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SUPPLEMENTARY MATERIAL

A convenient synthesis of orthogonally protected 2-deoxystreptamine (2-DOS) as an aminocyclitol scaffold for the development of novel aminoglycoside antibiotic derivatives against bacterial resistance.

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This Supporting Information contains additional experimental procedures and characterization details for the intermediates 1, 2, 4, 5, 9, 10, 11, 11a and 11b, as well as full NMR spectra for all the products described in the paper.

General Information.

Reactions were carried out in flame-dried glassware under an argon atmosphere, unless otherwise noted. All solvents used were of reagent grade. Tetrahydrofuran (THF) was freshly distilled from sodium/benzophenone under argon immediately prior to use. Unless otherwise noted, reactions were magnetically stirred and monitored by thin layer chromatography (TLC) with 0.25 mm Merck pre-coated silica gel plates. Spots were detected under UV (254 nm) and/or by staining with acidic ceric ammonium molybdate unless otherwise noted. Flash chromatography were performed with silica gel 60 (particle size 0.040-0.063 mm) supplied by Merck, Geduran. Yields refer to chromatographically and spectroscopically pure compounds, unless otherwise stated. 1H NMR, 13C NMR, COSY, NOESY, HMQC as well as HMBC spectra were measured on Bruker Avance-300 spectrometer using an internal deuterium lock at ambient temperature. If not otherwise noted, CDCl₃ (7.26 ppm relative to residual CHCl₃) is the solvent for all NMR experiments. Multiplicities are described using the following abbreviations: s = singlet, d = doublet, t = triplet, q = quartet, m = multiplet, br = broad, ABX = an ABX system. Chemical shift are given in ppm and coupling constant are presented in Hz. ¹³C NMR spectra were calibrated from the central triplet peak, to 77.0 ppm for CDCl₃. Optical rotations $[\alpha]$ were recorded on a Polarimeter Model 341 (Perkin Elmer) at a wavelength of 589 nm and are reported as follows: $[\alpha]_D$, concentration (c in g/100 mL) and solvent. Elemental analysis were collected at the Service de microanalyse of the University Louis Pasteur of Strasbourg (France).

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Experimental Section :



Methyl 3,4-di-*O*-benzoyl-2,6-di-*O*-tosyl-α-D-glucopyranoside (1)¹

This compound 1 was synthesized from commercially available methyl α -D-glucopyranoside (21 g) according the literature¹ and obtained by simple crystallization in 92% yield (lit.^{1a} 38%). Mp = 193 °C (lit.^{1a}; 190-191 °C). [α]_D²⁰ = + 27.7 (c 1.79 in CHCl₃), (lit.^{1a}; + 22.5 (c 2.5 in CHCl₃)). ¹**H NMR** (300 MHz, CDCl₃), δ (ppm) = 7.76-6.92 (m, 18 H, Ar), 5.82 (dd, 1 H, *J*₃₋₂ = *J*₃₋₄ = 9.7 Hz, H-3), 5.27 (dd, 1 H, *J*₄₋₃ = *J*₄₋₅ = 9.7 Hz, H-4), 5.02 (d, 1 H, *J*₁₋₂ = 3.6 Hz, H-1 β anomeric), 4.51 (dd, 1 H, *J*₂₋₁ = 3.6 Hz, *J*₂₋₃ = 10 Hz, H-2), 4.20-4.17 (m, 1 H, H-5), 4.19-4.14 (m, 1 H, H-6a), 4.05 (dd, 1 H, *J*_{6b-6a} = 11.5 Hz, *J*_{6b-5} = 5.9 Hz, H-6b), 3.46 (s, 3 H, MeO), 2.33 (s, 3 H, CH₃ of pTs at C6), 2.19 (s, 3 H, CH₃ of pTs at C2). ¹³C **NMR** (75 MHz, CDCl₃), δ (ppm) = 164.9 (CO), 164.8 (CO), 145.0 (Cq Ar), 144.9 (Cq Ar), 133.5 (CH Ar), 133.1 (CH Ar), 132.6 (Cq Ar), 132.2 (Cq Ar), 129.7 (CH Ar), 128.7 (Cq Ar), 128.4 (CH Ar), 128.3 (Cq Ar), 128.1 (CH Ar), 128.0 (CH Ar), 127.6 (CH Ar) (CH Ar), 97.7 (CH anomeric), 76.3 (CH), 69.4 (CH), 68.7 (CH), 67.6 (CH₂), 67.2 (CH), 56.2 (MeO), 21.6 (2 x Me of pTs).



