## **Supporting Information**

# Modular Synthesis of All-substitued Furans through Oxidative Carbonylation of Cyclopropenes with Tandem Metal Relay Catalysis

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## General

All NMR spectra were recorded on Bruker-500 or 300 MHz spectrometer. HRMS were measured on the Q-TOF6510 instruments. Routine monitoring of the reaction was performed by TLC using precoated silica gel plates. All the reagents and Solvents used in this reaction such as CH<sub>3</sub>CN were purchased from Acros or local company and used directly. All the reactions don't require inert atmosphere.

### Synthesis of the materials

#### **Diazomalonates and Cyclopropenes**

Diazomalonates and cyclopropenes **1a-1m** were synthesized from the procedures reported in the literature<sup>[1]</sup>

$$H_3COOC$$
  $COOCH_3$ 

(**1d**) Yield: 76 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  1.90-1.98 (m, 2H), 2.55-2.59 (t, J =7.24 Hz, 2H), 2.67-2.71 (t, J =7.60 Hz, 2H), 3.71 (s, 6H), 6.40(s, 1H), 7.16-7.30 (m, 5H);

(**1k**) Yield: 70 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  0.94 (t, J =7.36 Hz, 3H), 1.32 (t, J =7.12 Hz, 3H), 1.42-1.46 (m, 2H), 1.62-1.66 (m, 2H), 2.58-2.62(m, 2H), 4.22-4.28 (m, 2H), 6.43 (s, 1H);

(11) Yield: 52 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  1.33 (t, J =7.12 Hz, 3H), 4.26-4.32 (q, J =7.12 Hz, 2H), 6.93 (s, 1H), 7.50-7.52(m, 3H), 7.60-7.62 (m, 2H);

#### References

1. C. Song, L.Ju, M. Wang, P. Liu, Y. Zhang, J. Wang, Z. Xu, Chem. Eur. J. 2013, 19, 3584-3589

## **Optimization of reaction conditions**

Entry	Catalyst	Oxidant	Additive	Solvent	Yield/%
1 <sup>a</sup>	$Pd(OAc)_2$	Cu(OAc) <sub>2</sub>	DMSO(3 eq.)	CH <sub>3</sub> CN	35
$2^{a,h}$	$Pd(OAc)_2$	$Cu(OAc)_2$	DMSO(3 eq.)	CH <sub>3</sub> CN	$68^{\mathrm{g}}$
$3^{a,i}$	$Pd(OAc)_2$	$Cu(OAc)_2$	DMSO(3 eq.)	CH <sub>3</sub> CN	67 <sup>g</sup>
4 <sup>a</sup>	$Pd(OAc)_2$	$Cu(OAc)_2$	DMSO(3 eq.)	Toluene	0
5 <sup>a</sup>	$Pd(OAc)_2$	$Cu(OAc)_2$	DMSO(3 eq.)	DMF	7
$6^{a}$	$Pd(OAc)_2$	$Cu(OAc)_2$	DMSO(3 eq.)	THF	9
7 <sup>a</sup>	$Pd(OAc)_2$	$Cu(OAc)_2$	DMSO(3 eq.)	1,2-DCE	<5
$8^{a}$	$Pd(OAc)_2$	$Cu(OAc)_2$	DMSO(3 eq.)	DMSO	17.6
9 <sup>b</sup>	$Pd(OAc)_2$	$Cu(OAc)_2$	DMSO(3 eq.)	CH <sub>3</sub> CN	62
10 <sup>b</sup>	$Pd(OAc)_2$	Cu(acac) <sub>2</sub>	DMSO(3 eq.)	CH <sub>3</sub> CN	3.2
11 <sup>b</sup>	$Pd(OAc)_2$	$Cu(Me_3CCOO)_2$	DMSO(3 eq.)	CH <sub>3</sub> CN	23
12 <sup>b</sup>	$Pd(OAc)_2$	$Cu(OH)_2$	DMSO(3 eq.)	CH <sub>3</sub> CN	7
13 <sup>b</sup>	$Pd(OAc)_2$	Cu(OTf) <sub>2</sub>	DMSO(3 eq.)	CH <sub>3</sub> CN	N.R.
14 <sup>b</sup>	$Pd(OAc)_2$	AgOAc	DMSO(3 eq.)	CH <sub>3</sub> CN	48
15 <sup>b</sup>	$Pd(OAc)_2$	$Ag_2CO_3$	DMSO(3 eq.)	CH <sub>3</sub> CN	26
16 <sup>b</sup>	$PdCl_2$	$Cu(OAc)_2$	DMSO(3 eq.)	CH <sub>3</sub> CN	10
17 <sup>b</sup>	$Pd(TFA)_2$	$Cu(OAc)_2$	DMSO(3 eq.)	CH <sub>3</sub> CN	31
18 <sup>b</sup>	$PdCl_2(CH_3CN)_2$	$Cu(OAc)_2$	DMSO(3 eq.)	CH <sub>3</sub> CN	67
19 <sup>b</sup>	$Pd(PPh_3)_4$	$Cu(OAc)_2$	DMSO(3 eq.)	CH <sub>3</sub> CN	65
20 <sup>b</sup>	$Pd_2(dba)_3$	$Cu(OAc)_2$	DMSO(3 eq.)	CH <sub>3</sub> CN	50
21 <sup>b</sup>	$PdCl_2(PPh_3)_2$	$Cu(OAc)_2$	DMSO(3 eq.)	CH <sub>3</sub> CN	33
22 <sup>b</sup>	$Pd(OAc)_2$	$Cu(OAc)_2$	DMSO(3 eq.)+NaI	CH <sub>3</sub> CN	39
23 <sup>b</sup>	$Pd(OAc)_2$	$Cu(OAc)_2$	PhSOCH <sub>3</sub> (3 eq.)	CH <sub>3</sub> CN	trace
24 <sup>b</sup>	$Pd(OAc)_2$	$Cu(OAc)_2$	PhSOPh(3 eq.)	CH <sub>3</sub> CN	trace
25 <sup>b</sup>	$Pd(OAc)_2$	$Cu(OAc)_2$	BnSOBn(3 eq.)	CH <sub>3</sub> CN	trace
26 <sup>b</sup>	$Pd(OAc)_2$	$Cu(OAc)_2$	DMSO(7 eq.)	CH <sub>3</sub> CN	84
27 <sup>c</sup>	$Pd(OAc)_2$	$Cu(OAc)_2$	DMSO(7 eq.)	CH <sub>3</sub> CN	73
28 <sup>b,d</sup>	$Pd(OAc)_2$	$Cu(OAc)_2$	DMSO(7 eq.)	CH <sub>3</sub> CN	10
29 <sup>b,e</sup>	$Pd(OAc)_2$	$Cu(OAc)_2$	DMSO(7 eq.)	CH <sub>3</sub> CN	Trace
$30^{b,f}$	$Pd(OAc)_2$	$Cu(OAc)_2$	DMSO(7 eq.)	CH <sub>3</sub> CN	Trace
31 <sup>a</sup>	$Pd(OAc)_2$	/	DMSO(7 eq.)	CH <sub>3</sub> CN	N.Ŗ.
32 <sup>a</sup>	/	$Cu(OAc)_2$	DMSO(7 eq.)	CH <sub>3</sub> CN	42 <sup>j</sup>

Reaction conditions:  ${}^{a}1a(0.2 \text{ mmol}, 42.4 \text{ mg}), Pd(OAc)_{2}(5 \text{ mol}\%, 0.01 \text{ mmol}, 2.24 \text{ mg}), Cu(OAc)_{2}(2 \text{ eq. }0.4 \text{ mmol}, 79.6 \text{ mg}), 0.2 \text{ ml EtOH, DMSO}(3 \text{ eq. }0.6 \text{ mmol}, 46.8 \text{ mg}), 1.0 \text{ ml CH}_{3}\text{CN}; {}^{b}Pd(OAc)_{2}(5 \%, 0.01 \text{ mmol}, 2.24 \text{ mg}), Cu(OAc)_{2}(2 \text{ eq. }0.4 \text{ mmol}, 79.6 \text{ mg}), 0.2 \text{ ml EtOH, DMSO}, 1.5 \text{ ml CH}_{3}\text{CN}, 1a(0.2 \text{ mmol}, 42.4 \text{ mg}) \text{ was slowly injected into the system for 1h; } {}^{c}1a(0.2 \text{ mmol}, 42.4 \text{ mg}) \text{ was slowly injected into the system for 2 hrs; } {}^{d}0.5 \text{ mL EtOH; } {}^{e}0.1 \text{ mL EtOH; } {}^{f}1.2 \text{ eq. } \text{Cu(OAc)}_{2}; {}^{g}\text{the yield of dimerization product; } {}^{h}80 \, {}^{\circ}\text{C}; {}^{i}100 \, {}^{\circ}\text{C}; {}^{j}\text{the yield of Isomerization product.}}$ 

## **General procedure of Reactions**

A mixture of Pd(OAc)<sub>2</sub> (2.24 mg, 0.01 mmol, 5 mol%) and Cu(OAc)<sub>2</sub>(79.6 mg, 0.4 mmol, 2 eq.) was dissolved in 0.5 mL CH<sub>3</sub>CN, DMSO (106.4 mg, 1.4 mmol, 7 eq.) and 0.2 mL EtOH. The schlenk tube was vacuumed and attached with a CO balloon. Then the solution of **1a** (42.4 mg, 0.2 mmol) in 1 mL CH<sub>3</sub>CN was injected into the reaction system by syringe pump in 1 h. The resulting mixture was stirred at 60°C until the reaction was completed (about 3 h, monitored by TLC). The reaction mixture was filtered and evaporated under reduced pressure and purified by column chromatography (silica gel) to give the pure product **3a**.

(3a) Yield: 78 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  0.95 (t, J = 7.28 Hz, 3H), 1.38 (t, J = 7.14 Hz, 3H), 1.40-1.44 (m, 2H), 1.51-1.59 (m, 2H), 3.03 (t, J = 7.84 Hz, 2H), 3.83 (s, 3H), 4.20 (s, 3H), 4.35 (q, J = 7.12 Hz, 2H); <sup>13</sup>C NMR (100MHz, CDCl<sub>3</sub>)  $\delta$  13.79, 14.31, 22.67, 24.59, 32.17, 51.07, 57.79, 60.39, 93.31, 130.87, 139.54, 158.85, 163.02, 163.13; HRMS exact mass calcd for (C<sub>14</sub>H<sub>20</sub>O<sub>6</sub>+H) requires m/z 285.1333, found m/z 285.1354.

(**3b**) Yield: 65 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  0.88 (t, J = 5.96 Hz, 3H), 1.28-1.72 (m, 13H), 3.03 (t, J = 7.84 Hz, 2H), 4.27-4.37 (m, 4H), 4.54-4.59 (q, J = 7.08 Hz, 2H); <sup>13</sup>C NMR (100MHz, CDCl<sub>3</sub>)  $\delta$  13.91, 14.26, 14.39, 14.77, 22.82, 24.82, 32.30, 59.94, 60.39, 67.63, 93.97, 130.63, 139.28, 159.04, 162.85, 163.14; HRMS exact mass calcd for (C<sub>16</sub>H<sub>24</sub>O<sub>6</sub>+H) requires m/z 313.1646, found m/z 313.1644.

