Ammonium-directed dihydroxylation: metal-free synthesis of the diastereoisomers of 3-amino-

cyclohexane-1,2-diol

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Experimental

General Experimental

Reactions involving moisture-sensitive reagents were carried out under a nitrogen or argon atmosphere using standard vacuum line techniques and glassware that was flame dried and cooled under nitrogen before use. Solvents were dried according to the procedure outlined by Grubbs and co-workers.¹ Water was purified by an Elix[®] UV-10 system. All other solvents were used as supplied (analytical or HPLC grade) without prior purification. Organic layers were dried over MgSO₄. Thin layer chromatography was performed on aluminium plates coated with 60 F_{254} silica. Plates were visualised using UV light (254 nm), iodine, 1% aq KMnO₄, or 10% ethanolic phosphomolybdic acid. Flash column chromatography was performed either on Kieselgel 60 silica on a glass column, or on a Biotage SP4 automated flash column chromatography platform.

Melting points were recorded on a Gallenkamp Hot Stage apparatus and are uncorrected. IR spectra were recorded on a Bruker Tensor 27 FT-IR spectrometer as either a thin film on NaCl plates (film) or a KBr disc (KBr), as stated. Selected characteristic peaks are reported in cm⁻¹. NMR spectra were recorded on Bruker Avance spectrometers in the deuterated solvent stated. The field was locked by external referencing to the relevant deuteron resonance. Low-resolution mass spectra were recorded on either a VG MassLab 20-250 or a Micromass Platform 1 spectrometer. Accurate mass measurements were run on either a Bruker MicroTOF internally calibrated with polyalanine, or a Micromass GCT instrument fitted with a Scientific Glass Instruments BPX5 column (15 m × 0.25 mm) using amyl acetate as a lock mass.

¹ A. B. Pangborn, M. A. Giardello, R. H. Grubbs, R. K. Rosen, F. J. Timmers, Organometallics, 1996, 15, 1518.



Ac₂O (0.26 mL, 2.74 mmol) and DMAP (50 mg) were added sequentially to a stirred solution of **3** (851 mg, 1.83 mmol, >98% de) in DCM/pyridine (1:1, 40 mL). The resultant solution was stirred at rt for 24 h before being cooled to 0 °C. H₂O (50 mL) was added, the organic layer was separated and the aqueous layer was extracted with DCM (2 × 50 mL). The combined organic extracts were washed sequentially with 10% aq. CuSO₄ (2 × 100 mL), 0.1 M aq. NaHCO₃ (2 × 100 mL) and brine (100 mL), dried, and concentrated *in vacuo* to give **10** as a colourless oil (928 mg, quant, >98% de); v_{max} (film) 2944 (C–H), 1746 (C=O); δ_{H} (400 MHz, CDCl₃) 1.47-1.88 (6H, m, C(4)*H*₂, C(5)*H*₂, C(6)*H*₂), 1.99 (3H, s, CO*Me*), 2.48 (3H, s, ArC*H*₃), 2.94-3.04 (1H, m, C(3)*H*), 3.64 (4H, AB system, N(C*H*₂Ph)₂), 4.60-4.65 (1H, br m, C(1)*H*), 5.05-5.09 (1H, br m, C(2)*H*), 7.13-7.51 (12H, m, *Ar*, *Ph*), 7.64 (2H, d, *J* 7.6, *Ar*); δ_{C} (400 MHz, CDCl₃) 19.5, 21.2, 21.8, 22.8, 26.2 (*C*(4), *C*(5), *C*(6), CO*Me*, ArCH₃), 53.6 (*C*(3)), 55.0 (N(CH₂Ph)₂), 71.1 (*C*(2)), 78.1 (*C*(1))), 126.8, 127.8, 128.2, 128.4, 129.8, 133.7, 140.2, 144.7 (*Ar*, *Ph*), 169.7 (C=O); *m/z* (ESI⁺) 508 ([M+H]⁺, 100%), 396 (50%); HRMS (ESI⁺) C₂₉H₃₄NO₅S⁺ ([M+H]⁺) requires 508.2152; found 508.2153.

(1RS,2SR,3SR)-3-N,N-dibenzylaminocyclohexane-1,2-diol 11



Method A: CaCO₃ (1.88 g, 18.8 mmol) was added to a stirred solution of **10** (9.93 g, 18.8 mmol, 90% de) in EtOH/H₂O (6:1, 236 mL) and the resultant suspension was heated at reflux for 48 h. The reaction mixture was concentrated *in vacuo*. H₂O (200 mL) was added to the residue and the mixture was extracted with DCM (3 × 200 mL). The combined organic extracts were dried and concentrated *in vacuo*. The residue was dissolved in MeOH (50 mL) and K₂CO₃ (200 mg) was added. The resulting suspension was stirred at rt for 16 h then concentrated *in vacuo*. H₂O (100 mL) was added and the mixture was extracted with DCM (3 × 100 mL). The combined organic extracts were washed sequentially with H₂O (2 × 250 mL) and brine (250 mL), dried, and concentrated *in vacuo*. Purification *via* flash column chromatography (gradient elution, 5% \rightarrow 100% EtOAc in 40-60 °C petrol) gave **14** as a pale yellow solid (215 mg, 4%, >98% de); mp 103-104 °C; v_{max} (KBr) 3449 (O–H), 2936 (C–H); $\delta_{\rm H}$ (400 MHz, CDCl₃) 1.22-1.47 (2H, m, C(4)*H*_A, C(6)*H*_A), 1.57-1.81 (2H, m, C(5)*H*₂), 1.88-2.09 (2H, m, C(4)*H*_B, C(6)*H*_B), 2.41 (2H, br s, 2 × OH), 2.91-3.05 (1H, m, C(3)*H*), 3.44 (2H, d, *J* 13.4, N(CH_AH_BPh)₂), 3.52 (1H, dd, *J* 10.1, 3.0, C(2)*H*), 3.88 (2H, d, *J* 13.4, N(CH_AH_BPh)₂), 4.14 (1H, q, *J* 3.0, C(1)*H*), 7.24-7.49 (10H, m, *Ph*); $\delta_{\rm C}$ (100 MHz, CDCl₃) 19.5 (*C*(5)), 22.1