Methyl 3,4-di-O-benzoyl-6-deoxy-6-iodo-2-O-tosyl-α-D-glucopyranoside (2)

This compound **2** was synthesized from **1** (10.8 g) according the literature^{1a,2} and obtained by simple crystallization in 93% yield (lit.^{1a}; 88 %). Mp = 180 °C (lit.^{1a}; 179-180 °C). $[\alpha]_D^{20} = +$ 32.4 (c 1.03 in CHCl₃), (lit.^{1a}; + 32 (c 3 in CHCl₃)). ¹H NMR (300 MHz, CDCl₃), δ (ppm) = 7.9-6.9 (m, 14 H, Ar), 5.88 (dd, 1 H, $J_{3-2} = J_{3-4} = 9.7$ Hz, H-3), 5.19 (dd, 1 H, $J_{4-3} = J_{4-5} = 9.7$ Hz, H-4), 5.08 (d, 1 H, $J_{1-2} = 3.7$ Hz, H-1 β anomeric), 4.60 (dd, 1 H, $J_{2-1} = 3.7$ Hz, $J_{2-3} = 10.1$ Hz, H-2), 3.99 (ddd, Hx of ABX, 1 H, $J_{5-4} = 9.7$ Hz, $J_{5-6a} = 8.4$ Hz, $J_{5-6b} = 2.6$ Hz, H-5), 3.56 (s, 3 H, MeO), 3.25 (AB part on an ABX system, 2 H, $J_{AB} = 11$ Hz, $J_{AX} = 8.4$ Hz, $J_{BX} = 2.6$ Hz, $\Delta v = 48$ Hz, H-6), 2.20 (s, 3 H, CH₃ of pTs). ¹³C NMR (75 MHz, CDCl₃), δ (ppm) = 165.2 (CO), 164.9 (CO), 144.9 (Cq Ar), 133.7 (CH Ar), 133.1 (CH Ar), 132.7 (Cq Ar), 129.8 (CH Ar), 129.7 (CH Ar), 128.7 (Cq Ar), 128.4 (CH Ar), 128.3 (Cq Ar), 128.1 (CH Ar), 127.6

(CH Ar), 97.7 (CH anomeric), 72.5 (CH), 69.0 (CH), 68.9 (CH), 56.3 (MeO), 21.6 (Me of pTs), 3.2 (CH₂).



Methyl 3,4-Di-O-Benzoyl-6-deoxy-2-O-tosyl-α-D-xylo-hex-5-enopyranoside (4)^{1a,3}

The iodo glucopyranoside 2 (5.57 g; 8.35 mmol) and DBU (5 mL; 4 equiv.) were heated in dry PhMe (40 mL) for 15 h at ca 80 °C. The resulting deep red mixture was left at room temperature for 1 h without stirring. The upper layer was concentrated in vacuo and then diluted with CH₂Cl₂ (80 mL). The organic layer was washed with water (2 x 60 mL), sat. aq. sodium thiosulfate (50 mL), water (2 x 50 mL), brine (20 mL), dried (MgSO₄), filtered and concentrated under reduced pressure. The crude product was purified by chromatography column on silica gel (AcOEt/cyclohexane, 1:1) to yield a white powder of the title enone 4^3 $(3.07 \text{ g}; 68.2\%, \text{lit.}^{1a}; 76\%)$. Mp = 138 °C (lit. 1a ; 132-3 °C). $[\alpha]_{\text{D}}^{20}$ = + 23.2 (c 1.16 in CHCl₃), (lit.^{1a}; + 24 (c 1.3 in CHCl₃)). ¹**H** NMR (300 MHz, CDCl₃), δ (ppm) = 7.96-6.93 (m, 14 H, Ar), 5.90 (dd, 1 H, $J_{3-2} = J_{3-4} = 9.7$ Hz, H-3), 5.75 (ddd, 1 H, $J_{4-3} = 9.6$ Hz, $J_{4-6a} = J_{4-6b} = 2.1$ Hz, H-4), 5.15 (d, 1 H, $J_{1-2} = 3.4$ Hz, H-1 β anomeric), 4.85 (dd, 1 H, $J_{6a-6b} = J_{6a-4} = 2.1$ Hz, H-6a), 4.73 (dd, 1 H, $J_{2-1} = 3.4$ Hz, $J_{2-3} = 9.8$ Hz, H-2), 4.66 (dd, 1 H, $J_{6b-6a} = J_{6b-4} = 2.1$ Hz, H-6b), 3.53 (s, 3 H, MeO), 2.20 (s, 3 H, CH₃ of pTs). ¹³C NMR (75 MHz, CDCl₃), δ (ppm) = 165.0 (CO), 164.8 (CO), 149.3 (Cq Ar), 145.0 (Cq Ar), 133.6 (CH Ar), 133.1 (CH Ar), 132.7 (Cq Ar), 129.9 (CH Ar), 129.7 (2 x CH Ar), 128.8 (Cq Ar), 128.6 (Cq Ar), 128.5 (CH Ar), 128.1 (CH Ar), 127.6 (CH Ar), 98.6 (CH anomeric), 98.5 (CH₂ vinyl), 76.4 (CH), 69.8 (CH), 69.3 (CH), 56.1 (MeO), 21.6 (Me of pTs).