(3c) Yield: 93 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  0.78-0.80 (m, 3H), 1.25-1.31 (m, 4H), 1.34-1.41 (m, 5H), 1.50-1.57 (m, 2H), 3.00 (t, J = 7.92 Hz, 2H), 3.80 (s, 3H), 4.18 (s, 3H), 4.30-4.37 (q, J = 7.12 Hz, 2H); <sup>13</sup>C NMR (100MHz, CDCl<sub>3</sub>)  $\delta$  14.05, 14.35, 22.61, 24.91, 29.33, 30.05, 31.57, 51.15, 57.83, 60.44, 93.26, 130.85, 139.59, 158.91, 163.07, 163.16; HRMS exact mass calcd for (C<sub>16</sub>H<sub>24</sub>O<sub>6</sub>+H) requires m/z 313.1646, found m/z 313.1643.

(3d) Yield: 75 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  1.31 (t, J = 7.10 Hz, 3H), 1.87-1.93 (m, 2H), 2.70 (t, J = 7.76 Hz, 2H), 3.06 (t, J = 7.78 Hz, 2H), 3.75 (s, 3H), 4.18 (s, 3H), 4.29 (q, J = 7.10 Hz, 2H), 7.18-7,25 (m, 5H); <sup>13</sup>C NMR (100MHz, CDCl<sub>3</sub>)  $\delta$  14.37, 24.83, 31.61, 35.98, 51.15, 57.88, 60.50, 93.38, 125.69, 128.22, 128.45, 131.01, 138.85, 142.25, 158.84, 163.01, 163.25; HRMS exact mass calcd for (C<sub>19</sub>H<sub>22</sub>O<sub>6</sub>+H) requires m/z 347.1489, found m/z 347.1495.

(3e) Yield: 86 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  1.09 (t, J = 7.12 Hz, 3H), 3.64 (s, 3H), 4.14 (q, J = 7.12 Hz, 2H), 4.29 (s, 3H), 7.32-7.40 (m, 5H); <sup>13</sup>C NMR (100MHz, CDCl<sub>3</sub>)  $\delta$  13.88, 51.20, 58.17, 60.57, 94.14, 127.24, 128.04, 129.43, 130.79, 131.21, 136.89, 158.31, 162.52, 162.91; HRMS exact mass calcd for (C<sub>16</sub>H<sub>16</sub>O<sub>6</sub>+H) requires m/z 305.1020, found m/z 305.1027.

(**3f**) Yield: 70 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  1.11 (t, J = 7.12 Hz, 3H), 4.15 (q, J = 7.16 Hz, 2H), 5.11(s, 2H), 5.59(s, 2H), 7.05-7.52 (m, 15H); <sup>13</sup>C NMR (100MHz, CDCl<sub>3</sub>)  $\delta$  13.91, 60.58, 65.72, 73.20, 94.95, 127.37, 127.66, 127.73, 128.04, 128.27, 128.53, 128.75, 128.95, 129.47, 130.94, 131.28, 134.32, 135.73, 136.65, 158.30, 161.79, 162.58; HRMS exact mass calcd for ( $C_{28}H_{24}O_6$ +H) requires m/z 457.1646, found m/z 457.1641.

(3g) Yield: 83 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  1.12 (t, J = 6.12 Hz, 3H), 3.65 (s, 3H), 4.15-4.17 (m, 2H), 4.27 (s, 3H), 7.06-7.30 (m, 4H); <sup>13</sup>C NMR (100MHz, CDCl<sub>3</sub>)  $\delta$  13.94, 51.22, 58.18, 60.66, 94.04, 114.21, 114.42, 127.00, 127.04, 130.87, 131.33, 131.41, 135.87, 158.18, 161.44, 162.45, 162.93, 163.89; HRMS exact mass calcd for (C<sub>16</sub>H<sub>15</sub>O<sub>6</sub>F+H) requires m/z 323.0925, found m/z 323.0933.

(**3h**) Yield: 75 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  1.34 (t, J = 6.32 Hz, 3H), 3.66 (s, 3H), 4.16-4.17 (m, 2H), 4.28 (s, 3H), 7.20 (d, J = 7.40 Hz, 2H), 7.52 (d, J = 7.40 Hz, 2H); <sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>)  $\delta$  13.97, 51.28, 58.24, 60.75, 93.93, 122.40, 130.13, 130.48, 130.72, 131.24, 135.64, 158.09, 162.37, 162.93; HRMS exact mass calcd for (C<sub>16</sub>H<sub>15</sub>O<sub>6</sub>Br+H) requires m/z 383.0125, found m/z 383.0134, 385.0114.

(3i) Yield: 87 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  1.12 (t, J = 7.12 Hz, 3H), 2.34 (s, 3H), 3.64 (s, 3H), 4.14 (q, J = 7.12 Hz, 2H), 4.24 (s, 3H), 7.18-7.22 (m, 5H); <sup>13</sup>C NMR (100MHz, CDCl<sub>3</sub>)  $\delta$  13.99, 21.42, 51.21, 58.12, 60.54, 94.11, 127.96, 128.00, 129.39, 130.72, 137.17, 137.81, 158.32, 162.57, 162.82; HRMS exact mass calcd for ( $C_{17}H_{18}O_6$ +Na) requires m/z 319.1176, found m/z 319.1173.

(3j) Yield: 71 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  1.27 (t, J = 7.12 Hz, 3H), 3.72 (s, 3H), 4.21(s, 3H), 4.31 (q, J = 7.12 Hz, 2H), 5.42 (s, 2H), 6.95-6.98 (m, 3H), 7.26-7.28 (m, 2H); <sup>13</sup>C NMR (100MHz, CDCl<sub>3</sub>)  $\delta$  14.22, 51.46, 58.28, 59.64, 61.13, 93.57, 114.98, 121.03, 129.39, 131.17, 132.62, 158.26, 158.89, 162.55, 162.99; HRMS exact mass calcd for ( $C_{17}H_{18}O_7$ +H) requires m/z 335.1125, found m/z 335.1132.

(3k) Yield: 91 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  0.94 (t, J = 7.36 Hz, 3H), 1.34-1.37 (t, J = 7.12 Hz, 3H), 1.38-1.42 (m, 2H), 1.47-1.50 (t, J = 7.12 Hz, 3H), 1.57-1.63 (m, 2H), 2.78-2.82 (t, J = 7.68 Hz, 2H), 4.30-4.35 (q, J = 7.08 Hz, 2H), 4.55-4.61 (q, J = 7.08 Hz, 2H); <sup>13</sup>C NMR (100MHz, CDCl<sub>3</sub>)  $\delta$  13.72, 14.29, 14.64, 22.36, 24.90, 31.39, 60.83, 68.72, 75.37, 112.35, 130.90, 138.53, 158.09, 164.22; HRMS exact mass calcd for (C<sub>14</sub>H<sub>29</sub>O<sub>4</sub>N+H) requires m/z 266.1387, found m/z 266.1379.

(31) Yield: 51 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  1.21 (t, J = 7.12 Hz, 3H), 1.53 (t, J = 7.08 Hz, 3H), 4.20-4.26 (q, J = 7.12 Hz, 2H), 4.63-4.68 (q, J = 7.04 Hz, 2H), 7.43-7.54 (m, 5H); <sup>13</sup>C NMR (100MHz, CDCl<sub>3</sub>)  $\delta$  14.04, 14.72, 61.09, 69.06, 75.71, 112.34, 128.15, 128.51, 129.51, 129.55, 130.11, 136.29, 157.69, 164.57; HRMS exact mass calcd for (C<sub>16</sub>H<sub>15</sub>O<sub>4</sub>N+H) requires m/z 286.1074, found m/z 286.1077.

(3m) Yield: 35 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  0.92 (t, J = 7.28 Hz, 3H), 1.38-1.42 (m, 8H), 1.49-1.54 (m, 2H), 2.61 (s, 3H), 3.00 (t, J = 7.76 Hz, 2H), 4.30-4.37 (m, 4H); <sup>13</sup>C NMR (100MHz, CDCl<sub>3</sub>)  $\delta$  13.89, 14.22, 14.33, 14.82, 22.81, 24.42, 32.53, 60.28, 60.67, 115.28, 136.74, 138.71, 159.26, 162.38, 163.63; HRMS exact mass calcd for (C<sub>15</sub>H<sub>22</sub>O<sub>5</sub>+H) requires m/z 283.1540, found m/z 283.1548.

(3n) Yield: 84 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  1.35 (t, J = 7.12 Hz, 3H), 3.81 (s, 3H), 4.22 (s, 3H), 4.31 (q, J = 7.12 Hz, 2H), 7.41 (s, 1H); <sup>13</sup>C NMR (100MHz, CDCl<sub>3</sub>)  $\delta$  14.33, 51.54, 58.40, 60.95, 93.70, 120.79, 134.10, 157.96, 162.44, 163.05; HRMS exact mass calcd for (C<sub>10</sub>H<sub>12</sub>O<sub>6</sub>+H) requires m/z 229.0707, found m/z 229.0702.

(3o) Yield: 58 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  0.91 (t, J = 7.28 Hz, 3H), 1.35-1.41 (m, 2H), 1.49-1.53 (m, 2H), 3.00 (q, J = 7.68 Hz, 2H), 3.80 (s, 3H), 3.84 (s, 3H), 4.17 (s, 3H); <sup>13</sup>C NMR (100MHz, CDCl<sub>3</sub>)  $\delta$  13.84, 22.65, 24.56, 32.16, 51.18, 51.41, 57.86, 93.43, 130.62, 140.08, 159.22, 163.04, 163.15; HRMS exact mass calcd for (C<sub>13</sub>H<sub>18</sub>O<sub>6</sub>+H) requires m/z 271.1176, found m/z 271.1184.

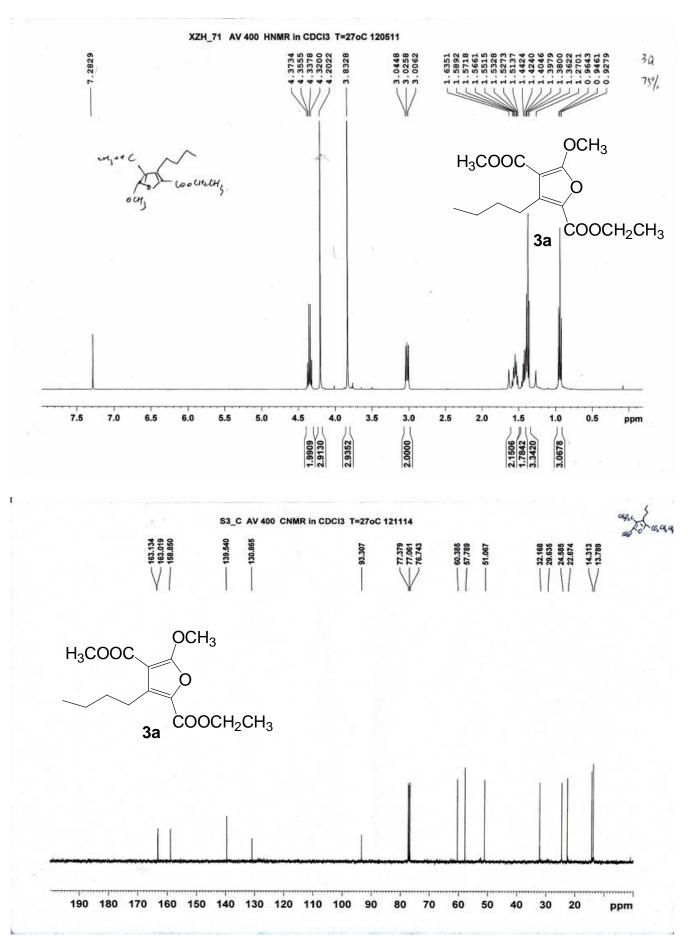
(**3p**) Yield: 58 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  0.92-0.99 (m, 6H), 1.38-1.56 (m, 6H), 1.70-1.74 (m, 2H), 3.00 (t, J = 7.24 Hz, 2H), 3.82 (s, 3H), 4.19 (s, 3H), 4.28 (t, J = 6.60 Hz, 2H); <sup>13</sup>C NMR (100MHz, CDCl<sub>3</sub>)  $\delta$  13.68, 13.86, 19.25, 22.79, 24.72, 30.79, 32.30, 51.15, 57.82, 64.35, 93.28, 130.93, 139.43, 159.06, 163.08, 163.19; HRMS exact mass calcd for (C<sub>16</sub>H<sub>24</sub>O<sub>6</sub>+H) requires m/z 313.1646, found m/z 313.1649.