(C(4)), 29.6 (C(6)), 53.1, 53.6 $(N(CH_2Ph)_2)$, 57.4 (C(3)), 68.3 (C(1)), 71.0 (C(2)), 128.2 (p-Ph), 128.5, 128.9 (*o*-, *m-Ph*), 139.3 (*i-Ph*); *m/z* (ESI⁺) 312 ([M+H]⁺, 100%); HRMS (ESI⁺) C₂₀H₂₆NO₂⁺ ([M+H]⁺) requires 312.1958; found 312.1950. Further elution gave **11** as a pale yellow solid (3.48 g, 60%, >98% de); mp 62-63 °C; v_{max} (KBr) 3416 (O–H), 2936 (C–H); δ_{H} (400 MHz, CDCl₃) 1.07-1.22 (1H, m, C(5)H_A), 1.52-1.82 (5H, m, C(4)H₂, C(5)H_B, C(6)H₂), 2.55-2.64 (1H, m, C(3)H), 2.80 (2H, br s, 2 × OH), 3.42 (1H, ddd, *J* 11.4, 5.0, 2.7, C(1)H), 3.81 (2H, d, *J* 16.0, N(CH_AH_BPh)₂), 3.93 (2H, d, *J* 16.0, N(CH_AH_BPh)₂), 4.25-4.29 (1H, m, C(2)H), 7.22-7.41 (10H, m, *Ph*); δ_{C} (100 MHz, CDCl₃) 22.0, 22.1 (*C*(4), *C*(5)), 28.4 (*C*(6)), 55.1 (N(CH₂Ph)₂), 60.6 (*C*(3)), 71.5, 71.8 (*C*(1), *C*(2)), 126.8 (*p-Ph*), 128.3, 128.4 (*o,m-Ph*), 140.6 (*i-Ph*); *m/z* (ESI⁺) 312 ([M+H]⁺, 100%); HRMS (ESI⁺) C₂₀H₂₆NO₂⁺ ([M+H]⁺) requires 312.1958; found 312.1956. Further elution gave **5** as a viscous, pale yellow oil (760 mg, 13%, >98% de).

Method B: KOAc (216 mg, 2.21 mmol) was added to a stirred solution of **10** (747 mg, 1.47 mmol, >98% de) in EtOH/H₂O (6:1, 40 mL) and the resultant suspension was heated at reflux for 48 h. The reaction mixture was then concentrated *in vacuo*. H₂O (100 mL) was added to the residue and the mixture was extracted with DCM (3×100 mL). The combined organic extracts were dried and concentrated *in vacuo*. The residue was dissolved in MeOH (10 mL) and K₂CO₃ (100 mg) was added. The resulting suspension was stirred at rt for 16 h then concentrated *in vacuo*. H₂O (50 mL) was added and the mixture was extracted with DCM (3×50 mL). The combined organic extracts were washed sequentially with H₂O (2×100 mL) and brine (100 mL), dried, and concentrated *in vacuo*. Purification *via* flash column chromatography (gradient elution, 5% \rightarrow 100% EtOAc in 40-60 °C petrol) gave **4** as a colourless oil (16 mg, 4%, >98% de). Further elution gave **11** as a pale yellow solid (337 mg, 74%, >98% de). Further elution gave **5** as a viscous, pale yellow oil (31 mg, 7%, >98% de).

(1RS,2RS,3RS)-1-Acetoxy-2-hydroxy-3-N,N-dibenzylaminocyclohexane 15



A stirred solution of **4** (5.79 g, 19.8 mmol) in AcOH (15 mL) was heated at 50 °C for 24 h before being allowed to cool to rt. 0.1 M aq. NaHCO₃ (100 mL) was added and the mixture was extracted with DCM (3 × 100 mL). The combined organic extracts were washed with 0.1 M aq. NaHCO₃ (5 × 100 mL), dried and concentrated *in vacuo* to give **15** as a yellow solid (6.98 g, quant, >98% de); mp 57-58 °C; v_{max} (KBr) 3456 (O–H), 2937 (C–H), 1717 (C=O); δ_{H} (400 MHz, CDCl₃) 1.42-1.86 (6H, m, C(4)H₂, C(5)H₂, C(6)H₂), 1.92 (3H, s, COMe), 2.67 (1H, br s, OH), 2.88-2.94 (1H, m, C(3)H), 3.75 (2H, d, *J* 12.0, N(CH_AH_BPh)₂), 4.06 (1H, app t, *J* 3.2, C(2)H), 4.98-5.02 (1H, m, C(1)H), 7.19-7.44 (10H, m,

Ph); δ_{C} (100 MHz, CDCl₃) 20.2, 23.0, 24.6 (*C*(4), *C*(5), *C*(6)), 21.1 (COMe), 54.8 (N(CH₂Ph)₂), 57.5 (*C*(3)), 68.0 (*C*(2)), 72.5 (*C*(1)), 126.9 (*p*-*Ph*) 128.3, 128.6 (*o*-, *m*-*Ph*), 140.1 (*i*-*Ph*), 170.1 (COMe); *m/z* (ESI⁺) 354 ([M+H]⁺, 100%); HRMS (ESI⁺) C₂₂H₂₈NO₃⁺ ([M+H]⁺) requires 354.2064; found 354.2059.