Preparation of the cyclohexanone $(5)^{1a,4}$

To the enone 4 (0.653 g; 1.21 mmol) dissolved in acetone (40 mL) and water (15 mL) were added successively Hg(OAc)₂ (680 mg; 1.7 equiv.) and AcOH (5 mL). The medium turned quickly from yellow to colorless and the reaction was heated for 2.5 h at 70 °C. The organic solvent was then evaporated in vacuo and CH_2Cl_2 (60 mL) was added to the aqueous residue. The organic layer was filtered on a pad of Celite and rinsed with CH_2Cl_2 (2 x 10 mL). The

combined organic layers were washed with water (3 x 15 mL), aq. sat. NaHCO₃ (2 x 15 mL), water (3 x 15 mL), dried (MgSO₄), filtered and the solvent was concentrated to the half of its volume. The desired product crystallized slowly to give white needles of the β-hydroxyketone **5** (0.440 g; 69%). Mp = 178 °C (lit^{1a}; 175-6 °C). $[\alpha]_D^{20} = -21.1$ (c 1.08; CHCl₃. ¹H NMR (300 MHz, CDCl₃), δ (ppm) = 7.96-6.92 (m, 14 H, Ar), 6.13 (dd, 1 H, $J_{3-2} = J_{3-4} = 10.1$ Hz, H-3), 5.67 (d, 1 H, $J_{4-3} = 10.4$ Hz, H-4), 5.12 (dd, 1 H, $J_{2-3} = 9.8$ Hz, $J_{2-1} = 2.5$ Hz, H-2), 4.72 (m, X of an ABX system, 1 H, H-1), 2.79 (s br, 1H, OH), 2.88 (AB part on an ABX system, 2 H, $J_{AB} = 15.1$ Hz, $J_{AX} = 3.7$ Hz, $J_{BX} = 2.7$ Hz, $\Delta v = 34$ Hz, H-6), 2.18 (s, 3 H, CH₃ of pTs). ¹³C NMR (75 MHz, CDCl₃), δ (ppm) = 195.8 (CO), 165.4 (Cq COOBz), 164.5 (Cq COOBz), 145.2 (Cq Ar), 133.5 (CH Ar), 133.3 (CH Ar), 132.7 (Cq Ar), 130.0 (CH Ar), 129.9 (CH Ar), 129.8 (CH Ar), 128.6 (Cq Ar), 128.4 (CH Ar), 128.2 (CH Ar), 127.6 (CH Ar), 81.1 (CH-2), 76.9 (CH-4), 69.9 (CH-3), 68.1 (CH-1), 42.7 (CH₂-6), 21.8 (Me of pTs).