(3q) Yield: 88 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  0.91 (t, J = 7.28 Hz, 3H), 1.32 (d, J = 6.24 Hz, 6H), 1.37-1.41 (m, 2H), 1.49-1.53 (m, 2H), 2.97 (t, J = 7.92 Hz, 2H), 3.79 (s, 3H), 4.16 (s, 3H), 5.16-5.22 (m, 1H); <sup>13</sup>C NMR (100MHz, CDCl<sub>3</sub>)  $\delta$  13.90, 22.02, 22.81, 24.72, 32.29, 51.16, 57.83, 68.15, 93.17, 131.18, 139.12, 158.60, 163.14, 163.17; HRMS exact mass calcd for (C<sub>15</sub>H<sub>22</sub>O<sub>6</sub>+Na) requires m/z 299.1489, found m/z 299.1488.

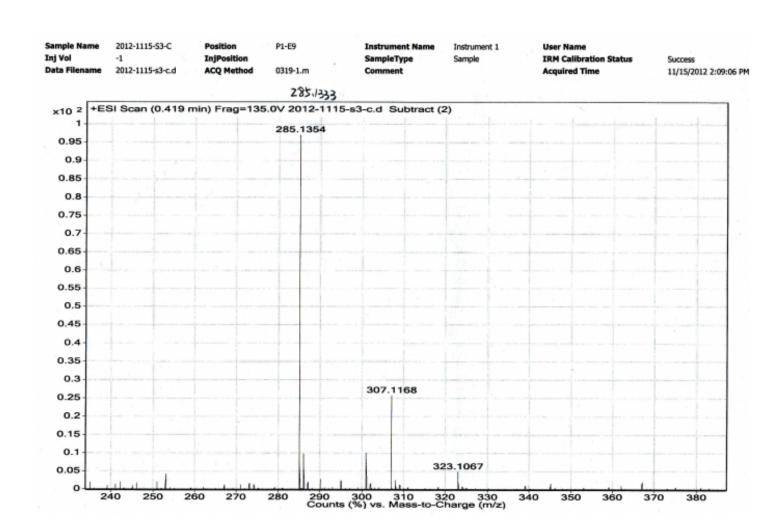
(3r) Yield: 65 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  0.86 (t, J = 7.32 Hz, 3H), 1.29-1.35 (m, 2H), 1.47-1.51 (m, 2H), 2.98 (t, J = 7.92 Hz, 2H), 3.81 (s, 3H), 4.18 (s, 3H), 5.31 (s, 2H), 7.33-7.43 (m, 5H); <sup>13</sup>C NMR (100MHz, CDCl<sub>3</sub>)  $\delta$  13.82, 22.73, 24.77, 32.30, 51.12, 57.90, 66.20, 93.45, 128.31, 128.59, 130.63, 135.81, 140.23, 158.70, 163.04, 163.33; HRMS exact mass calcd for (C<sub>19</sub>H<sub>22</sub>O<sub>6</sub>+H) requires m/z 347.1489, found m/z 347.1483.

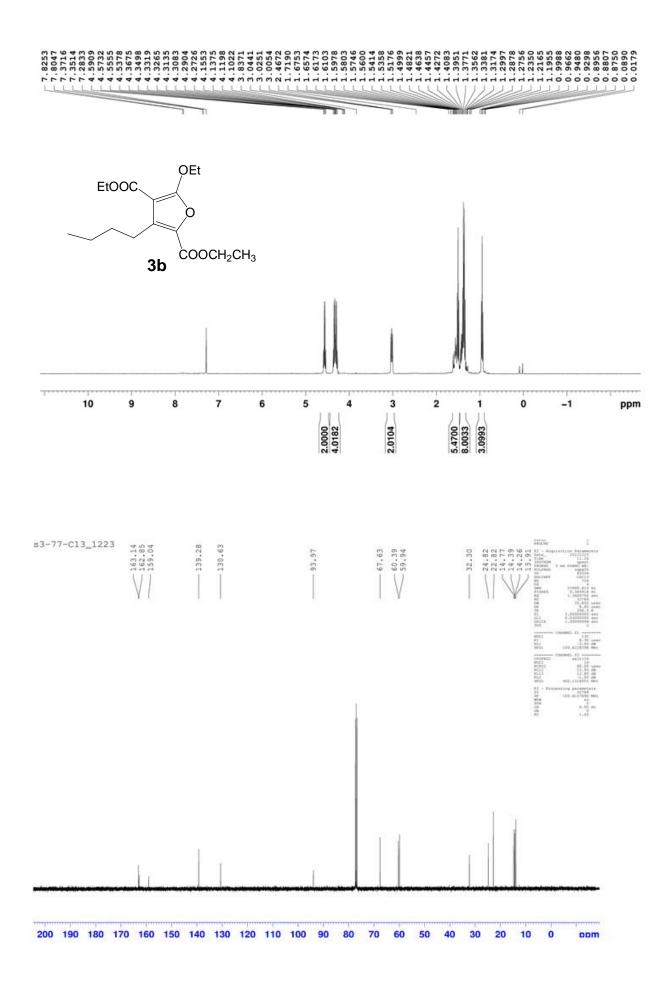
(3s) Yield: 41 % <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>)  $\delta$  0.93 (t, J = 7.24 Hz, 3H), 1.36-1.42 (m, 2H), 1.48-1.50 (m, 2H), 1.57(s, 9H), 2.96 (t, J = 7.92 Hz, 2H), 3.81 (s, 3H), 4.17 (s, 3H); <sup>13</sup>C NMR (100MHz, CDCl<sub>3</sub>)  $\delta$  13.98, 22.85, 24.82, 28.39, 32.39, 51.14, 57.72, 81.78, 92.97, 131.88, 138.06, 158.47, 163.06, 163.25; HRMS exact mass calcd for (C<sub>16</sub>H<sub>24</sub>O<sub>6</sub>+Na) requires m/z 335.1465, found m/z 335.1471.

## NMR spectras for products

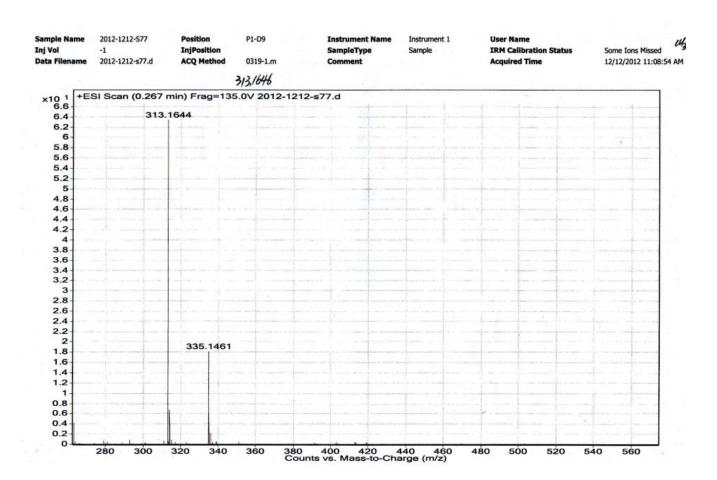


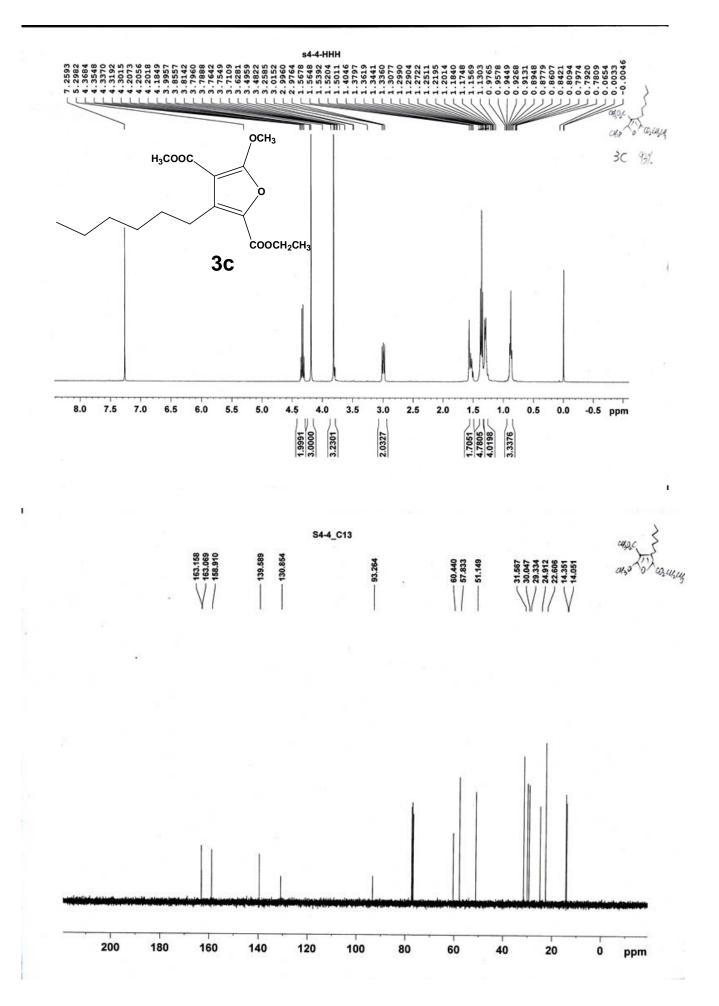
HRMS exact mass calcd for  $(C_{14}H_{20}O_6+H)$  requires m/z 285.1333, found m/z 285.1354.