(1RS,2RS,3RS)-1-Acetoxy-2-methanesulphonyloxy-3-N,N-dibenzylaminocyclohexane 16



Et₃N (96 μL, 0.69 mmol), DMAP (5 mg) and MsCl (27 μL, 0.34 mmol) were added sequentially to a stirred solution of **15** (81 mg, 0.23 mmol) DCM (2 mL) at -10 °C. The reaction mixture was stirred at -10 °C for 48 h, after which time H₂O (1 mL) was added and the solution was allowed to warm to rt. The mixture was extracted with DCM (3 × 10 mL). The combined organic extracts were washed sequentially with 10% aq. CuSO₄ (3 × 30 mL), H₂O (3 × 30 mL) and 0.1 M aq. NaHCO₃ (3 × 30 mL), dried, and concentrated *in vacuo* to give **16** as a colourless oil (99 mg, quant, >98% de); v_{max} (film) 3028, 2940 (C–H), 1740 (C=O); $\delta_{\rm H}$ (400 MHz, CDCl₃); 1.44-1.95 (9H, m, C(4)*H*₂, C(5)*H*₂, C(6)*H*₂, CO*M*_e), 2.98-3.04 (1H, m, C(3)*H*), 3.07 (3H, s, S*Me*), 3.73 (2H, d, *J* 14.2, N(C*H*_AH_BPh)₂), 2.85-3.92 (2H, m, N(CH_AH_BPh)₂), 4.94-4.99 (1H, br m, C(2)*H*), 5.06-5.12 (1H, br m, C(1)*H*), 7.14-7.49 (10H, m, *Ph*); $\delta_{\rm C}$ (100 MHz, CDCl₃); 20.2, 22.3, 24.5 (*C*(4), *C*(5), *C*(6)), 20.7 (CO*Me*), 38.9 (S*Me*), 53.8 (*C*(3)), 54.7 (N(CH₂Ph)₂), 70.1 (*C*(1)), 78.7 (*C*(2)), 126.9 (*p*-*Ph*), 128.2, 128.4 (*o*-, *m*-*Ph*), 140.1 (*i*-*Ph*), 169.5 (COMe); *m*/*z* (ESI⁺) 432 ([M+H]⁺, 100%); HRMS (ESI⁺) C₂₃H₃₀NO₅S⁺ ([M+H]⁺) requires 432.1839; found 432.1839.

(1RS,2SR,3RS)-1,2-Epoxy-3-N,N-dibenzylamino-cyclohexane 17



K₂CO₃ (100 mg) was added to a stirred solution of **16** (126 mg, 0.29 mmol) in MeOH (5 mL). The resultant suspension was stirred for 16 h at rt before being concentrated *in vacuo*. H₂O (10 mL) was added and the mixture was extracted with DCM (3 × 10 mL). The combined organic extracts were washed sequentially with H₂O (2 × 10 mL) and brine (10 mL), dried, and concentrated *in vacuo*. Purification *via* flash column chromatography (gradient elution, 0% \rightarrow 100%, EtOAc in 40-60 °C petrol) gave **17** as a white solid (39 mg, 46%, >98% de); mp 48-49 °C; v_{max} (film) 3061, 2937 (C–H); $\delta_{\rm H}$ (400 MHz, CDCl₃) 1.16-1.36 (2H, m, C(4)*H*_A, C(5)*H*_A), 1.39-1.53 (1H, m, C(5)*H*_B), 1.57-1.73 (1H, m, C(6)*H*_A), 1.73-1.86 (1H, m, C(4)*H*_B), 2.05-2.14 (1H, m, C(6)*H*_B), 2.99-3.07 (1H, m, C(3)*H*), 3.21-3.25 (1H, m, C(1)*H*), 3.25-3.30 (1H, m, C(2)*H*), 3.75 (4H, AB system, N(C*H*₂Ph)₂), 7.23-7.49 (10H, m, *Ph*); $\delta_{\rm C}$ (100 MHz, CDCl₃) 16.1 (*C*(5)), 22.2 (*C*(4)), 25.2

(C(6)), 53.1 (C(3)), 53.5 (C(1)), 54.8 $(N(CH_2Ph)_2)$, 55.6 (C(2)), 127.0 (p-Ph), 128.3, 128.4, (o-, m, -Ph), 139.9 (i-Ph); m/z (ESI⁺) 294 ([M+H]⁺, 100%); HRMS (ESI⁺) C₂₀H₂₄NO⁺ ([M+H]⁺) requires 294.1852; found 294.1849.