Methyl 4,6-*O*-Benzylidene- α -D-glucopyranoside (9)⁵

A solution of methyl α -D-glucopyranoside⁶ (19.40 g; 0.099 mol) and p-toluenesulfonic acid monohydrate (2 g: 1 equiv.) and α . α -dimethoxytoluene (15.4 mL; 1 equiv.) in dry DMF (80 mL) was refluxed at 84 °C under reduced pressure (ca 20 mbar) during 1.5 h. All the solvent was then evaporated by concentration under reduced pressure to leave a white solid product which was finely dispersed in an aqueous saturated solution of NaHCO₃ (100 mL) The mixture was stirred for 15 min at 80 °C, diluted with water (100 mL) and filtered. The white cake was washed thoroughly with water (4 x 100 mL), dried under water-aspirator vacuum for 3 h, azeotroped with benzene (3 x 100 mL) and then dried under high reduced pressure. No further purification was necessary for this white powder product of methyl 4,6-Obenzylidene- α -D-glucopyranoside 9 (20.6 g; 73%). Mp = 170 °C. (lit.^{5a}, 168-9 °C). $[\alpha]_D^{20}$ = +104 (c 1.16 in CHCl₃), (lit.^{5a}, + 105 (c 1.1 in CHCl₃). ¹H NMR (300 MHz, CDCl₃), δ (ppm) = 7.51-7.46 (m, 2 H, Ar), 7.40-7.33 (m, 3 H, Ar), 5.52 (s, 1 H, H-7), 4.77 (d, 1 H, $J_{1-2} = 3.9$ Hz, H-1), 4.28 (dd, 1 H, $J_{6e-6a} = 9.1$ Hz, $J_{6e-5} = 3.7$ Hz, H-6eq), 3.92 (ddd, 1 H, $J_{3-4} = J_{3-2} = 9.3$ Hz, $J_{3-OH} = 1.8$ Hz, H-3), 3.81-3.76 (m, 1 H, H-5), 3.73 (dd, 1 H, $J_{6a-6e} = J_{6a-5} = 9.9$ Hz, H-6ax), 3.61 (dd, 1 H, $J_{2-3} = J_{2-OH} = 9.2$ Hz, $J_{2-1} = 3.9$ Hz, H-2), 3.49 (dd, 1 H, $J_{4-5} = J_{4-3} = 9.2$ Hz, H-4), 3.44 (s, 3 H, MeO), 3.01 (d, 1 H, $J_{OH-3} = 1.9$ Hz, OH) 2.48 (d, 1 H, $J_{OH-2} = 9.2$ Hz, OH). ¹³C NMR (75 MHz, CDCl₃), δ (ppm) = 137.0 (Cq Ar), 129.3 (CH Ar), 128.3 (CH Ar), 126.3 (CH Ar), 101.9 (CH benzyl), 99.8 (CH-1), 80.9 (CH-4), 72.8 (CH-2), 71.7 (CH-3), 68.9 (CH₂), 62.3 (CH-5), 55.6 (OMe).



Methyl 4,6-*O*-Benzylidene 2-*O*-Tosyl- α -D-glucopyranoside (10)⁷

<u>Method A^{7c} (with Bu₂SnO)</u>: Methyl 4,6-*O*-benzylidene- α -D-glucopyranoside **9** (4.92 g; 0.0174 mol) and Bu₂SnO (4.77 g; 1.1 equiv.) were added to a solution of toluene and methanol (36 mL : 4 ml). The mixture was heated for 3 h at 85 °C and then the solvents were removed to leave a thick solution that was diluted with toluene (40 mL). To this solution were added p-toluenesulfonyl chloride (6.64 g; 2 equiv.) and triethylamine (0.25 mL). After being stirred for 3.5 h at room temperature, the mixture was treated with a saturated aq. solution of NaHCO₃ (40 mL), CH₂Cl₂ (100 mL) and water (50 mL). After filtration through a pad of Celite the organic layer was dried (MgSO₄), filtered and concentrated under reduced pressure. The crude product was then purified by column chromatography on a silica gel (cyclohexane/AcOEt, 4:1 to 1:1) to afford a crystalline white solid of **10** (6.28 g; 82.3%).

