### **Supporting Information**

# Optimisation of chemical protein cleavage for erythropoietin semi-synthesis using native chemical ligation

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Peptide sequence (EPO 29-166) expressed for NCL studies, calculated average mass after CNBr cleavage = 15292.7. This protein contains 3 mutations M54L, N83K and S131K (the later 2 mutations were introduced to aid solubility)<sup>1</sup>

## CAEHC SLNENITVPD TKVNFYAWKR <u>L</u>EVGQQAVEV WQGLALLSEA VLRGQALLV<u>K</u> SSQPWEPLQL HVDKAVSGLR SLTTLLRALG AQKEAI<u>K</u>PPD AASAAPLRTI TADTFRKLFR VYSNFLRGKL KLYTGEACRT GDR

Mass spectrum (raw data) for Bacterial fragment used in CN-Br optimisation studies



#### Devonvoluted mass:



HPLC trace of purified acetylenic amino acid 1:



## LC-MS of crude EPO residues 1-28 S-benzyl thioester (2) prior to HPLC purification.



HPLC Purified **2** redissolved in 6 M guanidine hydrochloride containing 300 mM sodium phosphate buffer (pH 8.0), 2 % w.v MESNa and 20 mM TCEP.



**EPO M54L** sequence after CNBr cleavage calculated average mass = 18378.1 Da.

APPRLICDSR VLERYLLEAK EAENITTGCA EHCSLNENIT VPDTKVNFYA WKRLEVGQQA VEVWQGLALL SEAVLRGQAL LVNSSQPWEP LQLHVDKAVS GLRSLTTLLR ALGAQKEAIS PPDAASAAPL RTITADTFRK LFRVYSNFLR GKLKLYTGEA CRTGDR

Mass spectrum of bacterially produced EPO (M54L) after CNBr treatment and deformylation:



#### Deconvoluted mass:



1. Cheetham, J. C.; Smith, D. M.; Aoki, K. H.; Stevenson, J. L.; Hoeffel, T. J.; Syed, R. S.; Egrie, J.; Harvey, T. S., NMR structure of human erythropoietin and a comparison with its receptor bound conformation. *Nature Structural Biology* **1998**, 5, (10), 861-866.