(1RS,2RS,3SR)-3-N,N-dibenzylaminocyclohexane-1,2-diol 18



Concentrated H₂SO₄ (0.24 mL) in H₂O (1.4 mL) was added to a stirred solution of **17** (266 mg, 0.91 mmol) in 1,4-dioxane (1 mL) and the resultant mixture was stirred at rt for 16 h before being concentrated *in vacuo*. 0.1 M aq. NaHCO3 was added and the mixture was extracted with Et2O (4 × 10 mL). The combined organic extracts were washed with 0.1 M aq. NaHCO3 (3 × 40 mL), dried and concentrated *in vacuo*. Purification *via* flash column chromatography (gradient elution, $0\% \rightarrow 100\%$ EtOAc in 40-60 °C petrol) gave **18** as a pale yellow solid (124 mg, 44%, >98% de); mp 72-73 °C; v_{max} (KBr) 3417 (O–H), 3061, 3027, 2938 (C–H); δ_{H} (400 MHz, CDCl₃) 1.11-2.00 (6H, m, C(4)*H*₂, C(5)*H*₂, C(6)*H*₂), 2.37-2.48 (1H, m, C(3)*H*), 3.02 (1H, br s, O*H*), 3.31-3.48 (3H, m, C(2)*H*, N(C*H*_AH_BPh)₂), 3.69-3.98 (4H, br m, C(1)*H*, N(CH_AH_BPh)₂, O*H*), 7.23-7.41 (10H, m, *Ph*); δ_{C} (100 MHz, CDCl₃) 21.6, 21.7, 31.5 (*C*(4), *C*(5), *C*(6)), 53.7 (N(*C*H₂Ph)₂), 55.0 (*C*(1)), 61.2 (*C*(3)), 74.7 (*C*(2)), 127.3 (*p*-*Ph*), 128.4, 128.6 (*o*, *m*-*Ph*), 139.2 (*i*-*Ph*); *m*/*z* (ESI⁺) 312 ([M+H]⁺, 100%); HRMS C₂₀H₂₆NO₂⁺ ([M+H]⁺) requires 312.1958; found 312.1962.

(1RS,2RS,3SR)-1-p-Toluenesulphonyloxy-2-hydroxy-3-N,N-dibenzylaminocyclohexane 19



TsOH (800 mg, 4.21 mmol) was added to a stirred solution of **17** (273 mg, 0.93 mmol) in DCM (10 mL) and the reaction mixture was then stirred at rt for 16 h. 0.1 M aq. NaHCO₃ (10 mL) was added, the organic layer was separated and the aqueous layer was extracted with DCM (3×10 mL). The combined organic extracts were washed with 0.1 M aq. NaHCO₃ (5×40 mL), dried and concentrated *in vacuo* to give **19** as a white solid (472 mg, quant, >98% de); mp 95-97 °C; v_{max} (KBr) 3442 (O–H), 2950 (C–H); δ_{H} (400 MHz, CDCl₃) 1.08-1.37 (2H, m, C(4)H_A, C(5)H_A), 1.41-1.54 (1H, app qd *J* 12.0, 4.0 C(6)H_A), 1.75-1.86 (1H, m, C(5)H_B), 1.87-1.96 (1H, m, C(4)H_B), 2.02-2.16 (1H, m, C(6)H_B), 2.38-2.47 (4H, m, C(3)H, Ar*Me*), 3.36 (2H, d, *J* 13.3, N(CH_AH_BPh)₂), 3.58 (2H, app t, *J* 9.6, C(2)H, OH), 3.83 (2H, d, *J* 13.3, N(CH_AH_BPh)₂), 4.34 (1H, ddd, *J* 11.6, 8.5, 4.8, C(1)H), 7.21-7.34 (12H, m, *Ar*, *Ph*), 7.82 (2H, d, *J* 8.0, *Ar*); δ_{C} (100 MHz, CDCl₃) 21.4, 21.6, 31.0 (*C*(4), *C*(5), *C*(6), Ar*Me*), 53.6 (N(CH₂Ph)₂), 61.8 (C(3)), 71.3 (*C*(2)), 84.9 (*C*(1)), 127.4, 127.8, 21.6, 31.0 (*C*(4), *C*(5), *C*(6), Ar*Me*), 53.6 (N(CH₂Ph)₂), 61.8 (*C*(3)), 71.3 (*C*(2)), 84.9 (*C*(1)), 127.4, 127.8, 21.6, 31.0 (*C*(4), *C*(5), *C*(6), Ar*Me*), 53.6 (N(CH₂Ph)₂), 61.8 (*C*(3)), 71.3 (*C*(2)), 84.9 (*C*(1)), 127.4, 127.8, 21.6, 31.0 (*C*(4), *C*(5), *C*(6), Ar*Me*), 53.6 (N(*C*H₂Ph)₂), 61.8 (*C*(3)), 71.3 (*C*(2)), 84.9 (*C*(1)), 127.4, 127.8, 21.6, 31.0 (*C*(4), *C*(5), *C*(6), Ar*Me*), 53.6 (N(*C*H₂Ph)₂), 61.8 (*C*(3)), 71.3 (*C*(2)), 84.9 (*C*(1)), 127.4, 127.8, 21.6, 31.0 (*C*(4), *C*(5), *C*(6), Ar*Me*), 53.6 (N(*C*H₂Ph)₂), 61.8 (*C*(3)), 71.3 (*C*(2)), 84.9 (*C*(1)), 127.4, 127.8, 21.6, 31.0 (*C*(4)), *C*(5), *C*(6), Ar*Me*), 53.6 (N(*C*H₂Ph)₂), 61.8 (*C*(3)), 71.3 (*C*(2)), 84.9 (*C*(1)), 127.4, 127.8, 21.6, 31.0 (*C*(4)), *C*(5), *C*(6), Ar*Me*), 53.6 (N(*C*H₂Ph)₂), 61.8 (*C*(3)), 71.3 (*C*(2)), 84.9 (*C*(1)), 127.4, 127.8, 31.6, 31.0 (*C*(4)),

128.5, 128.9, 129.5, 138.7 (*Ar*, *Ph*); m/z (ESI⁺) 466 ([M+H]⁺, 100%); HRMS (ESI⁺) C₂₇H₃₂NO₄S⁺ ([M+H]⁺) requires 466.2047; found 466.2045.

