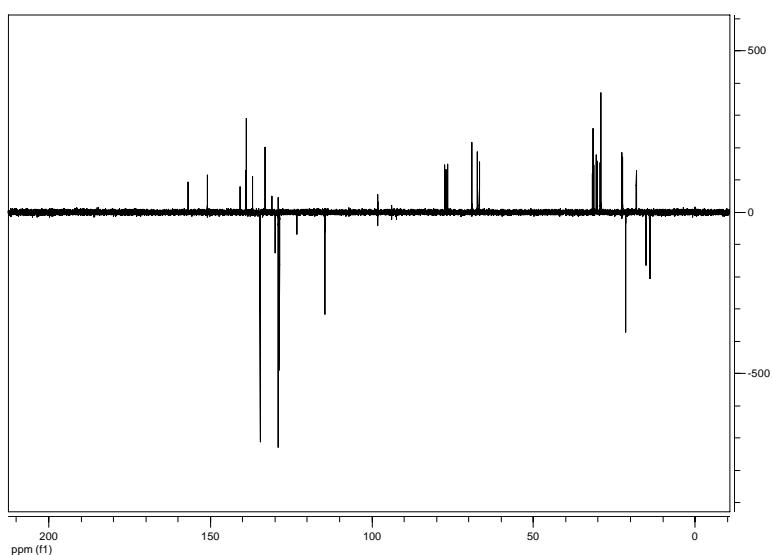
**(4,3'-Dihexyl[2,2']bithiophenyl-5-yl)-{2-[4-(2-ethoxyethoxy)phenyl]ethyl}-di-*para*-tolylgermane
18.**



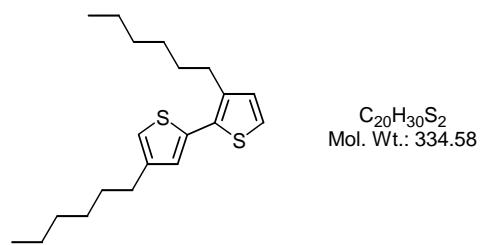
1H NMR (250 MHz, $CDCl_3$)



^{13}C NMR APT (62.8 MHz, $CDCl_3$)

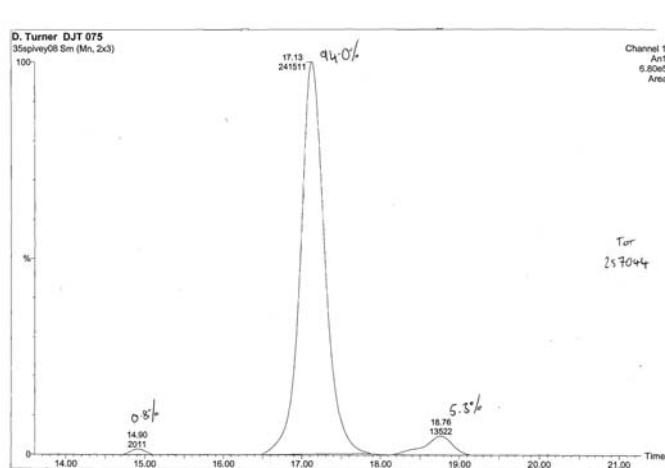


3,4'-Dihexyl-[2,2']bithiophene 19.

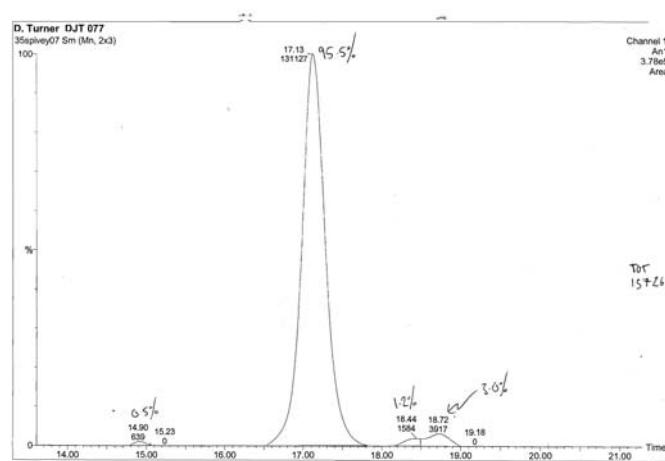


HPLC: Jupiter ODS-C18 column (250×0.46 cm), UV 254 nm detection, 1 mL min^{-1} , $5 \rightarrow 100\%$ MeCN in $\text{H}_2\text{O} + 0.1\%$ formic acid, $R_t = 17.1$ min.