Method B^{7b} (with Ts.Im): Methyl 4,6-*O*-benzylidene- α -D-glucopyranoside 9 (11.24 g; 0.0398) mol) and the N-tosylimidazole (13.27 g; 1.5 equiv.) were dissolved in a solution of CHCl₃pentane (250 mL/200 mL). Sodium methanolate (3.2 g; 1.48 equiv.) was then added and the reaction was stirred at 65 °C for 3 h. After cooling the mixture was diluted with CHCl₃ (150 mL) and water (150 mL). The organic layer was washed with water (5 x 100 mL), dried (MgSO₄), filtered and concentrated under reduced pressure to give a viscous yellow liquid which was crystallized upon trituration with ethanol. Concentration of the mother liquors produced further crops of white crystals of 10 (total yield 9.60 g; 55%). Mp = 154 $^{\circ}$ C, $(\text{lit.}^{7a,b,c}, 153-155 \text{ °C})$. $[\alpha]_D^{20} = +64.6 \text{ (c } 1.11 \text{ in CHCl}_3), \text{ lit.}^{7a}, +64 \text{ (c } 1 \text{ in CHCl}_3).$ ¹**H NMR** (300 MHz, CDCl₃), δ (ppm) = 7.84 (d, 2 H, J = 8.3 Hz, ArCH of pTs), 7.46-7.41 (m, 2 H, Ar), 7.35-7.32 (m, 5 H, Ar), 5.48 (s, 1 H, H-7), 4.84 (d, 1 H, $J_{1-2} = 3.7$ Hz, H-1), 4.37 (dd, 1 H, *J*₂₋₃ = 9.3 Hz, *J*₂₋₁ = 3.8 Hz, H-2), 4.26 (dd, 1 H, *J*_{6e-6a} = 9.9 Hz, *J*_{6e-5} = 4.5 Hz, H-6eq), 4.13 $(ddd, 1 H, J_{3-4} = J_{3-2} = 9.3 Hz, J_{3-OH} = 3.1 Hz, H-3), 3.81 (ddd, 1 H, J_{5-6a} = 10.1 Hz, J_{5-6e} = 4.6$ Hz, $J_{5-4} = 9.6$ Hz, H-5), 3.70 (dd, 1 H, $J_{6a-6e} = J_{6a-5} = 10.1$ Hz, H-6ax), 3.46 (dd, 1 H, $J_{4-5} = J_{4-3}$ = 9.3 Hz, H-4), 3.34 (s, 3 H, MeO), 2.48 (d, 1 H, J_{OH-3} = 3.1 Hz, OH), 2.43 (s, 3H, Me of pTs). ¹³C NMR (75 MHz, CDCl₃), δ (ppm) = 145.2 (Cq Ar), 136.8 (Cq Ar), 133.2 (Cq Ar), 129.8 (CH Ar), 129.3 (CH Ar), 128.3 (CH Ar), 128.1(CH Ar), 126.2 (CH Ar), 101.9 (CH benzyl), 98.2 (CH-1), 80.9 (CH), 79.5 (CH), 68.7 (CH₂), 68.3 (CH), 61.9 (CH), 55.7 (MeO), 21.7 (Me of pTs).



Methyl 3-*O*-Benzyl-4,6-*O*-benzylidene-2-*O*-(4-toluenesulfonyl)-α-D-glucopyranoside (11)⁸

Methyl 4,6-O-Benzylidene 2-O-Tosyl- α -D-glucopyranoside 10 (3.152 g; 0.0072 mol) in dry DMF (5 mL) was slowly added at 0 °C to a mixture containing of BaO (8.915; 8.05 equiv.) and Ba(OH)_{2.8H2}O (2.315; 1.01 equiv.) in dry DMF (12 mL). Immediately after, benzylbromide (1.9 mL, 2.21 equiv.) was added at the same temperature. The reaction was then stirred 8 h at ambient temperature before addition of Celite and filtration of the mixture. The pad was washed with AcOEt (3 x 30 mL) and the combined solvents were washed with water (4 x 50 mL), brine (20 mL), dried (MgSO₄), filtered and concentrated in vacuo to get a white powder. Recrystallization (3 crops) in AcOEt/EtOH (1:2) yielded a white crystalline solid of 11 (total yield 3.31 g; 87%). Mp = 128 °C, (lit.⁸; 119-21 °C), $[\alpha]_D^{20} = +2$ (c 1.31 in CHCl₃), lit.⁸ + 4 (c 1.6 in CHCl₃). ¹H NMR (300 MHz, CDCl₃), δ (ppm) = 7.84 (d, 2 H, J = 8.4 Hz, ArCH of pTs), 7.35-7.32 (m, 12 H, Ar), 5.52 (s, 1 H, H-7), 4.96 (d, 1 H, J₁₋₂ = 3.8 Hz, H-1), 4.70 and 4.50 (AB system, 2 H, J = 11.3 Hz, $\Delta v = 58,6$ Hz, PhCH₂O), 4.41 (dd, 1 H, J_2 . $_{3} = 9.4$ Hz, $J_{2-1} = 3.8$ Hz, H-2), 4.29 (dd, 1 H, $J_{6e-6a} = 9.9$ Hz, $J_{6e-5} = 4.5$ Hz, H-6eq), 4.00 (ddd, 1 H, $J_{3-4} = J_{3-2} = 9.3$ Hz, H-3), 3.85 (ddd, 1 H, $J_{5-6a} = 10.0$ Hz, $J_{5-6e} = 4.6$ Hz, $J_{5-4} = 9.7$ Hz, H-5), 3.72 (dd, 1 H, $J_{6a-6e} = J_{6a-5} = 10.0$ Hz, H-6ax), 3.59 (dd, 1 H, $J_{4-5} = J_{4-3} = 9.3$ Hz, H-4), 3.41 (s, 3 H, MeO), 2.37 (s, 3 H, Me of pTs). ¹³C NMR (75 MHz, CDCl₃), δ (ppm) = 144.9 (Cq Ar), 137.9 (Cq Ar), 137.1 (Cq Ar), 133.2 (Cq Ar), 129.7 (CH Ar), 129.0 (CH Ar), 128.2 (CH Ar), 128.1 (CH Ar), 128.0 (CH Ar), 127.9 (CH Ar), 127.6 (CH Ar), 126.0 (CH Ar) 101.4 (CH-7), 98.6 (CH-1), 81.9 (CH), 79.0 (CH), 75.7 (CH), 75.0 (CH₂O benzyl), 68.8 (CH₂-6), 55.7 (MeO), 21.6 (Me of pTs).