(1RS,2RS,3SR)-1-Trichloroacetoxy-2-hydroxy-3-N,N-dibenzylaminocyclohexane 20



Cl₃CCO₂H (59 mg, 0.358 mmol) was added to a stirred solution of **17** (70 mg, 0.24 mmol) in DCM (2 mL) and the reaction mixture was stirred at rt for 16 h. 0.1 M aq. NaHCO₃ (10 mL) was added, the organic layer was separated and the aqueous layer was extracted with DCM (3 × 10 mL). The combined organic extracts were washed with 0.1 M aq. NaHCO₃ (5 × 40 mL), dried and concentrated *in vacuo* to give an 80:20 mixture of **20**:21 as a yellow oil (83 mg, 77%); v_{max} (film) 3419 (O–H), 2940 (C–H), 1762 (C=O); *m/z* (ESI⁺) 456 ([M+H]⁺, 100%), 313 (79%); HRMS (ESI⁺) C₂₂H₂₅³⁵Cl₃NO₃⁺ ([M+H]⁺) requires 456.0895; found 456.0895. Data for **20**: $\delta_{\rm H}$ (400 MHz, CDCl₃) 1.21-1.54 (2H, m, C(4)*H*_A, C(6)*H*_A), 1.79-1.98 (2H, m, C(5)*H*₂), 1.98-2.06 (1H, m, C(4)*H*_B), 2.06-2.15 (1H, m, C(6)*H*_B), 2.48-2.59 (1H, m, C(3)*H*), 3.33-3.50 (2H, m, N(C*H*_AH_BPh)₂), 3.76 (1H, app t, *J* 9.6, C(2)*H*), 3.89-3.97 (2H, m, N(CH_AH_BPh)₂), 4.69 (1H, ddd, *J* 11.4, 9.1, 5.1, C(1)*H*), 7.21-7.39 (10H, m, *Ph*); $\delta_{\rm C}$ (100 MHz, CDCl₃) 21.3, 21.3 (*C*(4), *C*(5)), 28.7 (*C*(6)), 53.5 (N(*C*H₂Ph)_A), 55.3 (N(*C*H₂Ph)_B), 61.6 (*C*(3)), 71.0 (*C*(2)), 82.1 (*C*(1)), 90.0 (*C*Cl₃), 127.6 (*p*-*Ph*), 128.7, 129.0 (*o*-, *m*-*Ph*), 138.3 (*i*-*Ph*), 161.4 (COCCl₃).

 K_2CO_3 (100 mg) was added to a stirred solution of an 80:20 mixture of **20:21** (83 mg, 0.18 mmol) in MeOH (10 mL) and the resultant suspension was stirred at rt for 16 h before being concentrated *in vacuo*. H₂O (10 mL) was added and the mixture was extracted with DCM (4 × 10 mL). The combined organic extracts were washed with brine (40 mL), dried and concentrated *in vacuo* to give an 80:20 mixture of **18:5** as a colourless oil (57 mg, quant).

(1RS,2RS,3SR)-1-Dichloroacetoxy-2-hydroxy-3-N,N-dibenzylaminocyclohexane 22



 Cl_2CHCO_2H (0.07 mL, 0.86 mmol) was added to a stirred solution of **17** (50 mg, 0.17 mmol) in DCM (2 mL) and the reaction mixture was stirred at rt for 16 h. 0.1 M aq. NaHCO₃ (10 mL) was added, the organic layer was separated and the aqueous layer was extracted with DCM (3 × 10 mL). The combined organic

extracts were washed with 0.1 M aq. NaHCO₃ (5 × 40 mL), dried and concentrated *in vacuo* to give a 75:25 mixture of **22:23** (50 mg, 70%).

Data for **22**: $\delta_{\rm H}$ (400 MHz, CDCl₃) 1.12-2.17 (6H, m, C(4) H_2 , C(5) H_2 , C(6) H_2), 2.52-2.66 (1H, m, C(3)H), 3.43-3.57 (2H, d, J 13.3, N(C $H_{\rm A}H_{\rm B}Ph$)₂), 3.69-3.80 (1H, m, C(2)H), 3.95-4.05 (2H, d, J 13.3, N(C $H_{\rm A}H_{\rm B}Ph$)₂), 4.60-4.75 (1H, m, C(1)H), 5.98 (1H, s, CHCl₂), 7.22-7.57 (10H, m, Ph).

Data for **23**: $\delta_{\rm H}$ (400 MHz, CDCl₃) [selected peaks] 4.33-4.42 (1H, m, C(1)*H*) 5.46 -5.51 (1H, m, C(2)*H*), 5.95 (1H, s, C*H*Cl₂).

 K_2CO_3 (100 mg) was added to a stirred solution of a 75:25 mixture of **22:23** (50 mg, 0.12 mmol) in MeOH (10 mL) and the resultant suspension was stirred at rt for 16 h before being concentrated *in vacuo*. H₂O (10 mL) was added and the mixture was extracted with DCM (4 × 10 mL). The combined organic extracts were washed with brine (40 mL), dried and concentrated *in vacuo* to give a 75:25 mixture of **18:5** as a colourless oil (37 mg, quant).