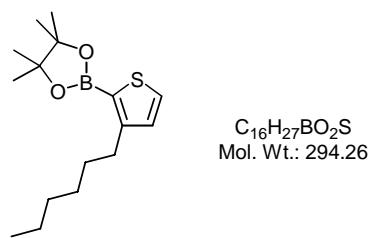
Before ‘double coupling’:



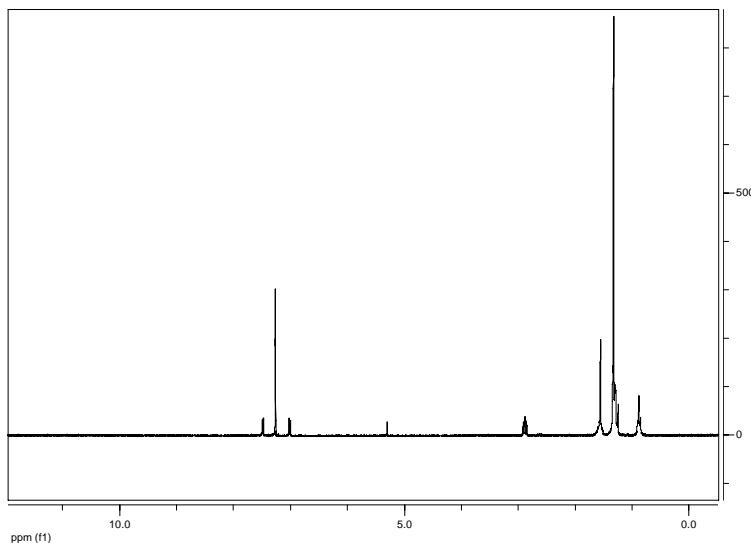
After ‘double coupling’:



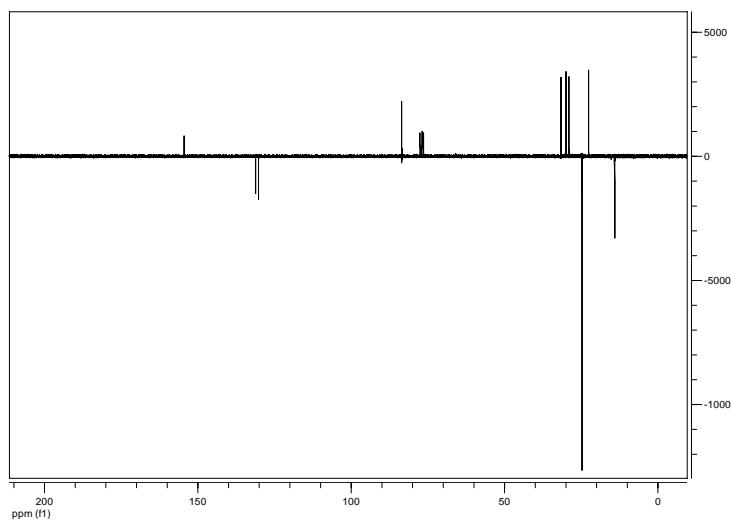
2-(3-*n*-Hexylthiophen-2-yl)-4,4,5,5-tetramethyl-[1,3,2]dioxaborolane 20.



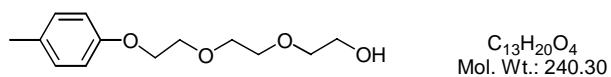
¹H NMR (250 MHz, CDCl₃)



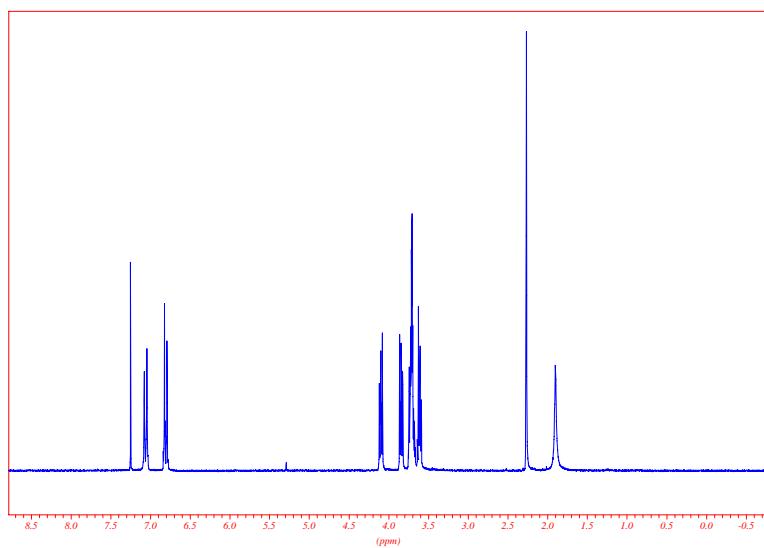
¹³C NMR APT (62.8 MHz, CDCl₃)