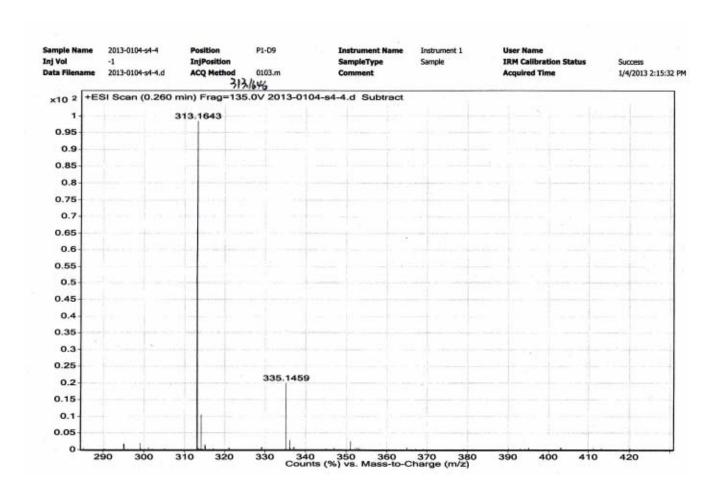


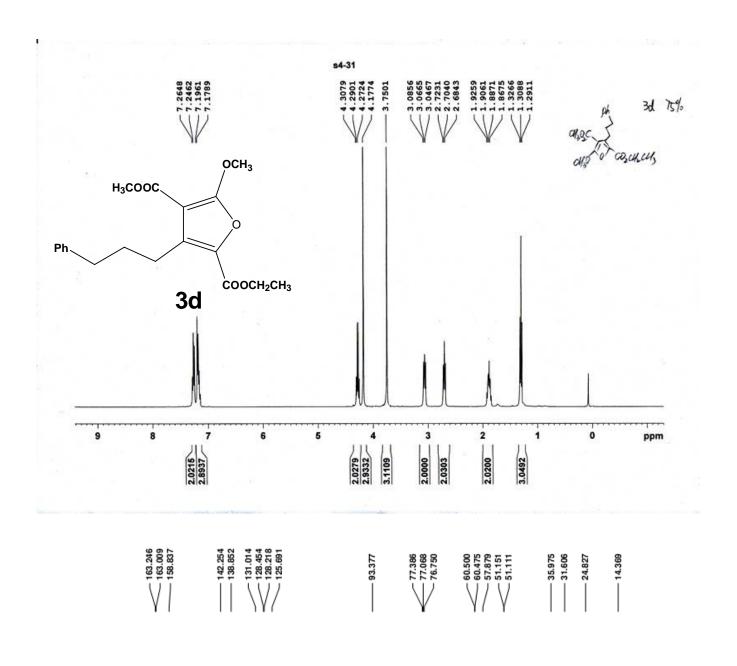
HRMS exact mass calcd for  $(C_{16}H_{24}O_6+H)$  requires m/z 313.1646, found m/z 313.1644.

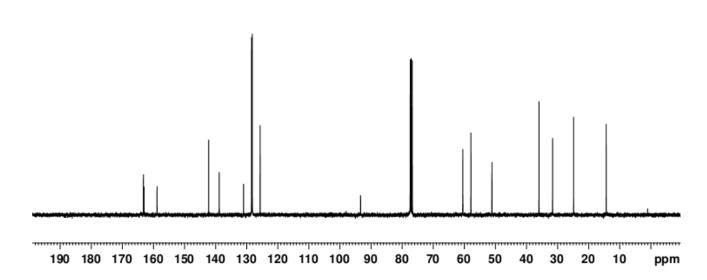




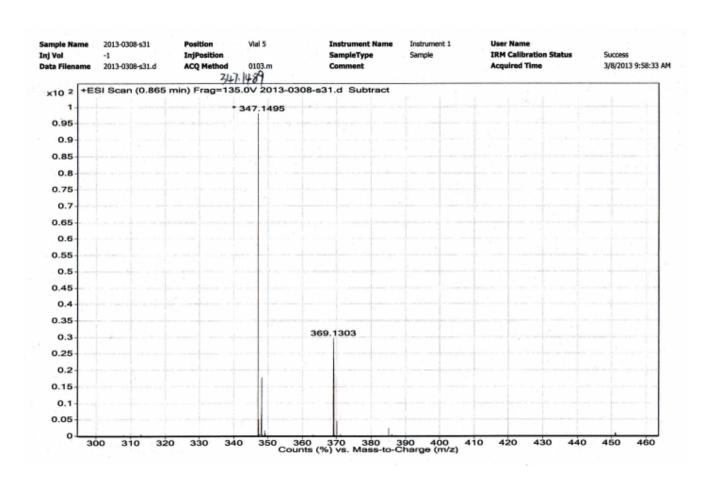
HRMS exact mass calcd for  $(C_{16}H_{24}O_6+H)$  requires m/z 313.1646, found m/z 313.1643.

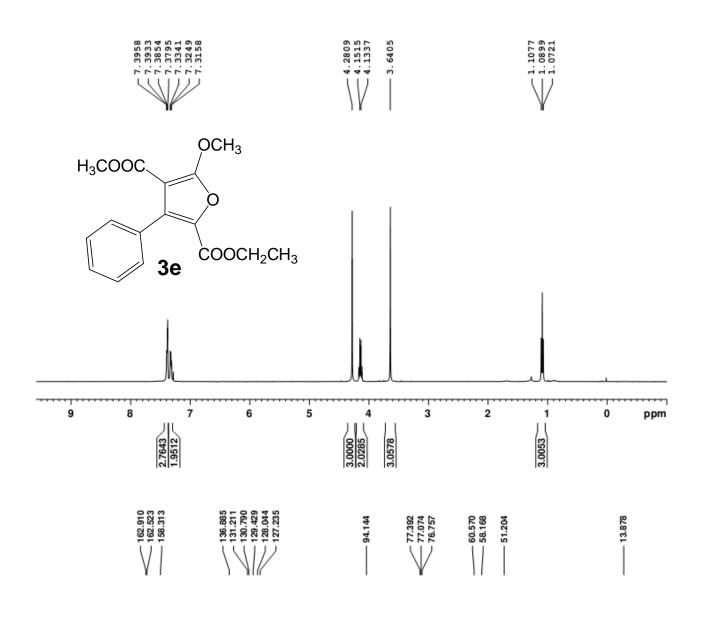


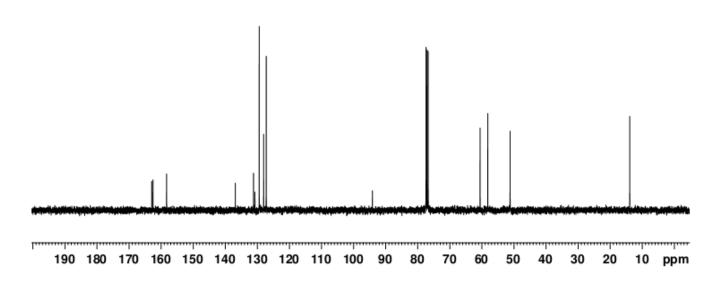




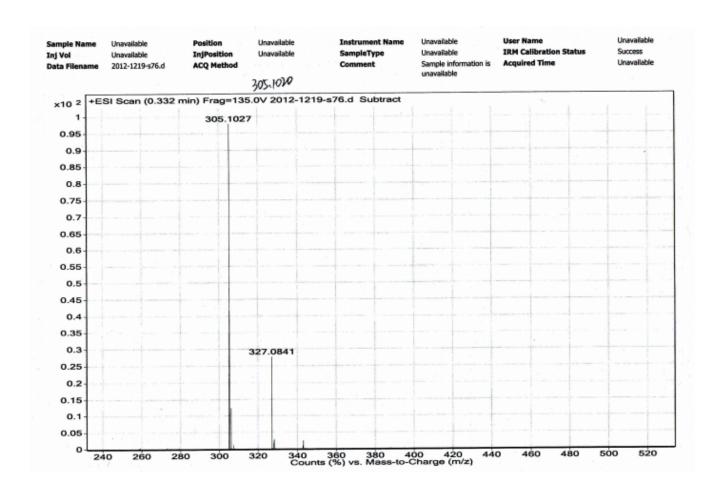
HRMS exact mass calcd for  $(C_{19}H_{22}O_6+H)$  requires m/z 347.1489, found m/z 347.1495.