Methyl 3-O-Benzyl-4,6-O-benzylidene-α-D-glucopyranoside (11a)^{8,9}

To a solution of methyl 3-O-Benzyl-4,6-O-benzylidene-2-O-(4-toluenesulfonyl)- α -D-glucopyranoside **11** (2.122 g; 4.02 mmol) in dry DMSO (12 mL) was added solid NaBH₄ (2.17; 14.3 equiv.) at 0 °C (exothermic reaction). The solution was then heated to 160 °C and the reaction was stirred for 3 days (70 to 90 h). After cooling of the medium, water (50 mL) was cautiously added and stirring was continued during 2 h. The precipitate was filtered out, washed with water (30 mL) and azeotroped with benzene (3 x 10 mL) to leave a white solid

of **11a** (1.38 g; 78.1%). Mp = 184 °C, lit.⁹; 176 °C, $[\alpha]_D^{20} = +77.0$ (c 0.91 in CHCl₃), lit.⁹; + 79 (c 1.2 in CHCl₃). ¹H NMR (300 MHz, CDCl₃), δ (ppm) = 7.55-7.27 (m, 10 H, Ar), 5.57 (s, 1 H, H-7), 4.96 and 4.79 (AB system, 2 H, J = 11.4 Hz, $\Delta v = 51.8$ Hz, PhCH₂O), 4.81 (d, 1 H, $J_{1-2} = 3.4$ Hz, H-1), 4.30 ((dd, 1 H, $J_{2-3} = 9.2$ Hz, $J_{2-1} = 3.8$ Hz, H-2), 3.88-3.62 (m, 5 H, H-3, H-4, H-5, H-6), 3.45 (s, 3 H, MeO), 2.28 (broad s, 1 H, OH). ¹³C NMR (75 MHz, CDCl₃), δ (ppm) = 138.4 (Cq Ar), 137.3 (Cq Ar), 129.0 (CH Ar), 128.4 (CH Ar), 128.3 (CH Ar), 128.0 (CH Ar), 127.7 (CH Ar), 126.0 (CH Ar), 101.3 (CH-7), 99.9 (CH-1), 82.0 (CH), 78.8 (CH), 74.8 (PhCH₂O), 72.3 (CH), 69.0 (CH₂-6), 62.6 (CH), 55.4 (MeO).



Methyl 3-*O*-Benzyl-4,6-*O*-benzylidene-2-*O*-(*p*-methoxybenzyl- -D-glucopyranoside (11b).