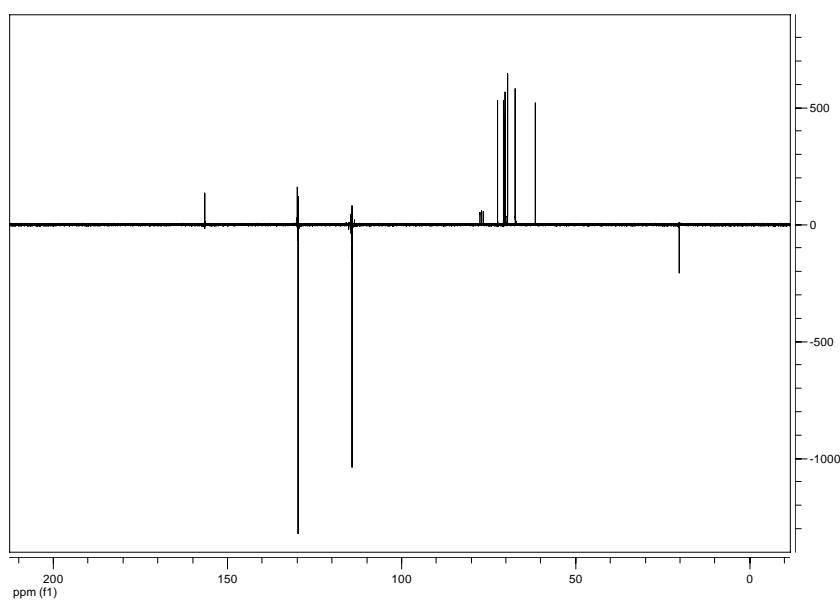
2-[2-(2-*para*-TolylOxyethoxy)ethoxy]ethanol 23.



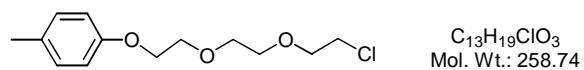
^1H NMR (250 MHz, CDCl_3)



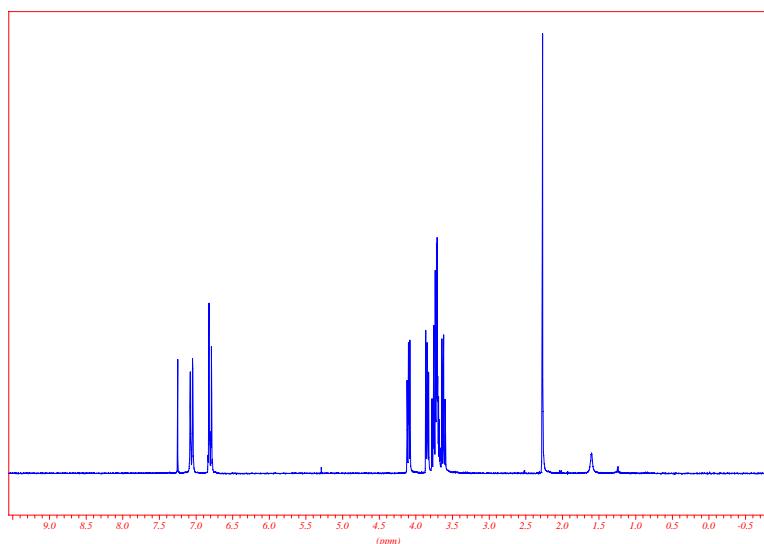
^{13}C NMR APT (62.8 MHz, CDCl_3)



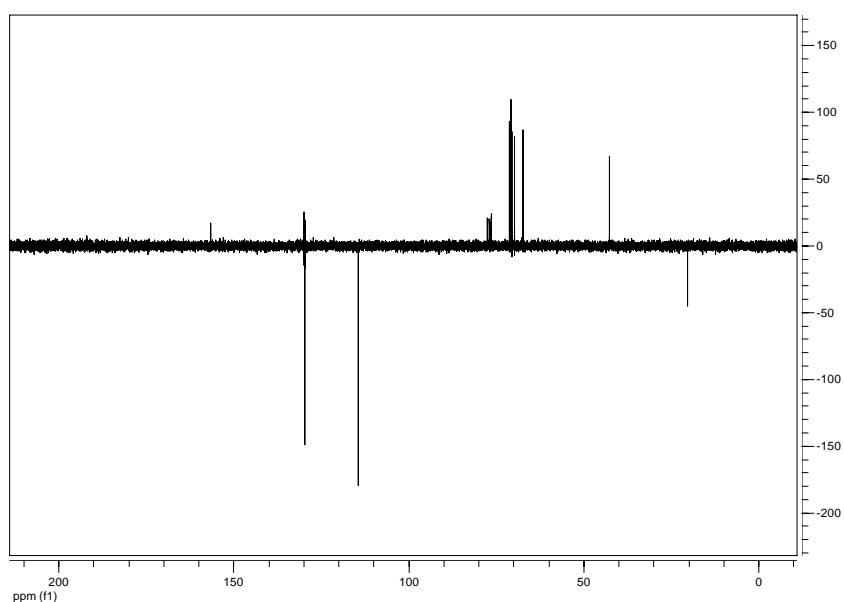
1-[2-[2-(2-Chloroethoxy)ethoxy]ethoxy]-4-methylbenzene 24



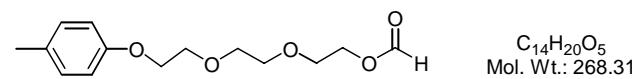
^1H NMR (250 MHz, CDCl_3)