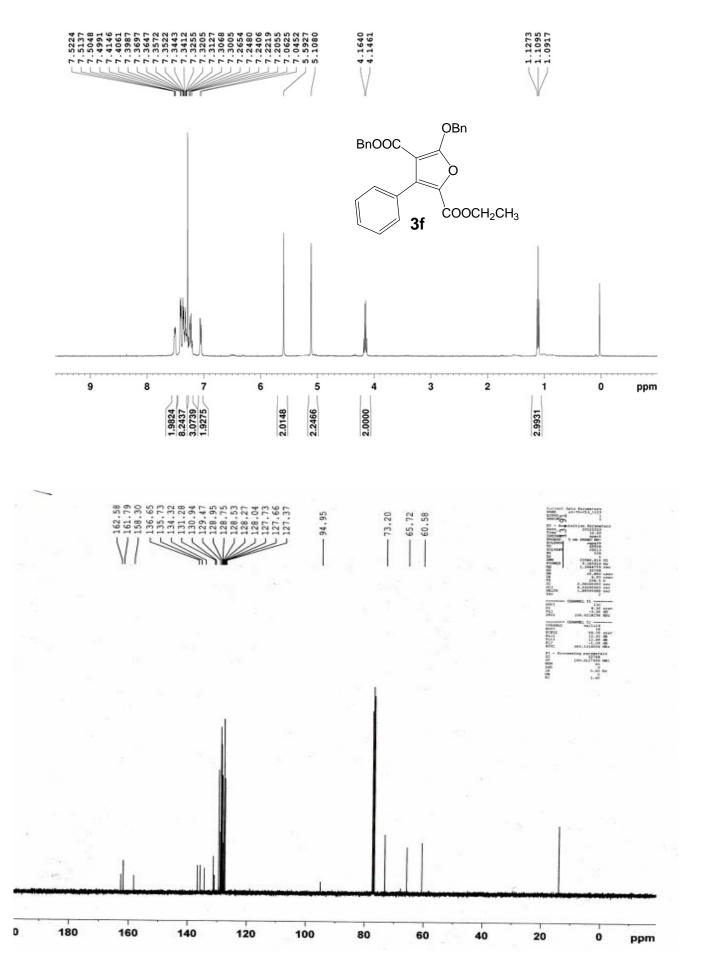




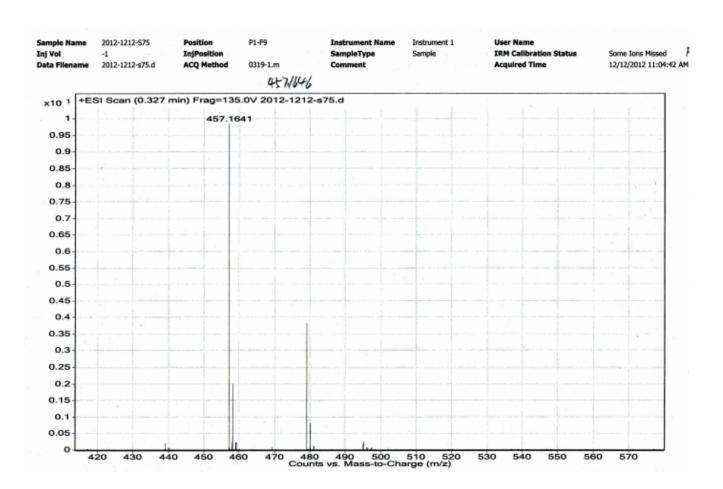


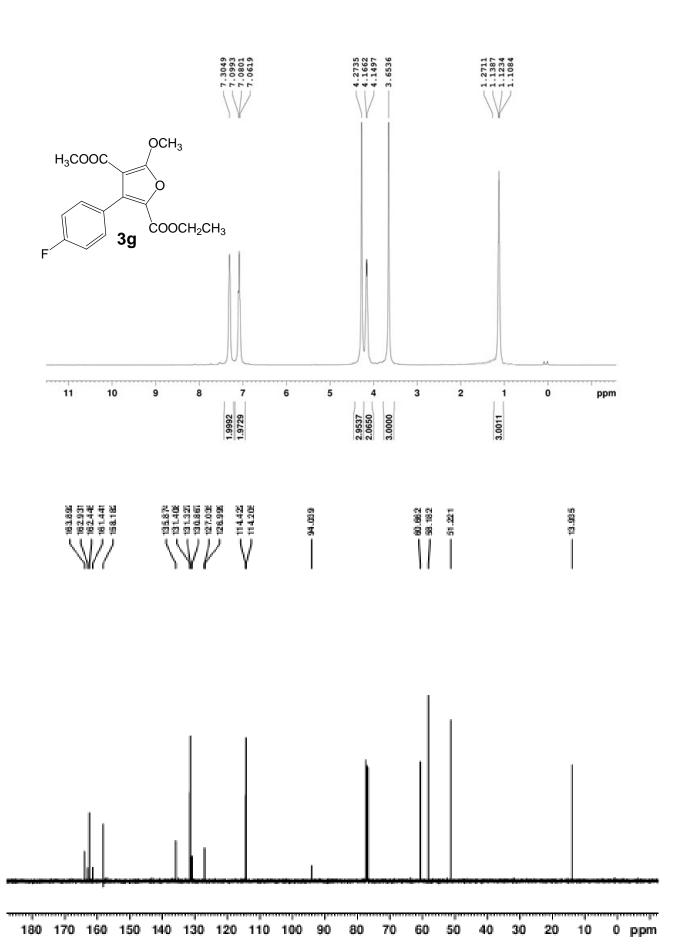
HRMS exact mass calcd for  $(C_{16}H_{16}O_6+H)$  requires m/z 305.1020, found m/z 305.1027.



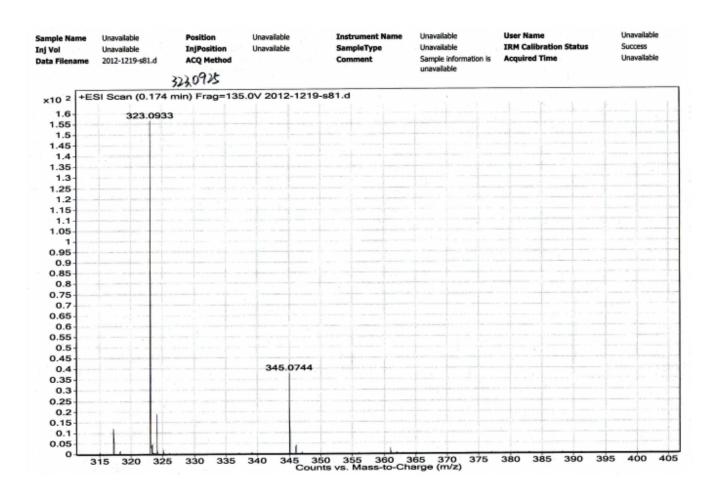


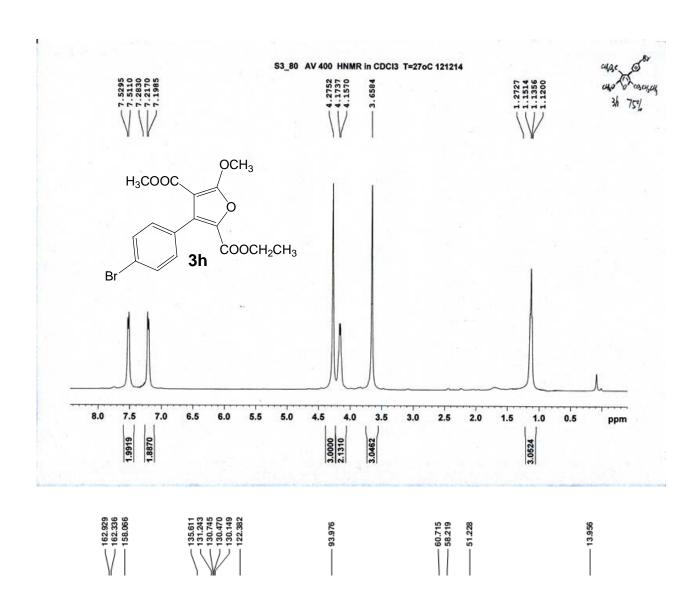
HRMS exact mass calcd for  $(C_{28}H_{24}O_6+H)$  requires m/z 457.1646, found m/z 457.1641.

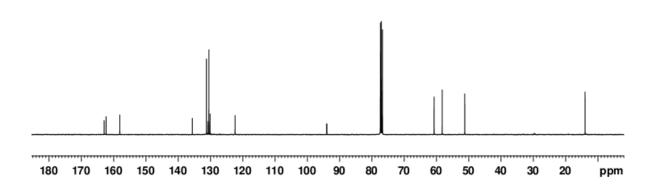




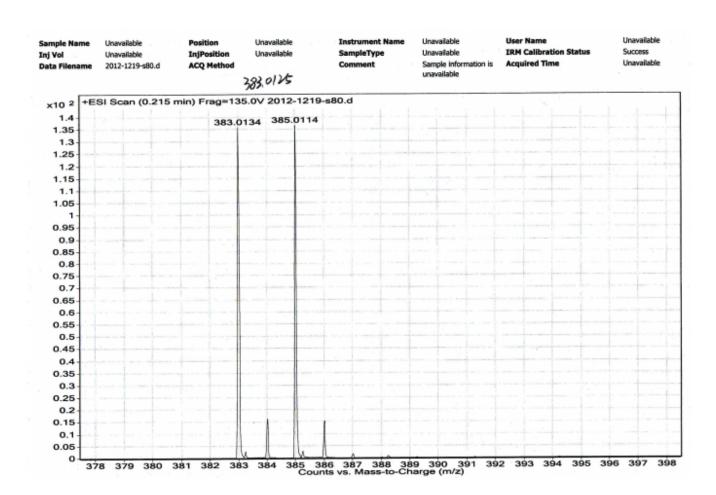
HRMS exact mass calcd for  $(C_{16}H_{15}O_6F+H)$  requires m/z 323.0925, found m/z 323.0933.

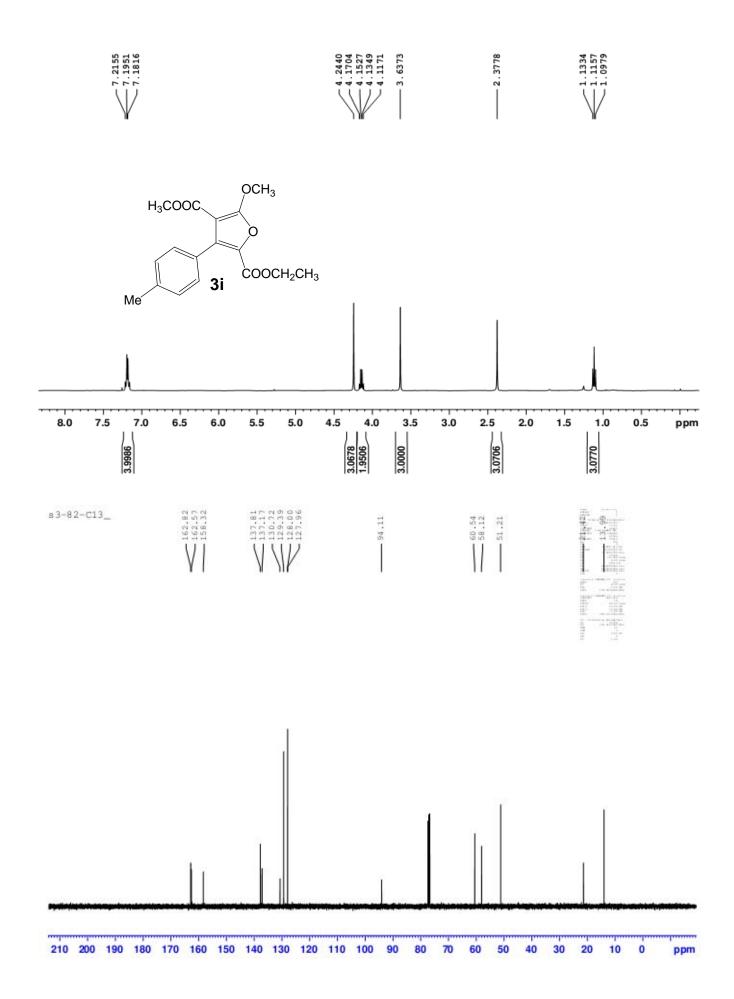




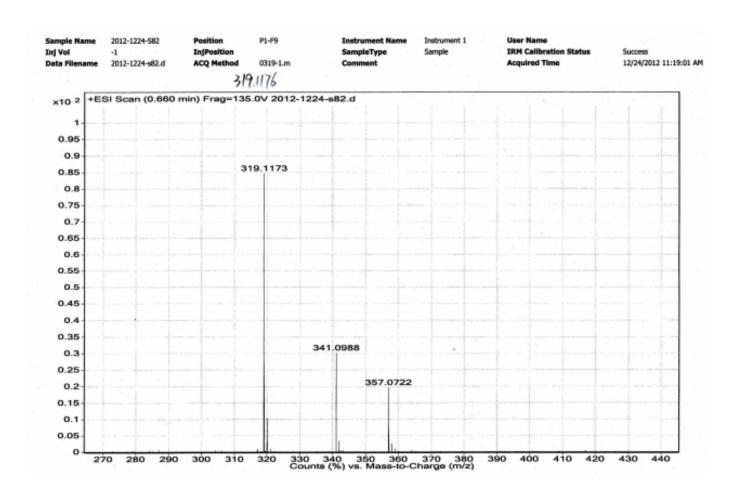


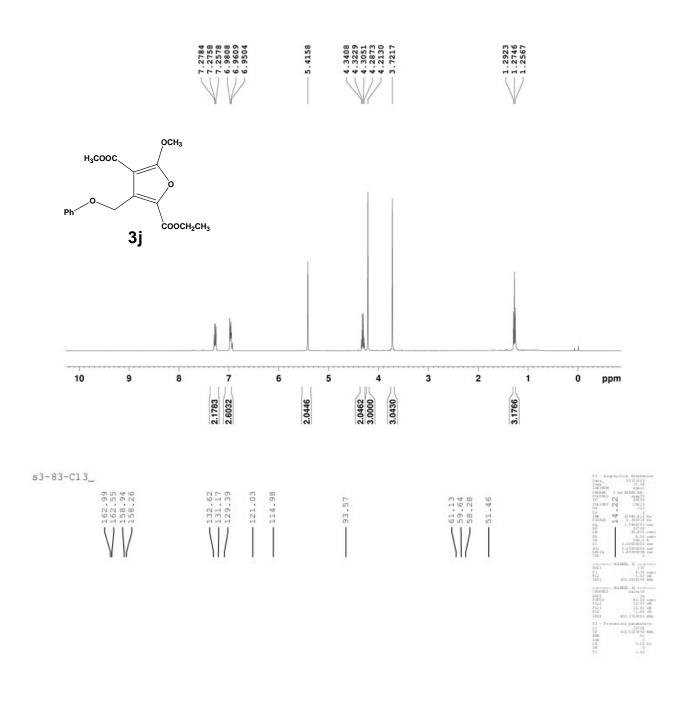
HRMS exact mass calcd for (C<sub>16</sub>H<sub>15</sub>O<sub>6</sub>Br+H) requires m/z 383.0125, found m/z 383.0134, 385.0114.