Sodium hydride (90 mg; 1.46 equiv.) was added to a cooled solution (0 °C) of **11a** (0.959 g; 2.57 mmol) in DMF (5.5 mL) containing PMBCl (0.45 mL; 1.29 equiv.) and tetrabutylammonium iodide (12 mg). The reaction was stirred 3 h at ambient temperature and quenched cautiously with water (10 mL) and AcOEt (30 mL). Stirring was continued during 15 min and then the organic layer was separated, washed with water (4 x 20 mL), brine (10 mL), dried (MgSO₄), filtered and concentrated under reduced pressure to afford a pale viscous liquid which solidified on standing. The crude product was recrystallized from AcOEt/cyclohexane (1:5) to produced **11b** (640 mg; 50.5%) as a white solid. Mp = 114 $^{\circ}$ C. $[]_{D}^{20} = -38.1$ (c 1.17 in CHCl₃). Elemental analysis for C₂₉H₃₂O₇ (492.560): Calcd. C, 70.71; H, 6.55. Found : C, 70.83; H, 6.44. ¹H NMR (300 MHz, CDCl₃), (ppm) = 7.51 - 7.27(m, 10 H, ArCH), 7.27 (d, 2 H, J = 8.5 Hz, meta CH of OPMB), 6.86 (d, 2 H, J = 8.6 Hz, ortho CH of OPMB), 5.55 (s, 1 H, H-7), 4.91 and 4.83 (AB system, 2 H, J = 11.5 Hz, = 20.3 Hz, PhCH₂O), 4.79 and 4.63 (AB system, 2 H, J = 12.0 Hz, = 46.5 Hz, MeOPhCH₂O), 4.54 (d, 1 H, $J_{1-2} = 3.7$ Hz, H-1), 4.27 (dd, 1 H, $J_{6e-6a} = 9.9$ Hz, $J_{6e-5} = 4.5$ Hz, H-6eq), 4.03 (dd, 1 H, $J_{3-4} = J_{3-2} = 9.3$ Hz, H-3), 3.82 (m, 1 H, H-5), 3.81 (s, 3 H, MeO of OPMB), 3.71 (dd, 1 H, $J_{6a-6e} = J_{6a-5} = 10.0$ Hz, H-6ax), 3.60 (dd, 1 H, $J_{4-5} = J_{4-3} = 9.3$ Hz, H-4), 3.54 (dd, 1 H, $J_{2-3} = 9.4$ Hz, $J_{2-1} = 3.7$ Hz, H-2), 3.40 (s, 3 H, MeO on C1). ¹³C NMR (75 MHz, CDCl₃), (ppm) = 159.4 (Cq Ar), 138.7 (Cq Ar), 137.4 (Cq Ar), 130.2 (Cq Ar), 129.8 (CH Ar), 128.9 (CH Ar), 128.3 (CH Ar), 128.2 (CH Ar), 128.0 (CH Ar), 127.6 (CH Ar), 126.0 (CH Ar), 113.8 (ortho CH Ar of OPMB), 101.3 (CH-7), 99.3 (CH-1), 82.1 CH-4), 78.7 CH-2), 78.6 CH-3), 75.3 (CH₂ of OBn), 73.4 (CH₂ of OPMB), 69.1 (CH₂-6), 62.3 CH-5), 55.4 (MeO on C1), 55.3 (MeO of OPMB).

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(6) Preparation of methyl α -D-glucopyranoside which is available commercially, can be obtained from D-(+)-glucose (Helferich, B.; Schäfer, W. *Org. Syn. Coll. Vol. I* **1958**, 364-365).

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Molecule **2** (¹H NMR, 300 MHz, CDCl₃).



Molecule **2** (¹³C NMR, 75 MHz, CDCl₃).



COSY spectrum of molecule 2 (300 MHz; CDCl₃)





Molecule **3** (¹H NMR, 300 MHz, CDCl₃).



Molecule **3** (13 C NMR, 75 MHz, CDCl₃).



COSY spectrum of molecule 3 (300 MHz; CDCl₃)



HMQC spectrum of molecule 3 (CDCl₃)



Molecule **4** (¹H NMR, 300 MHz, CDCl₃).



Molecule **4** (¹³C NMR, 75 MHz, CDCl₃).



Molecule **5** (¹H NMR, 300 MHz, CDCl₃).



Molecule **5** (¹³C NMR, 75 MHz, CDCl₃).



COSY spectrum of molecule **5** (300 MHz; CDCl₃).









HMBC spectrum of molecule **5** (300 MHz; CDCl₃).



Molecule 6 (¹H NMR, 300 MHz, CDCl₃).



Molecule **6** (¹³C NMR, 75 MHz, CDCl₃).



COSY spectrum of molecule 6 (300 MHz; CDCl₃).



HMQC spectrum of molecule 6 (CDCl₃)



Molecule **7a** (¹H NMR, 300 MHz, CDCl₃).



Molecule **7a** (¹³C NMR, 75 MHz, CDCl₃).







NOESY spectrum of molecule **7a** (300 MHz; CDCl₃).



HMQC spectrum of molecule **7a** (CDCl₃).



HMBC spectrum of molecule **7a** (CDCl₃).



Molecule **7b** (¹H NMR, 300 MHz, CDCl₃).



Molecule **7b** (¹³C NMR, 75 MHz, CDCl₃).



COSY spectrum of molecule **7b** (300 MHz; CDCl₃).



HMQC spectrum of molecule **7b** (CDCl₃).



Molecule **7c** (¹H NMR, 300 MHz, CDCl₃).



Molecule **7c** (¹³C NMR, 75 MHz, CDCl₃).



COSY spectrum of molecule **7c** (300 MHz; CDCl₃).



HMQC spectrum of molecule 7c (CDCl₃).







Molecule **8** (¹H NMR, 300 MHz, CDCl₃).









COSY spectrum of molecule 8 (300 MHz; CDCl₃).