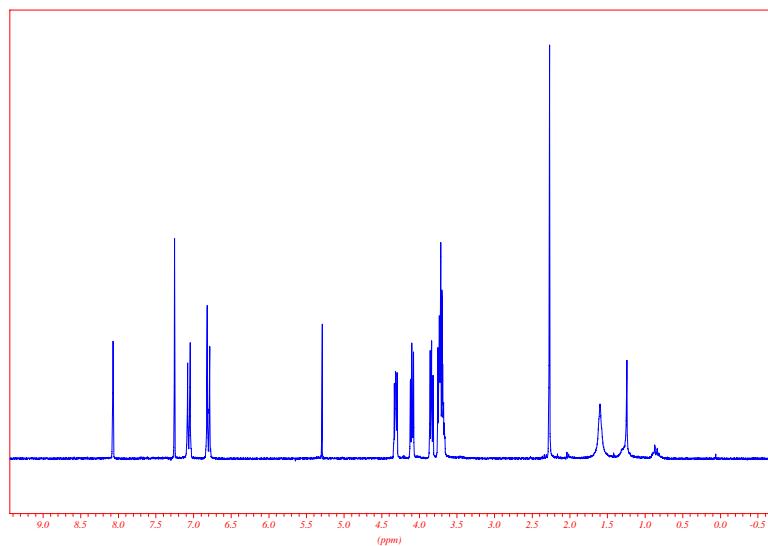
^{13}C NMR APT (62.8 MHz, CDCl_3)



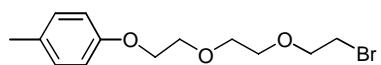
Formic acid 2-[2-(2-*para*-tolyloxyethoxy)ethoxy]ethyl ester 25.



¹H NMR (250 MHz, CDCl₃)

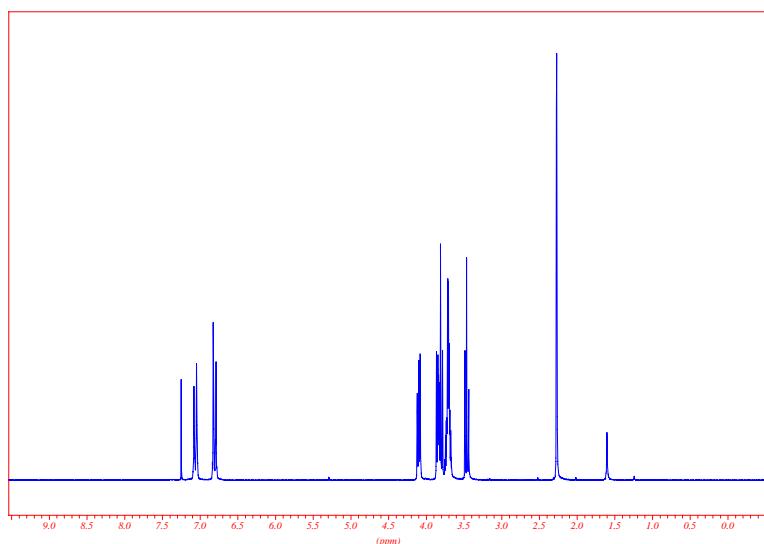


1-[2-[2-(2-Bromoethoxy)ethoxy]ethoxy]-4-methylbenzene 26.

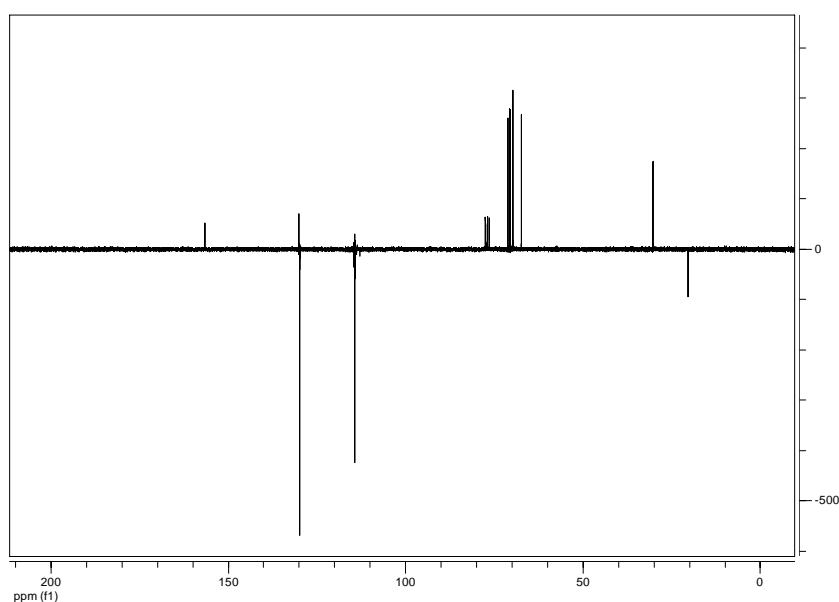


C₁₃H₁₉BrO₃
Mol. Wt.: 303.19

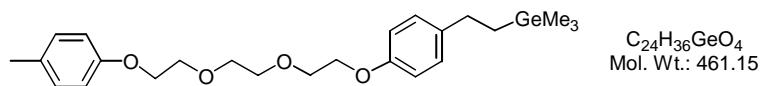
¹H NMR (250 MHz, CDCl₃)