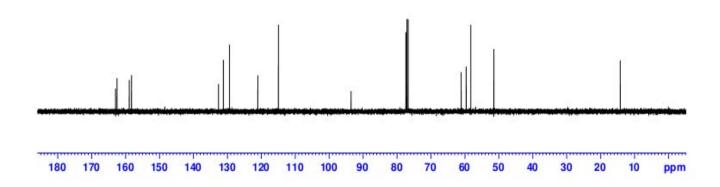




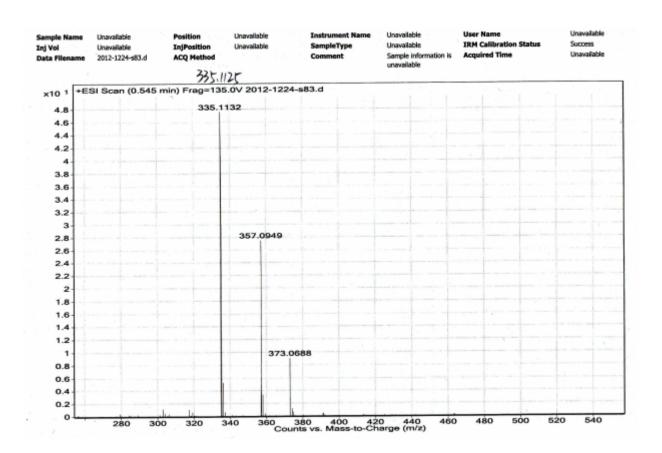
HRMS exact mass calcd for  $(C_{17}H_{18}O_6+Na)$  requires m/z 319.1176, found m/z 319.1173.

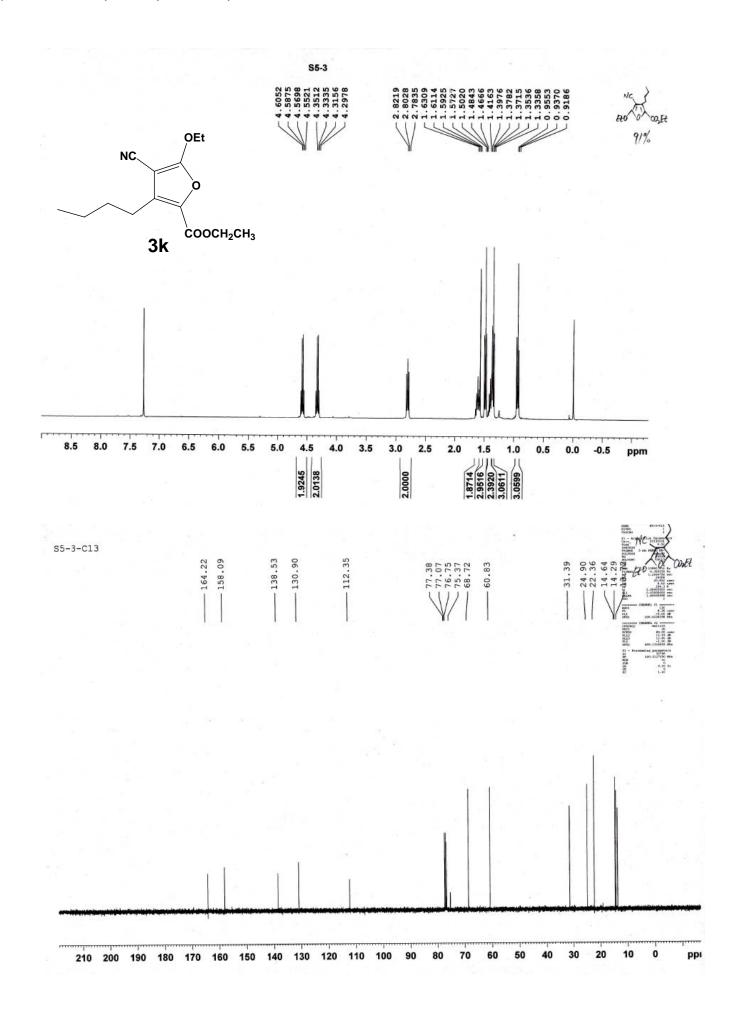




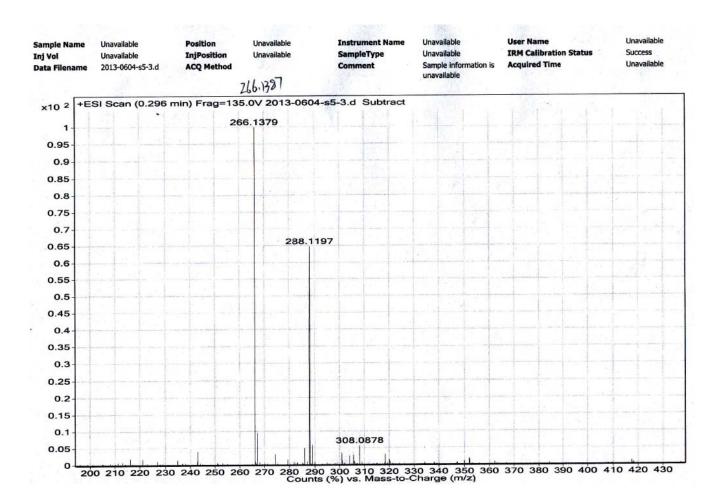


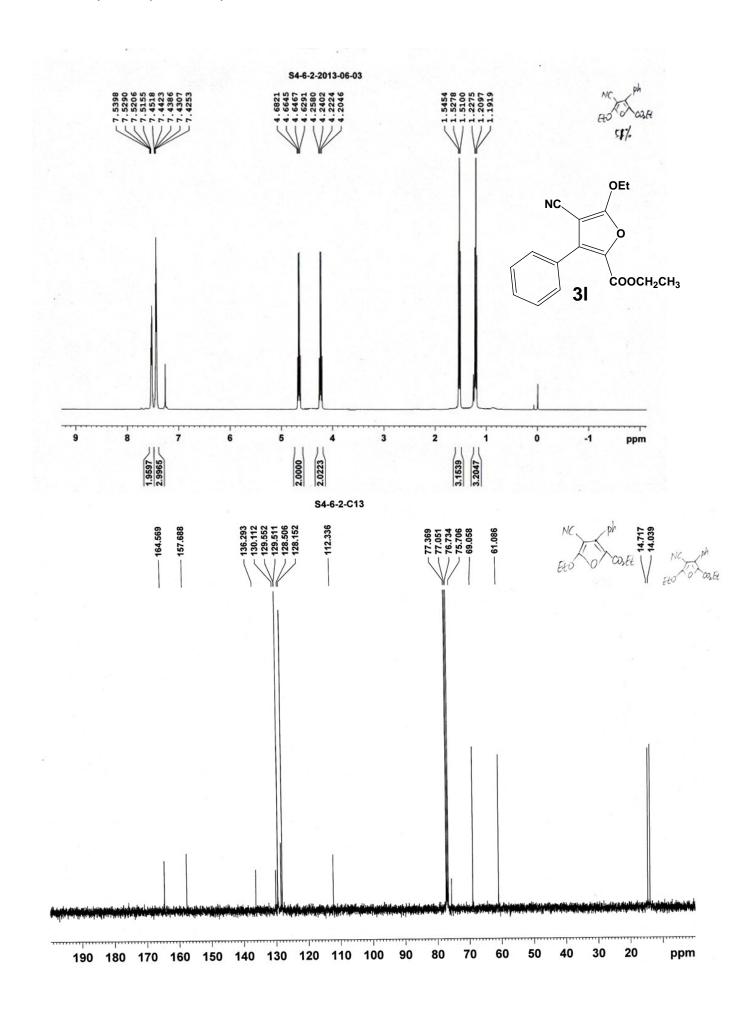
HRMS exact mass calcd for  $(C_{17}H_{18}O_7+H)$  requires m/z 335.1125, found m/z 335.1132.



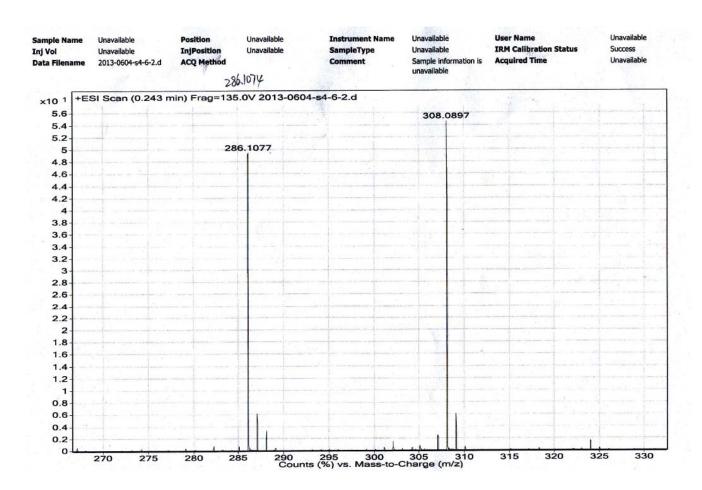


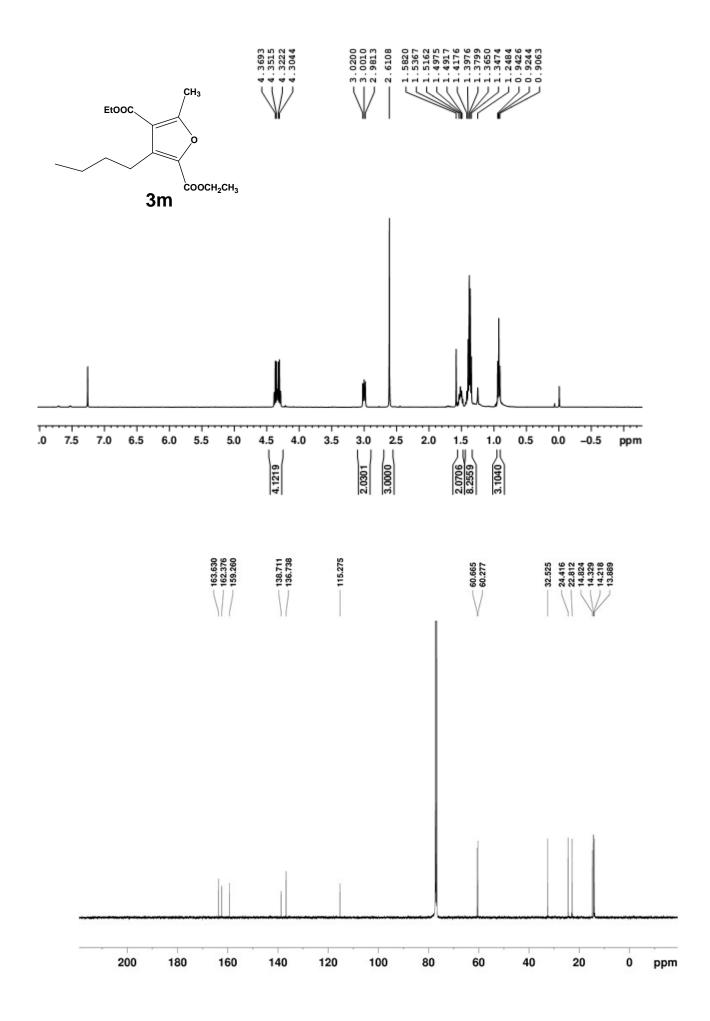
HRMS exact mass calcd for  $(C_{14}H_{29}O_4N+H)$  requires m/z 266.1387, found m/z 266.1379.