(1RS,2RS,3SR)-1-Trifluoroacetoxy-2-hydroxy-3-N,N-dibenzylaminocyclohexane 24



 F_3CCO_2H (39 µL, 0.53 mmol) was added to a stirred solution of **17** (31 mg, 0.106 mmol, >98% de) in DCM (2 mL) and the reaction mixture was stirred at rt for 16 h. 0.1 M aq. NaHCO₃ (10 mL) was then added, the organic layer was separated and the aqueous layer was extracted with DCM (3 × 10 mL). The combined organic extracts were washed with 0.1 M aq. NaHCO₃ (5 × 40 mL), dried and concentrated *in vacuo* to give a 22:4:55:17:2 mixture of **24:25:18:26:5** (57 mg).

Data for **24**: $\delta_{\rm H}$ (400 MHz, CDCl₃) [selected peaks] 3.63-3.77 (1H, m, C(2)*H*), 4.75 (1H, ddd, *J* 12.0, 8.0, 4.0, C(1)*H*).

Data for 25: δ_H (400 MHz, CDCl₃) [selected peaks] 2.73-2.83 (1H, m, C(3)H), 5.07-5.14 (1H, m, C(2)H).

Data for 26: δ_H (400 MHz, CDCl₃) [selected peaks] 4.00-4.10 (1H, m, C(2)H) 5.20-5.26 (1H, m, C(1)H).

 K_2CO_3 (60 mg) was added to a stirred solution of a 22:4:55:17:2 mixture of 24:25:18:26:5 (57 mg) in MeOH (5 mL) and the resultant suspension was stirred at rt for 16 h before being concentrated *in vacuo*. H₂O (5 mL) was added and the mixture was extracted with DCM (4 × 5 mL). The combined organic extracts were washed with brine (40 mL), dried and concentrated *in vacuo* to give an 81:19 mixture of 18:5 as a colourless oil (20 mg).

(1RS,2RS,3SR)-1-Acetoxy-2-hydroxy-3-N,N-dibenzylaminocyclohexane 28



A stirred solution **17** (50 g, 0.171 mmol, >98% de) in AcOH (1 mL) was heated at 50 °C for 24 h before being allowed to cool to rt. 0.1 M aq. NaHCO₃ (10 mL) was then added and the aqueous layer was extracted with DCM (3×10 mL). The combined organic extracts were then washed with 0.1 M aq. NaHCO₃ (5×10 mL), dried and concentrated *in vacuo* to give a 44:36:11:9 mixture of **28:29:30:31** (53 mg) as a colourless oil.

Data for **28**: $\delta_{\rm H}$ (400 MHz, CDCl₃) [selected peaks] 2.43-2.52 (1H, m, C(2)H, 4.49-4.60 (1H, m, C(1)H).

Data for **29**: $\delta_{\rm H}$ (400 MHz, CDCl₃) [selected peaks] 3.09-3.16 (1H, m, C(1)H), 5.17-5.22 (1H, m, C(2)H).

Data for **30**: $\delta_{\rm H}$ (400 MHz, CDCl₃) [selected peaks] 5.05-5.10 (1H, m, C(1)H).

Data for **31**: $\delta_{\rm H}$ (400 MHz, CDCl₃) [selected peaks] 5.34-5.39 (1H, m, C(2)*H*).

 K_2CO_3 (100 mg) was added to a stirred solution of a 44:36:11:9 mixture of **28:29:30:31** (53 mg) in MeOH (10 mL) and the resultant suspension was stirred at rt for 16 h before being concentrated *in vacuo*. H₂O (10 mL) was added and the mixture was extracted with DCM (4 × 10 mL). The combined organic extracts were washed with brine (40 mL), dried and concentrated *in vacuo* to give a 44:36:20 mixture of **18:5:14** as a colourless oil (23 mg).

(1RS,2SR,3RS)-3-N,N-dibenzylaminocyclohexane-1,2-diol 14



KOAc (23 mg, 0.24 mmol) was added to a stirred solution of **16** (99 mg, 0.23 mmol) in EtOH/H₂O (6:1, 5 mL) and the resultant suspension was heated at reflux for 48 h. The reaction mixture was allowed to cool to rt and concentrated *in vacuo*. H₂O (10 mL) was added and the mixture was extracted with DCM (3×10 mL). The combined organic extracts were dried and concentrated *in vacuo*. The residue was dissolved in MeOH (10 mL) and K₂CO₃ (100 mg) were added. The resultant suspension was stirred for 16 h before being concentrated *in vacuo*. H₂O (10 mL) was added and the mixture was extracted with DCM (3×10 mL). The combined organic extracts were washed sequentially with H₂O (2×30 mL) and brine (30 mL), dried, and concentrated *in vacuo* to give **14** as a pale yellow solid (31 mg, 43%, >98% de).

X-ray Crystal Structure Determination for 14

Data were collected using an Enraf-Nonius κ -CCD diffractometer with graphite monochromated Mo-*K* α radiation using standard procedures at 150 K. The structure was solved by direct methods (SIR92), all non-hydrogen atoms were refined with anisotropic thermal parameters. Hydrogen atoms were added at idealised positions. The structure was refined using CRYSTALS.²

X-ray crystal structure data for **14** [C₂₀H₂₅NO₂]: M = 311.42, monoclinic, space group *P* 1 2₁/a 1, a = 10.83920(10) Å, b = 28.0222(3) Å, c = 12.21180(10) Å, β = 110.5571(5)°, V = 3473.00(6) Å³, Z = 8, μ = 0.76 mm⁻¹, colourless plate, crystal dimensions = 0.1 × 0.3 × 0.4 mm³. A total of 7908 unique reflections were measured for 5 < θ < 27 and 4662 reflections were used in the refinement. The final parameters were $wR_2 = 0.042$ and $R_1 = 0.040$ [*I*>3.0 σ (*I*)].