¹³C NMR APT (62.8 MHz, CDCl₃)



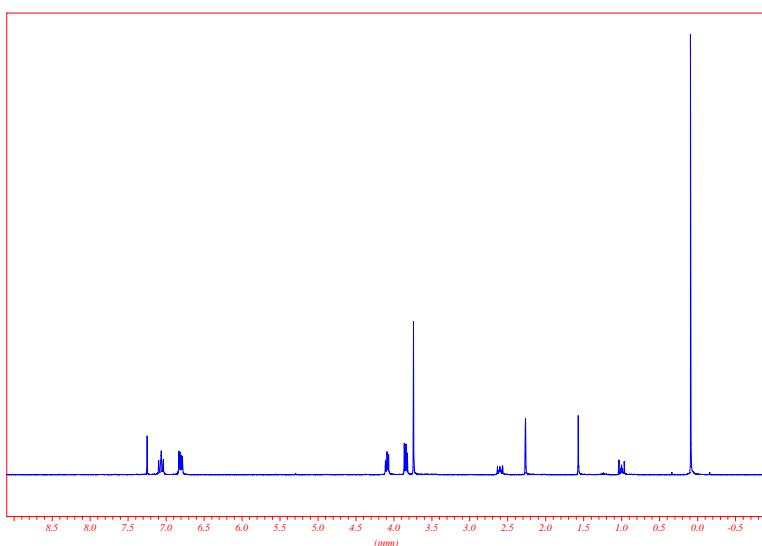
Trimethyl-[2-(4-{2-[2-(2-*para*-tolyloxyethoxy)ethoxy}phenyl)ethyl]germane 28.



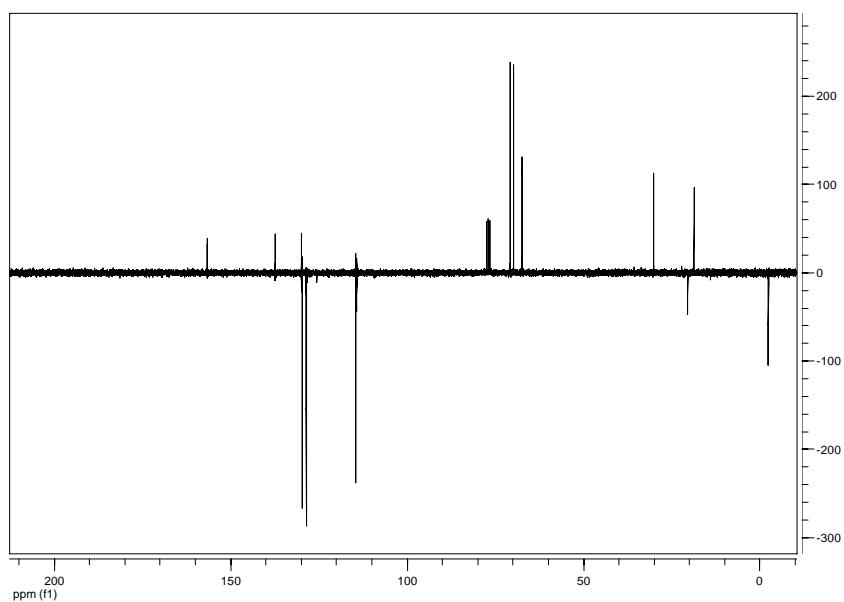
C₂₄H₃₆GeO₄

Mol. Wt.: 461.15

¹H NMR (250 MHz, CDCl₃)



¹³C NMR APT (62.8 MHz, CDCl₃)