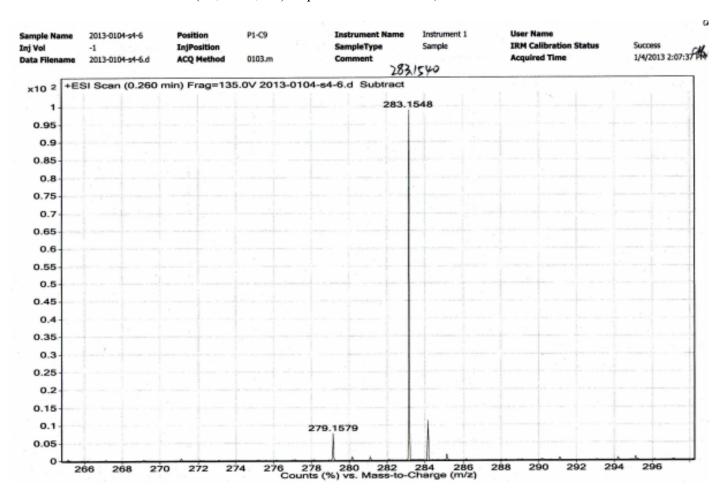


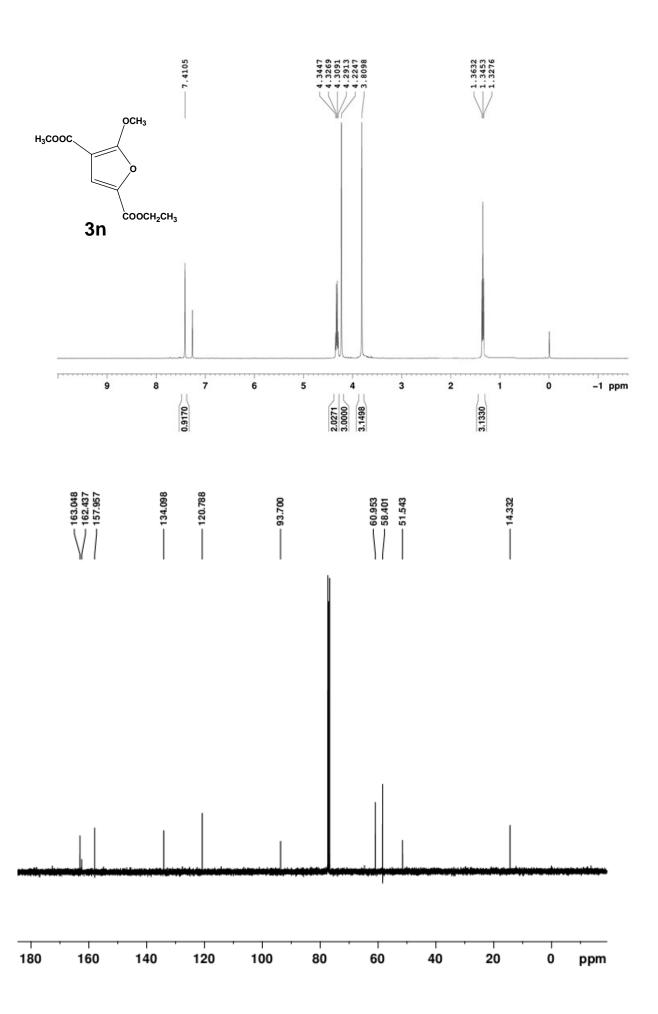
HRMS exact mass calcd for  $(C_{16}H_{15}O_4N+H)$  requires m/z 286.1074, found m/z 286.1077.



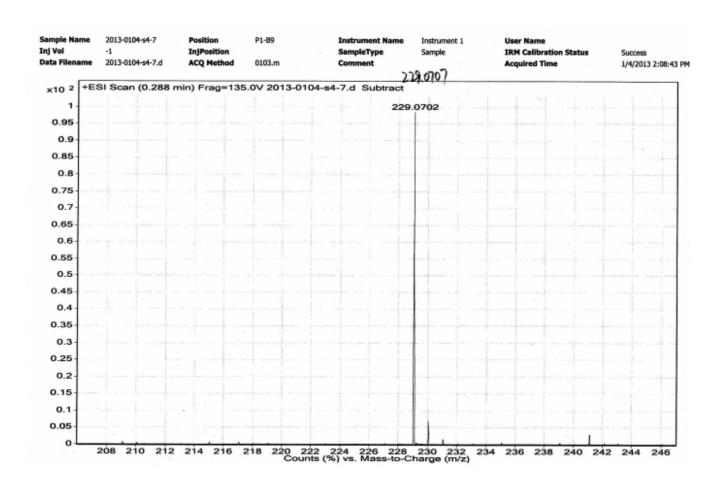


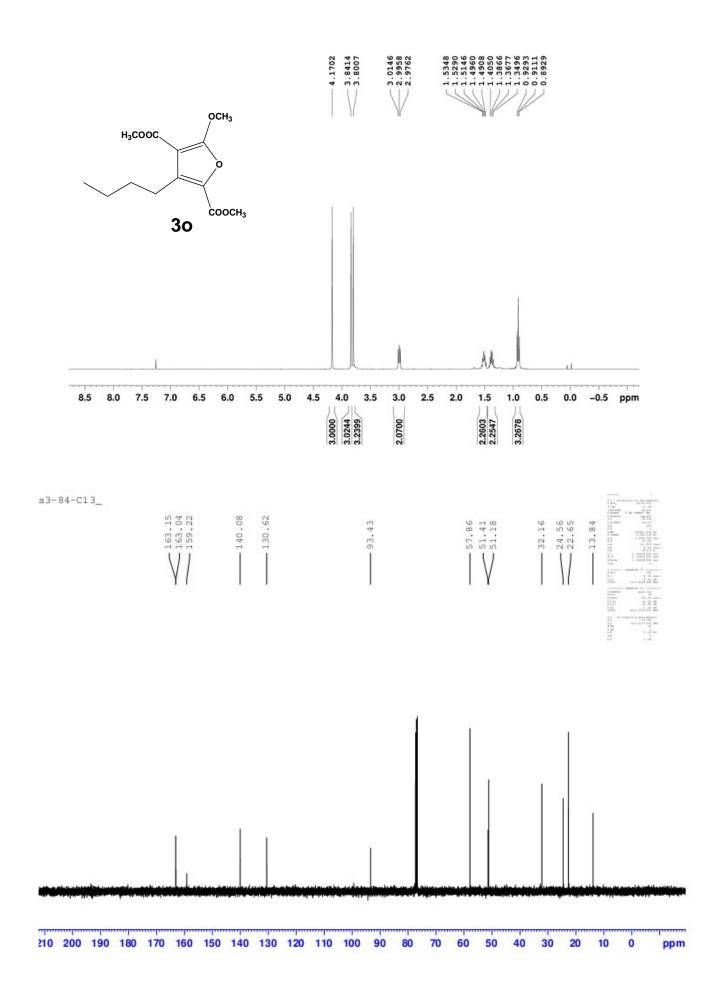
HRMS exact mass calcd for  $(C_{15}H_{22}O_5+H)$  requires m/z 283.1540, found m/z 283.1548.



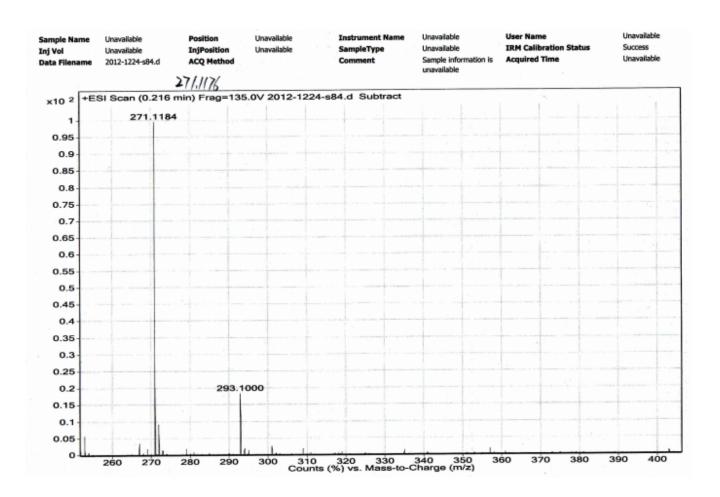


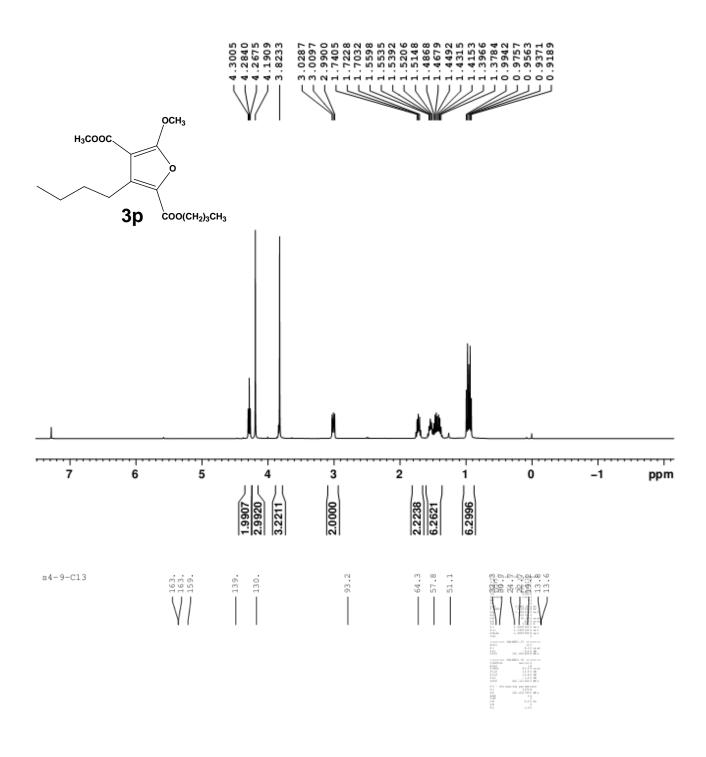
HRMS exact mass calcd for  $(C_{10}H_{12}O_6+H)$  requires m/z 229.0707, found m/z 229.0702.