Crystallographic data (excluding structure factors) has been deposited with the Cambridge Crystallographic Data Centre as supplementary publication number CCDC 681276. Copies of the data can be obtained, free of charge, on application to CCDC, 12 Union Road, Cambridge CB2 1EZ, UK [fax: +44(0)-1223-336033 or e-mail: deposit@ccdc.cam.ac.uk].

(1RS,2RS,3SR)-1-p-Toluenesulphonyloxy-2-acetoxy-3-N,N-dibenzylaminocyclohexane 34



Ac₂O (0.13 mL, 1.4 mmol) and DMAP (50 mg) were added sequentially to a stirred solution of **19** (472 mg, 0.93 mmol) in DCM/pyridine (1:1, 20 mL). The resultant solution was stirred at rt for 24 h before being cooled to 0 °C. H₂O (20 mL) was added, the organic layer was separated and the aqueous layer was extracted with DCM (2 × 20 mL). The combined organic extracts were washed sequentially with 10% aq. CuSO₄ (2 × 50 mL), 0.1 M aq. NaHCO₃ (2 × 50 mL) and brine (50 mL), dried, and concentrated *in vacuo* to give **34** as a white solid (373 mg, 72%, >98% de); mp 105-106 °C; v_{max} (KBr) 2942, 2867 (C–H), 1741 (C=O); $\delta_{\rm H}$ (400 MHz, CDCl₃) 1.06-1.20 (1H, m, C(5)*H*_A), 1.29-1.43 (1H, m, C(4)*H*_A), 1.43-1.56 (1H, m, C(6)*H*_A), 1.73-1.82 (1H, m, C(5)*H*_B), 1.94-2.02 (4H, m, C(4)*H*_B, CO*Me*), 2.03-2.12 (1H, m, C(6)*H*_B), 2.44 (3H, s, Ar*Me*), 2.67 (1H, app td *J* 12.0, 4.0, C(3)*H*), 3.43 (2H, d, *J* 13.5, N(C*H*_AH_BPh)₂), 3.78 (2H, d, *J* 13.5, N(CH_AH_BPh)₂), 4.45 (1H, ddd, *J* 12.0, 8.0, 4.0, C(1)*H*), 5.18 (1H, app t, *J* 9.9 C(2)*H*), 7.17-7.35 (12H, m, *Ph*, *Ar*), 7.74 (2H, d, *J* 8.1, *Ar*); $\delta_{\rm C}$ (400 MHz, CDCl₃) 20.9, 23.7, 31.5 (*C*(4), *C*(5), *C*(6)), 21.1, 21.6 (CO*Me*, Ar*Me*), 53.6 (N(CH₂Ph)₂), 59.5 (*C*(3)), 72.4 (*C*(2)), 82.4 (*C*(1)), 126.9, 127.5, 128.2, 128.7, 129.7, 139.6 (*Ar*,

² P. W. Betteridge, J. R. Carruthers, R. I. Cooper, C. K. Prout and D. J. Watkin, CRYSTALS, 2001, Issue 11, Chemical Crystallography Laboratory, University of Oxford, UK.

Ph), 170.2 (*C*OMe); m/z (ESI⁺) 508 ([M+H]⁺, 100%); HRMS (ESI⁺) C₂₉H₃₄NO₅S⁺ ([M+H]⁺) requires 508.2152; found 508.2152.

(1RS,2SR,3RS)-3-N,N-dibenzylaminocyclohexane-1,2-diol 14 from 34



KOAc (73 mg, 0.74 mmol) was added to a stirred solution of **34** (373 mg, 0.74 mmol) in EtOH/H₂O (6:1, 20 mL) and the resultant suspension was heated at reflux for 72 h. The reaction mixture was allowed to cool to rt and concentrated *in vacuo*. H₂O (20 mL) was added and mixture was extracted with DCM (3×20 mL). The combined organic extracts were dried and concentrated *in vacuo*. The residue was dissolved in MeOH (10 mL) and K₂CO₃ (100 mg) were added. The resultant suspension was stirred for 16 h at rt before being concentrated *in vacuo*. H₂O (20 mL) was added and mixture was extracted with DCM (3×20 mL). The combined organic extracts were washed sequentially with H₂O (2×50 mL) and brine (50 mL), dried, and concentrated *in vacuo* to give **14** as a white solid (130 mg, 57%, >98% de).