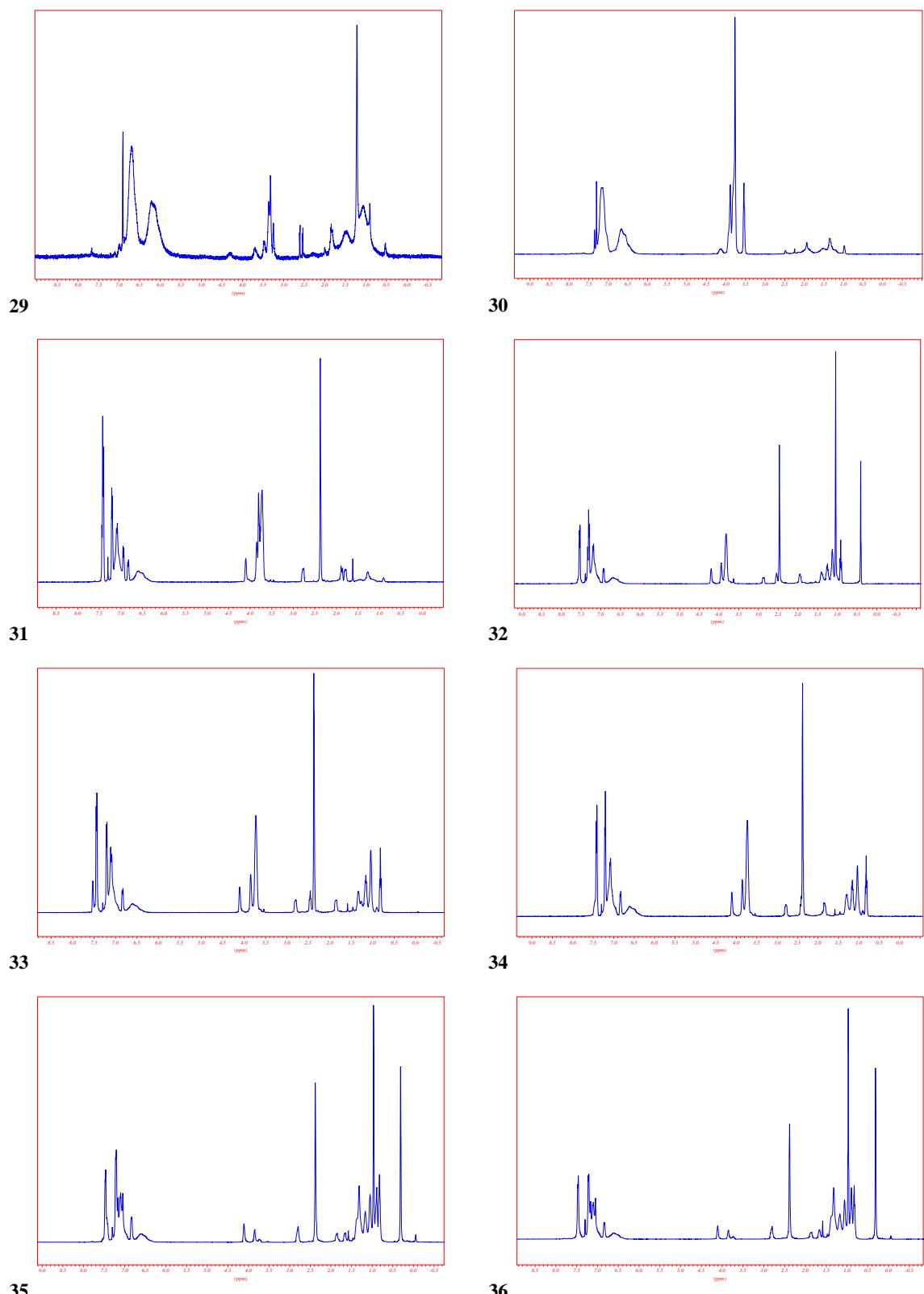


Figure 1. ^1H MAS NMR (400 MHz, CDCl_3) spectra for resins **30-36**. *NB.* All spectra except that for the initial resin **29** are Car-Purcell-Meibon-Gill (CPMG) processed.^{6,7}