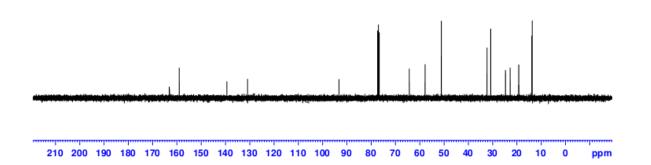




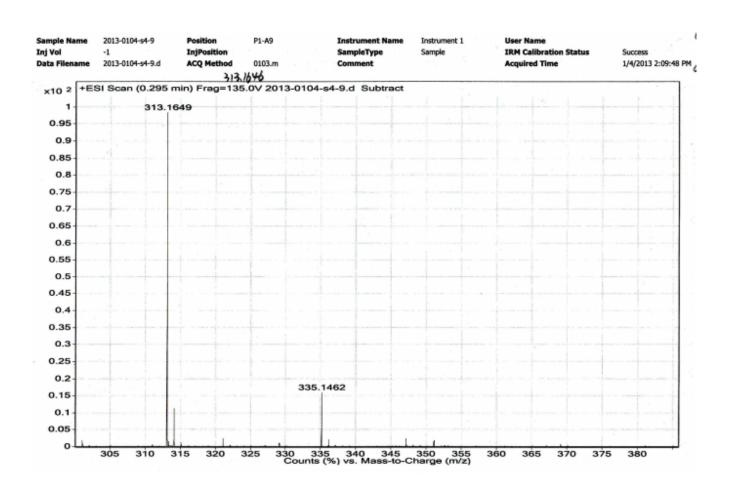
HRMS exact mass calcd for  $(C_{13}H_{18}O_6+H)$  requires m/z 271.1176, found m/z 271.1184.

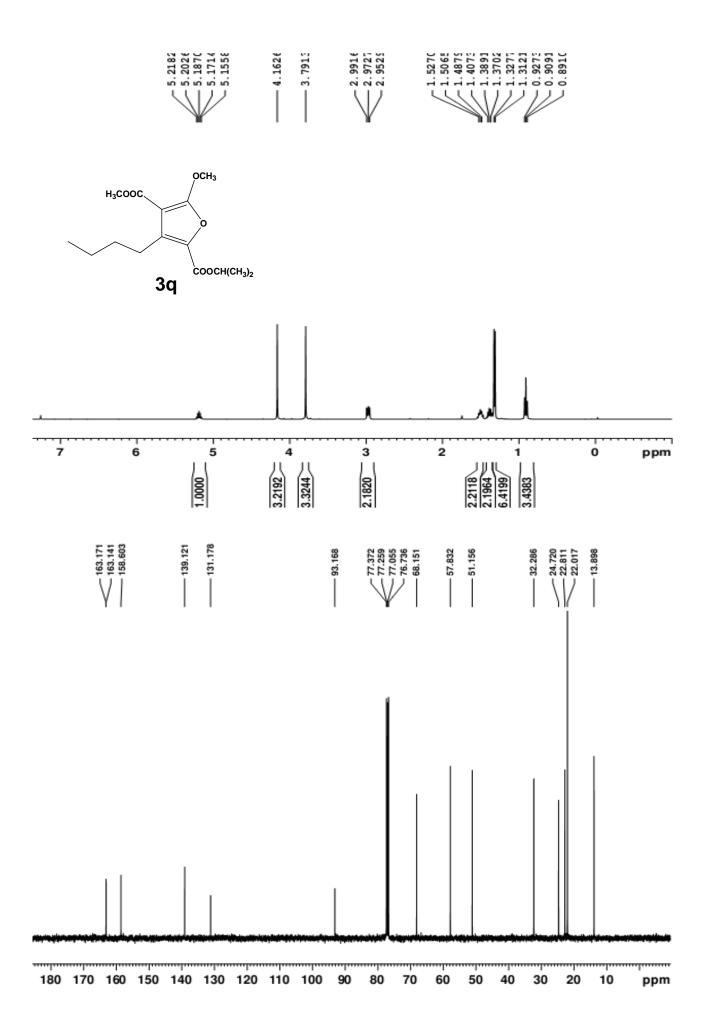




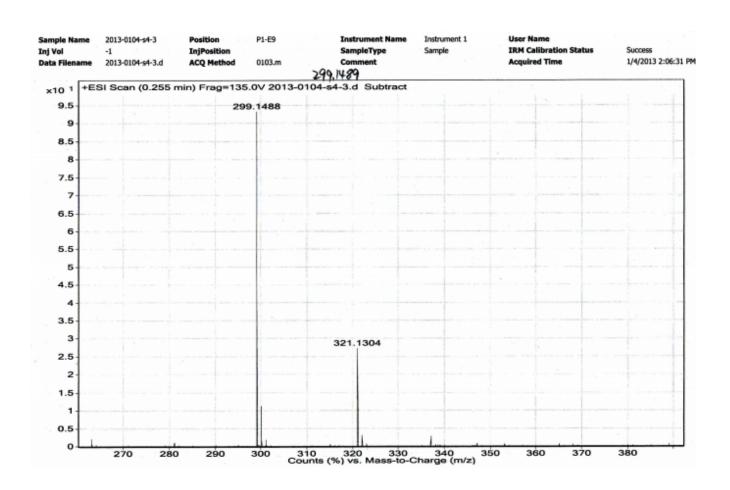


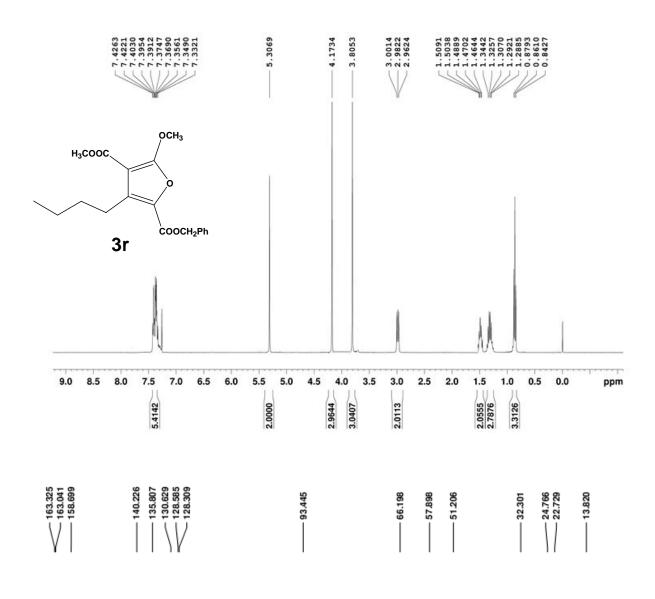
HRMS exact mass calcd for  $(C_{16}H_{24}O_6+H)$  requires m/z 313.1646, found m/z 313.1649.

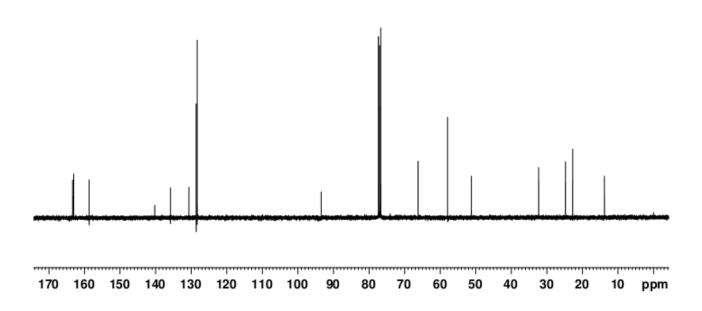




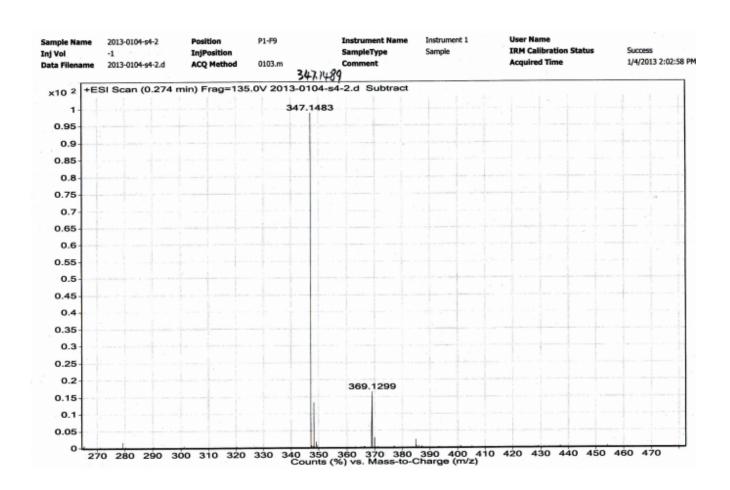
HRMS exact mass calcd for  $(C_{15}H_{22}O_6+Na)$  requires m/z 299.1489, found m/z 299.1488.

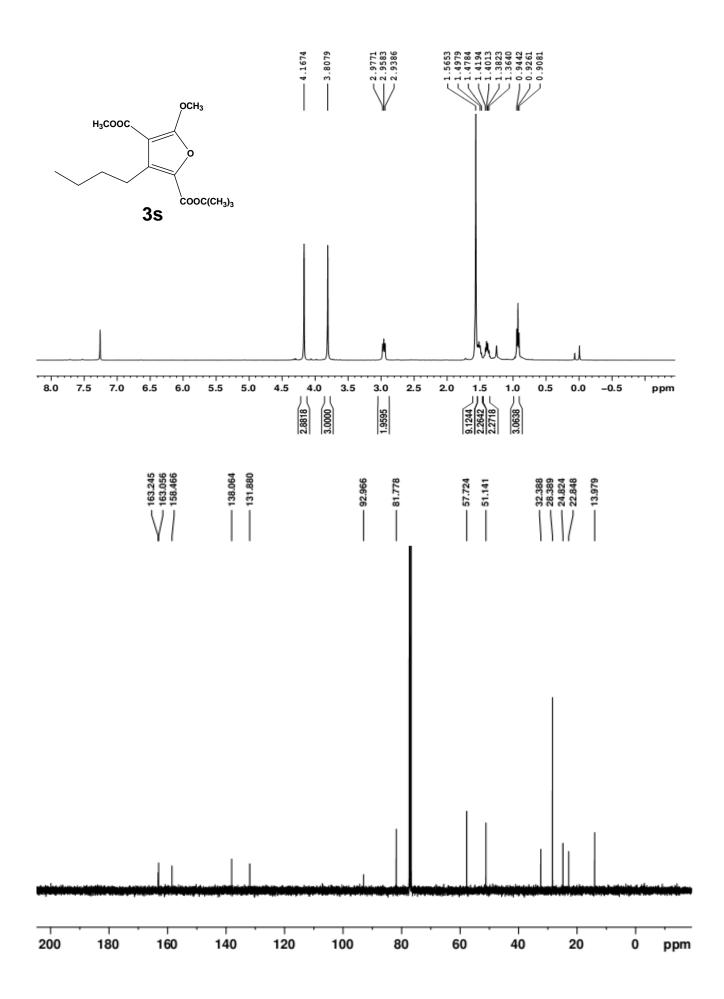






HRMS exact mass calcd for  $(C_{19}H_{22}O_6+H)$  requires m/z 347.1489, found m/z 347.1483.





HRMS exact mass calcd for  $(C_{16}H_{24}O_6+Na)$  requires m/z 335.1465, found m/z 335.1471.