NOESY spectrum of molecule 8 (300 MHz; CDCl₃).



HMQC spectrum of molecule 8 (CDCl₃).



HMBC spectrum of molecule 8 (300 MHz; CDCl₃).



Molecule **9** (¹H NMR, 300 MHz, CDCl₃).



Molecule **9** (¹³C NMR, 75 MHz, CDCl₃).



COSY spectrum of molecule 9 (300 MHz; CDCl₃).



Molecule **10** (¹H NMR, 300 MHz, CDCl₃).



Molecule **10** (¹³C NMR, 75 MHz, CDCl₃).



COSY spectrum of molecule **10** (300 MHz; CDCl₃).









HMBC spectrum of molecule **10** (CDCl₃).



Molecule **11** (¹H NMR, 300 MHz, CDCl₃).



Molecule **11** (¹³C NMR, 75 MHz, CDCl₃).



COSY spectrum of molecule **11** (300 MHz; CDCl₃).





Molecule **11a** (¹H NMR, 300 MHz, CDCl₃)





Molecule **11a** (¹³C NMR, 75 MHz, CDCl₃).



COSY spectrum of molecule 11a (300 MHz; CDCl₃).



HMQC spectrum of molecule **11a** (CDCl₃).



Molecule **11b** (¹H NMR, 300 MHz, CDCl₃).





Molecule **11b** (¹³C NMR, 75 MHz, CDCl₃).



COSY spectrum of molecule **11b** (300 MHz; CDCl₃).



NOESY spectrum of molecule **11b** (300 MHz; CDCl₃).



HMQC spectrum of molecule **11b** (CDCl₃).

05 Ph O BnO 2 ÓPMB ÓMe



Molecule **12** (¹H NMR, 300 MHz, CDCl₃).



Molecule **12** (¹³C NMR, 75 MHz, CDCl₃).





NOESY spectrum of molecule 12 (300 MHz; CDCl₃).



HMQC spectrum of molecule **12** (CDCl₃).



HMBC spectrum of molecule **12** (CDCl₃).



Molecule **13** (¹H NMR, 300 MHz, CDCl₃).



Molecule **13** (¹³C NMR, 75 MHz, CDCl₃).



COSY spectrum of molecule **13** (300 MHz; CDCl₃).



HMQC spectrum of molecule **13** (CDCl₃).



Molecule **14** (¹H NMR, 300 MHz, CDCl₃).



Molecule **14** (¹³C NMR, 75 MHz, CDCl₃).







HMQC spectrum of molecule 14 (CDCl₃).



Molecule 14a (¹H NMR, 300 MHz, CDCl₃).



Molecule **14a** (¹³C NMR, 75 MHz, CDCl₃).



Molecule **15** (¹H NMR, 300 MHz, CDCl₃).



Molecule **15** (¹³C NMR, 75 MHz, CDCl₃).





NOESY spectrum of molecule **15** (300 MHz; CDCl₃).



HMQC spectrum of molecule **15** (CDCl₃).



HMBC spectrum of molecule **15** (CDCl₃).



Molecule **16** (¹H NMR, 300 MHz, CDCl₃).



Molecule **16** (¹³C NMR, 75 MHz, CDCl₃).



COSY spectrum of molecule 16 (300 MHz; CDCl₃).



NOESY spectrum of molecule 16 (300 MHz; CDCl₃).



HMQC spectrum of molecule **16** (CDCl₃).



HMBC spectrum of molecule 16 (CDCl₃).



Molecule **17** (¹H NMR, 300 MHz, CDCl₃).





Molecule **17** (¹³C NMR, 75 MHz, CDCl₃).





NOESY spectrum of molecule 17 (300 MHz; CDCl₃).



HMQC spectrum of molecule **17** (CDCl₃).



HMBC spectrum of molecule 17 (CDCl₃).



Molecule **18** (¹H NMR, 300 MHz, CDCl₃).



Molecule **18** (¹³C NMR, 75 MHz, CDCl₃).





NOESY spectrum of molecule 18 (300 MHz; CDCl₃).



HMQC spectrum of molecule **18** (CDCl₃).



HMBC spectrum of molecule 18 (CDCl₃).



Molecule **19** (¹H NMR, 300 MHz, CDCl₃).



Molecule **19** (¹³C NMR, 75 MHz, CDCl₃).





NOESY spectrum of molecule 19 (300 MHz; CDCl₃).



HMQC spectrum of molecule **19** (CDCl₃).



HMBC spectrum of molecule 19 (CDCl₃).