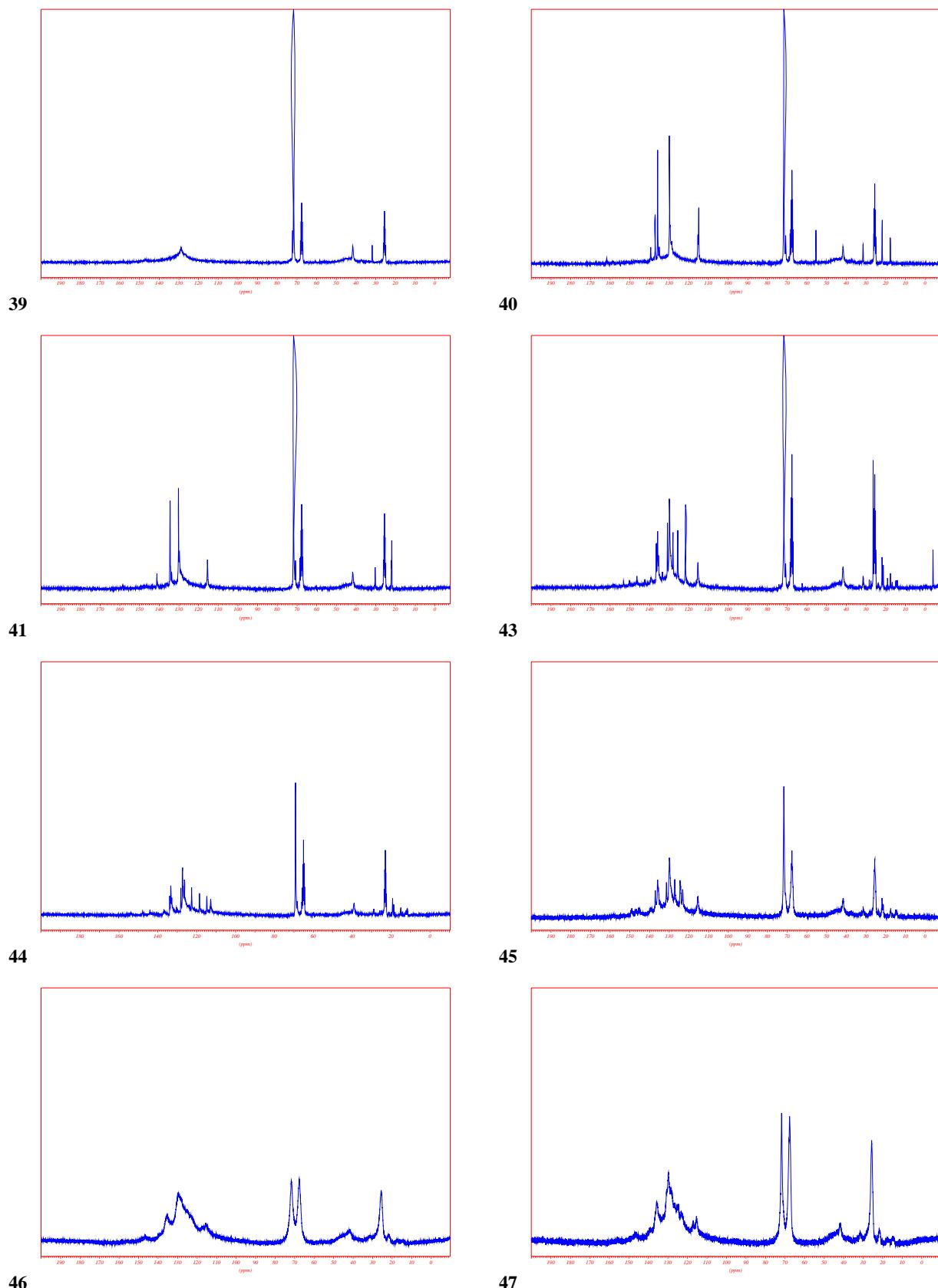
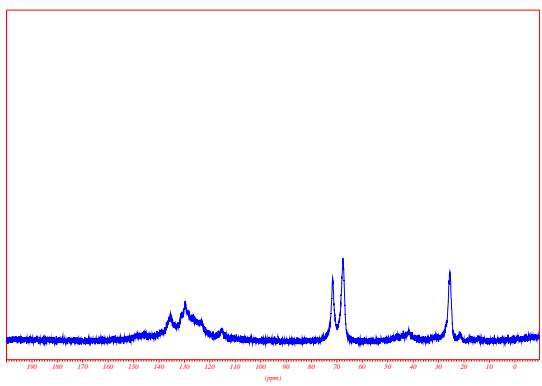
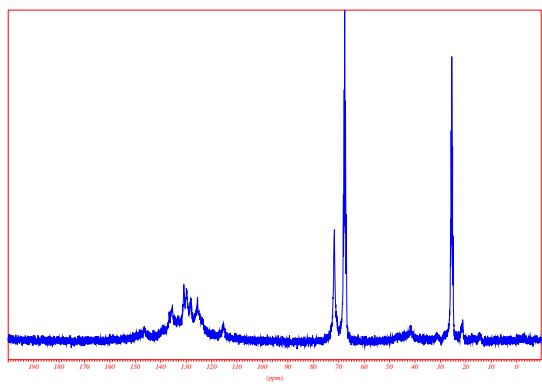


Figure 2. Gel phase ^{13}C NMR (75 MHz, $d_8\text{-THF}$) spectra for resins 39-41 & 43-47.