(1RS,2RS,3RS)-3-Aminocyclohexane-1,2-diol 6



Pd(OH)₂/C (78 mg) was added to a vigorously stirred solution of **5** (157 mg, 0.50 mmol) in degassed MeOH (2 mL) and the resultant suspension was stirred at rt under H₂ (1 atm) for 24 h. The suspension was then filtered through a pad of Celite (eluent MeOH) and the filtrate was concentrated *in vacuo* to give **6** as a pale yellow solid (53 mg, 80%, >98% de); mp 115-116 °C; v_{max} (KBr) 3355 (O–H), 2936, 2867 (C–H); $\delta_{\rm H}$ (400 MHz, d_4 -MeOH) 1.34-1.46 (1H, m, C(6) $H_{\rm A}$), 1.47-1.66 (4H, m, C(4) H_2 , C(5) H_2), 1.74-1.87 (1H, m, C(6) $H_{\rm B}$), 3.02-3.12 (1H, m, C(3)H), 3.52 (1H, dd, *J* 5.3, 3.3, C(2)H), 3.74-3.82 (1H, m, C(1)H); $\delta_{\rm C}$ (100 MHz, d_4 -MeOH) 18.6, 29.2 (*C*(4), *C*(5)), 47.4 (*C*(6)), 49.9 (*C*(3)), 70.0 (*C*(1)), 74.2 (*C*(2)); *m/z* (ESI⁺) 132 ([M+H]⁺, 100%); HRMS (ESI⁺) C₆H₁₄NO₂⁺ ([M+H]⁺) requires 132.1019; found 132.1022.

(1RS,2SR,3SR)-3-Aminocyclohexane-1,2-diol 7



 $Pd(OH)_2/C$ (121 mg) was added to a vigorously stirred solution of **11** (243 mg, 0.78 mmol) in degassed MeOH (2 mL) and the resultant suspension was stirred at rt under H₂ (1 atm) for 24 h. The suspension was

then filtered through a pad of Celite (eluent MeOH) and the filtrate was concentrated *in vacuo* to give **7** as a colourless oil (103 mg, quant, >98% de); v_{max} (film) 3385 (O–H), 2941, 2867 (C–H); δ_{H} (400 MHz, d_{4} -MeOH) 1.11-1.76 (6H, m, C(4) H_2 , C(5) H_2 , C(6) H_2), 2.59-2.74 (1H, m, C(3)H), 3.46-3.59 (1H, m, C(1)H), 3.75-3.81 (1H, m, C(2)H); δ_{C} (100 MHz, d_{4} -MeOH) 21.0, 27.6, 28.2 (C(4), C(5), C(6)), 52.2 (C(3)), 71.8 (C(1)), 73.2 (C(2)); m/z (ESI⁺) 132 ([M+H]⁺, 100%); HRMS (ESI⁺) C₆H₁₄NO₂⁺ ([M+H]⁺) requires 132.1019; found 132.1020.

(1RS,2SR,3RS)-3-Aminocyclohexane-1,2-diol 8



Pd(OH)₂/C (25 mg) was added to a vigorously stirred solution of **14** (54 mg, 0.17 mmol) in degassed MeOH (2 mL) and the resultant suspension was stirred at rt under H₂ (1 atm) for 24 h. The suspension was then filtered through a pad of Celite (eluent MeOH) and the filtrate was concentrated *in vacuo* to give **8** as a white solid (14 mg, 64%, >98%); mp 134-135 °C; v_{max} (KBr) 3384 (O–H), 2940, 2871 (C–H); δ_{H} (400 MHz, d_{4} -MeOH) 1.14-1.27 (1H, m, C(4) H_{A}), 1.44-1.57 (2H, m, C(5) H_{A} , C(6) H_{A}), 1.63-1.78 (1H, m, C(5) H_{B}), 1.79-1.97 (2H, m, C(4) H_{B} , C(6) H_{B}), 2.92-3.03 (1H, m, C(3)H), 3.21 (1H, dd, *J* 9.6, 3.1, C(2)H), 4.00 (1H, app q, *J* 3.0, C(1)H); δ_{C} (100 MHz, d_{4} -MeOH) 18.7 (*C*(5)) 31.4 (*C*(6)), 32.2 (*C*(4)), 50.4 (*C*(3)), 67.0 (*C*(1)), 77.3 (*C*(2)); *m*/*z* (ESI⁺) 132 ([M+H]⁺, 55%); HRMS (ESI⁺) C₆H₁₄NO₂⁺ ([M+H]⁺) requires 132.1019; found 132.1022.

(1RS,2RS,3SR)-3-Aminocyclohexane-1,2-diol 9



Pd(OH)₂/C (55 mg) was added to a vigorously stirred solution of **18** (110 mg, 0.35 mmol) in degassed MeOH (2 mL) and the resultant suspension was stirred at rt under H₂ (1 atm) for 24 h. The suspension was then filtered through a pad of Celite (eluent MeOH) and the filtrate was concentrated *in vacuo* to give **9** as a white solid (47 mg, quant, >98% de); mp 45-46 °C; v_{max} (KBr) 3356 (O–H), 2934, 2868 (C–H); δ_{H} (400 MHz, d_4 -MeOH) 1.25-1.46 (3H, m, C(4) H_A , C(5) H_A , C(6) H_A), 1.71-1.81 (1H, m, C(5) H_B), 1.88-2.02 (2H, m, C(4) H_B , C(6) H_B), 2.75 (1H, app td, *J* 10.3, 3.7, C(3)*H*), 3.12 (1H, app t, *J* 9,2, C(2)*H*), 3.30-3.43 (1H, m, C(1)*H*); δ_C (100 MHz, d_4 -MeOH) 21.3 (*C*(5)), 30.5, 32.9 (*C*(4), *C*(6)), 54.6 (*C*(3)), 73.6 (*C*(1)), 78.6 (*C*(2)); m/z (ESI⁺) 132 ([M+H]⁺, 100%); HRMS (ESI⁺) C₆H₁₄NO₂⁺ ([M+H]⁺) requires 132.1019; found 132.1022.