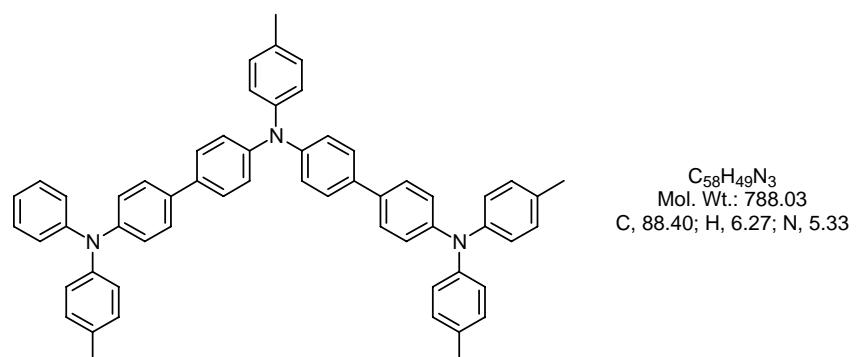
48



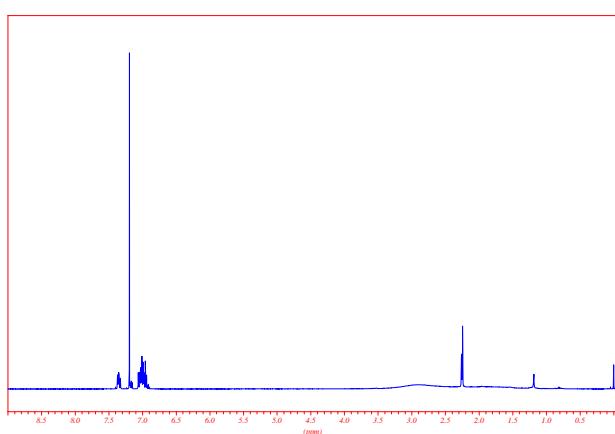
49

Figure 3. Gel phase ^{13}C NMR (75 MHz, $d_8\text{-THF}$) spectra for resins **48** & **49**.

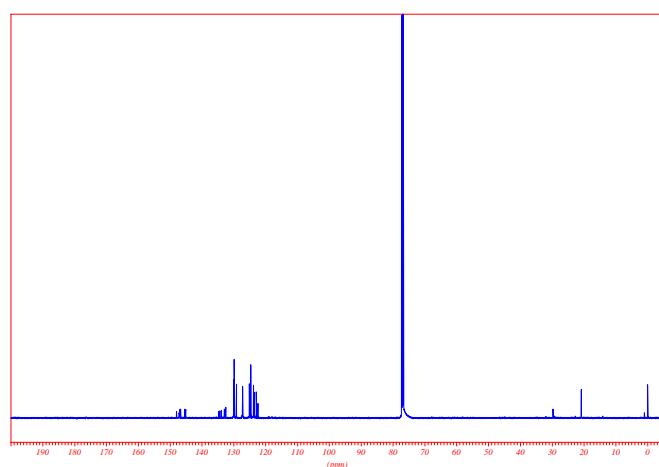
N4'-(4'-(Di-*para*-tolylaminobiphenyl-4-yl)-N4-(4'-phenyl)-N4,N4'-di-*para*-tolyl-biphenyl-4,4'-diamine 50.



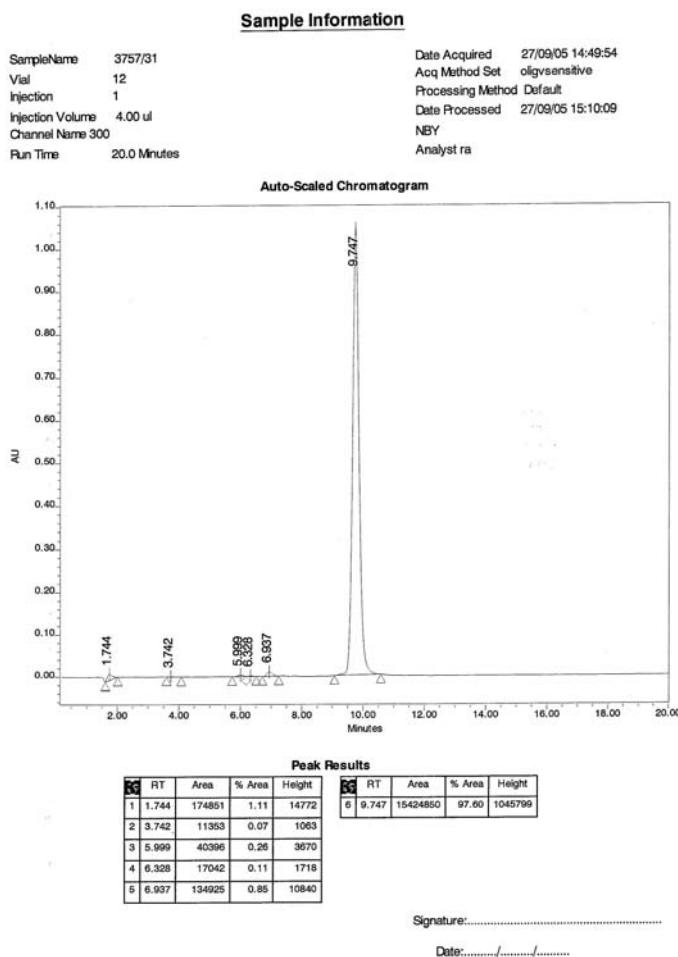
1H NMR (400 MHz, CDCl₃)



^{13}C NMR (100 MHz, CDCl₃)



HPLC: Jupiter ODS-C18 column (250 × 0.46 cm), UV 300 nm detection, 1 mL min⁻¹, 5→100% MeCN in H₂O + 0.1% formic acid, R_t = 9.7 min.



References.

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- ² A. C. Spivey, D. J. Turner, M. L. Turner, and S. Yeates, *Synlett*, 2004, 111.
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- ⁴ D. S. Galvao, D. A. Dos Santos, B. Laks, and M. C. Dos Santos, *Synth. Met.*, 1991, **43**, 3521.
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